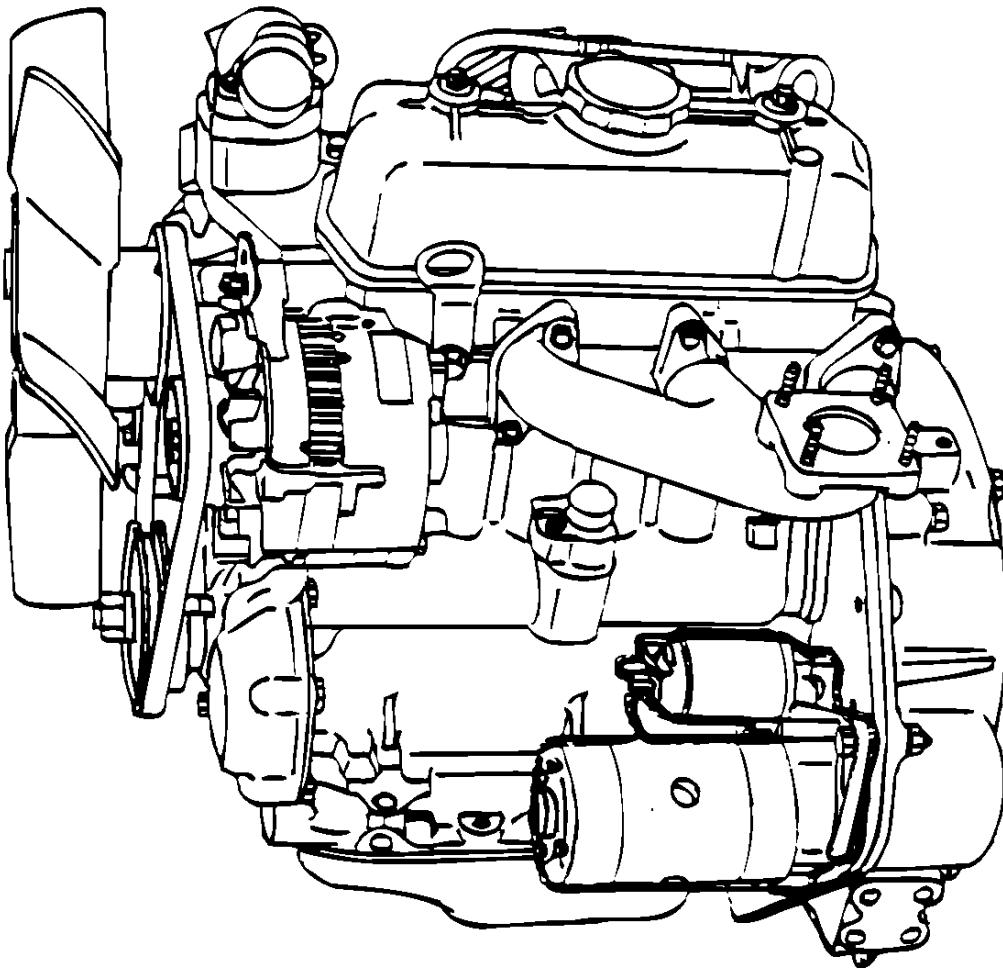


Date: <b>2013/11/24</b>	Image id: <b>210X1</b>	Catalogue: <b>10003</b>	Model: <b>EC15 XT</b>
Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>210/100</b>	Title: <b>Equipped engine L3E2-63ESA</b>

1

L3E2 - 63ESA

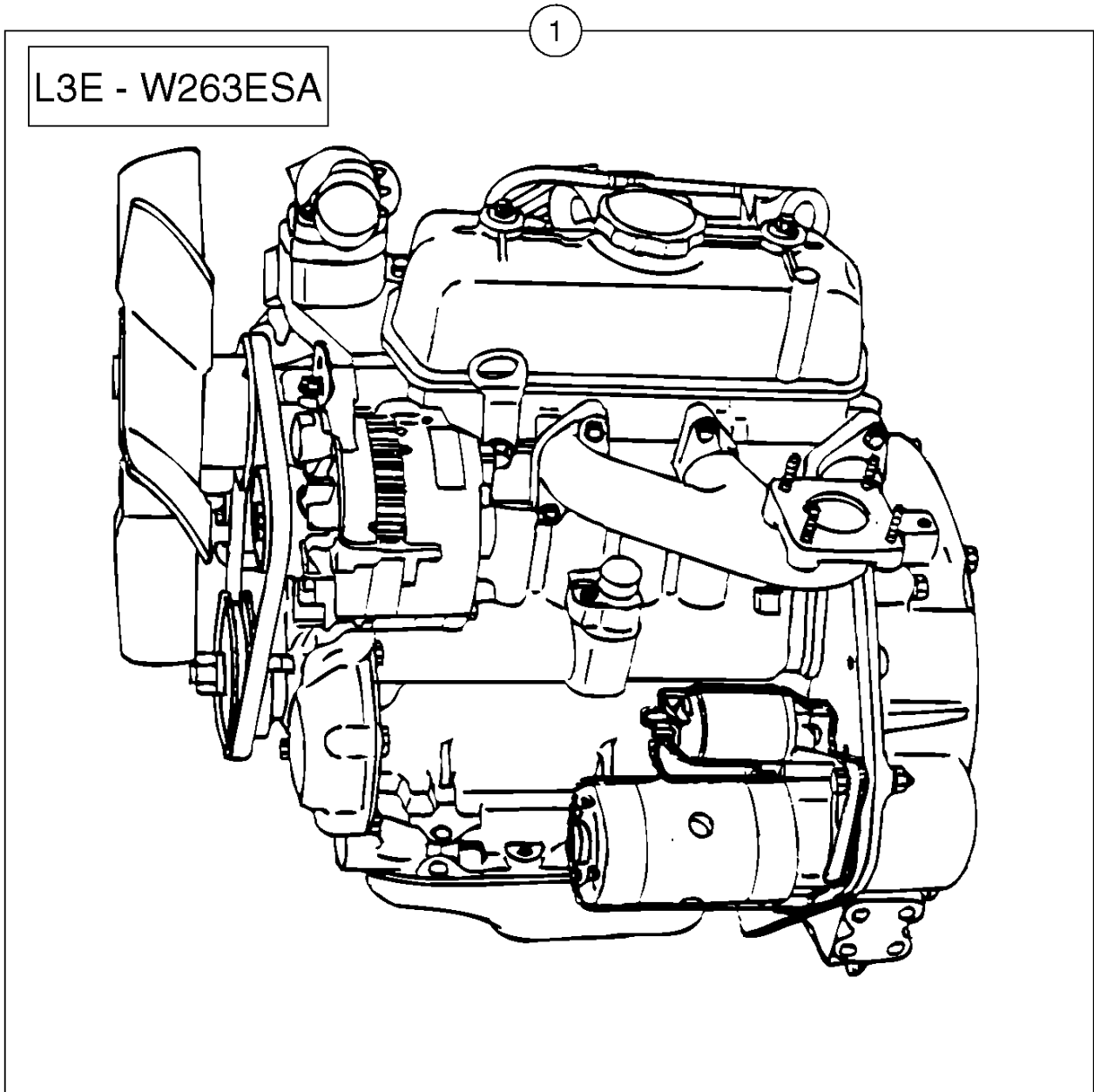


Q1-Q5	Option	Option description	
Q1 261.10151			
Q2 261.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
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1	PJ7417009	1	1				SS		Engine, cpl.		L3E2-63ESA
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Date: <b>2013/11/24</b>	Image id: <b>210NX1</b>	Catalogue: <b>10003</b>	Model: <b>EC15 XT</b>
Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>210/200</b>	Title: <b>Equipped engine (us) L3E-W263ESA</b>



