

SERVICE MANUAL

L221 / L228

Tier 4B (final)

200 Series Skid Steer Loader

L221 PIN NEM479941 and above; L228 PIN NFM401546 and above

C227 / C232

Tier 4B (final)

200 Series Compact Track Loader

C227 PIN NDM471836 and above; C232 PIN NFM402195 and above

Part number 47851950

English

May 2015

Replaces part number 47712047



Link Product / Engine

Product	Market Product	Engine
C227 TIER 4B Final [NDM471836 -]	North America	F5HFL463A*F001
C227 TIER 4B Final [NDM471836 -]	Europe	F5HFL463A*F001
C232 TIER 4B (FINAL)	North America	F5HFL463A*F001
C232 TIER 4B (FINAL)	Europe	F5HFL463A*F001
L221 TIER 4B Final [NEM479941 -]	North America	F5HFL463A*F001
L221 TIER 4B Final [NEM479941 -]	Europe	F5HFL463A*F001
L228 TIER 4B (FINAL)	Europe	F5HFL463A*F001
L228 TIER 4B (FINAL)	North America	F5HFL463A*F001

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INTRODUCTION

Foreword - Important notice regarding equipment servicing

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All repair and maintenance work listed in this manual must be carried out only by qualified dealership personnel, strictly complying with the instructions given, and using, whenever possible, the special tools.

Anyone who performs repair and maintenance operations without complying with the procedures provided herein shall be responsible for any subsequent damages.

The manufacturer and all the organizations of its distribution chain, including - without limitation - national, regional, or local dealers, reject any responsibility for damages caused by parts and/or components not approved by the manufacturer, including those used for the servicing or repair of the product manufactured or marketed by the manufacturer. In any case, no warranty is given or attributed on the product manufactured or marketed by the manufacturer in case of damages caused by parts and/or components not approved by the manufacturer.

The manufacturer reserves the right to make improvements in design and changes in specifications at any time without notice and without incurring any obligation to install them on units previously sold. Specifications, descriptions, and illustrative material herein are as accurate as known at time of publication but are subject to change without notice.

In case of questions, refer to your NEW HOLLAND CONSTRUCTION Sales and Service Networks.

Safety rules - Ecology and the environment

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Soil, air, and water quality is important for all industries and life in general. When legislation does not yet rule the treatment of some of the substances that advanced technology requires, sound judgment should govern the use and disposal of products of a chemical and petrochemical nature.

Familiarize yourself with the relative legislation applicable to your country, and make sure that you understand this legislation. Where no legislation exists, obtain information from suppliers of oils, filters, batteries, fuels, anti-freeze, cleaning agents, etc., with regard to the effect of these substances on man and nature and how to safely store, use, and dispose of these substances.

Helpful hints

- Avoid the use of cans or other inappropriate pressurized fuel delivery systems to fill tanks. Such delivery systems may cause considerable spillage.
- In general, avoid skin contact with all fuels, oils, acids, solvents, etc. Most of these products contain substances that may be harmful to your health.
- Modern oils contain additives. Do not burn contaminated fuels and or waste oils in ordinary heating systems.
- Avoid spillage when you drain fluids such as used engine coolant mixtures, engine oil, hydraulic fluid, brake fluid, etc. Do not mix drained brake fluids or fuels with lubricants. Store all drained fluids safely until you can dispose of the fluids in a proper way that complies with all local legislation and available resources.
- Do not allow coolant mixtures to get into the soil. Collect and dispose of coolant mixtures properly.
- The air-conditioning system contains gases that should not be released into the atmosphere. Consult an air-conditioning specialist or use a special extractor to recharge the system properly.
- Repair any leaks or defects in the engine cooling system or hydraulic system immediately.
- Do not increase the pressure in a pressurized circuit as this may lead to a component failure.
- Protect hoses during welding. Penetrating weld splatter may burn a hole or weaken hoses, allowing the loss of oils, coolant, etc.

Battery recycling

Batteries and electric accumulators contain several substances that can have a harmful effect on the environment if the batteries are not properly recycled after use. Improper disposal of batteries can contaminate the soil, groundwater, and waterways. NEW HOLLAND CONSTRUCTION strongly recommends that you return all used batteries to a NEW HOLLAND CONSTRUCTION dealer, who will dispose of the used batteries or recycle the used batteries properly. In some countries, this is a legal requirement.



Mandatory battery recycling

NOTE: The following requirements are mandatory in Brazil.

