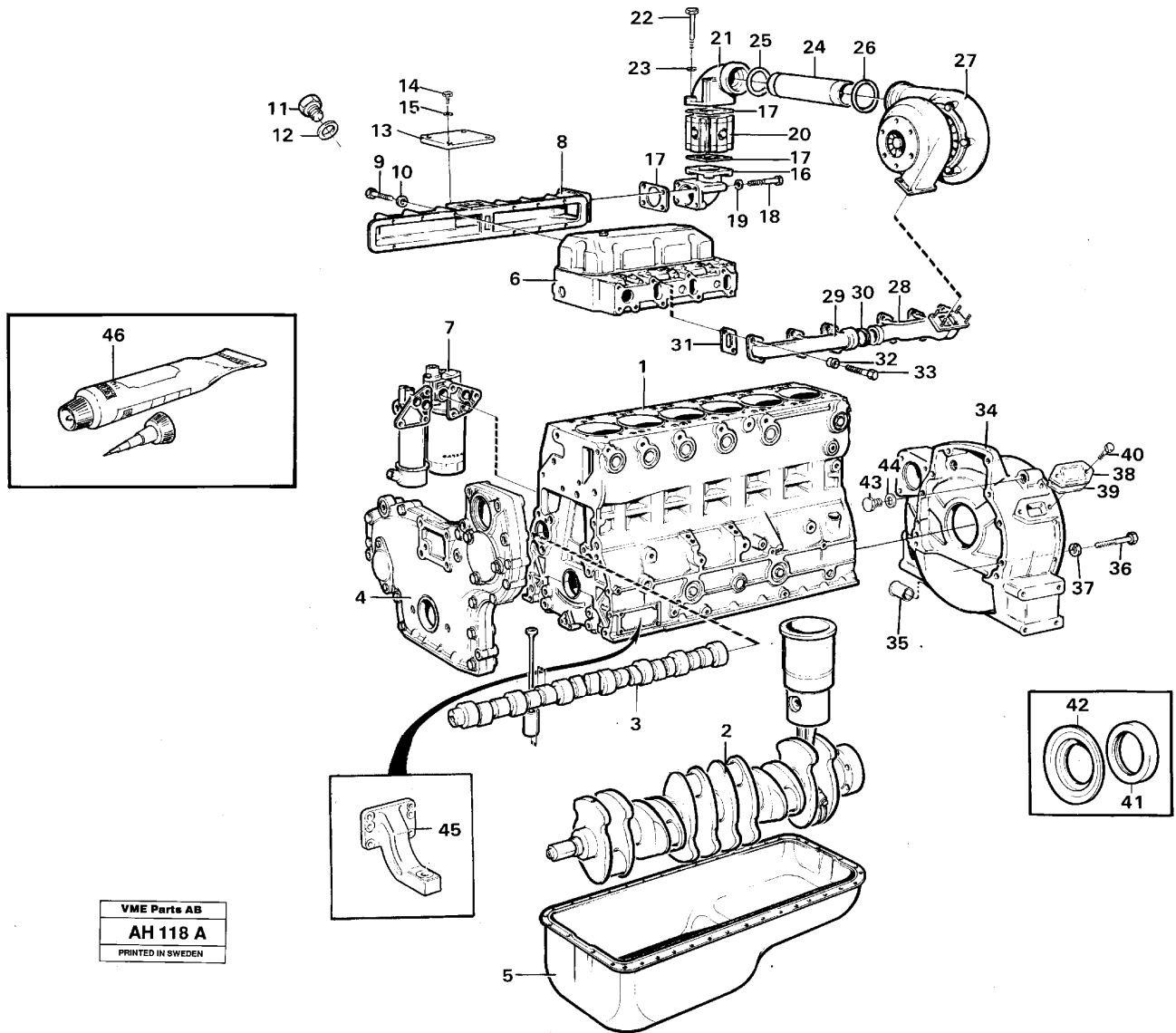


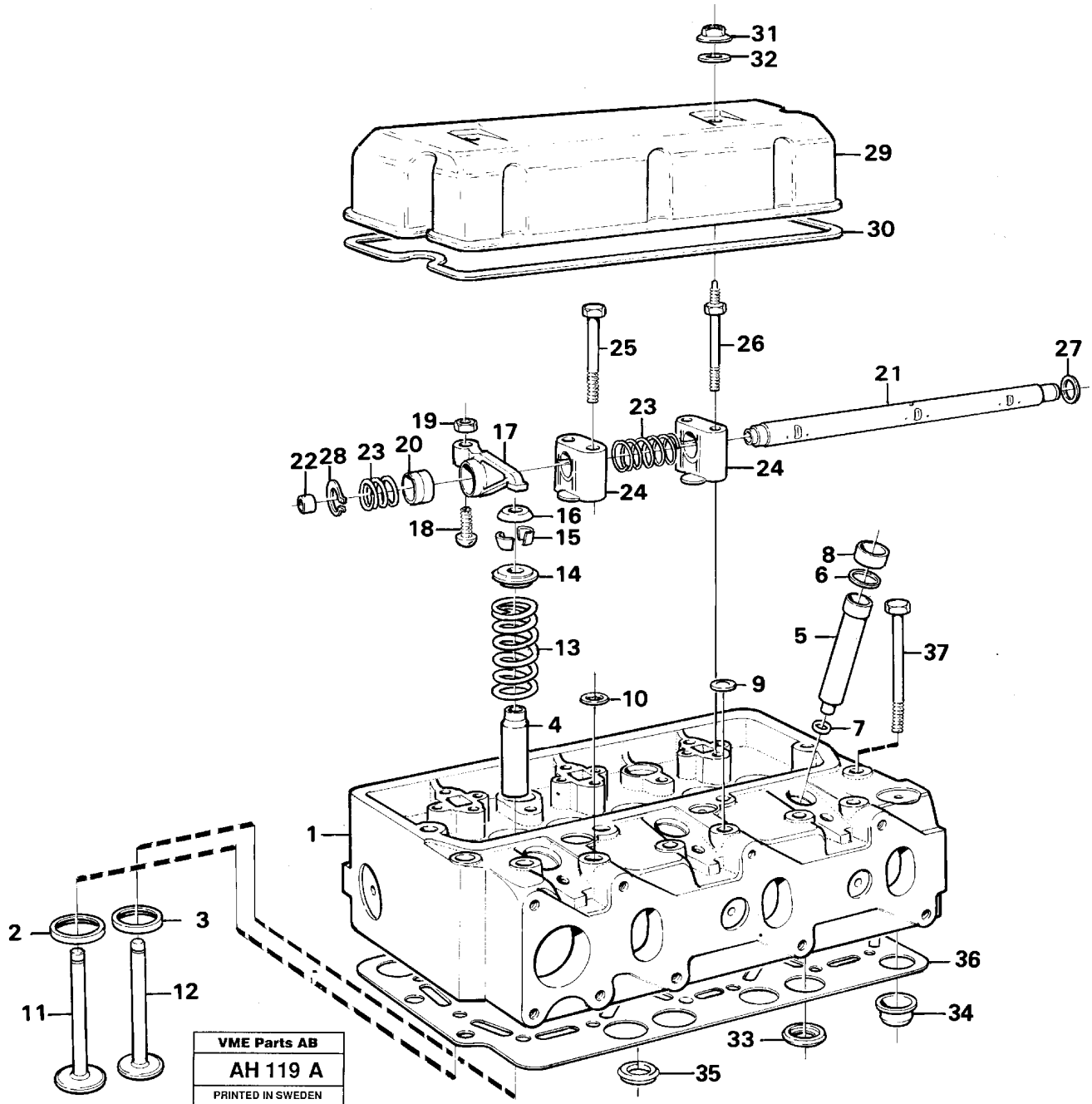
Date: 2014/2/10	Image id: AH118A	Catalogue: 97711	Model: L90B
Brand: Volvo BM	Serial: 11100-13000, 61101-61900	Group/Section: 210/100	Title: Engine, assembly



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1									Cylinder block		See ref 212/50
2									Crank mechanism		See ref 216/50
3									Camshaft		See ref 215/50
4									Timing gear casing		See ref 215/100
5									Lubricating system		See ref 217/50
6									Cylinder head		See ref 211/50
7									Oil filter		See ref 222/50
8	VOE465953	1					OP		Inlet pipe		TD 61 GB
		1							Inlet manifold		TD 61 KBE See ref

9	VOE13965180	8							Screw		
	VOE13955308	4							Screw		
10	VOE13941907	12							Washer		
11	VOE960628	1							Plug		
12	VOE13947281	1							Gasket		
13	VOE465957	1					OP		Cap		TD 61 GB
14	VOE946671	4							Flange screw		TD 61 GB
15	VOE13941907	4							Washer		TD 61 GB
16	VOE465996	1					OP		Connecting pipe		TD 61 GB
17	VOE471682	3							Gasket		(VOE424619)TD 61 GB
18	VOE940132	2							Hexagon screw		L = 35mm: TD 61 GB
	VOE13955307	2							Screw		L = 100mm: TD 61 GB
19	VOE13941907	4							Washer		TD 61 GB
20		1					NS		Spacer		
		1							Starter element		See ref 333/50
21	VOE471709	1					OP		Connecting pipe		TD 61 GB
22	VOE13955308	2							Screw		L = 110mm
	VOE967825	2							Hexagon screw		L = 165mm
