

# SERVICE MANUAL

**FR450 / FR500 / FR600 / FR700 / FR850**

**Forage Harvester**

**Part number 47812470**  
English  
February 2015  
*Replaces part number 47688004*



# Link Product / Engine

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<b>Product</b>	<b>Market Product</b>	<b>Engine</b>
FR850 FR850 TIER 2 [5803 - ]	North America	FVAE2884X*B200
FR450 FR450 TIER 3 [5803 - ]	North America	F2CE9684U*E151
FR500 FR500 TIER 4A	North America	F3BFE613E*A
FR600 FR600 TIER 3 [5803 - ]	North America	F3CE0684E*E920
FR450 FR450 TIER 4A	North America	F2CFE613A*A
FR500 FR500 TIER 3 [5803 - ]	North America	F3BE0684J*E919

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# INTRODUCTION

## Safety rules

### Personal safety



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible death or injury.

Throughout this manual you will find the signal words DANGER, WARNING, and CAUTION followed by special instructions. These precautions are intended for the personal safety of you and those working with you.

Read and understand all the safety messages in this manual before you operate or service the machine.

 DANGER indicates a hazardous situation that, if not avoided, will result in death or serious injury.

 WARNING indicates a hazardous situation that, if not avoided, could result in death or serious injury.

 CAUTION indicates a hazardous situation that, if not avoided, could result in minor or moderate injury.

**FAILURE TO FOLLOW DANGER, WARNING, AND CAUTION MESSAGES COULD RESULT IN DEATH OR SERIOUS INJURY.**

### Machine safety

**NOTICE:** Notice indicates a situation that, if not avoided, could result in machine or property damage.

Throughout this manual you will find the signal word Notice followed by special instructions to prevent machine or property damage. The word Notice is used to address practices not related to personal safety.

### Information

**NOTE:** Note indicates additional information that clarifies steps, procedures, or other information in this manual.

Throughout this manual you will find the word Note followed by additional information about a step, procedure, or other information in the manual. The word Note is not intended to address personal safety or property damage.

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## Safety rules - Ecology and the environment

Soil, air, and water quality is important for all industries and life in general. When legislation does not yet rule the treatment of some of the substances that advanced technology requires, sound judgment should govern the use and disposal of products of a chemical and petrochemical nature.

Familiarize yourself with the relative legislation applicable to your country, and make sure that you understand this legislation. Where no legislation exists, obtain information from suppliers of oils, filters, batteries, fuels, anti-freeze, cleaning agents, etc., with regard to the effect of these substances on man and nature and how to safely store, use, and dispose of these substances.

### Helpful hints

- Avoid the use of cans or other inappropriate pressurized fuel delivery systems to fill tanks. Such delivery systems may cause considerable spillage.
- In general, avoid skin contact with all fuels, oils, acids, solvents, etc. Most of these products contain substances that may be harmful to your health.
- Modern oils contain additives. Do not burn contaminated fuels and or waste oils in ordinary heating systems.
- Avoid spillage when you drain fluids such as used engine coolant mixtures, engine oil, hydraulic fluid, brake fluid, etc. Do not mix drained brake fluids or fuels with lubricants. Store all drained fluids safely until you can dispose of the fluids in a proper way that complies with all local legislation and available resources.
- Do not allow coolant mixtures to get into the soil. Collect and dispose of coolant mixtures properly.
- The air-conditioning system contains gases that should not be released into the atmosphere. Consult an air-conditioning specialist or use a special extractor to recharge the system properly.
- Repair any leaks or defects in the engine cooling system or hydraulic system immediately.
- Do not increase the pressure in a pressurized circuit as this may lead to a component failure.
- Protect hoses during welding. Penetrating weld splatter may burn a hole or weaken hoses, allowing the loss of oils, coolant, etc.

### Battery recycling

Batteries and electric accumulators contain several substances that can have a harmful effect on the environment if the batteries are not properly recycled after use. Improper disposal of batteries can contaminate the soil, groundwater, and waterways. NEW HOLLAND strongly recommends that you return all used batteries to a NEW HOLLAND dealer, who will dispose of the used batteries or recycle the used batteries properly. In some countries, this is a legal requirement.



