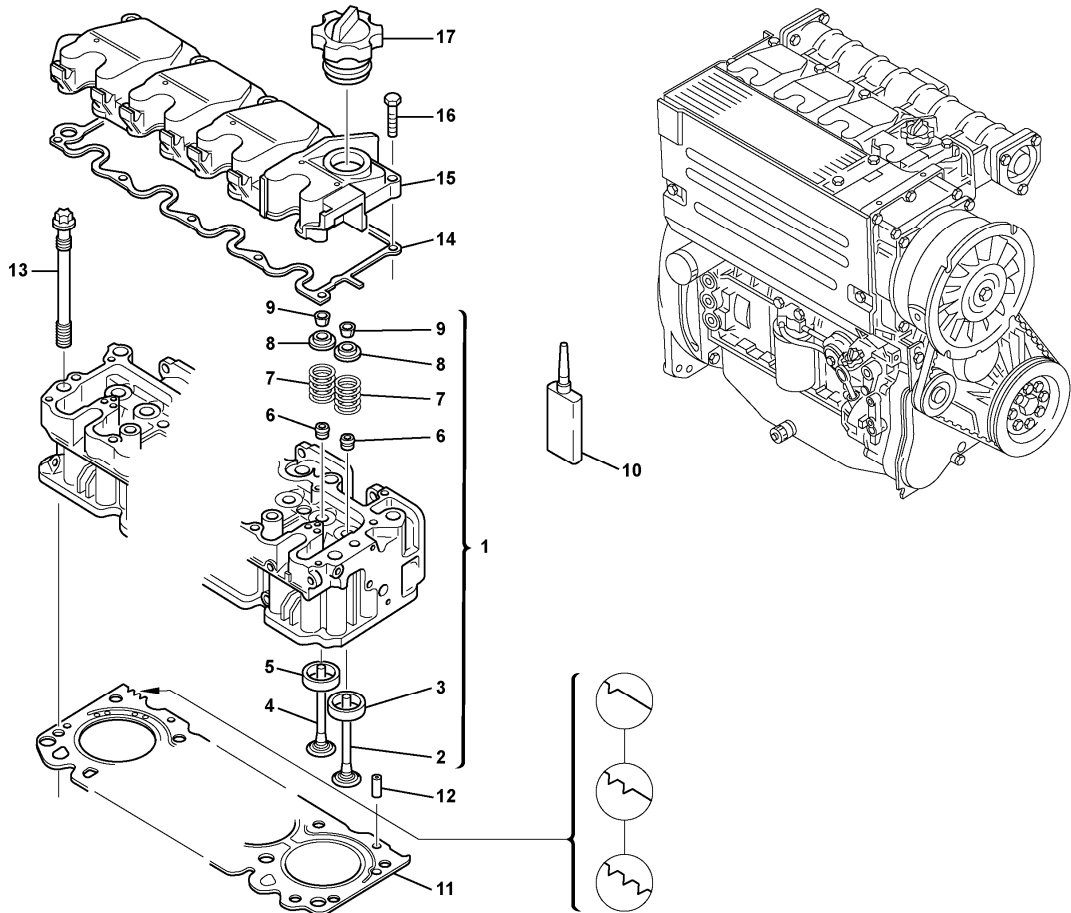


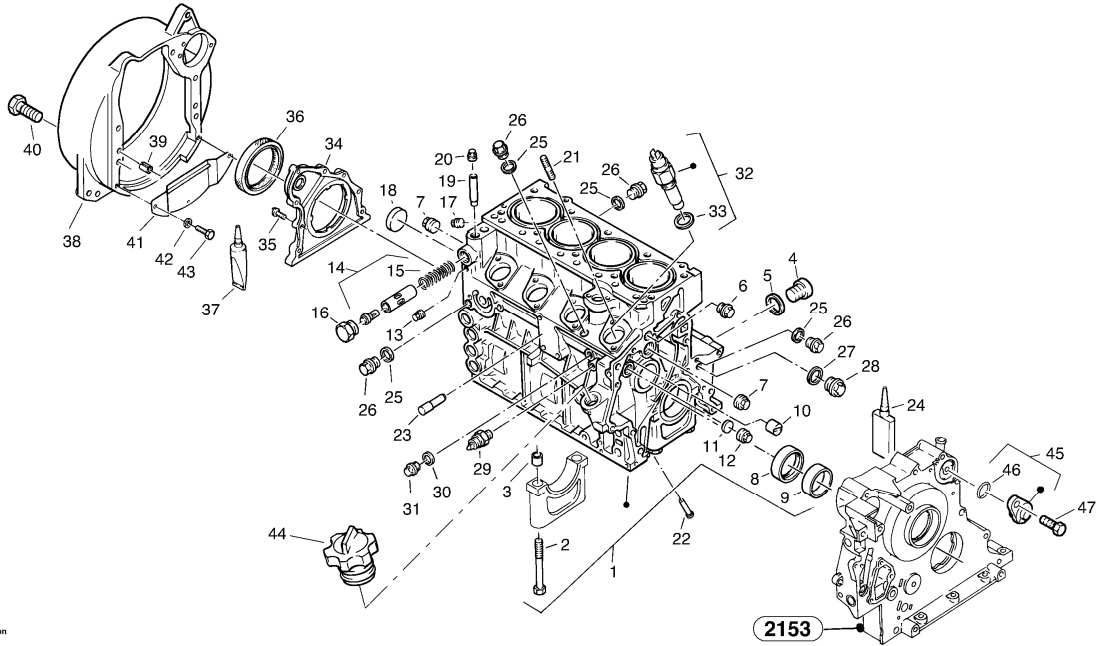
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|---------------------------|-----------------------------------|----------------------------------|--------------------------------|
| Date:<br><b>2013/11/5</b> | Image id:<br><b>1003087</b>       | Catalogue:<br><b>20006</b>       | Model:<br><b>L25B</b>          |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>1750001-1750499</b> | Group/Section:<br><b>211/100</b> | Title:<br><b>Cylinder head</b> |



| Pos | Part        | Q1  | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description          | Option(s) | Remark                |
|-----|-------------|-----|----|----|----|----|----|-----|----------------------|-----------|-----------------------|
| 1   | VOE11370182 | 1   |    |    |    |    |    |     | Cylinder head        |           |                       |
| 2   | ZM2908491   | 4   |    |    |    |    |    |     | •Inlet valve         |           |                       |
| 3   | VOE11370184 | 4   |    |    |    |    | SS |     | •Valve seat ring     |           | 42,67 MM              |
| 3   | VOE11370185 | REQ |    |    |    |    |    |     | •Valve seat ring     |           | 42,87 MM              |
| 4   | ZM2908492   | 4   |    |    |    |    |    |     | •Exhaust Valve       |           |                       |
| 5   | VOE11715770 | 4   |    |    |    |    |    |     | •Valve seat ring     |           | (VOE11370183)37,07 MM |
| 5   | ZM2290500   | REQ |    |    |    |    |    |     | •Valve seat ring     |           | 37,27 MM              |
| 6   | VOE20459855 | 8   |    |    |    |    |    |     | •Valve seal          |           | (ZM2904368)           |
| 7   | ZM2904091   | 8   |    |    |    |    |    |     | •Pressure spring     |           |                       |
| 8   | VOE15053220 | 8   |    |    |    |    |    |     | •Washer              |           | (ZM2908493)           |
| 9   | VOE20459857 | 16  |    |    |    |    |    |     | •Valve sleeve        |           |                       |
| 10  | ZM2903912   | REQ |    |    |    |    | OP |     | Locking agent        |           |                       |
| 11  | VOE11370140 | REQ |    |    |    |    |    |     | Cylinder head gasket |           | 1,48 MM               |

|    |             |     |  |  |  |  |  |  |                      |  |             |
|----|-------------|-----|--|--|--|--|--|--|----------------------|--|-------------|
| 11 | VOE11370141 | REQ |  |  |  |  |  |  | Cylinder head gasket |  | 1,55 MM     |
| 11 | VOE11370142 | REQ |  |  |  |  |  |  | Cylinder head gasket |  | 1,60 MM     |
| 12 | VOE21033924 | 2   |  |  |  |  |  |  | Guide pin            |  | (ZM2904093) |
| 13 | ZM2904092   | 10  |  |  |  |  |  |  | Cylinder head screw  |  |             |
| 14 | ZM2904098   | 1   |  |  |  |  |  |  | Gasket               |  |             |
| 15 | VOE11370139 | 1   |  |  |  |  |  |  | Valve cover          |  |             |
| 16 | ZM2908485   | 10  |  |  |  |  |  |  | Screw                |  | M6X30       |
| 17 | ZM2904064   | 1   |  |  |  |  |  |  | Filler cap           |  |             |

|                           |                                   |                                  |                                 |
|---------------------------|-----------------------------------|----------------------------------|---------------------------------|
| Date:<br><b>2013/11/5</b> | Image id:<br><b>1003146</b>       | Catalogue:<br><b>20006</b>       | Model:<br><b>L25B</b>           |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>1750001-1750499</b> | Group/Section:<br><b>212/100</b> | Title:<br><b>Engine housing</b> |



Volvo Construction  
Equipment  
1003146

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description       | Option(s) | Remark      |
|-----|-------------|----|----|----|----|----|----|-----|-------------------|-----------|-------------|
| 1   | VOE11370114 | 1  |    |    |    |    |    |     | Crankcase         |           |             |
| 2   | ZM2290540   | 8  |    |    |    |    |    |     | •Hexagon screw    |           |             |
| 3   | ZM4010300   | 8  |    |    |    |    |    |     | •Bushing          |           |             |
| 4   | VOE20459941 | 1  |    |    |    |    |    |     | •Plug             |           |             |
| 5   | VOE20460061 | 1  |    |    |    |    |    |     | •Sealing ring     |           |             |
| 6   | ZM2904050   | 1  |    |    |    |    |    |     | •Screw plug       |           |             |
| 7   | ZM2908480   | 2  |    |    |    |    |    |     | •Screw plug       |           |             |
| 8   | ZM2904048   | 2  |    |    |    |    |    |     | •Bearing bush     |           |             |
| 9   | VOE20795762 | 3  |    |    |    |    |    |     | •Bearing Bushing  |           |             |
| 10  | VOE15053296 | 2  |    |    |    |    |    |     | •Guide sleeve     |           | (ZM2290541) |
| 11  | VOE11370177 | 1  |    |    |    |    |    |     | •Plug             |           |             |
| 12  | ZM2905346   | 2  |    |    |    |    |    |     | •Screw plug       |           |             |
| 13  | VOE20860215 | 1  |    |    |    |    |    |     | •Screw            |           | (ZM2905340) |
| 14  | ZM2904169   | 1  |    |    |    |    |    |     | •Thermostat       |           |             |
| 15  | ZM2904053   | 1  |    |    |    |    |    |     | ••Pressure spring |           |             |
| 16  | ZM2905345   | 1  |    |    |    |    |    |     | •Screw plug       |           |             |
| 17  | ZM20405718  | 1  |    |    |    |    |    |     | •Screw plug       |           |             |
| 18  | VOE11370179 | 1  |    |    |    |    |    |     | •Cover            |           |             |
| 19  | ZM2904051   | 1  |    |    |    |    |    |     | •Tube             |           |             |
| 20  | ZM2905344   | 1  |    |    |    |    |    |     | •Screw plug       |           |             |

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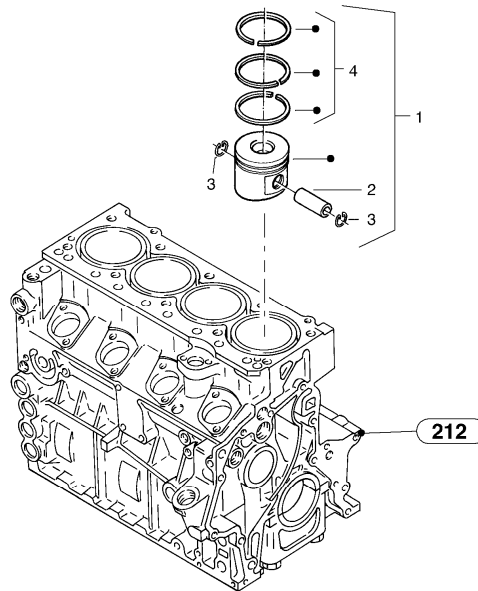
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|    |             |     |  |  |  |  |    |  |                         |  |               |
|----|-------------|-----|--|--|--|--|----|--|-------------------------|--|---------------|
| 21 | VOE11715739 | 8   |  |  |  |  |    |  | Stud                    |  | (VOE11370178) |
| 22 | ZM2904056   | 8   |  |  |  |  |    |  | Piston cooling jet      |  |               |
| 23 | ZM2904057   | 1   |  |  |  |  |    |  | Pin                     |  |               |
| 24 | ZM2903912   | REQ |  |  |  |  | OP |  | Locking agent           |  |               |
| 25 | VOE11700631 | 4   |  |  |  |  |    |  | Sealing ring            |  |               |
| 26 | VOE960628   | 4   |  |  |  |  |    |  | Plug                    |  | (VOE20405556) |
| 27 | VOE20542740 | 1   |  |  |  |  |    |  | Sealing ring            |  | (VOE11700303) |
| 28 | VOE20405506 | 1   |  |  |  |  |    |  | Plug                    |  |               |
| 29 | ZM2905379   | 1   |  |  |  |  |    |  | Oil pressure switch     |  |               |
| 30 | VOE11305512 | 1   |  |  |  |  |    |  | Lock plug               |  | (ZM7099401)   |
| 31 | VOE20542740 | 1   |  |  |  |  |    |  | Sealing ring            |  | (VOE11700303) |
| 32 | ZM2904059   | 1   |  |  |  |  |    |  | Temperature transmitter |  |               |
| 33 | ZM7099503   | 1   |  |  |  |  | SS |  | Seal                    |  |               |
| 34 | ZM2292219   | 1   |  |  |  |  |    |  | Cover rear              |  |               |
| 35 | ZM2290455   | 8   |  |  |  |  |    |  | Screw                   |  |               |
| 36 | ZM2292220   | 1   |  |  |  |  |    |  | Radial seal             |  |               |
| 37 | ZM4084070   | REQ |  |  |  |  |    |  | Sealant                 |  |               |
| 38 | ZM2905335   | 1   |  |  |  |  |    |  | Intermediate housing    |  |               |
| 39 | ZM2290547   | 2   |  |  |  |  |    |  | Bushing                 |  |               |
| 40 | VOE20554683 | 4   |  |  |  |  |    |  | Screw                   |  | (VOE11370269) |
| 41 | ZM2290561   | 1   |  |  |  |  |    |  | Cover plate             |  |               |
| 42 | VOE20460345 | 3   |  |  |  |  | SS |  | Washer                  |  |               |
| 43 | VOE20459986 | 3   |  |  |  |  |    |  | Screw                   |  |               |
| 44 | ZM2904064   | 1   |  |  |  |  |    |  | Filler cap              |  |               |
| 45 | ZM2904065   | 1   |  |  |  |  |    |  | Valve                   |  |               |
| 46 | ZM2904066   | 1   |  |  |  |  |    |  | •O-ring                 |  |               |
| 47 | VOE11370258 | 1   |  |  |  |  |    |  | Hexagon screw           |  |               |