Batteries are made of lead plates and a sulfuric acid solution. Because batteries contain heavy metals such as lead, CONAMA Resolution 401/2008 requires you to return all used batteries to the battery dealer when you replace any batteries. Do not dispose of batteries in your household garbage.

Points of sale are obliged to:

- Accept the return of your used batteries
- Store the returned batteries in a suitable location
- Send the returned batteries to the battery manufacturer for recycling

Safety rules

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Personal safety



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible death or injury.

Throughout this manual you will find the signal words DANGER, WARNING, and CAUTION followed by special instructions. These precautions are intended for the personal safety of you and those working with you.

Read and understand all the safety messages in this manual before you operate or service the machine.

 DANGER indicates a hazardous situation that, if not avoided, will result in death or serious injury.

 WARNING indicates a hazardous situation that, if not avoided, could result in death or serious injury.

 CAUTION indicates a hazardous situation that, if not avoided, could result in minor or moderate injury.

FAILURE TO FOLLOW DANGER, WARNING, AND CAUTION MESSAGES COULD RESULT IN DEATH OR SERIOUS INJURY.

Machine safety

NOTICE: Notice indicates a situation that, if not avoided, could result in machine or property damage.

Throughout this manual you will find the signal word Notice followed by special instructions to prevent machine or property damage. The word Notice is used to address practices not related to personal safety.

Information

NOTE: Note indicates additional information that clarifies steps, procedures, or other information in this manual.

Throughout this manual you will find the word Note followed by additional information about a step, procedure, or other information in the manual. The word Note is not intended to address personal safety or property damage.



SERVICE MANUAL

Engine

C227 TIER 4B Final [NDM471836 -]

C232 TIER 4B (FINAL)

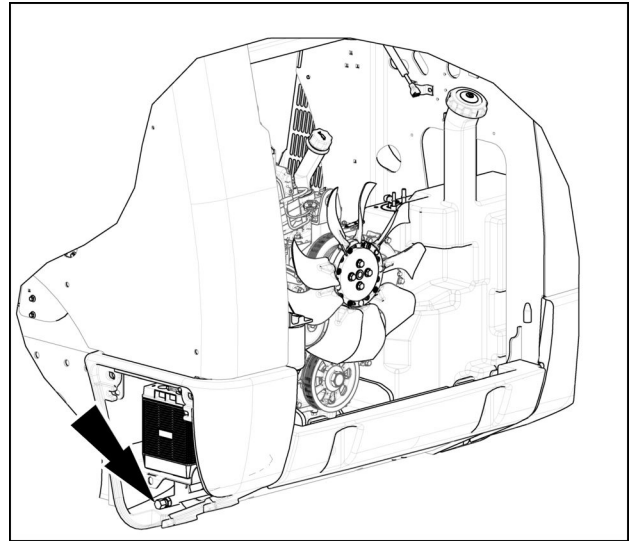
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Engine - Drain fluid

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1. Remove the access cover at the rear, lower left of the machine, exposing the engine oil drain hose and remote oil filter.
2. Remove the drain plug to drain the oil.
3. When the oil has completely drained, reinstall the drain plug and torque to **68 - 82 N·m (50 - 61 lb ft)**.



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Engine - Remove

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⚠ WARNING

Heavy objects!

Lift and handle all heavy components using lifting equipment with adequate capacity. Always support units or parts with suitable slings or hooks. Make sure the work area is clear of all bystanders. Failure to comply could result in death or serious injury.

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The following procedure has been performed on a radial lift machine. Engine removal for vertical lift machines is very similar.

Prior operation:

Tilt the cab. Please see **Cab tilting system - Tilt (90.150)**.

Prior operation:

Disconnect the battery. See **Battery - Disconnect (55.302)**.

Prior operation:

Drain the engine oil. Please see **Engine - Drain fluid (10.001)**.