Q1-Q5	Option	Option description	
Q1.			
Q2 261.54131 US			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
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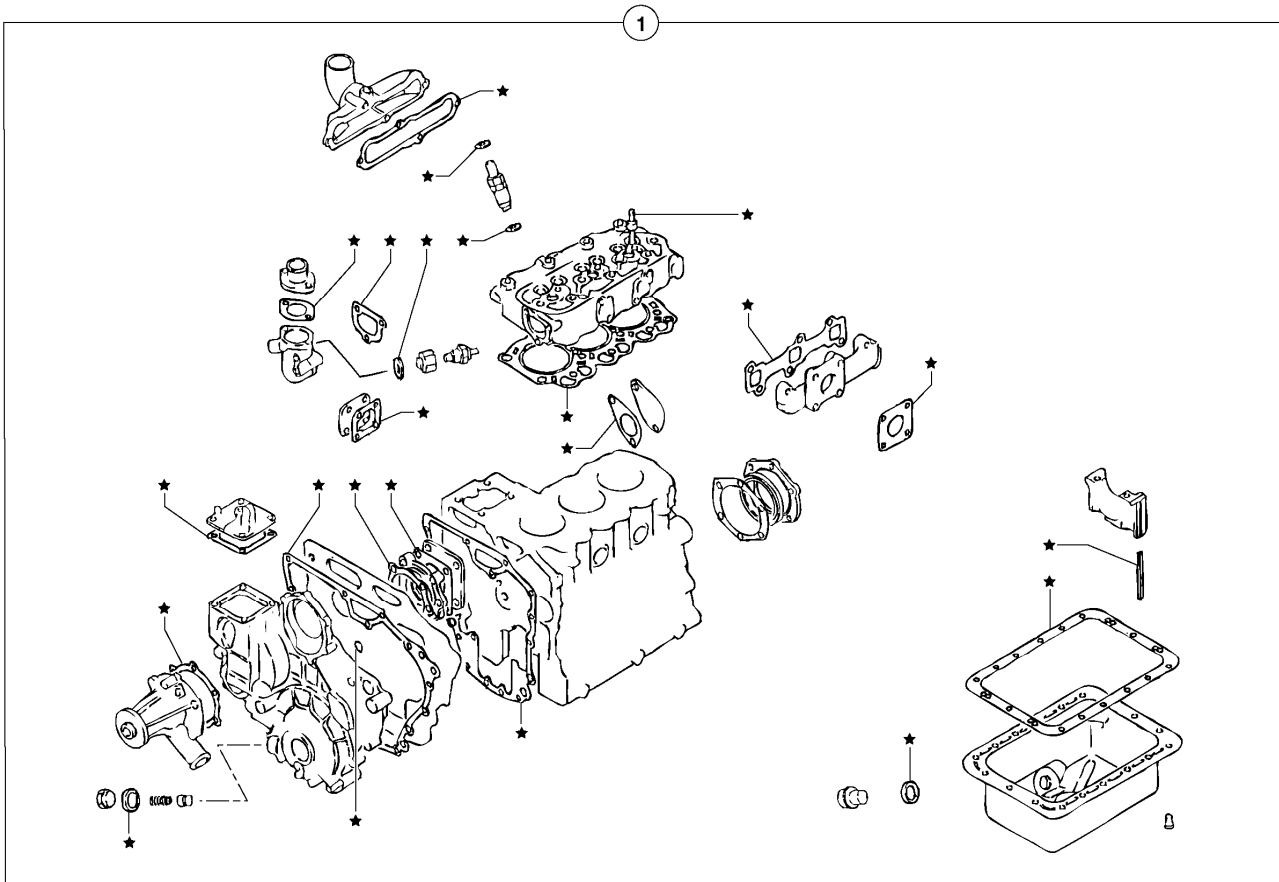
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The full manual is available for immediate download.

**<https://www.ebooklibonline.com>**

1	PJ5370259	1	1						Engine		(PJ5370244)L3E- W263ESA, (NAFTA)
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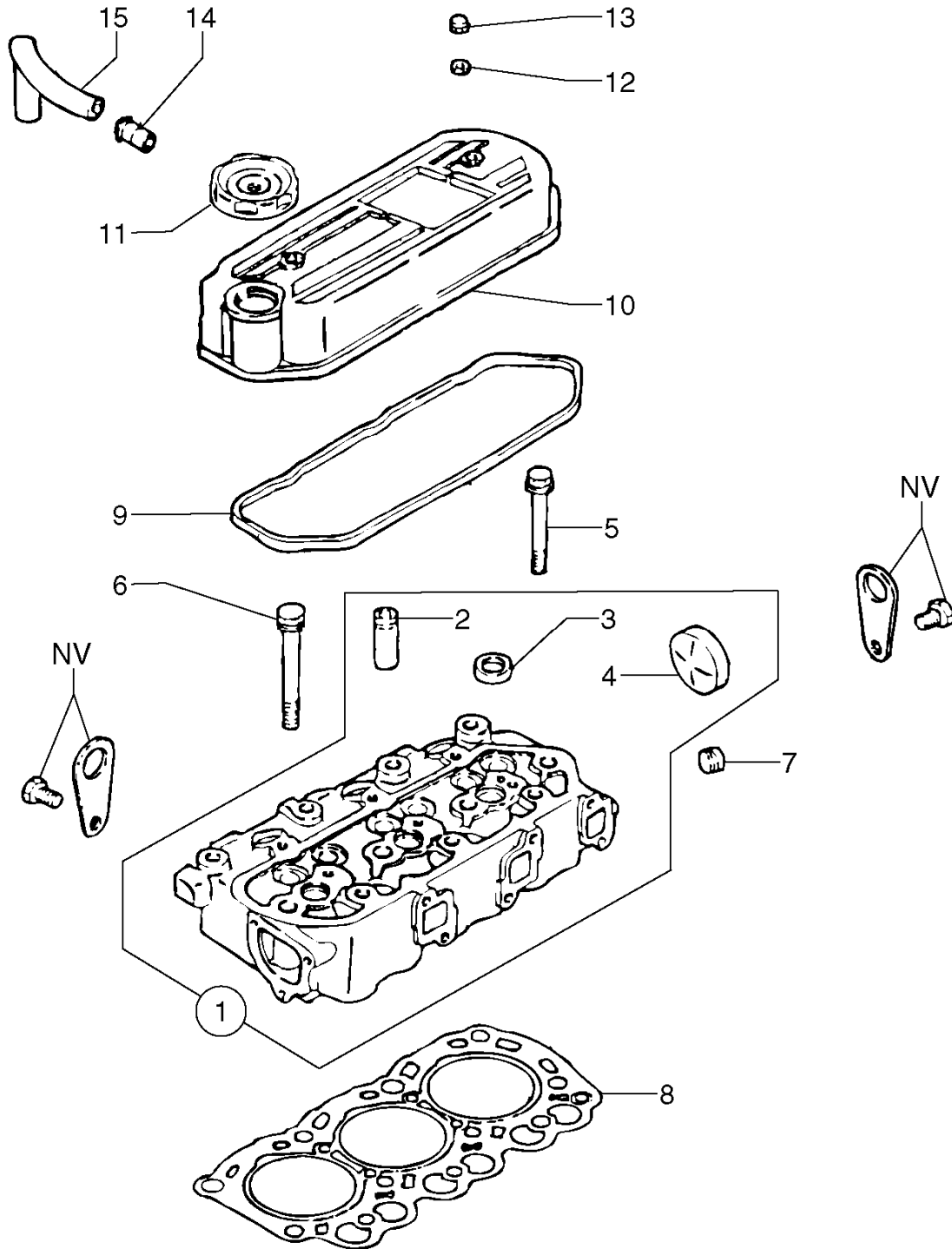
Date: <b>2013/11/24</b>	Image id: <b>2101X1</b>	Catalogue: <b>10003</b>	Model: <b>EC15 XT</b>
Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>210/300</b>	Title: <b>Engine gasket kit</b>



Q1-Q5	Option	Option description	
Q1 261.10151			
Q2 261.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7418513	1	1						Seal kit		(PJ7412985)

Date: <b>2013/11/24</b>	Image id: <b>211X1</b>	Catalogue: <b>10003</b>	Model: <b>EC15 XT</b>
Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>211/100</b>	Title: <b>Cylinder head</b>