### Mandatory battery recycling

**NOTE:** The following requirements are mandatory in Brazil.

Batteries are made of lead plates and a sulfuric acid solution. Because batteries contain heavy metals such as lead, CONAMA Resolution 401/2008 requires you to return all used batteries to the battery dealer when you replace any batteries. Do not dispose of batteries in your household garbage.

Points of sale are obliged to:

- Accept the return of your used batteries
- Store the returned batteries in a suitable location
- Send the returned batteries to the battery manufacturer for recycling

---

## Safety rules

### LEGAL OBLIGATIONS

This machine may be equipped with special guarding or other devices in compliance with local legislation. Some of these require active use by the operator. Therefore, check local legislations on the usage of this machine.

### ACCIDENT PREVENTION

Most accidents or injuries that occur in workshops are the result of non compliance to simple and fundamental safety principles. For this reason, **IN MOST CASES THESE ACCIDENTS CAN BE AVOIDED** by applying the fundamental safety principles, acting with the necessary caution and care.

Accidents may occur with all types of machine, regardless of how well the machine in question was designed and built.

#### **⚠ CAUTION**

##### **Unexpected machine movement!**

- 1. Disengage all drives.**
- 2. Engage parking brake.**
- 3. Lower all attachments to the ground, or raise and engage all safety locks.**
- 4. Shut off engine.**
- 5. Remove key from key switch.**
- 6. Switch off battery key, if installed.**
- 7. Wait for all machine movement to stop.**

**Failure to comply could result in minor or moderate injury.**

C0038A

### SAFETY REQUIREMENTS FOR FLUID POWER SYSTEMS AND COMPONENTS - HYDRAULICS

- Flexible hose assemblies must not be constructed from hoses which have been previously used as part of a hose assembly.
- Do not weld hydraulic pipes: when flexible hoses or piping are damaged, replace them immediately.
- It is forbidden to modify a hydraulic accumulator by machining, welding or any other way.
- Before removing hydraulic accumulators for servicing, the liquid pressure in the accumulators must be reduced to zero.
- Pressure check on hydraulic accumulators must be carried out by a method recommended by the accumulator manufacturer.
- Take care not to exceed the maximum allowed pressure of the accumulator. After any check or adjustment, check for leakages or gas in the hoses or tubes.

### SAFETY RULES

#### General guidelines

- Carefully follow specified repair and maintenance procedures.
- When appropriate, use P.P.E (Personal Protective Equipment)
- Do not wear rings, wristwatches, jewellery, unbuttoned or loose articles of clothing such as: ties, torn clothing, scarves, open jackets or shirts with open zips that may remain entangled in moving parts. It is advised to wear approved safety clothing, e.g.: non-slip footwear, gloves, safety goggles, helmets, etc.
- Do not carry out repair operations with someone sitting in the driver's seat, unless the person is a trained technician who is assisting with the operation in question.
- Do not operate the machine or use any of the implements from different positions, other than the driver's seat.
- Do not carry out operations on the machine with the engine running, unless specifically indicated.