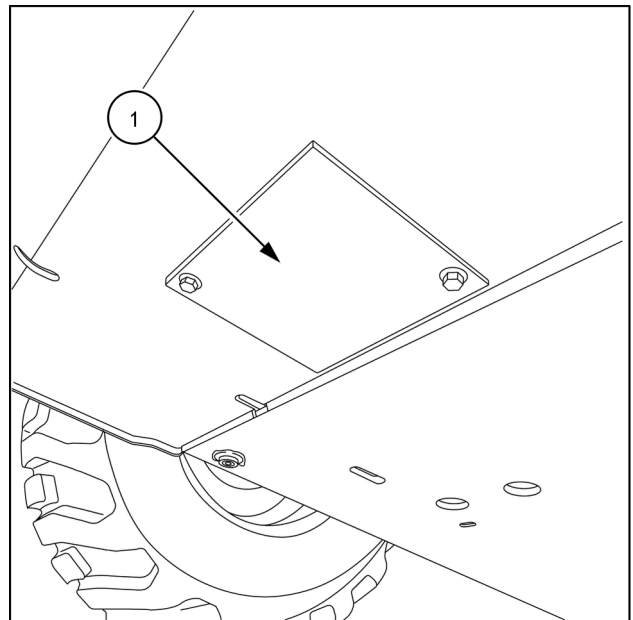
Prior operation:

Drain the coolant. Please see **Radiator - Drain fluid (10.400)**.

Prior operation:

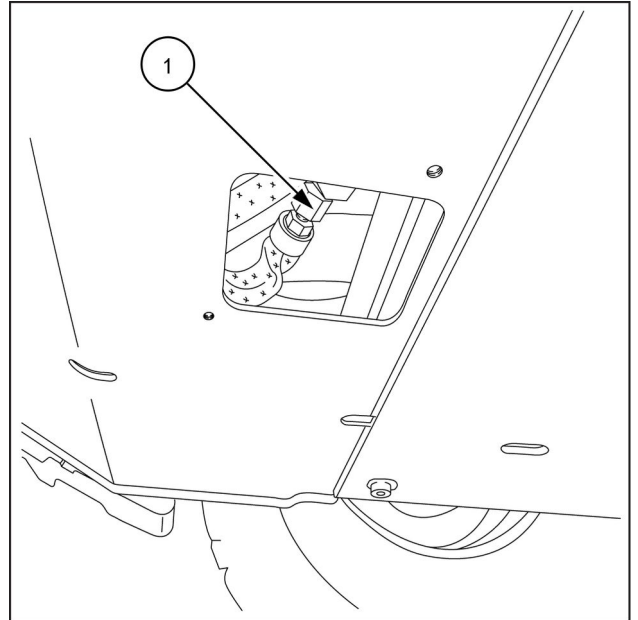
Discharge the A/C system (if equipped). See **Air conditioning - Discharging (50.200)**.

1. Remove access plate **(1)** for the engine oil pan from the chassis.



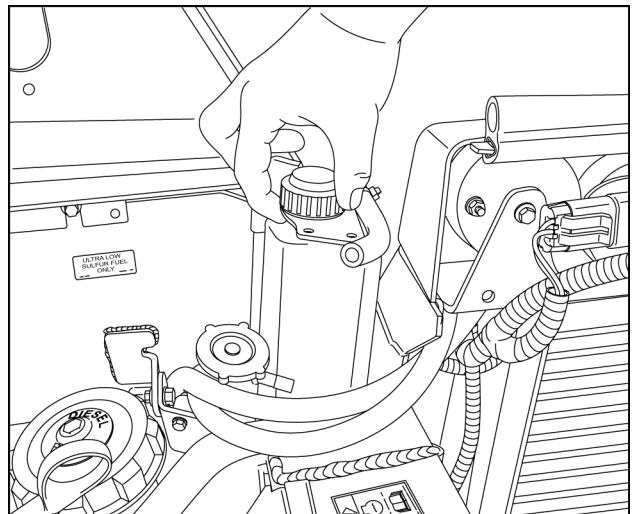
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2. Disconnect the hose **(1)** for the oil drain plug from the engine oil pan.



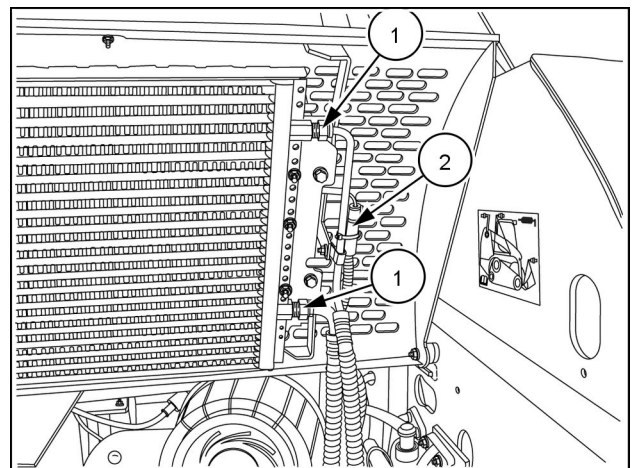
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3. Remove the mounting bolts for the overflow bottle.
4. Remove the overflow bottle from the chassis.



