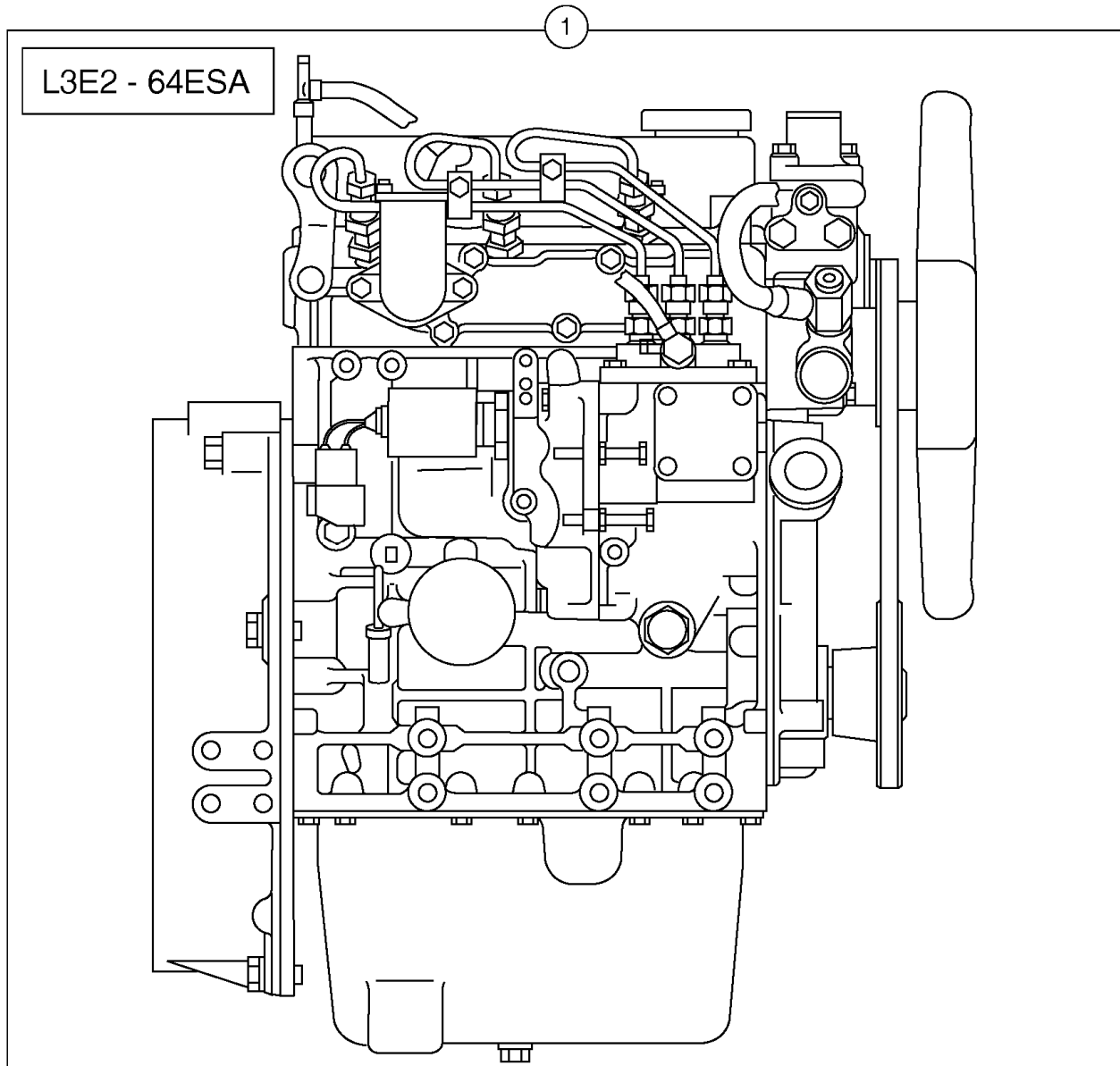


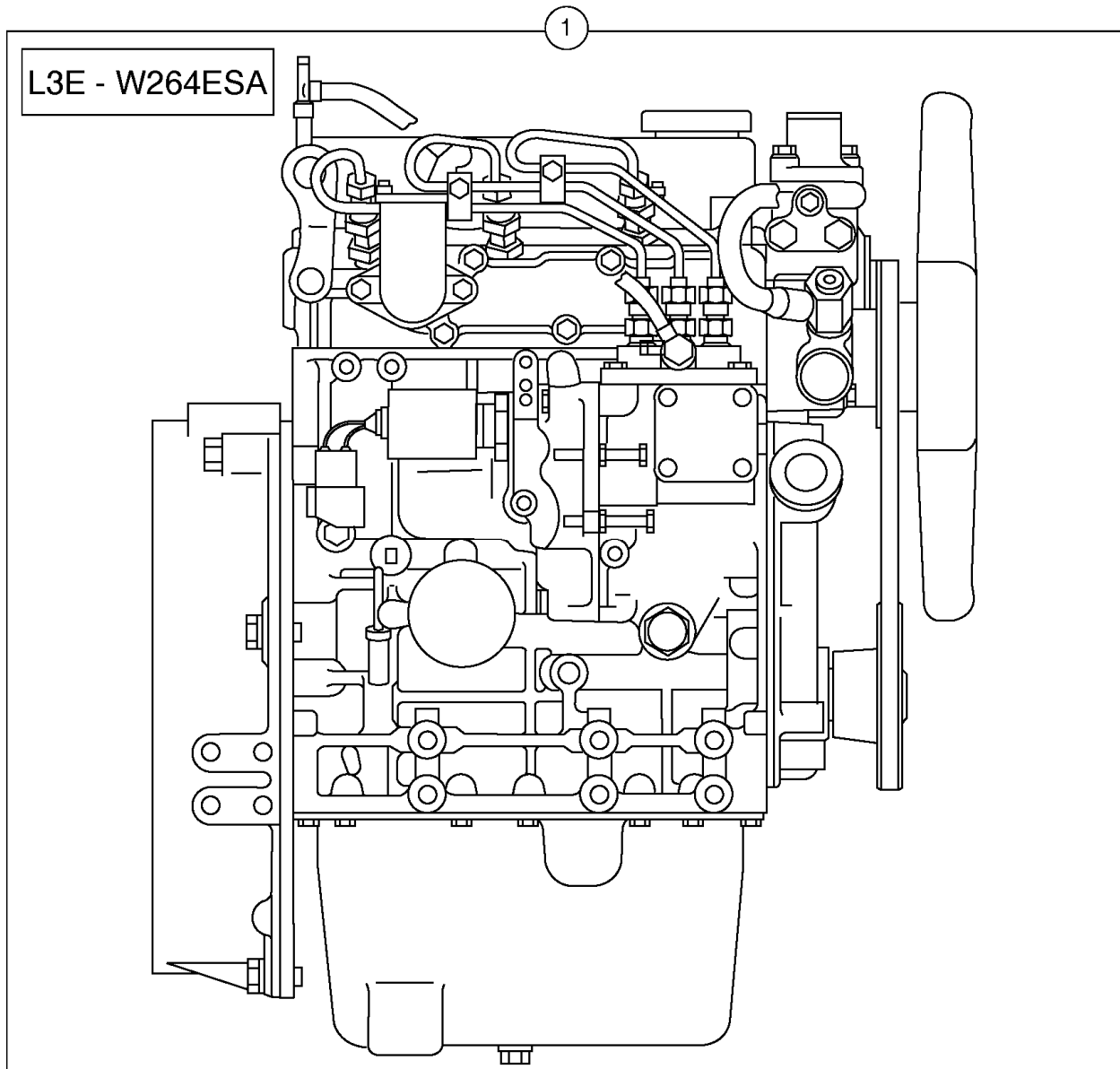
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Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>210/100</b>	Title: <b>Equipped engine L3E2-64ESA</b>



Q1-Q5	Option	Option description	
Q1.			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11800860	1							Engine		L3E2-64ESA

