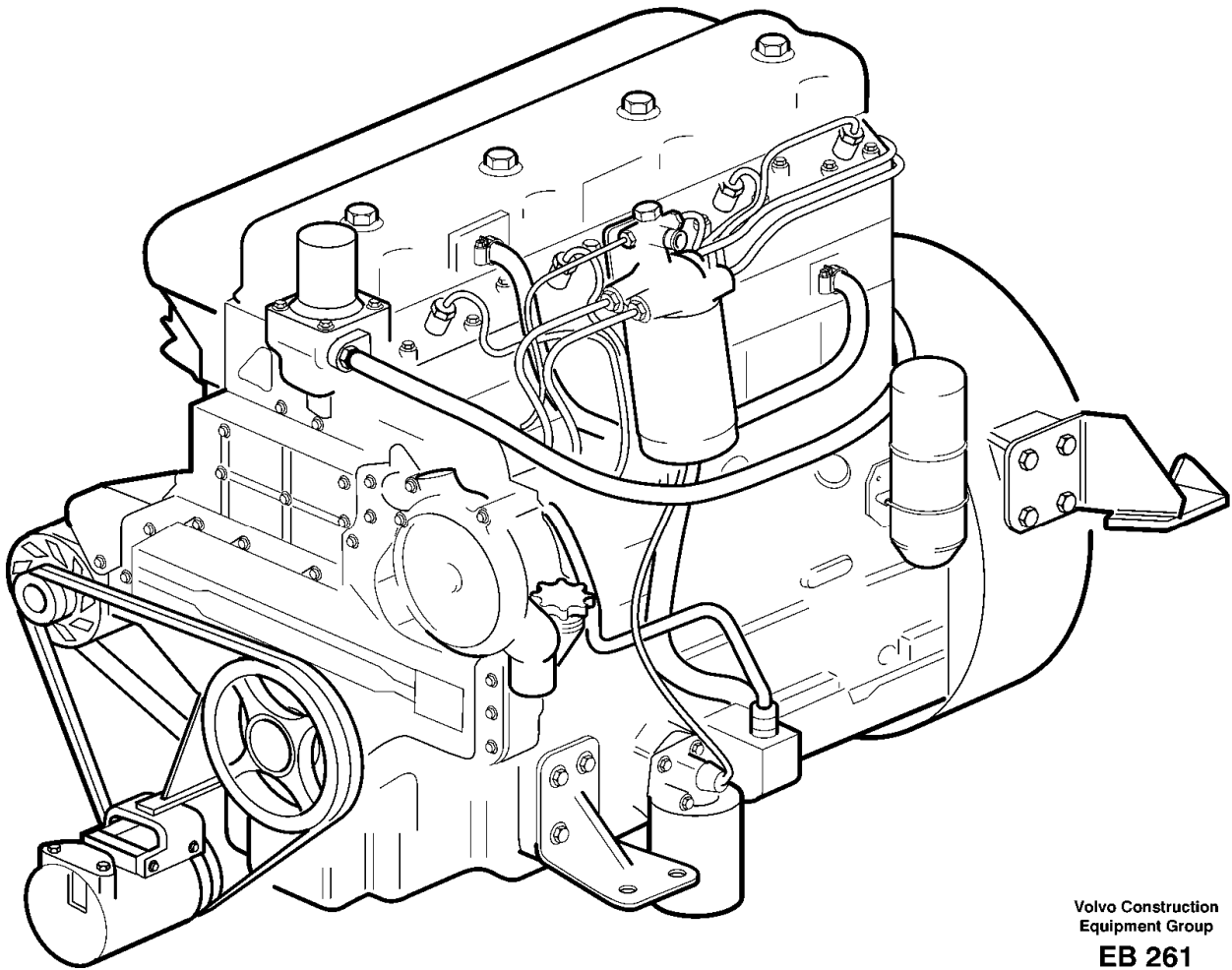


Date: 2014/1/24	Image id: EB261	Catalogue: 97809	Model: L50D
Brand: Volvo	Serial: 13002-14059, 36001-36002, 70101-70372	Group/Section: 210/150	Title: Engine TD40GJE



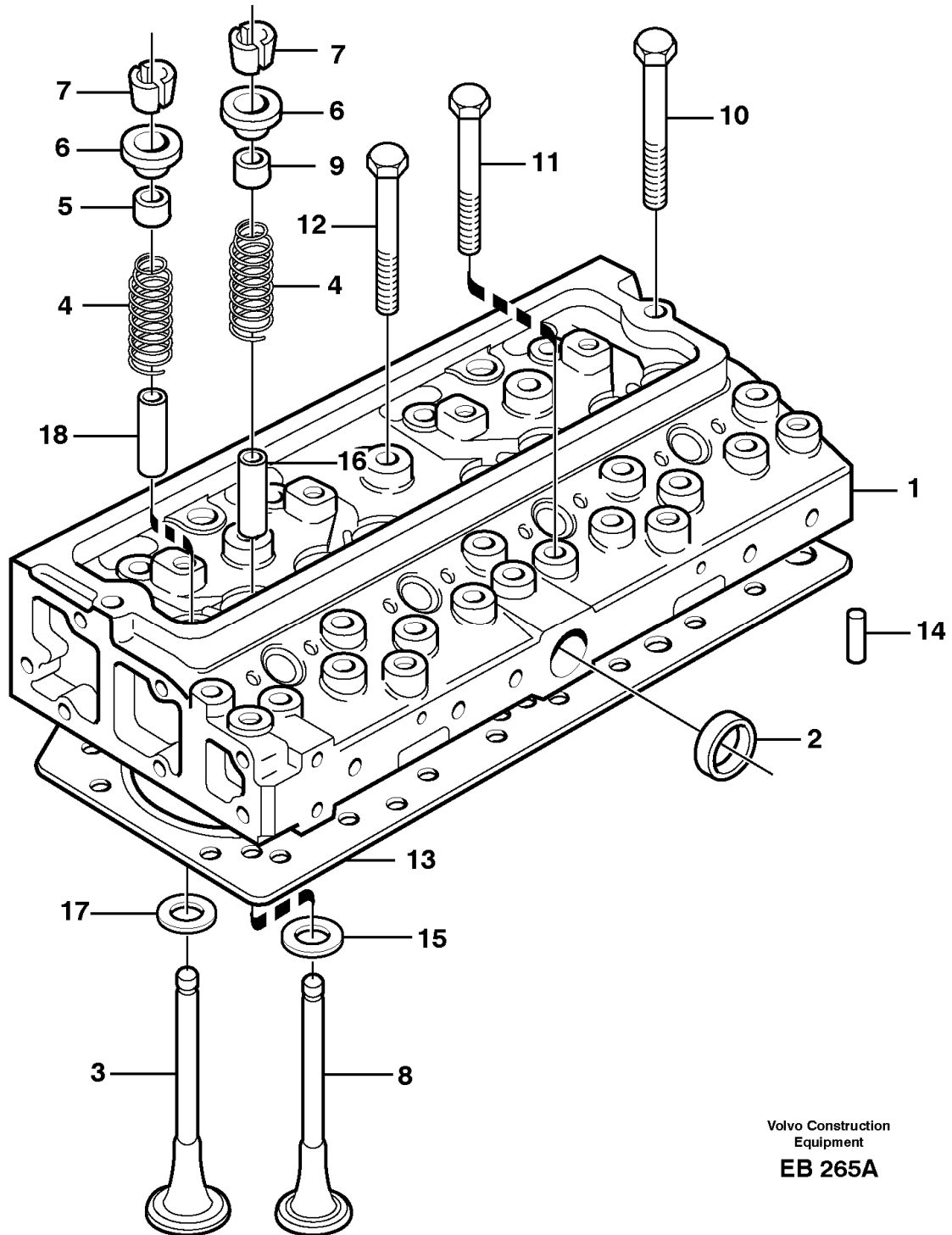
Volvo Construction
Equipment Group
EB 261

Section option	Kit	Option description
VOE11147723		Low emission engine TD40GJE

Q1-Q5	Option	Option description	
Q1 11147723	VOE11147723	Low emission engine TD40GJE	

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE11147723	1							Engine		TD40GJE

Date: 2014/1/24	Image id: EB265A	Catalogue: 97809	Model: L50D
Brand: Volvo	Serial: 13002-14059, 36001-36002, 70101-70372	Group/Section: 211/100	Title: Cylinder head



Volvo Construction
Equipment
EB 265A

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
-----	------	----	----	----	----	----	----	-----	-------------	-----------	--------

	VOE11706970								Cylinder head		
1							NS		•Cylinder head		
2	VOE483898	1							•Plug		
3	VOE3976536	4							•Valve		INLET
4	VOE3976538	8							•Valve spring		(VOE11703876)
5	VOE11703877	4							•Valve seal		
6	VOE3976540	8							•Valve spring washer		
7	VOE3976541	16							•Valve sleeve		
8	VOE11703878	4							•Exhaust valve		EXHAUST
9	VOE11703879	4							•Valve seal		
10	VOE11997844	2							•Screw		
11	VOE11997845	8							•Bolt		
12	VOE11997846	12							•Bolt		
13	VOE3976803	1							•Gasket		(VOE11704237)
14	VOE950562	2							•Pin		
15	VOE3976535	4							•Valve seat		
16	VOE11706969	4							•Valve guide		
17	VOE3976534	4							•Valve seat		
18	VOE11708520	4							•Valve guide		
	VOE11039194	1							Temperature sensor		SE205

