

# SERVICE MANUAL

## W130C Tier 4 Wheel Loader

Print No. 47387716B



# W130C Wheel Loader Repair Manual 47387716B

## Table of Contents

Description	Section No.
<b>General</b>	<b>Tab 1</b>
Section Index - General	
Standard Torque Specifications	1001
Fluids and Lubricants	1002
Metric Conversion Chart	1003
<b>Engines</b>	<b>Tab 2</b>
Section Index - Engines	
Engine and Radiator Removal and Installation	2000
Stall Tests	2002
After Cooler	2003
SCR System Sensors	2020
SCR Catalyst	2030
Engine Intake Temperature/Humidity Sensor	2040
DEF/ADBLUE Heater Control Valve	2050
DEF/ADBLUE DNOx Supply Module	2060
DEF/ADBLUE Dosing Injector	2070
DEF/ADBLUE Supply Tank	2080
DEF/ADBLUE Supply Tank Level and Temperature Sensor/Pick-up and Heater	2090
DEF/ADBLUE Supply Filters	2100
For Engine Repair, See the Engine Service Manual 84392403	
<b>Fuel System</b>	<b>Tab 3</b>
Section Index - Fuel System	
For Fuel System Repair, See the Engine Service Manual 84392403	
<b>Electrical</b>	<b>Tab 4</b>
Section Index - Electrical	
Removal and Installation of Starter and Alternator	4001
Electrical Specifications and Troubleshooting	4002
Batteries	4003
Instrument Cluster	4005

# W130C Wheel Loader Repair Manual 47387716B

## Table of Contents

Description	Section No.
<b>Steering</b>	<b>Tab 5</b>
Section Index - Steering	
Removal and Installation of Steering Components	5001
Steering Specifications, Pressure Checks, and Troubleshooting	5002
Steering Cylinders	5005
Center Pivot	5006
Auxiliary Steering Motor and Pump	5008
<b>Power Train</b>	<b>Tab 6</b>
Section Index - Power Train	
Removal and Installation of Power Train Components	6001
Transmission Specifications, Pressure Checks, and Troubleshooting	6002
Transmission	6003
Front Axle	6004
Rear Axle	6004
Drive Shafts, Center Bearing, and Universal Joints	6005
Wheels and Tires	6006
Transmission Control Valve	6007
<b>Brakes</b>	<b>Tab 7</b>
Section Index - Brakes	
Removal and Installation of Brake Components	7001
Hydraulic Brake Troubleshooting	7002
Brake Pump	7003
Brake Accumulators	7004
Parking Brake	7008
<b>Hydraulics</b>	<b>Tab 8</b>
Section Index - Hydraulics	
How to Read Hydraulic Schematics	8000
Removal and Installation of Hydraulic Components	8001
Hydraulic Specifications, Troubleshooting, and Pressure Checks	8002
Cleaning the Hydraulic System	8003

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**W130C Wheel Loader  
Repair Manual  
47387716B**

**Table of Contents**

Description	Section No.
Loader Control Valve	8005
Cylinders	8006
Coupler Solenoid Locking Valve	8007
Ride Control Accumulator	8013
Ride Control Valve	8014
<b>Mounted Equipment</b>	<b>Tab 9</b>
Section Index - Mounted Equipment	
Air Conditioning Troubleshooting and System Checks	9002
Air Conditioner System Service	9003
Removal And Installation Of Air Conditioning And Heater Components	9004
Loader	9006
Roll Over Protective Structure (ROPS), Cab Structural Frame (CSF)	9007
Cab Glass Installation	9010
<b>Electrical Schematic Foldouts and Hydraulic Schematic Foldout</b>	<b>In Rear Pocket</b>

## SECTION INDEX

### GENERAL


<b>Section Title</b>	<b>Section Number</b>
Standard Torque Specifications . . . . .	1001
Fluids and Lubricants . . . . .	1002
Metric Conversion Chart . . . . .	1003


# Section 1001

**GENERAL TORQUE SPECIFICATIONS**

## TORQUE SPECIFICATIONS - DECIMAL HARDWARE

Use the torques in this chart when special torques are not given. These torques apply to fasteners with both UNC and UNF threads as received from suppliers dry, or when lubricated with engine oil. Not applicable if special graphities, Molydisulfide greases, or other extreme pressure lubricants are used.