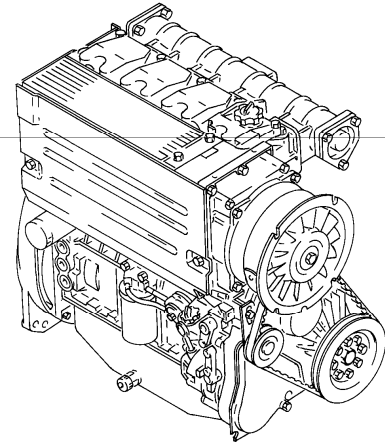
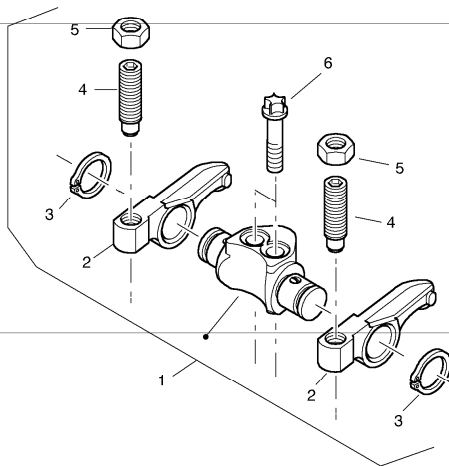
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|---------------------------|-----------------------------------|----------------------------------|-------------------------|
| Date:<br><b>2013/11/5</b> | Image id:<br><b>1003083</b>       | Catalogue:<br><b>20006</b>       | Model:<br><b>L25B</b>   |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>1750001-1750499</b> | Group/Section:<br><b>213/100</b> | Title:<br><b>Piston</b> |



Volvo Construction  
Equipment  
1003083

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description      | Option(s) | Remark                   |
|-----|-------------|----|----|----|----|----|----|-----|------------------|-----------|--------------------------|
| 1   | VOE11370137 | 4  |    |    |    |    |    |     | Piston           |           | KOMPRESSIONSKLASS<br>E A |
| 1   | VOE11370138 | 4  |    |    |    |    |    |     | Piston           |           | KOMPRESSIONSKLASS<br>E B |
| 2   | ZM2290427   | 1  |    |    |    |    |    |     | •Bolt            |           |                          |
| 3   | ZM2290428   | 2  |    |    |    |    | SS |     | •Safety ring     |           | C 26X1,5                 |
| 4   | VOE11370181 | 1  |    |    |    |    |    |     | •Piston ring kit |           |                          |

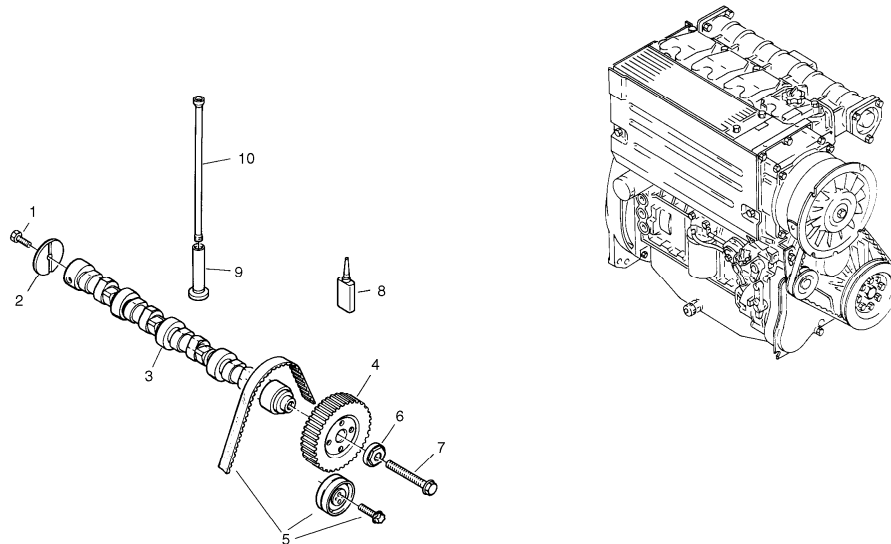
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|---------------------------|-----------------------------------|----------------------------------|----------------------------------|
| Date:<br><b>2013/11/5</b> | Image id:<br><b>1003088</b>       | Catalogue:<br><b>20006</b>       | Model:<br><b>L25B</b>            |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>1750001-1750499</b> | Group/Section:<br><b>214/100</b> | Title:<br><b>Valve mechanism</b> |



Volvo Construction  
Equipment  
1003088

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description      | Option(s) | Remark |
|-----|-------------|----|----|----|----|----|----|-----|------------------|-----------|--------|
| 1   | ZM2290529   | 4  |    |    |    |    |    |     | Valve<br>support | rocker    |        |
| 2   | ZM2290526   | 8  |    |    |    |    |    |     | •Rocker Arm      |           |        |
| 3   | ZM7094952   | 8  |    |    |    |    |    |     | •Safety ring     |           | 18X1,2 |
| 4   | ZM2290527   | 8  |    |    |    |    |    |     | •Adjusting screw |           |        |
| 5   | VOE11700373 | 8  |    |    |    |    |    |     | •Nut             |           |        |
| 6   | VOE20459853 | 8  |    |    |    |    |    |     | Screw            |           |        |

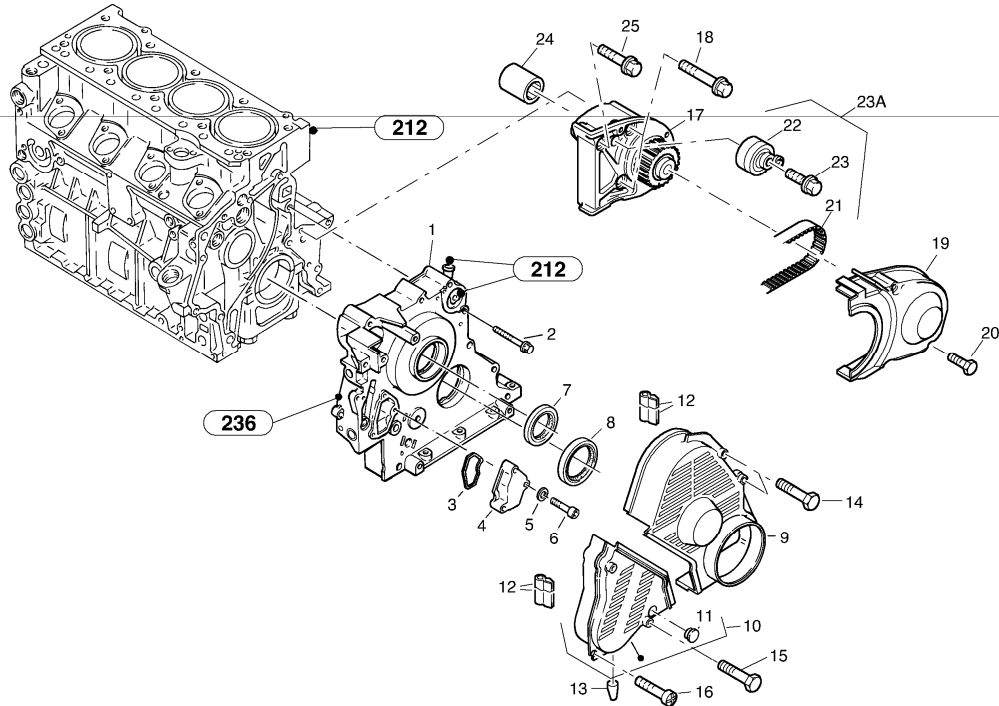
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|---------------------------|-----------------------------------|----------------------------------|---------------------------|
| Date:<br><b>2013/11/5</b> | Image id:<br><b>00000079</b>      | Catalogue:<br><b>20006</b>       | Model:<br><b>L25B</b>     |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>1750001-1750499</b> | Group/Section:<br><b>215/100</b> | Title:<br><b>Camshaft</b> |



00000079

| Pos | Part        | Q1  | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description        | Option(s) | Remark      |
|-----|-------------|-----|----|----|----|----|----|-----|--------------------|-----------|-------------|
| 1   | VOE11700503 | 1   |    |    |    |    |    |     | Screw              |           | (ZM2908500) |
| 2   | ZM2290517   | 1   |    |    |    |    |    |     | Spacer disc        |           |             |
| 3   | VOE11370186 | 1   |    |    |    |    |    |     | Camshaft           |           |             |
| 4   | ZM2290519   | 1   |    |    |    |    |    |     | Toothed belt wheel |           |             |
| 5   | VOE11370193 | 1   |    |    |    |    | SS |     | Repair kit         |           |             |
| 6   | ZM2290522   | 1   |    |    |    |    |    |     | Washer             |           |             |
| 7   | VOE20797281 | 1   |    |    |    |    |    |     | Hexagon screw      |           |             |
| 8   | ZM4084070   | REQ |    |    |    |    |    |     | Sealant            |           |             |
| 9   | ZM2904101   | 8   |    |    |    |    |    |     | Valve tappet       |           |             |
| 10  | ZM2290524   | 8   |    |    |    |    |    |     | Push rod           |           |             |

|                           |                                   |                                   |  |
|---------------------------|-----------------------------------|-----------------------------------|--|
| Date:<br><b>2013/11/5</b> | Image id:<br><b>1003416</b>       | Catalogue:<br><b>20006</b>        | Model:<br><b>L25B</b>                              |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>1750001-1750499</b> | Group/Section:<br><b>2153/100</b> | Title:<br><b>Timing gear housing (front cover)</b> |



Volvo Construction  
Equipment  
1003416

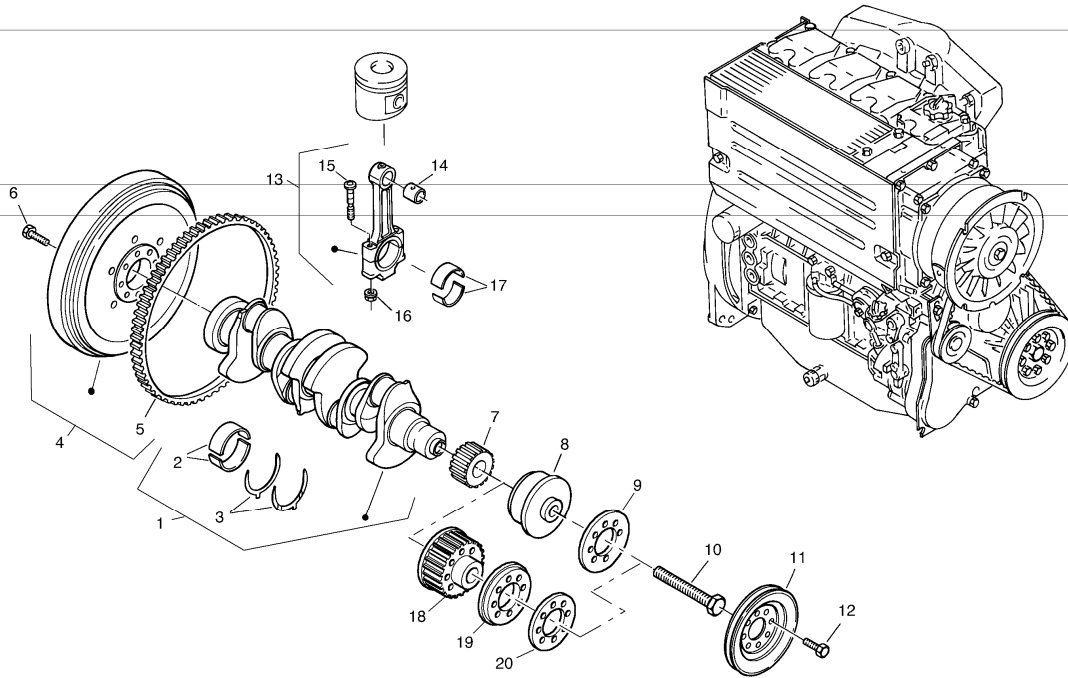
| Pos | Part        | Q1  | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description       | Option(s) | Remark                          |
|-----|-------------|-----|----|----|----|----|----|-----|-------------------|-----------|---------------------------------|
| 1   | VOE11370257 | 1   |    |    |    |    | SS |     | Service cover     |           |                                 |
| 2   | ZM2908498   | 11  |    |    |    |    |    |     | Screw             |           |                                 |
| 3   | ZM2904068   | 1   |    |    |    |    |    |     | Profil gasket     |           |                                 |
| 4   | ZM2904070   | 1   |    |    |    |    |    |     | Cover             |           |                                 |
| 5   | VOE20459074 | 3   |    |    |    |    |    |     | Washer            |           | (VOE11700497)                   |
| 6   | VOE11370253 | 3   |    |    |    |    |    |     | Screw             |           |                                 |
| 7   | ZM2291470   | 1   |    |    |    |    |    |     | Seal              |           |                                 |
| 8   | ZM2290458   | 1   |    |    |    |    |    |     | Seal              |           |                                 |
| 9   | VOE11370188 | 1   |    |    |    |    |    |     | Protecting casing |           | See footnote 1415)              |
| 9   | VOE11715974 | 1   |    |    |    |    |    |     | Protecting casing |           | (VOE11370277)See footnote 1375) |
| 10  | VOE11370187 | 1   |    |    |    |    |    |     | Protecting casing |           |                                 |
| 11  | ZM2904072   | 1   |    |    |    |    |    |     | •Plug             |           |                                 |
| 12  | VOE11370596 | REQ |    |    |    |    |    |     | Sealing moulding  |           | (VOE11370189)                   |
| 13  | VOE11370190 | 1   |    |    |    |    |    |     | Rubber sleeve     |           |                                 |
| 14  | VOE11370191 | 3   |    |    |    |    |    |     | Hexagon screw     |           |                                 |
| 15  | VOE11370192 | 2   |    |    |    |    |    |     | Hexagon screw     |           |                                 |
| 16  | VOE20460068 | 1   |    |    |    |    |    |     | Screw             |           |                                 |
| 17  | VOE11370649 | 1   |    |    |    |    |    |     | Bracket           |           | (VOE11370281)See footnote 1375) |

|    |             |   |  |  |  |  |  |  |                   |  |  |
|----|-------------|---|--|--|--|--|--|--|-------------------|--|--|
| 18 | ZM2906901   | 2 |  |  |  |  |  |  | Screw             |  | See footnote 1375)<br>M10X90                 |
| 19 | VOE11370276 | 1 |  |  |  |  |  |  | Protecting casing |  | See footnote 1375)                           |
| 20 | VOE20534527 | 3 |  |  |  |  |  |  | Screw             |  | (VOE11370256)See<br>footnote 1375) M6X25     |
| 21 | VOE20945006 | 1 |  |  |  |  |  |  | Repair Kit        |  | (VOE11370275)See<br>footnote 1375)           |
| 22 | VOE20945006 | 1 |  |  |  |  |  |  | Repair Kit        |  | (VOE11370280)See<br>footnote 1375)           |
| 23 | ZM2908498   | 1 |  |  |  |  |  |  | Screw             |  | See footnote 1375)<br>M8X60                  |
| 24 | VOE11370278 | 1 |  |  |  |  |  |  | Engaging sleeve   |  | See footnote 1375)                           |
| 25 | VOE20797178 | 1 |  |  |  |  |  |  | Screw             |  | (VOE11370279)See<br>footnote 1375)<br>M10X75 |

