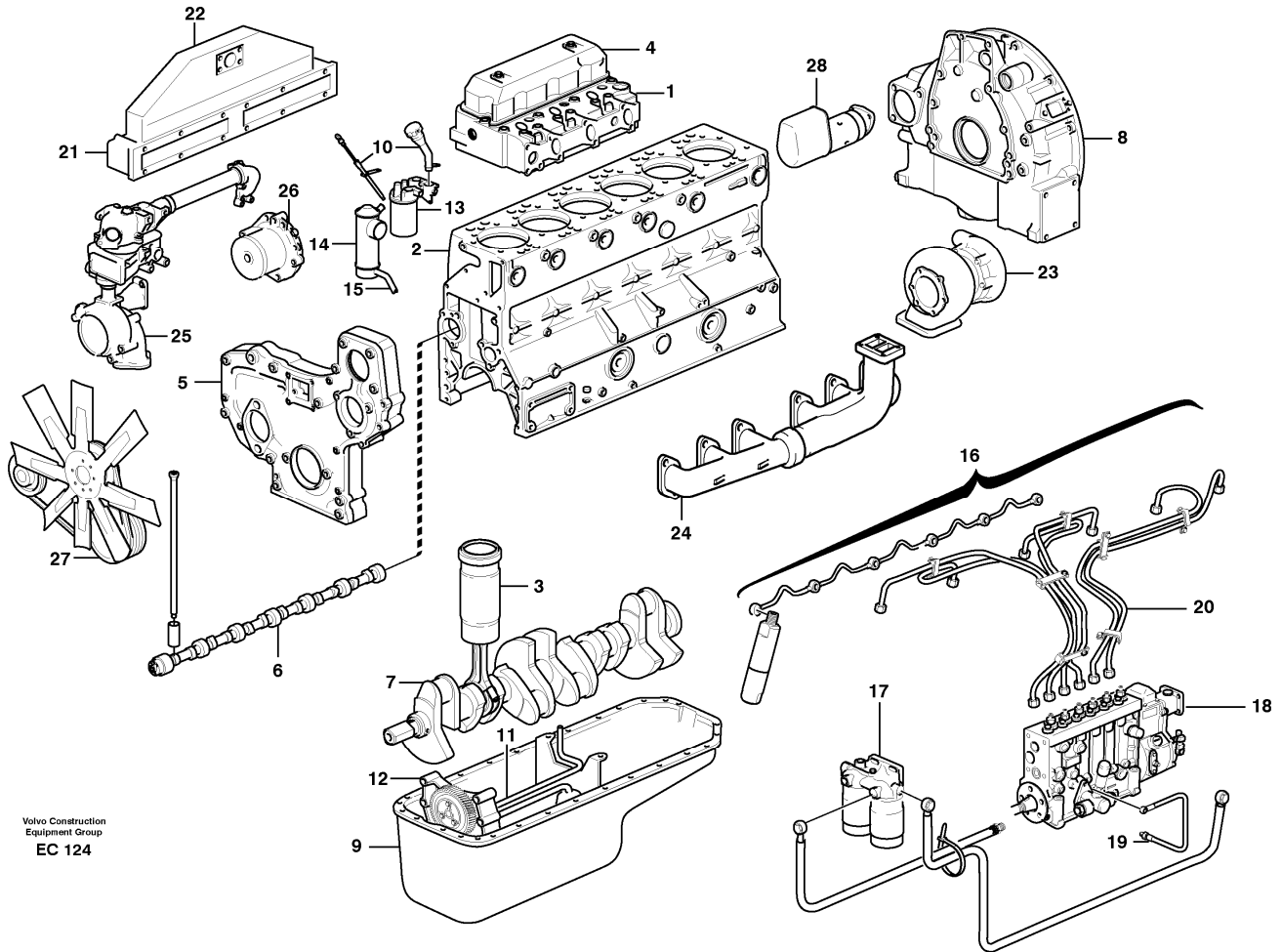


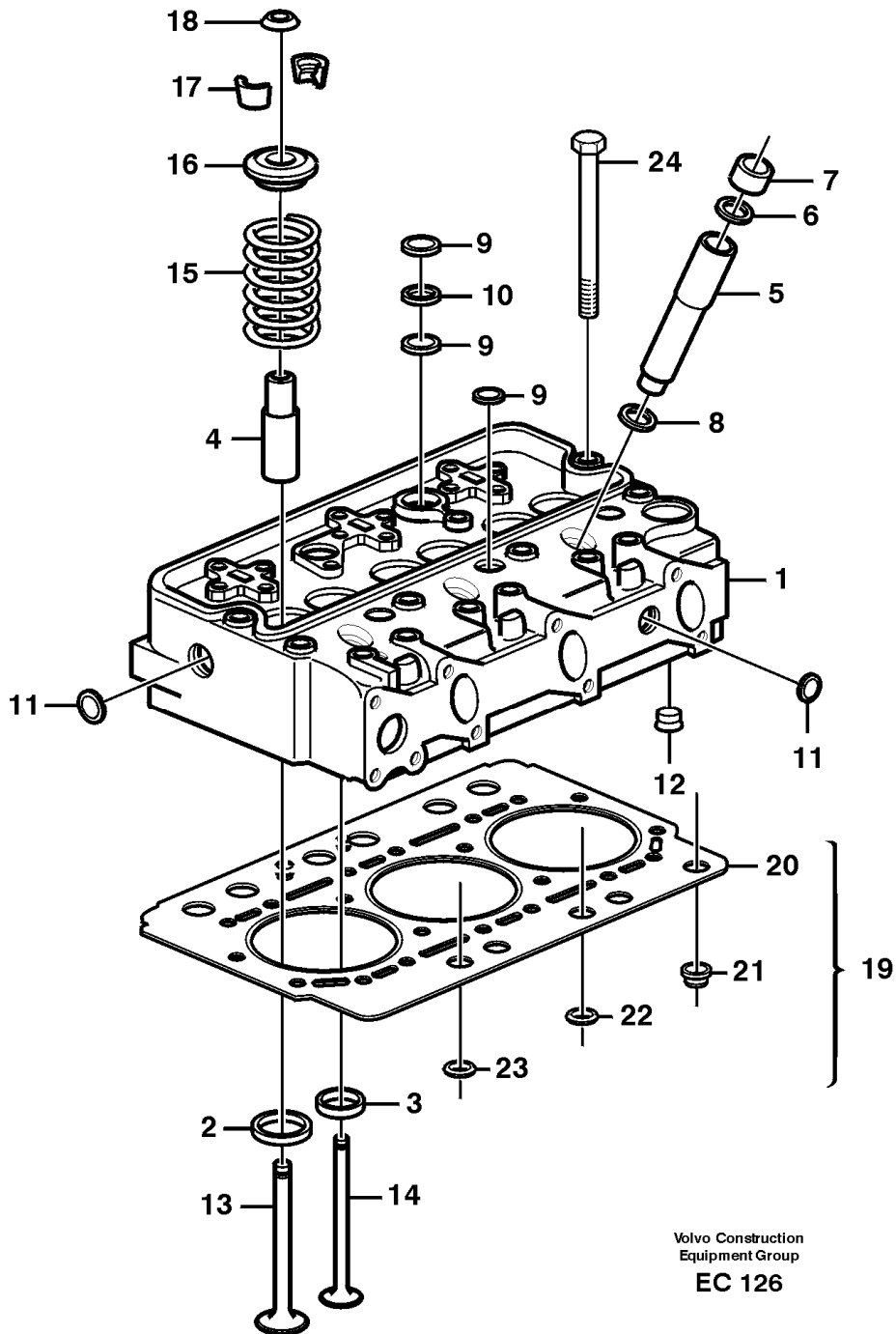
Date: <b>2014/1/28</b>	Image id: <b>EC124</b>	Catalogue: <b>97810</b>	Model: <b>L70D OR</b>
Brand: <b>Volvo</b>	Serial: <b>37001-37080</b>	Group/Section: <b>210/150</b>	Title: <b>Engine</b>



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE8188103	1							Engine		TD 63 KGE
	VOE8188105	1							Engine	VOE80510, VOE93661	TD 63 KGE
1		2							•Cylinder head		See ref 211/100
2		1							•Cylinder block		See ref 212/100
3		6							•Cylinder liner		See ref 213/100
4		1							•Valve mechanism		See ref 214/100
5		1							•Timing gear casing		See ref 215/100
6		1							•Camshaft		See ref 215/150
7		1							•Crankshaft		See ref 216/100
8		1							•Flywheel housing		See ref 216/150
9		1							•Oil sump		See ref 217/100
10		1							•Oil filler and oil		

									••••dipstick		See ref 217/150
11		1							•Lubricating system		See ref 221/100
12		1							•Oil pump		See ref 221/150
13		1							•Oil filter		See ref 222/100
14		1							•Oil cooler		See ref 223/100
15		1							•Oil cooler with hoses		
									••••Nipple		See ref 223/150
16		1							•Fuel system		See ref 230/100
17		1							••Fuel pipe		See ref 235/150
18		1							••Injection pump		See ref 236/100
19		1							••Oil pipe		See ref 236/300
20		1							••Fuel pipe		See ref 237/100
21		1							•Inlet pipe		See ref 251/100
22		1							•Charge air cooler		See ref 258/100
23		1							•Turbocharger		See ref 255/100
24		1							•Exhaust pipe		See ref 251/100
25		1							•Water pump		See ref 262/100
26		1							•Extra water pump		See ref 262/150
27		1							•Belt transmission		See ref 263/250
28		1							•Starter motor		See ref 331/100

Date: <b>2014/1/28</b>	Image id: <b>EC126</b>	Catalogue: <b>97810</b>	Model: <b>L70D OR</b>
Brand: <b>Volvo</b>	Serial: <b>37001-37080</b>	Group/Section: <b>211/100</b>	Title: <b>Cylinder head</b>



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE420878	2							Cylinder head		