<b>Grade 5 Bolts, Nuts, and Studs</b>		
		
Size	Pound-Inches	Newton metres
1/4 inch	108 to 132	12 to 15
5/16 inch	204 to 252	23 to 28
3/8 inch	420 to 504	48 to 57
Size	Pound-Foot	Newton metres
7/16 inch	54 to 64	73 to 87
1/2 inch	80 to 96	109 to 130
9/16 inch	110 to 132	149 to 179
5/8 inch	150 to 180	203 to 244
3/4 inch	270 to 324	366 to 439
7/8 inch	400 to 480	542 to 651
1.0 inch	580 to 696	787 to 944
1-1/8 inch	800 to 880	1085 to 1193
1-1/4 inch	1120 to 1240	1519 to 1681
1-3/8 inch	1460 to 1680	1980 to 2278
1-1/2 inch	1940 to 2200	2631 to 2983


<b>Grade 8 Bolts, Nuts, and Studs</b>		
		
Size	Pound-Inches	Newton metres
1/4 inch	144 to 180	16 to 20
5/16 inch	288 to 348	33 to 39
3/8 inch	540 to 648	61 to 73
Size	Pound-Foot	Newton metres
7/16 inch	70 to 84	95 to 114
1/2 inch	110 to 132	149 to 179
9/16 inch	160 to 192	217 to 260
5/8 inch	220 to 264	298 to 358
3/4 inch	380 to 456	515 to 618
7/8 inch	600 to 720	814 to 976
1.0 inch	900 to 1080	1220 to 1465
1-1/8 inch	1280 to 1440	1736 to 1953
1-1/4 inch	1820 to 2000	2468 to 2712
1-3/8 inch	2380 to 2720	3227 to 3688
1-1/2 inch	3160 to 3560	4285 to 4827


**NOTE:** Use thick nuts with Grade 8 bolts.

## TORQUE SPECIFICATIONS - METRIC HARDWARE

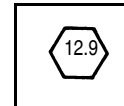
Use the following torques when specifications are not given.

These values apply to fasteners with coarse threads as received from supplier, plated or unplated, or when lubricated with engine oil. These values do not apply if graphite or Molydisulfide grease or oil is used.

<b>Grade 8.8 Bolts, Nuts, and Studs</b>		
		
Size	Pound-Inches	Newton metres
M4	24 to 36	3 to 4
M5	60 to 72	7 to 8
M6	96 to 108	11 to 12
M8	228 to 276	26 to 31
M10	456 to 540	52 to 61
Size	Pound-Feet	Newton metres
M12	66 to 79	90 to 107
M14	106 to 127	144 to 172
M16	160 to 200	217 to 271
M20	320 to 380	434 to 515
M24	500 to 600	675 to 815
M30	920 to 1100	1250 to 1500
M36	1600 to 1950	2175 to 2600

<b>Grade 10.9 Bolts, Nuts, and Studs</b>		
		
Size	Pound-Inches	Newton metres
M4	36 to 48	4 to 5
M5	84 to 96	9 to 11
M6	132 to 156	15 to 18
M8	324 to 384	37 to 43
Size	Pound-Feet	Newton metres
M10	54 to 64	73 to 87
M12	93 to 112	125 to 150
M14	149 to 179	200 to 245
M16	230 to 280	310 to 380
M20	450 to 540	610 to 730
M24	780 to 940	1050 to 1275
M30	1470 to 1770	2000 to 2400
M36	2580 to 3090	3500 to 4200

### Grade 12.9 Bolts, Nuts, and Studs



Usually the torque values specified for grade 10.9 fasteners can be used satisfactorily on grade 12.9 fasteners.

## TORQUE SPECIFICATIONS - STEEL HYDRAULIC FITTINGS

<b>37 Degree Flare Fitting</b>			
Tube OD Hose ID	Thread Size	Pound- Inches	Newton metres
1/4 inch 6.4 mm	7/16-20	72 to 144	8 to 16
5/16 inch 7.9 mm	1/2-20	96 to 192	11 to 22
3/8 inch 9.5 mm	9/16-18	120 to 300	14 to 34
1/2 inch 12.7 mm	3/4-16	180 to 504	20 to 57
5/8 inch 15.9 mm	7/8-14	300 to 696	34 to 79
Tube OD Hose ID	Thread Size	Pound- Feet	Newton metres
3/4 inch 19.0 mm	1-1/16-12	40 to 80	54 to 108
7/8 inch 22.2 mm	1-3/16-12	60 to 100	81 to 135
1.0 inch 25.4 mm	1-5/16-12	75 to 117	102 to 158
1-1/4 inch 31.8 mm	1-5/8-12	125 to 165	169 to 223
1-1/2 inch 38.1 mm	1-7/8-12	210 to 250	285 to 338