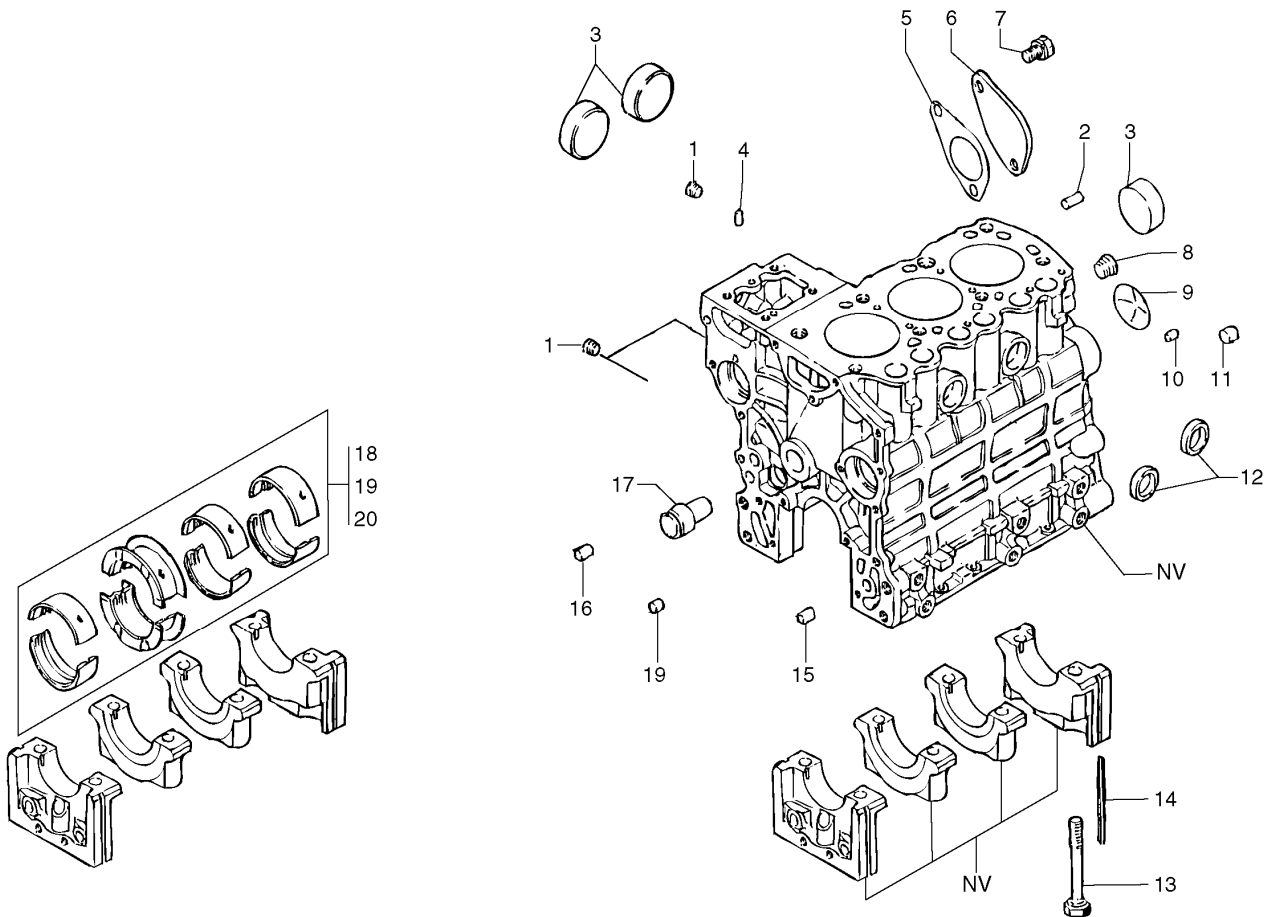


Q1-Q5	Option	Option description	
Q1 261.10151			

Q2 261.10151			
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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7415180	1	1				SS		Cylinder head		L3E2-63ES, ENG - 65214
1	PJ7417039	1	1						Cylinder head		L3E2-63ESA, ENG 65215 -
1	PJ7412995	1	1						Cylinder head		L3E-W263ESA, (NAFTA)
2	PJ7410611	6	6						•Giude		
3	PJ7410609	3	3						•Sealing		
4	PJ7410577	1	1						•Plug		
5	PJ7410587	3	3						Bolt		
6	PJ7410619	8	8				SS		Bolt		L3E2-63ES, ENG - 65214
6	PJ7417085	8	8						Bolt		L3E2-63ESA, ENG 65215 -
6	PJ7417085	8	8						Bolt		L3E-W263ESA, (NAFTA)
7	PJ7410691	1	1						Plug		
8	PJ7415738	1	1						Cyl Head Gasket		
9	PJ7412914	1	1						Seal		
10	PJ7414919	1	1						Cover		
11	VOE11712227	1	1						Cap		(PJ7414925)
12	PJ7410123	2	2				SS		Washer		
13	PJ7410599	2	2						Nut		
14	PJ7410034	1	1						Nipple		
15	PJ7410665	1	1						Tube		

Date: <b>2013/11/24</b>	Image id: <b>212X1</b>	Catalogue: <b>10003</b>	Model: <b>EC15 XT</b>
Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>212/100</b>	Title: <b>Cylinder block</b>

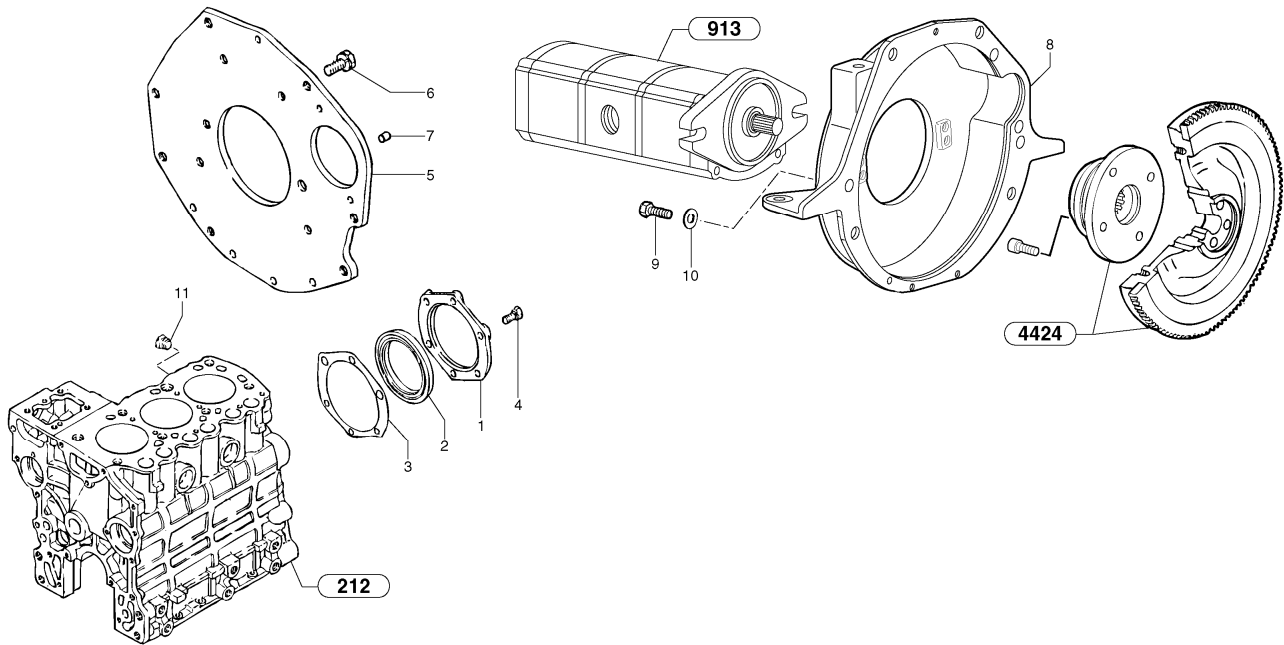


Q1-Q5	Option	Option description	
Q1 261.10151			
Q2 261.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410584	3	3				SS		Plug		L3E2-63ES, ENG - 65214
1	PJ7417041	3	3						Plug		L3E2-63ESA, ENG 65215 -
1	PJ7417041	3	3						Plug		L3E-W263ESA, (NAFTA)
2	PJ7410129	1	1						Centraliser		
3	PJ7410577	3	3						Plug		
4	PJ7410287	2	2						Centraliser		
5	PJ7410640	1	1				SS		Seal		
6	PJ7410639	1	1				OP		Plate		

7	PJ7410097	2	2				SS		Screw		
8	PJ7410692	1	1						Plug		
9	PJ7410608	1	1						Plug		
10	PJ7410688	2	2						Bushing		
11	PJ7410690	3	3						Bushing		
12	PJ7410144	2	2						Plug		
13	PJ7410583	8	8						Bolt		
14	PJ7410625	4	4						Seal		
15	PJ7410689	1	1						Bushing		
16	PJ7410404	2	2						Bushing		L3E2-63ES, ENG - 65214
16	PJ7410688	2	2						Bushing		L3E2-63ESA, ENG 65215 -
16	PJ7410688	2	2						Bushing		L3E-W263ESA, (NAFTA)
17	PJ7415739	1	1						Shaft		
18	PJ7413155	1	1						Bearings (kit)		STD SZ
19	PJ7413156	1	1						Bearings (kit)		0,25mm/0.0098in
20	PJ7413157	1	1						Bearings (kit)		0,50mm/0.0197in

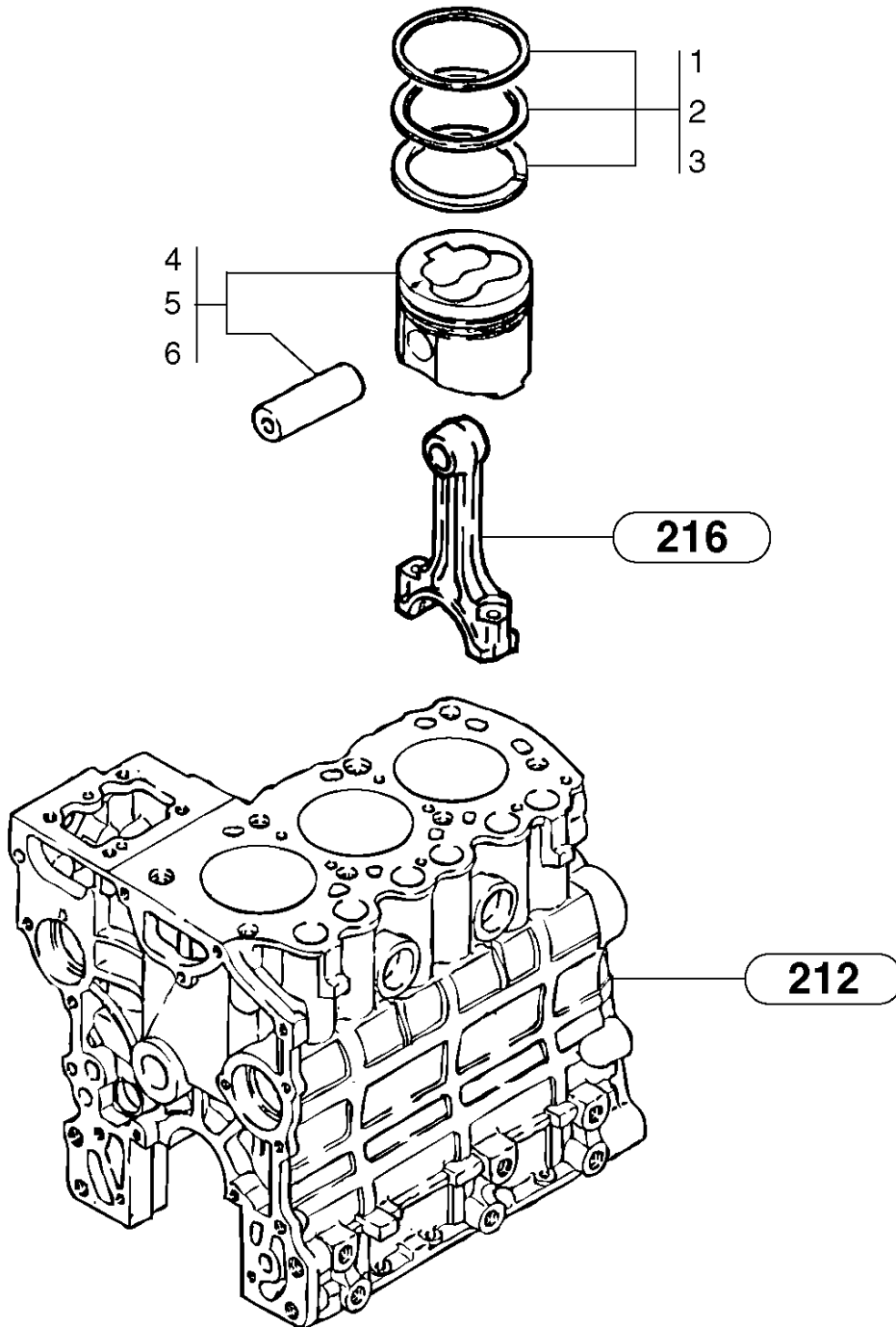
Date: <b>2013/11/24</b>	Image id: <b>219X1</b>	Catalogue: <b>10003</b>	Model: <b>EC15 XT</b>
Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>212/500</b>	Title: <b>Flywheel housing</b>