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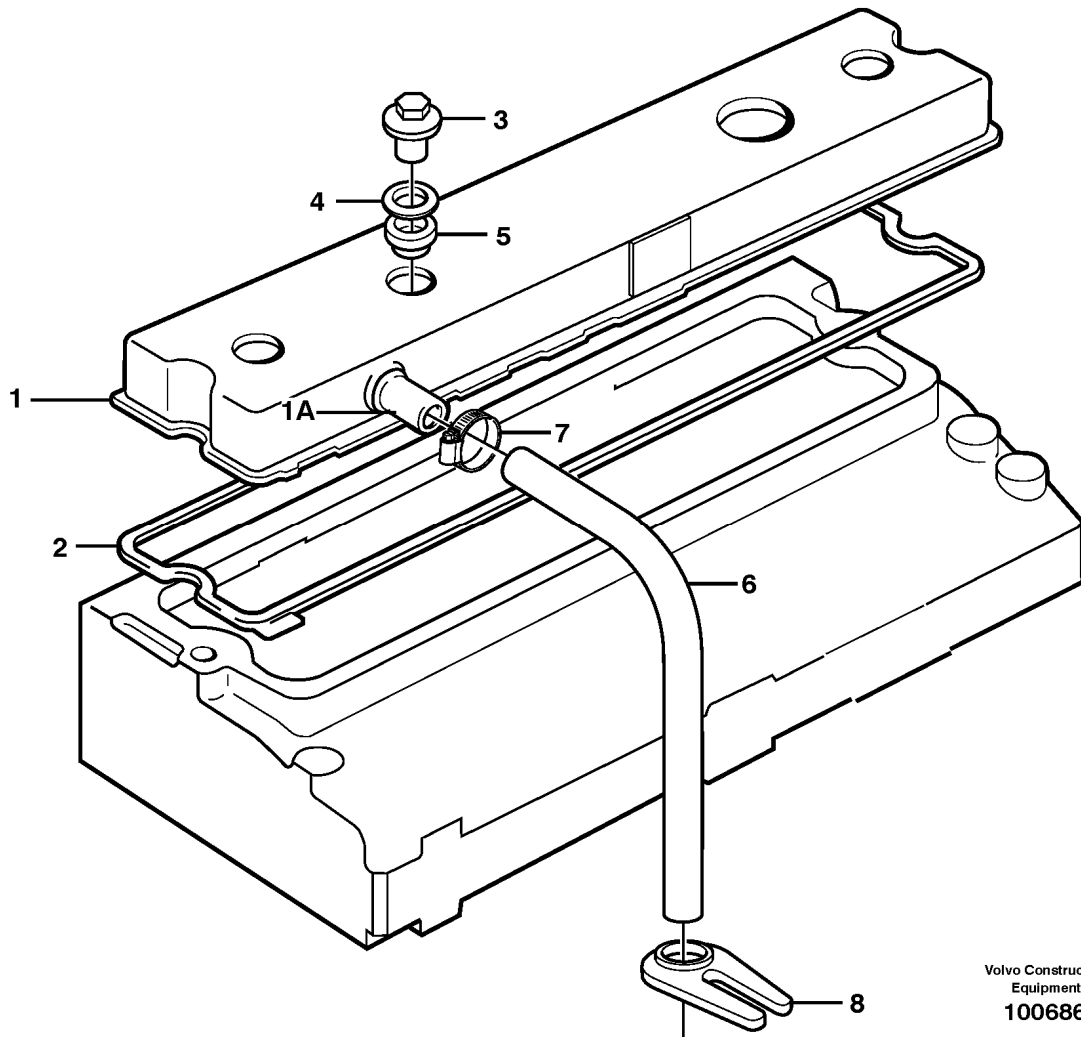
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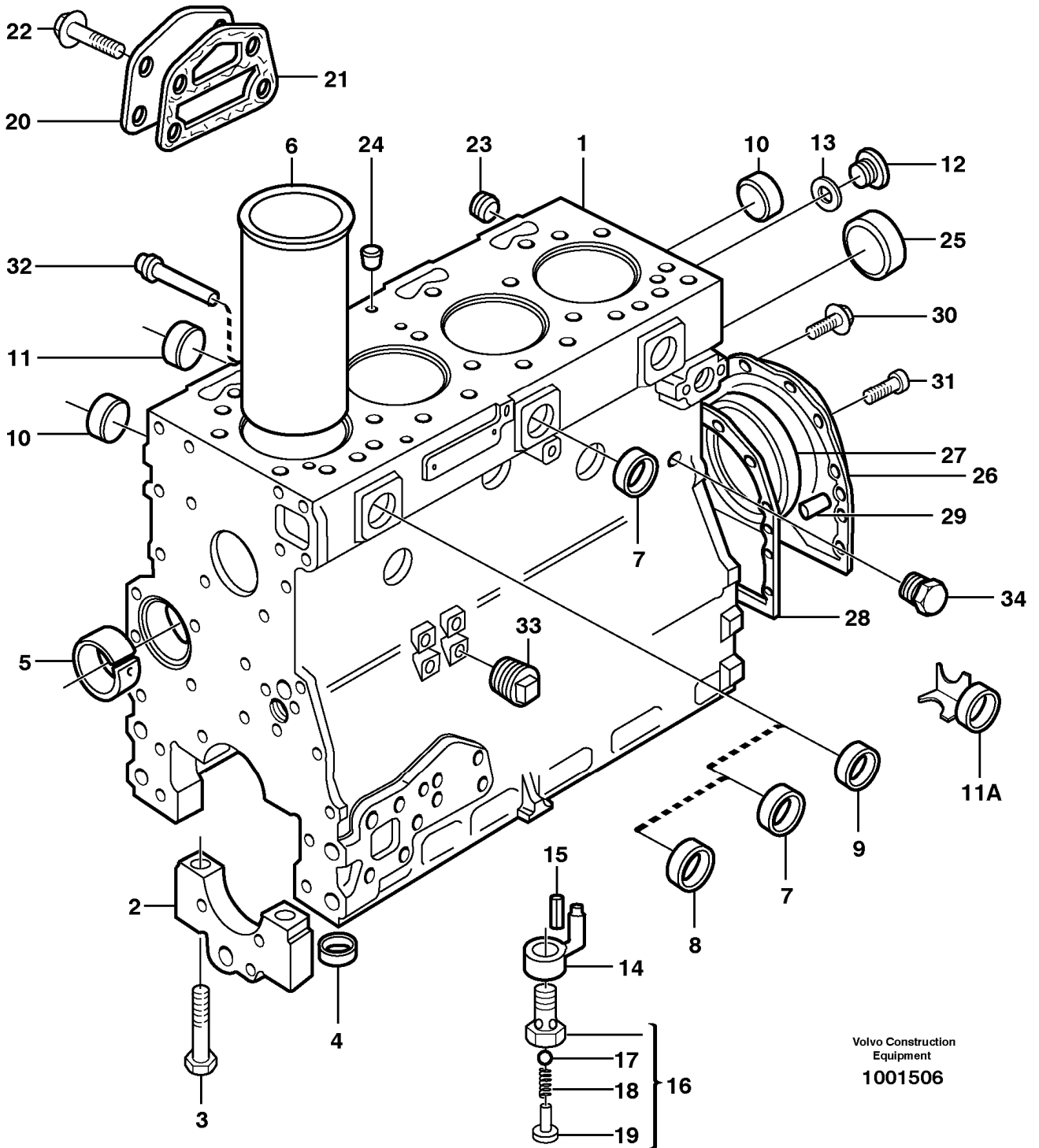
Date: 2014/1/24	Image id: 1006866	Catalogue: 97809	Model: L50D
Brand: Volvo	Serial: 13002-14059, 36001-36002, 70101-70372	Group/Section: 211/150	Title: Valve cover



Volvo Construction
Equipment
1006866

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11988392	1							Valve cover		
1A	VOE11988393	1							Breather pipe		
2	VOE11708206	1							Gasket		(VOE11705297)
3	VOE11988395	3							Nut		
4	VOE13955900	3							Washer		
5	VOE11997049	3							Sealing ring		
6	VOE11705457	1							Hose		

Date: 2014/1/24	Image id: 1001506	Catalogue: 97809	Model: L50D
Brand: Volvo	Serial: 13002-14059, 36001-36002, 70101-70372	Group/Section: 212/100	Title: Cylinder block