<b>Straight Threads with O-ring</b>			
Tube OD Hose ID	Thread Size	Pound- Inches	Newton metres
1/4 inch 6.4 mm	7/16-20	144 to 228	16 to 26
5/16 inch 7.9 mm	1/2-20	192 to 300	22 to 34
3/8 inch 9.5 mm	9/16-18	300 to 480	34 to 54
1/2 inch 12.7 mm	3/4-16	540 to 804	57 to 91
Tube OD Hose ID	Thread Size	Pound- Feet	Newton metres
5/8 inch 15.9 mm	7/8-14	58 to 92	79 to 124
3/4 inch 19.0 mm	1-1/16-12	80 to 128	108 to 174
7/8 inch 22.2 mm	1-3/16-12	100 to 160	136 to 216
1.0 inch 25.4 mm	1-5/16-12	117 to 187	159 to 253
1-1/4 inch 31.8 mm	1-5/8-12	165 to 264	224 to 357
1-1/2 inch 38.1 mm	1-7/8-12	250 to 400	339 to 542

<b>Split Flange Mounting Bolts</b>		
Size	Pound- Inches	Newton metres
5/16-18	180 to 240	20 to 27
3/8-16	240 to 300	27 to 34
7/16-14	420 to 540	47 to 61
Size	Pound- Feet	Newton metres
1/2-13	55 to 65	74 to 88
5/8-11	140 to 150	190 to 203

## TORQUE SPECIFICATIONS - STEEL HYDRAULIC FITTINGS

O-ring Face Seal End					O-ring Boss End Fitting or Lock Nut		
Nom. SAE Dash Size	Tube OD	Thread Size	Pound- Inches	Newton metres	Thread Size	Pound- Inches	Newton metres
-4	1/4 inch 6.4 mm	9/16-18	120 to 144	14 to 16	7/16-20	204 to 240	23 to 27
-6	3/8 inch 9.5 mm	11/16-16	216 to 240	24 to 27	9/16-18	300 to 360	34 to 41
-8	1/2 inch 12.7 mm	13/16-16	384 to 480	43 to 54	3/4-16	540 to 600	61 to 68
					Thread Size	Pound- Feet	Newton metres
-10	5/8 inch 15.9 mm	1-14	552 to 672	62 to 76	7/8-14	60 to 65	81 to 88
Nom. SAE Dash Size	Tube OD	Thread Size	Pound- Feet	Newton metres	1-1/16-12	85 to 90	115 to 122
					1-3/16-12	95 to 100	129 to 136
-12	3/4 inch 19.0 mm	1-3/16-12	65 to 80	90 to 110	1-5/16-12	115 to 125	156 to 169
-14	7/8 inch 22.2 mm	1-3/16-12	65 to 80	90 to 110	1-5/8-12	150 to 160	203 to 217
-16	1.0 inch 25.4 mm	1-7/16-12	92 to 105	125 to 140	1-7/8-12	190 to 200	258 to 271
-20	1-1/4 inch 31.8 mm	1-11/16-12	125 to 140	170 to 190			
-24	1-1/2 inch 38.1 mm	2-12	150 to 180	200 to 254			

# **Section 2000**

**ENGINE AND RADIATOR REMOVAL AND  
INSTALLATION**

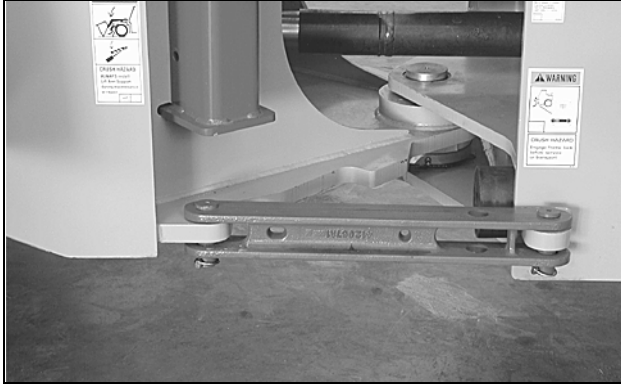
## TABLE OF CONTENTS

Engine .....	3
Removal .....	3
Installation .....	11
Radiator .....	20
Removal .....	20
Installation .....	23

## ENGINE

### Removal

#### STEP 1



Park machine on a level surface and lower bucket to ground. Put articulation lock in LOCKED position.

