

# **25A Flail Mower**

**Industrias John Deere, S.A. de C.V.  
OMP58341 Issue B4**

LITHO IN U.S.A.  
INGLES



**Suggest:**

**For more complete manuals. Please go to the home page.**

**<https://www.ebooklibonline.com>**

**If the above button click is invalid. Please download this document first, and then click the above link to download the complete manual.**

**Thank you so much for reading**

# Introduction

**READ THIS MANUAL** carefully to learn how to operate and service your machine correctly. Failure to do so could result in personal injury or equipment damage. This manual and safety signs on your machine may also be available in other languages. (See your John Deere dealer to order.)

**THIS MANUAL SHOULD BE CONSIDERED** a permanent part of your machine and should remain with the machine when you sell it.

**MEASUREMENTS** in this manual are given in both metric and customary U.S. unit equivalents. Use only correct replacement parts and fasteners. Metric and inch fasteners may require a specific metric or inch wrench.

**RIGHT-HAND AND LEFT-HAND** sides are determined by facing in the direction the implement will travel when going forward.

**WRITE PRODUCT IDENTIFICATION NUMBERS** (P.I.N.) in the Specification section. Accurately record all the numbers to help in tracing the machine should

it be stolen. Your dealer also needs these numbers when you order parts. File the identification numbers in a secure place off the machine.

**WARRANTY** is provided as part of John Deere's support program for customers who operate and maintain their equipment as described in this manual. The warranty is explained on the warranty certificate which you should have received from your dealer.

This warranty provides you the assurance that John Deere will back its products where defects appear within the warranty period. In some circumstances, John Deere also provides field improvements, often without charge to the customer, even if the product is out of warranty. Should the equipment be abused, or modified to change its performance beyond the original factory specifications, the warranty will become void and field improvements may be denied. Setting fuel delivery above specifications or otherwise overpowering machines will result in such action.

**THE TIRE MANUFACTURER'S** warranty applicable to your machine may not apply outside the U.S.

**<https://www.ebooklibonline.com>**

Hello dear friend!

Thank you very much for reading.

Enter the link into your browser.

The full manual is available for immediate download.

**<https://www.ebooklibonline.com>**

**<https://www.ebooklibonline.com>**

Hello dear friend!

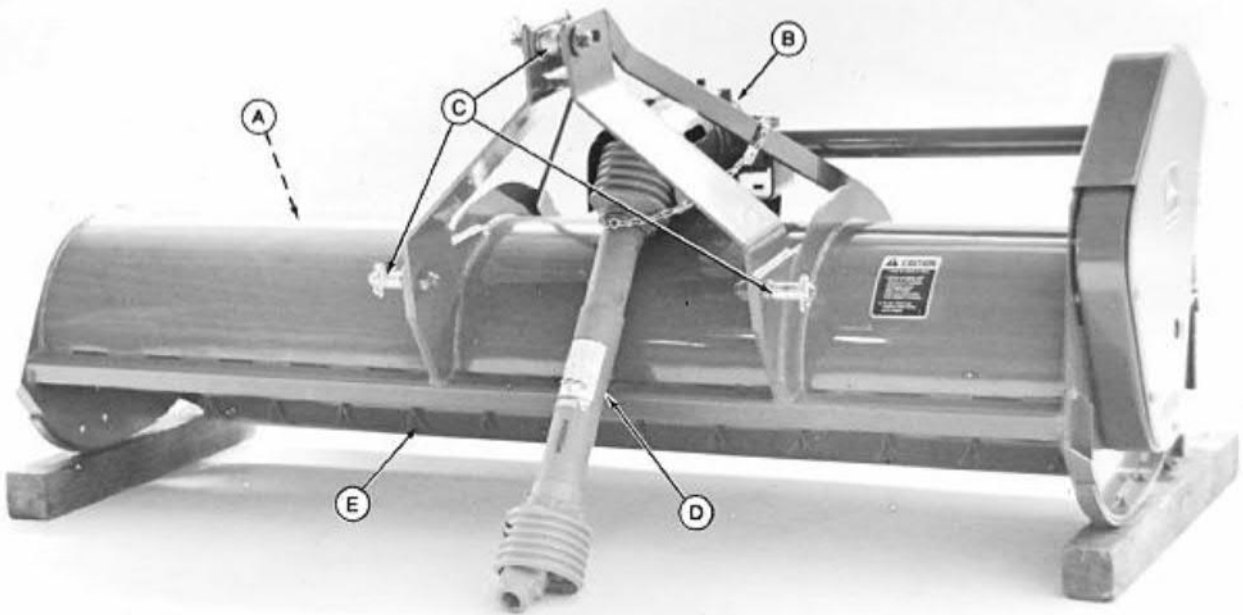
Thank you very much for reading.

Enter the link into your browser.

The full manual is available for immediate download.

**<https://www.ebooklibonline.com>**

# Identification View



A—Floating Deflector  
B—Gear Case

C—3-Point Hitch

D—Tractor Hookup

E—Rotor Knife

*25A Flail Mower*

P4856 -JUN-22-MAR93

PX,25AA,02 -19-26FEB94

290101  
PN=3

# Contents

	Page		Page
<b>Safety</b> .....	05-1	Every 100 Hours .....	45-4
<b>Safety Signs</b>		Every 8 and 16 Hours .....	45-4
		Every 100 Hours .....	45-4
<b>Preparing the tractor</b>		<b>Trouble Shooting</b>	
Tractor size .....	15-1	<b>Service</b>	
Tire Pressure .....	15-1	Rotor Knives .....	55-3
Rockshaft Control Lever .....	15-2	Replacing Knives .....	55-3
Drawbar .....	15-3	Inspecting Knives .....	55-4
Rear Wheel Weighting .....	15-3	Inspecting Knives Fasteners .....	55-4
Front End Weighting .....	15-3	Gear case .....	55-5
Brakes .....	15-4	Adjusting Drive Belt .....	55-6
Stabilizer Chains .....	15-4	Pulley Alignment .....	55-6
Sway Blocks .....	15-4	Belt Installation .....	55-7
Lateral Float .....	15-5	Bearing Locking Collars .....	55-7
		Crop Deflector .....	55-7
<b>Preparing the Mower</b>		<b>Storage</b>	
Before Operation .....	20-1		
Bolts and Set Screws .....	20-1	<b>Assembly</b>	
<b>Attaching and Detaching</b>		<b>Specification</b>	
Attaching Mower to Tractor .....	25-1		
Detaching Mower from Tractor .....	25-3	<b>Serial Number</b>	
<b>Transporting</b>		<b>Crime Prevention Tips</b> .....	80-1
<b>Operation</b>		<b>Index</b>	
Break-in the New Mower .....	35-1		
Operating Speed .....	35-2		
Operating .....	35-3		
Adjusting Cutting Height .....	35-3		
Hitch Mast Slot .....	35-3		
<b>Attachments</b>			
<b>Lubrication and Maintenance</b>			
Lubrication Symbols .....	45-1		
Perform Lubrication and Maintenance .....	45-1		
Gear Case Lubricant .....	45-2		
General Purpose Grease .....	45-3		
Gear Case .....	45-3		

*All information, illustrations and specifications in this manual are based on the latest information available at the time of publication. The right is reserved to make changes at any time without notice.*

OMP58341 B4-19-07MAR94

COPYRIGHT© 1993  
INDUSTRIAS JOHN DEERE S.A de C.V.  
Monterrey, N.L.  
All right reserved  
A John Deere ILLUSTRATION™ Manual