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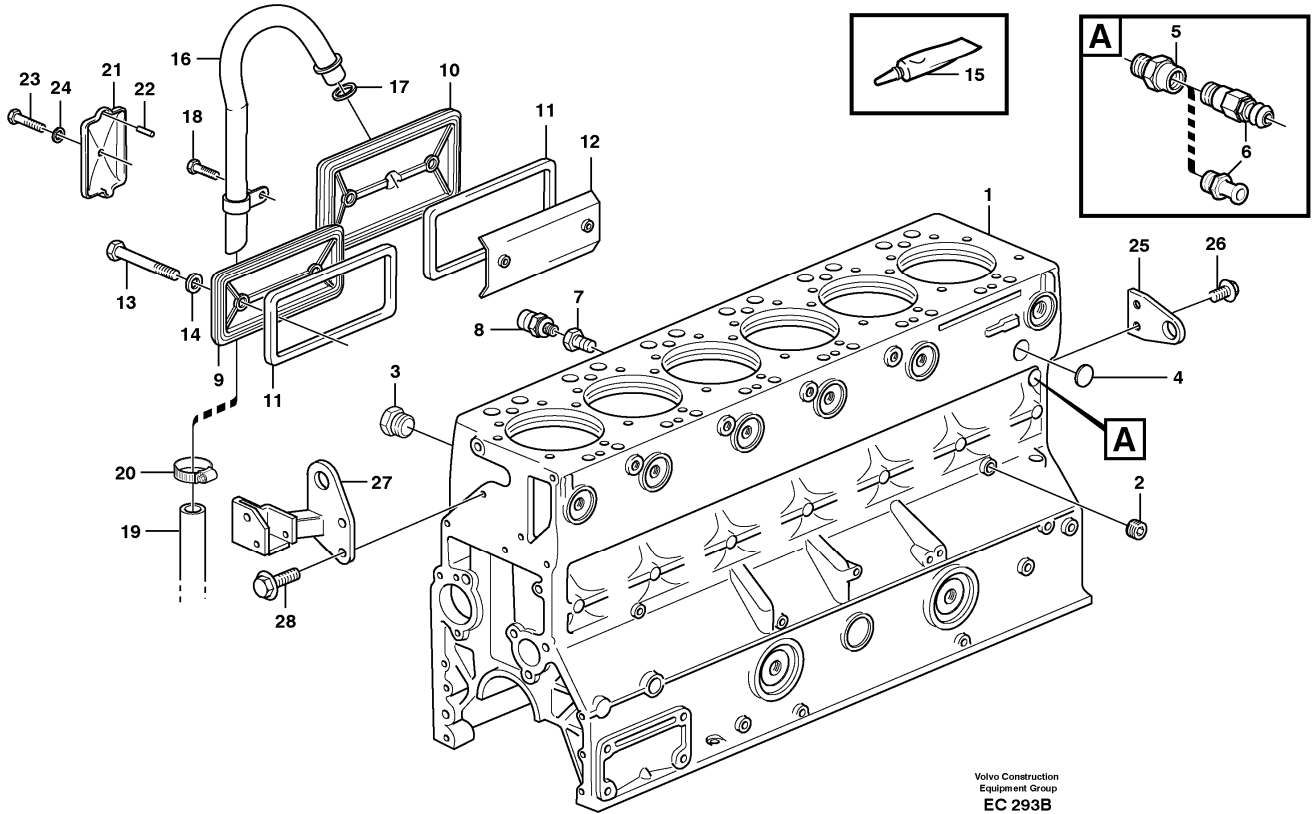
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1	VOE420939	2					NS		•Cylinder head		
2	VOE420874	6							••Valve seat		STD, INLET
	VOE420876	6							••Valve seat		0,20 O SZ
3	VOE420875	6							••Valve seat		STD, EXHAUST
	VOE420877	6							••Valve seat		0,20 O SZ
4	VOE477792	12							••Valve guide		
5	VOE8192085	6							••Sleeve		
6	VOE466405	6							••Sealing ring		
7	VOE466420	6							••Ring		
8	VOE466922	6							••Sealing ring		
9	VOE477026	14							••Expansion plug		
10	VOE947626	4							••Gasket		
11	VOE477024	8							••Expansion plug		
12	VOE465420	4							••Nozzle		
13	VOE420553	6					SS		•Inlet valve		
14	VOE8192143	6							•Exhaust valve		
15	VOE465233	12							•Valve spring		
16	VOE465550	12							•Washer		
17	VOE1677875	24							•Valve Collet		
18	VOE465551	12							•Protecting sleeve		
19	VOE276821	2							Gasket kit		
20	VOE8192029	2					NS		•Gasket		
21	VOE466421	16							•Sealing ring		
22	VOE465784	12							•Sealing		
23	VOE422413	2							•Sealing ring		
24	VOE465840	40							Screw		

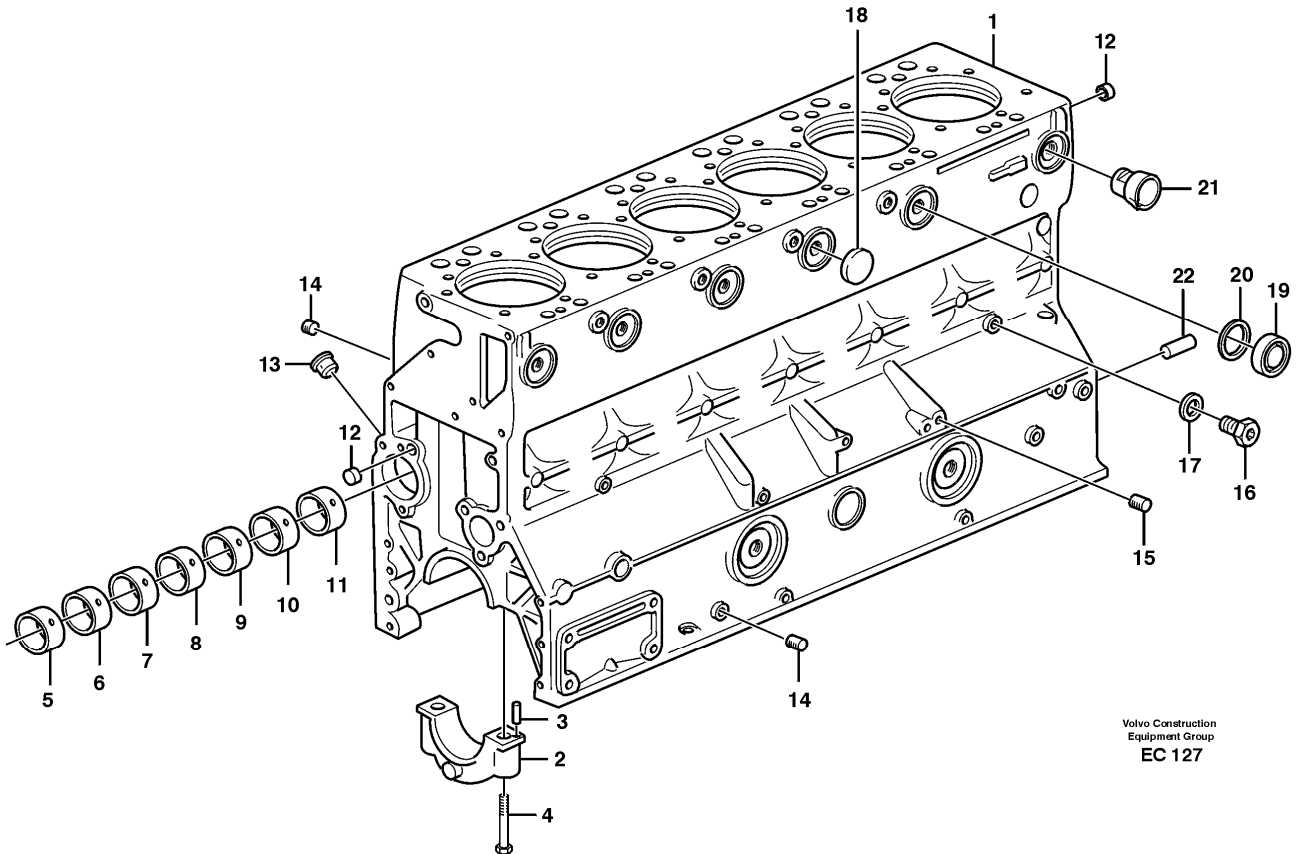
Date: <b>2014/1/28</b>	Image id: <b>EC293B</b>	Catalogue: <b>97810</b>	Model: <b>L70D OR</b>
Brand: <b>Volvo</b>	Serial: <b>37001-37080</b>	Group/Section: <b>212/100</b>	Title: <b>Cylinder block</b>



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE420990	1							Cylinder block		See ref 212/150
2	VOE968060	1							Plug		
3	VOE479979	4							Plug		
4	VOE420589	1							Expansion plug		
5	VOE479954	1							Nipple		
6	VOE13947893	1							Crane		
	VOE192555	1							Nipple	VOE80408	
7	VOE11030986	1							Nipple		
8	VOE11039575	1							Pressure sensor		SE202
8	VOE11039249	1							Pressure monitor	VOE33160	SE16
9	VOE420120	1							Inspection lid		
10	VOE420121	1							Hatch		
11	VOE421121	2							Gasket		
12	VOE3978045	1							Splash plate		(VOE471858)
13	VOE471855	4							Screw		
14	VOE471856	4							Sealing ring		
15	VOE1161277	REQ							Sealant		20 GRAM

16	VOE848497	1							Breather pipe		
17	VOE421158	1							Sealing ring		
18	VOE946440	1							Flange screw		
19	VOE927661	REQ							Rubber hose		L = 340 MM
20	VOE943475	1							Hose clamp		
21	VOE471854	1							Cover		
22	VOE13951973	1							Spring pin		
23	VOE471855	1							Screw		
24	VOE471856	1							Sealing ring		
25	VOE11030731	2							Bracket		
26	VOE13965191	4							Screw		
27	VOE11127774	1							Bracket		See ref 262/150
	VOE420556	1					NS		Bracket	VOE80510, VOE93661	
28	VOE13965191	2							Screw		

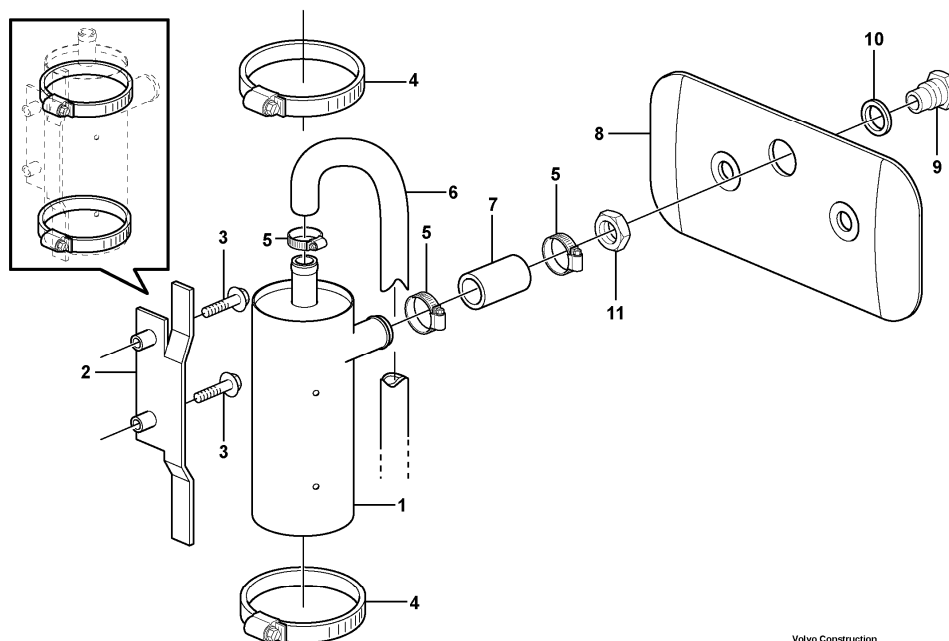
Date: <b>2014/1/28</b>	Image id: <b>EC127</b>	Catalogue: <b>97810</b>	Model: <b>L70D OR</b>
Brand: <b>Volvo</b>	Serial: <b>37001-37080</b>	Group/Section: <b>212/150</b>	Title: <b>Cylinder block</b>



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE420990	1							Cylinder block		
1	VOE420981	1					NS		•Cylinder block		
2		7					NS		•Cap		
3	VOE422426	7							••Pin		
4	VOE465899	14							••Screw		
5	VOE422076	1							•Bushing		
6	VOE422077	1							•Bushing		
7	VOE422078	1							•Bushing		
8	VOE11000014	1							•Bushing		
9	VOE422080	1							•Bushing		
10	VOE422081	1							•Bushing		
11	VOE422082	1							•Bushing		
12	VOE955082	6							•Cap plug		

13	VOE422369	2							•Plug		
14	VOE952075	2							•Plug		
15	VOE968145	3							•Plug		
16	VOE13965768	1							•Plug		
17	VOE13947281	1							•Gasket		
18	VOE13968955	4							•Expansion plug		
19	VOE467367	2							•Plug		
20	VOE1556907	2							•Gasket		
21	VOE421154	6							•Nozzle		
22	VOE191171	2							•Pin		