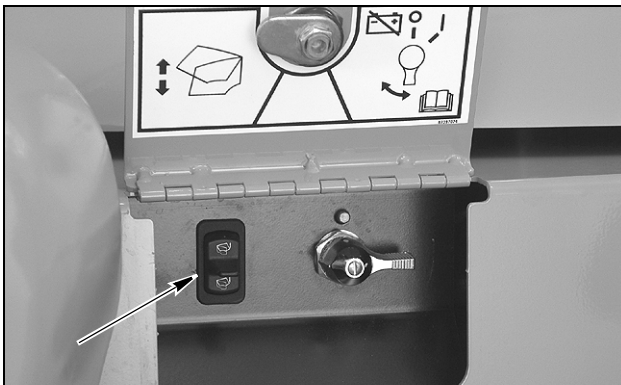
#### STEP 2

Stop engine. Actuate brake pedal several times to discharge brake accumulators. Put key switch in ON position and move loader control lever back and forth at least 30 times to release any pressure from hydraulic circuit. Put key switch in OFF position.

#### STEP 3

Slowly loosen the filler cap for hydraulic reservoir to release air pressure in hydraulic reservoir.

#### STEP 4



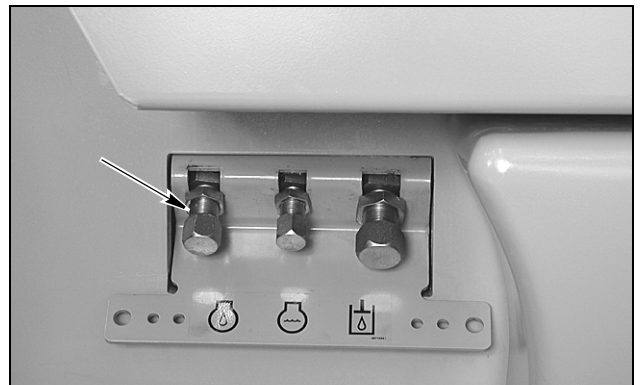
The master and hood raise switch are located by the battery box. Raise the hood with the hood lift motor. Put master disconnect switch in OFF position. Remove both battery covers and disconnect batteries from the machine.

#### STEP 5



Put a 28.4 liter (30.0 U.S. quart) container below radiator drain. Remove radiator cap. Remove cap and drain coolant into container. Install cap after coolant has drained. Install radiator cap.

#### STEP 6



Put a 15.1 liter (16 U.S. quart) container below engine oil drain. Remove cap and drain oil into container. Install cap after oil has drained.

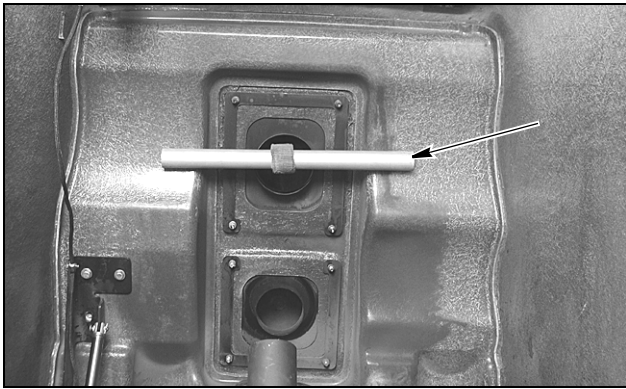
**NOTE:** After draining oil disconnect drain hose from frame for removal with engine.

#### STEP 7

Double up a nylon lifting strap and slide it through the exhaust stack opening on the hood.

2000-4

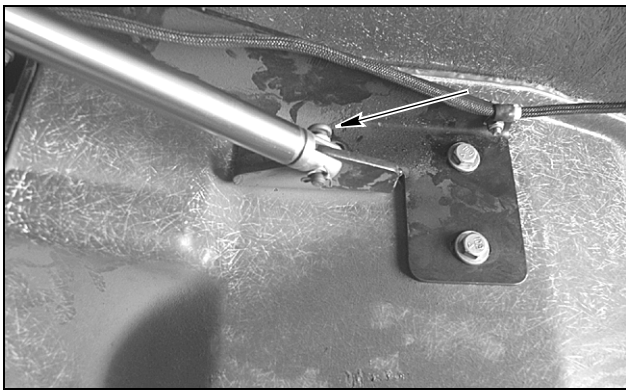
### STEP 8



BD03A230

Place a solid steel bar through the strap, raise the hood and release tension on the lifting motor.