1375) only by auxiliary pump

1415) not by auxiliary pump

|                           |                                   |                                  |                             |
|---------------------------|-----------------------------------|----------------------------------|-----------------------------|
| Date:<br><b>2013/11/5</b> | Image id:<br><b>1003091</b>       | Catalogue:<br><b>20006</b>       | Model:<br><b>L25B</b>       |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>1750001-1750499</b> | Group/Section:<br><b>216/100</b> | Title:<br><b>Crankshaft</b> |



Volvo Construction  
Equipment  
1003091

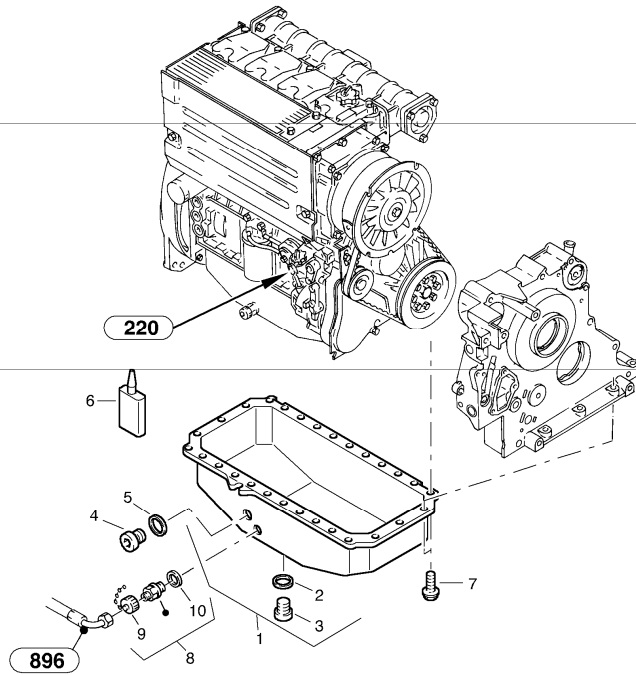
| Pos | Part        | Q1  | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description         | Option(s) | Remark             |
|-----|-------------|-----|----|----|----|----|----|-----|---------------------|-----------|--------------------|
| 1   | VOE11370180 | 1   |    |    |    |    |    |     | Crankshaft          |           |                    |
| 2   | ZM2290400   | 5   |    |    |    |    |    |     | •Crankshaft bearing |           | 70,00 MM           |
| 2   | ZM2900539   | REQ |    |    |    |    |    |     | •Crankshaft bearing |           | 69,75 mm           |
| 2   | ZM2290402   | REQ |    |    |    |    |    |     | •Crankshaft bearing |           | 69,50 MM           |
| 3   | VOE20944762 | 1   |    |    |    |    |    |     | •Thrust Washer      |           | 2,40 mm            |
| 3   | VOE20944769 | REQ |    |    |    |    |    |     | •Thrust Washer      |           | 2,60 mm            |
| 4   | ZM2908532   | 1   |    |    |    |    |    |     | Flywheel            |           |                    |
| 5   | ZM2908533   | 1   |    |    |    |    |    |     | •Gear ring          |           |                    |
| 6   | ZM2290407   | 8   |    |    |    |    |    |     | Screw               |           |                    |
| 7   | ZM2290408   | 1   |    |    |    |    |    |     | Toothed belt wheel  |           | See footnote 1415) |
| 8   | ZM2904102   | 1   |    |    |    |    |    |     | Flange              |           | See footnote 1415) |
| 9   | VOE11370135 | 1   |    |    |    |    |    |     | Deflector           |           | See footnote 1415) |
| 10  | ZM2290411   | 1   |    |    |    |    |    |     | Screw               |           |                    |
| 11  | ZM2905385   | 1   |    |    |    |    |    |     | V-belt pulley       |           |                    |
| 12  | ZM2908482   | 8   |    |    |    |    |    |     | Screw               |           | (ZM2900545)        |
| 13  | ZM2904105   | 4   |    |    |    |    | SS |     | Connecting rod      |           |                    |
| 14  | ZM2290416   | 1   |    |    |    |    |    |     | •Bushing            |           | 29,06 - 29,10 MM   |
| 14  | ZM2904108   | REQ |    |    |    |    |    |     | •Bushing            |           | 29,31 - 29,35 MM   |
| 15  | ZM2904106   | 2   |    |    |    |    |    |     | •Screw              |           |                    |
| 16  | ZM2290415   | 2   |    |    |    |    |    |     | •Nut                |           |                    |

|    |             |     |  |  |  |  |  |  |                    |  |                    |
|----|-------------|-----|--|--|--|--|--|--|--------------------|--|--------------------|
| 17 | ZM2290432   | 4   |  |  |  |  |  |  | Big end bearing    |  | 55,00 MM           |
| 17 | ZM2900542   | REQ |  |  |  |  |  |  | Big end bearing    |  | 54,75 mm           |
| 17 | ZM2900543   | REQ |  |  |  |  |  |  | Big end bearing    |  | 54,50 MM           |
| 18 | ZM2290409   | 1   |  |  |  |  |  |  | Toothed belt wheel |  | See footnote 1375) |
| 19 | VOE11370230 | 1   |  |  |  |  |  |  | Spacer             |  | See footnote 1375) |
| 20 | VOE11370229 | 1   |  |  |  |  |  |  | Deflector          |  | See footnote 1375) |

1375) only by auxiliary pump

1415) not by auxiliary pump

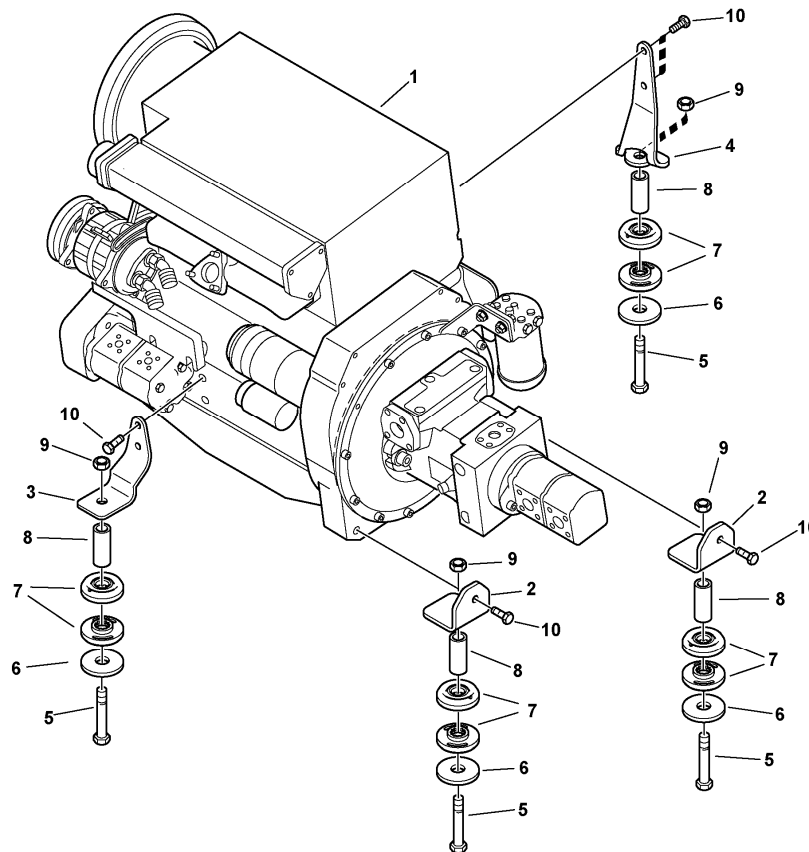
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|---------------------------|-----------------------------------|----------------------------------|---------------------------|
| Date:<br><b>2013/11/5</b> | Image id:<br><b>1003086</b>       | Catalogue:<br><b>20006</b>       | Model:<br><b>L25B</b>     |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>1750001-1750499</b> | Group/Section:<br><b>217/100</b> | Title:<br><b>Oil sump</b> |



Volvo Construction  
Equipment  
1003086

| Pos | Part        | Q1  | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description      | Option(s) | Remark              |
|-----|-------------|-----|----|----|----|----|----|-----|------------------|-----------|---------------------|
| 1   | VOE11370134 | 1   |    |    |    |    |    |     | Oil pan          |           |                     |
| 2   | VOE20542740 | 1   |    |    |    |    |    |     | •Sealing ring    |           | (VOE11700303)A18X24 |
| 3   | VOE20450891 | 1   |    |    |    |    |    |     | •Plug            |           | M18X1,5             |
| 4   | VOE20460024 | 1   |    |    |    |    |    |     | •Plug            |           |                     |
| 5   | VOE20460026 | 1   |    |    |    |    |    |     | •Sealing ring    |           | (ZM7099523)         |
| 6   | ZM2903926   | REQ |    |    |    |    |    |     | Sealing compound |           |                     |
| 7   | ZM2292234   | 26  |    |    |    |    |    |     | Screw            |           |                     |
| 8   | ZM4384256   | 1   |    |    |    |    |    |     | Valve            |           |                     |
| 9   | ZM2285689   | 1   |    |    |    |    |    |     | •Chain with cap  |           |                     |
| 10  | ZM7099518   | 1   |    |    |    |    |    |     | •Seal            |           | C18X24              |

|                           |                                   |                                  |                              |
|---------------------------|-----------------------------------|----------------------------------|------------------------------|
| Date:<br><b>2013/11/5</b> | Image id:<br><b>1001447</b>       | Catalogue:<br><b>20006</b>       | Model:<br><b>L25B</b>        |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>1750001-1750499</b> | Group/Section:<br><b>218/100</b> | Title:<br><b>Engine assy</b> |

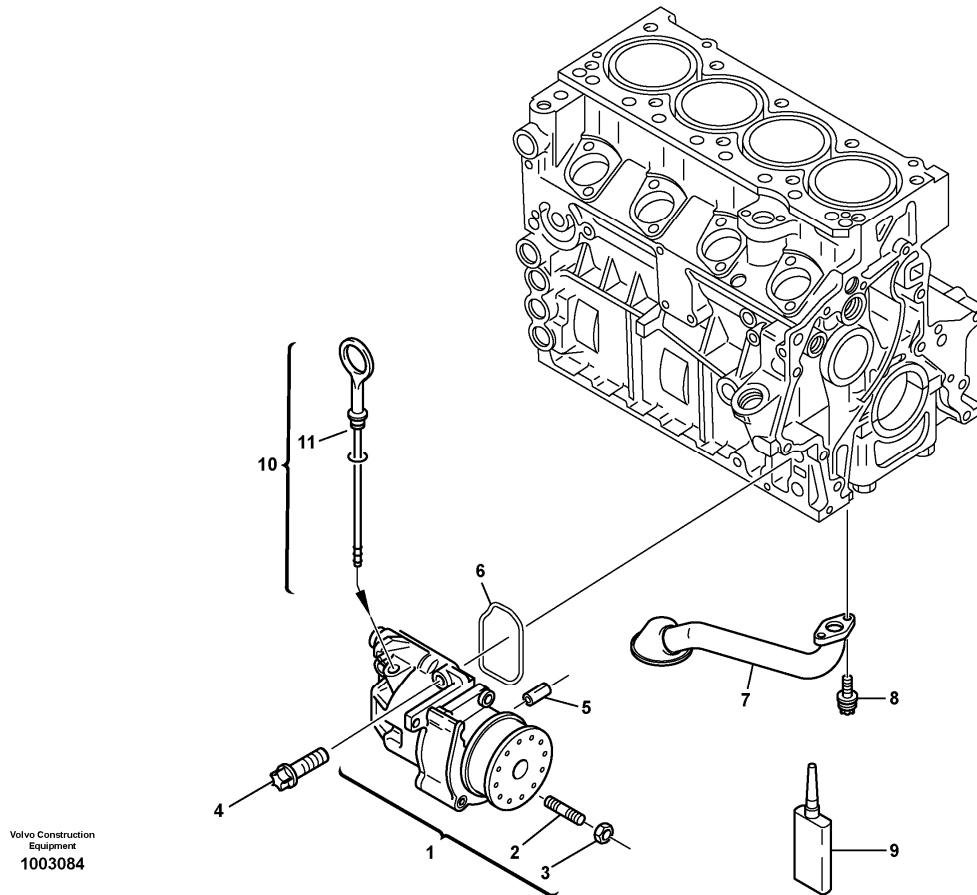


Volvo Construction  
Equipment  
1001447

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description   | Option(s) | Remark             |
|-----|-------------|----|----|----|----|----|----|-----|---------------|-----------|--------------------|
| 1   | ZM2814023   | 1  |    |    |    |    | SS |     | Engine, cpl.  |           |                    |
| 1   | VOE11305073 | 1  |    |    |    |    | SS |     | Diesel engine |           | USA                |
| 1   | VOE11305889 | 1  |    |    |    |    | SS |     | Diesel engine |           | See footnote 1375) |
| 2   | ZM2817050   | 2  |    |    |    |    |    |     | Retainer      |           |                    |
| 3   | ZM2817052   | 1  |    |    |    |    |    |     | Retainer      |           |                    |
| 4   | ZM2817239   | 1  |    |    |    |    |    |     | Retainer      |           |                    |
| 5   | VOE978953   | 4  |    |    |    |    |    |     | Hexagon screw |           |                    |
| 6   | ZM2814435   | 4  |    |    |    |    |    |     | Washer        |           |                    |
| 7   | ZM2811225   | 8  |    |    |    |    |    |     | Buffer        |           |                    |
| 8   | ZM2812436   | 4  |    |    |    |    |    |     | Tube          |           |                    |
| 9   | VOE982489   | 4  |    |    |    |    |    |     | Lock nut      |           | (ZM7098016)        |
| 10  | VOE980056   | 6  |    |    |    |    |    |     | Flange screw  |           |                    |

