

PART NO. EM18J-1-5

HITACHI

Operator's Manual

EX 1200-6

Hydraulic Excavator

Serial No 1193, 1221 and up

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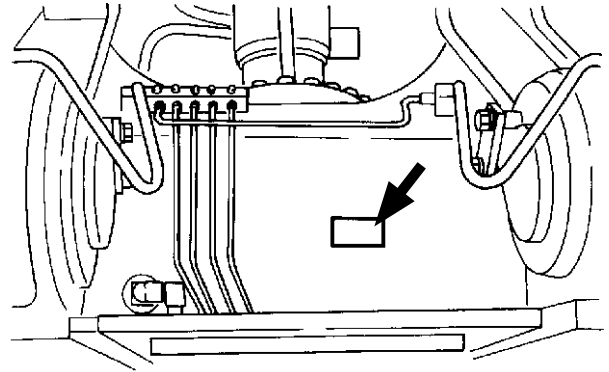
MACHINE NUMBERS

The manufacturing Nos. explained in this group is the individual number (serial No.) given to each machine and main components. These numbers are requested when inquiring any information on the machine and/or components. Fill these serial Nos. in the blank spaces in this group to immediately make them available upon request.

Machine

MODEL/TYPE: _____

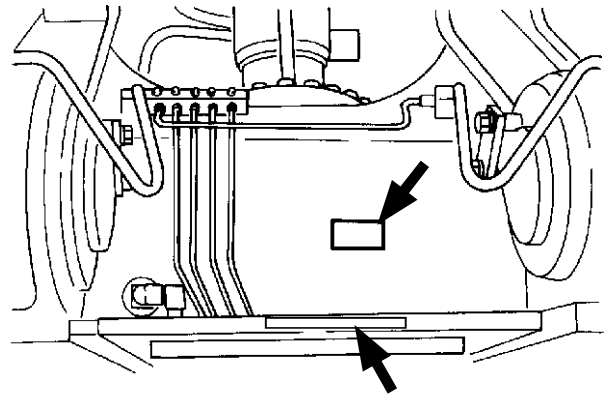
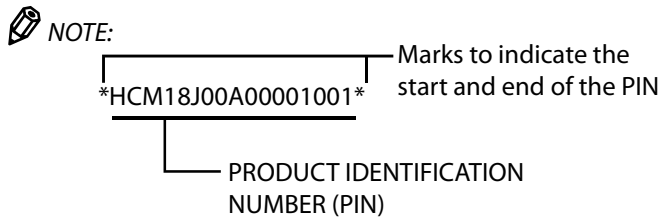
PRODUCT
IDENTIFICATION
NUMBER: _____