### STEP 9



BD03A228

Remove the pin from the top of the lifting motor.

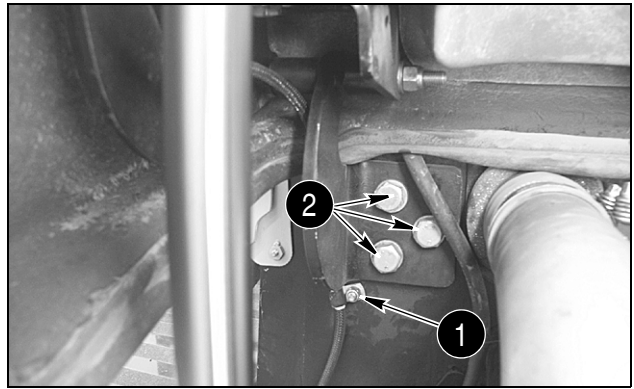
### STEP 10



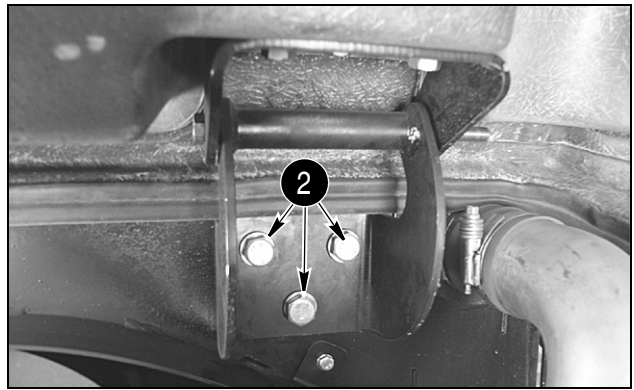
BD06F109

Tag and disconnect hood wiring harness connector from rear chassis wiring harness connector.

### STEP 11



BD03A227



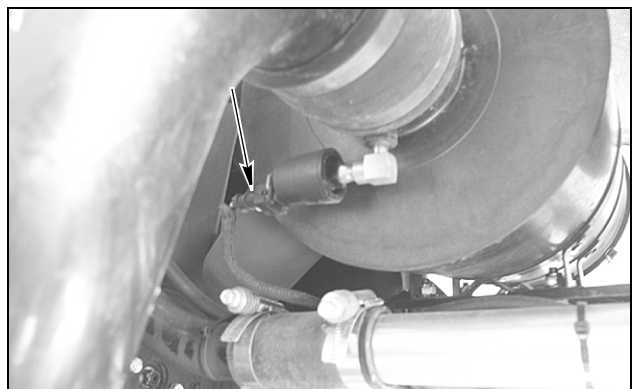
BD03A226

Remove mount bolt (1) and backup alarm wiring harness clamp from cooler housing. Have another person balance the hood and remove the hood hinge mounting bolts (2) from the cooler frame.

### STEP 12

Using a suitable lifting device, carefully raise and remove hood from loader. Lower hood onto suitable platform and disconnect lifting equipment.

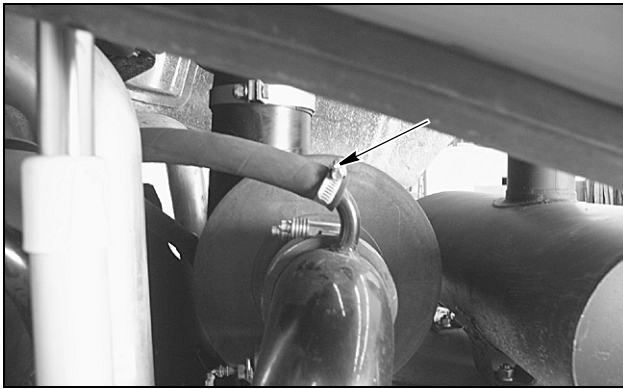
### STEP 13



BD03A224

Tag and disconnect engine wiring harness connector from air filter restriction switch.

**STEP 14**



BD03A225

Loosen clamp on air cleaner intake hose and remove the crankcase ventilation hose.

