

OPERATOR'S MANUAL

HIGH-CAPACITY WHEEL RAKE

WR2316

WR2318



FRONTIER
EQUIPMENT™

OMUS00W23 (01/26/09)

INTRODUCTION

READ THIS MANUAL carefully to learn how to operate and service your machine correctly. Failure to do so could result in personal injury or equipment damage. This manual and safety signs on your machine may also be available in other languages. (See your Frontier dealer to order.)

THIS MANUAL SHOULD BE CONSIDERED a permanent part of your machine and should remain with the machine when you sell it.

MEASUREMENTS in this manual are given in both metric and customary U.S. unit equivalents. Use only correct replacement parts and fasteners. Metric and inch fasteners may require a specific metric or inch wrench.

RIGHT-HAND AND LEFT-HAND sides are determined by facing in the direction the implement will travel when going forward.

WRITE PRODUCT IDENTIFICATION NUMBERS

(P.I.N.) in the Specification section. Accurately record all the numbers to help in tracing the machine should it be stolen. Your dealer also needs these numbers when you order parts. File the identification numbers in a secure place off the machine.

WARRANTY is provided as part of Frontier's support program for customers who operate and maintain their equipment as described in this manual.

This warranty provides you the assurance that Frontier will back its products where defects appear within the warranty period. In some circumstances, Frontier also provides field improvements, often without charge to the customer, even if the product is out of warranty. Should the equipment be abused, or modified to change its performance beyond the original factory specifications, the warranty will become void and field improvements may be denied. Setting fuel delivery above specifications or otherwise overpowering machines will result in such action.

THE TIRE MANUFACTURER'S warranty applicable to your machine may not apply outside the U.S.

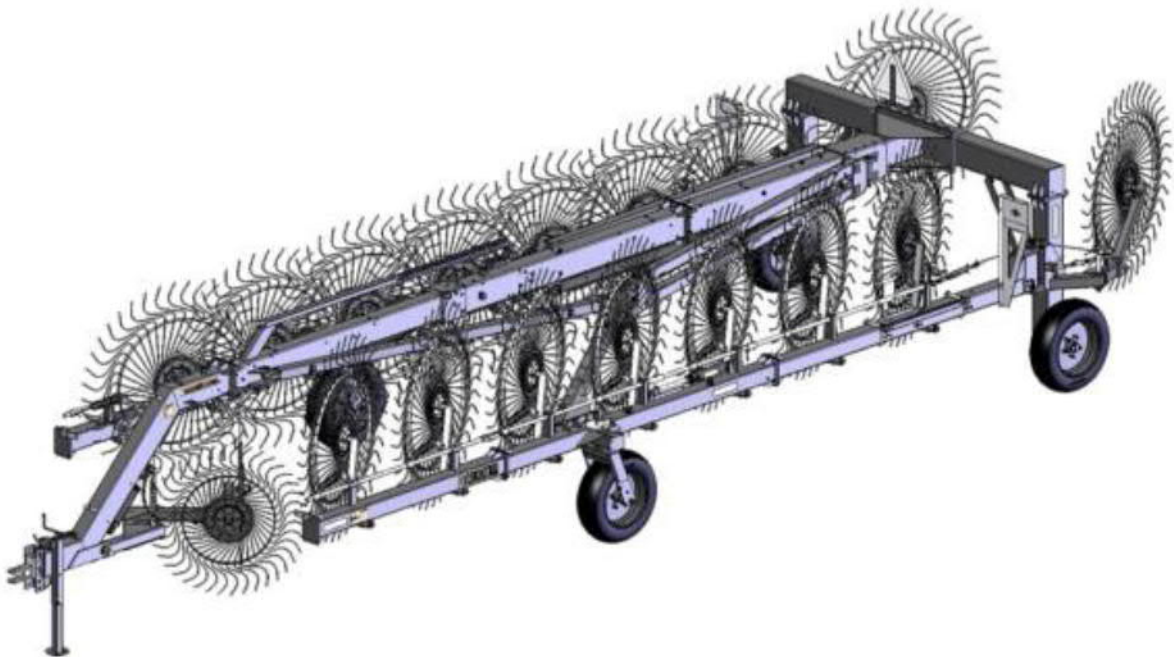


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SAFETY

SAFETY ALERT SYMBOL



This safety alert symbol indicates important safety messages in this manual and on safety signs on the machine.