Volvo Construction
Equipment
1001506

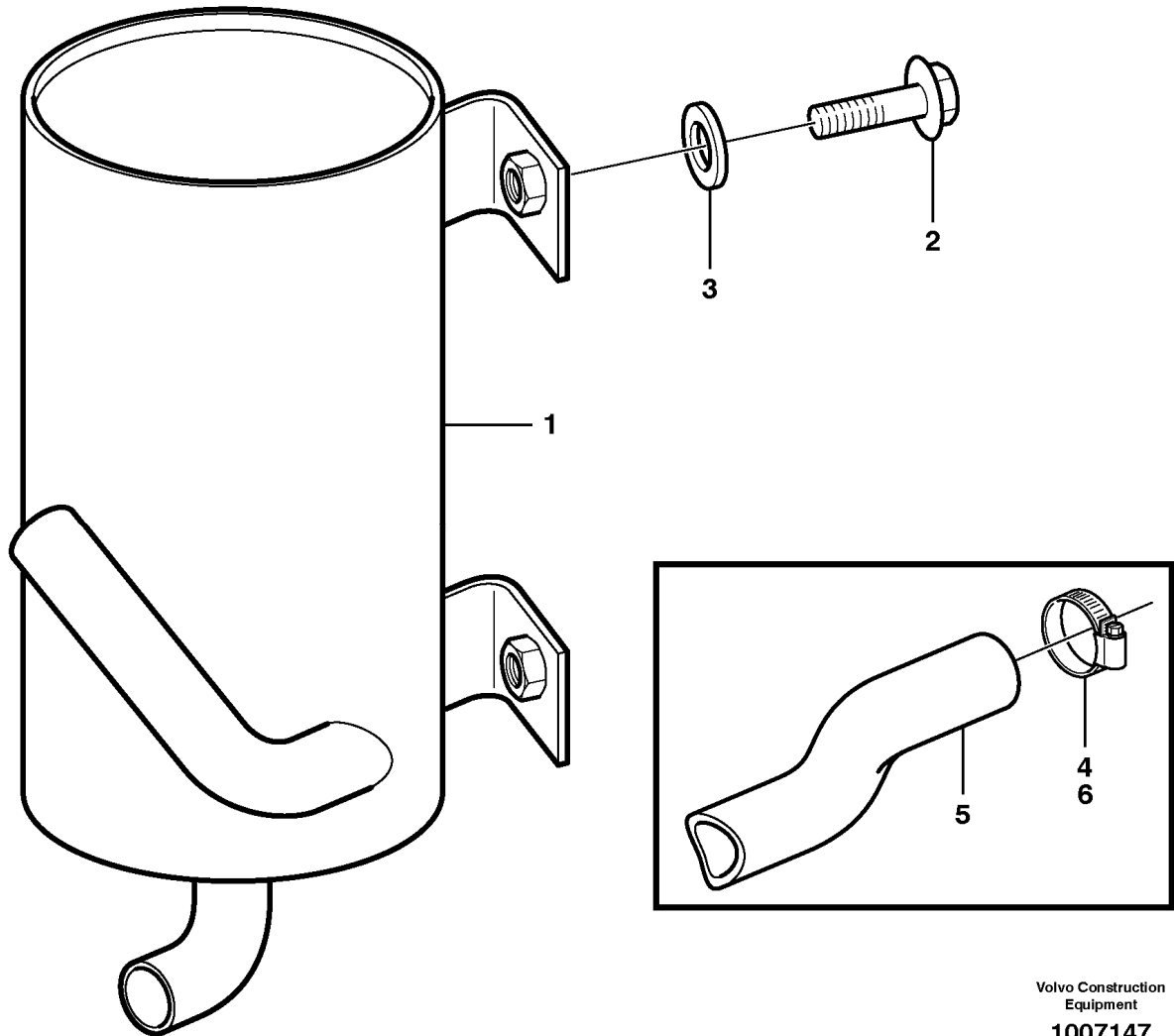
Q1-Q5	Option	Option description	
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Q1 11704870			
Q2 11709758			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11704870	1					SS		Cylinder block		E PROD
	VOE11712489		1						Cylinder block		(VOE11709758)L PROD
	VOE11709507		1						Crankshaft seal		
	VOE11709508		1						Wear sleeve		
2		5					NS		•Bearing carrier		
3	VOE6210370	10							•Screw		
4	VOE483302	10							•Guide sleeve		
5	VOE3976506	1							•Bushing		
6	VOE11998997	4							•Cylinder liner		See footnote 1) See ref 213/100
7	VOE483898	6							•Plug		
8	VOE11700782	1							•Plug		
9	VOE11997805	1							•Plug		
10	VOE11997807	3							•Plug		
11	VOE3976594	3							•Plug		
11A	VOE11709818	1							•Plug		
12	VOE483445	1							•Plug		
13	VOE11988634	1							•Washer		
14	VOE11714691	4							•Nozzle		(VOE11997815)
15	VOE11997816	4							•Dowel		
16	VOE11997817	4							•Valve		
17	VOE11997818	4							••Ball		
18	VOE11997819	4							••Spring		
19	VOE11997820	4							••Retainer		
20	VOE11700781	1					NS		•Plate		
21	VOE11998009	1							•Gasket		
22	VOE11998031	4							•Screw		
23	VOE968147	1							•Plug		
24	VOE483645	1							Plug		
25	VOE3976749	1							Plug		
26	VOE11998999	1							Cover		
27	VOE6212971	1							•Sealing ring		
28	VOE11706327	1							Gasket		
29	VOE480219	2							Pin		
30	VOE13946173	12							Screw		
31	VOE11997014	2							Screw		
32	VOE11997808	1							Plug		
33	VOE7016325	2							Plug		
34	VOE482291	3							Plug		

1) Replacement version

Date: 2014/1/24	Image id: 1007147	Catalogue: 97809	Model: L50D
Brand: Volvo	Serial: 13002-14059, 36001-36002, 70101-70372	Group/Section: 212/150	Title: Crankcase ventilation 80425



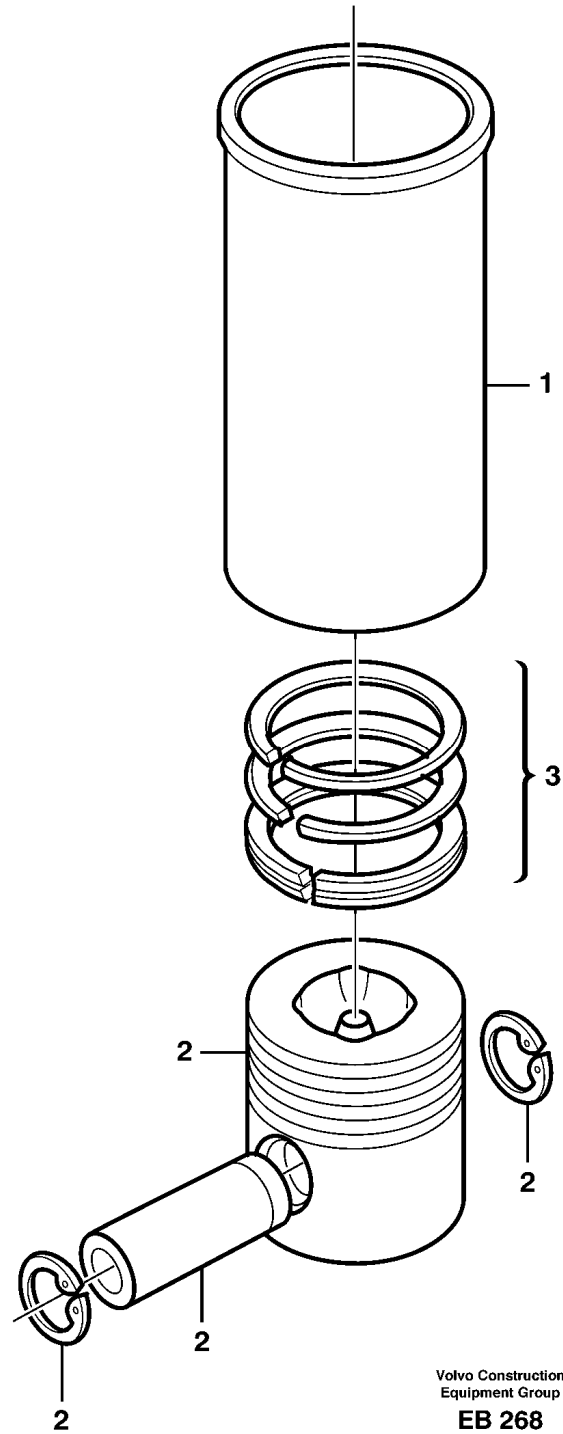
Volvo Construction
Equipment
1007147

Section option	Kit	Option description
VOE80425		Oil trap, crankcase ventilation

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11172635	1							Oil trap		
2	VOE946440	2							Flange screw		
3	VOE11117464	2							Washer		(VOE13960141)
4	VOE13943472	1							Hose clamp		
5	VOE11000285	REQ							Rubber hose		L = 1500 MM

6	VOE943473	1							Hose clamp		
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Date: 2014/1/24	Image id: EB268	Catalogue: 97809	Model: L50D
Brand: Volvo	Serial: 13002-14059, 36001-36002, 70101-70372	Group/Section: 213/100	Title: Cylinder liner and piston



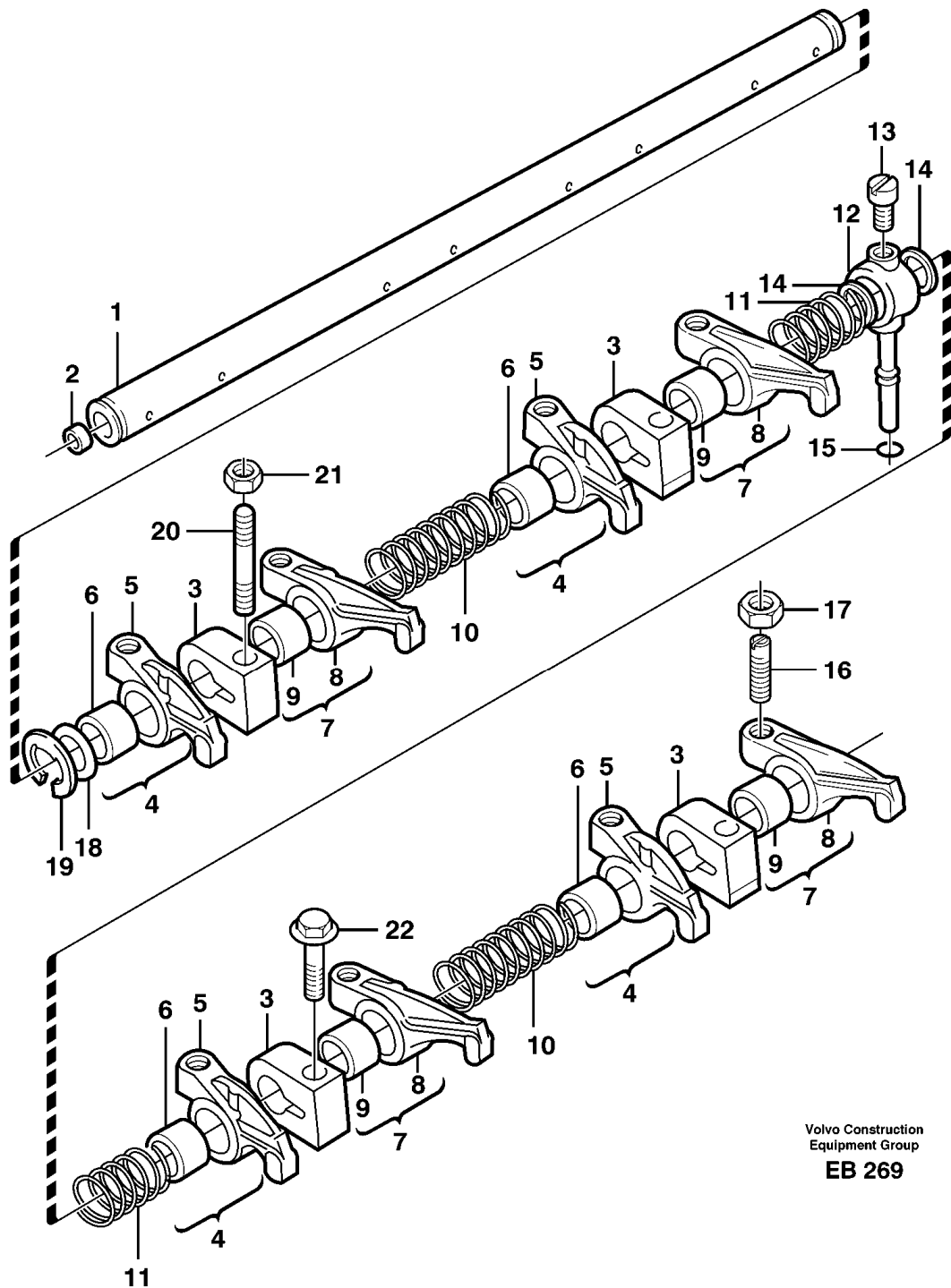
Volvo Construction
Equipment Group
EB 268