## INTRODUCTION

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- Bring all hydraulic cylinders to the home positions (down, retracted, etc.) before engine shut down.
- Stop the engine and check that the hydraulic circuits are pressure-free before removing caps, covers, valves, etc.
- All repair and maintenance operations must be carried out using extreme care and attention.
- Service steps and platforms used in the workshop or elsewhere should be built according to the applicable standards and legislation.
- Disconnect the Power Take-Off (PTO) and label the controls to indicate that the machine is being serviced.
- Brakes are inoperative when manually released for repair or maintenance purposes. Use blocks or similar devices to secure the machine in these conditions.
- Only use specified towing points for towing the machine. Connect parts carefully. Make sure that all pins and/or locks are secured in position before applying traction. Never remain near the towing bars, cables or chains that are operating under load.
- When loading or unloading the machine from the trailer (or other means of transport), select a flat area capable of sustaining the trailer or truck wheels. Firmly secure the machine to the truck or trailer and lock the wheels in the position used by the carrier.
- Electric heaters, battery-chargers and similar equipment must only be powered by auxiliary power supplies with efficient ground insulation to avoid electrical shock hazards.
- Always use suitable hoisting or lifting devices when raising or moving heavy parts.
- Keep bystanders away.
- Never use gasoline, diesel oil or other inflammable liquids as cleaning agents. Use non-inflammable, non toxic commercially available solvents.
- Wear safety goggles with side guards when cleaning parts with compressed air.
- Never use open flames for lighting when working on the machine or checking for leaks.
- When carrying out checks with the engine running, request the assistance of an operator in the driver's seat. The operator must maintain visual contact with the service technician at all times.
- If operating outside the workshop, position the machine on a flat surface and lock in position. If working on a slope, lock the machine in position. Move to a flat area as soon as is safely possible.
- Maintenance and repair operations must be carried out in a clean and dry area. Clean up any water or oil spillage immediately.
- Do not create piles of oil or grease-soaked rags as they represent a serious fire hazard. Always store rags in a closed metal container.
- Before engaging the machine, make sure that there are no persons within the machine or implement range of action.
- Empty your pockets of all objects that may fall accidentally unobserved into the machine inner compartments.
- When metal parts are sticking out, use protective goggles or goggles with side guards, helmets, special footwear and gloves.
- When welding, use protective safety devices: tinted safety goggles, helmets, special overalls, gloves and footwear. All persons present in the area where welding is taking place must wear tinted goggles. **NEVER LOOK DIRECTLY AT THE WELDING ARC WITHOUT SUITABLE EYE PROTECTION.**



# **SERVICE MANUAL**

**Engine**

**FR**

## Engine - Remove

FR450	NA
FR500	NA

### ⚠ DANGER

**Heavy objects!**

**Lift and handle all heavy components using lifting equipment with adequate capacity. Always support units or parts with suitable slings or hooks. Make sure the work area is clear of all bystanders.**

**Failure to comply will result in death or serious injury.**

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### ⚠ WARNING

**Fall hazard!**

**Use a sturdy platform when working above ground level.**

**Failure to comply could result in death or serious injury.**

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### ⚠ WARNING

**Jack stands can slip or fall over. Dropping, tipping, or slipping of machine or its components is possible.**

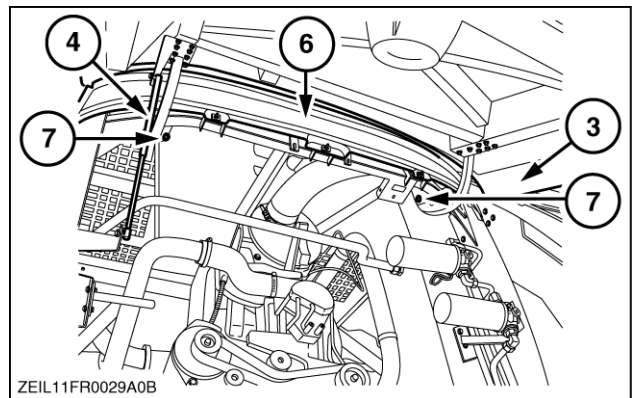
**DO NOT work under a vehicle supported by jack stands only. Park machine on a level surface. Block wheels. Support machine with safety stands.**

**Failure to comply could result in death or serious injury.**

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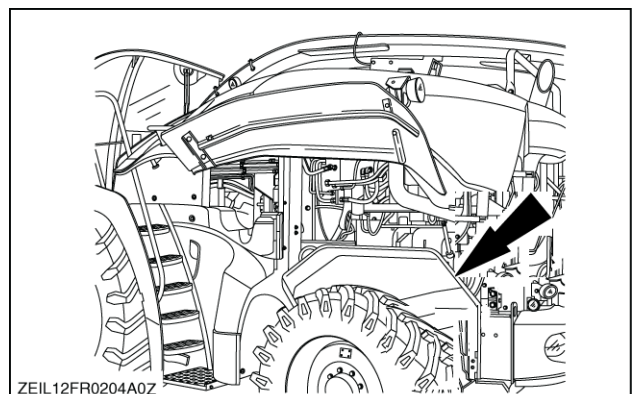
**NOTE:** The assistance of a second person is required to perform the below operation.