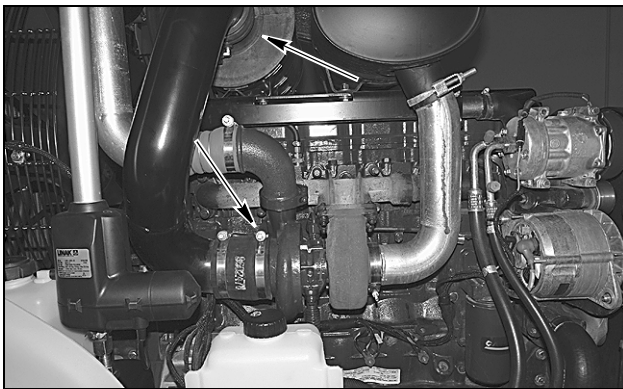
**STEP 17**



BD03A115

Loosen the clamp on the after cooler and remove the after cooler inlet hose from the machine.

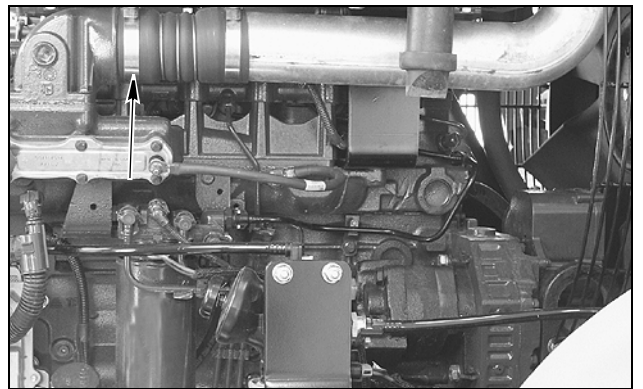
**STEP 15**



BD06F110

Loosen clamps on turbocharger and air cleaner, remove the intake hose.

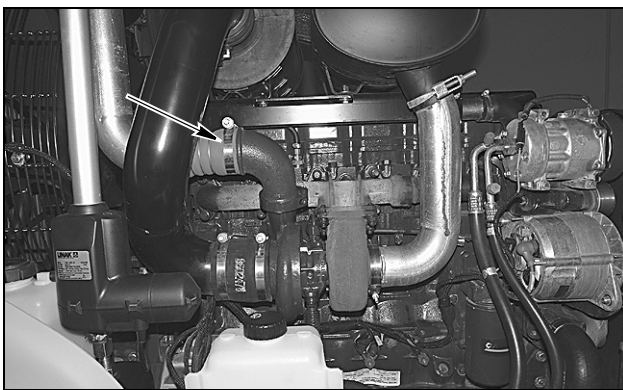
**STEP 18**



BD06F111

Loosen the clamp on the intake manifold for the after cooler output hose.

**STEP 16**



BD06F110

Loosen the clamp on the turbocharger for the after cooler inlet hose.

**STEP 19**

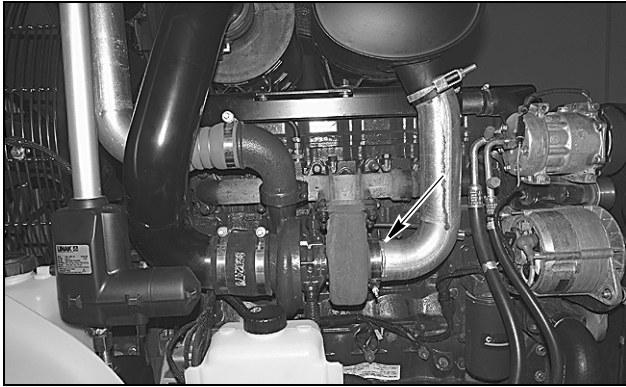


BD03A118

Loosen the clamp on the after cooler and remove the after cooler outlet hose from the machine.

2000-6

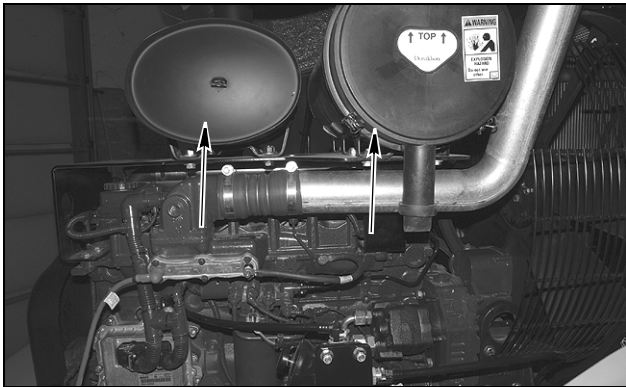
## STEP 20



BD06F110

Loosen the exhaust clamp from the turbocharger.