This symbol means:

ATTENTION!
BECOME ALERT!
YOUR SAFETY IS INVOLVED!

Carefully read and follow the safety message accompanying this symbol.

Why is SAFETY important to you?

- 3 BIG REASONS
- ACCIDENTS DISABLE AND KILL
 - ACCIDENTS COST
 - ACCIDENTS CAN BE AVOIDED

SIGNAL WORDS

Note the use of the signal words DANGER, WARNING, and CAUTION with safety messages. The appropriate signal word for each message has been selected using the following guidelines:



DANGER – Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury.



WARNING – Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury. It is also used to alert against unsafe practices.



CAUTION – Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It is also used as a reminder of good safety practices.



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SAFETY

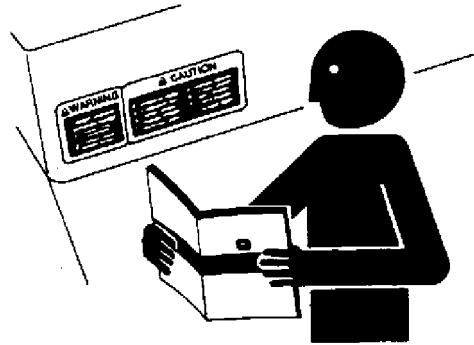
FOLLOW SAFETY INSTRUCTIONS

Carefully read all safety messages in this manual and on your machine safety signs. Keep safety signs in good condition. Replace missing or damaged safety signs. Be sure new equipment components and repair parts include the current safety signs. Replacement safety signs are available from your Frontier dealer.

Learn how to operate the machine and how to use controls properly. Do not let anyone operate without instruction.

Keep your machine in proper working condition. Unauthorized modifications to the machine may impair the function and/or safety and affect machine life.

If you do not understand any part of this manual and need assistance, contact your Frontier dealer.



OPERATE RAKE SAFELY

All machinery should be operated by responsible persons who have been properly instructed and delegated to do so.

Before each use, inspect entire machine. Check tightness of all hardware.

Stop the tractor engine and engage parking brake before leaving tractor operator's station to adjust, lubricate, clean or unclog the machine.

Never hand feed material into the machine.

Do not lean against, sit, or stand on rake.

Make sure bystanders are clear of machine before lowering rake wheels.

SAFETY

KEEP RIDERS OFF MACHINE

Only allow the operator on the machine. Keep riders off.

Riders on machine are subject to injury such as being struck by foreign objects and being thrown off of the machine. Riders also obstruct the operator's view resulting in the machine being operated in an unsafe manner.

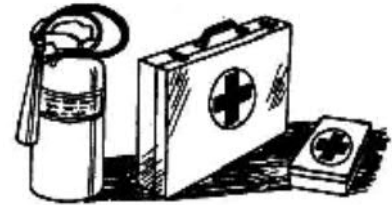


PREPARE FOR EMERGENCIES

Be prepared if a fire starts.

Keep a first aid kit and fire extinguisher handy.

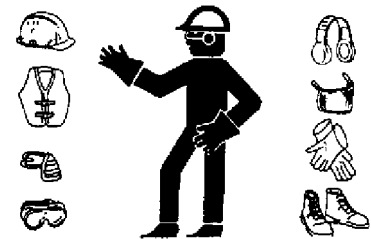
Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.



WEAR PROTECTIVE CLOTHING

Wear close fitting clothing and safety equipment appropriate to the job.

Operating equipment safely requires the full attention of the operator. Do not wear radio or music headphones while operating machine.



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