Date: <b>2014/1/28</b>	Image id: <b>1014489</b>	Catalogue: <b>97810</b>	Model: <b>L70D OR</b>
Brand: <b>Volvo</b>	Serial: <b>37001-37080</b>	Group/Section: <b>212/200</b>	Title: <b>Oil trap, crankcase ventilation 80426</b>

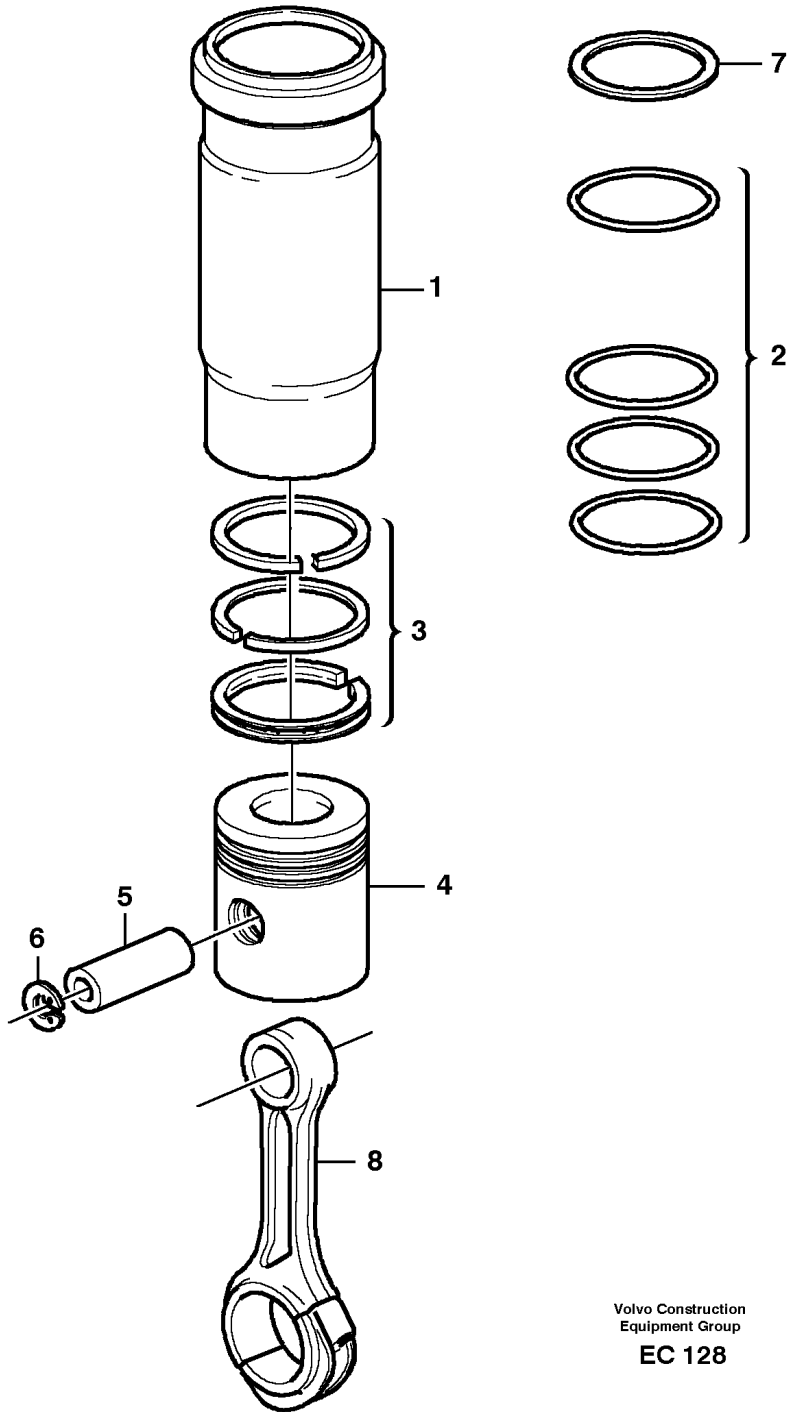


Volvo Construction  
Equipment  
1014489

Section option	Kit	Option description
VOE80426		Oil trap, crankcase ventilation

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11172666	1							Oil trap		
2	VOE11147750	1							Bracket		
3	VOE969225	2							Flange screw		
4	VOE943483	2							Hose clamp		
5	VOE943475	3							Hose clamp		
6	VOE13942707	REQ							Hose		L = 900MM
7	VOE13942707	REQ							Hose		L = 80MM
8	VOE11162160	1							Inspection lid		
9	VOE11162161	1							Tube		
10	VOE468947	1							Sealing ring		
11	VOE468948	1							Nut		

Date: <b>2014/1/28</b>	Image id: <b>EC128</b>	Catalogue: <b>97810</b>	Model: <b>L70D OR</b>
Brand: <b>Volvo</b>	Serial: <b>37001-37080</b>	Group/Section: <b>213/100</b>	Title: <b>Cylinder liner</b>

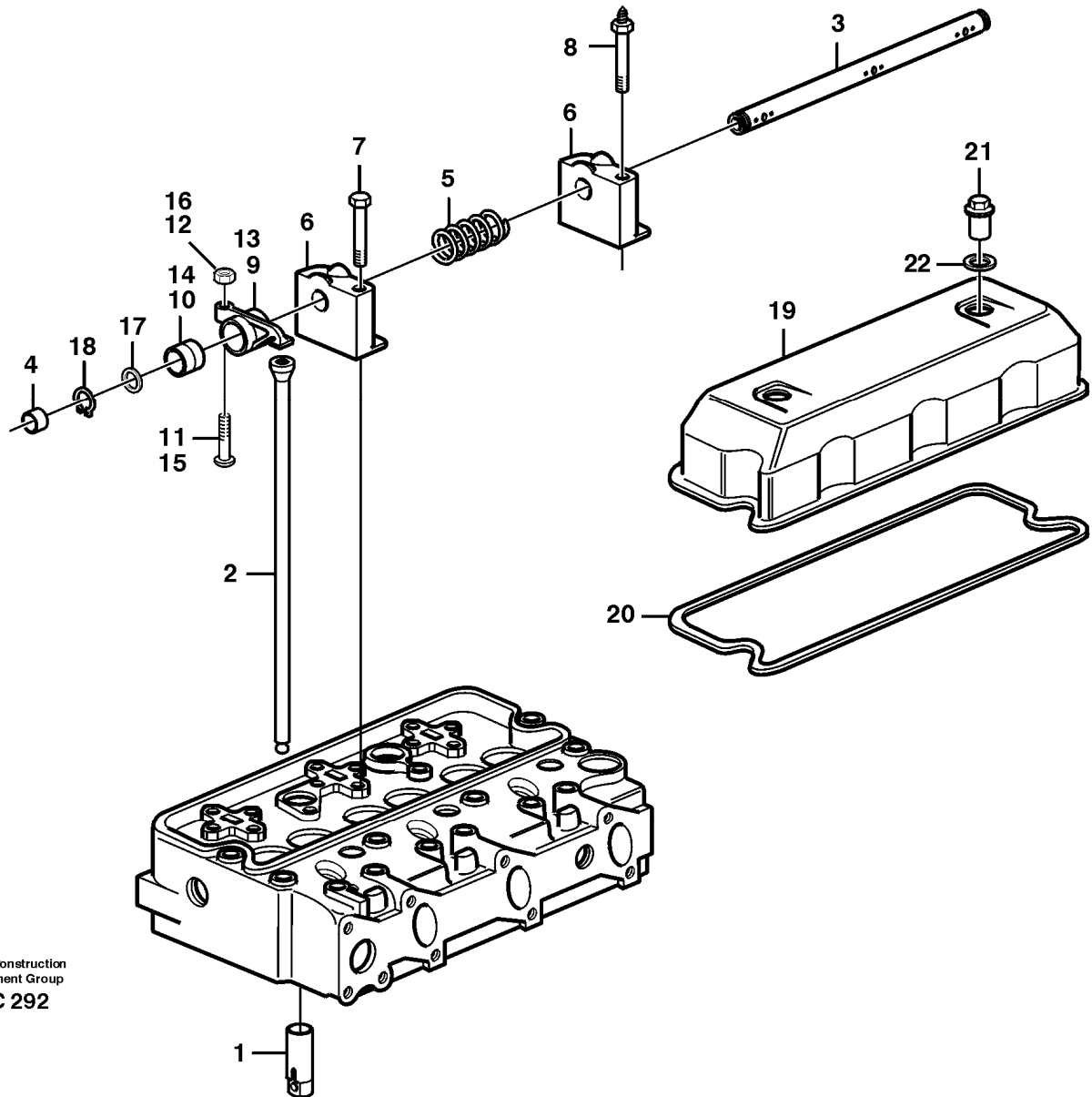


Volvo Construction  
Equipment Group  
EC 128

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE276929	6							Cylinder liner kit		

1		6					NS		•Cylinder liner		
2	VOE271161	6							•Seg Ring Kit		
		6					NS		••Sealing strip		UPPER
		18					NS		••Sealing strip		LOW
3	VOE276310	6							•Piston Ring Kit		
4		6					NS		•Piston		
5	VOE3978023	6							•Piston Pin		
6	VOE914523	12							•Snap Ring		
7	VOE465394	REQ							Shim		THICK = 0,20 MM
	VOE465395	REQ							Shim		THICK = 0,30 MM
	VOE465396	REQ							Shim		THICK = 0,50 MM
8		6							Connecting rod		See ref 216/100

Date: <b>2014/1/28</b>	Image id: <b>EC292</b>	Catalogue: <b>97810</b>	Model: <b>L70D OR</b>
Brand: <b>Volvo</b>	Serial: <b>37001-37080</b>	Group/Section: <b>214/100</b>	Title: <b>Valve mechanism</b>

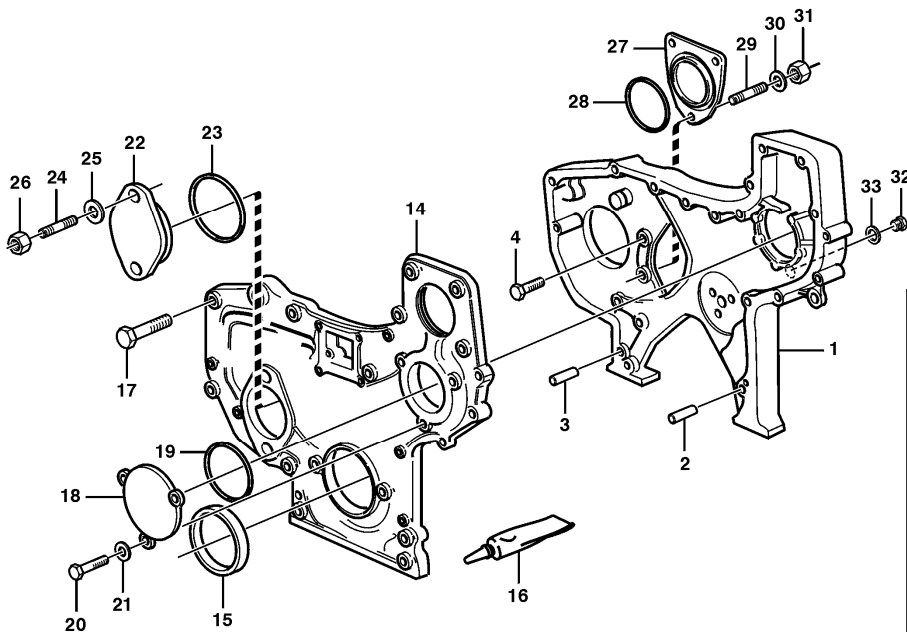


Volvo Construction  
Equipment Group  
**EC 292**

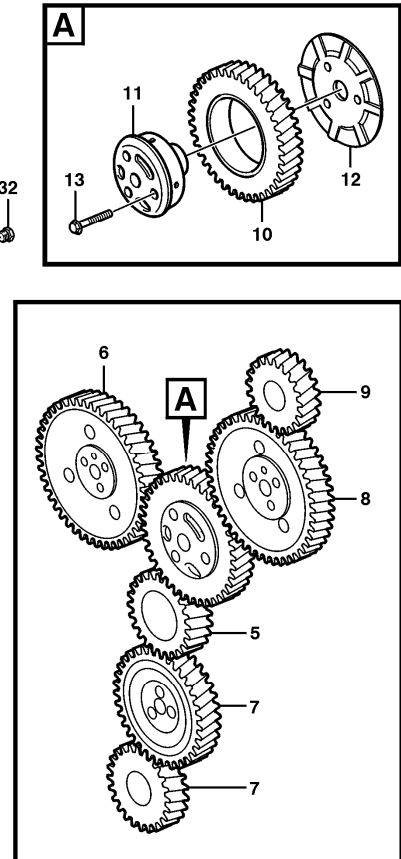
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE421067	12							Tappet		See ref 215/150
2	VOE420021	12							Rod		
3	VOE465790	2							Shaft		
4	VOE13955083	4							•Cap plug		