Q1-Q5	Option	Option description	
Q1 261.10151			
Q2 261.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410615	1	1						Flange		
2	PJ7410585	1	1						Seal		
3	PJ7410626	1	1						Seal		
4	PJ7410591	6	6				SS		Screw		
5	PJ7410672	1	1				OP		Plate		
6	PJ7410108	6	6				SS		Screw		
7	PJ7412990	1	1						Centraliser		
8	PJ3810791	1	1						Flywheel housing		
9	PJ4380172	6	6						Screw		HM12X20
10	VOE11804249	6	6						Washer		(PJ4490002)Z12
11	PJ7410039	1	1						Plug		

Date: <b>2013/11/24</b>	Image id: <b>213X1</b>	Catalogue: <b>10003</b>	Model: <b>EC15 XT</b>
Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>213/100</b>	Title: <b>Pistons L3E2-63ES,ENG - 65214</b>

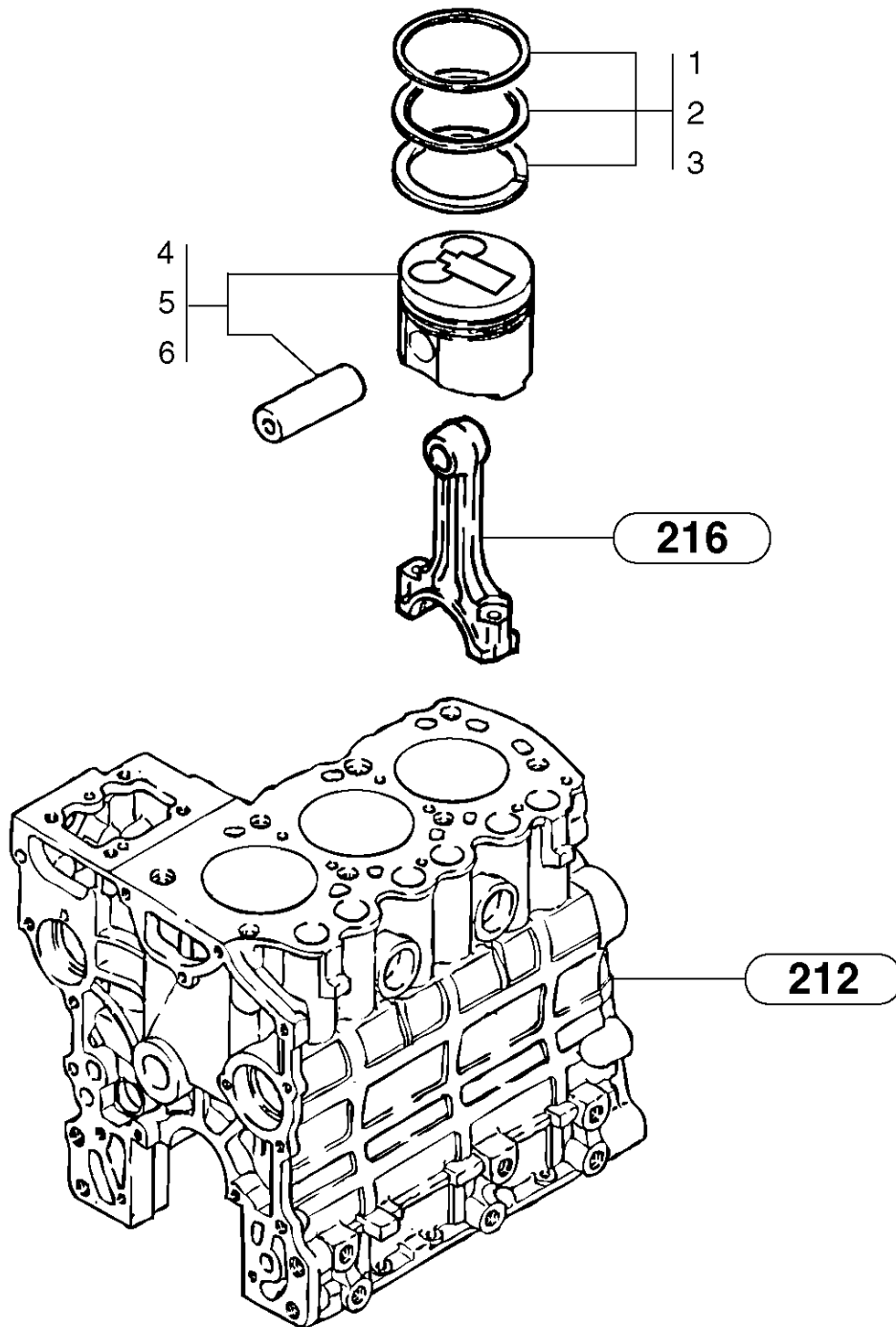


Q1-Q5	Option	Option description	
Q1.			

Q2.			
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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410666	3	3						Piston rings (kit)		STD SZ
2	PJ7411182	3	3						Piston rings (kit)		0,25mm/0.0098in
3	PJ7411183	3	3						Piston rings (kit)		0,50mm/0.0197in
4	PJ7415182	3	3						Piston		STD SZ
5	PJ7415742	3	3						Piston		0,25mm/0.0098in
6	PJ7415743	3	3						Piston		0,50mm/0.0197in

Date: <b>2013/11/24</b>	Image id: <b>213AX1</b>	Catalogue: <b>10003</b>	Model: <b>EC15 XT</b>
Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>213/200</b>	Title: <b>Pistons L3E2-63ESA,ENG 65215 -</b>