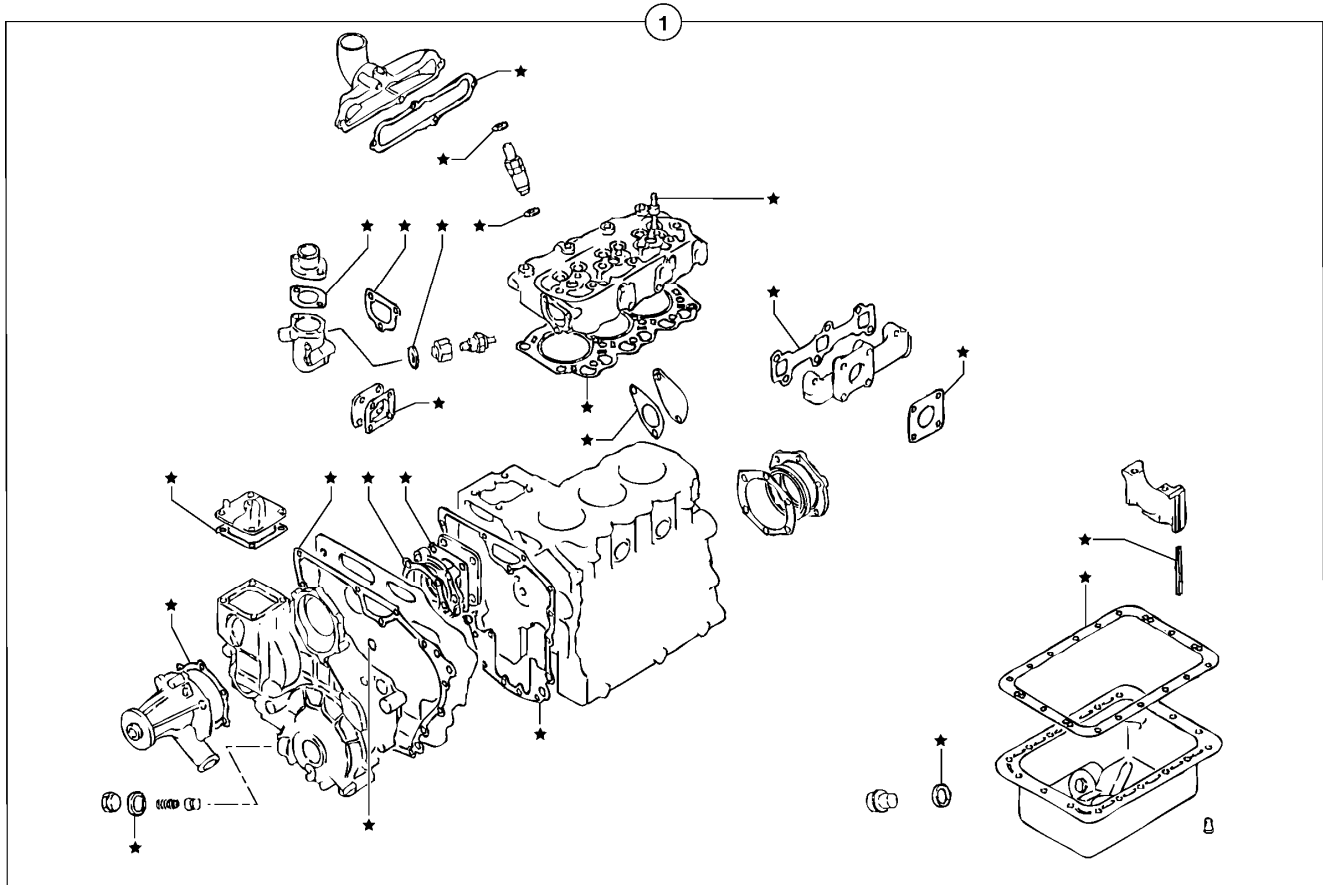
Date: <b>2013/11/24</b>	Image id: <b>210NZ1</b>	Catalogue: <b>10017</b>	Model: <b>EC15B XR</b>
Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>210/200</b>	Title: <b>Equipped engine L3E-W264ESA</b>



Q1-Q5	Option	Option description	
Q1.			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11800862	1							Engine		L3E-W264ESA

Date: <b>2013/11/24</b>	Image id: <b>210PZ1</b>	Catalogue: <b>10017</b>	Model: <b>EC15B XR</b>
Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>210/300</b>	Title: <b>Engine gasket kit</b>



Q1-Q5	Option	Option description	
Q1 272.10151			
Q2 11809178			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7418513	1	1						Seal kit		

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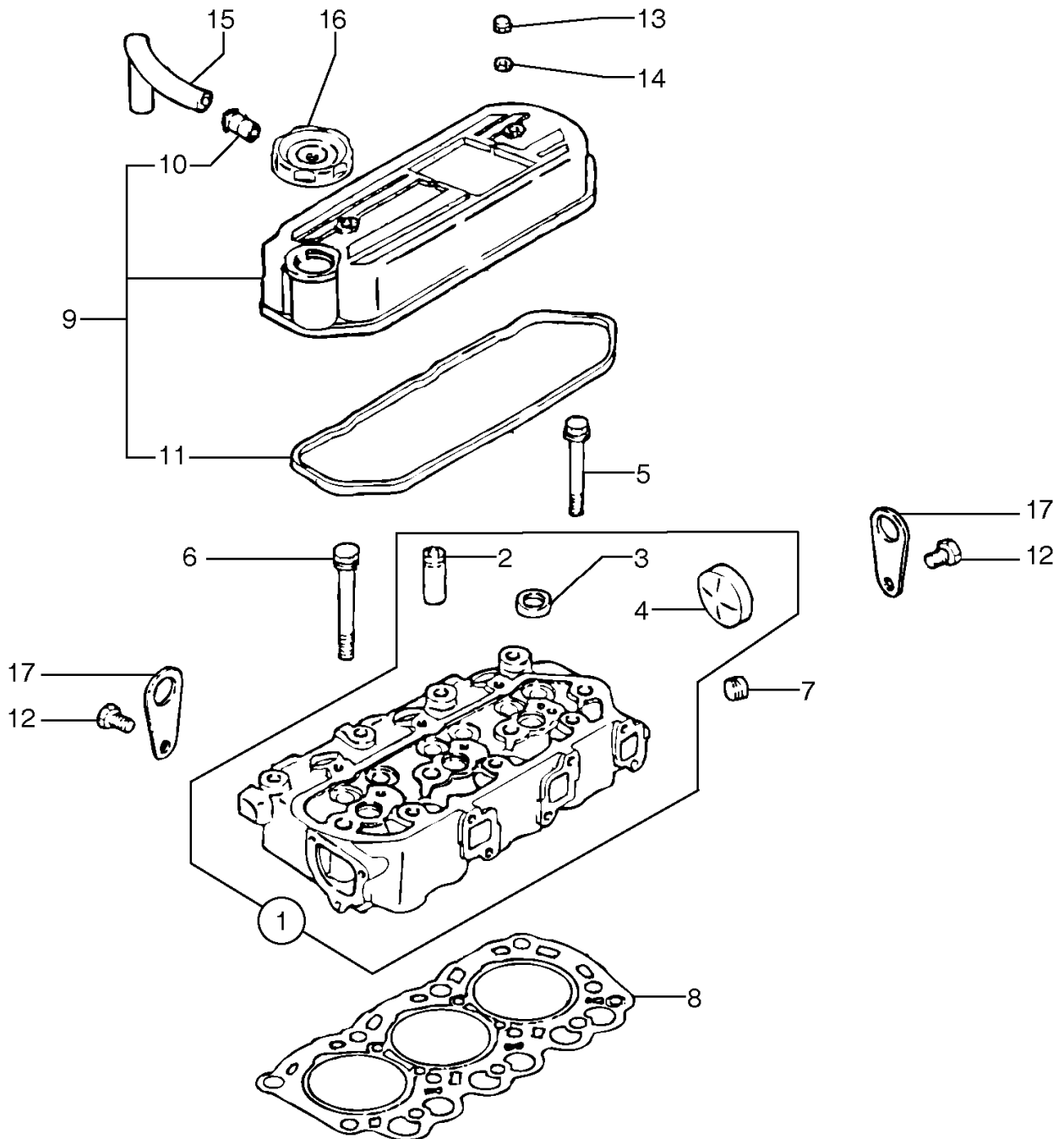
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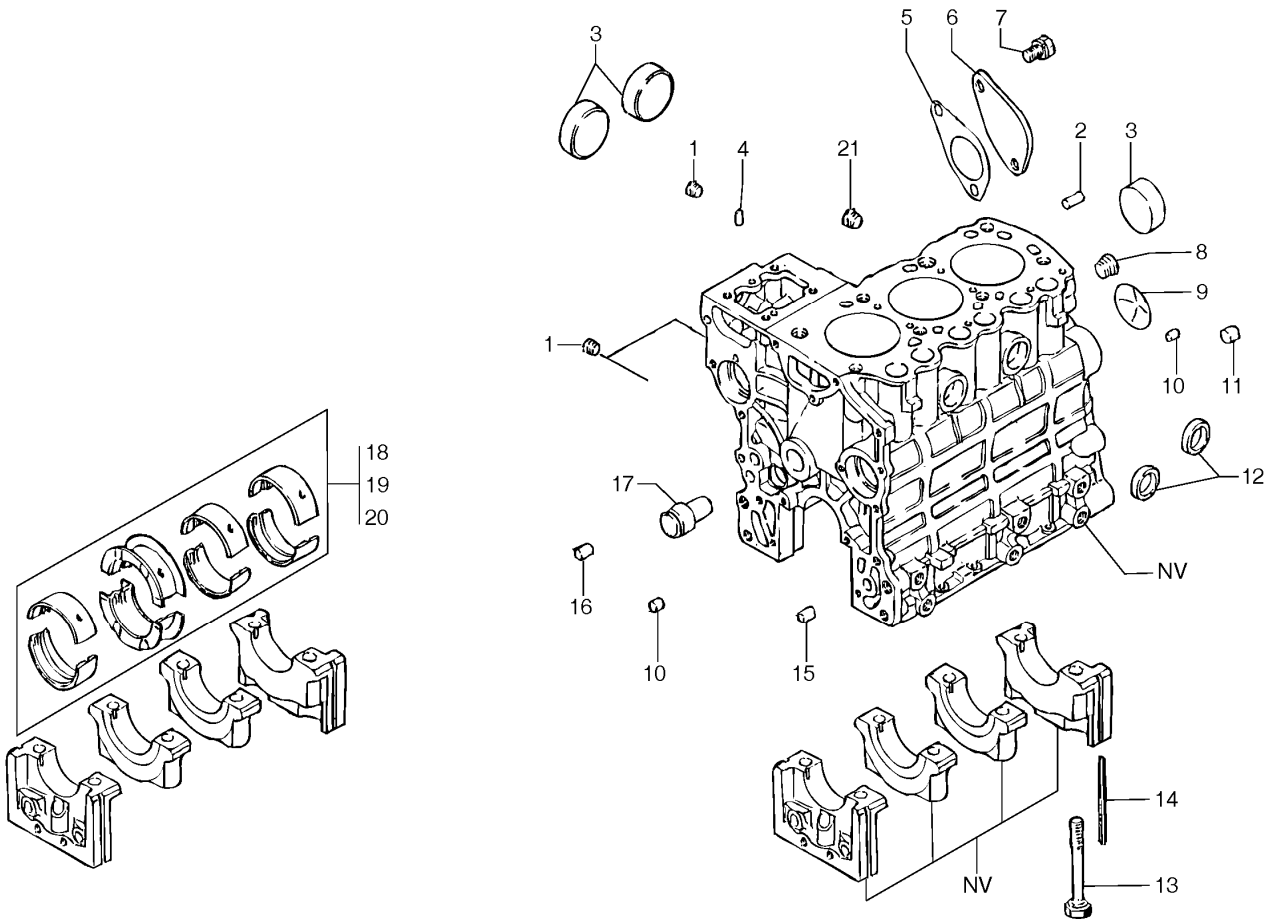
Date: <b>2013/11/24</b>	Image id: <b>211Z1</b>	Catalogue: <b>10017</b>	Model: <b>EC15B XR</b>
Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>211/100</b>	Title: <b>Cylinder head</b>