23	VOE13941907	4							Washer		
24	VOE11030620	1							Intermediate pipe		TD 61 GB
25	VOE864723	1							Sealing ring		(VOE471449)
26	VOE471891	1							Sealing ring		
27		1							Turbocharger		See ref 255/50
28	VOE3978035	1							Exhaust pipe		(VOE465879)
29	VOE3978061	1							Exhaust pipe		(VOE465878)
30	VOE275748	1							Sealing kit		
31	VOE420538	6							Gasket		
32	VOE420500	12							Sleeve		
33	VOE13965186	12							Screw		(VOE965186)
34	VOE11030955	1							Flywheel housing		(VOE4772142)
35	VOE739393	1							Tube		
36	VOE13966361	6							Flange screw		(MI966361)M14 x 55
	VOE968753	2							Flange screw		M14 x 75
	VOE13966363	2							Flange screw		M6 x 16
37	VOE955899	10							Washer		
38	VOE4772168	1							Cover		
39	VOE4804167	1							Gasket		
40	VOE13946544	2							Screw		
41	VOE477119	1							Crankshaft seal		(VOE821755)
42	VOE4772132	1							Oil Catcher		
43	VOE960630	1							Plug		
44	VOE13969011	1							Gasket		
45									Engine mounting		See ref 218/50
46	VOE1161277	REQ							Sealant		

Date: 2014/2/10	Image id: AH119A	Catalogue: 97711	Model: L90B
Brand: Volvo BM	Serial: 11100-13000, 61101-61900	Group/Section: 211/50	Title: Cylinder head



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE420508	2							Cylinder head		
1		2					NS		•Cylinder head		
2	VOE465158	6							••Valve seat		STD D,INLET
	VOE465238	6							••Valve seat		0,20 O SZ