M142-12-001

Product Identification Number

PRODUCT
IDENTIFICATION
NUMBER: _____

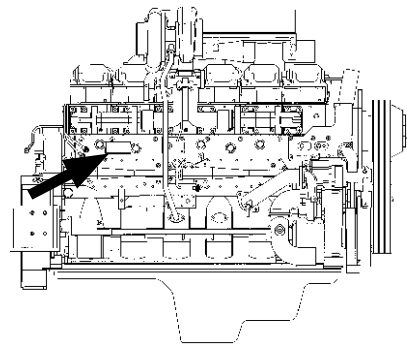


M142-12-001

Engine

TYPE: _____

MFG. NO.: _____



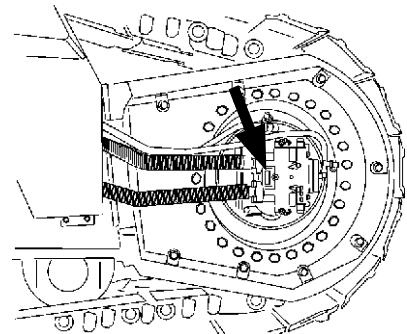
M18E-01-008

Travel Motor

TYPE: _____

MFG. NO.: (LEFT) _____

MFG. NO.: (RIGHT) _____



M183-01-001

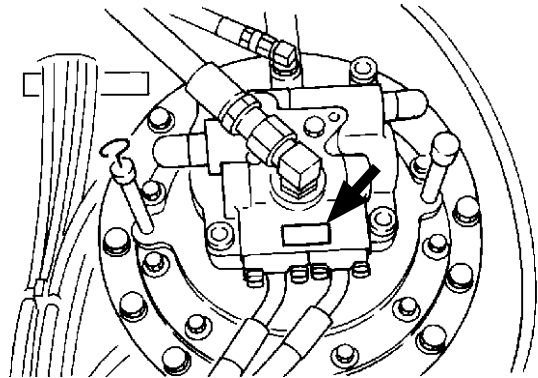
MACHINE NUMBERS

Swing Motor

TYPE: _____

MFG. NO.: (FRONT) _____

MFG. NO.: (REAR) _____



M142-12-003

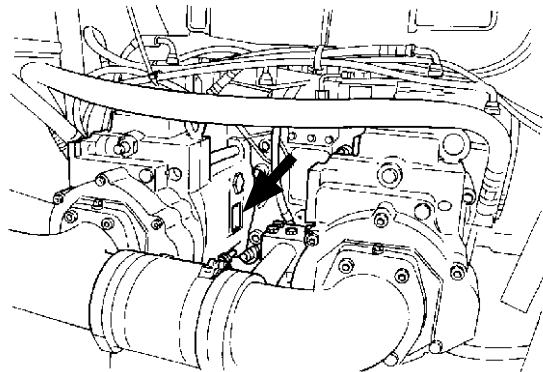
Hydraulic Pump

TYPE: _____

MFG. NO.: (NO.1) _____

MFG. NO.: (NO.2) _____

MFG. NO.: (NO.3) _____

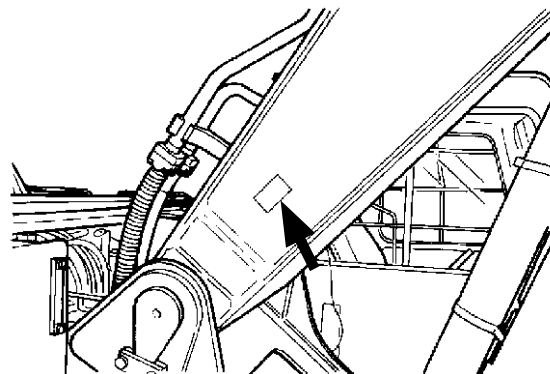


M142-12-004

Boom

TYPE: _____

MFG. NO.: _____

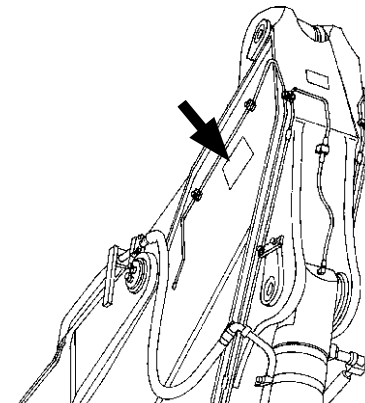


M111-12-005

Arm

TYPE: _____

MFG. NO.: _____



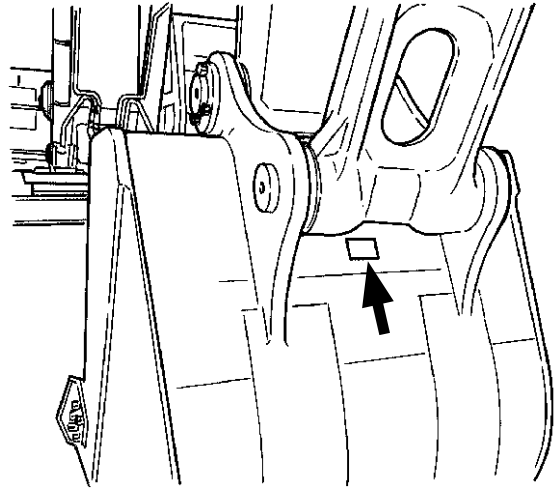
M17V-00-005

MACHINE NUMBERS

Bucket

TYPE: _____

MFG. NO.: _____



M116-12-004

SAFETY


Recognize Safety Information

- These are the **SAFETY ALERT SYMBOLS**.
 - When you see these symbols on your machine or in this manual, be alert to the potential for personal injury.
 - Follow recommended precautions and safe operating practices.



SA-688

Understand Signal Words

- On machine safety signs, signal words designating the degree or level of hazard - **DANGER**, **WARNING**, or **CAUTION** - are used with the safety alert symbol.
 - **DANGER** indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.
 - **WARNING** indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
 - **CAUTION** indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.
 - **DANGER or WARNING safety signs** are located near specific hazards. General precautions are listed on **CAUTION safety signs**.
 - Some safety signs do not use any of the designated signal words above after the safety alert symbol are occasionally used on this machine.
- To avoid confusing machine protection with personal safety messages, a signal word **IMPORTANT** indicates a situation which, if not avoided, could result in damage to the machine.
-  **NOTE** indicates an additional explanation for an element of information.