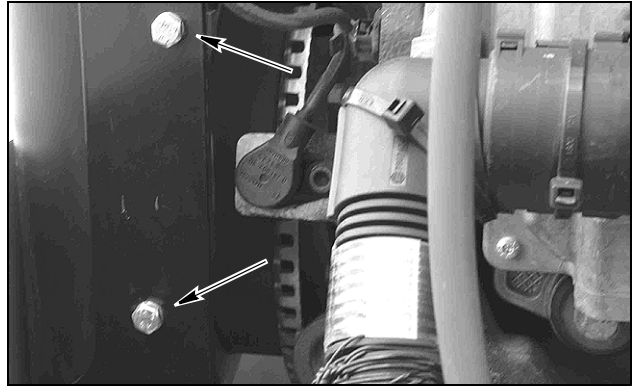
## STEP 21



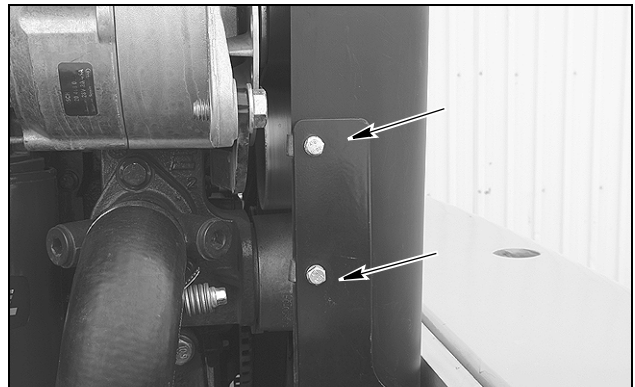
BD06F112

Remove the air cleaner and muffler from the bracket.

## STEP 22



BD06F113

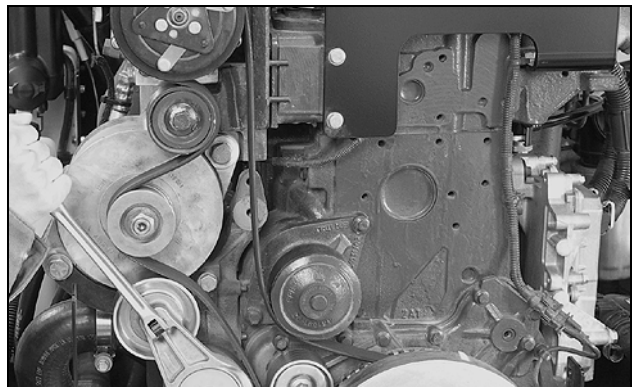


BD06F114

Remove the four mounting bolts from the belt cover, remove the cover.

**NOTE:** After removing the belt cover remove the cover mounting brackets from the machine frame.

## STEP 23



BD06F115

Remove the drive belt from the engine.



**Suggest:**

**If the above button click is invalid.**

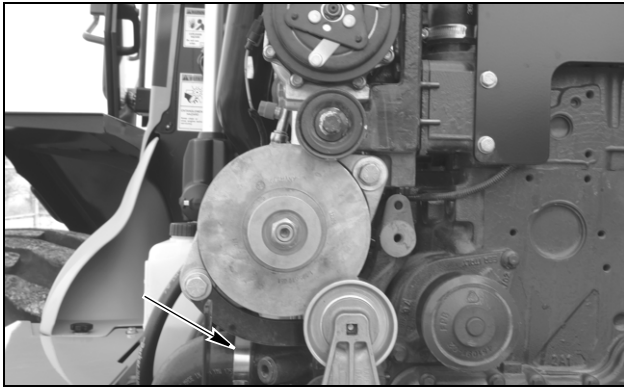
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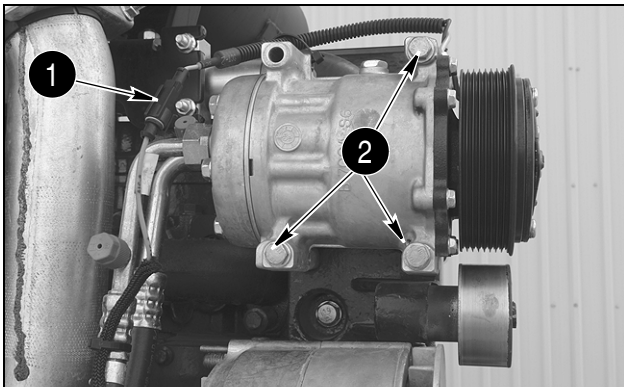
**STEP 24**



BD06F116

Loosen clamps and remove lower cooler hose from the engine.