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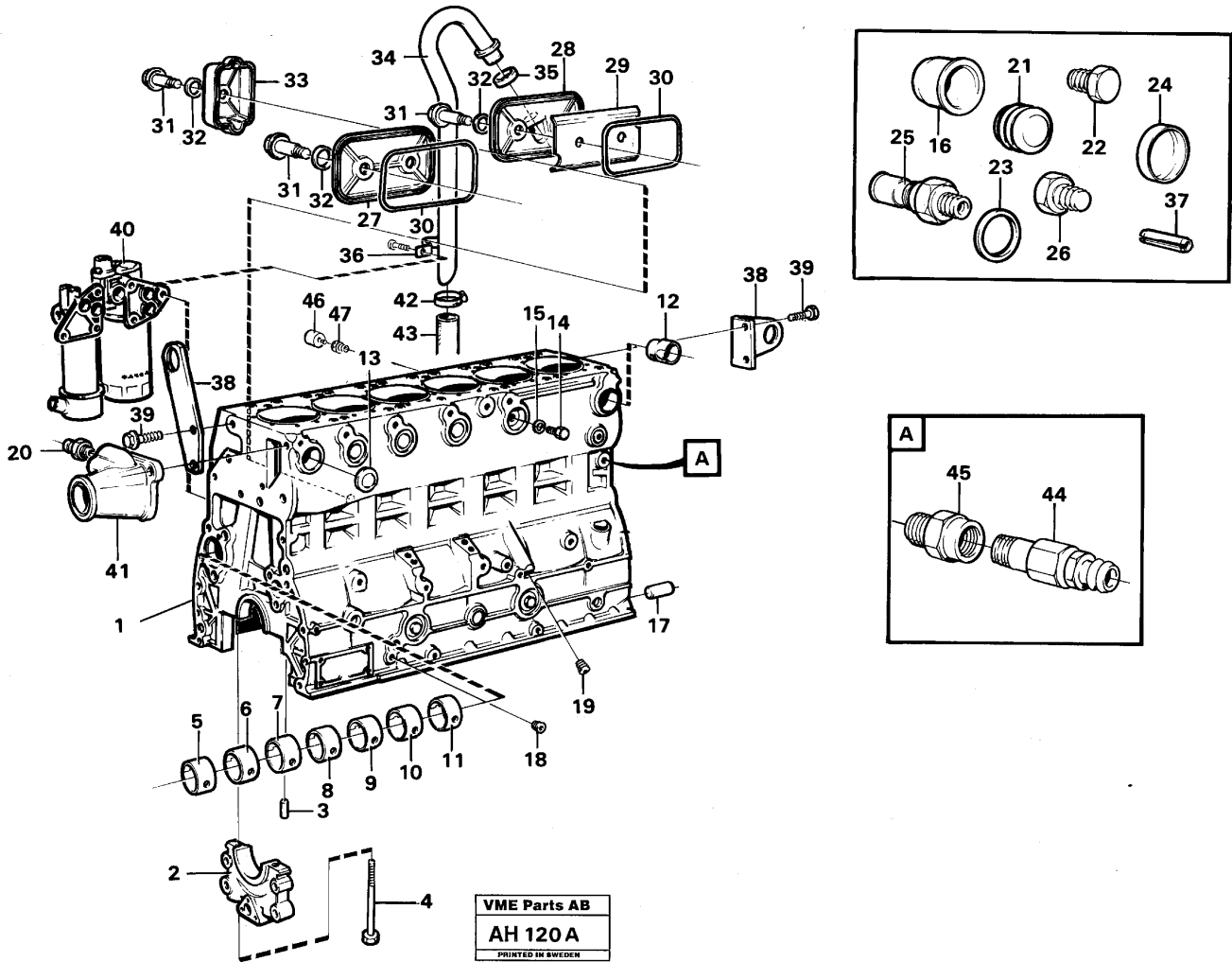
The full manual is available for immediate download.

<https://www.ebooklibonline.com>

3	VOE465155	6							••Valve seat		STD D,EXHAUST
	VOE465236	6							••Valve seat		0,20 O SZ
4	VOE477792	12							••Valve guide		See footnote 1)
5	VOE8192085	6							••Sleeve		(VOE466404)
6	VOE466405	6							••Sealing ring		
7	VOE466922	6							••Sealing ring		
8	VOE466420	6							••Ring		
9	VOE477026	14							••Expansion plug		(VOE192426)
9A	VOE477024	8							••Expansion plug		
	VOE477024	8							••Expansion plug		(VOE192211)
10	VOE947626	4							••Gasket		
11	VOE420553	6					SS		•Inlet valve		
12	VOE8192143	6							•Exhaust valve		(VOE465549)
13	VOE465233	12							•Valve spring		
14	VOE465550	12							•Washer		
15	VOE1677875	24							•Valve Collet		(VOE465284)
16	VOE465551	12							•Protecting sleeve		
17	VOE7420129	6							Rocker arm		(VOE420129)INLET
	VOE420132	6							Rocker arm		EXHAUST
18	VOE422993	12							•Bolt		(VOE423058)
19	VOE940175	12							•Nut		
20	VOE420125	12							•Bushing		(VOE7420125)
21	VOE465790	2							Shaft		
22	VOE13955083	4							•Cap plug		(VOE955083)
23	VOE411139	4							Spring		
24	VOE1665204	6							Bearing Bracket		(VOE465793)
25	VOE471513	8							Screw		
26	VOE471512	4							Screw		
27	VOE7400722	4							Shim		(VOE400722)
28	VOE914456	4							Retaining ring		
29	VOE465951	2							Valve cover		
30	VOE465952	2							Gasket		
31	VOE465961	4							Cap nut		
32	VOE471856	4							Sealing ring		
	VOE276821	2							Gasket kit		
33	VOE465784	24							•Sealing		
34	VOE466421	32							•Sealing ring		
35	VOE422413	4							•Sealing ring		
36		2					NS		•Cylinder head gasket		
37	VOE465840	40							Screw		
	VOE421309	1					OP		Sign		VENTILSPEL/ VALVE CLEARANCE