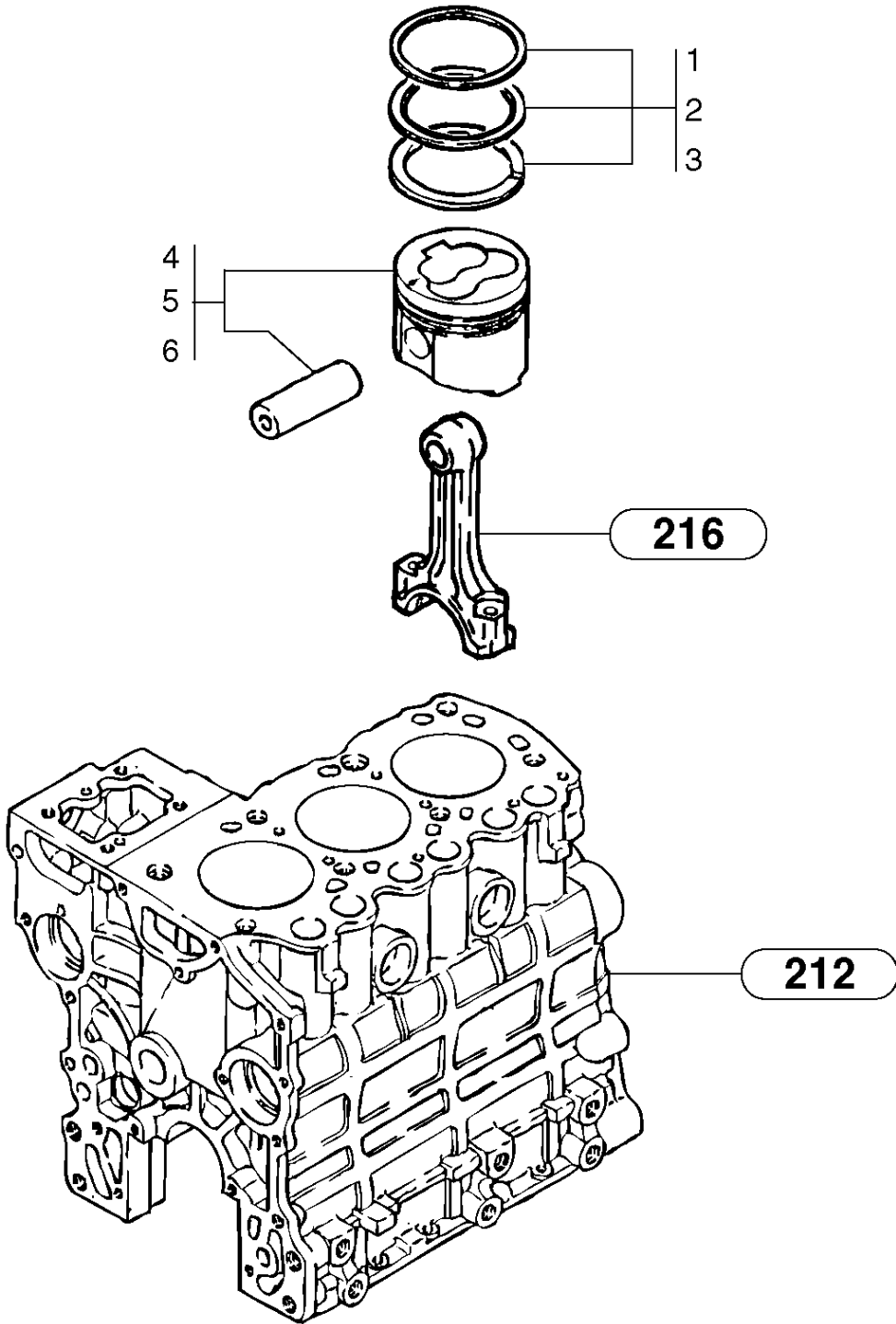


Q1-Q5	Option	Option description	
Q1.			

Q2.			
-----	--	--	--

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410666	3	3						Piston rings (kit)		STD SZ
2	PJ7411182	3	3						Piston rings (kit)		0,25mm/0.0098in
3	PJ7411183	3	3						Piston rings (kit)		0,50mm/0.0197in
4	PJ7417042	3	3				SS		Piston		STD SZ
5	PJ7417043	3	3						Piston		0,25mm/0.0098in
6	PJ7417044	3	3				SS		Piston		0,50mm/0.0197in

Date: <b>2013/11/24</b>	Image id: <b>213NX1</b>	Catalogue: <b>10003</b>	Model: <b>EC15 XT</b>
Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>213/300</b>	Title: <b>Pistons (us) L3E-W263ESA</b>

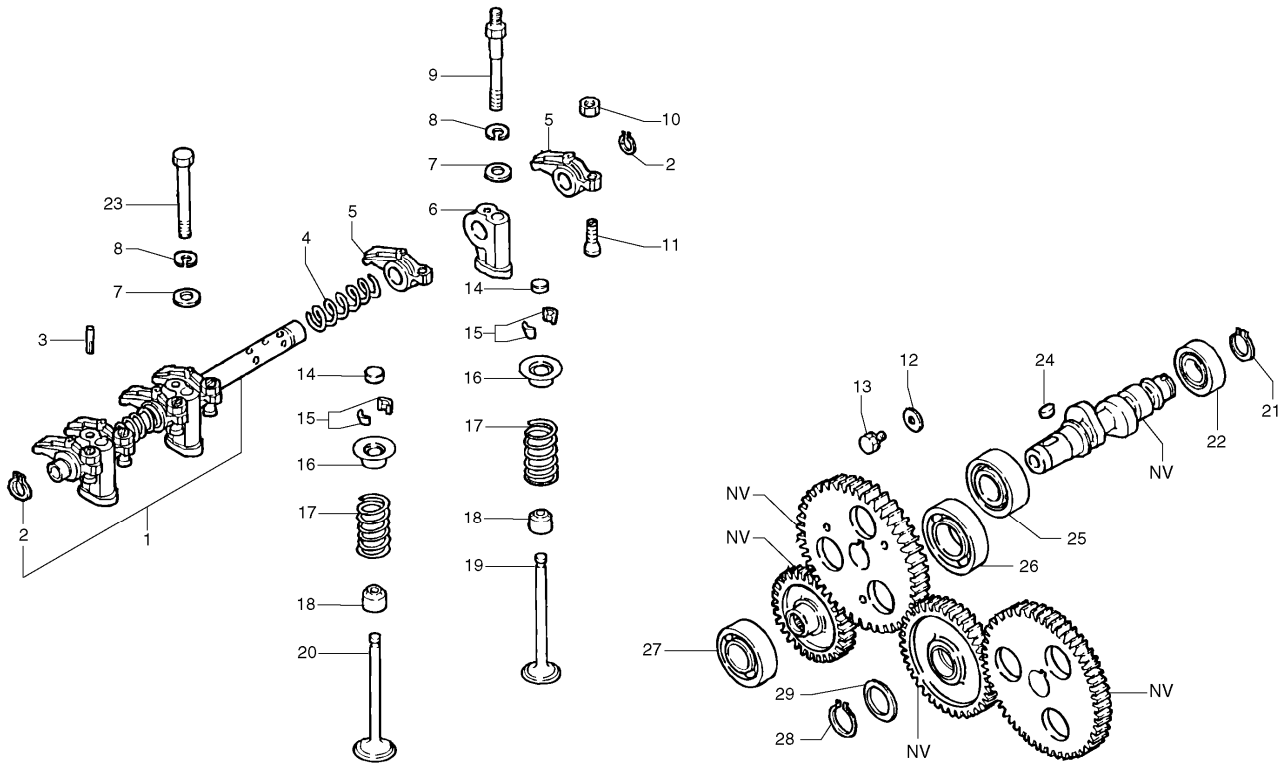


Q1-Q5	Option	Option description	
Q1.			

Q2.			
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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410666	3	3						Piston rings (kit)		STD SZ
2	PJ7411182	3	3						Piston rings (kit)		0,25mm/0.0098in
3	PJ7411183	3	3						Piston rings (kit)		0,50mm/0.0197in
4	PJ7413020	3	3						Piston		STD SZ
5	PJ7413021	3	3						Piston		0,25mm/0.0098in
6	PJ7413022	3	3						Piston		0,50mm/0.0197in

Date: <b>2013/11/24</b>	Image id: <b>214X1</b>	Catalogue: <b>10003</b>	Model: <b>EC15 XT</b>
Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>214/100</b>	Title: <b>Timing gears</b>