IMPORTANT

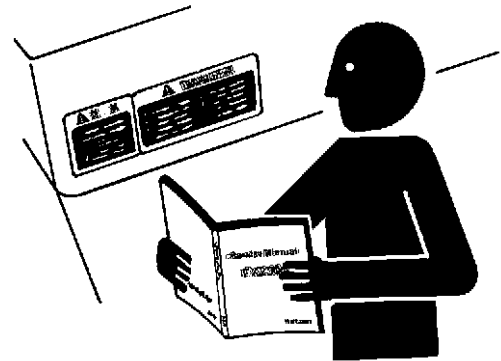


SA-1223

SAFETY

Follow Safety Instructions

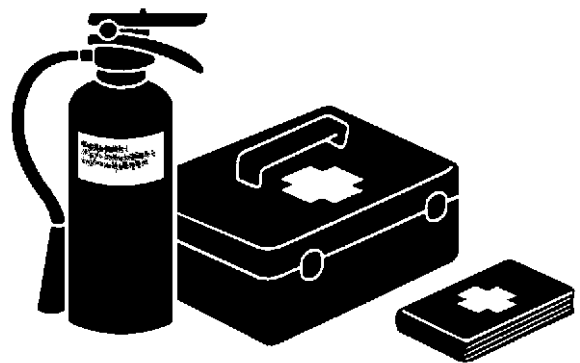
- Carefully read and follow all safety signs on the machine and all safety messages in this manual.
- Safety signs should be installed, maintained and replaced when necessary.
 - If a safety sign or this manual is damaged or missing, order a replacement from your authorized dealer in the same way you order other replacement parts (be sure to state machine model and serial number when ordering).
- Learn how to operate the machine and its controls correctly and safely.
- Allow only trained, qualified, authorized personnel to operate the machine.
- Keep your machine in proper working condition.
 - Unauthorized modifications of the machine may impair its function and/or safety and affect machine life.
 - Do not modify any machine parts without authorization. Failure to do so may deteriorate the part safety, function, and/or service life. In addition, personal accident, machine trouble, and/or damage to material caused by unauthorized modifications will void Hitachi Warranty Policy.
 - Do not use attachments and/or optional parts or equipment not authorized by Hitachi. Failure to do so may deteriorate the safety, function, and/or service life of the machine. In addition, personal accident, machine trouble, and/or damage to material caused by using unauthorized attachments and/or optional parts or equipment will void Hitachi Warranty Policy.
- The safety messages in this SAFETY chapter are intended to illustrate basic safety procedures of machines. However it is impossible for these safety messages to cover every hazardous situation you may encounter. If you have any questions, you should first consult your supervisor and/or your authorized dealer before operating or performing maintenance work on the machine.



SA-003

Prepare for Emergencies

- Be prepared if a fire starts or if an accident occurs.
 - Keep a first aid kit and fire extinguisher on hand.
 - Thoroughly read and understand the label attached on the fire extinguisher to use it properly.
 - To ensure that a fire extinguisher can be always used when necessary, check and service the fire extinguisher at the recommended intervals as specified in the fire extinguisher manual.
- Establish emergency procedure guidelines to cope with fires and accidents.
- Keep emergency numbers for doctors, ambulance service, hospital, and fire department posted near your telephone.



SA-437

SAFETY

Wear Protective Clothing

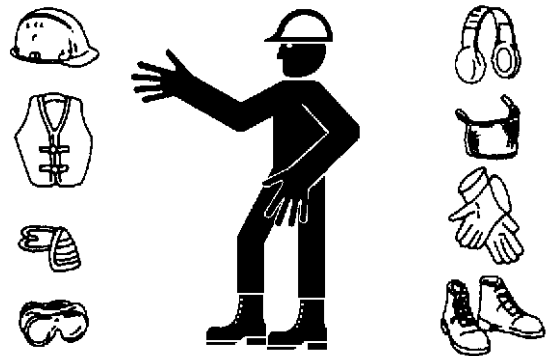
- Wear close fitting clothing and safety equipment appropriate to the job.

You may need:

- A hard hat
- Safety shoes
- Safety glasses, goggles, or face shield
- Heavy gloves
- Hearing protection
- Reflective clothing
- Wet weather gear
- Respirator or filter mask.

Be sure to wear the correct equipment and clothing for the job. Do not take any chances.

- Avoid wearing loose clothing, jewelry, or other items that can catch on control levers or other parts of the machine.
- Operating equipment safely requires the full attention of the operator. Do not wear radio or music headphones while operating the machine.



SA-438

Protect Against Noise

- Prolonged exposure to loud noise can cause impairment or loss of hearing.
- Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortably loud noises.



SA-434

Inspect Machine

- Inspect your machine carefully each day or shift by walking around it before you start it to avoid personal injury.
- In the walk-around inspection be sure to cover all points described in the "PRE-START INSPECTION" chapter in the operator's manual.



SA-435

SAFETY

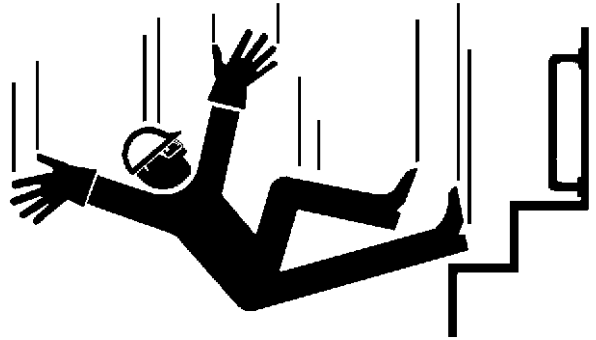
General Precautions for Cab

- Before entering the cab, thoroughly remove all dirt and/or oil such as mud, grease, soil or stones that may mess up the cab from the soles of your work boots. If any controls such as a pedal is operated while with dirt and/or oil on the soles of the operator's work boots, the operator's foot may slip off the pedal, possibly resulting in a personal accident.
- Do not mess up around the operator's seat with parts, tools, soil, stones, obstacles that may fold up or turn over, cans or lunch box. The levers or pedals become inoperable if obstacle jams in operation stroke of the travel levers, control pedals, pilot control shut-off lever or control levers, which may result in serious injury or death.
- Avoid storing transparent bottles in the cab. Do not attach any transparent type window decorations on the windowpanes as they may focus sunlight, possibly starting a fire.
- Refrain from listening to the radio, or using music headphones or mobile telephones in the cab while operating the machine.
- Keep all flammable objects and/or explosives away from the machine.
- After using the ashtray, always cover it to extinguish the match and/or tobacco.
- Do not leave cigarette lighters in the cab. When the temperature in the cab increases, the lighter may explode.
- Use proper floor mat dedicated to the machine. If another floor mat is used, it may be displaced and contact with the travel pedals or control pedals during operation, resulting in serious injury or death.