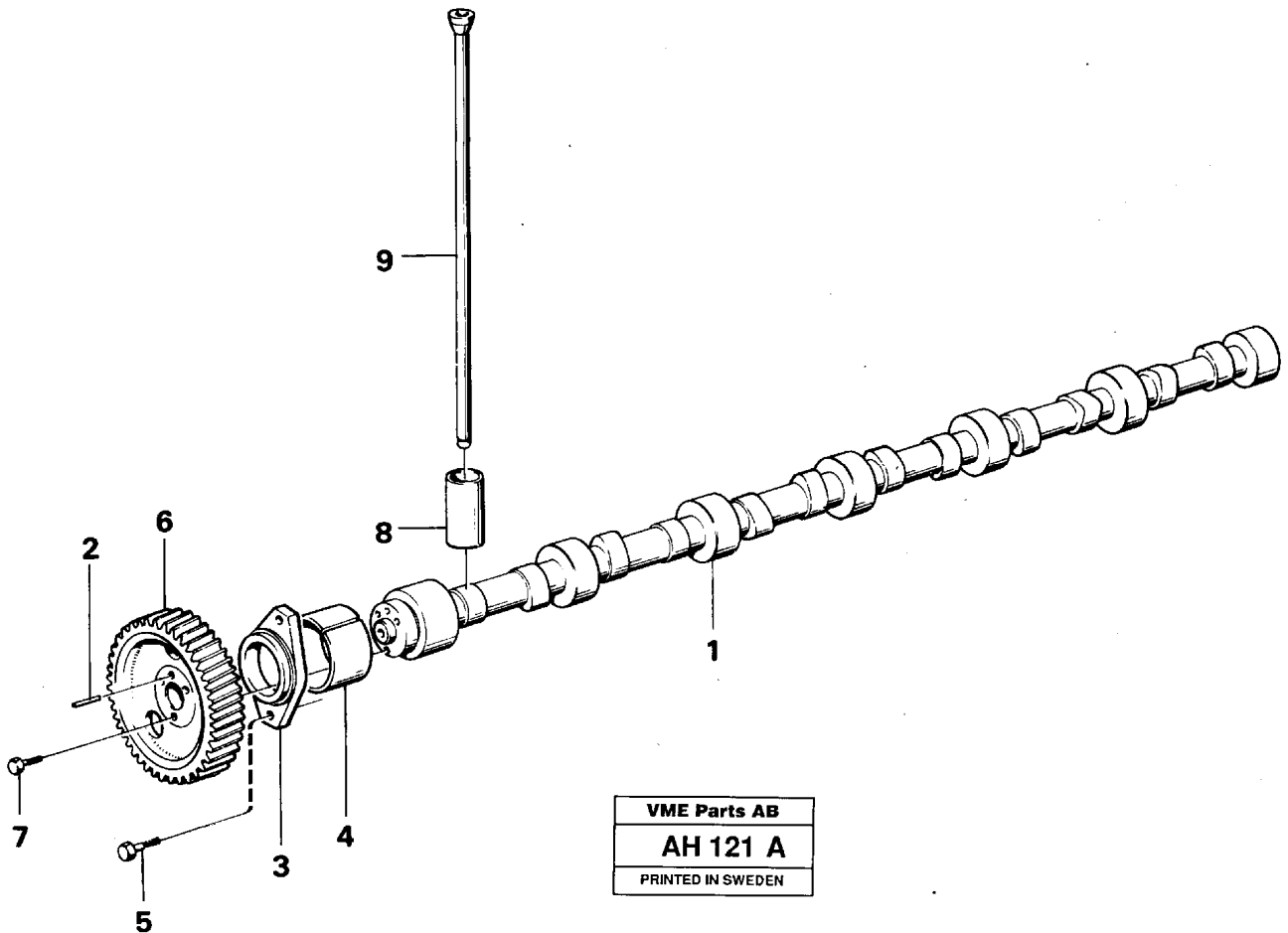
1) Replacement version

Date: 2014/2/10	Image id: AH120A	Catalogue: 97711	Model: L90B
Brand: Volvo BM	Serial: 11100-13000, 61101-61900	Group/Section: 212/50	Title: Cylinder block



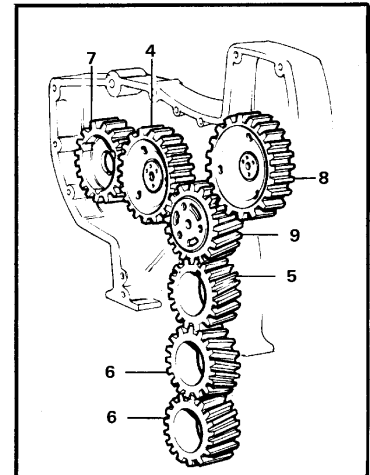
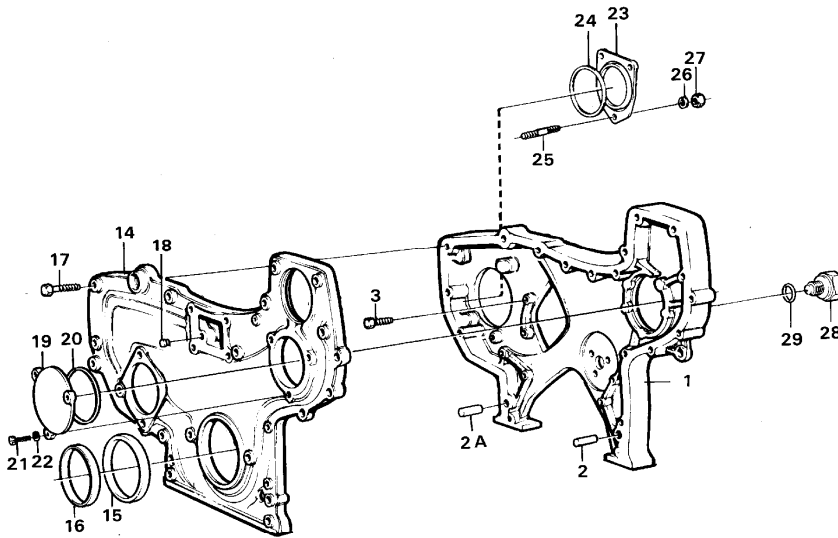
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE465800	1					OP		Cylinder block		ENG - 78664
	VOE420970	1					SS		Cylinder block		ENG 78665 - 86154
	VOE420990	1							Cylinder block		ENG 86155 -
2		7					NS		•Cap		
3	VOE422426	7							••Pin		
4	VOE465899	14							••Screw		
5	VOE422076	1							•Bushing		
6	VOE422077	1							•Bushing		(VOE7422077)
7	VOE422078	1							•Bushing		
8	VOE11000014	1							•Bushing		(VOE422079)
9	VOE422080	1							•Bushing		(VOE7422080)