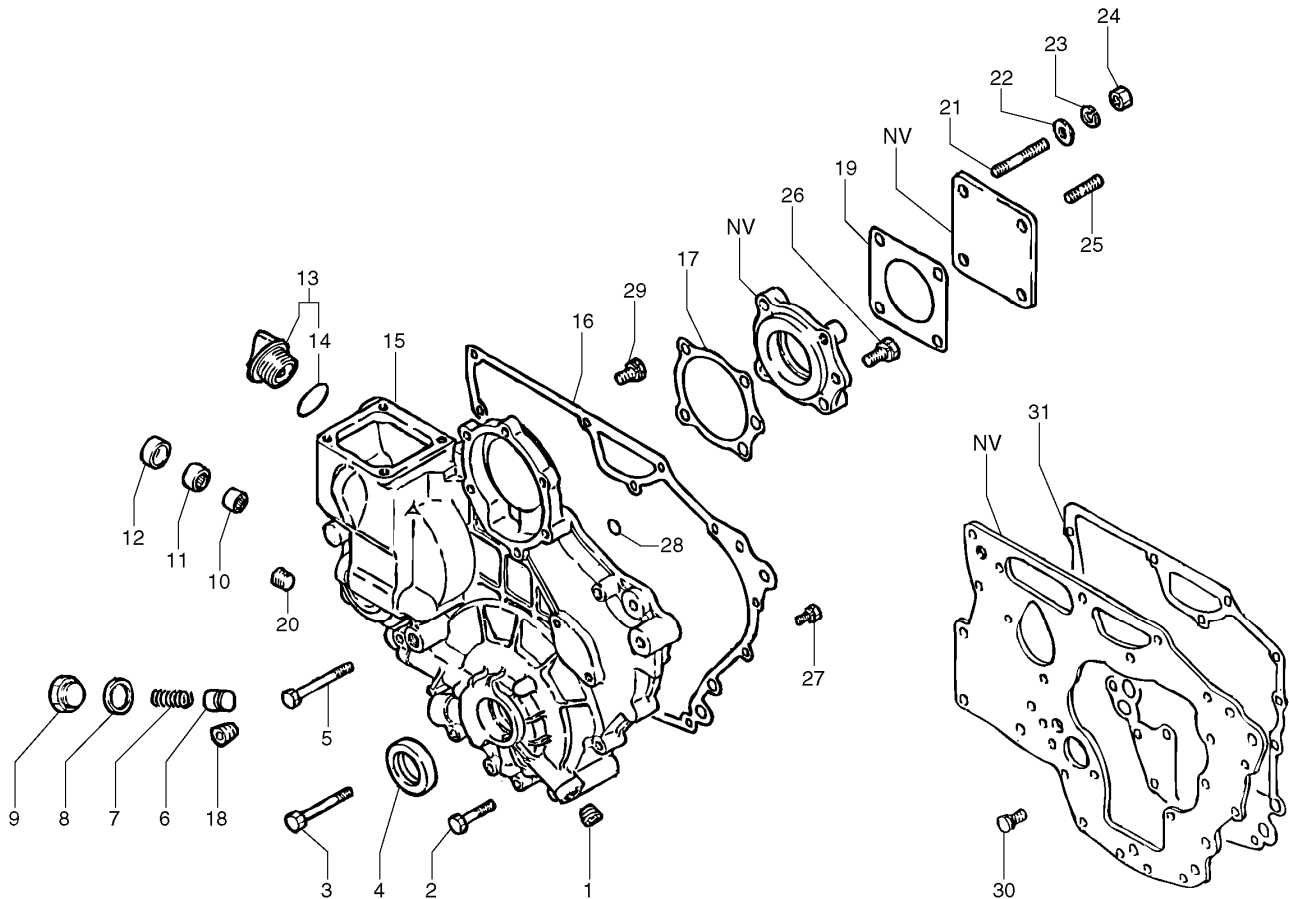


Q1-Q5	Option	Option description	
Q1 261.10151			
Q2 261.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7412983	1	1						Rocker Arm Shaft		
2	PJ7410605	2	2						•Snap Ring		
3	PJ7410622	1	1						Pin		
4	PJ7410612	2	2						Spring		
5	PJ7410657	6	6						Rocker Arm		
6	PJ7410613	3	3						Support		
7	PJ7410402	3	3						Washer		
8	PJ7410126	3	3				SS		Lock Washer		
9	PJ7410669	2	2						Stud		
10	PJ7410597	6	6				SS		Nut		
11	PJ7410658	6	2						Screw		
12	PJ7410629	1	1						Washer		
13	PJ7410100	1	1				SS		Screw		
14	PJ7414924	6	6						Cap		

15	PJ7410056	12	12						Stop		
16	PJ7410655	6	6						Washer		
17	PJ7410638	6	6						Spring		
18	PJ7410057	6	6					SS	Seal		L3E2-63ES, ENG - 65214
18	PJ7414430	6	6						Seal		L3E2-63ESA, ENG 65215 -
18	PJ7414430	6	6						Seal		L3E-W263ESA, (NAFTA)
19	PJ7410621	3	3					SS	Exhaust Valve		
20	PJ7410620	3	3						Inlet valve		
21	PJ7410606	1	1						Snap Ring		
22	PJ7410618	1	1						Ball bearing		
23	PJ7410093	1	1					SS	Screw		
24	PJ7410131	1	1						Key		
25	PJ7410617	1	1						Ball bearing		
26	PJ7412982	1	1						Ball bearing		L3E2-63ES, ENG - 65214
27	PJ7410617	1	1						Ball bearing		L3E2-63ES, ENG - 65214
28	PJ7415178	1	1						Snap Ring		
29	PJ7415183	1	1						Washer		

Date: <b>2013/11/24</b>	Image id: <b>2151X1</b>	Catalogue: <b>10003</b>	Model: <b>EC15 XT</b>
Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>215/100</b>	Title: <b>Timing gear casing L3E2-63ES,ENG - 65214</b>

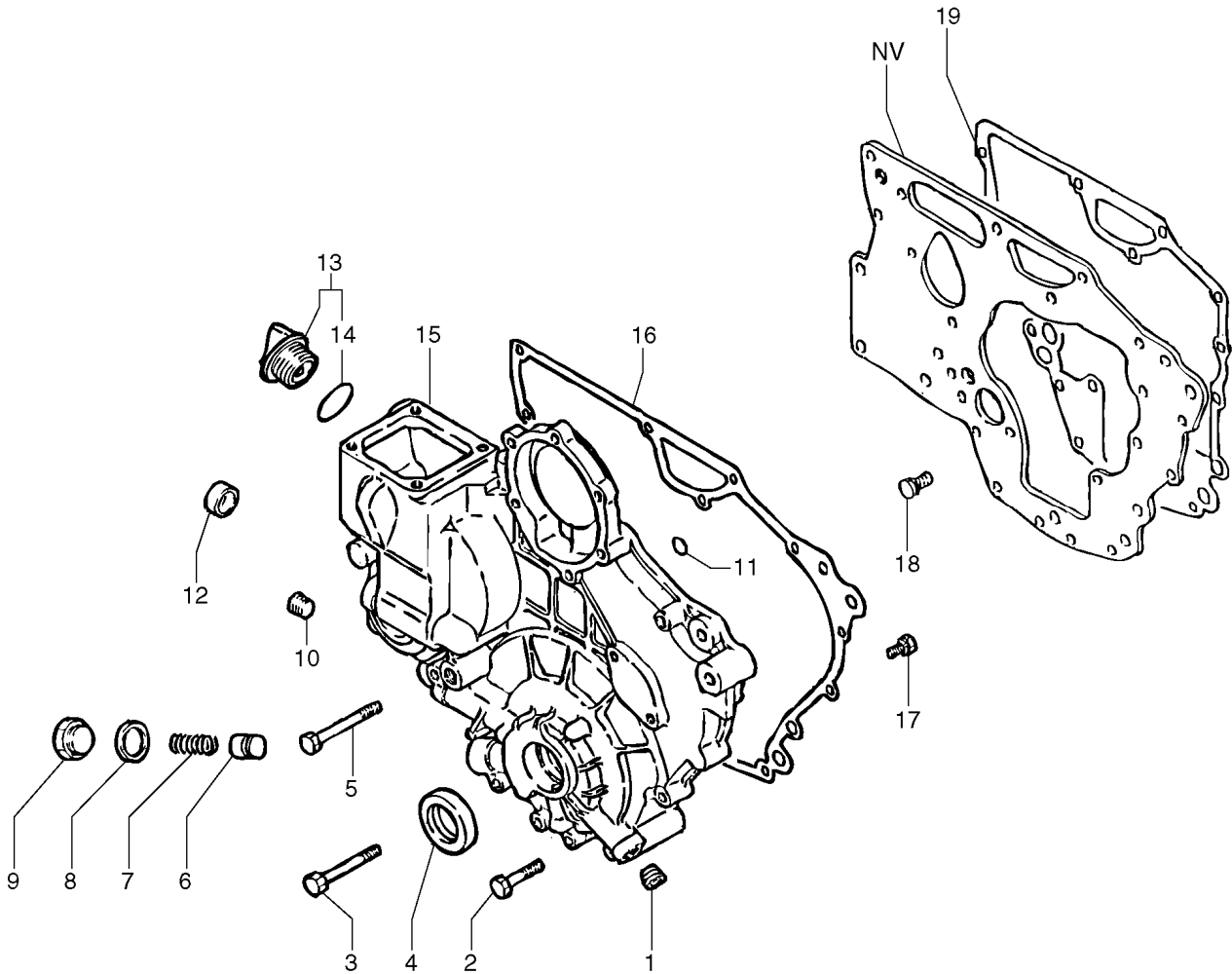


Q1-Q5	Option	Option description	
Q1.			
Q2.			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410408	1	1						Plug		
2	PJ7410592	3	3						Screw		
3	PJ7410593	4	4						Screw		
4	PJ7410580	1	1						Sealing		
5	PJ7410594	1	1						Screw		
6	PJ7410047	1	1						Plunger		
7	PJ7410659	1	1						Spring		
8	VOE11715851	1	1						Sealing		(PJ7410040)
9	PJ7410579	1	1						Plug		
10	PJ7410623	1	1						Needle bearing		
11	PJ7410624	1	1						Needle bearing		

12	PJ7410627	1	1					Plug		
13	VOE11716698	1	1					Oil Filler Cap		(PJ7410610)
14	PJ7410604	1	1				SS	•O-ring		
15	PJ7415741	1	1					Oil Pan		
16	PJ7418368	1	1					Seal		(PJ7410652)
17	PJ7410636	1	1					Seal		
18	PJ7410407	1	1				SS	Plug		
19	PJ7410177	1	1					Seal		
20	PJ7410691	1	1					Plug		
21	PJ7410401	3	3					Stud		
22	PJ7410124	4	4					Washer		
23	PJ7410126	4	4				SS	Lock Washer		
24	PJ7410117	4	4				SS	Nut		
25	PJ7410115	1	1					Stud		
26	PJ7410102	1	1				SS	Screw		
27	PJ7410101	4	4				SS	Screw		
28	PJ7410603	2	2					O-ring		
29	PJ7410097	3	3				SS	Screw		
30	PJ7410101	7	7				SS	Screw		
31	PJ7410646	1	1					Seal		

Date: <b>2013/11/24</b>	Image id: <b>2151AX1</b>	Catalogue: <b>10003</b>	Model: <b>EC15 XT</b>
Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>215/110</b>	Title: <b>Timing gear casing L3E2-63ESA,ENG 65215 -</b>