SAFETY

Use Handholds and Steps

- Falling is one of the major causes of personal injury.
 - When you get on and off the machine, always face the machine and maintain a three-point contact with the steps and handrails.
 - Do not use any controls as hand holds.
 - Never jump on or off the machine. Never mount or dismount a moving machine.
 - Be careful of slippery conditions on platforms, steps, and handrails when leaving the machine.
 - Never get on and off the machine with tools in your hands.



SA-439

Adjust Operator's Seat

- A poorly adjusted seat for either the operator or the work at hand may quickly fatigue the operator leading to misoperations.
 - The seat should be adjusted whenever changing the operator for the machine.
 - The operator should be able to fully depress the pedals and to correctly operate the control levers with his back against the seat back.
 - If not, move the seat forward or backward, and check again.
 - Adjust the rear view mirror position so that the best rear visibility is obtained from the operator's seat. If the mirror is broken, immediately replace it with a new one.



SA-378

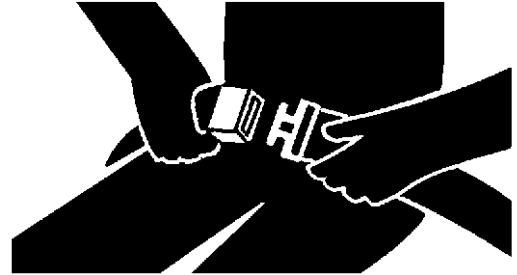
Ensure Safety Before Rising From or Leaving Operator's Seat

- Before rising from the operator's seat to open/close either side window or to adjust the seat position, be sure to first lower the front attachment to the ground and then move the pilot control shut-off lever to the LOCK position. Failure to do so may allow the machine to unexpectedly move when a body part unintentionally comes in contact with a control lever, possibly resulting in serious personal injury or death.
- Before leaving the machine, be sure to first lower the front attachment to the ground and then move the pilot control shut-off lever to the LOCK position. Turn the key switch OFF to stop the engine.
- Before leaving the machine, close all windows, doors, and access covers and lock them up.

SAFETY

Fasten Your Seat Belt

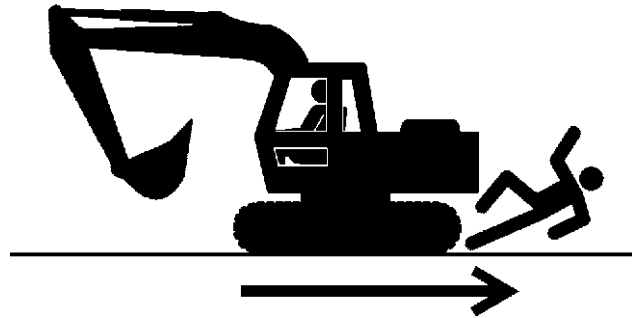
- If the machine should overturn, the operator may become injured and/or thrown from the cab. Additionally the operator may be crushed by the overturning machine, resulting in serious injury or death.
- Prior to operating the machine, thoroughly examine webbing, buckle and attaching hardware. If any item is damaged or worn, replace the seat belt or component before operating the machine.
- Be sure to remain seated with the seat belt securely fastened at all times when the machine is in operation to minimize the chance of injury from an accident.
- We recommend that the seat belt is replaced every three years regardless of its apparent condition.



SA-237

Move and Operate Machine Safely

- Bystanders can be run over.
- Take extra care not to run over bystanders. Confirm the location of bystanders before moving, swinging, or operating the machine.
- Always keep the travel alarm and horn in working condition (if equipped). It warns people when the machine starts to move.
- Use a signal person when moving, swinging, or operating the machine in congested areas. Coordinate hand signals before starting the machine.
- Use appropriate illumination. Check that all lights are operable before operating the machine. If any faulty illumination is present, immediately repair it.
- Ensure the cab door, windows, doors and covers are securely locked.
- Check the mirror and the monitors in the CAB for problems. If there are, replace the problem parts or clean the mirror, camera and monitor. Refer to Back Monitor Settings section on the cleaning of the camera and monitor.



SA-426

Handle Starting Aids Safely

Starting fluid:

- Starting fluid is highly flammable.
- Keep all sparks and flame away when using it.
- Keep starting fluid well away from batteries and cables.
- Remove container from machine if engine does not need starting fluid.
- To prevent accidental discharge when storing a pressurized container, keep the cap on the container, and store it in a cool, well-protected location.
- Do not incinerate or puncture a starting fluid container.



SA-293

SAFETY

Operate Only from Operator's Seat

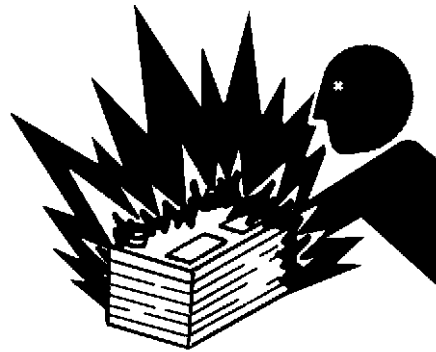
- Inappropriate engine starting procedures may cause the machine to runaway, possibly resulting in serious injury or death.
- Start the engine only when seated in the operator's seat.
- Do not start engine by shorting across starter terminals.
- Before starting the engine, confirm that all control levers are in neutral.
- Before starting the engine, confirm the safety around the machine and sound the horn to alert bystanders.