1. Raise the spout to an appropriate height.
2. Remove the left-hand and right-hand side shielding. Refer to **Side shields - Remove side shieldings (90.105)**.
3. Remove the rear shielding (3) as explained below:
  - A. Support the rear shielding (3). Use a suitable lifting device.
  - B. Disconnect the gas strut (4) from the rear shielding (3).
  - C. Remove the plate (6).
  - D. Remove the hardware (7).
  - E. Remove the rear shielding (3).



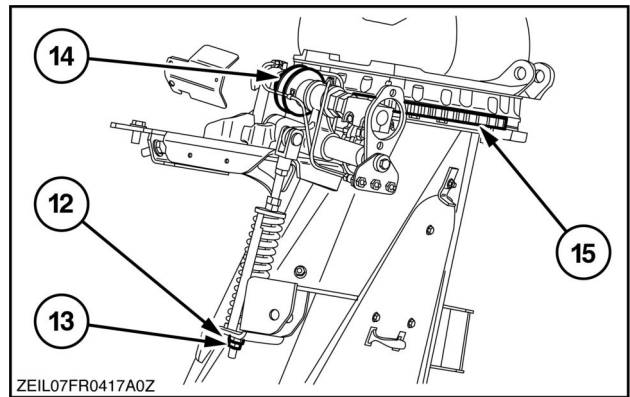
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4. On both sides, remove the indicated plate.



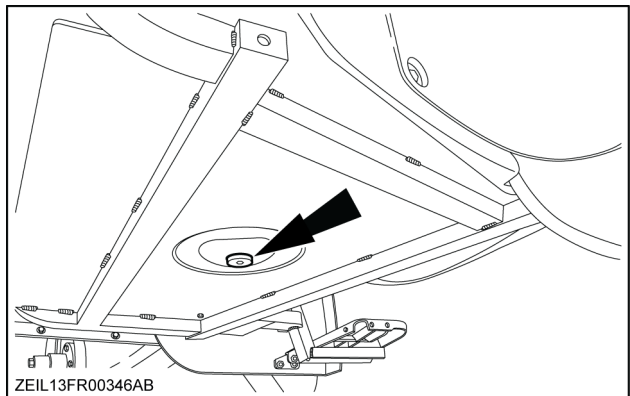
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5. For better access to the components, remove the steering wheels. Refer to **Rear wheel - Remove – Steering wheels (44.520)**.
6. In the service area, loosen the lock nut (13) and the nut (12) until the worm (14) is completely free of the worm wheel (15).
7. Manually move the spout to its extreme left or right position.



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8. On the right-hand side under the machine, remove the indicated plug. Drain the fuel from the fuel tank. Collect the fuel in a clean container.

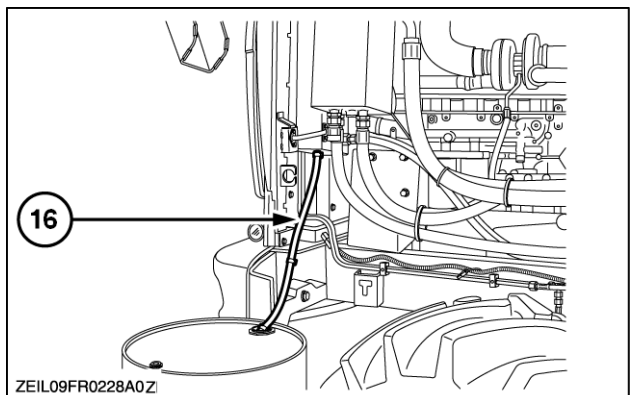


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**NOTICE:** The following operations require the removal of the hydraulic hoses, tubes and other hydraulic components. Once the hoses, tubes or the ports of the hydraulic components are removed, cover with protective covers to avoid the ingress of dust, contamination and other objects.