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
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1	VOE11998997	4							Cylinder Liner		See footnote 1)
2	VOE3976526	REQ							Piston Kit		4 / Engine
3	VOE3976736	4							Piston Ring Kit		

1) Replacement version

Date: 2014/1/24	Image id: EB269	Catalogue: 97809	Model: L50D
Brand: Volvo	Serial: 13002-14059, 36001-36002, 70101-70372	Group/Section: 214/100	Title: Valve mechanism

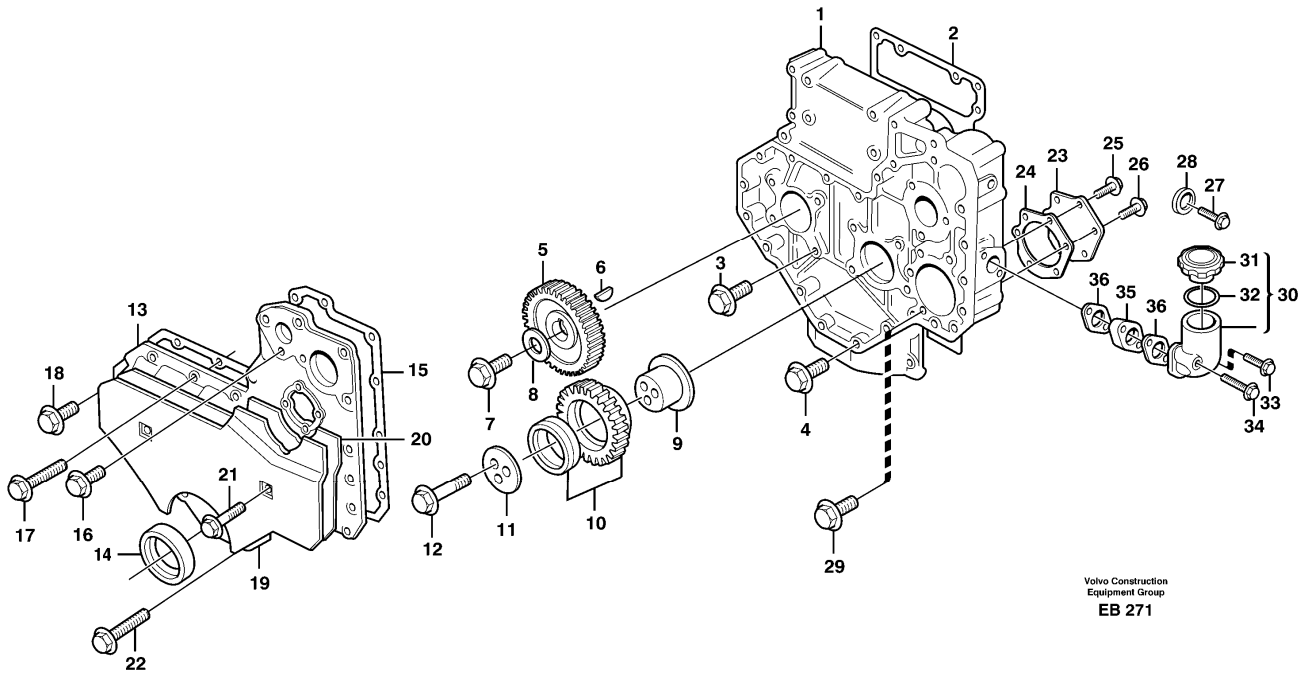


Volvo Construction
Equipment Group
EB 269

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
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	VOE11703881	1							Rocker Arm Kit		
1	VOE3976548	1							•Rocker Arm Shaft		
2	VOE6613201	2							••Plug		
3	VOE11997850	4							•Bearing Bracket		
4	VOE11703882	4							•Rocker Arm		LEFT
5		4					NS		••Rocker arm		
6	VOE11988424	4							••Bushing		(VOE3976738)
7	VOE11703883	4					SS		•Rocker Arm		RIGHT
8		4					NS		••Rocker arm		
9	VOE11988424	4							••Bushing		(VOE3976738)
10	VOE483363	2							•Spring		
11	VOE483364	2							•Spring		
12	VOE11997853	1							•Pipe		
13	VOE11997854	1							•Screw		
14	VOE11997855	2							•Shim		
15	VOE483510	1							•Sealing ring		
16	VOE3976859	8							•Stud		(VOE6616717)
17	VOE940175	8							•Nut		
18	VOE11703884	2							•Washer		
19	VOE483470	2							•Lock Ring		
20	VOE11997857	3							Stud		
21	VOE13971096	3							Flange nut		
22	VOE11997858	1							Screw		

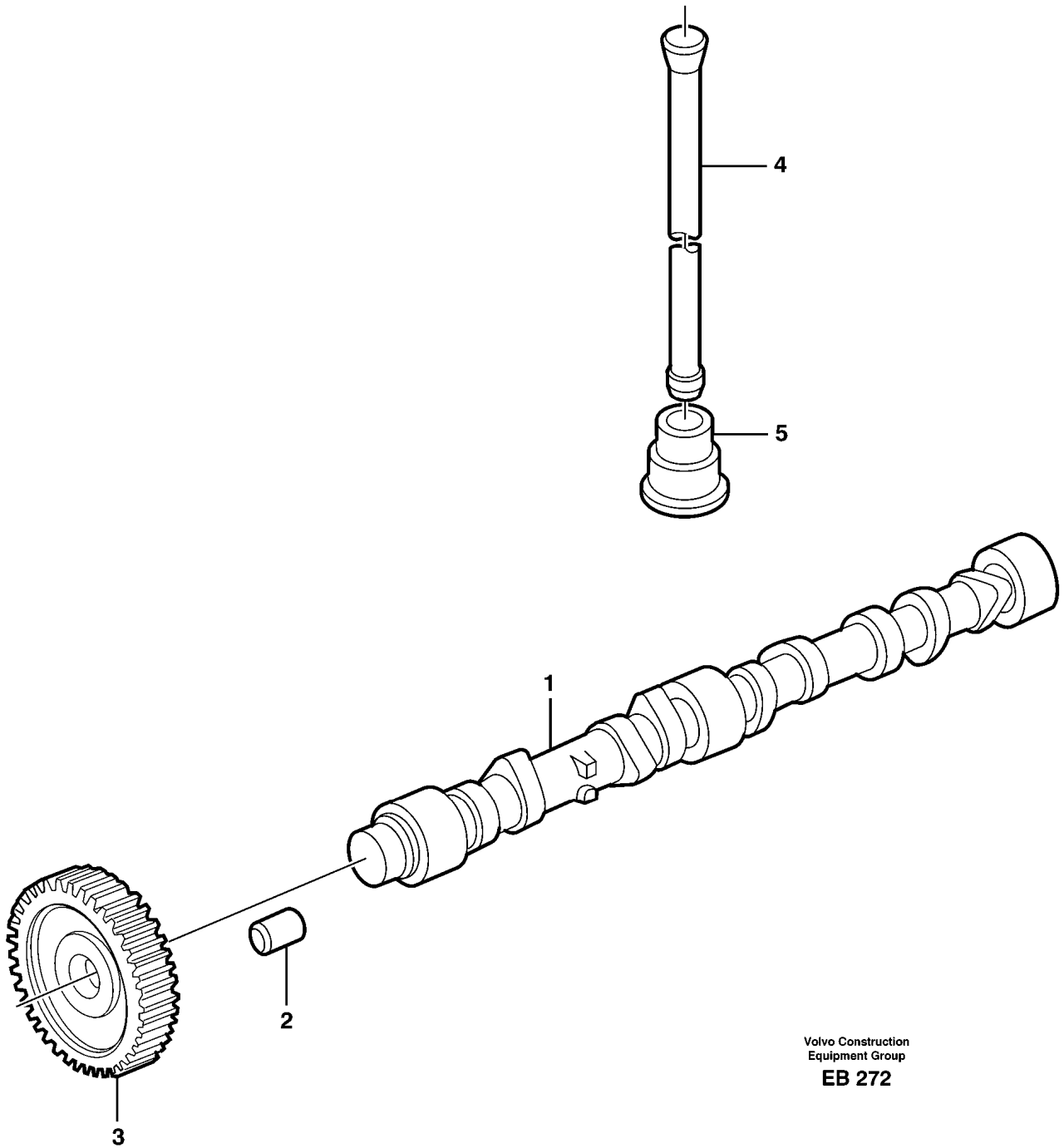
Date: 2014/1/24	Image id: EB271	Catalogue: 97809	Model: L50D
Brand: Volvo	Serial: 13002-14059, 36001-36002, 70101-70372	Group/Section: 215/100	Title: Timing gear casing and gears