Date: 2014/2/10	Image id: AH121A	Catalogue: 97711	Model: L90B
Brand: Volvo BM	Serial: 11100-13000, 61101-61900	Group/Section: 215/50	Title: Camshaft

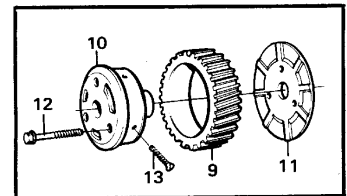
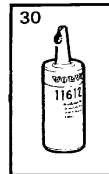


Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE465787	1							Camshaft		
		1					NS		•Camshaft		
2	VOE950588	1							•Pin		
3	VOE465789	1							Flange		
4		7							Bearing bushing		See ref 212/50
5	VOE471509	2							Screw		
6	VOE478297	1							Gear		
7	VOE471555	3							Screw		
8	VOE421067	12							Tappet		
9	VOE420021	12							Rod		

Date: 2014/2/10	Image id: AH122A	Catalogue: 97711	Model: L90B
Brand: Volvo BM	Serial: 11100-13000, 61101-61900	Group/Section: 215/100	Title: Timing gear casing



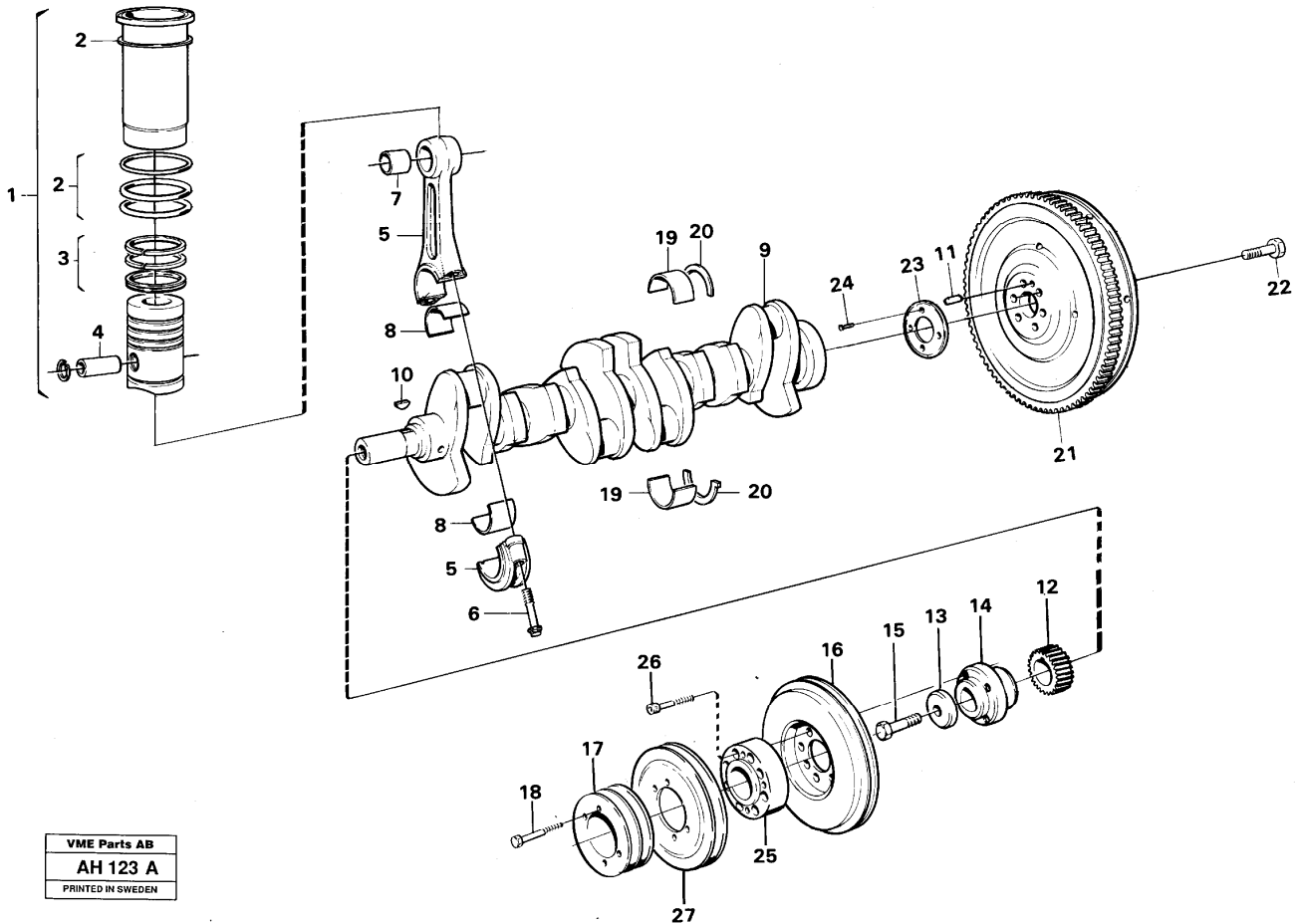
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AH 122 A
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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE465797	1							Tmg Gear Casing		
2	VOE13941510	1							Pin		(VOE941510)
2A	VOE13941511	1							Pin		(VOE941511)
3	VOE471534	2							Screw		L=28
	VOE471535	2							Screw		L=58
4		1							Gear		See ref 215/50
5		1							Gear		See ref 216/50
6		2							Oilpump gear		See ref 221/100
7		1							Compressor gear		
8		1							Gear,inject.pump		See ref 236/50
9	VOE8192518	1							Idler Gear		(VOE471552)
		1					NS		•Bearing		
10	VOE422766	1					SS		Pin		(VOE467463)
11	VOE478951	1							Thrust Washer		(VOE467529)
12	VOE471554	3							Screw		
13	VOE471555	3							Screw		