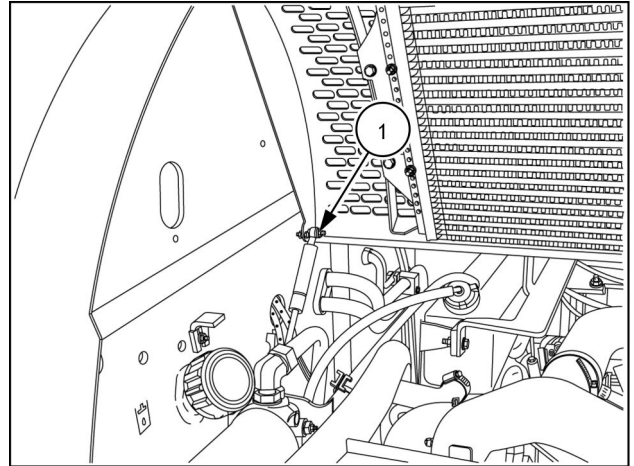
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5. If equipped with A/C, disconnect the A/C lines **(1)** from the condenser.
6. Disconnect the fan motor **(2)** from the wiring harness.



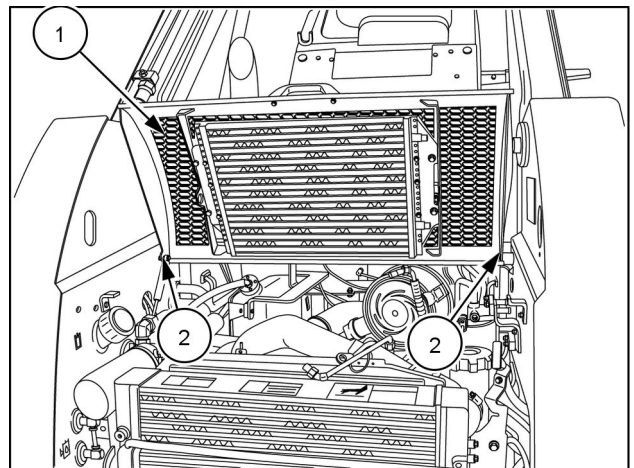
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7. Support the engine hood with a suitable lifting device.
8. Disconnect the engine hood strut **(1)** from the engine hood.



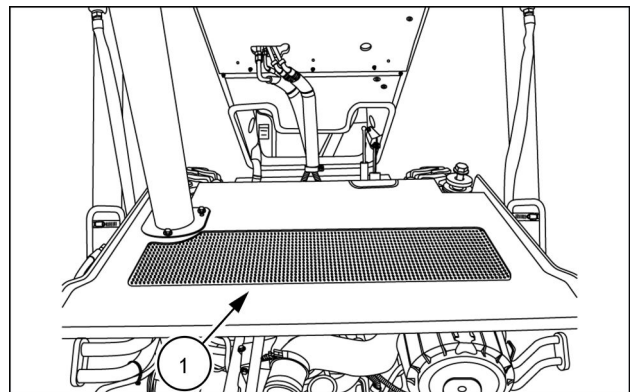
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9. Remove the mounting hardware **(2)** from the engine hood.
10. Remove the engine hood **(1)** from the chassis.



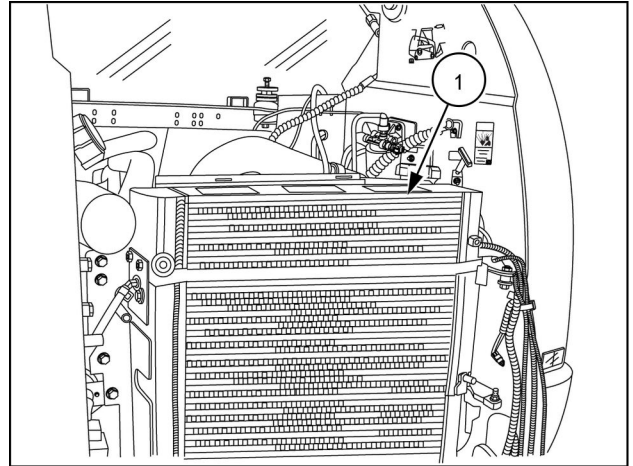
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11. Remove the engine cover **(1)** from the chassis.