Q1-Q5	Option	Option description	
Q1 272.10151			
Q2 11809178			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7417039	1							Cylinder head		L3E2-64ESA
1	PJ7412995	1							Cylinder head		L3E-W264ESA
1	VOE15043474		1						Cylinder head		L3E-W464ESA
2	PJ7410611	6	6						•Guide		
3	PJ7410609	3							•Sealing		
4	PJ7410577	1							•Plug		
5	PJ7410587	3	3						Bolt		
6	PJ7417085	8	8						Bolt		
7	PJ7410691	1	1						Plug		
8	PJ7415738	1	1						Cyl Head Gasket		
9	PJ7418418	1							Cover		
10		1					NS		•Nipple		
11	PJ7412914	1							•Seal		
12	PJ7410097	2					SS		Screw		
13	PJ7410599	2	2						Nut		
14	PJ7410123	2					SS		Washer		
15	PJ7410665	1	1						Tube		
16	PJ11712227	1	1						Filler cap		
17	PJ7410628	2	2				OP		Support		

Date: <b>2013/11/24</b>	Image id: <b>212Z1</b>	Catalogue: <b>10017</b>	Model: <b>EC15B XR</b>
Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>212/100</b>	Title: <b>Cylinder block</b>

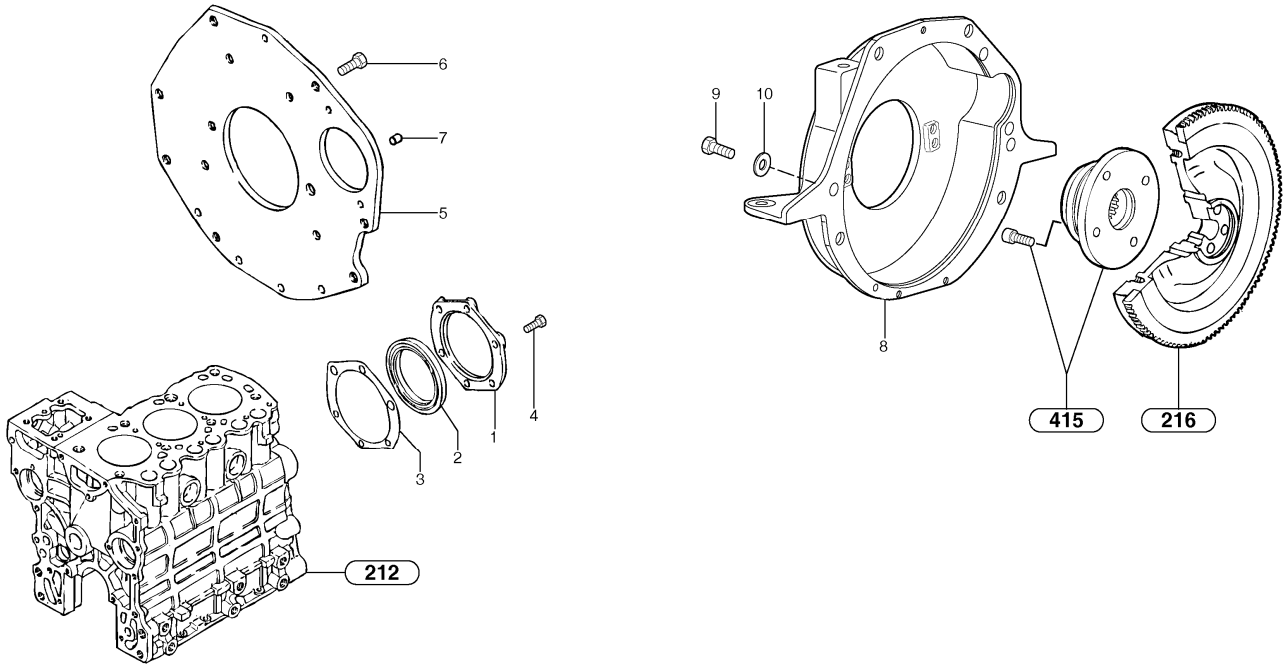


Q1-Q5	Option	Option description	
Q1 272.10151			
Q2 11809178			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7417041	3	3						Plug		
2	PJ7410129	1	1						Centraliser		
3	PJ7410577	3							Plug		
4	PJ7410287	2	2						Centraliser		
5	PJ7418420	1	1						Seal		
6		1	1				NS		Plate		
7	PJ4380042	2	2						Screw		
8	PJ7410692	1	1						Plug		
9	PJ7410608	1	1						Plug		
10	PJ7410688	2	2						Bushing		