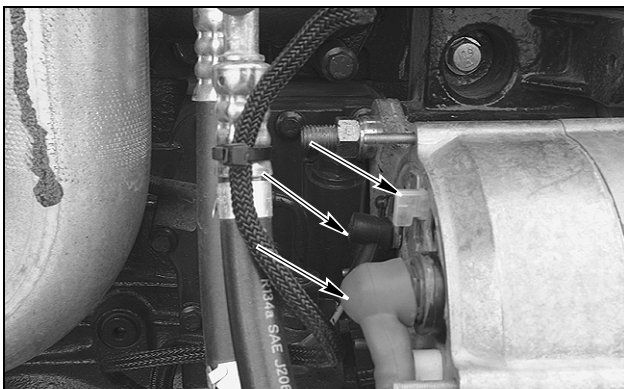
**STEP 25**



BD06F117

If loader is equipped with air conditioning, identify, tag, and disconnect the engine wiring harness connectors from air compressor clutch connector (1). Remove the three mounting bolts (2) for the compressor and set the compressor on the left battery cover.

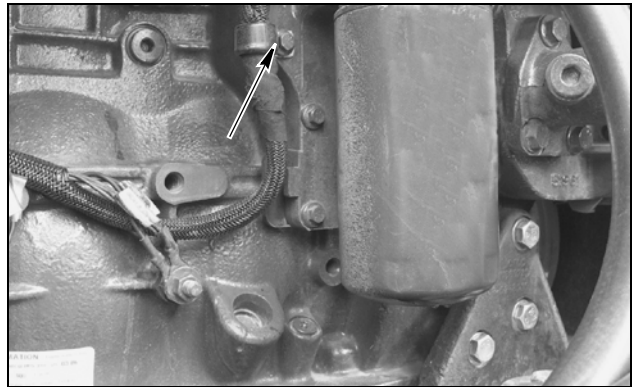
**STEP 26**



BD06F118

Tag and disconnect the wiring from the alternator.

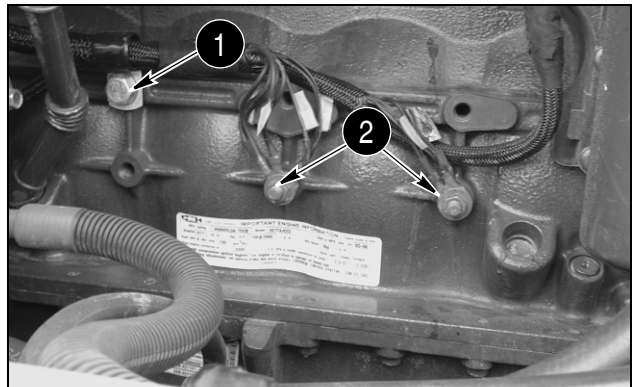
**STEP 27**



BD06F119

Remove bolt securing wiring harness clamp to engine.

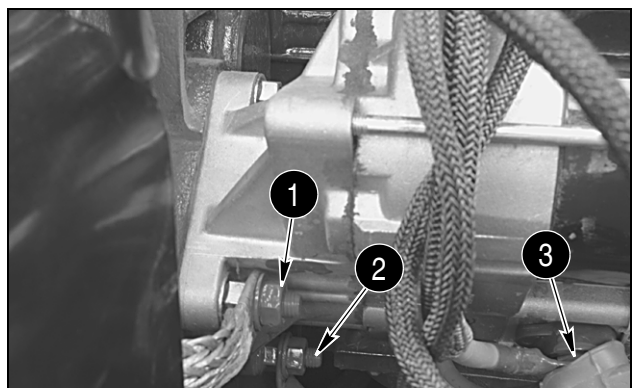
**STEP 28**



BD06F120

Remove bolt securing wiring harness clamp (1) to the engine. Remove ground wires (2) from the engine.

**STEP 29**



BD06F121

Tag and remove the wires from the starter solenoid (3), remove the ground cable (2), and ground strap (1) from the starter.

**NOTE:** Move the starter cables away from the engine, move the wiring harness away from the engine.

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