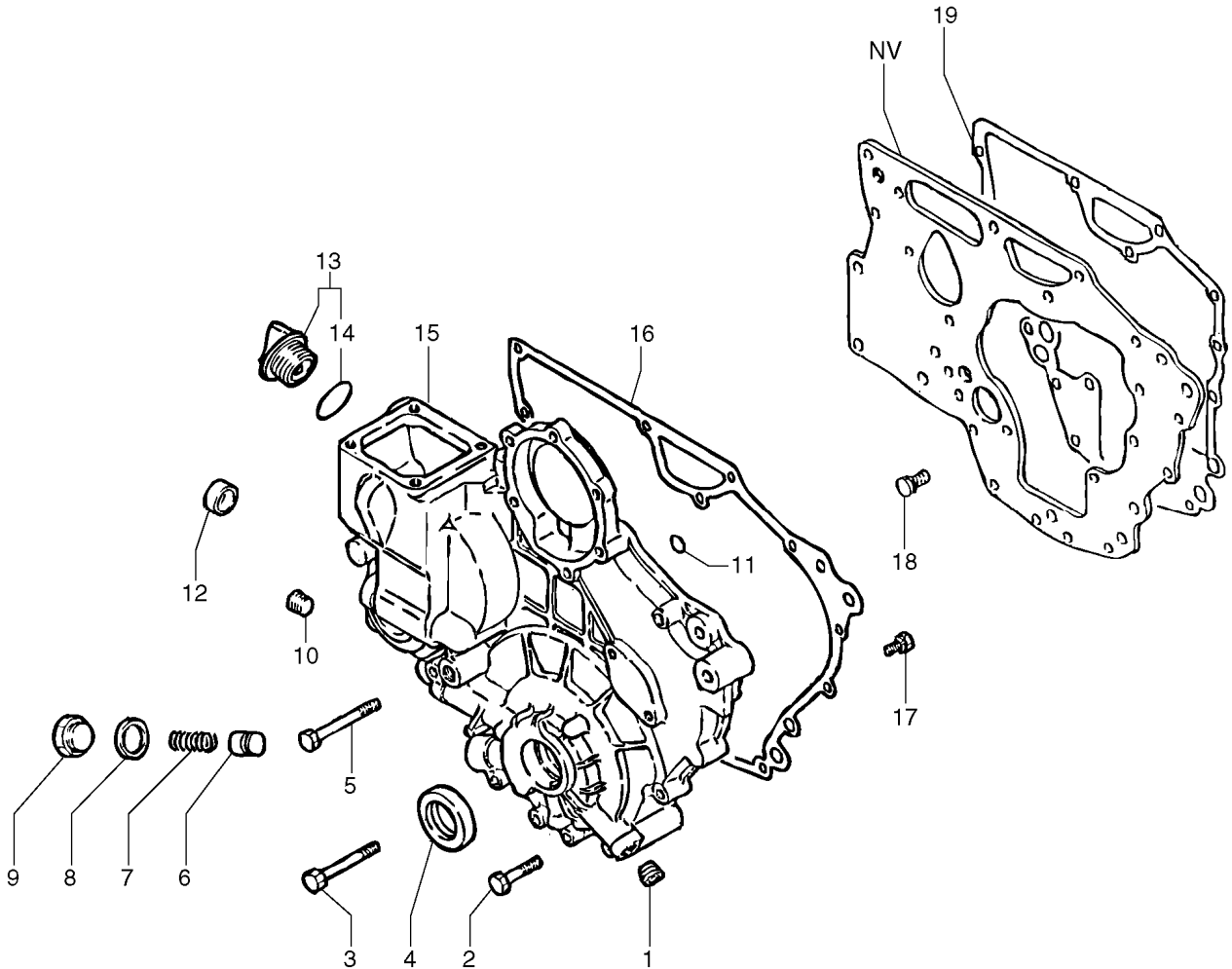


Q1-Q5	Option	Option description	
Q1.			
Q2.			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410408	1	1						Plug		
2	PJ7410592	3	3						Screw		
3	PJ7410593	4	4						Screw		
4	PJ7410580	1	1						Sealing		
5	PJ7410594	1	1						Screw		
6	PJ7410047	1	1						Plunger		
7	PJ7410659	1	1						Spring		

8	VOE11715851	1	1						Sealing		(PJ7410040)
9	PJ7410579	1	1						Plug		
10	PJ7410627	1	1						Plug		
11	PJ7410603	2	2						O-ring		
12	PJ7410627	1	1						Plug		
13	VOE11716698	1	1						Oil Filler Cap		(PJ7410610)
14	PJ7410604	1	1				SS		•O-ring		
15	PJ7415741	1	1						Oil Pan		
16	PJ7418368	1	1						Seal		(PJ7410652)
17	PJ7410101	4	4				SS		Screw		
18	PJ7410101	7	7				SS		Screw		
19	PJ7410646	1	1						Seal		

Date: <b>2013/11/24</b>	Image id: <b>2151NX1</b>	Catalogue: <b>10003</b>	Model: <b>EC15 XT</b>
Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>215/120</b>	Title: <b>Timing gear casing (us) L3E-W263ESA</b>

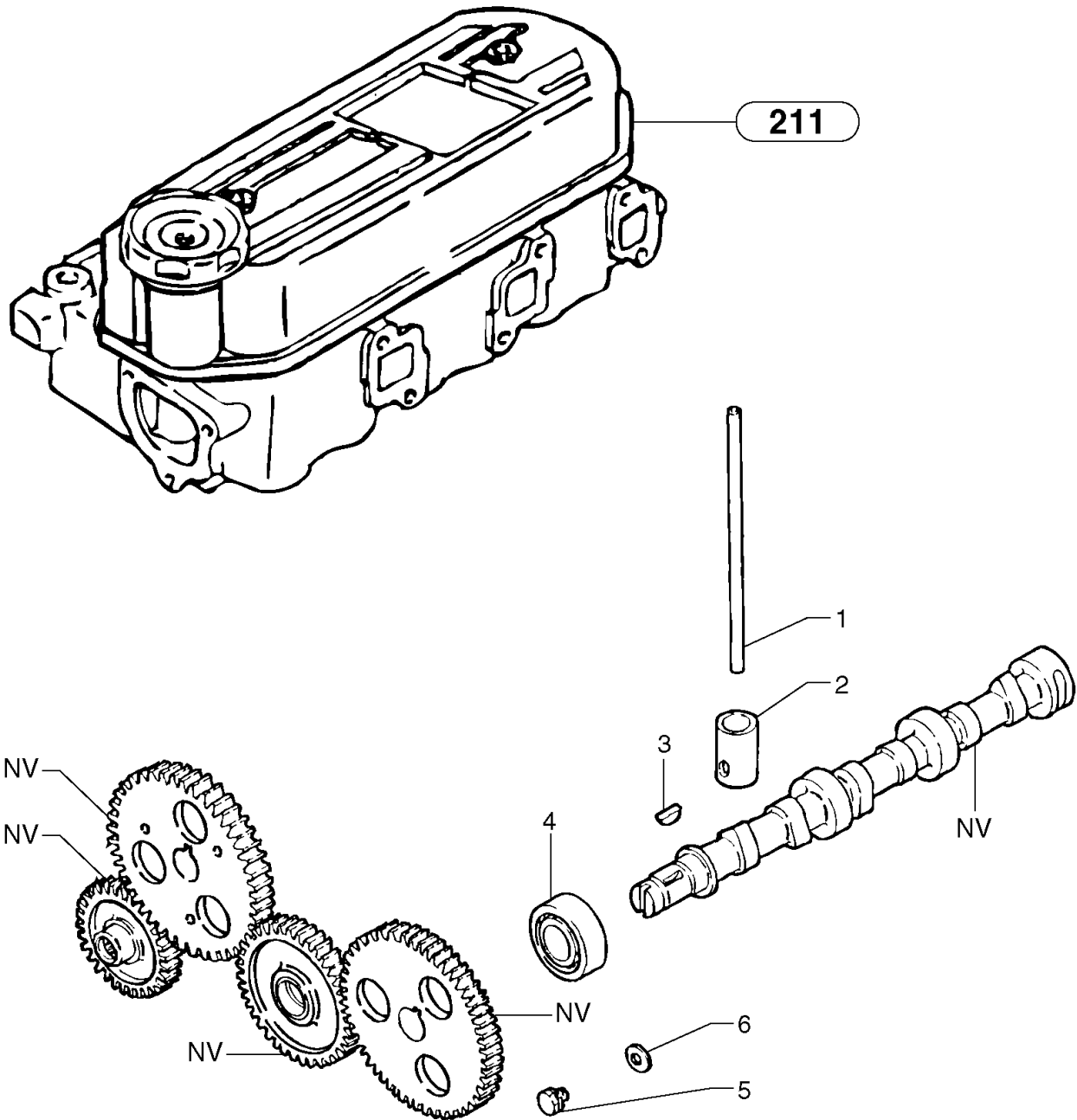


Q1-Q5	Option	Option description	
Q1.			
Q2.			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410408	1	1						Plug		
2	PJ7410592	3	3						Screw		
3	PJ7410593	4	4						Screw		
4	PJ7410580	1	1						Sealing		
5	PJ7410594	1	1						Screw		
6	PJ7410047	1	1						Plunger		
7	PJ7410659	1	1						Spring		

8	VOE11715851	1	1						Sealing		(PJ7410040)
9	PJ7410579	1	1						Plug		
10	PJ7410627	1	1						Plug		
11	PJ7410603	2	2						O-ring		
12	PJ7410627	1	1						Plug		
13	VOE11716698	1	1						Oil Filler Cap		(PJ7410610)
14	PJ7410604	1	1				SS		•O-ring		
15	PJ7415741	1	1						Oil Pan		
16	PJ7418368	1	1						Seal		(PJ7410652)
17	PJ7410101	4	4				SS		Screw		
18	PJ7410101	7	7				SS		Screw		
19	PJ7410646	1	1						Seal		

Date: <b>2013/11/24</b>	Image id: <b>2154X1</b>	Catalogue: <b>10003</b>	Model: <b>EC15 XT</b>
Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>215/400</b>	Title: <b>Camshaft</b>