5	VOE411139	4							Spring		
6	VOE1665204	6							Bearing Bracket		
7	VOE471513	8							Screw		
8	VOE471512	4							Screw		
	VOE7420129	6							Rocker arm		INLET
9	VOE420130	6					NS		•Rocker arm		
10	VOE420125	6							••Bushing		
11	VOE422993	6							•Bolt		
12	VOE940175	6							•Nut		
	VOE420132	6							Rocker arm		EXHAUST
13	VOE420133	6					NS		•Rocker arm		
14	VOE420125	6							••Bushing		
15	VOE422993	6							•Bolt		
16	VOE940175	6							•Nut		
17	VOE7400722	4							Shim		
18	VOE914456	4							Retaining ring		
19	VOE465951	2							Valve cover		
20	VOE465952	2							Gasket		
21	VOE465961	4							Cap nut		
22	VOE471856	4							Sealing ring		

Date: <b>2014/1/28</b>	Image id: <b>EC129</b>	Catalogue: <b>97810</b>	Model: <b>L70D OR</b>
Brand: <b>Volvo</b>	Serial: <b>37001-37080</b>	Group/Section: <b>215/100</b>	Title: <b>Timing gear casing</b>



Volvo Construction  
Equipment Group  
EC 129



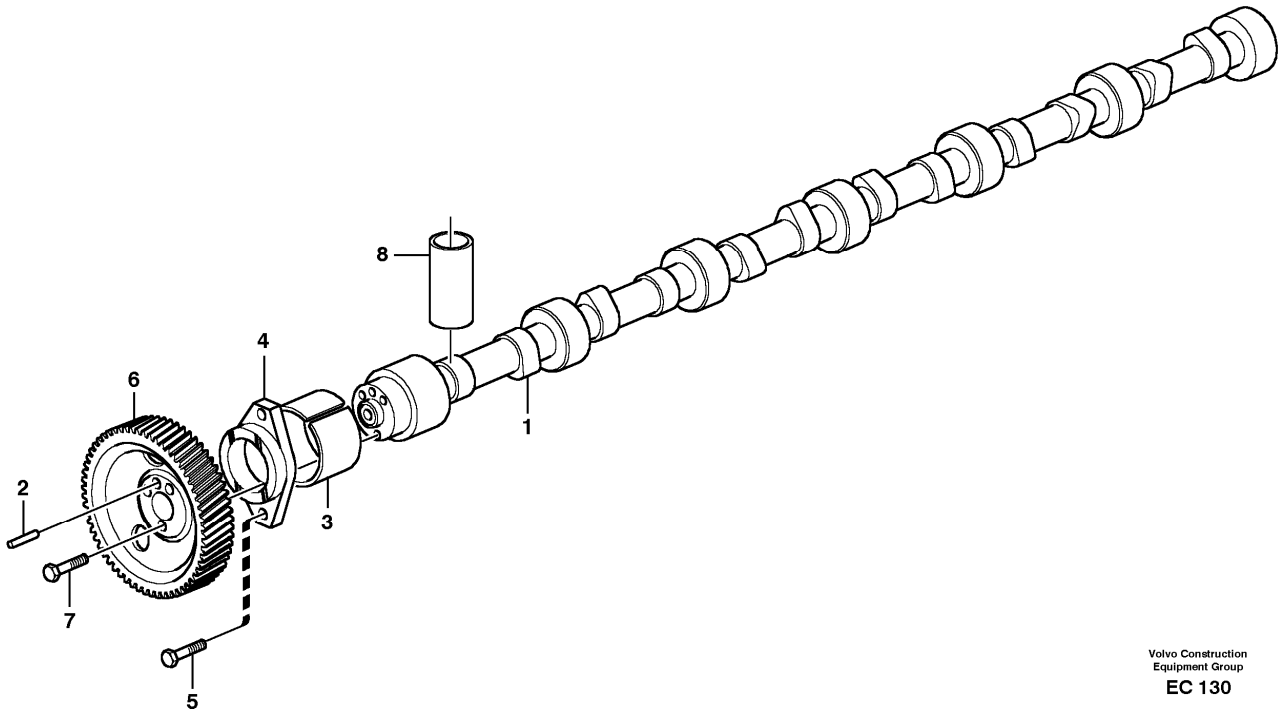
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE3978745	1							Tmg Gear Casing		
2	VOE13941510	1							Pin		
3	VOE13941511	1							Pin		
4	VOE471534	2							Screw		L = 28 MM
	VOE471535	2							Screw		L = 58 MM
5		1							Crankshaft gear		See ref 216/100
6		1							Camshaft gear		See ref 215/150
7		2							Oilpump gear		See ref 221/150
8		1							Gear,inject.pump		See ref 236/100
9		1							Water pump ger		See ref 262/200
10	VOE8192518	1							Idler Gear		
11	VOE11704619	1							Axle		
12	VOE478951	1							Thrust Washer		
13	VOE471554	3							Screw		
14	VOE8192590	1							Tmg Gear Cover		

15	VOE477118	1							•Sealing ring		
16	VOE1161277	REQ							Sealant		20 GRAM
17	VOE13947760	7							Flange screw		M8 x 40 MM
	VOE13948217	2							Flange screw		M8 x 45 MM
	VOE13965216	1							Screw		M8 x 55 MM
	VOE13965182	6							Flange screw		M8 x 80 MM
	VOE13965183	1							Flange screw		M8 x 90 MM
	VOE965225	1							Flange screw		M12 x 35 MM
18	VOE471559	1							Cap		
19	VOE925257	1							O-ring		
20	VOE13945444	3							Flange screw		
21	VOE13941907	3							Spring Washer		
22	VOE465735	1							Cap		
23	VOE925094	1							O-ring		
24	VOE479972	1							Stud		L = 45 MM
	VOE479973	1							Stud		L = 65 MM
25	VOE955895	2							Washer		
26	VOE13971095	2							Flange nut		
27	VOE420178	1							Cover		
28	VOE13975610	1							O-ring		
29	VOE967951	3							Stud		
30	VOE955899	3							Washer		
31	VOE13971097	3							Flange nut		
32	VOE13960632	2							Plug		
33	VOE13947624	2							Plane Gasket		

# VOLVO

## Construction Equipment

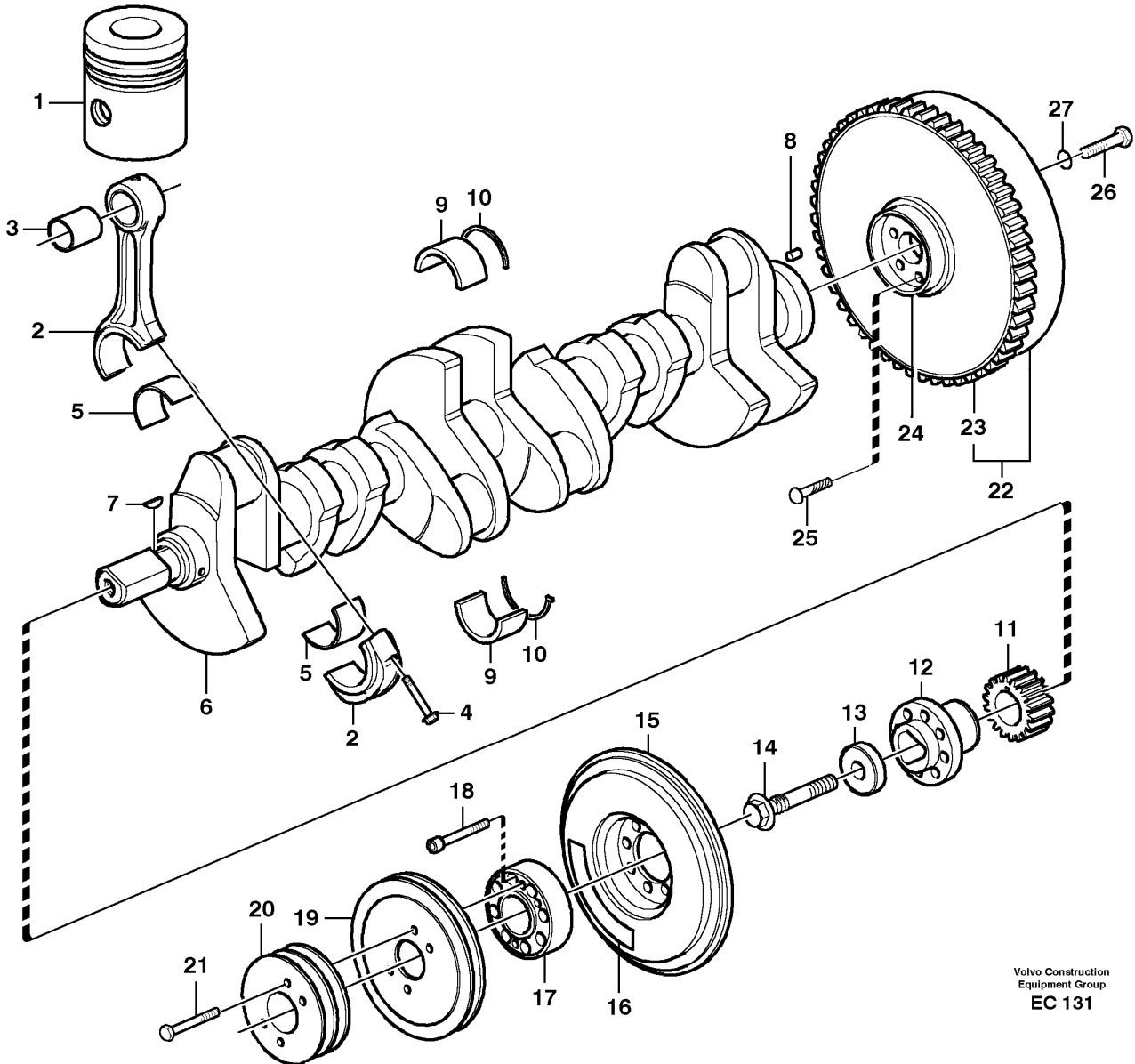
Date: <b>2014/1/28</b>	Image id: <b>EC130</b>	Catalogue: <b>97810</b>	Model: <b>L70D OR</b>
Brand: <b>Volvo</b>	Serial: <b>37001-37080</b>	Group/Section: <b>215/150</b>	Title: <b>Camshaft</b>