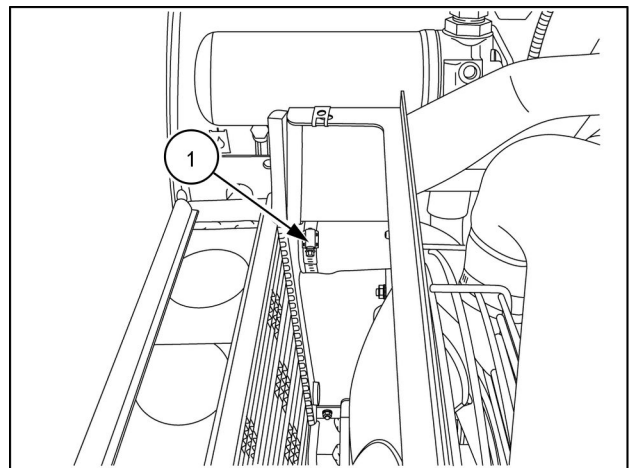
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12. Remove the air cooler (1) from the shroud.



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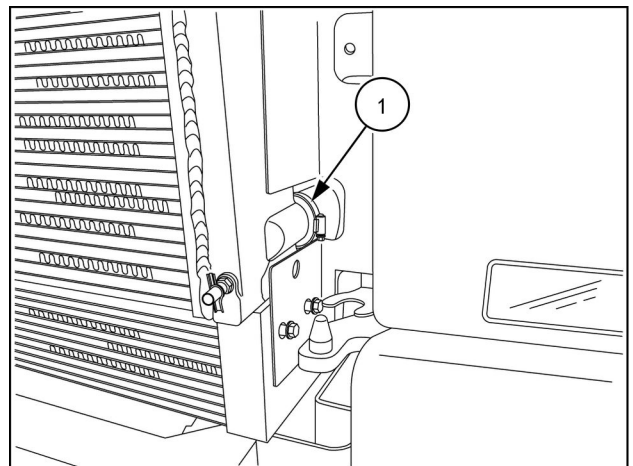
13. Disconnect the upper radiator hose (1) from the radiator.



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14. Disconnect the lower radiator hose (1) from the radiator.

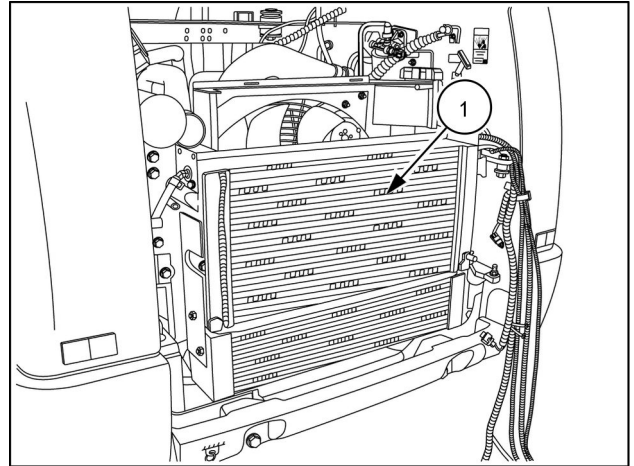
NOTE: The rear access door has been removed for picture clarity.



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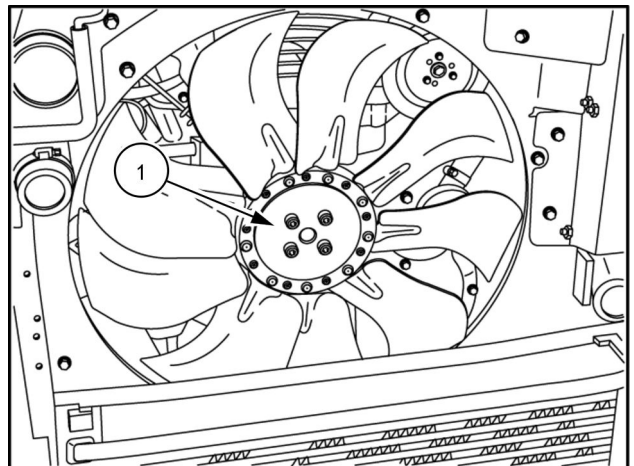
15. Remove the radiator (2) from the shroud.

16.