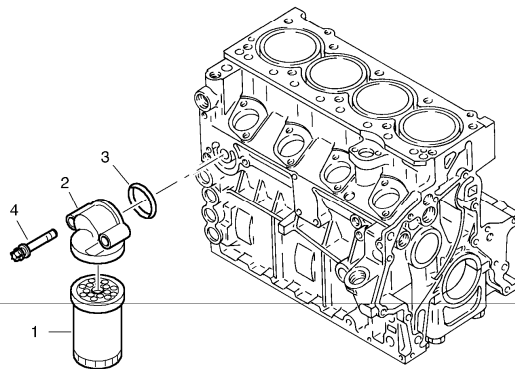
1375) only by auxiliary pump

|                           |                                   |                                  |                           |
|---------------------------|-----------------------------------|----------------------------------|---------------------------|
| Date:<br><b>2013/11/5</b> | Image id:<br><b>1003084</b>       | Catalogue:<br><b>20006</b>       | Model:<br><b>L25B</b>     |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>1750001-1750499</b> | Group/Section:<br><b>221/100</b> | Title:<br><b>Oil pump</b> |



| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description   | Option(s) | Remark      |
|-----|-------------|----|----|----|----|----|----|-----|---------------|-----------|-------------|
| 1   | VOE11370194 | 1  |    |    |    |    | SS |     | Oil Pump      |           |             |
| 2   | ZM2908502   | 1  |    |    |    |    |    |     | •Screw Nail   |           | M6X40       |
| 3   | VOE20460939 | 1  |    |    |    |    |    |     | •Hexagon nut  |           | M6          |
| 4   | ZM2904117   | 4  |    |    |    |    |    |     | Screw         |           |             |
| 5   | ZM2904118   | 2  |    |    |    |    |    |     | Clamping pin  |           |             |
| 6   | ZM2904119   | 1  |    |    |    |    |    |     | Gasket        |           |             |
| 7   | VOE11715751 | 1  |    |    |    |    |    |     | Oil pipe      |           | (ZM2904124) |
| 8   | ZM2908507   | 2  |    |    |    |    |    |     | Screw         |           |             |
| 9   | ZM2903828   | 1  |    |    |    |    | OP |     | Locking agent |           |             |
| 10  | VOE11370113 | 1  |    |    |    |    | SS |     | Dipstick      |           |             |
| 11  | ZM2905171   | 1  |    |    |    |    |    |     | •O-ring       |           | 8,5x2,5     |

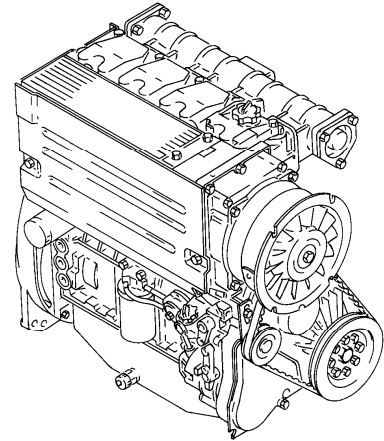
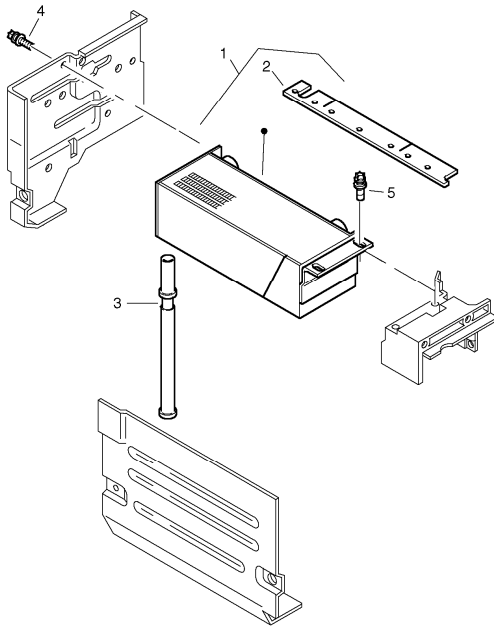
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| Date:<br><b>2013/11/5</b> | Image id:<br><b>1003082</b>       | Catalogue:<br><b>20006</b>       | Model:<br><b>L25B</b>       |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>1750001-1750499</b> | Group/Section:<br><b>222/100</b> | Title:<br><b>Oil filter</b> |



Volvo Construction  
Equipment  
1003082

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description | Option(s) | Remark  |
|-----|-------------|----|----|----|----|----|----|-----|-------------|-----------|---------|
| 1   | VOE11715272 | 1  |    |    |    |    |    |     | Oil filter  |           | SB CWL1 |
| 2   | ZM2907622   | 1  |    |    |    |    |    |     | Bracket     |           |         |
| 3   | ZM2907372   | 1  |    |    |    |    |    |     | O-ring      |           |         |
| 4   | ZM2291482   | 2  |    |    |    |    |    |     | Screw       |           |         |

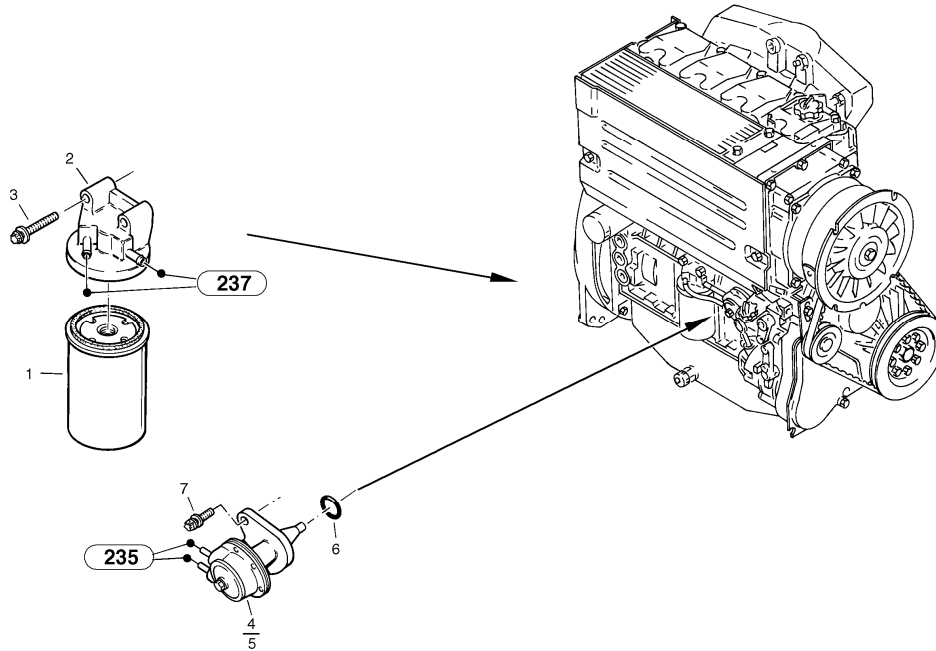
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| Date:<br><b>2013/11/5</b> | Image id:<br><b>00000059</b>      | Catalogue:<br><b>20006</b>       | Model:<br><b>L25B</b>       |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>1750001-1750499</b> | Group/Section:<br><b>223/100</b> | Title:<br><b>Oil cooler</b> |



00000059

| Pos | Part      | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description    | Option(s) | Remark |
|-----|-----------|----|----|----|----|----|----|-----|----------------|-----------|--------|
| 1   | ZM2905358 | 1  |    |    |    |    | SS |     | Oil cooler     |           |        |
| 2   | ZM2905359 | 1  |    |    |    |    |    |     | •Sealing strip |           |        |
| 3   | ZM2904123 | 1  |    |    |    |    |    |     | Insert pipe    |           |        |
| 4   | ZM2904121 | 2  |    |    |    |    |    |     | Screw          |           |        |
| 5   | ZM2908518 | 2  |    |    |    |    |    |     | Screw          |           |        |

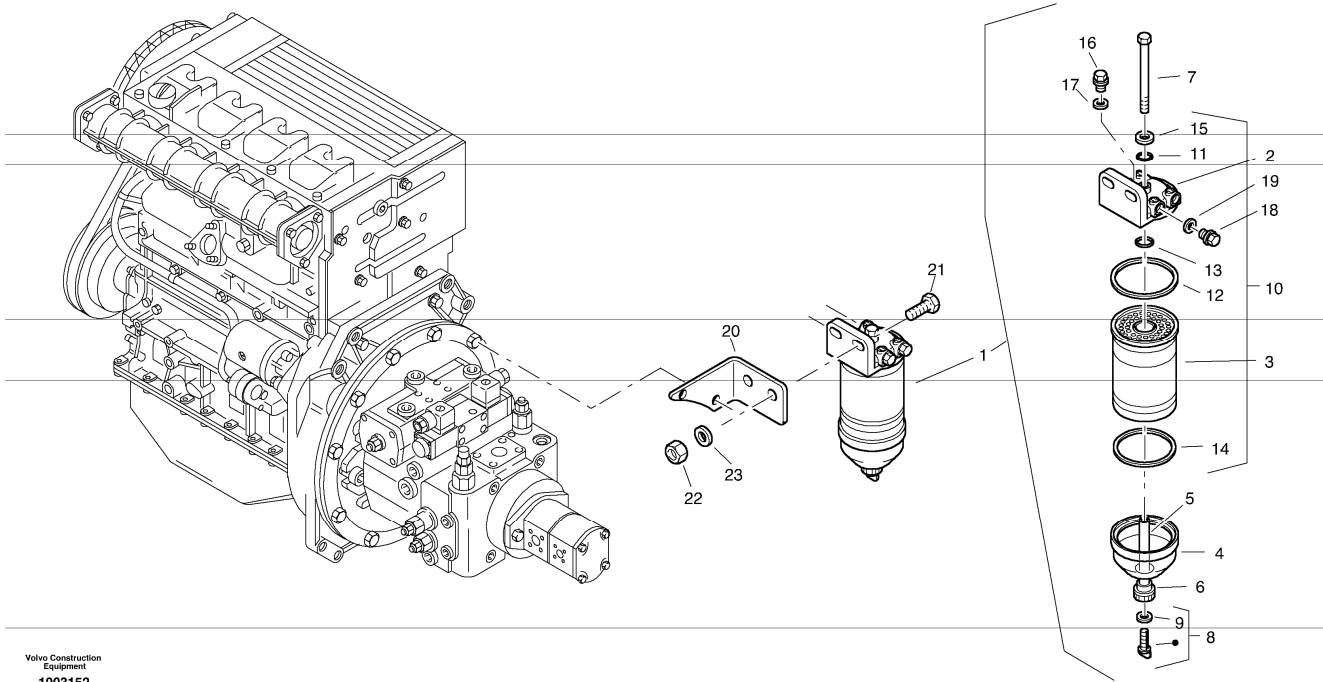
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| Date:<br><b>2013/11/5</b> | Image id:<br><b>00000105</b>      | Catalogue:<br><b>20006</b>       | Model:<br><b>L25B</b>                    |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>1750001-1750499</b> | Group/Section:<br><b>233/100</b> | Title:<br><b>Fuel filter - Feed pump</b> |



00000105

| Pos | Part      | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description | Option(s) | Remark |
|-----|-----------|----|----|----|----|----|----|-----|-------------|-----------|--------|
| 1   | ZM2905303 | 1  |    |    |    |    |    |     | Filter      |           |        |
| 2   | ZM2904125 | 1  |    |    |    |    |    |     | Bracket     |           |        |
| 3   | ZM2291482 | 2  |    |    |    |    |    |     | Screw       |           |        |
| 4   | ZM2904380 | 1  |    |    |    |    |    |     | Feed pump   |           |        |
| 5   | ZM2904381 | 1  |    |    |    |    |    |     | Repair kit  |           |        |
| 6   | ZM2290370 | 1  |    |    |    |    |    |     | O-ring      |           |        |
| 7   | ZM2904137 | 2  |    |    |    |    |    |     | Screw       |           |        |

|                           |                                   |                                    |   |
|---------------------------|-----------------------------------|------------------------------------|---|
| Date:<br><b>2013/11/5</b> | Image id:<br><b>1003152</b>       | Catalogue:<br><b>20006</b>         | Model:<br><b>L25B</b>                     |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>1750001-1750499</b> | Group/Section:<br><b>23341/100</b> | Title:<br><b>Filter - Water separator</b> |