Volvo Construction  
Equipment Group  
EC 130

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE465787	1							Camshaft		
1	VOE465788	1					NS		•Camshaft		
2	VOE950588	1							•Pin		
3		7							Bearing bushing		See ref 212/150
4	VOE465789	1							Flange		
5	VOE471509	2							Screw		
6	VOE478297	1							Gear		
7	VOE471555	3							Screw		
8		12							Tappet		See ref 214/100

Date: <b>2014/1/28</b>	Image id: <b>EC131</b>	Catalogue: <b>97810</b>	Model: <b>L70D OR</b>
Brand: <b>Volvo</b>	Serial: <b>37001-37080</b>	Group/Section: <b>216/100</b>	Title: <b>Crankshaft and related parts</b>



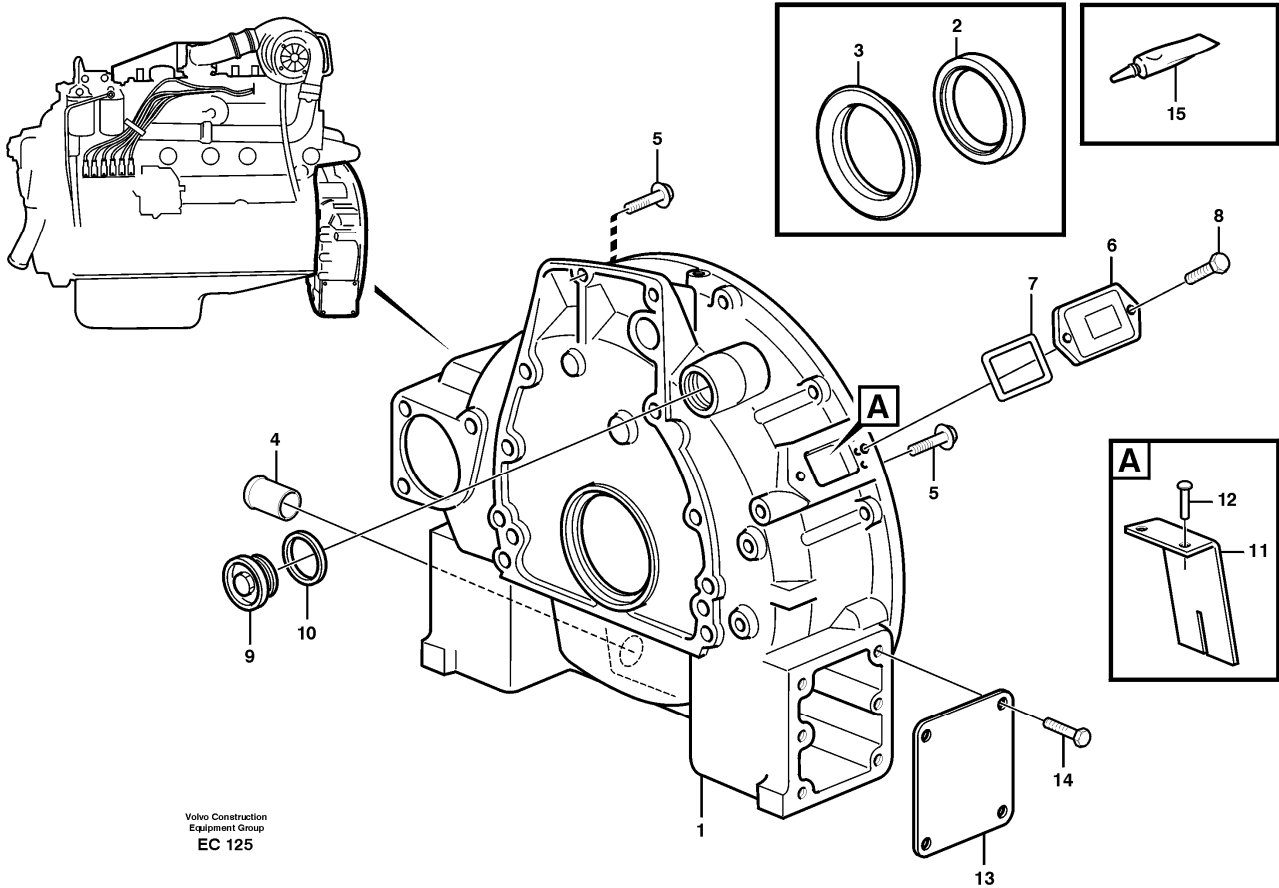
Volvo Construction  
Equipment Group  
EC 131

Q1-Q5	Option	Option description	
Q1 STD			
Q2 80510	VOE80510	Noise reduction kit, Eu 2002/2006	

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		6	6						Piston		See ref 213/100
	VOE3092237	6	6						Connecting Rod		
2		6	6				NS		•Connecting rod		

3	VOE8192121	6	6						•Bushing		
4	VOE465815	12	12						•Screw		
5	VOE270139	6	6						Piston Bearing		STD
	VOE270140	6	6						Big End Brg Kit		0,25 MM U SZ
	VOE270141	6	6						Big End Brg Kit		0,50 MM U SZ
	VOE270142	6	6						Big End Brg Kit		0,75 MM U SZ
6	VOE8192122	1	1				SS		Crankshaft		
7	VOE422253	1	1						•Key		
8	VOE950677	1	1						•Pin		
9	VOE271230	7	7						Mn Bearing Kit		STD
	VOE271231	7	7						Mn Bearing Kit		0,254 MM U SZ
	VOE271232	7	7						Mn Bearing Kit		0,508 MM U SZ
	VOE271233	7	7						Mn Bearing Kit		0,762 MM U SZ
	VOE271234	7	7						Mn Bearing Kit		1,016 MM U SZ
10	VOE276751	1	1						Thr Washer Kit		STD SZ
	VOE276752	1	1						Thrust Washer		0,10 MM O SZ
	VOE276753	1	1						Thrust Washer		0,20 MM O SZ
11	VOE471528	1	1						Gear		
12	VOE465779	1	1						Hub		
13	VOE420124	1	1						Washer		
14	VOE1543035	1	1						Screw		
15	VOE421515	1	1						Vib Damper		
16	VOE467834	1	1						Sign		
17	VOE4772218	1							Hub		
18	VOE4772247	8							Screw		
19	VOE4772217	1							Strap		
20	VOE11030942	1							Strap		
	VOE11032882		1						Strap		
21	VOE13965187	4							Flange screw		
	VOE471529		8						Screw		
22	VOE11030936	1	1						Flywheel		
23	VOE420314	1	1						•Gear Ring		
24	VOE786589	1	1						Deflector		
25	VOE905654	4	4						Drive Screw		
26	VOE978899	9	9						Hexagon screw		
27	VOE467773	9	9						Washer		

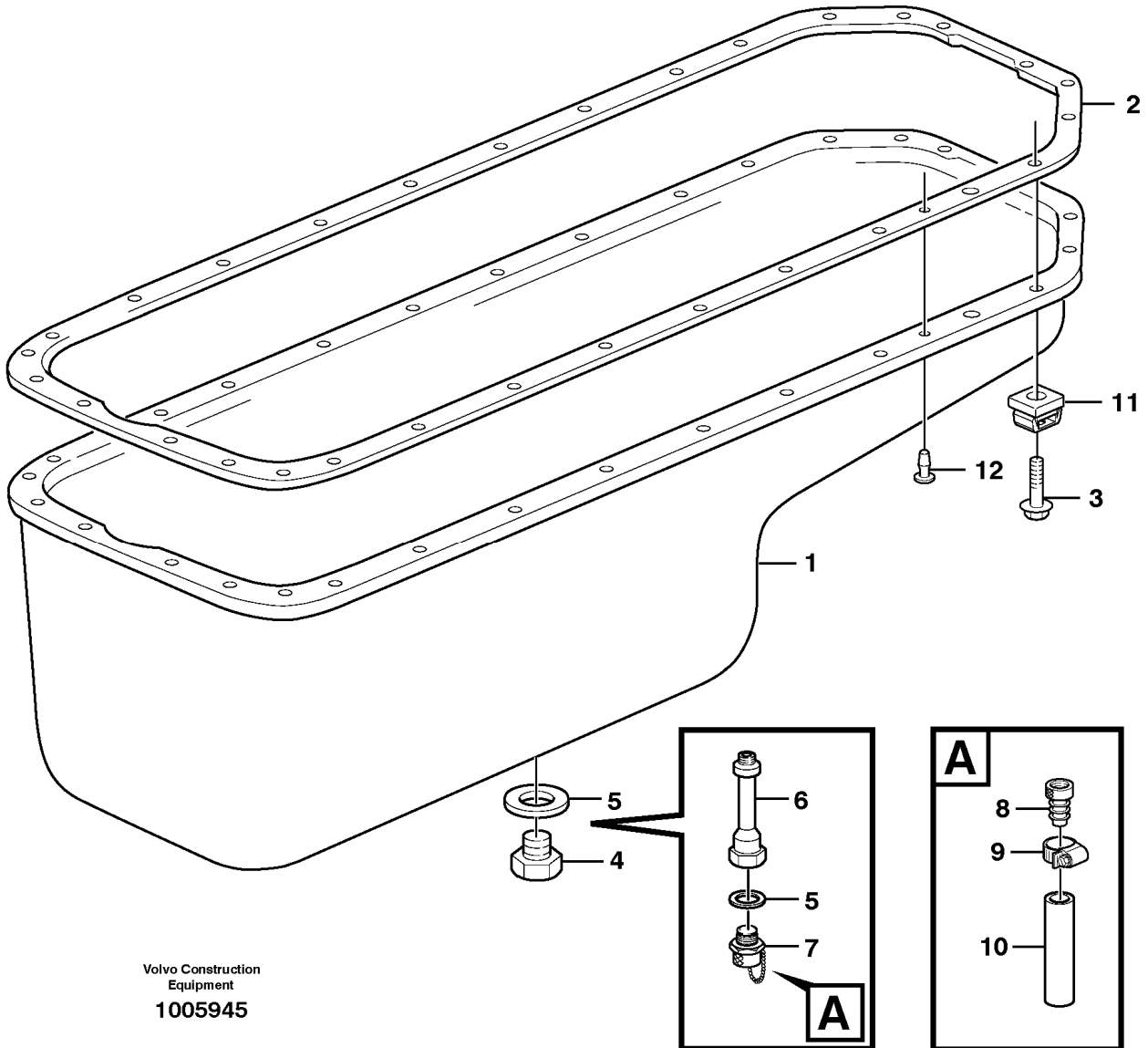
Date: <b>2014/1/28</b>	Image id: <b>EC125</b>	Catalogue: <b>97810</b>	Model: <b>L70D OR</b>
Brand: <b>Volvo</b>	Serial: <b>37001-37080</b>	Group/Section: <b>216/150</b>	Title: <b>Flywheel housing</b>



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11030715	1							Flywheel Hsg		
2	VOE477119	1							•Crankshaft Seal		
3	VOE4770016	1							•Oil Catcher		
4	VOE739393	1							•Pipe		
5	VOE13966361	2							Flange screw		L = 55 MM
	VOE13966363	2							Flange screw		L = 65 MM
	VOE13966365	3							Flange screw		L = 80 MM
	VOE13966367	1							Flange screw		L = 100 MM
	VOE13966371	1							Flange screw		L = 140 MM
	VOE979659	1							Flange screw		L = 160 MM
6	VOE4772168	1							Cap		
7	VOE4804167	1							Gasket		
8	VOE13946544	2							Flange screw		
9	VOE467367	1							Plug		

10	VOE1556907	1							Gasket		
11	VOE4771328	1							Setting Indicator		
12	VOE905654	2							Drive Screw		
13	VOE11030887	2							Cap		
14	VOE13946817	8							Screw		
15	VOE1161277	REQ							Sealant		20 GRAM