11	PJ7410690	3	3						Bushing		
12	PJ7410144	2	2						Plug		
13	PJ7418419	8	8						Bolt		
14	PJ7410625	4	4						Seal		
15	PJ7410689	1	1						Bushing		
16	PJ7410404	2	2						Bushing		
17	PJ7415739	1	1						Shaft		
18	PJ7413155	1	1						Bearings (kit)		STD SZ
19	PJ7413156	1	1						Bearings (kit)		0,25mm/0.0098in
20	PJ7413157	1	1						Bearings (kit)		0,50mm/0.0197in
21	PJ7410039	1	1						Plug		

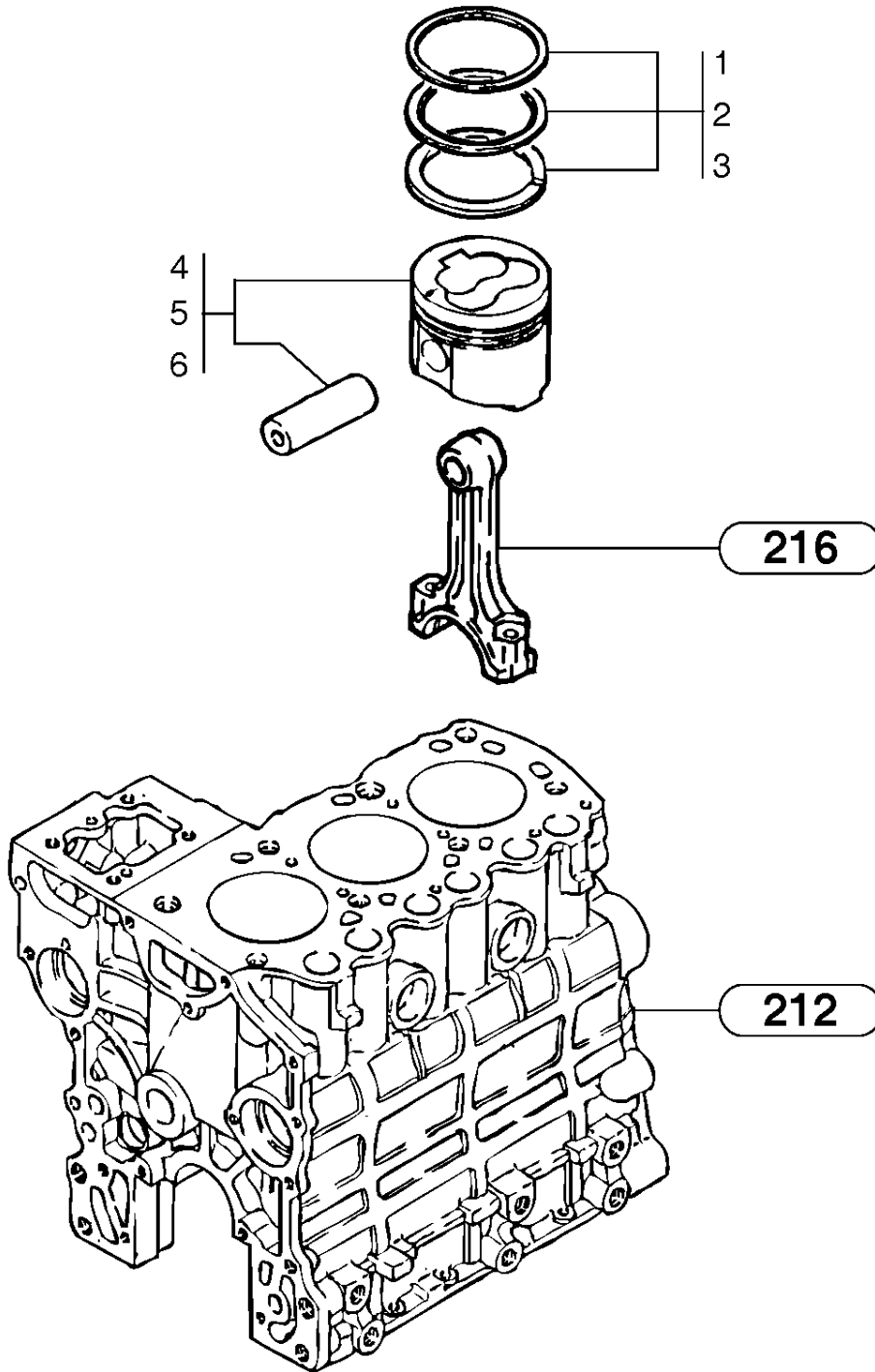
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Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>212/500</b>	Title: <b>Flywheel housing</b>



Q1-Q5	Option	Option description	
Q1 272.10151			
Q2 11809178			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410615	1	1						Flange		
2	PJ7410585	1	1						Seal		
3	PJ7410626	1	1						Seal		
4	PJ4380032	6	6						Screw		
5		1	1						Plate		
6	PJ7416472	6	6						Attachment kit		
7	PJ7412990	1	1						Centraliser		
8	PJ3810791	1							Flywheel housing		
9	PJ4380172	6							Screw		HM12X20
10	VOE955897	6							Washer		13x24x2

Date: <b>2013/11/24</b>	Image id: <b>213Z1</b>	Catalogue: <b>10017</b>	Model: <b>EC15B XR</b>
Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>213/100</b>	Title: <b>Pistons</b>