14	VOE471562	1					SS		Tmg Gear Cover		
	VOE477118	1							•Sealing ring		
15		1					NS		••Sealing strip		
16		1					NS		••Sealing strip		(VOE942083)
17	VOE13947760	7							Flange screw		(VOE947760)L=40
	VOE13948217	2							Flange screw		(VOE948217)L=45
	VOE13965216	1							Screw		(VOE965216)L=55
	VOE13965182	4							Flange screw		(VOE965182)L=80
	VOE13965183	1							Flange screw		(VOE965183)L=90
	VOE965225	1							Flange screw		(VOE966343)L=35
	VOE13965189	2							Flange screw		(VOE965189)L=90
18	VOE13947281	2							Gasket		(VOE947281)
19	VOE471559	1							Cap		
20	VOE925257	1							O-ring		
21	VOE13945444	3							Flange screw		(VOE945444)
22	VOE13941907	3							Spring Washer		(VOE941907)
23	VOE420178	1							Cover		
24	VOE13975610	1							O-ring		(VOE413619)
25	VOE967951	3							Stud		
26	VOE955899	3							Washer		
27	VOE13971097	3							Flange nut		(VOE965484)
28	VOE13960632	1							Plug		(VOE960632)
29	VOE13947624	1							Plane Gasket		(VOE7011998)
30	VOE1161277	1							Sealant		

Date: 2014/2/10	Image id: AH123A	Catalogue: 97711	Model: L90B
Brand: Volvo BM	Serial: 11100-13000, 61101-61900	Group/Section: 216/50	Title: Crankshaft and related parts