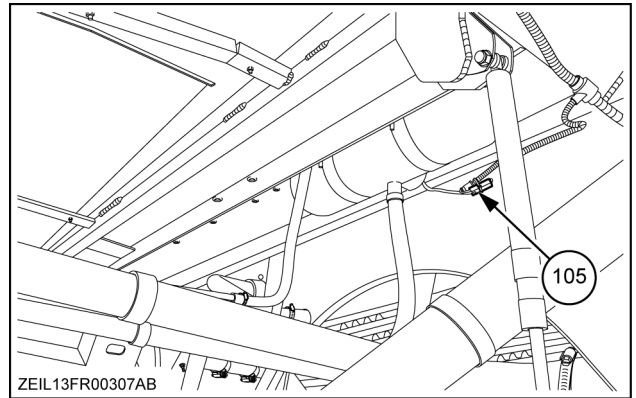
9. Drain the oil from the reservoir through the hose (16). Refer to the Operator's Manual **Oil filter - Replace (29.204)**.

**NOTICE:** Pay attention to cleanliness, as the hydraulic oil will be reused. Cover the oil container to prevent any ingress of contamination.



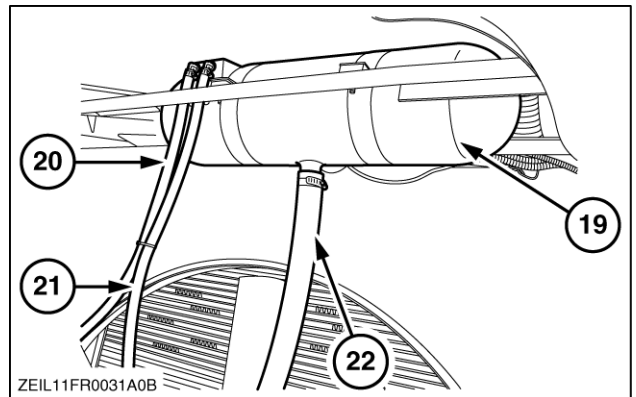
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10. Near the coolant tank, disconnect the connectors. Disconnect the coolant level sensor wire (105) attached at the top.



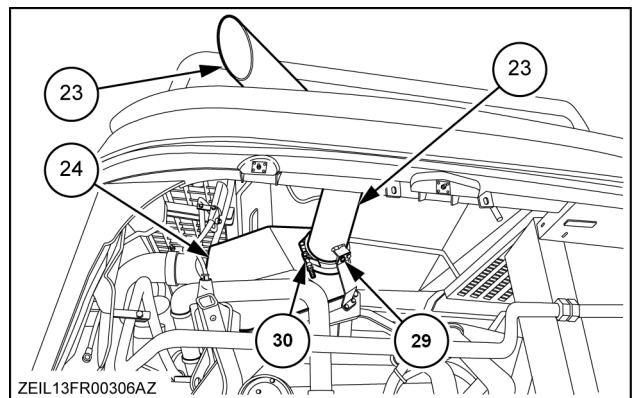
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11. Drain the coolant from the cooling system. Refer to the Operator's Manual **Engine cooling system - Replace (10.400)**.
12. Disconnect the hose (20), (21) and (22) from the coolant tank (19).
13. Remove the coolant tank (19).



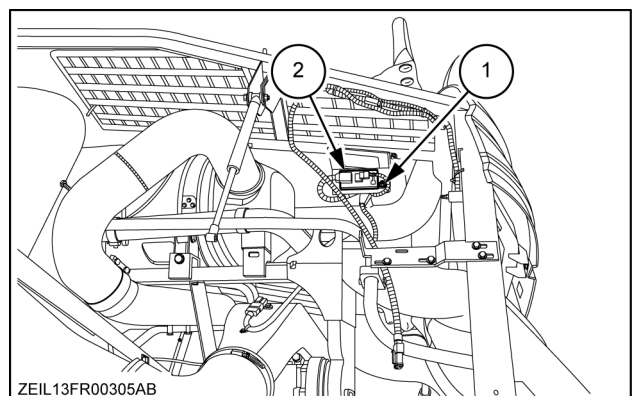
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14. Remove the hardware (29). Loosen the clamp (30).
15. Remove the exhaust tube (23) from the muffler (24).