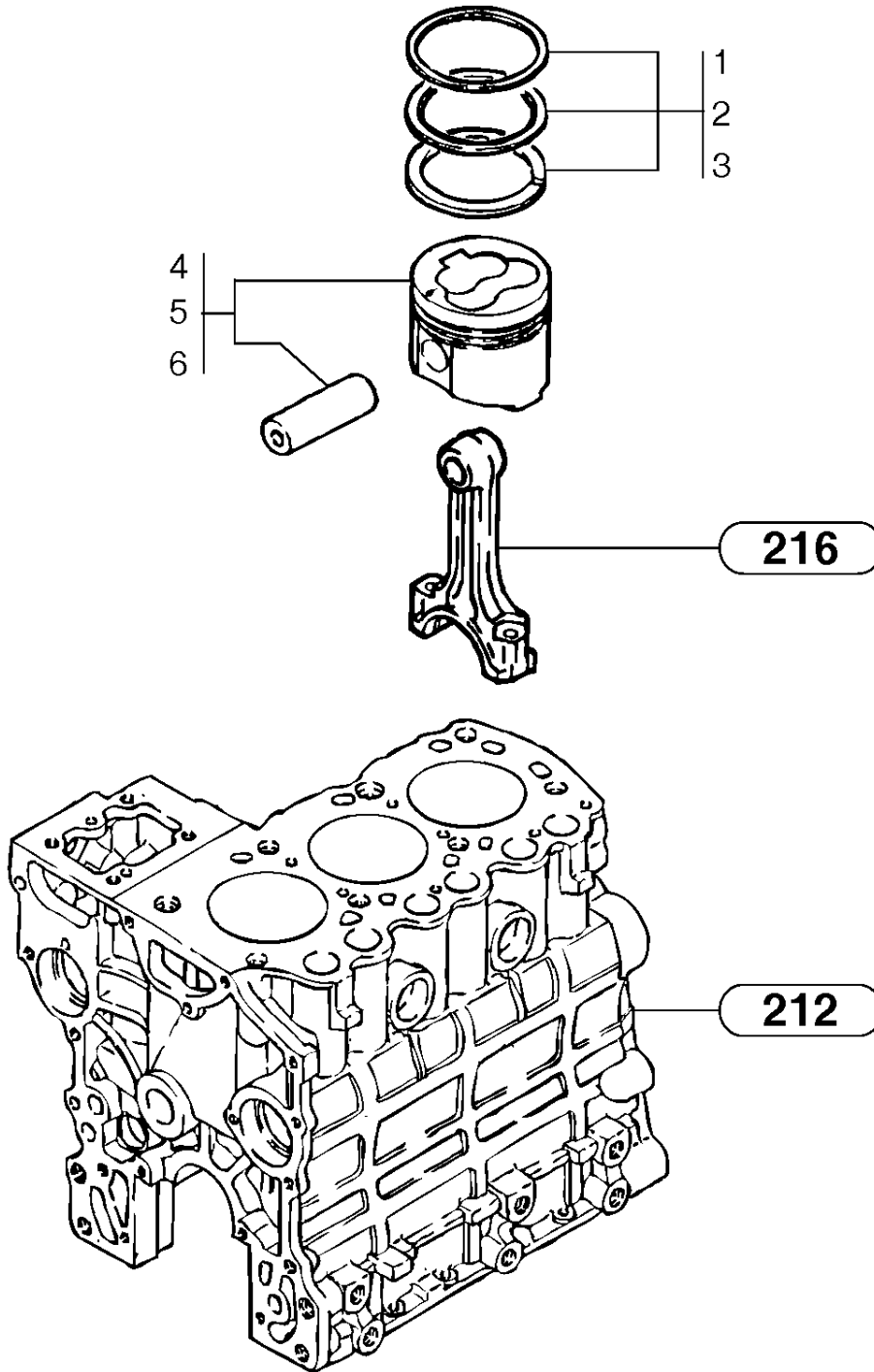


Q1-Q5	Option	Option description	
Q1 L3E2-64ESA			

Q2 11809178			
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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410666	3	3						Piston rings (kit)		STD SZ
2	PJ7411182	3	3						Piston rings (kit)		0,25mm/0.0098in
3	PJ7411183	3	3						Piston rings (kit)		0,50mm/0.0197in
4	PJ7418421	3							Piston		STD SZ
4	PJ7418424		3						Piston		STD SZ
5	PJ7418422	3							Piston		0,25mm/0.0098in
5	PJ7418425		3						Piston		0,25mm/0.0098in
6	PJ7418423	3							Piston		0,50mm/0.0197in
6	PJ7418426		3						Piston		0,50mm/0.0197in

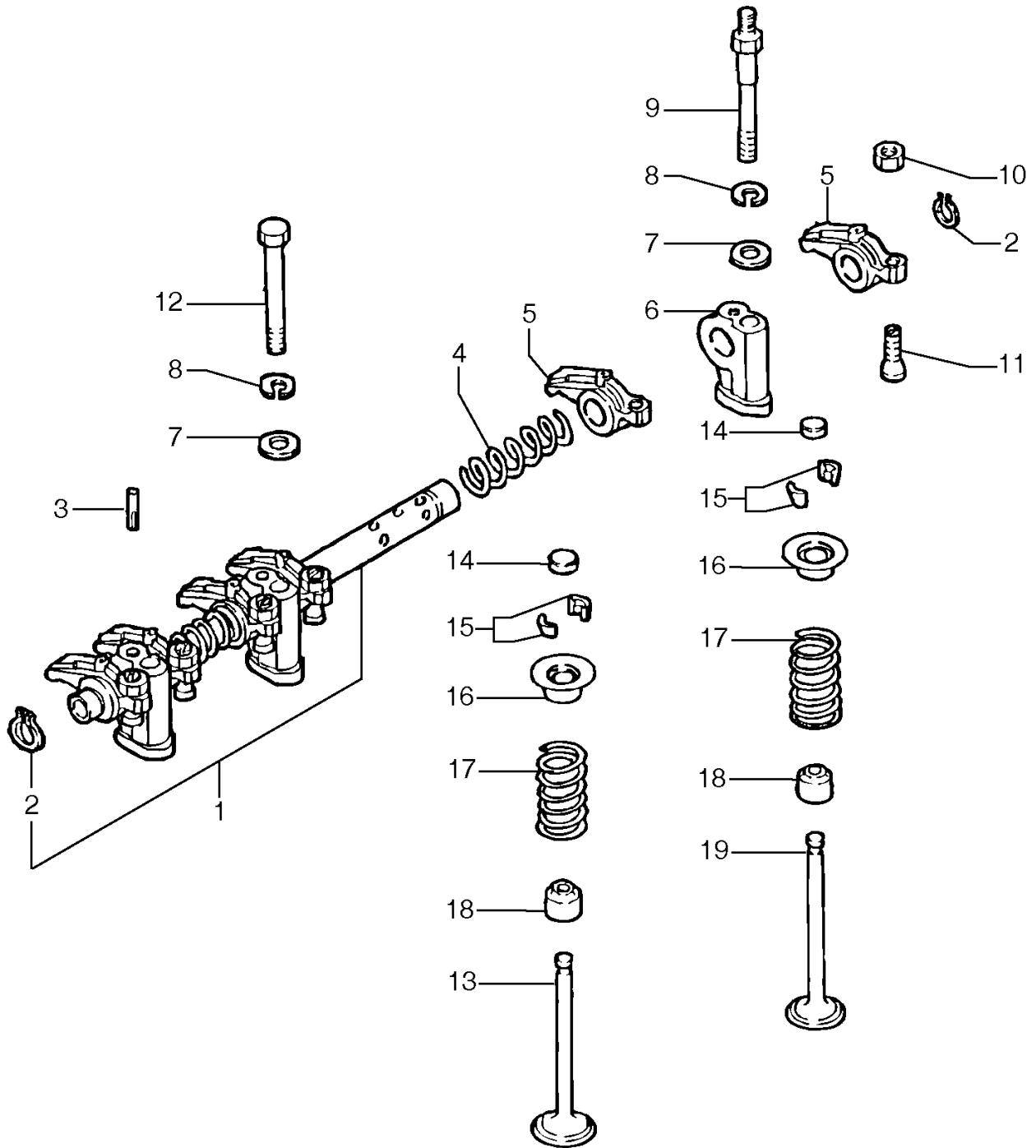
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Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>213/200</b>	Title: <b>Pistons L3E-W264ESA</b>



Q1-Q5	Option	Option description	
Q1.			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410666	3							Piston rings (kit)		STD SZ
2	PJ7411182	3							Piston rings (kit)		0,25mm/0.0098in
3	PJ7411183	3							Piston rings (kit)		0,50mm/0.0197in
4	PJ7418424	3							Piston		STD SZ
5	PJ7418425	3							Piston		0,25mm/0.0098in
6	PJ7418426	3							Piston		0,50mm/0.0197in

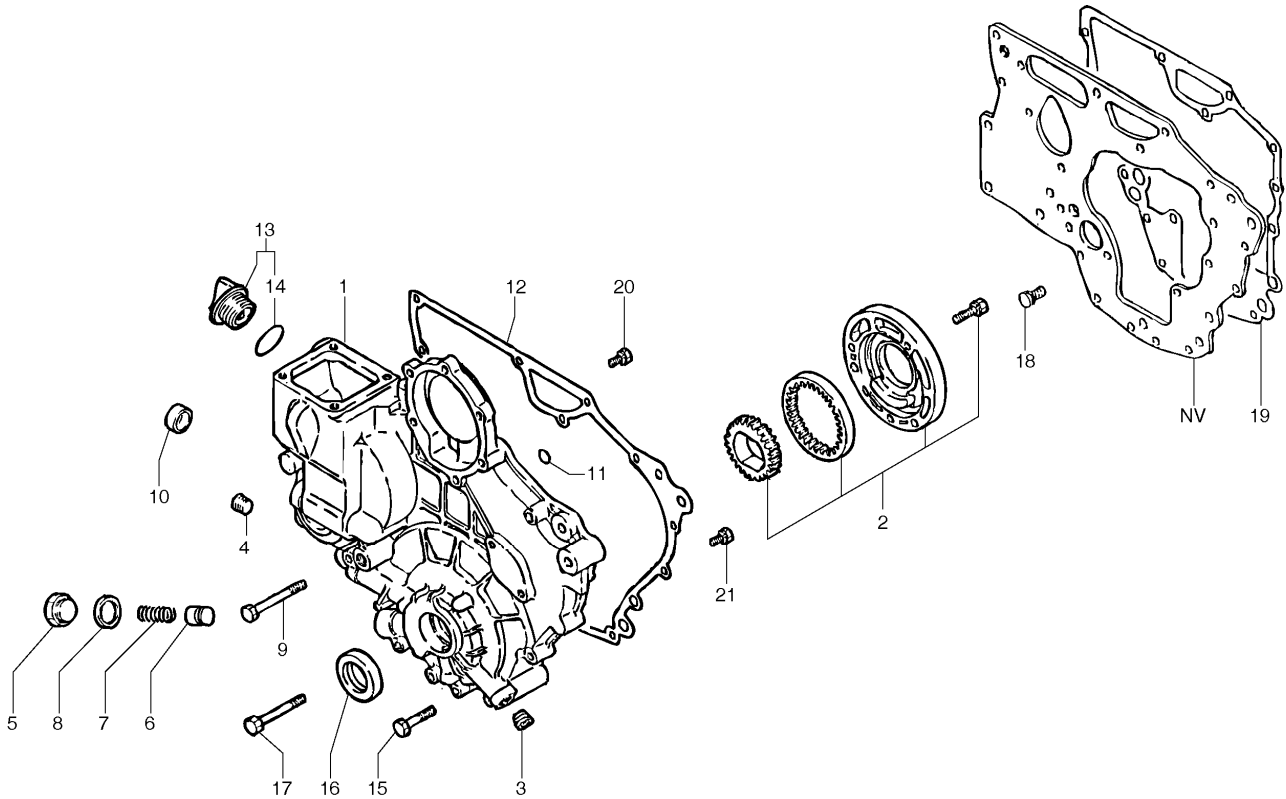
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Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>214/100</b>	Title: <b>Rocker arm shaft</b>