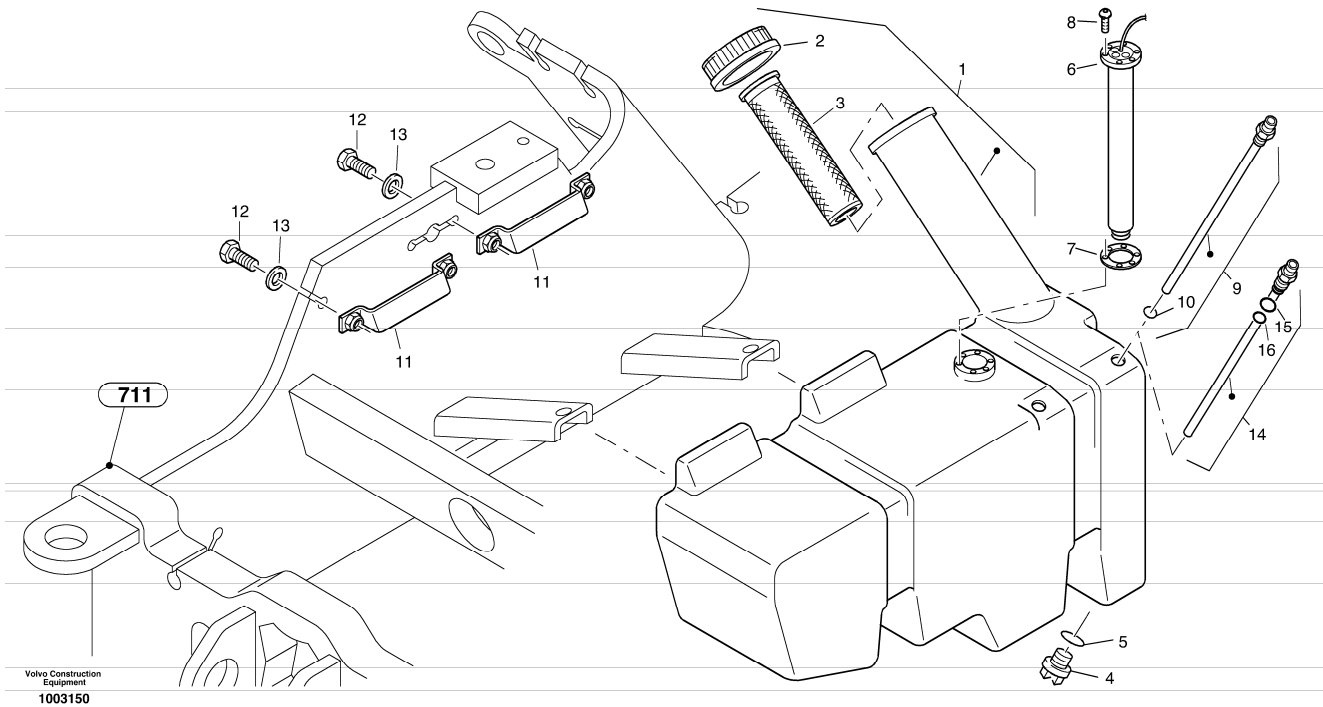


Volvo Construction  
Equipment  
1003152

| Pos | Part       | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description         | Option(s) | Remark      |
|-----|------------|----|----|----|----|----|----|-----|---------------------|-----------|-------------|
| 1   | ZM2807872  | 1  |    |    |    |    |    |     | Fuel filter         |           |             |
| 2   | ZM2905307  | 1  |    |    |    |    | SS |     | •Filter head        |           |             |
| 3   | ZM2905298  | 1  |    |    |    |    |    |     | •Filter cartridge   |           |             |
| 4   | ZM2905299  | 1  |    |    |    |    |    |     | •Sight glass        |           |             |
| 5   | ZM2905300  | 1  |    |    |    |    |    |     | •Knurled head screw |           |             |
| 6   | VOE7242081 | 1  |    |    |    |    |    |     | •Washer             |           | (ZM2905301) |
| 7   | ZM2905302  | 1  |    |    |    |    |    |     | •Screw              |           |             |
| 8   | VOE242595  | 1  |    |    |    |    |    |     | •Plug               |           | (ZM2905304) |
| 9   | ZM2910000  | 1  |    |    |    |    |    |     | •Screw              |           |             |
| 10  | ZM2905306  | 1  |    |    |    |    |    |     | •Gasket set, cpl.   |           |             |
| 11  | ZM2905308  | 1  |    |    |    |    |    |     | ••O-ring            |           |             |
| 12  | ZM2905309  | 1  |    |    |    |    |    |     | ••Gasket            |           |             |
| 13  | ZM2905310  | 1  |    |    |    |    |    |     | ••O-ring            |           |             |
| 14  | ZM2905311  | 1  |    |    |    |    |    |     | ••Gasket            |           |             |
| 15  | ZM2905312  | 1  |    |    |    |    |    |     | ••Washer            |           |             |
| 16  | ZM2905313  | 1  |    |    |    |    |    |     | •Screw              |           |             |
| 17  | ZM2164940  | 1  |    |    |    |    |    |     | •Seal               |           | A10X14      |
| 18  | ZM7099404  | 2  |    |    |    |    |    |     | •Lock Plug          |           |             |
| 19  | ZM2905314  | 2  |    |    |    |    |    |     | •Seal               |           |             |
| 20  | ZM2816411  | 1  |    |    |    |    |    |     | Retainer            |           |             |

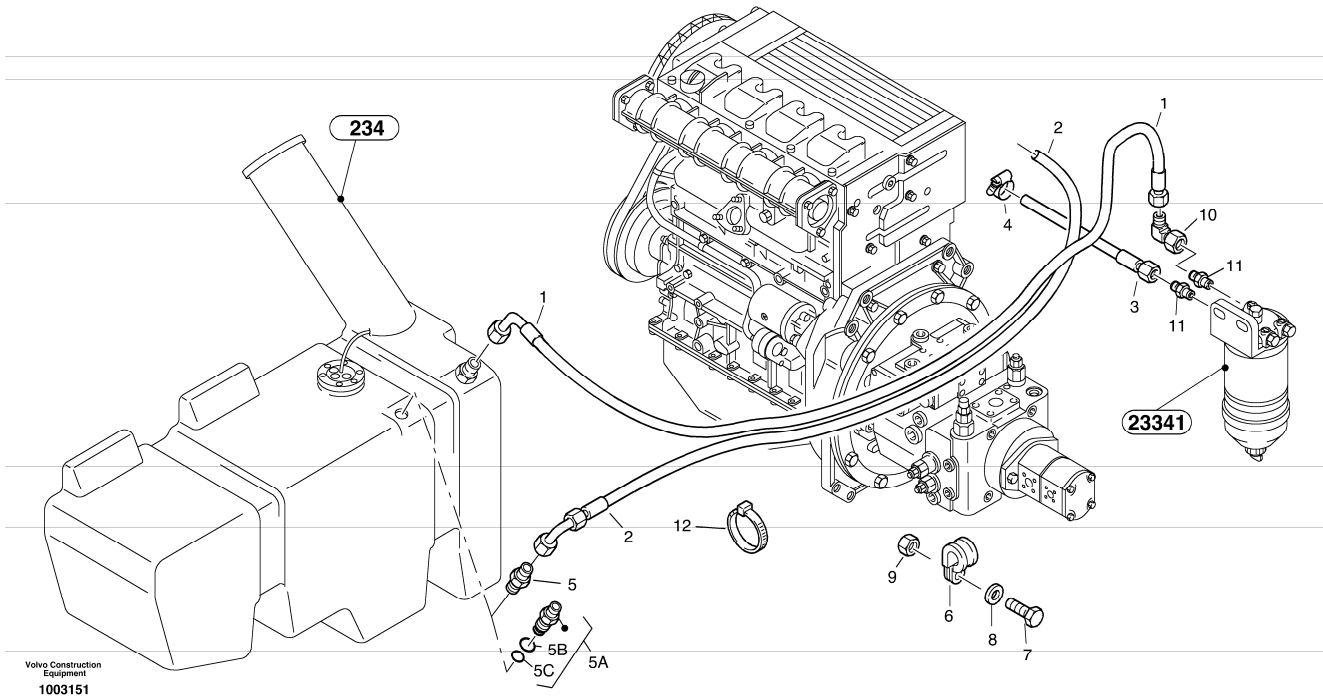
|    |           |   |  |  |  |  |  |  |               |  |           |
|----|-----------|---|--|--|--|--|--|--|---------------|--|-----------|
| 21 | VOE983251 | 2 |  |  |  |  |  |  | Hexagon screw |  | M10X25    |
| 22 | VOE976945 | 2 |  |  |  |  |  |  | Washer        |  | 10,5X22X2 |
| 23 | VOE983304 | 2 |  |  |  |  |  |  | Hexagon nut   |  | M10       |

|                           |                                   |                                  |                            |
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| Date:<br><b>2013/11/5</b> | Image id:<br><b>1003150</b>       | Catalogue:<br><b>20006</b>       | Model:<br><b>L25B</b>      |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>1750001-1750499</b> | Group/Section:<br><b>234/100</b> | Title:<br><b>Fuel tank</b> |



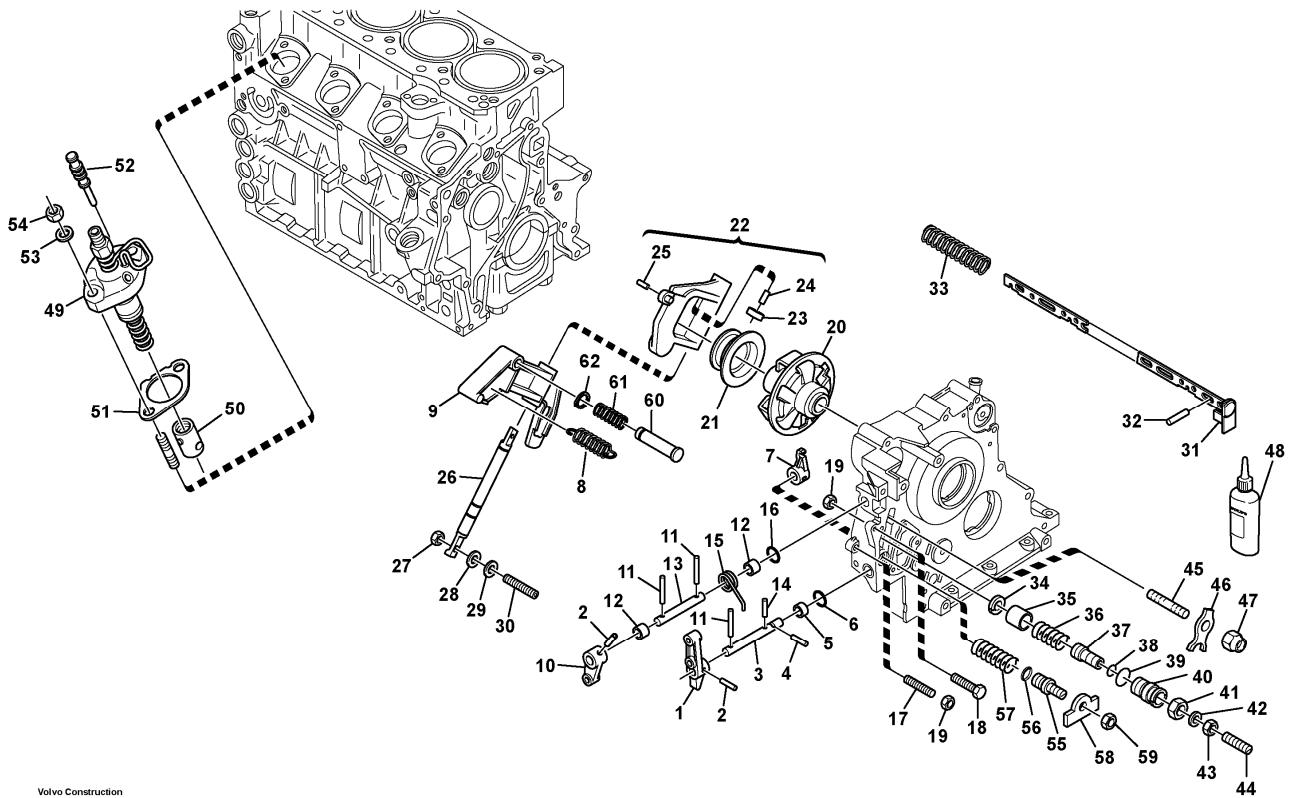
| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description       | Option(s) | Remark                    |
|-----|-------------|----|----|----|----|----|----|-----|-------------------|-----------|---------------------------|
| 1   | VOE11370536 | 1  |    |    |    |    |    |     | Fuel tank         |           | -1750262                  |
| 1   | VOE11306053 | 1  |    |    |    |    |    |     | Fuel tank         |           | 1750263-                  |
| 2   | VOE11370262 | 1  |    |    |    |    |    |     | •Filler cap       |           |                           |
| 3   | VOE11370263 | 1  |    |    |    |    |    |     | •Fuel Strainer    |           |                           |
| 4   | ZM7099428   | 1  |    |    |    |    |    |     | •Screw plug       |           | M18X1,5                   |
| 5   | ZM1086268   | 1  |    |    |    |    |    |     | •O-ring           |           | 16X3                      |
| 6   | ZM2805649   | 1  |    |    |    |    |    |     | Fuel level sensor |           |                           |
| 7   | ZM2906069   | 1  |    |    |    |    |    |     | •Gasket           |           |                           |
| 8   | VOE11305438 | 6  |    |    |    |    |    |     | Screw             |           | M4X12                     |
| 9   | ZM2816077   | 1  |    |    |    |    |    |     | Suction line      |           | -1750262                  |
| 10  | ZM2906070   | 1  |    |    |    |    |    |     | •O-ring           |           |                           |
| 11  | VOE11305412 | 2  |    |    |    |    |    |     | Retainer          |           |                           |
| 12  | VOE983245   | 4  |    |    |    |    |    |     | Hexagon screw     |           | M8X40                     |
| 13  | VOE11117464 | 4  |    |    |    |    |    |     | Washer            |           | (VOE13960141)<br>8,4X22X2 |
| 14  | VOE11306081 | 1  |    |    |    |    |    |     | Suction pipe      |           | 1750263-1751710           |
|     | VOE11308933 | 1  |    |    |    |    |    |     | Suction pipe      |           | 1751711 -                 |
| 15  | VOE11370540 | 1  |    |    |    |    |    |     | •O-ring           |           | 22x5,5                    |
| 16  | VOE11370541 | 1  |    |    |    |    |    |     | •O-ring           |           | 14x5                      |

|                           |                                   |                                  |                             |
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| Date:<br><b>2013/11/5</b> | Image id:<br><b>1003151</b>       | Catalogue:<br><b>20006</b>       | Model:<br><b>L25B</b>       |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>1750001-1750499</b> | Group/Section:<br><b>235/100</b> | Title:<br><b>Fuel pipes</b> |



| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description  | Option(s) | Remark           |
|-----|-------------|----|----|----|----|----|----|-----|--------------|-----------|------------------|
| 1   | VOE11305405 | 1  |    |    |    |    |    |     | Fuel hose    |           |                  |
| 2   | VOE11305406 | 1  |    |    |    |    |    |     | Fuel hose    |           |                  |
| 3   | ZM2811483   | 1  |    |    |    |    |    |     | Fuel hose    |           |                  |
| 4   | VOE943470   | 1  |    |    |    |    |    |     | Hose clamp   |           |                  |
| 5   | ZM2811249   | 1  |    |    |    |    |    |     | Pipe end     |           | -1750262         |
| 5A  | VOE11306079 | 1  |    |    |    |    |    |     | Fitting      |           | 1750263-         |
| 5B  | VOE11370540 | 1  |    |    |    |    |    |     | •O-ring      |           | 22x5,5, 1750263- |
| 5C  | VOE11370541 | 1  |    |    |    |    |    |     | •O-ring      |           | 14x5, 1750263-   |
| 6   | VOE952634   | 1  |    |    |    |    |    |     | Clamp        |           |                  |
| 7   | VOE13948356 | 1  |    |    |    |    |    |     | Flange screw |           |                  |
| 8   | VOE960139   | 1  |    |    |    |    |    |     | Washer       |           |                  |
| 9   | VOE983302   | 1  |    |    |    |    |    |     | Hexagon nut  |           |                  |
| 10  | VOE13945357 | 1  |    |    |    |    |    |     | Elbow nipple |           |                  |
| 11  | VOE11306928 | 2  |    |    |    |    |    |     | Stud         |           |                  |
| 12  | VOE4881438  | 1  |    |    |    |    |    |     | Cable tie    |           |                  |

|                           |                                   |                                  |   |
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| Date:<br><b>2013/11/5</b> | Image id:<br><b>1003101</b>       | Catalogue:<br><b>20006</b>       | Model:<br><b>L25B</b>                                   |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>1750001-1750499</b> | Group/Section:<br><b>236/100</b> | Title:<br><b>Speed adjustment - Fuel injection pump</b> |