SA-444

Jump Starting

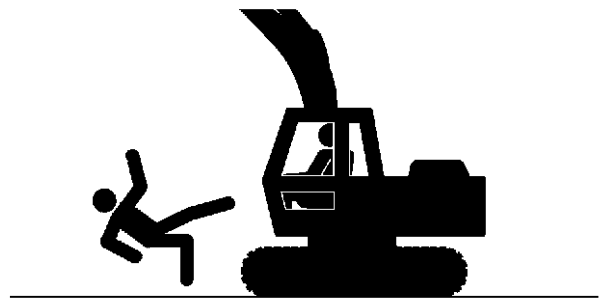
- Battery gas can explode, resulting in serious injury.
- If the engine must be jump started, be sure to follow the instructions shown in the "OPERATING ENGINE" chapter in the operator's manual.
- The operator must be in the operator's seat so that the machine will be under control when the engine starts. Jump starting is a two-person operation.
- Never use a frozen battery.
- Failure to follow correct jump starting procedures could result in a battery explosion or a runaway machine.



SA-032

Keep Riders off Machine

- Riders on machine are subject to injury such as being struck by foreign objects and being thrown off the machine.
- Only the operator should be on the machine. Keep riders off.
- Riders also obstruct the operator's view, resulting in the machine being operated in an unsafe manner.

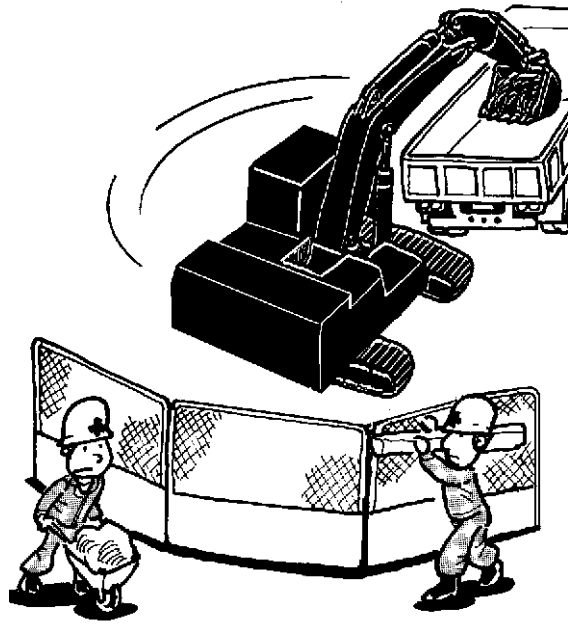


SA-379

SAFETY

Precautions for Operations

- Investigate the work site before starting operations.
- Be sure to wear close fitting clothing and safety equipment appropriate for the job, such as a hard hat, etc. when operating the machine.
- Clear all persons and obstacles from area of operation and machine movement.
Always beware of the surroundings while operating.
When working in a small area surrounded by obstacles, take care not to hit the upperstructure against obstacles.
- When loading onto trucks, bring the bucket over the truck beds from the rear side. Take care not to swing the bucket over the cab or over any person.



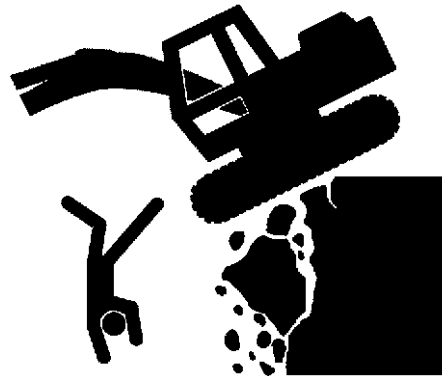
M117-05-006

SAFETY

Investigate Job Site Beforehand

- When working at the edge of an excavation or on a road shoulder, the machine could tip over, possibly resulting in serious injury or death.
 - Investigate the configuration and ground conditions of the job site beforehand to prevent the machine from falling and to prevent the ground, stockpiles, or banks from collapsing.
 - Make a work plan. Use machines appropriate to the work and job site.
 - Reinforce ground, edges, and road shoulders as necessary. Keep the machine well back from the edges of excavations and road shoulders.
 - When working on an incline or on a road shoulder, employ a signal person as required.
 - When the footing is weak, reinforce the ground before starting work.
 - When working on frozen ground, be extremely alert. As ambient temperatures rise, footing becomes loose and slippery.
 - Beware the possibility of fire when operating the machine near flammable objects such as dry grass.
- Make sure the worksite has sufficient strength to firmly support the machine.

When working close to an excavation or at road shoulders, operate the machine with the tracks positioned perpendicular to the cliff face with travel motors at the rear, so that the machine can more easily evacuate if the cliff face collapses.
- If working on the bottom of a cliff or a high bank is required, be sure to investigate the area first and confirm that no danger of the cliff or bank collapsing exists. If any possibility of cliff or bank collapsing exists, do not work on the area.
- Soft ground may collapse when operating the machine on it, possibly causing the machine to tip over. When working on a soft ground is required, be sure to reinforce the ground first using large pieces of steel plates strong and firm enough to easily support the machine.
- Note that there is always a possibility of machine tipping over when working on rough terrain or on slopes. Prevent machine tipping over from occurring. When operating on rough terrain or on slopes:
 - Reduce the engine speed.
 - Select slow travel speed mode.
 - Operate the machine slowly and be cautious with machine movements.