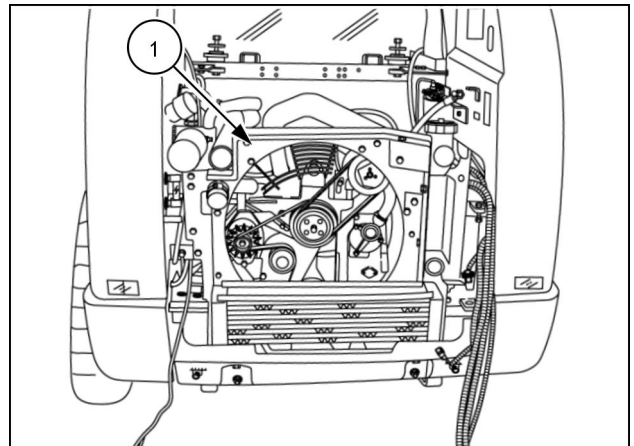
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17. Remove the radiator fan (1) from the engine.



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18. Unbolt and remove the shroud (1).



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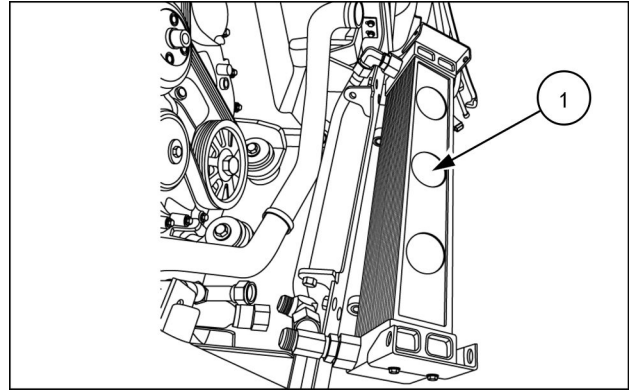
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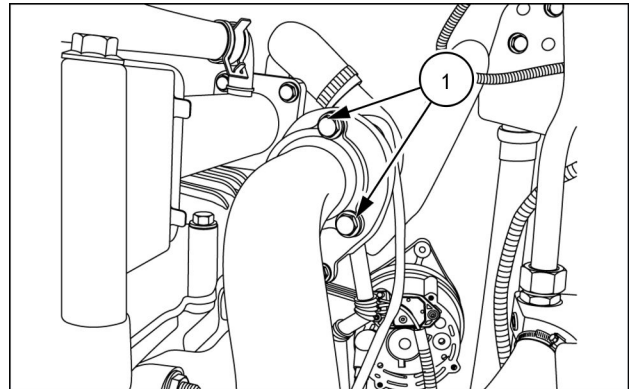
Thank you so much for reading

19. Remove the oil cooler **(1)**.



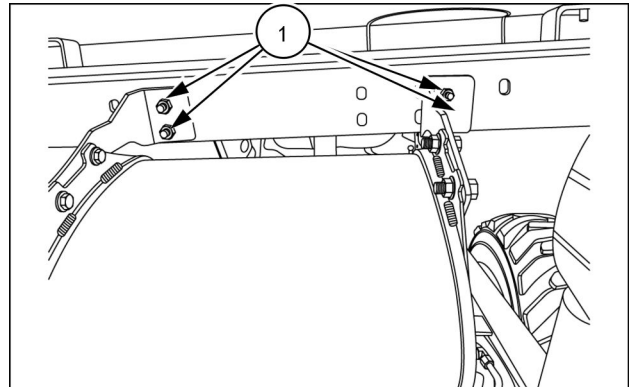
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20. Remove the mounting bolts **(1)** retaining the mounting flange for the muffler inlet pipe to the turbocharger.



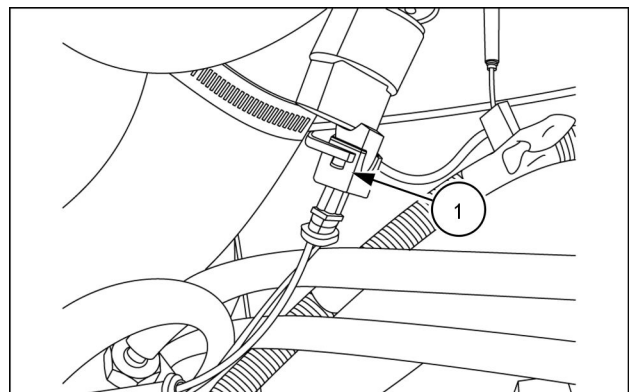
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21. Remove the retaining bolts **(1)** from the muffler support.
22. Remove the muffler.



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23. Disconnect the air restriction sensor **(1)** from the wiring harness.



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