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE15017034	1							Timing gear casing		(VOE11703885)
2	VOE11711203	1							Gasket		(VOE11997879)
3	VOE13946173	8							Screw		M8 X 20
4	VOE13945444	4							Screw		M8 X 25
5	VOE11700783	1							Gear		
6	VOE483448	1							Key		
7	VOE11701555	1							Screw		
8	VOE11997885	1							Washer		
9	VOE6642825	1					SS		Hub		
10	VOE11997886	1							Gear		
11	VOE11701556	1					SS		Plate		
12	VOE13965187	3							Screw		M10 X 60
13	VOE11707751	1					SS		Cover		(VOE11703887)
14	VOE6212928	1							•Sealing ring		
15	VOE11988377	1							Gasket		(VOE11703888)
16	VOE13965181	6							Screw		M8 X 70
17	VOE13945444	1							Screw		M8 X 25
18	VOE946671	6							Flange screw		M8 X 30

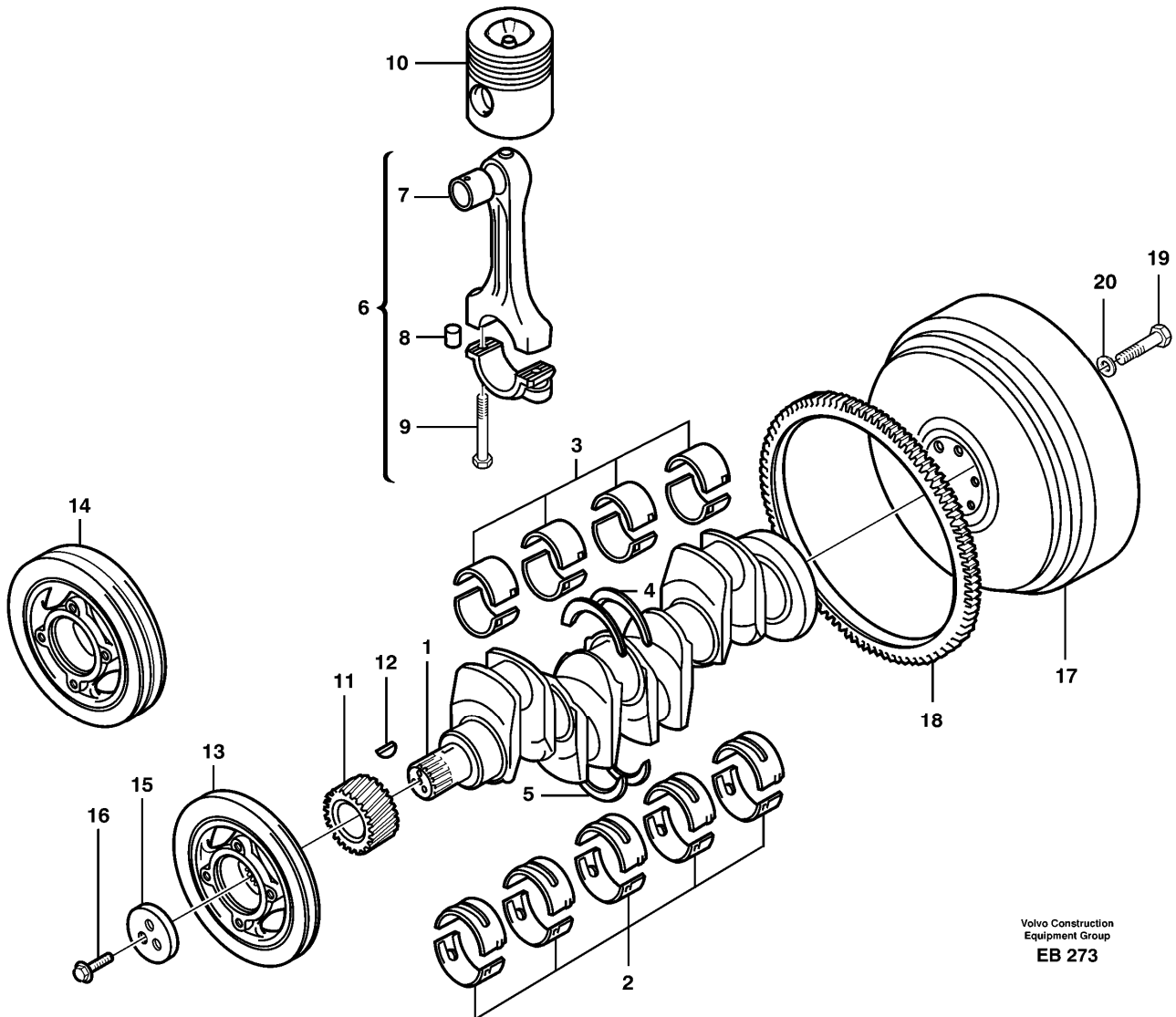
19	VOE3976562	1						Noise shield		
20	VOE3976563	1						Sound absorber		
21	VOE945358	2						Flange screw		(VOE13945358)M6 X 10
22	VOE11997880	2						Screw		
23	VOE11709021	1						Cover		(VOE11703637)
24	VOE11998164	1						Gasket		
25	VOE11703644	5						Screw		
26	VOE946441	1						Flange screw		M10 X 20
27	VOE11999468	1						Screw		
28	VOE13947281	1						Gasket		
29	VOE946472	1						Flange screw		M10 X 30
30	VOE11708490	1						Filler cap		
31	VOE11701706	1						•Cap		
32	VOE11999028	1						••O-ring		
33	VOE11997968	1						Screw		
34	VOE13965181	1						Screw		M8 X 70
35	VOE11707643	1						Spacer		(VOE11703906)
36	VOE11997997	1						Gasket		

Date: 2014/1/24	Image id: EB272	Catalogue: 97809	Model: L50D
Brand: Volvo	Serial: 13002-14059, 36001-36002, 70101-70372	Group/Section: 215/150	Title: Camshaft



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11703886	1							Camshaft		

Date: 2014/1/24	Image id: EB273	Catalogue: 97809	Model: L50D
Brand: Volvo	Serial: 13002-14059, 36001-36002, 70101-70372	Group/Section: 216/100	Title: Crankshaft and related parts

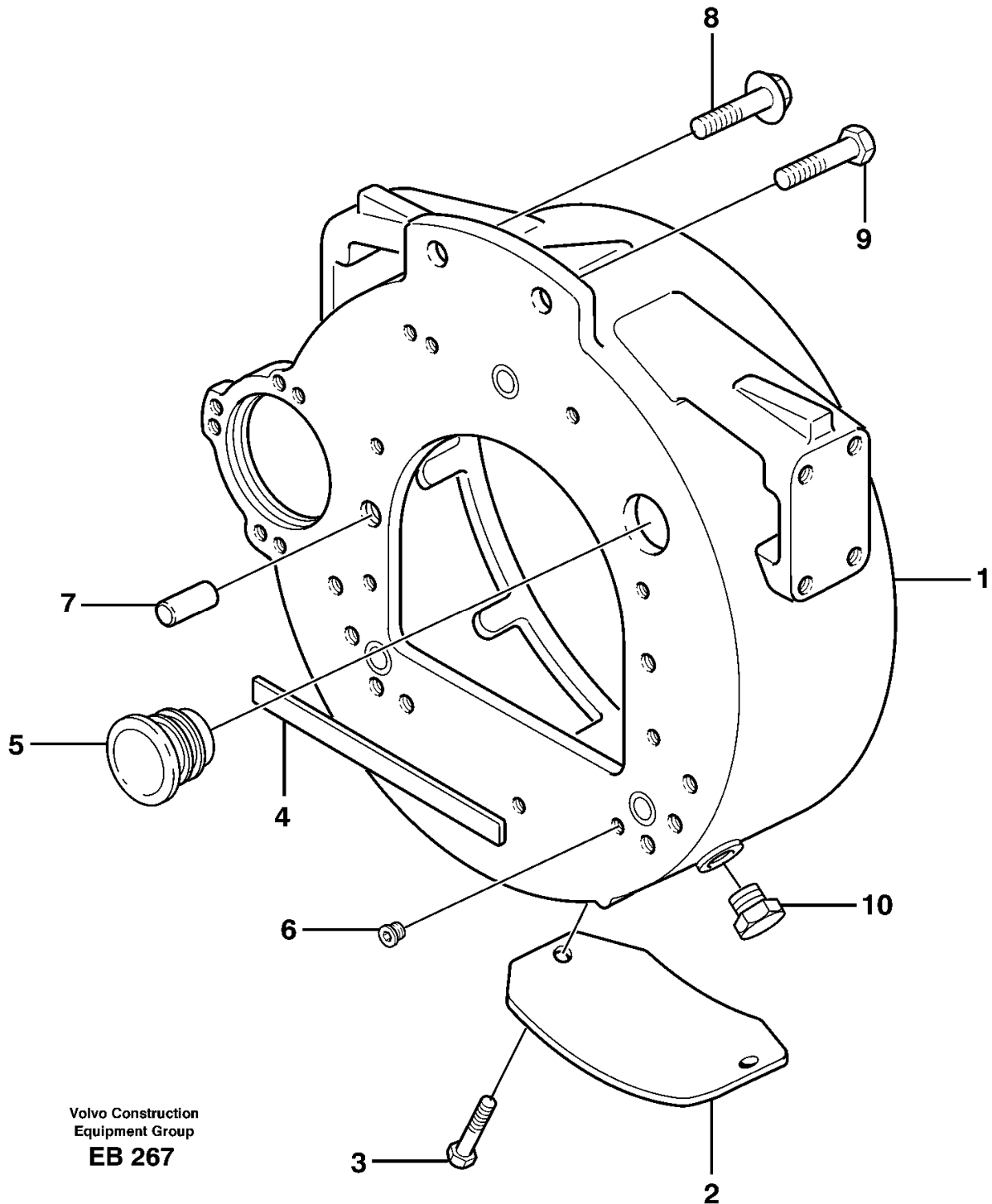


Volvo Construction
Equipment Group
EB 273

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11994472	1					SS		Crankshaft		
2	VOE483350	1							•Mn Bearing Kit		STD
	VOE483351	REQ							Mn Bearing Kit		-0,25MM
	VOE483352	REQ							Mn Bearing Kit		-0,50MM
	VOE483353	REQ							Mn Bearing Kit		-0,75MM
3	VOE11997824	1							•Big End Brg Kit		STD
	VOE11997825	REQ							Big End Brg Kit		-0,25MM