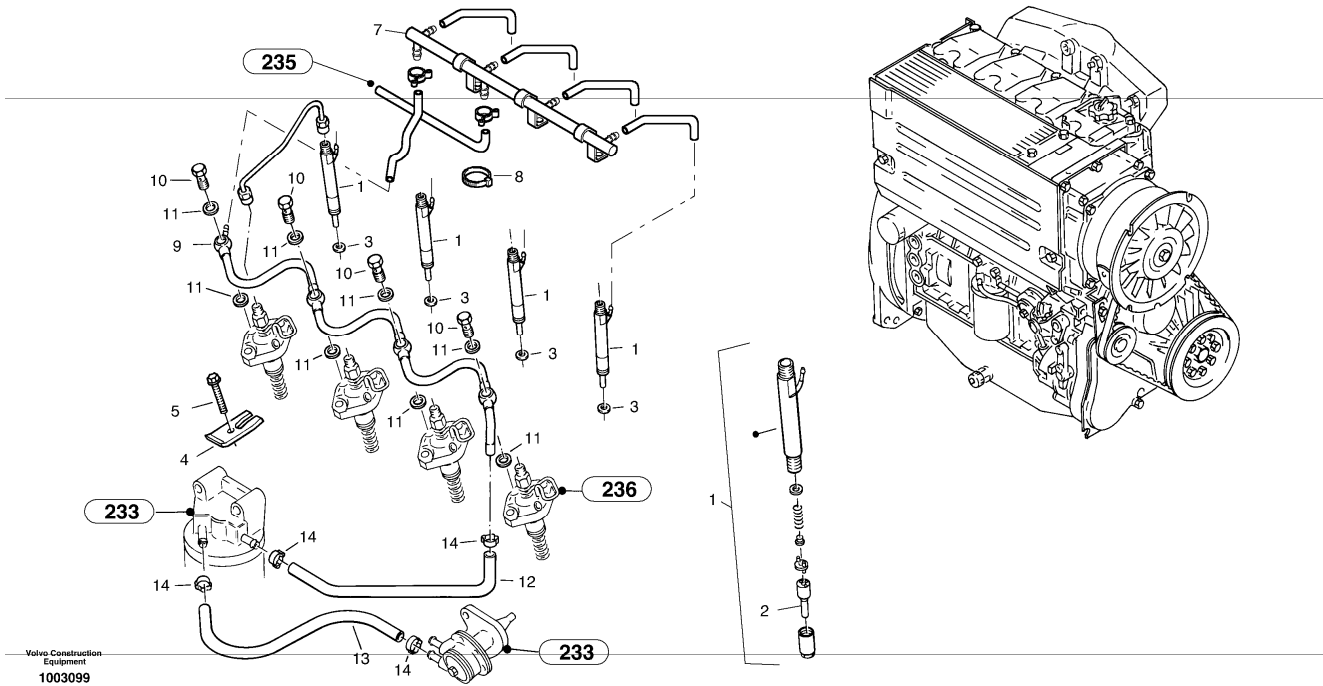
Volvo Construction  
Equipment  
1003101

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description    | Option(s) | Remark        |
|-----|-------------|----|----|----|----|----|----|-----|----------------|-----------|---------------|
| 1   | ZM2904077   | 1  |    |    |    |    |    |     | Lever          |           |               |
| 2   | ZM7099461   | 2  |    |    |    |    |    |     | Clamping pin   |           | 5X20          |
| 3   | VOE11370655 | 1  |    |    |    |    |    |     | Shaft          |           | (VOE11370254) |
| 4   | ZM2292257   | 1  |    |    |    |    |    |     | Bolt           |           |               |
| 5   | ZM2290478   | 1  |    |    |    |    | SS |     | Sleeve         |           |               |
| 6   | ZM2291459   | 1  |    |    |    |    |    |     | O-ring         |           |               |
| 7   | ZM2900507   | 1  |    |    |    |    |    |     | Lever          |           |               |
| 8   | VOE11715758 | 1  |    |    |    |    | SS |     | Tension spring |           | (ZM2905368)   |
| 9   | VOE11370255 | 1  |    |    |    |    |    |     | Hand lever     |           |               |
| 10  | ZM2290482   | 1  |    |    |    |    |    |     | Stop lever     |           |               |
| 11  | ZM7099461   | 3  |    |    |    |    |    |     | Clamping pin   |           | 5X20          |
| 12  | ZM2290478   | 2  |    |    |    |    | SS |     | Sleeve         |           |               |
| 13  | ZM2292255   | 1  |    |    |    |    |    |     | Lever shaft    |           |               |
| 14  | VOE11370252 | 1  |    |    |    |    |    |     | Spring pin     |           |               |
| 15  | ZM2291464   | 1  |    |    |    |    |    |     | Torsion spring |           |               |

|    |             |     |  |  |  |  |    |                      |  |                    |
|----|-------------|-----|--|--|--|--|----|----------------------|--|--------------------|
| 16 | ZM2291459   | 1   |  |  |  |  |    | O-ring               |  |                    |
| 17 | VOE15051912 | 1   |  |  |  |  |    | Set screw            |  | (ZM2291466)M6X50   |
| 18 | VOE20534527 | 1   |  |  |  |  |    | Screw                |  | (VOE11370256)      |
| 19 | VOE20460939 | 2   |  |  |  |  |    | Hexagon nut          |  | M6                 |
| 20 | VOE11370251 | 1   |  |  |  |  |    | Centrifugal governor |  |                    |
| 21 | ZM2904079   | 1   |  |  |  |  |    | Sleeve               |  |                    |
| 22 | ZM2904076   | 1   |  |  |  |  | SS | Roller lever         |  |                    |
| 23 | ZM2904081   | 2   |  |  |  |  |    | •Ball bearing        |  | 608-2Z             |
| 24 | VOE11715759 | 2   |  |  |  |  |    | •Bolt                |  | (ZM2904082)A8K6X20 |
| 25 | ZM7098820   | 1   |  |  |  |  |    | •Pin                 |  |                    |
| 26 | ZM2904080   | 1   |  |  |  |  |    | Axle                 |  |                    |
| 27 | VOE20460939 | 2   |  |  |  |  |    | Hexagon nut          |  | M6                 |
| 28 | ZM2291467   | 1   |  |  |  |  |    | Washer               |  |                    |
| 29 | ZM2291465   | 1   |  |  |  |  |    | Washer               |  |                    |
| 30 | VOE11370223 | 2   |  |  |  |  |    | Stud                 |  | (ZM2291463)M6X12   |
| 31 | ZM2904084   | 1   |  |  |  |  |    | Control rod          |  |                    |
| 32 | ZM2904085   | 1   |  |  |  |  |    | Fixed pin            |  |                    |
| 33 | ZM2290471   | 1   |  |  |  |  |    | Pressure spring      |  |                    |
| 34 | VOE955970   | 1   |  |  |  |  |    | Retaining ring       |  | (ZM7094953)14X1    |
| 35 | ZM2906905   | 1   |  |  |  |  |    | Stop                 |  |                    |
| 36 | ZM2291475   | 1   |  |  |  |  |    | Pressure spring      |  |                    |
| 37 | ZM2291476   | 1   |  |  |  |  | SS | Adjusting screw      |  |                    |
| 38 | ZM2291479   | 1   |  |  |  |  |    | O-ring               |  |                    |
| 39 | ZM2291480   | 1   |  |  |  |  |    | O-ring               |  |                    |
| 40 | ZM2906904   | 1   |  |  |  |  |    | Adjusting screw      |  |                    |
| 41 | VOE11700373 | 1   |  |  |  |  |    | Nut                  |  |                    |
| 42 | ZM2904086   | 1   |  |  |  |  |    | Seal                 |  |                    |
| 43 | VOE11370250 | 1   |  |  |  |  |    | Nut                  |  |                    |
| 44 | ZM2906906   | 1   |  |  |  |  |    | Screwed pin          |  |                    |
| 45 | VOE11370248 | 1   |  |  |  |  |    | Stud                 |  |                    |
| 46 | ZM2291472   | 1   |  |  |  |  |    | Claw                 |  |                    |
| 47 | VOE20459037 | 1   |  |  |  |  |    | Nut                  |  | (VOE11370249)      |
| 48 | VOE20464471 | REQ |  |  |  |  |    | Locking fluid        |  |                    |
| 49 | ZM2908508   | 4   |  |  |  |  |    | Injection pump       |  |                    |
| 50 | ZM2901356   | 4   |  |  |  |  |    | Roller tappet        |  |                    |
| 51 | ZM2904128   | REQ |  |  |  |  |    | Balancer gasket      |  | 0,4 MM             |
| 51 | ZM2904129   | REQ |  |  |  |  |    | Balancer gasket      |  | 0,5 MM             |
| 51 | ZM2904130   | REQ |  |  |  |  |    | Balancer gasket      |  | 0,6 MM             |
| 51 | ZM2904131   | REQ |  |  |  |  |    | Balancer gasket      |  | 0,7 MM             |
| 51 | ZM2904132   | REQ |  |  |  |  |    | Balancer gasket      |  | 0,8 MM             |
| 51 | ZM2904133   | REQ |  |  |  |  |    | Balancer gasket      |  | 0,85 mm            |
| 51 | ZM2904134   | REQ |  |  |  |  |    | Balancer gasket      |  | 0,95 mm            |
| 52 | ZM2904135   | 4   |  |  |  |  |    | Plug                 |  |                    |
| 53 | VOE20405802 | 8   |  |  |  |  |    | Washer               |  |                    |
| 54 | VOE11370264 | 8   |  |  |  |  |    | Hexagon nut          |  |                    |
| 55 | ZM2905364   | 1   |  |  |  |  | SS | Case                 |  |                    |

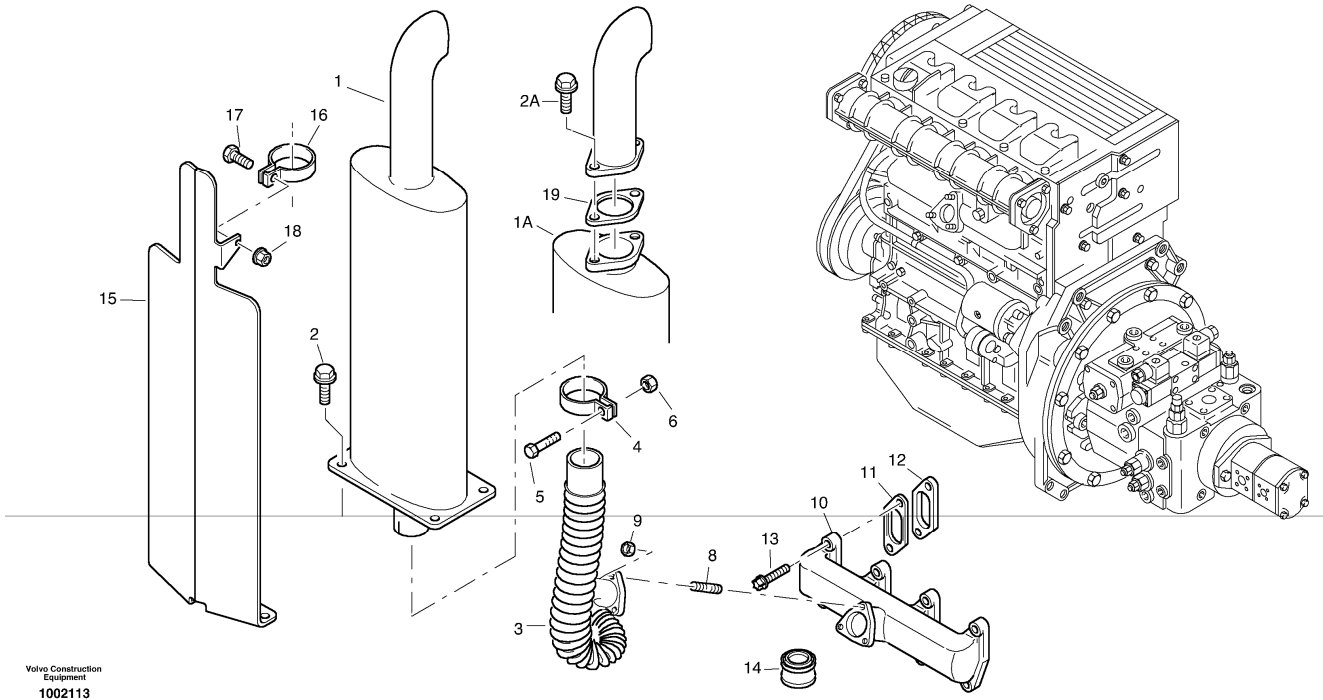
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|----|-------------|---|--|--|--|--|--|--|--------------------|--|---------------|
| 56 | ZM2905365   | 1 |  |  |  |  |  |  | O-ring             |  |               |
| 57 | VOE11370247 | 1 |  |  |  |  |  |  | Compression spring |  |               |
| 58 | ZM2905366   | 1 |  |  |  |  |  |  | Washer             |  |               |
| 59 | VOE11370246 | 1 |  |  |  |  |  |  | Hexagon nut        |  |               |
| 60 | VOE11370259 | 1 |  |  |  |  |  |  | Stop pin           |  |               |
| 61 | VOE11716467 | 1 |  |  |  |  |  |  | Compression spring |  | (VOE11370260) |
| 62 | VOE11370261 | 1 |  |  |  |  |  |  | Retaining ring     |  |               |

|                           |                                   |                                  |   |
|---------------------------|-----------------------------------|----------------------------------|---|
| Date:<br><b>2013/11/5</b> | Image id:<br><b>1003099</b>       | Catalogue:<br><b>20006</b>       | Model:<br><b>L25B</b>                             |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>1750001-1750499</b> | Group/Section:<br><b>237/100</b> | Title:<br><b>Injection pipes, Injection valve</b> |



| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description     | Option(s) | Remark      |
|-----|-------------|----|----|----|----|----|----|-----|-----------------|-----------|-------------|
| 1   | VOE11370195 | 4  |    |    |    |    |    |     | Injection valve |           |             |
| 2   | ZM2904383   | 4  |    |    |    |    |    |     | •Nozzle element |           |             |
| 3   | VOE11700426 | 4  |    |    |    |    |    |     | Sealing ring    |           |             |
| 4   | ZM2904139   | 4  |    |    |    |    |    |     | Stabilisor      |           |             |
| 5   | ZM2908510   | 4  |    |    |    |    |    |     | Screw           |           |             |
| 6   | ZM2908514   | 4  |    |    |    |    |    |     | Injection pipes |           |             |
| 7   | VOE11370196 | 1  |    |    |    |    |    |     | Overflow pipe   |           |             |
| 8   | ZM2905336   | 1  |    |    |    |    |    |     | Holder ribbon   |           |             |
| 9   | VOE11370224 | 1  |    |    |    |    |    |     | Fuel pipe       |           |             |
| 10  | VOE20460936 | 4  |    |    |    |    |    |     | Hollow screw    |           |             |
| 11  | VOE11370245 | 8  |    |    |    |    |    |     | Sealing washer  |           |             |
| 12  | ZM2908264   | 1  |    |    |    |    |    |     | Rubber hose     |           | (ZM2904148) |
| 13  | ZM2908264   | 1  |    |    |    |    |    |     | Rubber hose     |           | (ZM2290398) |
| 14  | VOE20914426 | 4  |    |    |    |    |    |     | Hose Clamp      |           | (ZM2904147) |