Date: <b>2014/1/28</b>	Image id: <b>1005945</b>	Catalogue: <b>97810</b>	Model: <b>L70D OR</b>
Brand: <b>Volvo</b>	Serial: <b>37001-37080</b>	Group/Section: <b>217/100</b>	Title: <b>Oil sump</b>



Volvo Construction  
Equipment  
1005945

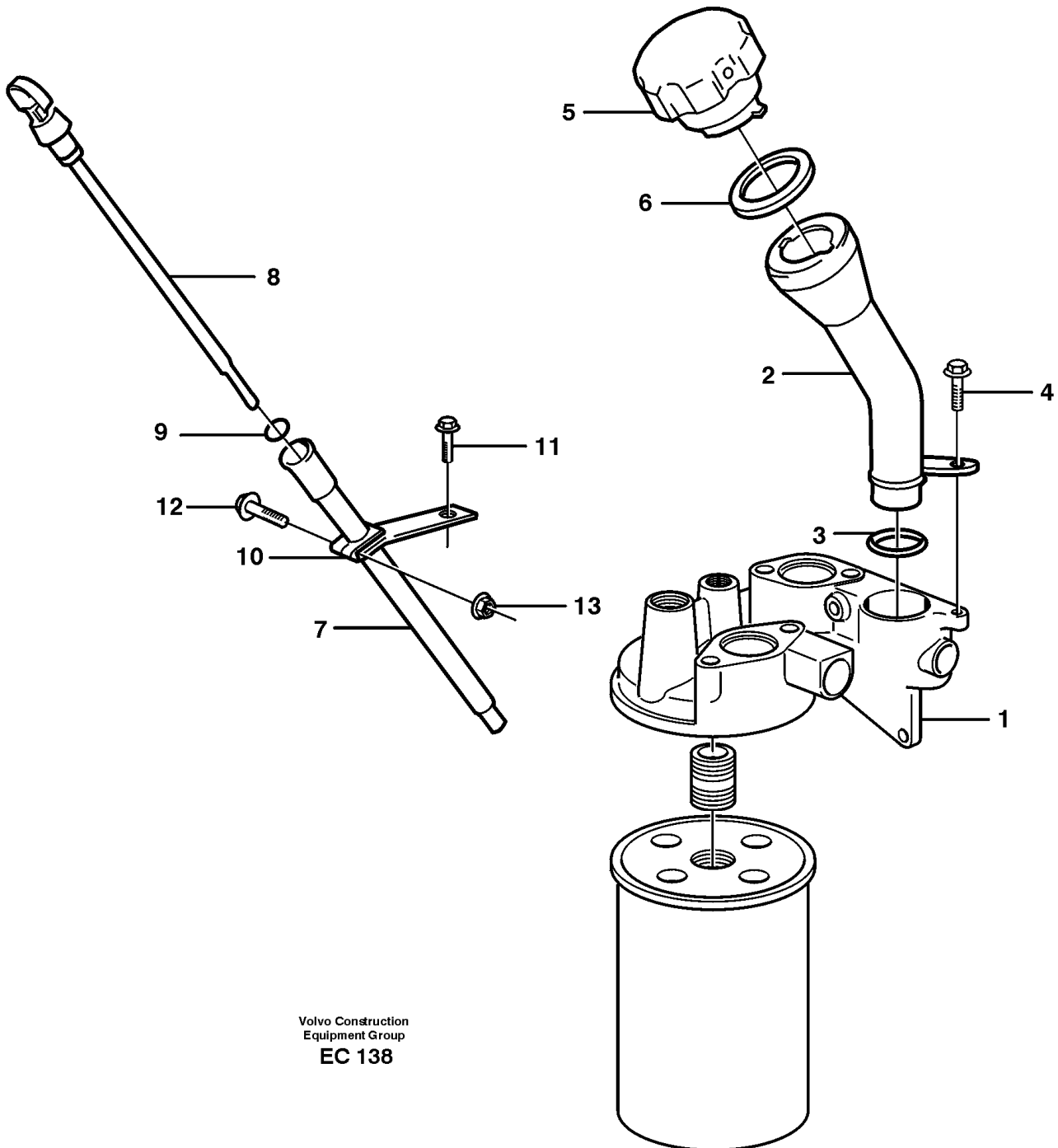
Section option	Kit	Option description
VOE93661		Noise reduction kit 'BLAUER ENGEL' 101 DB(A)

Q1-Q5	Option	Option description	
Q1 STD			
Q2 93661	VOE93661	Noise reduction kit 'BLAUER ENGEL' 101 DB(A)	

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
-----	------	----	----	----	----	----	----	-----	-------------	-----------	--------

1	VOE11162235	1							Oil Pan		
	VOE11162236		1						Oil Pan		
2	VOE11030778	1							Gasket		
	VOE420941		1						Gasket		
3	VOE946440	34							Flange screw		
	VOE1556083		34						Flange screw		
4	VOE13960635	1							Plug		
5	VOE949329	1	2						Gasket		
6	VOE11147378		1						Nipple		
7	VOE11054692		1						Valve		
8	VOE11054659		1						Connector		
9	VOE943473		1						Hose Clamp		
10	VOE11027418		1						Hose		L = 500MM
11	VOE420991		34						Rubber cushion		
12	VOE13943353		20						Rivet		

Date: <b>2014/1/28</b>	Image id: <b>EC138</b>	Catalogue: <b>97810</b>	Model: <b>L70D OR</b>
Brand: <b>Volvo</b>	Serial: <b>37001-37080</b>	Group/Section: <b>217/150</b>	Title: <b>Oil filler and dipstick</b>



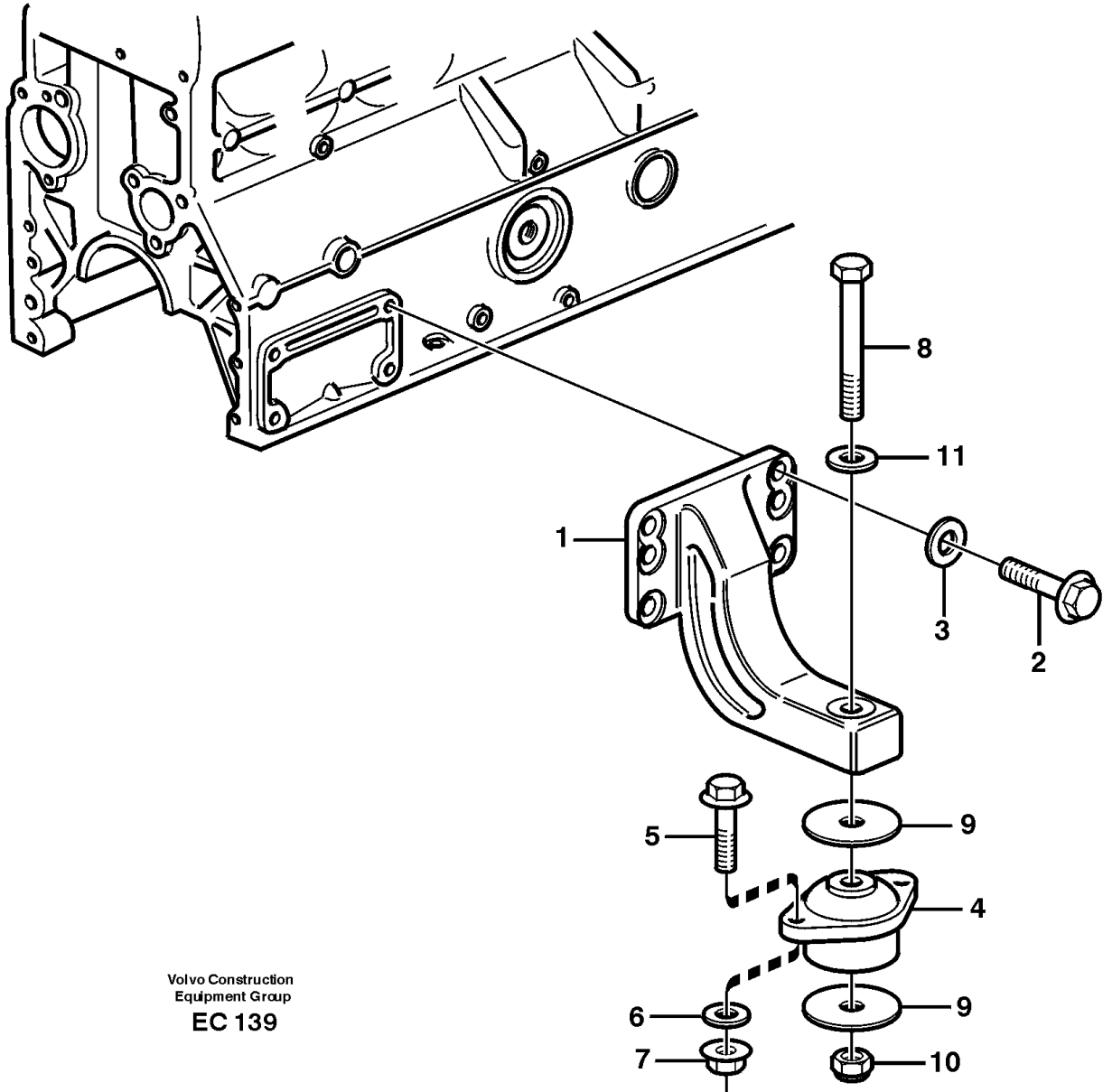
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Oil filter housing		See ref 222/100