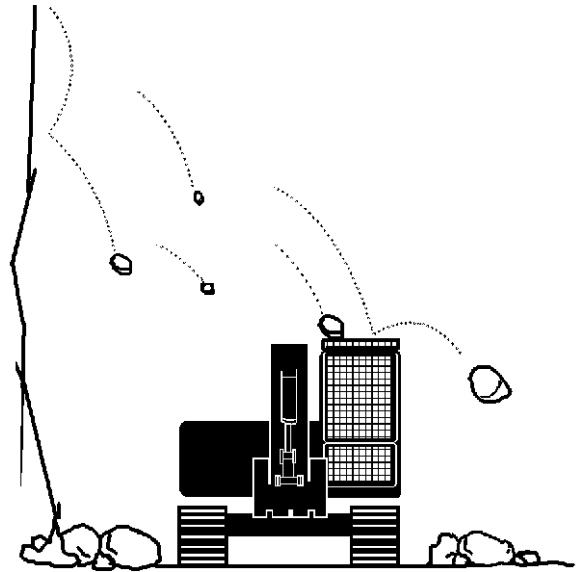
SA-380

SAFETY

Install OPG Guard

In case the machine is operated in areas where the possibilities of falling stones or debris exist, equip Hitachi OPG guard. Consult your authorized dealer for installing the OPG guard. In order not to impair operator protective structure: Replace damaged OPG guard. Never attempt to repair or modify the guard.

OPG: Operator Protective Guard



SA-490

Provide Signals for Jobs Involving Multiple Machines

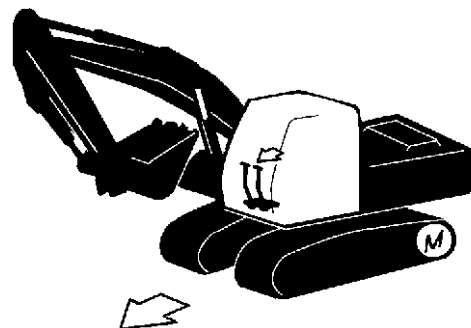
- For jobs involving multiple machines, provide signals commonly known by all personnel involved. Also, appoint a signal person to coordinate the job site. Make sure that all personnel obey the signal person's directions.



SA-481

Confirm Direction of Machine to be Driven

- Incorrect travel pedal/lever operation may result in serious injury or death.
- Before driving the machine, confirm the position of the undercarriage in relation to the operator's position. If the travel motors are located in front of the cab, the machine will move in reverse when travel pedals/levers are operated to the front.

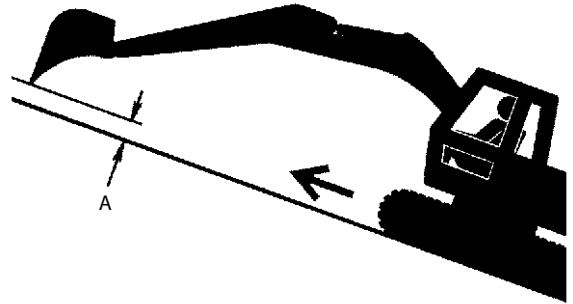


SA-491

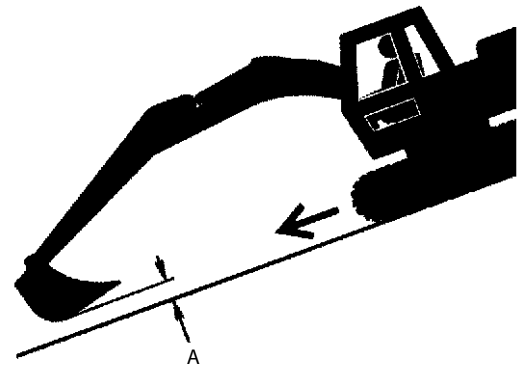
SAFETY

Drive Machine Safely

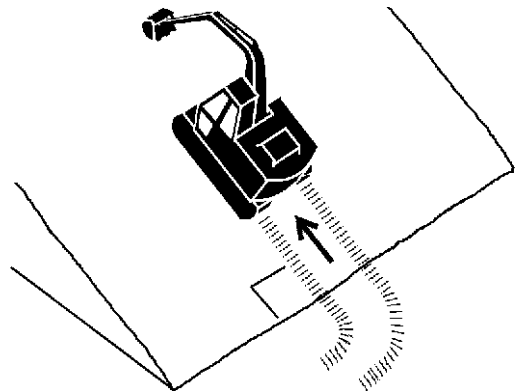
- Before driving the machine, always confirm that the travel levers/pedals direction corresponds to the direction you wish to drive.
- Be sure to detour around any obstructions.
- Avoid traveling over obstructions. Soil, fragments of rocks, and/or metal pieces may scatter around the machine. Do not allow personnel to stay around the machine while traveling.
- Driving on a slope may cause the machine to slip or overturn, possibly resulting in serious injury or death.
 - Never attempt to ascend or descend 35 degrees or steeper slopes.
 - Be sure to fasten the seat belt.
 - When driving up or down a slope, keep the bucket facing the direction of travel, approximately 0.5 to 1.0 m (A) above the ground.
 - If the machine starts to skid or becomes unstable, immediately lower the bucket to the ground and stop.