	VOE11997826	REQ							Big End Brg Kit		-0,50MM
	VOE11997827	REQ							Big End Brg Kit		-0,75MM
4	VOE483336	2							•Thrust Washer		STD UPPER
	VOE483338	2							Thrust Washer		+0,19MM UPPER
5	VOE483337	2							•Thrust Washer		STD LOWER
	VOE483339	2							Thrust Washer		+0,19MM LOWER
6	VOE11714607	4							Connecting Rod Kit		(VOE11707121)HIGH GRADE
	VOE11707122	4							Connecting Rod Kit		LOW GRADE
7	VOE3976525	1							•Bushing		
8	VOE11999004	2							•Screw		SER NO - U876976D
8	VOE15080585	2							•Connecting Rod		SER NO U876977D -
9	VOE11999005	2							•Socket		
10		1							Piston kit		See ref 213/100
11	VOE11997833	1							Gear		
12	VOE483448	1							Key		
13	VOE11997969	1							Strap		
14	VOE11707258	1							Pulley		
15	VOE11997970	1							Block		
16	VOE11997971	3							Screw		
17	VOE11999539	1							Flywheel		
18	VOE11997947	1							•Gear Ring		
19	VOE11997945	10							Bolt		
20	VOE11997946	10							Washer		

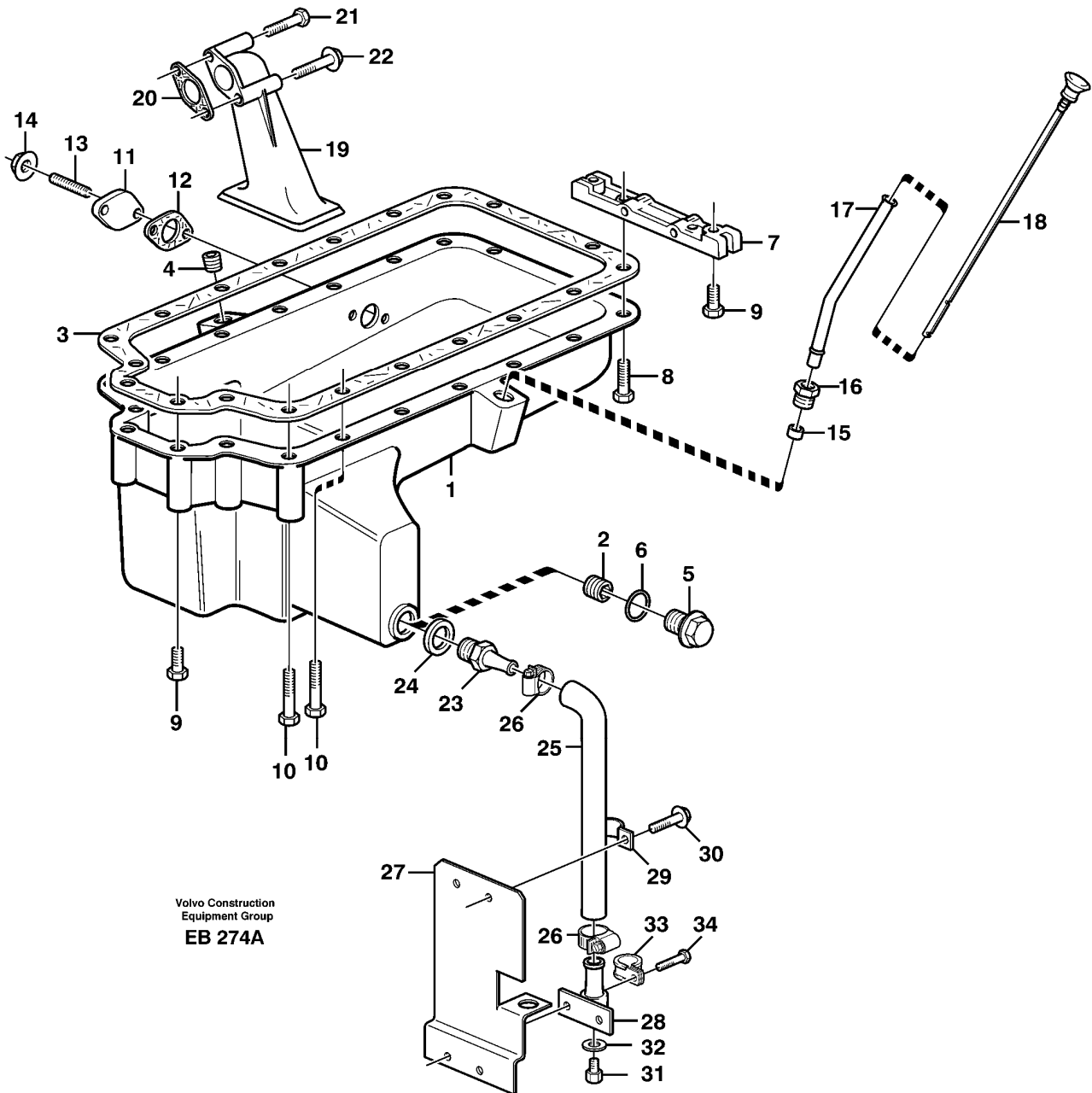
Date: 2014/1/24	Image id: EB267	Catalogue: 97809	Model: L50D
Brand: Volvo	Serial: 13002-14059, 36001-36002, 70101-70372	Group/Section: 216/150	Title: Flywheel housing



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
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1	VOE11988382	1							Flywheel housing		(VOE11706971)
2		1					NS		Plate		
3	VOE11703608	2							Screw		
4	VOE6211401	1							Gasket		
5	VOE11707124	1							Plug		
6	VOE11997935	3							Plug		
7	VOE483449	2							Pin		
8	VOE946472	6							Flange screw		M10 X 30
9	VOE13965191	2							Screw		M12 X 30
10	VOE13966143	1							Plug		M16 X 1,5 X 12
	VOE11039362	1							Induction sensor		SE201

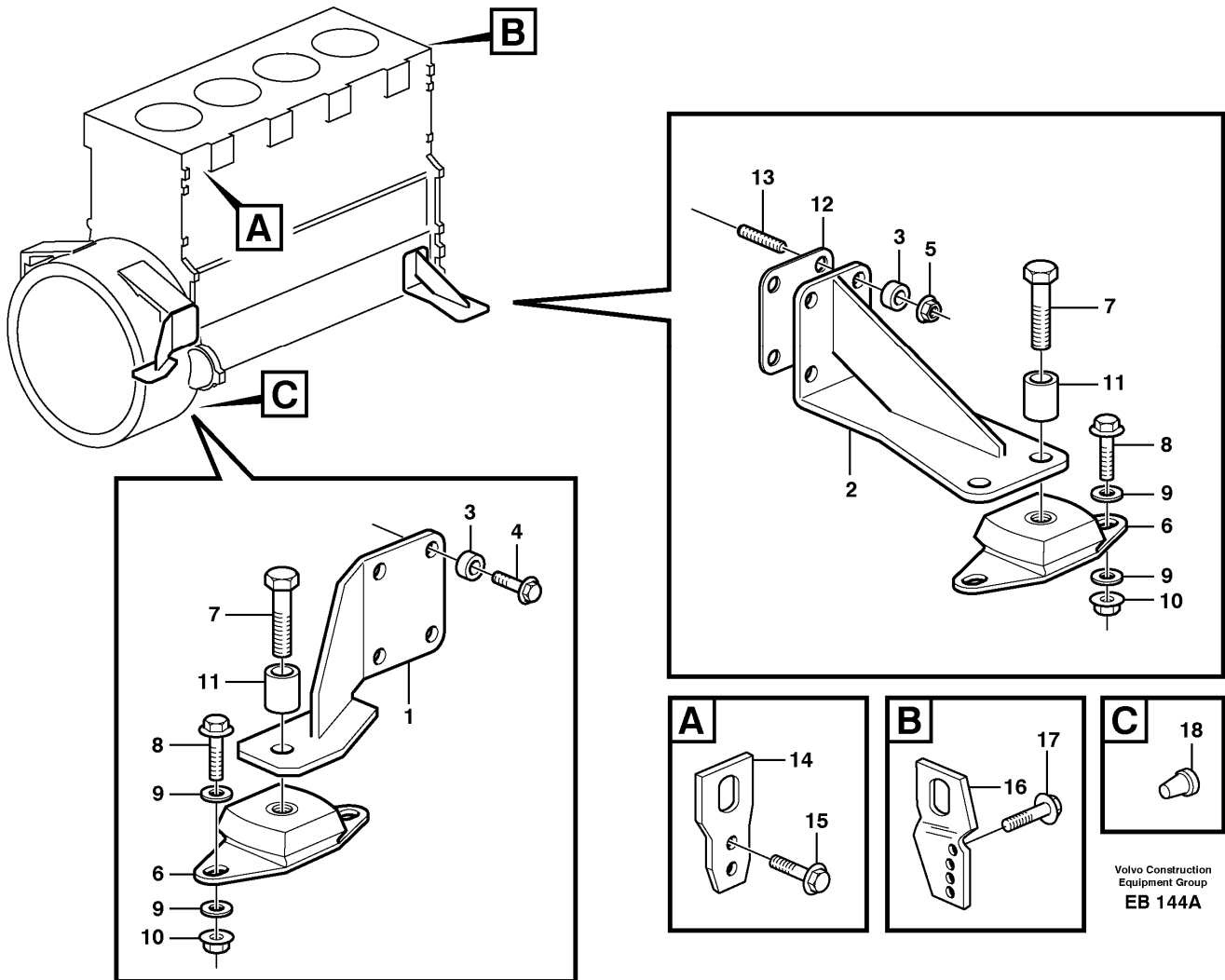
Date: 2014/1/24	Image id: EB274A	Catalogue: 97809	Model: L50D
Brand: Volvo	Serial: 13002-14059, 36001-36002, 70101-70372	Group/Section: 217/100	Title: Oil sump