# VOLVO

## Construction Equipment

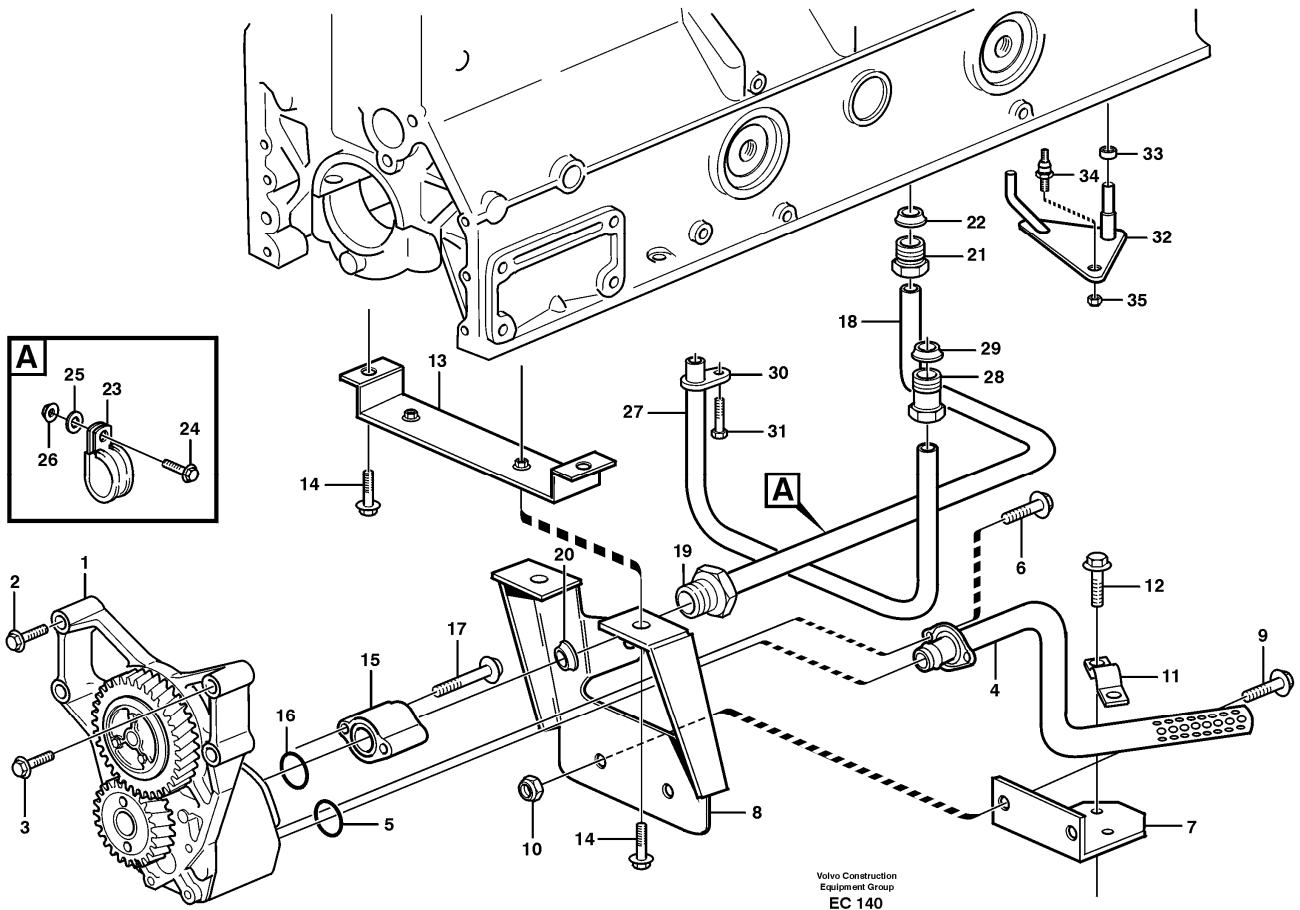
Date: <b>2014/1/28</b>	Image id: <b>EC139</b>	Catalogue: <b>97810</b>	Model: <b>L70D OR</b>
Brand: <b>Volvo</b>	Serial: <b>37001-37080</b>	Group/Section: <b>218/100</b>	Title: <b>Engine mounting</b>



Q1-Q5	Option	Option description	
Q1 SER NO - 17892			
Q2 SER NO 17893 -			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE4856778	2	2						Engine anchorage		
2	VOE13965227	8	8						Screw		
3	VOE13955897	8	8						Washer		
4	VOE342812	2							Rubber cushion		
	VOE11174162		2						Rubber cushion		
5	VOE13965185	4	4						Screw		
6	VOE13960143	4	4						Washer		
7	VOE13971098	4	4						Flange nut		
8	VOE13955378	2							Screw		
	VOE968595		2						Flange screw		
9	VOE11015657	4							Washer		
	VOE11147828		4						Washer		
10	VOE13967934	2	2						Flange lock nut		
11	VOE13955900	2							Washer		

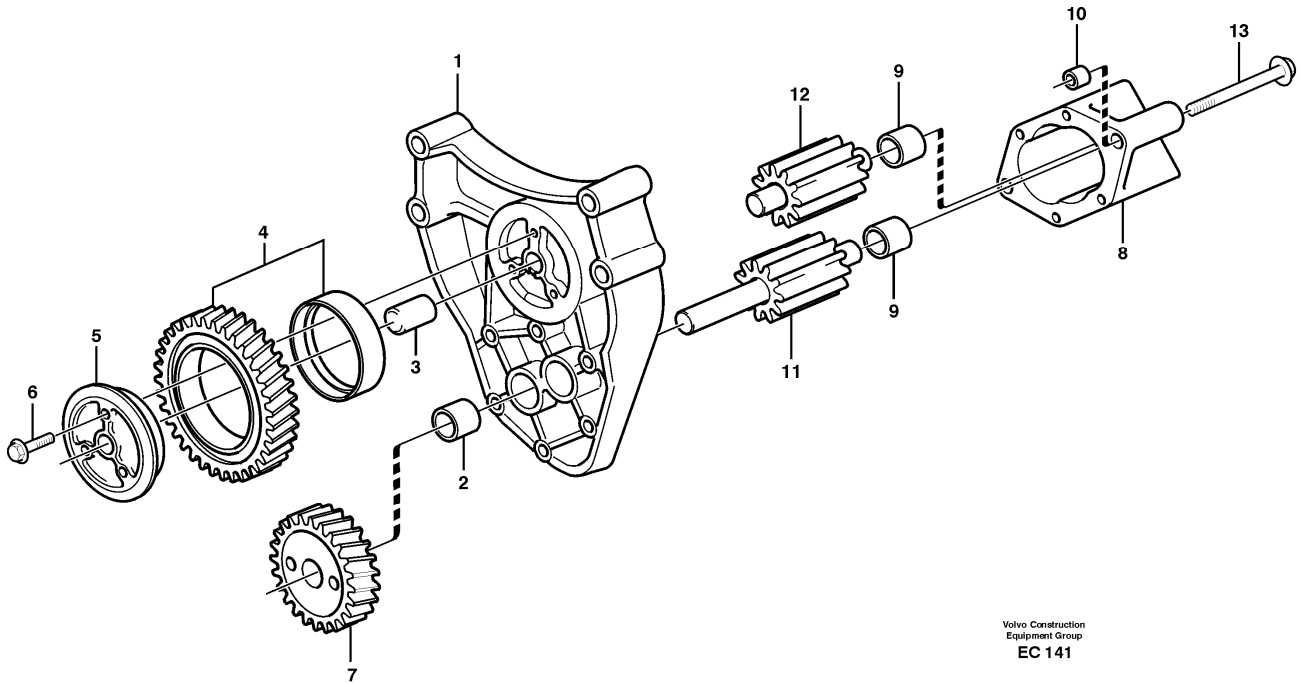
Date: <b>2014/1/28</b>	Image id: <b>EC140</b>	Catalogue: <b>97810</b>	Model: <b>L70D OR</b>
Brand: <b>Volvo</b>	Serial: <b>37001-37080</b>	Group/Section: <b>221/100</b>	Title: <b>Lubricating oil system</b>



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Oil pump		See ref 221/150
2	VOE471513	4							Screw		M10x70MM
3	VOE471734	2							Screw		M8x70MM
4	VOE11030734	1							Suction pipe		
5	VOE470383	1							Sealing ring		
6	VOE13965183	2							Flange screw		
7	VOE11030720	1							Bracket		
8	VOE11032801	1							Baffle plate		
9	VOE946440	2							Flange screw		
10	VOE946036	2							Lock nut		
11	VOE11030722	1							Clamp		
12	VOE13946544	2							Screw		
13	VOE11030718	1							Bracket		
14	VOE946440	4							Flange screw		

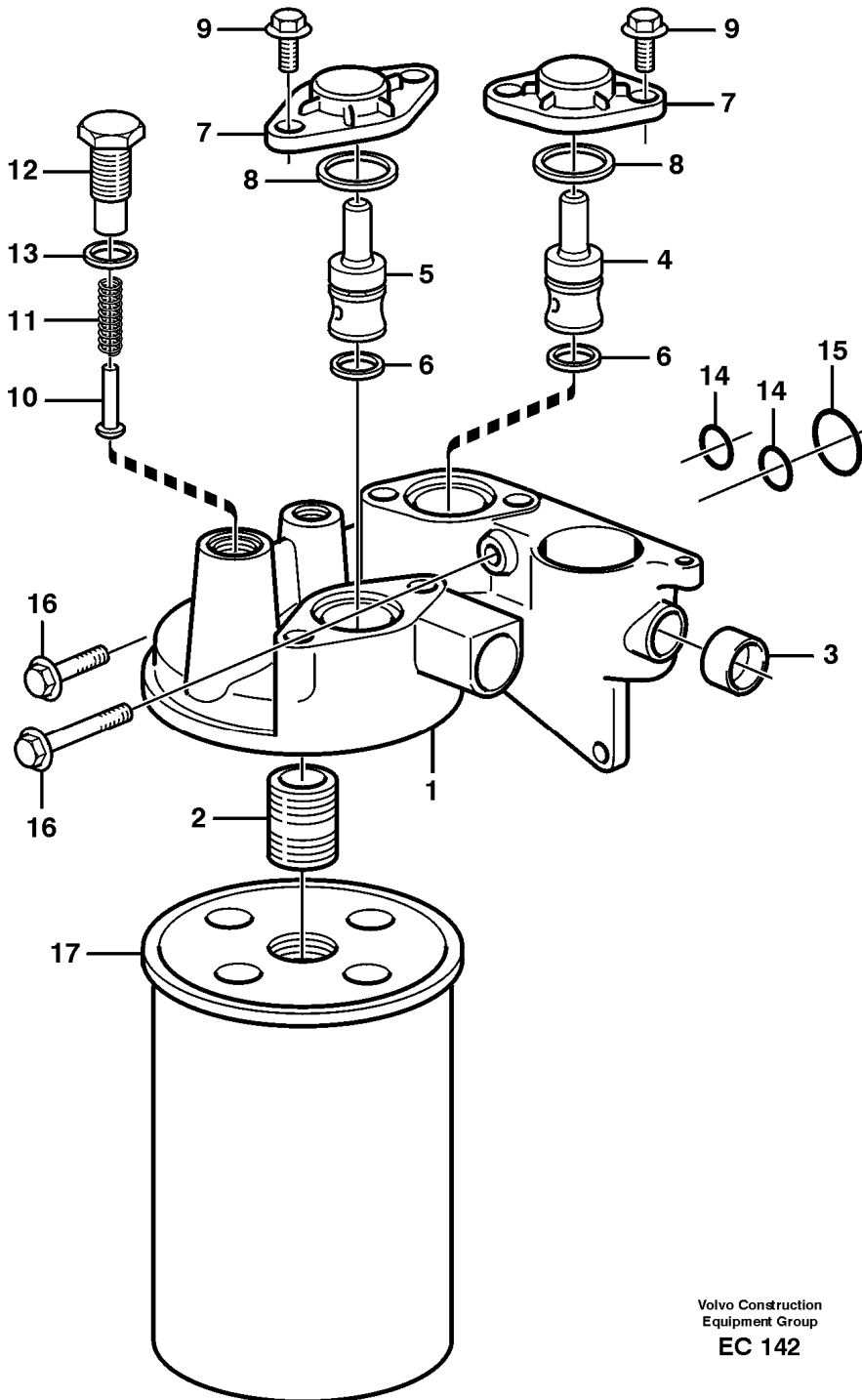
15	VOE465846	1							Sleeve		
16	VOE470383	1							Sealing ring		
17	VOE968553	2							Flange screw		
	VOE420994	1							Oil feed pipe		
18		1					NS		•Tube assembly		
19	VOE471595	1							•Connector		
20	VOE980786	1							•Fitting		
21	VOE471588	1							Connector		
22	VOE980786	1							Fitting		
23	VOE1545433	1							Clamp		
24	VOE946440	1							Flange screw		
25	VOE13955894	1							Washer		
26	VOE13945408	1							Nut		
	VOE420996	1							Oil feed pipe		
27	VOE420996	1							•Oil feed pipe		
28	VOE471595	1							•Connector		
29	VOE980786	1							•Fitting		
30	VOE471746	1							•Clamp		
31	VOE946440	1							Flange screw		
32	VOE477437	6							Nozzle		
33	VOE466874	6							Sealing ring		
34	VOE471596	6							Stud		
35	VOE13948570	6							Lock nut		

Date: <b>2014/1/28</b>	Image id: <b>EC141</b>	Catalogue: <b>97810</b>	Model: <b>L70D OR</b>
Brand: <b>Volvo</b>	Serial: <b>37001-37080</b>	Group/Section: <b>221/150</b>	Title: <b>Oil pump</b>