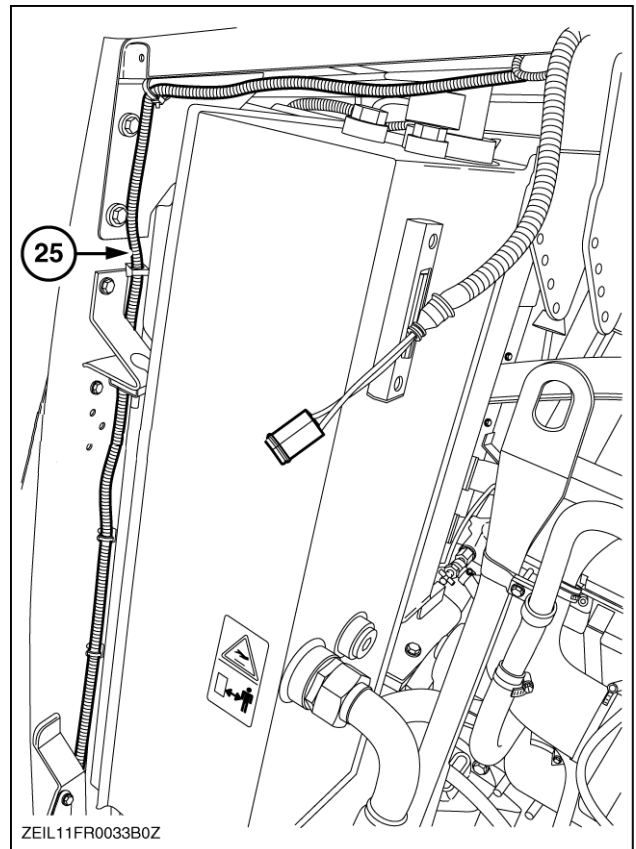
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16. On the left-hand side, remove the hardware (1). Remove the sensor bracket (2).



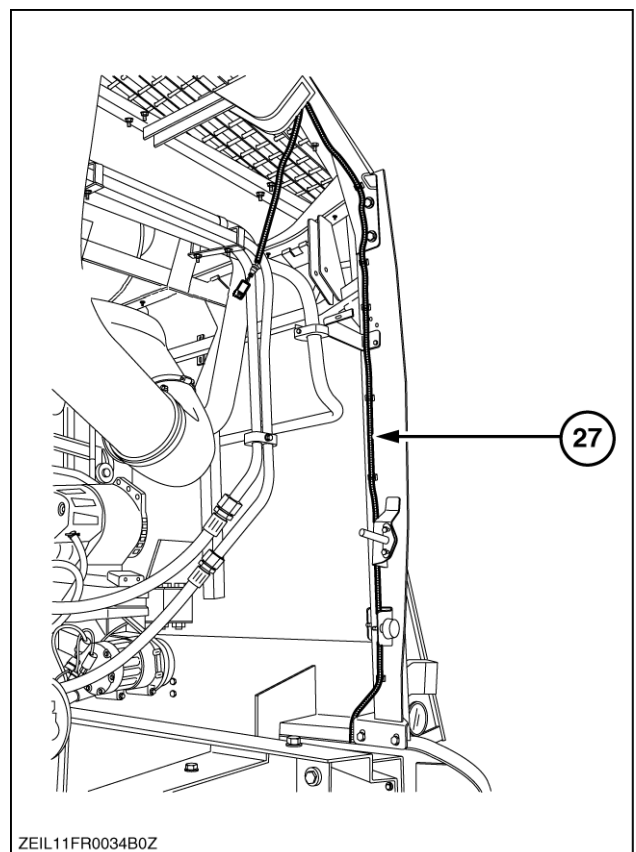
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17. On the right-hand side, remove the wire harness (25) attached at the top and at the rear frame.