Q1-Q5	Option	Option description	
Q1 272.10151			
Q2 11809178			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7418433	1	1						Rocker Arm Shaft		
2	PJ7410605	2	2						Snap Ring		
3	PJ7410622	1	1						Pin		
4	PJ7410612	2	2						Spring		
5	PJ7410657	6							Rocker Arm		
5	VOE15043547		6						Rocker arm		
6	PJ7410613	3	3						Support		
7	PJ7410402	3	3						Washer		
8	PJ4470014	3	3						Lock Washer		
9	PJ7410669	2							Stud		
9	VOE15043549		2						Bolt		
10	VOE983302	6	6						Hexagon nut		
11	PJ7410658	6	6						Screw		
12	PJ7411295	1							Screw		
12			1				NS		Screw		
13	PJ7410620	3							Inlet valve		
13	VOE15047648		3						Inlet valve		
14	PJ7414924	6	6						Cap		
15	PJ7410056	12	12						Stop		
16	PJ7410655	6							Washer		
16	VOE15042927		6						Washer		
17	PJ7410638	6	6						Spring		
18	PJ7414430	6	6						Seal		
19	PJ7410621	3					SS		Exhaust Valve		
19	VOE15043581		3						Exhaust valve		

Date: <b>2013/11/24</b>	Image id: <b>215Z1</b>	Catalogue: <b>10017</b>	Model: <b>EC15B XR</b>
Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>215/100</b>	Title: <b>Timing gear casing</b>

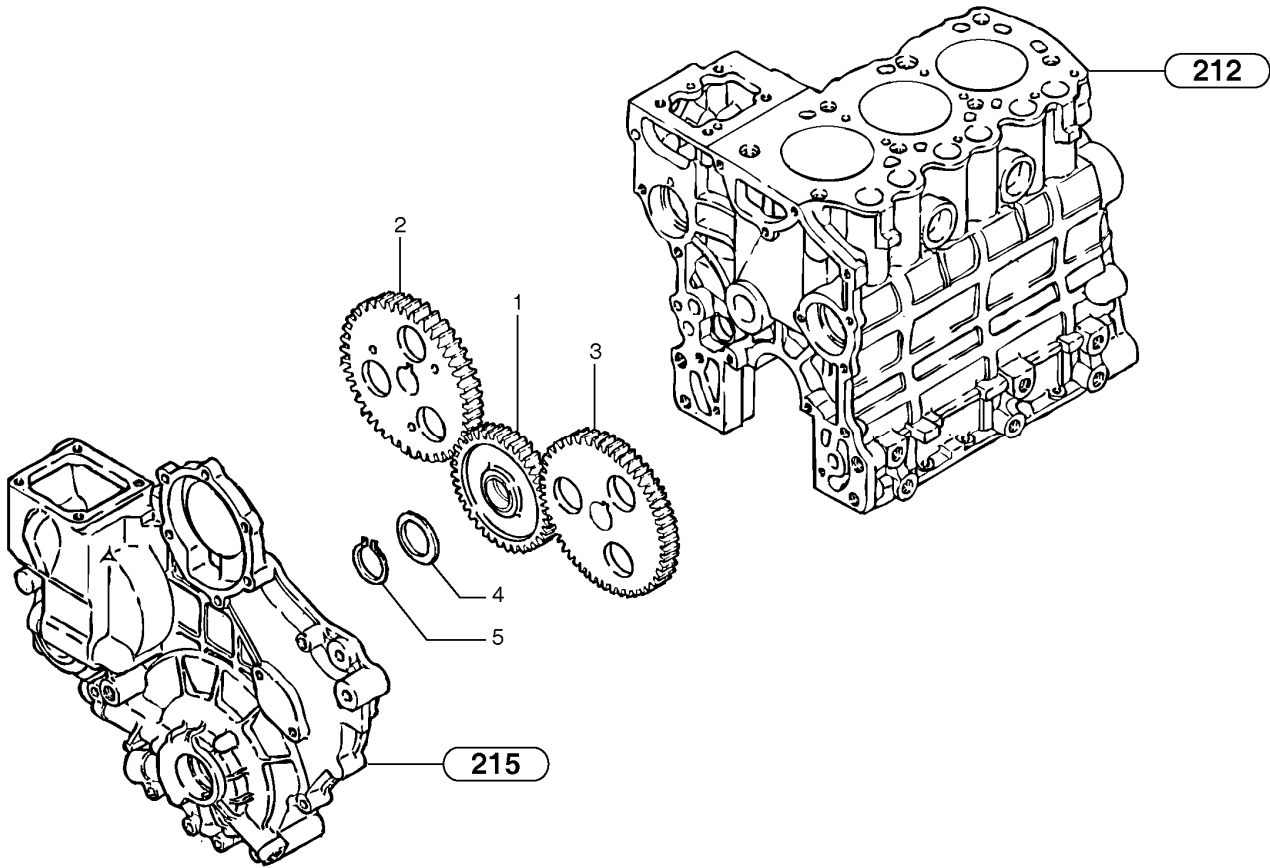


Q1-Q5	Option	Option description	
Q1 272.10151			
Q2 11809178			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7415741	1							Oil Pan		
1	VOE15043467		1						Gear housing		
2		1							•Oil pump		See ref 221/100
3	PJ7410408	1	1						•Plug		
4	PJ7410691	1	1						•Plug		
5	PJ7410579	1	1						•Plug		
6	PJ7410047	1	1						•Plunger		
7	PJ7410659	1	1						•Spring		
8	PJ11715851	1	1						•Seal		
9	PJ7410594	1	1						Screw		
10	PJ7410627	1	1						Plug		
11	PJ7410603	2	2						O-ring		
12	PJ7418368	1	1						Seal		

13	VOE11716698	1							Oil Filler Cap		(PJ7410610)
13	VOE11716698		1						Oil Filler Cap		
14	VOE15018325	1	1						•O-ring		
15	PJ7410592	3	3						Screw		
16	PJ7410580	1	1						Sealing		
17	PJ7410593	4	4						Screw		
18	PJ4380030	7	7						Screw		
19	PJ7418432	1	1						Seal		
20	PJ4380042	3	3						Screw		
21	PJ4380030	4	4						Screw		