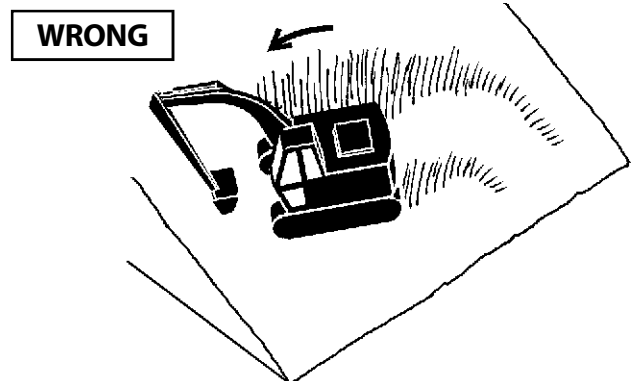
SA-657



SA-658



SA-441



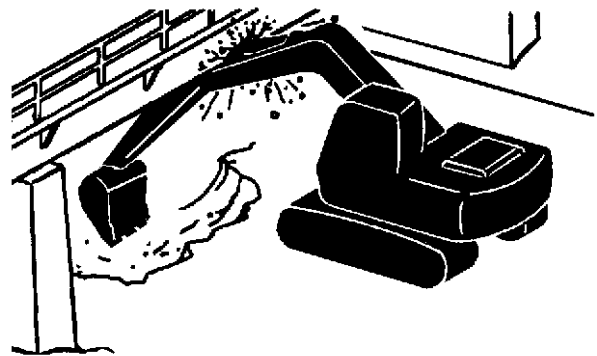
SA-442

SAFETY

- Driving across the face of a slope or steering on a slope may cause the machine to skid or turnover. If the direction must be changed, move the machine to level ground, then, change the direction to ensure safe operation.
- Avoid swinging the upperstructure on slopes. Never attempt to swing the upperstructure downhill. The machine may tip over. If swinging uphill is unavoidable, carefully operate the upperstructure and boom at slow speed.
- If the engine stalls on a slope, immediately lower the bucket to the ground. Return the control levers to neutral. Then, restart the engine.
- Be sure to thoroughly warm up the machine before ascending steep slopes. If hydraulic oil has not warmed up sufficiently, sufficient performance may not be obtained.
- Use a signal person when moving, swinging or operating the machine in congested areas. Coordinate hand signals before starting the machine.
- Before moving machine, determine which way to move travel pedals/levers for the direction you want to go. When the travel motors are in the rear, pushing down on the front of the travel pedals or pushing the levers forward moves the machine forward, towards the idlers.
- Select a travel route that is as flat as possible. Steer the machine as straight as possible, making small gradual changes in direction.
- Before traveling on them, check the strengths of bridges and road shoulders, and reinforce if necessary.
- Use wood plates in order not to damage the road surface. Be careful of steering when operating on asphalt roads in summer.
- When crossing train tracks, use wood plates in order not to damage them.
- Do not make contact with electric wires or bridges.
- When crossing a river, measure the depth of the river using the bucket, and cross slowly. Do not cross the river when the depth of the river is deeper than the upper edge of the upper roller.
- When traveling on rough terrain, reduce engine speed. Select slow travel speed. Slower speed will reduce possible damage to the machine.
- Avoid operations that may damage the track and undercarriage components.
- During freezing weather, always clean snow and ice from track shoes, to prevent the machine from slipping.



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SA-011

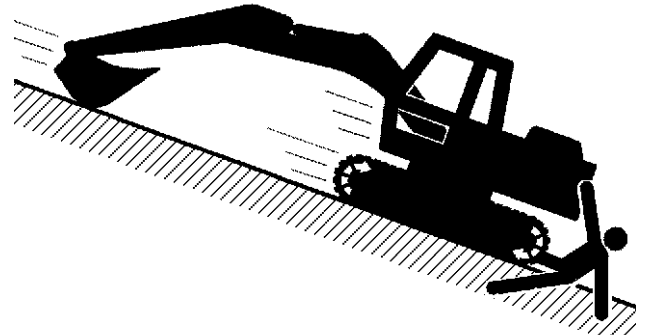
SAFETY

Avoid Injury from Rollaway Accidents

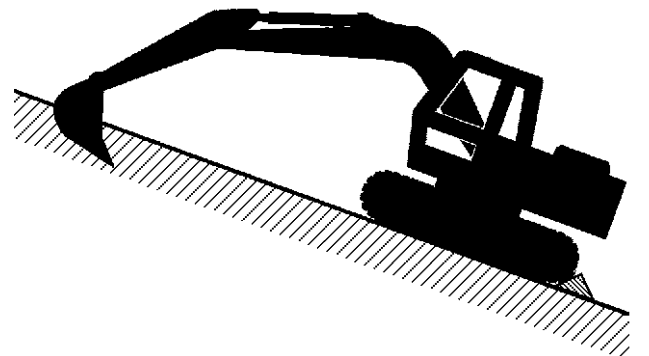
- Death or serious injury may result if you attempt to mount or stop a moving machine.