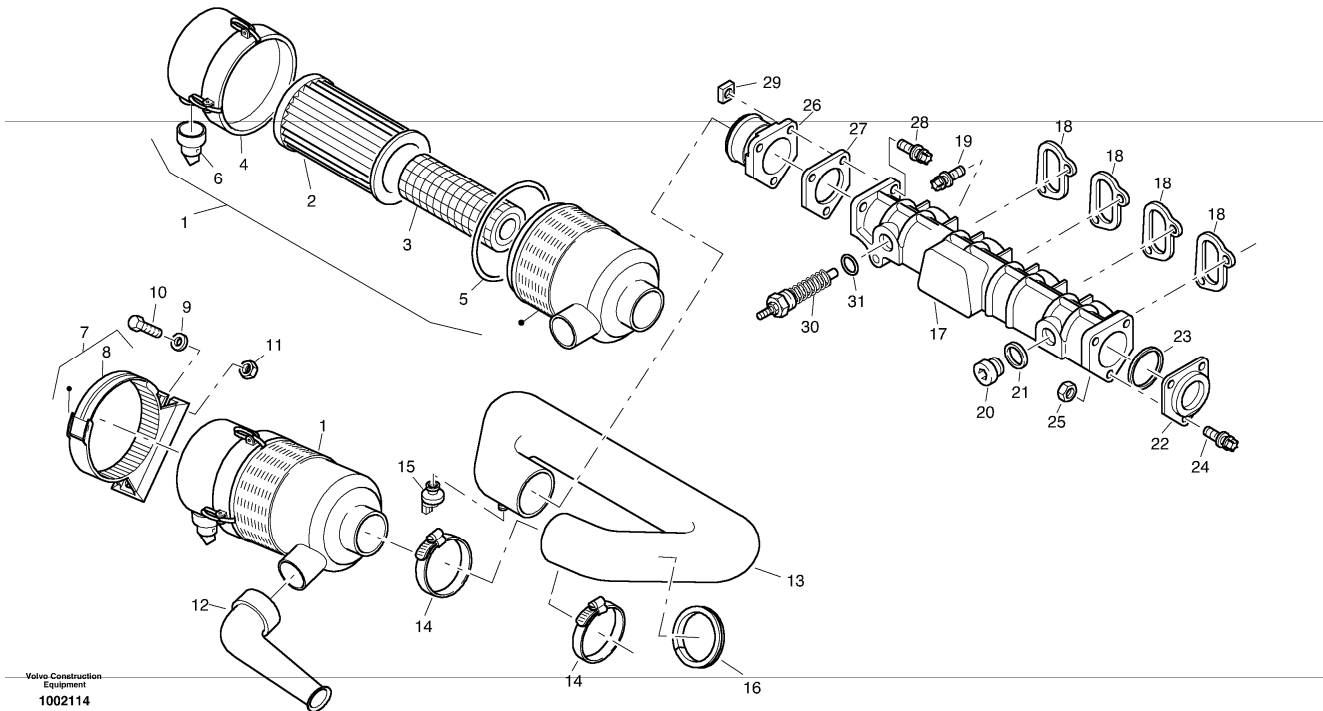
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| Date:<br><b>2013/11/5</b> | Image id:<br><b>1002113</b>       | Catalogue:<br><b>20006</b>       | Model:<br><b>L25B</b>           |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>1750001-1750499</b> | Group/Section:<br><b>252/100</b> | Title:<br><b>Exhaust system</b> |



| Pos | Part        | Q1  | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description     | Option(s) | Remark              |
|-----|-------------|-----|----|----|----|----|----|-----|-----------------|-----------|---------------------|
| 1   | VOE11305127 | 1   |    |    |    |    |    |     | Silencer        |           |                     |
| 1   | VOE11306271 | REQ |    |    |    |    |    |     | Silencer        |           |                     |
| 1A  | VOE11306051 | 1   |    |    |    |    |    |     | Silencer        |           | Exhaust pipe, short |
| 2   | VOE946441   | 4   |    |    |    |    |    |     | Flange screw    |           |                     |
| 2A  | VOE13965191 | 2   |    |    |    |    |    |     | Screw           |           | Exhaust pipe, short |
| 3   | VOE15215594 | 1   |    |    |    |    |    |     | Exhaust hose    |           | (VOE11305021)       |
| 4   | VOE11306075 | 1   |    |    |    |    |    |     | Clamp           |           |                     |
| 5   | VOE13945444 | 1   |    |    |    |    |    |     | Screw           |           |                     |
| 6   | VOE13945408 | 1   |    |    |    |    |    |     | Nut             |           |                     |
| 8   | VOE20450994 | 3   |    |    |    |    |    |     | Stud            |           |                     |
| 9   | ZM7098010   | 3   |    |    |    |    |    |     | Nut             |           |                     |
| 10  | ZM2907513   | 1   |    |    |    |    |    |     | Collecting pipe |           |                     |
| 11  | ZM4083910   | 1   |    |    |    |    |    |     | Stiffener       |           |                     |
| 12  | ZM2904038   | 4   |    |    |    |    |    |     | Flange          |           |                     |
| 13  | VOE11370270 | 8   |    |    |    |    | SS |     | Screw           |           |                     |
| 14  | ZM2908435   | REQ |    |    |    |    | OP |     | Gasket compound |           |                     |
| 15  | VOE11306250 | 1   |    |    |    |    |    |     | Shield          |           | Canopy              |
| 16  | VOE11306257 | 1   |    |    |    |    |    |     | Clamp           |           | Canopy              |
| 17  | VOE13945444 | 1   |    |    |    |    |    |     | Screw           |           | Canopy              |
| 18  | VOE945408   | 1   |    |    |    |    | SS |     | Flange nut      |           | Canopy              |

|    |             |   |  |  |  |  |  |  |        |  |                     |
|----|-------------|---|--|--|--|--|--|--|--------|--|---------------------|
| 19 | VOE11306057 | 1 |  |  |  |  |  |  | Gasket |  | Exhaust pipe, short |
|----|-------------|---|--|--|--|--|--|--|--------|--|---------------------|

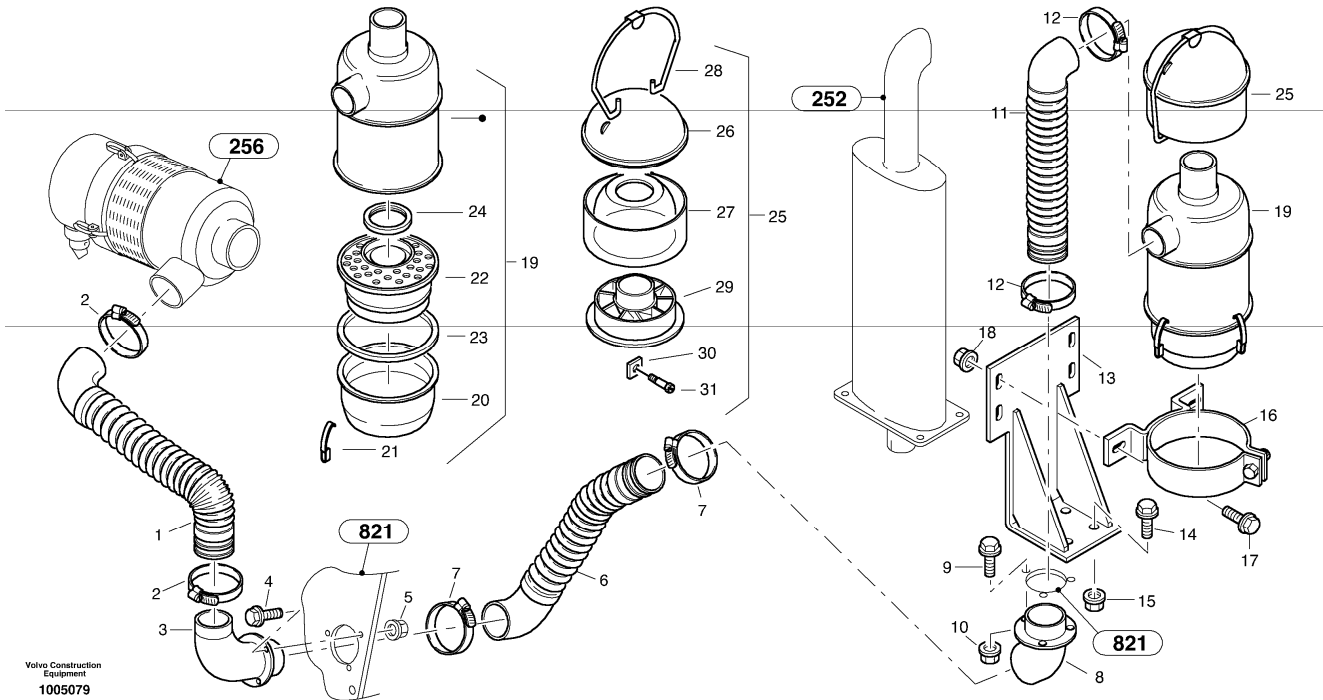
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| Date:<br><b>2013/11/5</b> | Image id:<br><b>1002114</b>       | Catalogue:<br><b>20006</b>       | Model:<br><b>L25B</b>                   |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>1750001-1750499</b> | Group/Section:<br><b>256/100</b> | Title:<br><b>Suction system, filter</b> |



| Pos | Part        | Q1  | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description           | Option(s) | Remark |
|-----|-------------|-----|----|----|----|----|----|-----|-----------------------|-----------|--------|
| 1   | ZM2811086   | 1   |    |    |    |    |    |     | Air filter            |           |        |
| 2   | ZM2903849   | 1   |    |    |    |    |    |     | •Micro-Top-Cartouche  |           |        |
| 3   | ZM2903850   | 1   |    |    |    |    |    |     | •Insert               |           |        |
| 4   | ZM2907907   | 1   |    |    |    |    |    |     | •Under part           |           |        |
| 5   | ZM2907908   | 1   |    |    |    |    |    |     | •Ring                 |           |        |
| 6   | ZM2061390   | 1   |    |    |    |    |    |     | •Dust discharge valve |           |        |
| 7   | ZM2804863   | 1   |    |    |    |    |    |     | Retainer              |           |        |
| 8   | ZM2903851   | 1   |    |    |    |    |    |     | •Spring               |           |        |
| 9   | VOE13955894 | 2   |    |    |    |    |    |     | Washer                |           |        |
| 10  | VOE983245   | 2   |    |    |    |    |    |     | Hexagon screw         |           |        |
| 11  | VOE983303   | 2   |    |    |    |    |    |     | Hexagon nut           |           |        |
| 12  | ZM2808883   | 1   |    |    |    |    |    |     | Exhaust pipe          |           |        |
| 13  | VOE11305060 | 1   |    |    |    |    |    |     | Suction hose          |           |        |
| 14  | VOE943481   | 2   |    |    |    |    |    |     | Hose clamp            |           |        |
| 15  | ZM2813695   | 1   |    |    |    |    |    |     | Switch                |           |        |
| 16  | ZM4388103   | REQ |    |    |    |    |    |     | Moulding              |           | 300 mm |
| 17  | VOE11370225 | 1   |    |    |    |    |    |     | Inlet manifold        |           |        |
| 18  | ZM2903605   | 4   |    |    |    |    |    |     | Gasket                |           |        |

|    |             |   |  |  |  |  |  |  |                  |  |             |
|----|-------------|---|--|--|--|--|--|--|------------------|--|-------------|
| 19 | ZM2900002   | 8 |  |  |  |  |  |  | Screw            |  |             |
| 20 | ZM7099424   | 1 |  |  |  |  |  |  | Screw plug       |  |             |
| 21 | VOE20460026 | 1 |  |  |  |  |  |  | Sealing ring     |  | (ZM7099523) |
| 22 | ZM2900004   | 1 |  |  |  |  |  |  | Flange           |  |             |
| 23 | ZM2900003   | 1 |  |  |  |  |  |  | O-ring           |  |             |
| 24 | ZM2900005   | 3 |  |  |  |  |  |  | Screw            |  |             |
| 25 | VOE20405733 | 3 |  |  |  |  |  |  | Hexagon nut      |  |             |
| 26 | ZM4084010   | 1 |  |  |  |  |  |  | Connection piece |  |             |
| 27 | ZM4083990   | 1 |  |  |  |  |  |  | Nut              |  |             |
| 28 | VOE3586624  | 3 |  |  |  |  |  |  | Hexagon screw    |  | (ZM2905363) |
| 29 | ZM7098451   | 3 |  |  |  |  |  |  | Square Nut       |  |             |
| 30 | ZM4065780   | 1 |  |  |  |  |  |  | Support          |  |             |
| 31 | VOE20460026 | 1 |  |  |  |  |  |  | Sealing ring     |  | (ZM7099523) |