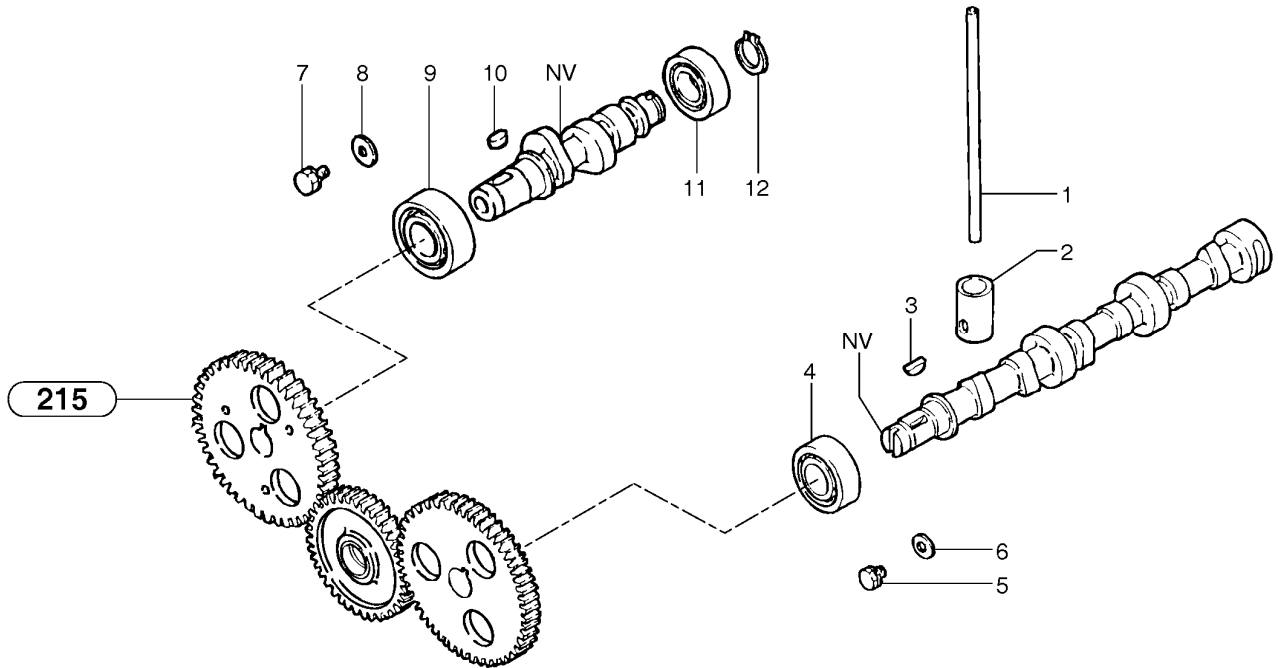
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Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>215/300</b>	Title: <b>Timing gears</b>



Q1-Q5	Option	Option description	
Q1 272.10151			
Q2 11809178			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7418429	1	1						Gear		
2	PJ7418430	1	1						Gear		
3	PJ7418428	1	1						Gear		
4	PJ7415183	1	1						Washer		
5	PJ7415178	1	1						Snap Ring		

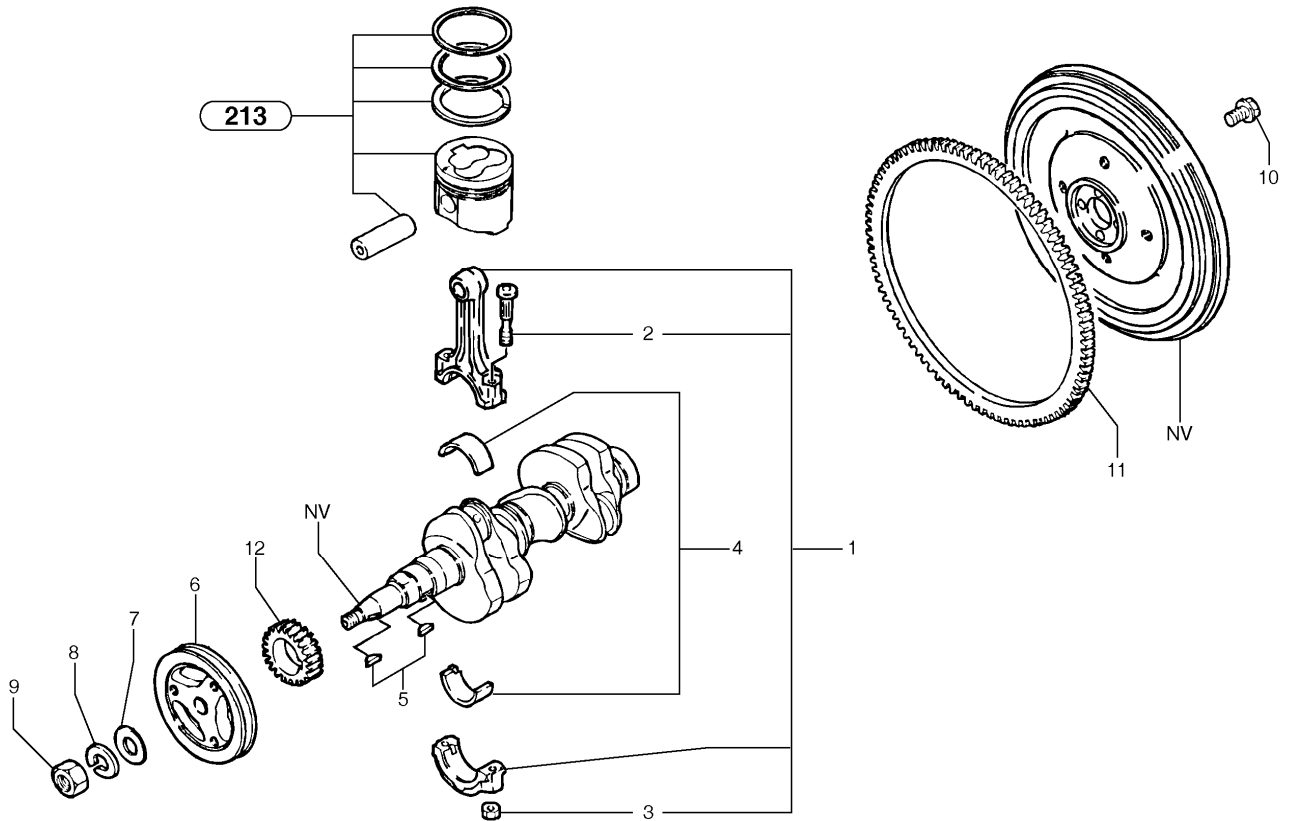
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Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>215/400</b>	Title: <b>Camshaft</b>



Q1-Q5	Option	Option description	
Q1 272.10151			
Q2 11809178			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410656	6	6						Rod		
2	PJ7410651	6	6						Tappet		
3	PJ7410602	1	1						Key		
4	PJ7410617	1	1						Ball bearing		
5	PJ4380031	1	1						Screw		
6	PJ7410629	1	1						Washer		
7	PJ4380031	1	1						Screw		
8	PJ7410629	1	1						Washer		
9	PJ7410617	1	1						Ball bearing		
10	PJ7410131	1	1						Key		
11	PJ7410618	1	1						Ball bearing		
12	PJ7410606	1	1						Snap Ring		

Date: <b>2013/11/24</b>	Image id: <b>216Z1</b>	Catalogue: <b>10017</b>	Model: <b>EC15B XR</b>
Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>216/100</b>	Title: <b>Connecting rods</b>