To avoid rollaways:

1. Select level ground when possible to park the machine.
2. Do not park the machine on a grade.
3. Lower the bucket and/or other work tools to the ground.
4. Turn the auto-idle switch OFF and the Power mode switch E or P.
5. Run the engine at slow idle speed without load for 5 minutes to cool down the engine.
6. Stop the engine and remove the key from the key switch.
7. Pull the pilot control shut-off lever to LOCK position.
8. Block both tracks and lower the bucket to the ground. Thrust the bucket teeth into the ground if you must park on a grade.
9. Position the machine to prevent rolling.
10. Park at a reasonable distance from other machines.



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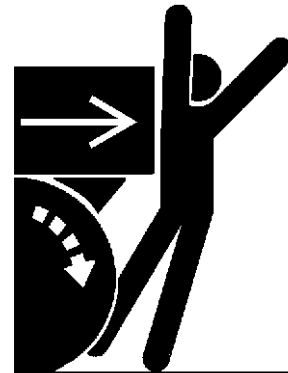
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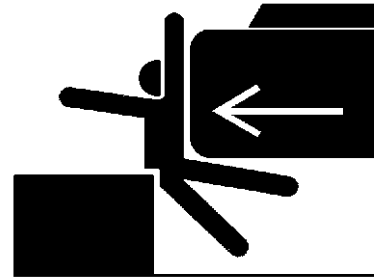
SAFETY

Avoid Injury from Back-Over and Swing Accidents

- If any person is present near the machine when backing or swinging the upperstructure, the machine may hit or run over that person, resulting in serious injury or death. To avoid back-over and swing accidents:
 - Always look around BEFORE YOU BACK UP AND SWING THE MACHINE. BE SURE THAT ALL BYSTANDERS ARE CLEAR.
 - Keep the travel alarm in working condition (if equipped). ALWAYS BE ALERT FOR BYSTANDERS MOVING INTO THE WORK AREA. USE THE HORN OR OTHER SIGNAL TO WARN BYSTANDERS BEFORE MOVING MACHINE.
 - USE A SIGNAL PERSON WHEN BACKING UP IF YOUR VIEW IS OBSTRUCTED. ALWAYS KEEP THE SIGNAL PERSON IN VIEW.
Use hand signals, which conform to your local regulations, when work conditions require a signal person.
 - No machine motions shall be made unless signals are clearly understood by both signal person and operator.
 - Learn the meanings of all flags, signs, and markings used on the job and confirm who has the responsibility for signaling.
 - Keep windows, mirrors, and lights clean and in good condition.
 - Dust, heavy rain, fog, etc., can reduce visibility. As visibility decreases, reduce speed and use proper lighting.
 - Read and understand all operating instructions in the operator's manual.



SA-383

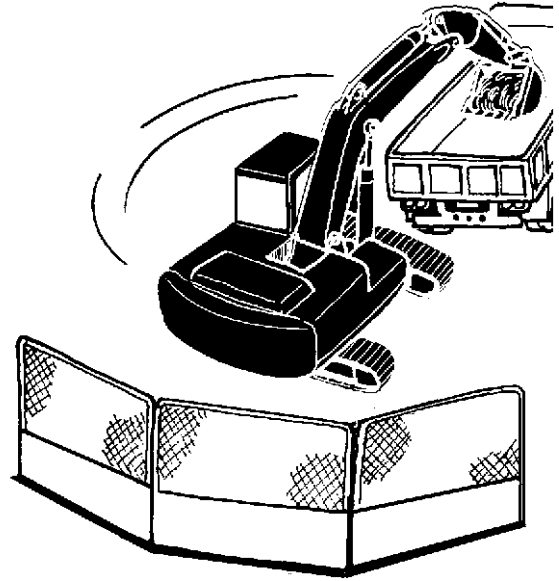


SA-384

SAFETY

Keep Person Clear from Working Area

- A person may be hit severely by the swinging front attachment or counterweight and/or may be crushed against an other object, resulting in serious injury or death.
- Keep all persons clear from the area of operation and machine movement.
- Before operating the machine, set up barriers to the sides and rear area of the bucket swing radius to prevent anyone from entering the work area.



SA-386

Never Position Bucket Over Anyone

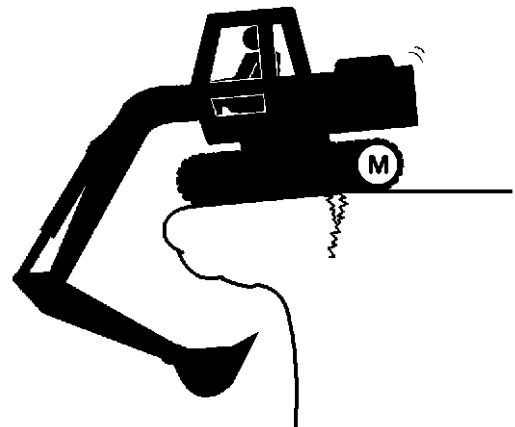
- Never lift, move, or swing bucket above anyone or a truck cab. Serious injury or machine damage may result due to bucket load spill or due to collision with the bucket.



SA-487

Avoid Undercutting

- In order to retreat from the edge of an excavation if the footing should collapse, always position the undercarriage perpendicular to the edge of the excavation with the travel motors at the rear.
- If the footing starts to collapse and if retreat is not possible, do not panic. Often, the machine can be secured by lowering the front attachment, in such cases.



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