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18. On the left-hand side, remove the wire harness (27) attached at the top and the rear frame.



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**Suggest:**

**If the above button click is invalid.**

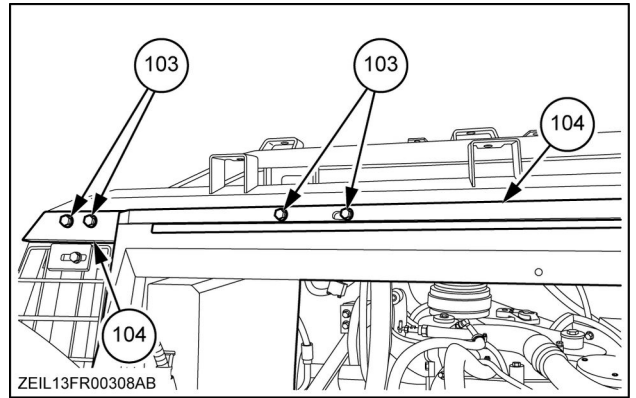
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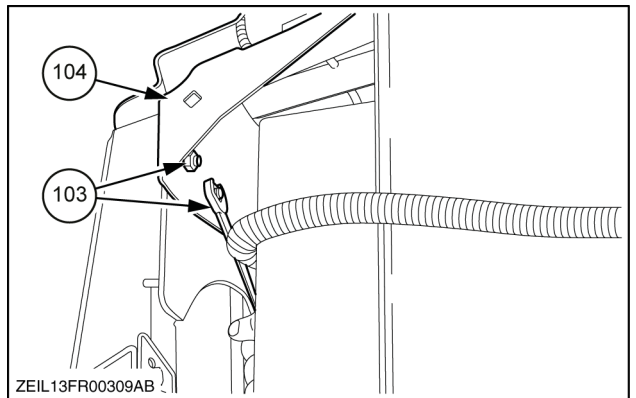
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19. On both sides at the rear of the engine roof assembly (104), remove the hardware (103).

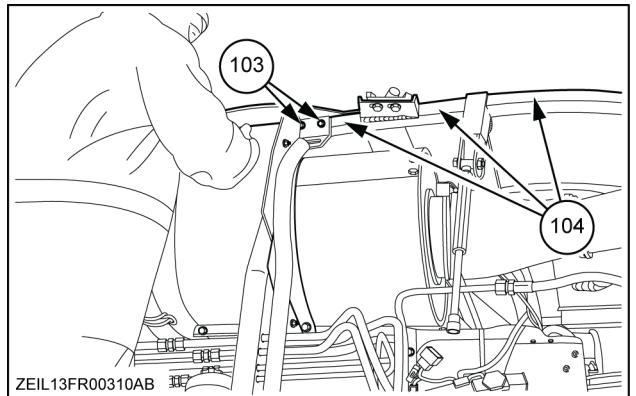


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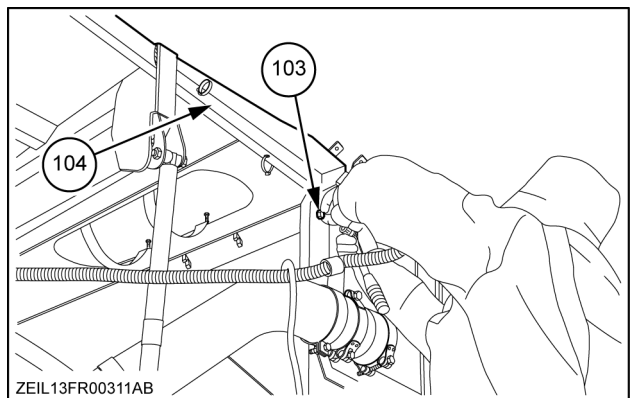
ZEIL13FR00309AB 13

20. On the left-hand side of the engine roof assembly (104), remove the hardware (103).



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21. On the right-hand side of the engine roof assembly (104), remove the hardware (103).



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