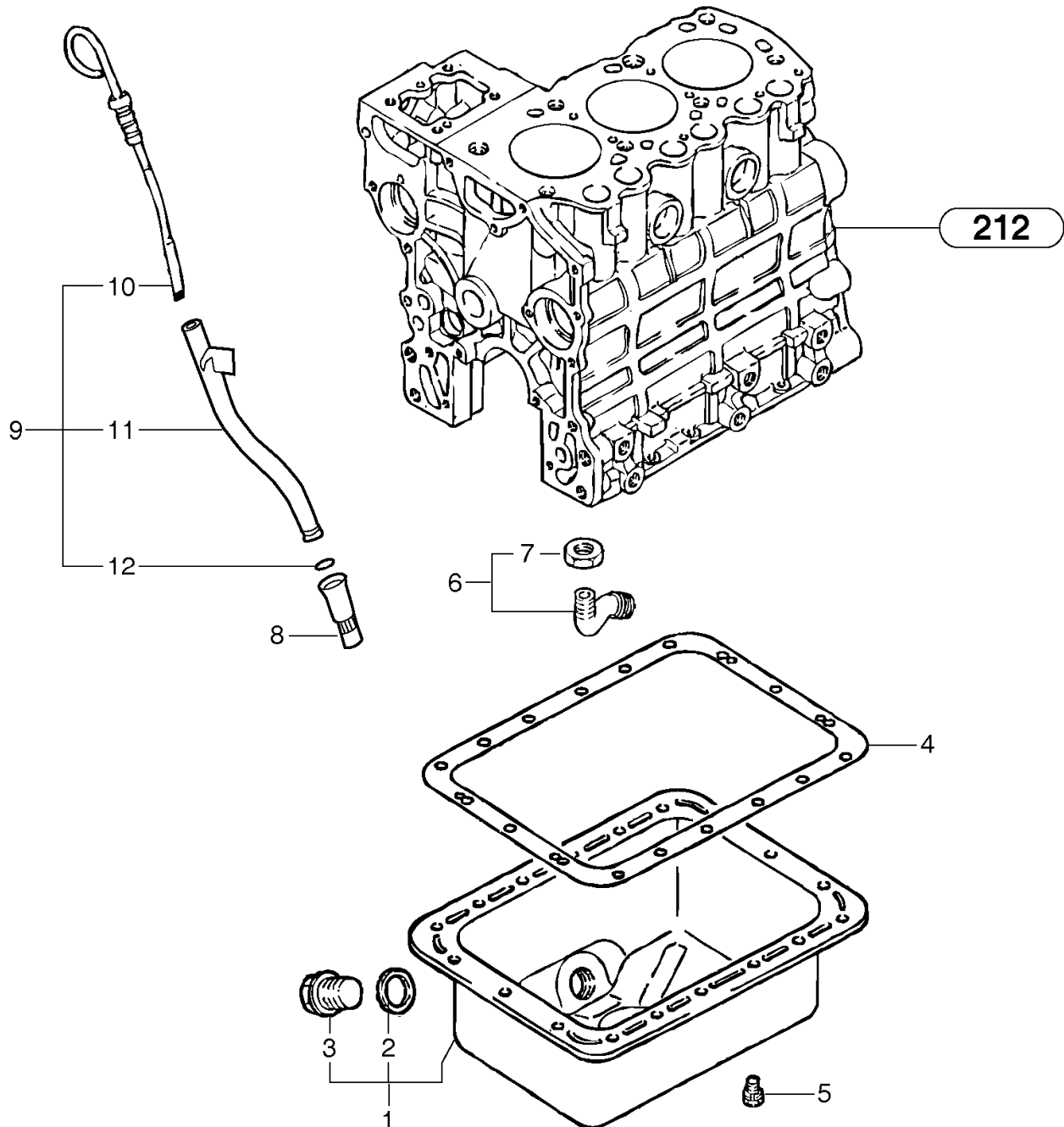


Q1-Q5	Option	Option description	
Q1 272.10151			
Q2 11809178			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7417045	3	3						Piston rod		
2	PJ7410578	6	6						•Screw		
3	PJ7410045	6	6						•Nut		
4	VOE11716691	3							Connecting Rod		(PJ7413017)STD SZ
4	VOE11716691		3						Connecting Rod		
4	VOE11716692	3							Connecting Rod		(PJ7413018) 0,25mm/0.0098in
4	VOE11716692		3						Connecting Rod		
4	PJ7411185	3							Bearings (kit)		0,50mm/0.0197in
4	VOE11716693		3						Connecting Rod		
5	PJ7410602	2	2						Key		
6	PJ7415745	1	1						Pulley		
7	PJ7410600	1	1						Washer		



Date: <b>2013/11/24</b>	Image id: <b>217Z1</b>	Catalogue: <b>10017</b>	Model: <b>EC15B XR</b>
Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>217/100</b>	Title: <b>Lubrication oil sump</b>



Q1-Q5	Option	Option description	
Q1	272.10151		
Q2	11809178		

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
-----	------	----	----	----	----	----	----	-----	-------------	-----------	--------

1	PJ7413163	1							Oil pan		
1	VOE15043468		1						Oil pan		
2	VOE11715851	1	1						•Sealing		(PJ7410040)
3	PJ7410041	1	1						•Plug		
4	PJ7418431	1	1						Seal		
5	PJ4380031	18	18						Screw		
6	PJ7413011	1	1						Strainer		
7	PJ7410727	1	1						•Nut		
8	PJ7411338	1	1						Giude		
9	PJ7417046	1	1				NS		Dipstick		
10	PJ7416846	1	1						•Dipstick		
11	PJ7417087	1	1						•Giude		
12	PJ4040050	1	1						•O-ring		



**Suggest:**

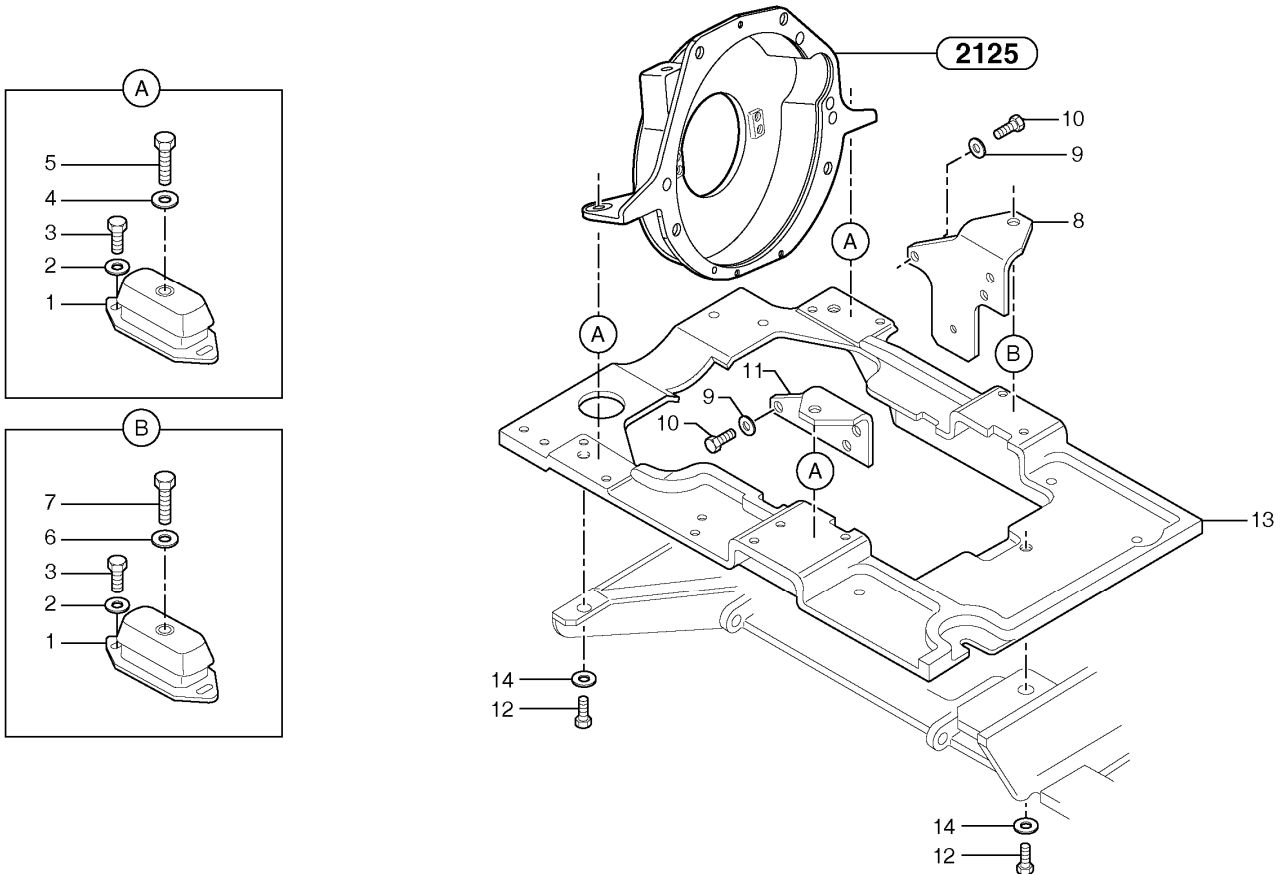
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Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>218/100</b>	Title: <b>Engine mounts</b>



Q1-Q5	Option	Option description	
Q1 272.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11802279	4							Bump rubber		(PJ5140405)
2	VOE960148	8							Washer		10.5x22x2
3	VOE967634	8							Hex. socket screw		CHC M10x20
4	VOE13955897	3							Washer		13x24x2
5	VOE978932	3							Hexagon screw		M12x30
6	VOE13930908	1							Washer		13x27x4
7	VOE978933	1							Hexagon screw		H M12x40
8	PJ3560630	1							Engine Bracket		
9	VOE960148	6							Washer		10.5x22x2
10	PJ4370015	6							Screw		HM10X25
11	PJ3560339	1							Support		
12	VOE978932	3							Hexagon screw		M12x30

13	VOE11805725	1							Cradle		(PJ5610020)
14	VOE13955897	3							Washer		13x24x2

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