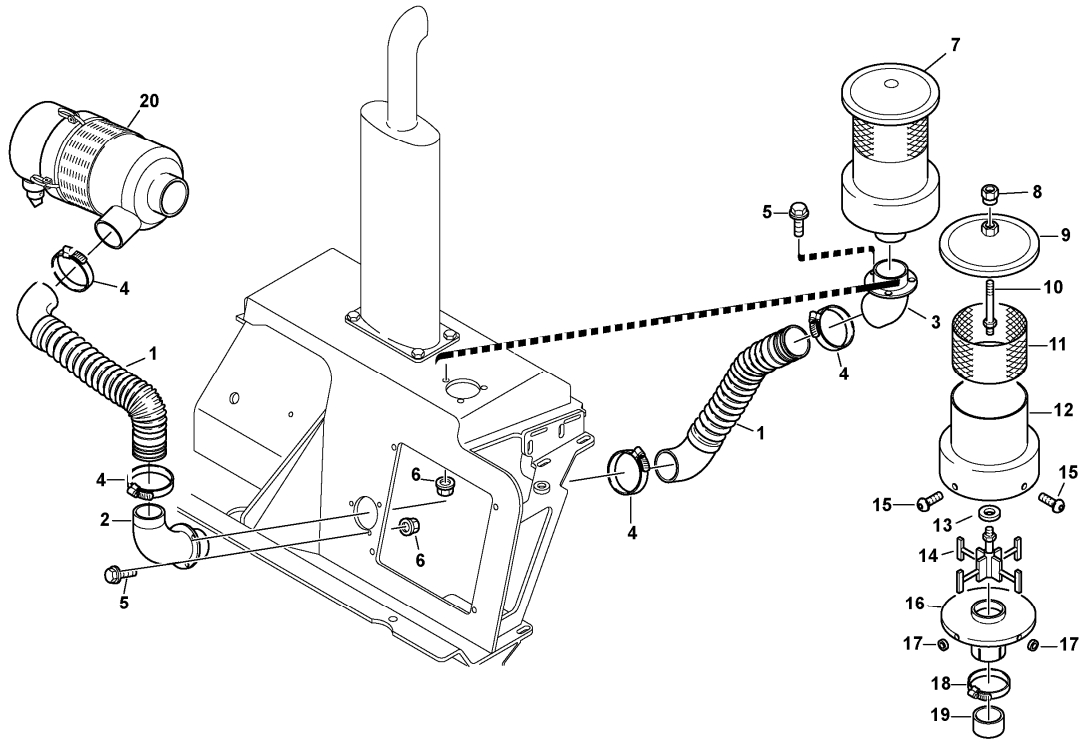
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| Date:<br><b>2013/11/5</b> | Image id:<br><b>1005079</b>       | Catalogue:<br><b>20006</b>        | Model:<br><b>L25B</b>                            |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>1750001-1750499</b> | Group/Section:<br><b>2567/100</b> | Title:<br><b>Prefilter - Oil bath air filter</b> |



| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description          | Option(s) | Remark |
|-----|-------------|----|----|----|----|----|----|-----|----------------------|-----------|--------|
| 1   | ZM2806244   | 1  |    |    |    |    |    |     | Hose                 |           |        |
| 2   | VOE943481   | 2  |    |    |    |    |    |     | Hose clamp           |           |        |
| 3   | VOE11305629 | 1  |    |    |    |    |    |     | Pipe end             |           |        |
| 4   | VOE13946544 | 3  |    |    |    |    |    |     | Screw                |           |        |
| 5   | VOE13949278 | 3  |    |    |    |    |    |     | Flange lock nut      |           |        |
| 6   | ZM2806244   | 1  |    |    |    |    |    |     | Hose                 |           |        |
| 7   | VOE943481   | 2  |    |    |    |    |    |     | Hose clamp           |           |        |
| 8   | VOE11305634 | 1  |    |    |    |    |    |     | Pipe end             |           |        |
| 9   | VOE13946544 | 3  |    |    |    |    |    |     | Screw                |           |        |
| 10  | VOE13949278 | 3  |    |    |    |    |    |     | Flange lock nut      |           |        |
| 11  | ZM2806244   | 1  |    |    |    |    |    |     | Hose                 |           |        |
| 12  | VOE943481   | 2  |    |    |    |    |    |     | Hose clamp           |           |        |
| 13  | ZM2804921   | 1  |    |    |    |    |    |     | Retainer             |           |        |
| 14  | VOE946441   | 4  |    |    |    |    |    |     | Flange screw         |           |        |
| 15  | VOE13971095 | 4  |    |    |    |    |    |     | Flange nut           |           |        |
| 16  | VOE11305642 | 1  |    |    |    |    |    |     | Retainer             |           |        |
| 17  | VOE946671   | 2  |    |    |    |    |    |     | Flange screw         |           |        |
| 18  | VOE945408   | 2  |    |    |    |    | SS |     | Flange nut           |           |        |
| 19  | VOE11305643 | 1  |    |    |    |    |    |     | Oil bath air cleaner |           |        |
| 20  | ZM5027660   | 1  |    |    |    |    |    |     | •Oil tank            |           |        |

|    |             |   |  |  |  |  |  |  |                 |  |             |
|----|-------------|---|--|--|--|--|--|--|-----------------|--|-------------|
| 21 | VOE6634778  | 3 |  |  |  |  |  |  | •Latch          |  | (ZM4053980) |
| 22 | ZM5027670   | 1 |  |  |  |  |  |  | •Insertion      |  |             |
| 23 | VOE6611320  | 1 |  |  |  |  |  |  | •Gasket         |  | (ZM5027690) |
| 24 | ZM5027680   | 1 |  |  |  |  |  |  | •Gasket         |  |             |
| 25 | VOE11305645 | 1 |  |  |  |  |  |  | Cyclone cleaner |  |             |
| 26 | ZM2133280   | 1 |  |  |  |  |  |  | •Cover          |  |             |
| 27 | ZM2189680   | 1 |  |  |  |  |  |  | •Pot            |  |             |
| 28 | ZM2133300   | 1 |  |  |  |  |  |  | •Brace          |  |             |
| 29 | ZM2189690   | 1 |  |  |  |  |  |  | •Wing wheel     |  |             |
| 30 | VOE6617832  | 1 |  |  |  |  |  |  | •Nut            |  | (ZM2123040) |
| 31 | ZM2136120   | 1 |  |  |  |  |  |  | •Screw          |  |             |

|                           |                                   |                                   |  |
|---------------------------|-----------------------------------|-----------------------------------|--|
| Date:<br><b>2013/11/5</b> | Image id:<br><b>1005377</b>       | Catalogue:<br><b>20006</b>        | Model:<br><b>L25B</b>                  |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>1750001-1750499</b> | Group/Section:<br><b>2568/100</b> | Title:<br><b>Pre-filter - Turbo II</b> |



Volvo Construction  
Equipment  
1005377

| Pos | Part        | Q1 | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description            | Option(s) | Remark |
|-----|-------------|----|----|----|----|----|----|-----|------------------------|-----------|--------|
| 1   | ZM2806244   | 2  |    |    |    |    |    |     | Hose                   |           |        |
| 2   | VOE11305629 | 1  |    |    |    |    |    |     | Pipe end               |           |        |
| 3   | VOE11305634 | 1  |    |    |    |    |    |     | Pipe end               |           |        |
| 4   | VOE943481   | 4  |    |    |    |    |    |     | Hose clamp             |           |        |
| 5   | VOE13946544 | 6  |    |    |    |    |    |     | Screw                  |           |        |
| 6   | VOE13949278 | 6  |    |    |    |    |    |     | Flange lock nut        |           |        |
| 7   | ZM2811088   | 1  |    |    |    |    |    |     | Pre-cleaner - Turbo II |           |        |
| 8   | ZM2908021   | 1  |    |    |    |    |    |     | •Nut                   |           |        |
| 9   | ZM2908012   | 1  |    |    |    |    |    |     | •Cap                   |           |        |
| 10  | ZM2908013   | 1  |    |    |    |    |    |     | •Rod                   |           |        |
| 11  | ZM2908014   | 1  |    |    |    |    |    |     | •Inlet filter          |           |        |
| 12  | ZM2908015   | 1  |    |    |    |    |    |     | •Housing               |           |        |
| 13  | ZM2908016   | 1  |    |    |    |    |    |     | •Washer                |           |        |
| 14  | ZM2908017   | 1  |    |    |    |    |    |     | •Spinner               |           |        |



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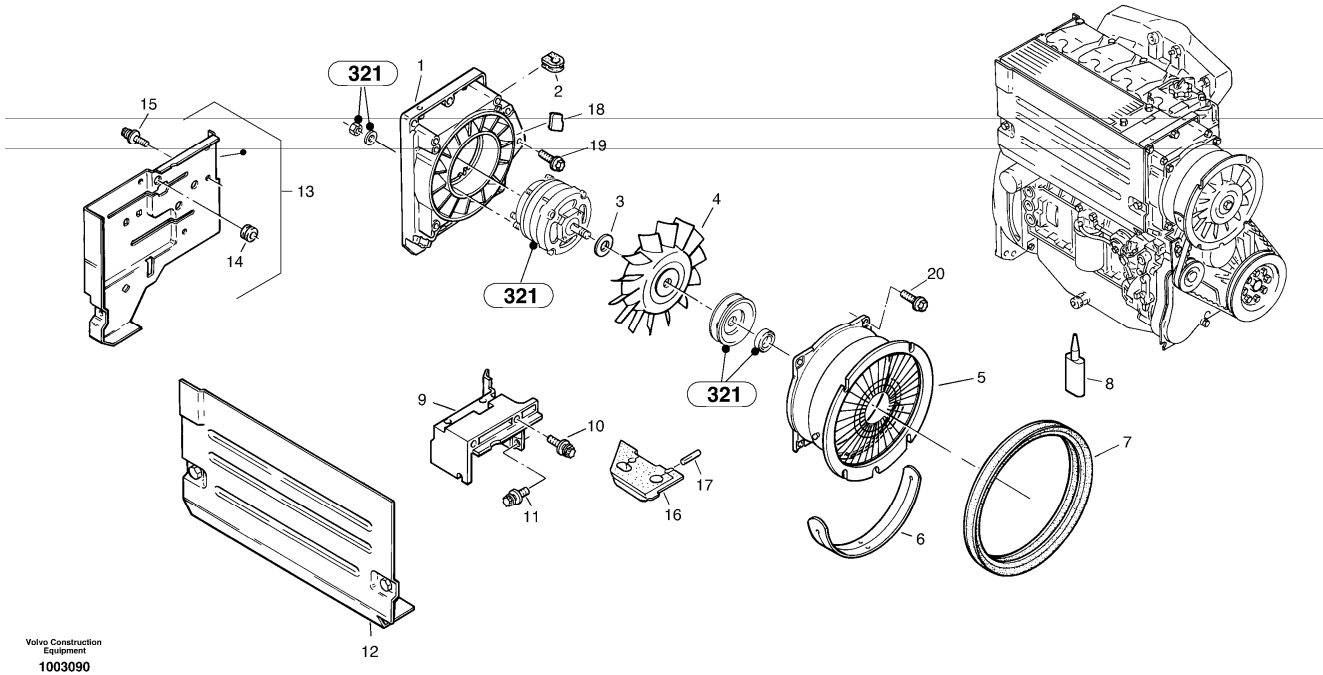
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|    |           |   |  |  |  |  |  |  |                  |  |                 |
|----|-----------|---|--|--|--|--|--|--|------------------|--|-----------------|
| 15 | ZM2908018 | 4 |  |  |  |  |  |  | •Bolt            |  |                 |
| 16 | ZM2908019 | 1 |  |  |  |  |  |  | •Floor           |  |                 |
| 17 | ZM2908020 | 4 |  |  |  |  |  |  | •Distance piece  |  |                 |
| 18 | ZM2908022 | 1 |  |  |  |  |  |  | •Clip            |  |                 |
| 19 | ZM2908023 | 1 |  |  |  |  |  |  | •Ring            |  |                 |
| 20 |           | 1 |  |  |  |  |  |  | Air filter, cpl. |  | See ref 256/100 |

|                           |                                   |                                  |                                     |
|---------------------------|-----------------------------------|----------------------------------|-------------------------------------|
| Date:<br><b>2013/11/5</b> | Image id:<br><b>1003090</b>       | Catalogue:<br><b>20006</b>       | Model:<br><b>L25B</b>               |
| Brand:<br><b>Volvo</b>    | Serial:<br><b>1750001-1750499</b> | Group/Section:<br><b>263/100</b> | Title:<br><b>Fan, Blower casing</b> |



Volvo Construction  
Equipment  
1003090

| Pos | Part        | Q1  | Q2 | Q3 | Q4 | Q5 | PS | Kit | Description    | Option(s) | Remark      |
|-----|-------------|-----|----|----|----|----|----|-----|----------------|-----------|-------------|
| 1   | ZM2904153   | 1   |    |    |    |    |    |     | Blower casing  |           |             |
| 2   | ZM2290294   | 2   |    |    |    |    |    |     | Sleeve         |           |             |
| 3   | ZM2904151   | REQ |    |    |    |    |    |     | Washer         |           | 5,00 mm     |
| 3   | ZM2290289   | REQ |    |    |    |    |    |     | Washer         |           | 5,50 mm     |
| 3   | ZM2290290   | REQ |    |    |    |    |    |     | Washer         |           | 6,00 mm     |
| 3   | ZM2290291   | REQ |    |    |    |    |    |     | Washer         |           | 6,50 mm     |
| 3   | ZM2904152   | REQ |    |    |    |    |    |     | Washer         |           | 7,00 mm     |
| 4   | ZM2905391   | 1   |    |    |    |    |    |     | Blower wheel   |           |             |
| 5   | VOE15053907 | 1   |    |    |    |    |    |     | Cover          |           | (ZM2900578) |
| 6   | ZM2905369   | 1   |    |    |    |    |    |     | •Gasket        |           |             |
| 7   | ZM2904157   | 1   |    |    |    |    |    |     | Profiled joint |           |             |
| 8   | ZM2904204   | REQ |    |    |    |    | OP |     | Cement         |           |             |
| 9   | VOE11370071 | 1   |    |    |    |    |    |     | Air guide      |           |             |
| 10  | ZM2904159   | 2   |    |    |    |    |    |     | Screw          |           |             |
| 11  | ZM2908518   | 1   |    |    |    |    |    |     | Screw          |           |             |
| 12  | ZM2905371   | 1   |    |    |    |    |    |     | Hood           |           |             |
| 13  | VOE11370070 | 1   |    |    |    |    |    |     | Plate          |           |             |
| 14  | ZM2259930   | 1   |    |    |    |    |    |     | •Rubber spout  |           |             |
| 15  | ZM2904121   | 3   |    |    |    |    |    |     | Screw          |           |             |
| 16  | VOE11715525 | 1   |    |    |    |    |    |     | Profile        |           | (ZM2904363) |

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