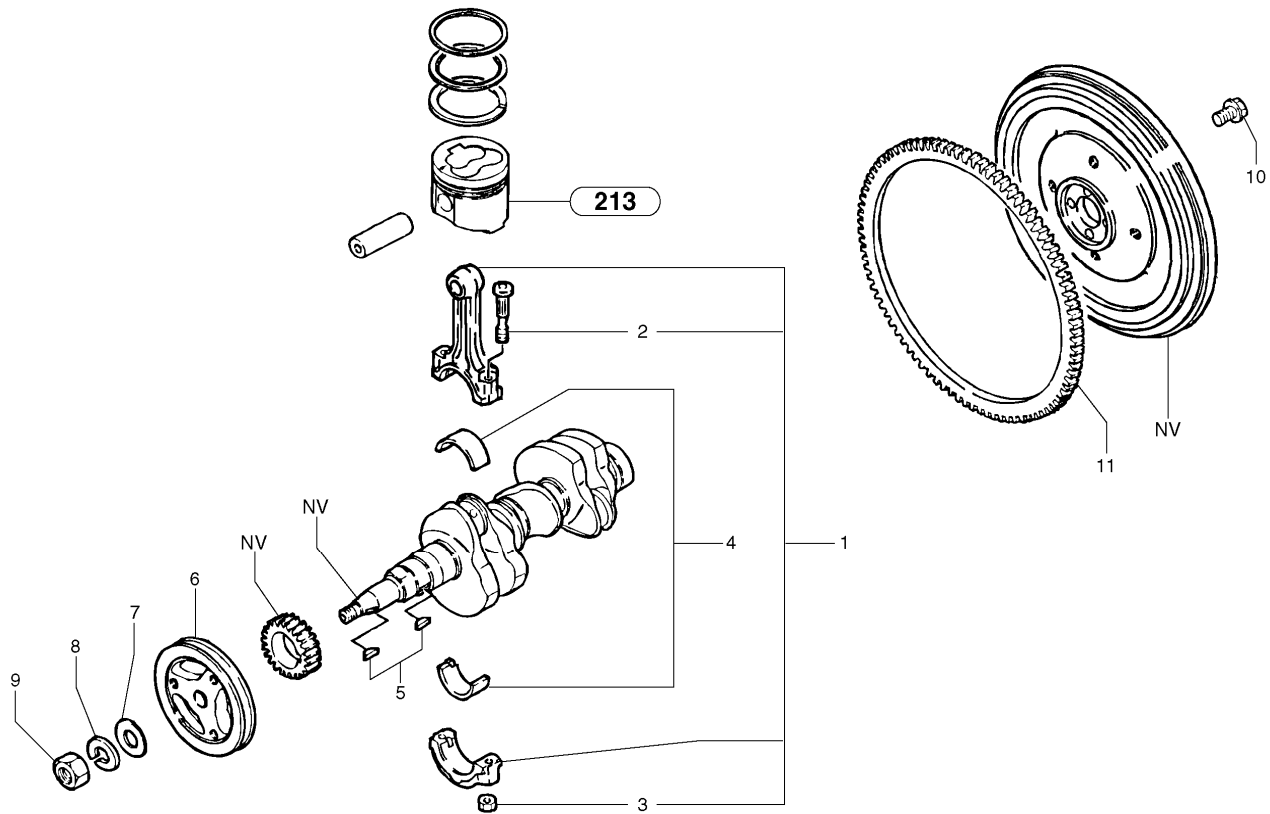


Q1-Q5	Option	Option description	
Q1 261.10151			
Q2 261.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410656	6	6						Rod		

2	PJ7410651	6	6						Tappet		
3	PJ7410602	1	1						Key		
4	PJ7410617	1	1						Ball bearing		
5	PJ7410100	1	1				SS		Screw		
6	PJ7410629	1	1						Washer		

Date: <b>2013/11/24</b>	Image id: <b>216X1</b>	Catalogue: <b>10003</b>	Model: <b>EC15 XT</b>
Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>216/100</b>	Title: <b>Connecting rods L3E2-63ES,ENG - 65214</b>



Q1-Q5	Option	Option description	
Q1.			
Q2.			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7415744	3	3				SS		Piston rod		
2	PJ7415819	2	2						•Screw		
3	PJ7410045	2	2						•Nut		
4	VOE11716691	3	3						Connecting Rod		(PJ7413017)STD SZ
4	VOE11716692	3	3						Connecting Rod		(PJ7413018) 0,25mm/0.0098in
4	PJ7411185	3	3						Bearings (kit)		(PJ7413019) 0,50mm/0.0197in
5	PJ7410602	2	2						Key		
6	PJ7415745	1	1						Pulley		
7	PJ7410600	1	1						Washer		
8	PJ7410601	1	1						Lock Washer		
9	PJ7410598	1	1						Nut		



**Suggest:**

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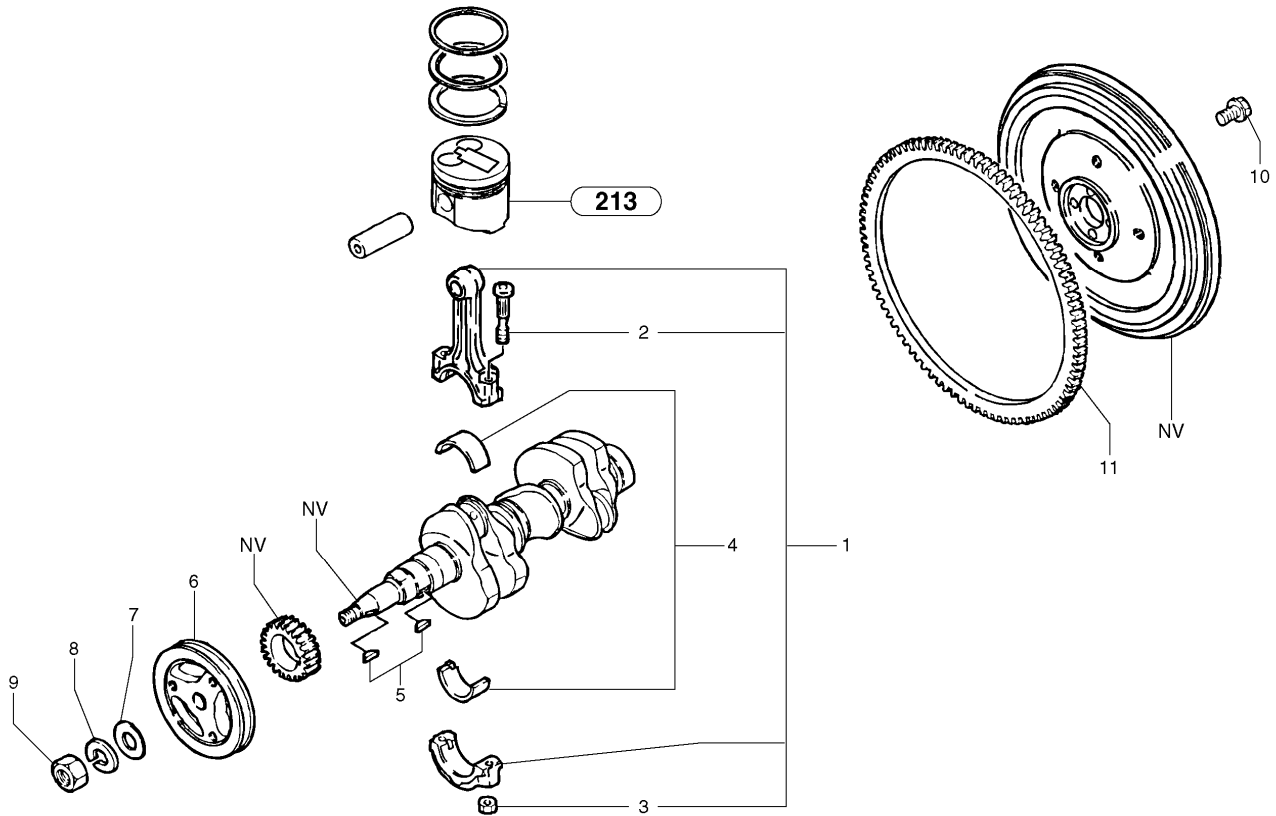
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10	PJ7410589	4	4				SS		Screw		
11	PJ7410588	1	4						Tooth Wheel		

Date: <b>2013/11/24</b>	Image id: <b>216AX1</b>	Catalogue: <b>10003</b>	Model: <b>EC15 XT</b>
Brand: <b>Volvo</b>	Serial: <b>10151-99999</b>	Group/Section: <b>216/200</b>	Title: <b>Connecting rods L3E2-63ESA,ENG 65215 -</b>



Q1-Q5	Option	Option description	
Q1.			
Q2.			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7417045	3	3						Piston rod		
2	PJ7410578	2	2						•Screw		
3	PJ7410045	2	2						•Nut		
4	VOE11716691	3	3						Connecting Rod		(PJ7413017)STD SZ
4	VOE11716692	3	3						Connecting Rod		(PJ7413018) 0,25mm/0.0098in
4	PJ7411185	3	3						Bearings (kit)		0,50mm/0.0197in
5	PJ7410602	2	2						Key		
6	PJ7415745	1	1						Pulley		
7	PJ7410600	1	1						Washer		
8	PJ7410601	1	1						Lock Washer		
9	PJ7410598	1	1						Nut		
10	PJ7410589	4	4				SS		Screw		

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