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11997972	1							Oil pan		
2	VOE11997987	2							•Insert sleeve		
3	VOE11997979	1							Gasket		
4	VOE11997975	1							Plug		
5	VOE11997973	2							Plug		

6	VOE11997974	2						O-ring		
7	VOE11701581	1						Bridge		
8	VOE940326	2						Allen Hd Screw		
9	VOE13946173	14						Screw		M8 X 20
10	VOE13965182	6						Screw		M8 X 80
11	VOE11997976	1						Plate		
12	VOE11703902	1						Gasket		
13	VOE13946173	2						Screw		(VOE11997889)
14	VOE13945408	2						Nut		
15	VOE11997985	1						O-ring		
16	VOE11998893	1						Nut		
17	VOE11707188	1						Tube		
18	VOE11707187	1						Dipstick		
19	VOE11997980	1						Pipe		
20	VOE11997981	1						Gasket		
21	VOE13965218	1						Screw		M8 X 75
22	VOE13965183	1						Flange screw		M8 X 90
23	VOE11147713	1						Hose nipple		
24	VOE944250	1						Gasket		
25	VOE13961193	REQ						Hydraulic hose		L = 560 MM
26	VOE943475	2						Hose clamp		
27		1				NS		Bracket		
28	VOE11133314	1						Nipple		
29	VOE952639	1						Clamp		
30	VOE946671	2						Flange screw		
31	VOE13960634	1						Plug		
32	VOE948885	1						Plane gasket		
33	VOE952633	1						Clamp		
34	VOE13946544	2						Screw		

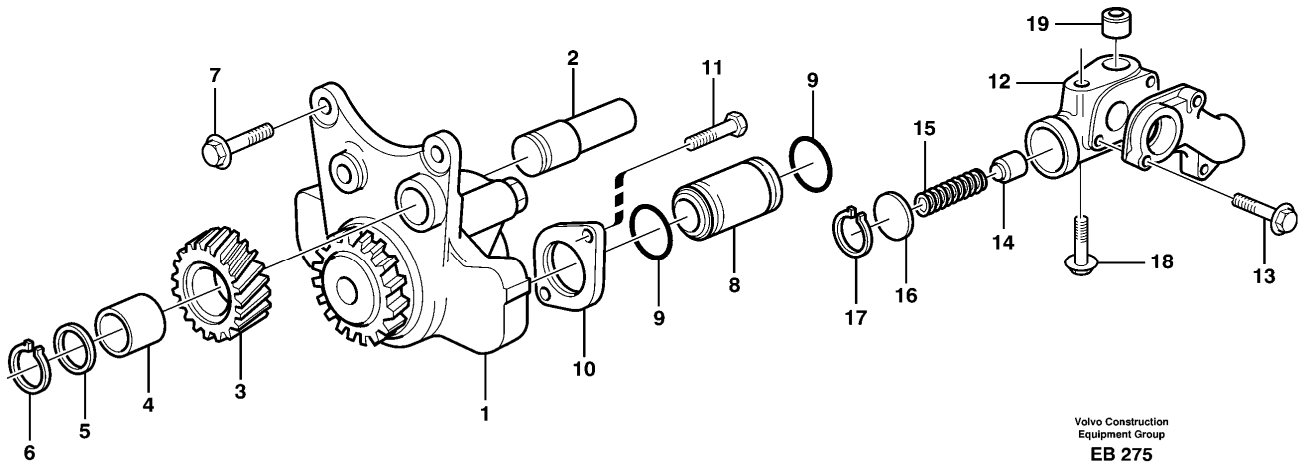
Date: 2014/1/24	Image id: EB144A	Catalogue: 97809	Model: L50D
Brand: Volvo	Serial: 13002-14059, 36001-36002, 70101-70372	Group/Section: 218/100	Title: Engine mounting



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11091320	1							Engine Mounting		LH
	VOE11090588	1							Engine Mounting		RH
2	VOE11090952	2							Engine Mounting		
3	VOE4850822	12							Spacer		
4	VOE13965192	8							Flange screw		
5	VOE13971096	8							Flange nut		
6	VOE11090592	4							Rubber cushion		
7	VOE13968302	4							Flange screw		
8	VOE13965192	8							Flange screw		

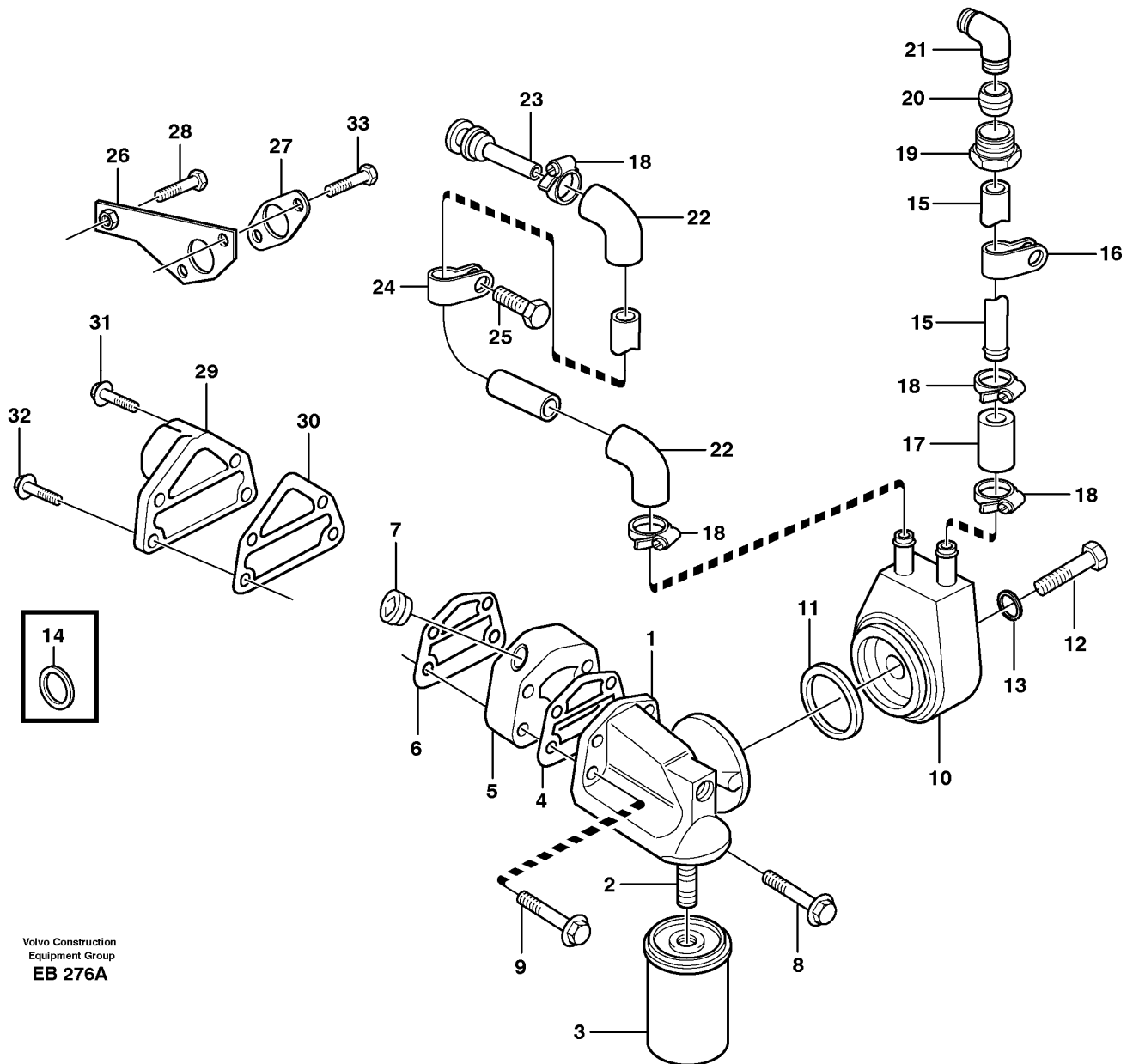
9	VOE13960145	16							Washer		
10	VOE971099	8							Flange Lock Nut		(VOE13971099)
11	VOE4713119	4							Spacer Ring		
12	VOE11091319	1							Spacer		
13	VOE11998146	8							Stud		
14	VOE11703952	1					NS		Lifting lug		
15	VOE946329	2							Flange screw		
16	VOE3976665	1					NS		Lifting lug		
17	VOE946329	2							Flange screw		
18	VOE11701655	10							Plug		