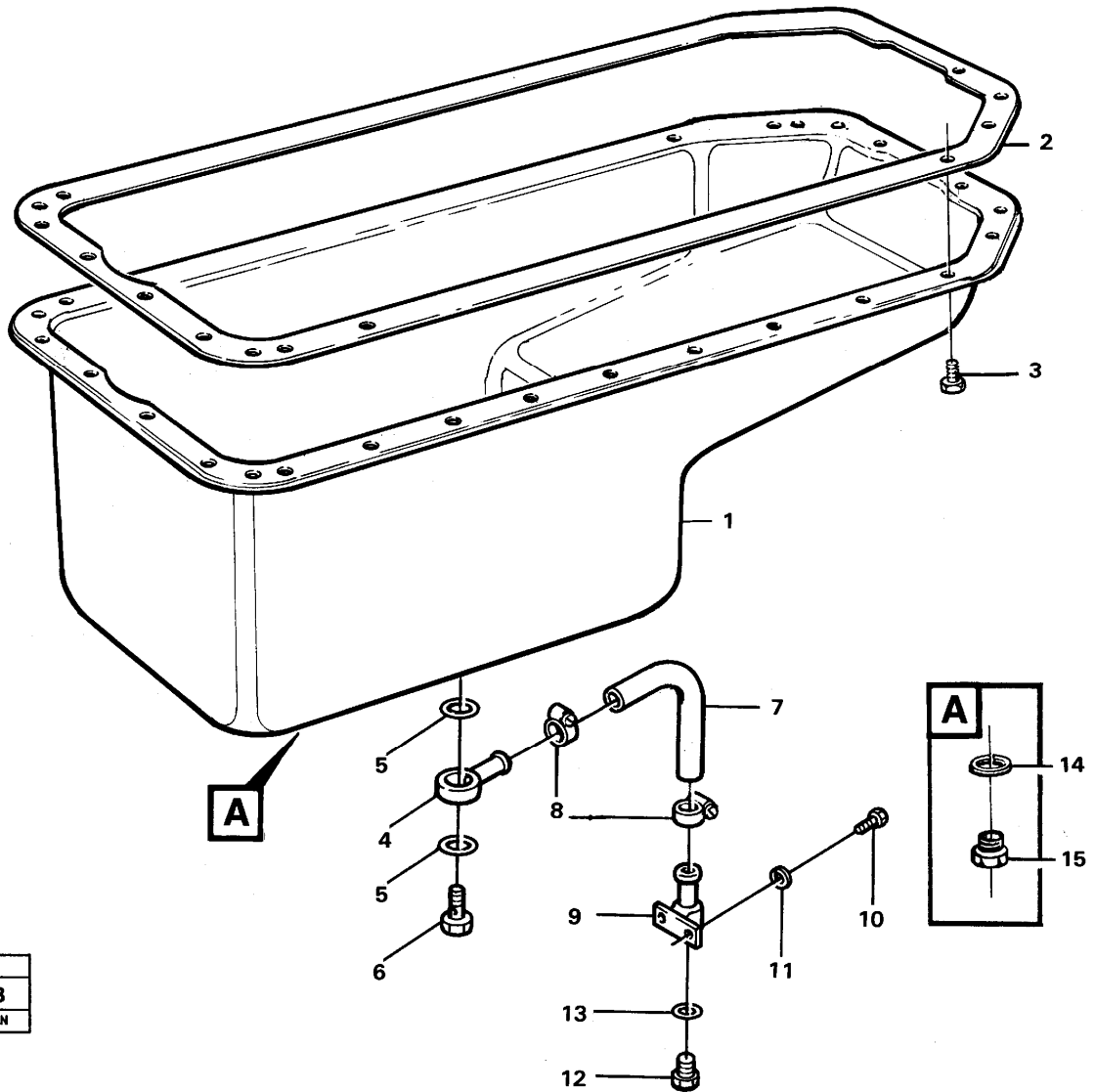


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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE275394	6							Cylinder liner kit		STD D
		1					NS		•Cylinder liner		
2	VOE271161	1							•Sealing ring kit		(VOE275772)
		1					NS		••Sealing strip		ÖVRE/UPPER
		3					NS		••Sealing strip		NEDRE/LOWER
3	VOE270713	1							•Piston ring kit		(VOE275376)STD D
		1					NS		••Compression ring		
		1					NS		••Compression ring		
		1					NS		••Oil ring		
4	VOE3978023	6							•Gudgeon pin		(VOE420258)
	VOE914523	12							•Retaining ring		
	VOE465394	REQ							Shim		THICK = 0,20mm
	VOE465395	REQ							Shim		THICK = 0,30mm

	VOE465396	REQ							Shim		THICK = 0,50mm
5	VOE3092237	6							Connecting rod		(VOE465812)
		1					NS		•Connecting rod		
		1					NS		•Cap		
6	VOE465815	2							•Screw		
7	VOE465816	1							•Bushing		
8	VOE270139	6							Piston Bearing		STD D
	VOE270140	6							Big End Brg Kit		0.254 U SZ
	VOE270141	6							Big End Brg Kit		0.508 U SZ
	VOE270143	6					OP		Bearing shell		1,016 U SZ
	VOE270144	6					OP		Bearing shell		1.270 U SZ
9	VOE420662	1					SS		Crankshaft		(VOE465798)
10	VOE422253	1							•Key		
11	VOE950677	1							Pin		
12	VOE471528	1							Gear		
13	VOE420124	1							Washer		
14	VOE465779	1							Hub		
15	VOE470366	1							Screw		
16	VOE421515	1							Vibration damper		
	VOE467834	1							Sign		
17	VOE4772236	1							Pulley		
18	VOE13965187	4							Screw		(MI965187)
19	VOE271230	7							Main bearing kit		STD D
	VOE271231	7							Main bearing kit		0,254 U SZ
	VOE271232	7							Main bearing kit		0,508 U SZ
	VOE271233	7							Main bearing kit		0,762 U SZ
	VOE271234	7							Main bearing kit		1,016 U SZ
	VOE271235	7					OP		Main bearing kit		1,270 U SZ
20	VOE276751	1							Thrust washer kit		STD SZ
	VOE276752	1							Thrust washer		(VOE276752)0,10 O SZ
	VOE276753	1							Thrust washer		(VOE276753)0,20 O SZ
	VOE7276780	1					OP		Thrust washer		0,30 O SZ
21	VOE11030557	1							Flywheel		(VOE4772111)
	VOE420314	1							•Gear ring		
22	VOE471541	6							Screw		
23	VOE786589	1							Deflector		
24	VOE905654	4							Drive screw		
25	VOE4772218	1							Hub		
26	VOE4772247	8							Screw		
27	VOE4772217	1							Pulley		

Date: 2014/2/10	Image id: AH124B	Catalogue: 97711	Model: L90B
Brand: Volvo BM	Serial: 11100-13000, 61101-61900	Group/Section: 217/50	Title: Oil sump