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE477547	1							Oil pump		
1	VOE471571	1							•Bracket		
2	VOE470347	2						K	••Bushing		
3	VOE191171	1							••Pin		
4	VOE471942	1							•Drive Gear		
	VOE471943	1					NS		••Idler gear		
	VOE471585	1					NS		••Bearing ring		
5	VOE420048	1							•Bearing sleeve		
6	VOE471586	1							•Screw		
7	VOE471941	1							•Drive Gear		
8	VOE471727	1					NS		•Oil pump housing		
9	VOE470347	2						K	••Bushing		
10	VOE401146	2							••Guide sleeve		
11	VOE477548	1					NS	K	•Drive shaft		
12	VOE477549	1					NS	K	•Idler shaft		
13	VOE13965218	2							•Screw		
	VOE276152	1							Repair kit		

Date: <b>2014/1/28</b>	Image id: <b>EC142</b>	Catalogue: <b>97810</b>	Model: <b>L70D OR</b>
Brand: <b>Volvo</b>	Serial: <b>37001-37080</b>	Group/Section: <b>222/100</b>	Title: <b>Oil filter</b>

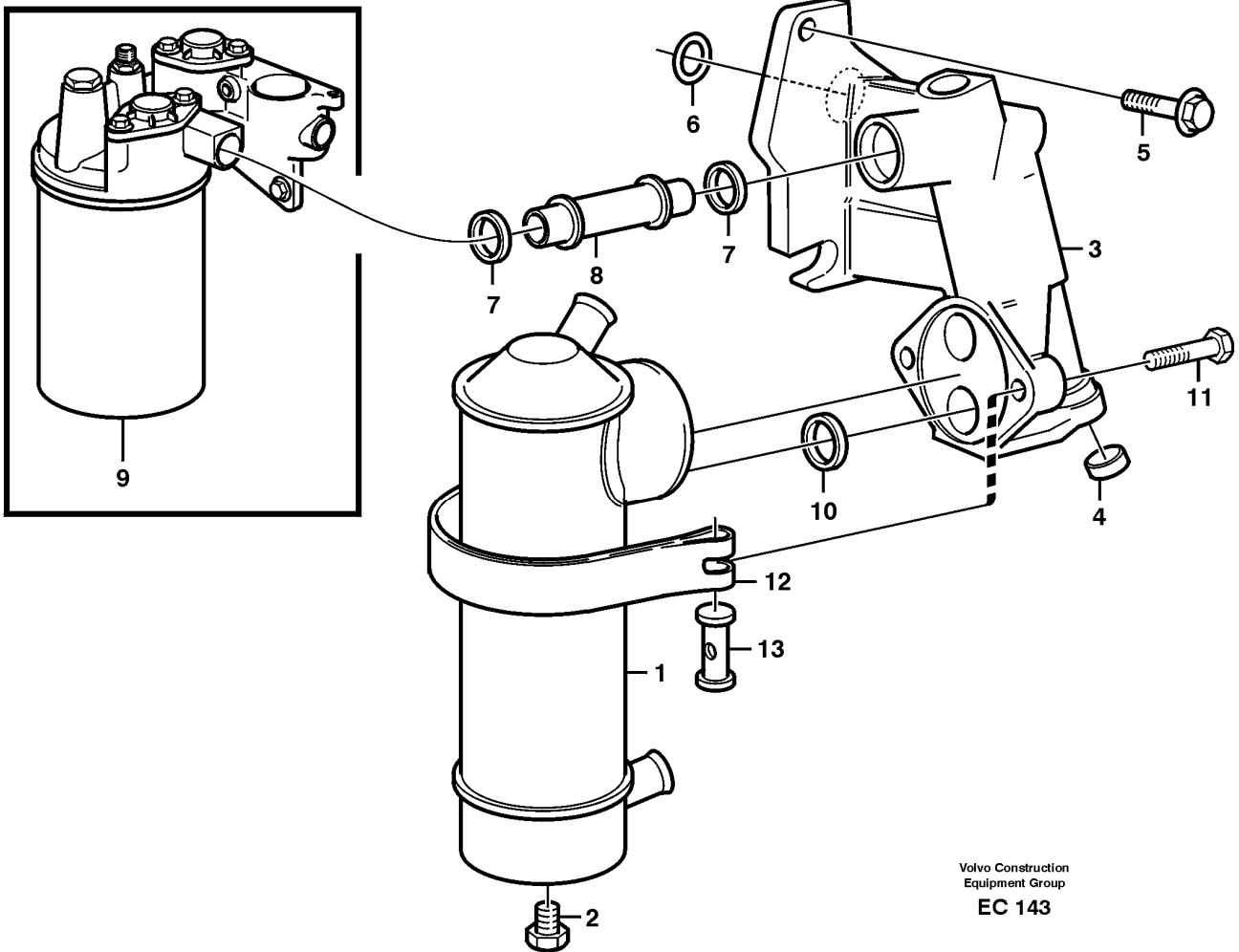


Volvo Construction  
Equipment Group  
EC 142

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE420928	1							Oil filter housing		

1	VOE421637	1					NS		•Oil filter housing		
2	VOE466623	1							••Nipple		
3	VOE13948811	1							••Cap plug		
4	VOE471812	1							•Valve		BL
	VOE466445	1							••Compression spring		
5	VOE471640	1							•Reduction valve		RED
6	VOE469846	2							•Sealing ring		
7	VOE471648	2							•Cover		
8	VOE949659	2							•O-ring		
9	VOE13946544	4							•Screw		
10	VOE471085	1							•Valve cone		
11	VOE466653	1							•Compression spring		
12	VOE471598	1							•Plug		
13	VOE13947627	1							•Plane gasket		
14	VOE13949656	2							O-ring		OD = 19,2 MM
15	VOE13949722	1							O-ring		OD = 36,2 MM
16	VOE946329	2							Flange screw		L = 25 MM
	VOE13965222	1							Screw		L = 65 MM
17	VOE466634	1							Oil filter		
	VOE478736	1							Oil Filter		Long life filter

Date: <b>2014/1/28</b>	Image id: <b>EC143</b>	Catalogue: <b>97810</b>	Model: <b>L70D OR</b>
Brand: <b>Volvo</b>	Serial: <b>37001-37080</b>	Group/Section: <b>223/100</b>	Title: <b>Oil cooler</b>



Volvo Construction  
Equipment Group  
EC 143

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE465854	1							Oil Cooler		
2	VOE180759	1							•Plugg		
3	VOE420613	1							Housing		
4	VOE13946779	1							•Cap Plug		
5	VOE946329	3							Flange screw		
6	VOE13949656	2							O-ring		
7	VOE471956	2							Sealing ring		
8	VOE471602	1							Pipe		
9	VOE466634	1							Oil Filter		See ref 222/100
	VOE478736	1							Oil Filter		Long life filter
10	VOE469483	2							Sealing ring		



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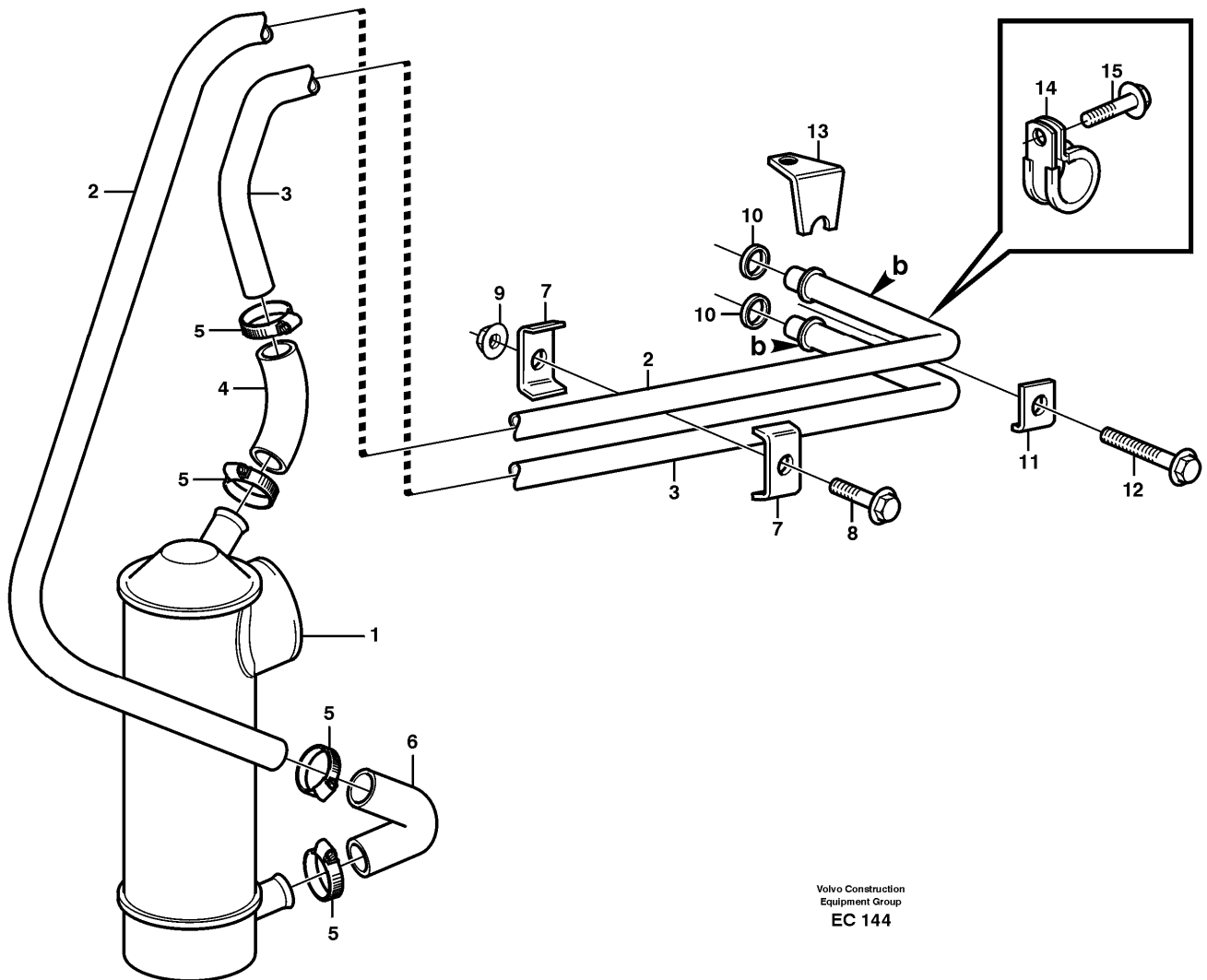
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11	VOE13948217	2							Flange screw		
12	VOE465858	1							Tensioning Band		
13		2					NS		•Pin nut		

Date: <b>2014/1/28</b>	Image id: <b>EC144</b>	Catalogue: <b>97810</b>	Model: <b>L70D OR</b>
Brand: <b>Volvo</b>	Serial: <b>37001-37080</b>	Group/Section: <b>223/150</b>	Title: <b>Oil cooler with hoses</b>



Volvo Construction  
Equipment Group  
EC 144

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Oil cooler		See ref 223/100
2	VOE11162255	1							Water pipe		See ref 262/100
3	VOE11162254	1							Water pipe		See ref 262/100
4	VOE943369	REQ							Hose		L = 140 MM
5	VOE943473	4							Hose clamp		
6	VOE351574	1							Hose		
7	VOE424204	2							Clamp		
8	VOE946470	1							Flange screw		
9	VOE13945408	1							Nut		
10	VOE471626	2							Sealing ring		

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