Date: 2014/1/24	Image id: EB275	Catalogue: 97809	Model: L50D
Brand: Volvo	Serial: 13002-14059, 36001-36002, 70101-70372	Group/Section: 221/100	Title: Lubricating oil system



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11997020	1							Oil Pump		
2	VOE11997006	2							Shaft		
3	VOE11997897	1							Gear		
4	VOE11997898	1							•Bushing		
5	VOE11997899	1							Washer		
6	VOE483469	1							Lock Ring		
7	VOE946671	3							Flange screw		
8	VOE11997908	1							Pipe		
9	VOE11997909	2							O-ring		
10	VOE11997910	1							Flange		
11	VOE13945444	2							Flange screw		
12	VOE11708070	1					SS		Motor Grader		
	VOE11708069	1							Gasket		
13	VOE13948356	3							•Flange screw		
14	VOE11997903	1							•Piston		
15	VOE11708077	1							•Spring		
16	VOE11997905	1							•Cap		
17	VOE11997906	1							•Lock Ring		
18	VOE13965222	1							Screw		
19	VOE11701559	1							Socket		

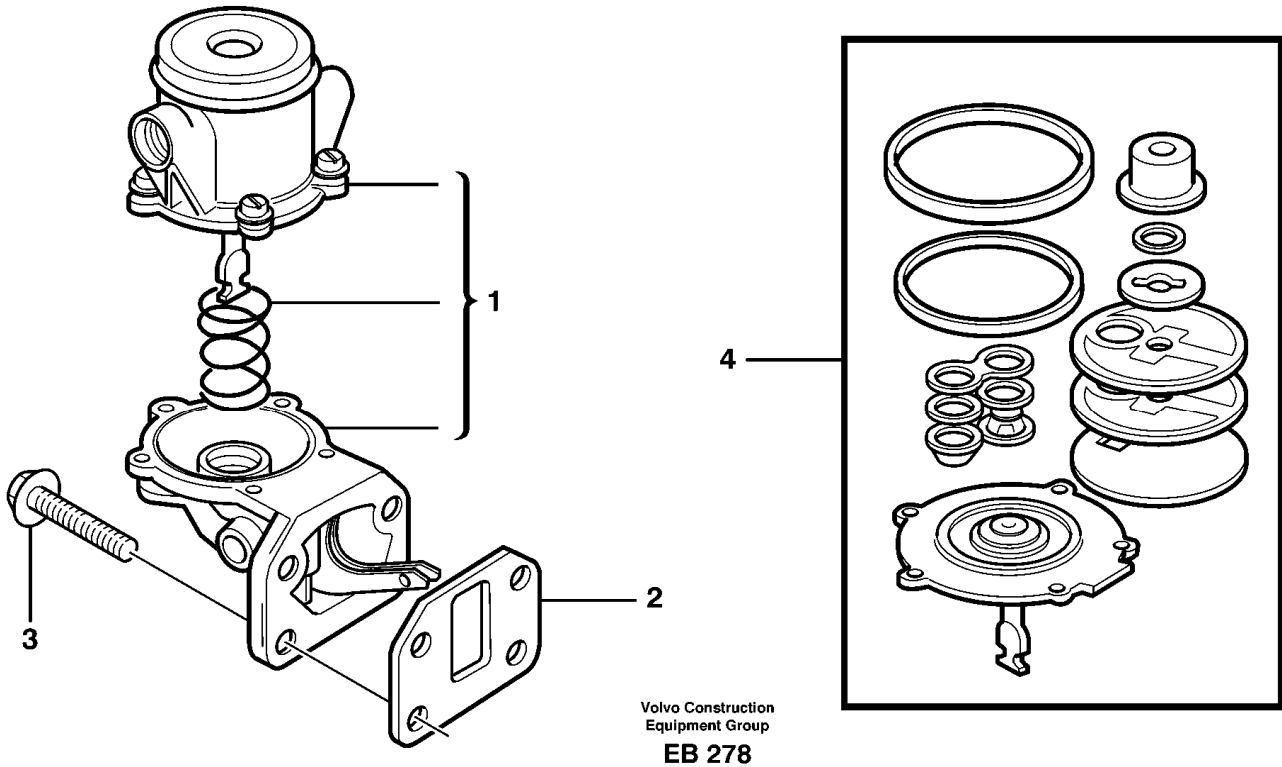
Date: 2014/1/24	Image id: EB276A	Catalogue: 97809	Model: L50D
Brand: Volvo	Serial: 13002-14059, 36001-36002, 70101-70372	Group/Section: 223/100	Title: Oil cooler



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11700790	1							Filter housing		
2	VOE11999547	1							•Pipe connection		
3	VOE3976603	1							Oil filter		
4	VOE11998009	1							Gasket		
5	VOE11998012	1							Adapter		

6	VOE11998009	1							Gasket		
7	VOE11997843	1							Plug		
8	VOE11700789	2							Screw		
9	VOE11998011	2							Screw		
10	VOE11712750	1							Oil cooler		(VOE11700761)
11	VOE11998014	1							•Gasket		
12	VOE11700759	1							•Screw		
13	VOE11700760	1							•Gasket		
14	VOE11997927	1					SS		Sealing ring		
15	VOE11703908	1							Water pipe		
16	VOE11703909	1					NS		•Clamp		
17	VOE11998908	1							Hose		
18	VOE11700788	4							Hose clamp		
19	VOE11998020	1							Nut		
20	VOE11998021	1							Ferrule		
21	VOE11991755	1							Nipple		
22	VOE11703910	1							Hose		
23	VOE11988381	1							Adapter		(VOE11998027)
24	VOE11701647	1							Clamp		
25	VOE946440	1							Flange screw		
26	VOE11703911	1					NS		Bracket		
27	VOE11997997	1							Gasket		
28	VOE11703608	1							Screw		
29	VOE11998028	1							Adapter		
30	VOE11998009	1							Gasket		
31	VOE11998030	1							Screw		
32	VOE11998031	1							Screw		
33	VOE13965181	1							Screw		
	VOE11039575	1							Pressure sensor		SE202
	VOE11002439	1							Nipple		SE202

Date: 2014/1/24	Image id: EB278	Catalogue: 97809	Model: L50D
Brand: Volvo	Serial: 13002-14059, 36001-36002, 70101-70372	Group/Section: 233/100	Title: Feed pump



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11708207	1							Feed pump		(VOE11703353)
2	VOE11700965	1							•Gasket		
3	VOE13946173	4							Screw		
4	VOE11703354	1							Repair kit		



Suggest:

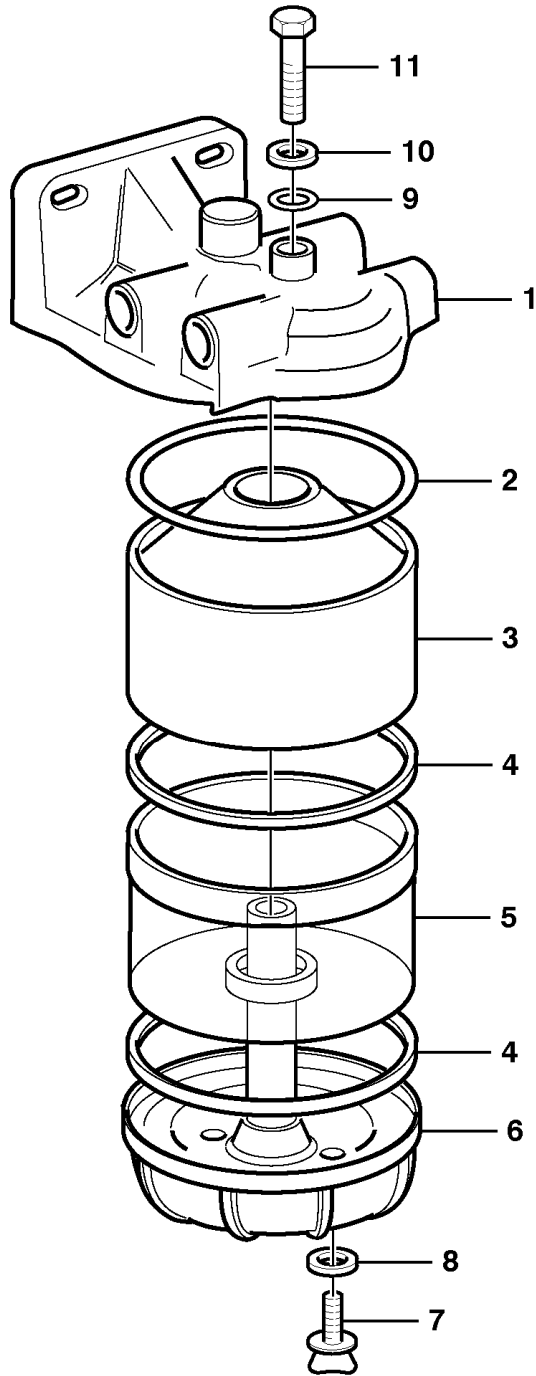
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Thank you so much for reading

Date: 2014/1/24	Image id: EB230	Catalogue: 97809	Model: L50D
Brand: Volvo	Serial: 13002-14059, 36001-36002, 70101-70372	Group/Section: 233/150	Title: Slurry separator



Volvo Construction
Equipment Group
EB 230

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
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	VOE4880463	1							Water Separator		
1		1					NS		•Cover		
2	VOE1695001	1							•Gasket		
3	VOE829666	1							•Separator		
4	VOE1695000	2							•Gasket		
5	VOE818407	1							•Reservoir		
6	VOE6213506	1							•Base Plate		
7	VOE242595	1							••Plug		
8	VOE6643249	1							•••Gasket		
9	VOE236570	1							•O-ring		
10	VOE6648589	1							•Washer		
11	VOE7192545	1							•Screw		

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