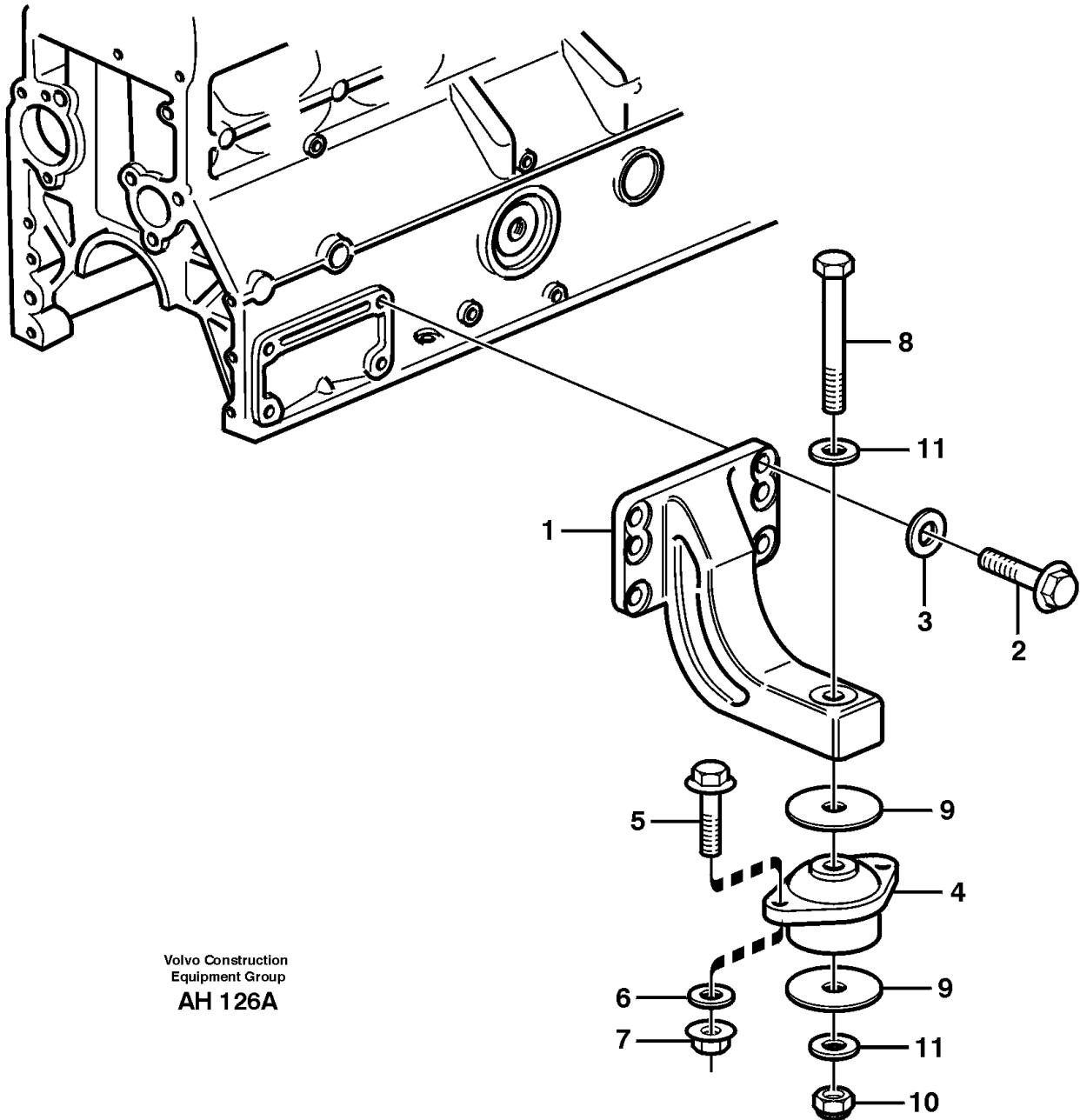


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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE4772139	1							Oil pan		CH NO - 11660
	VOE11162235	1							Oil pan		(VOE465622)CH NO 11661 -
2	VOE11030778	1							Gasket		(VOE424600)
3	VOE946440	34							Flange screw		
4	VOE4761859	1							Oil draining pipe		
5	VOE13955997	2							O-ring		(VOE955997)
6	VOE4746672	1							Hollow screw		
7	VOE13961191	REQ							Hydraulic hose		(VOE961191)L = 590

8	VOE13943472	2							Hose clamp		(VOE943472)
9	VOE4850236	1							Nipple		
10	VOE13955294	2							Screw		(VOE955294)
11	VOE13941907	2							Washer		(VOE941907)
12	VOE926370	1							Plug		
13	VOE958225	1							O-ring		
14	VOE949329	1							Gasket		CH 11661 -
15	VOE13960635	1							Plug		CH 11661 -

Date: 2014/2/10	Image id: AH126B	Catalogue: 97711	Model: L90B
Brand: Volvo BM	Serial: 11100-13000, 61101-61900	Group/Section: 218/50	Title: Engine mounting

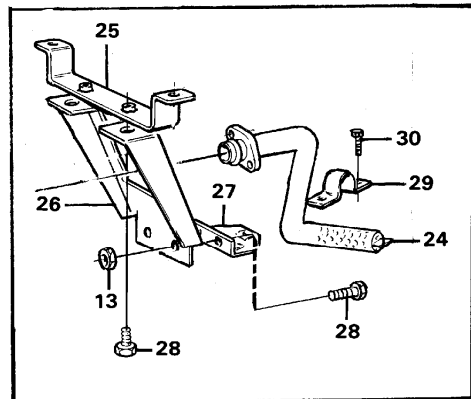
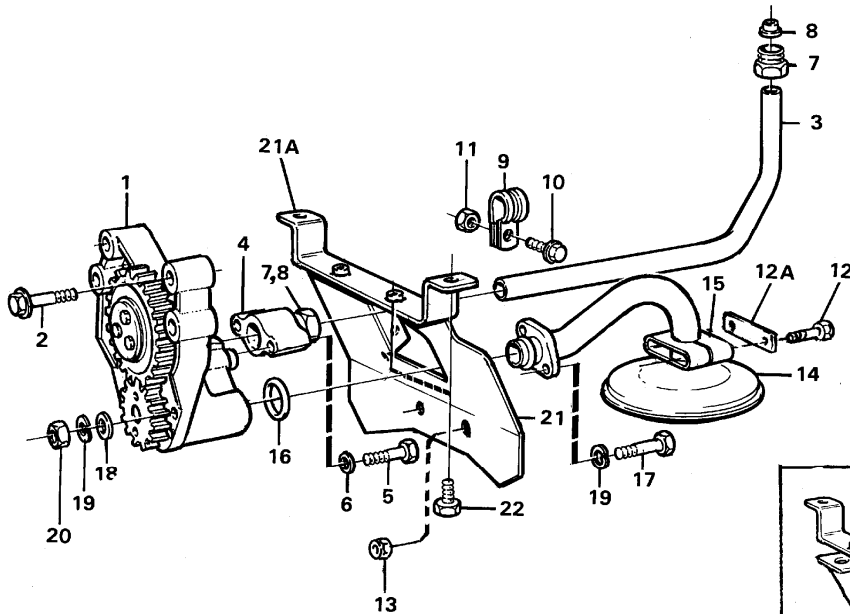


Volvo Construction
Equipment Group
AH 126A

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE4856778	2							Engine Mounting		
2	VOE13970975	8							Hexagon screw		(VOE13945346)

3	VOE13955897	8							Washer		(VOE955897)
4	VOE342812	2							Rubber cushion		(VOE7342812)
5	VOE13970950	4							Hexagon screw		
6	VOE13960143	4							Washer		(VOE960143)
7	VOE13971098	4							Flange nut		(VOE949279)
8	VOE13955378	2							Screw		(VOE955378)
9	VOE11015657	4							Washer		(VOE4746470)
10	VOE945884	2							Lock nut		
11	VOE13955900	4							Washer		

Date: 2014/2/10	Image id: AH127B	Catalogue: 97711	Model: L90B
Brand: Volvo BM	Serial: 11100-13000, 61101-61900	Group/Section: 221/50	Title: Lubricating oil system

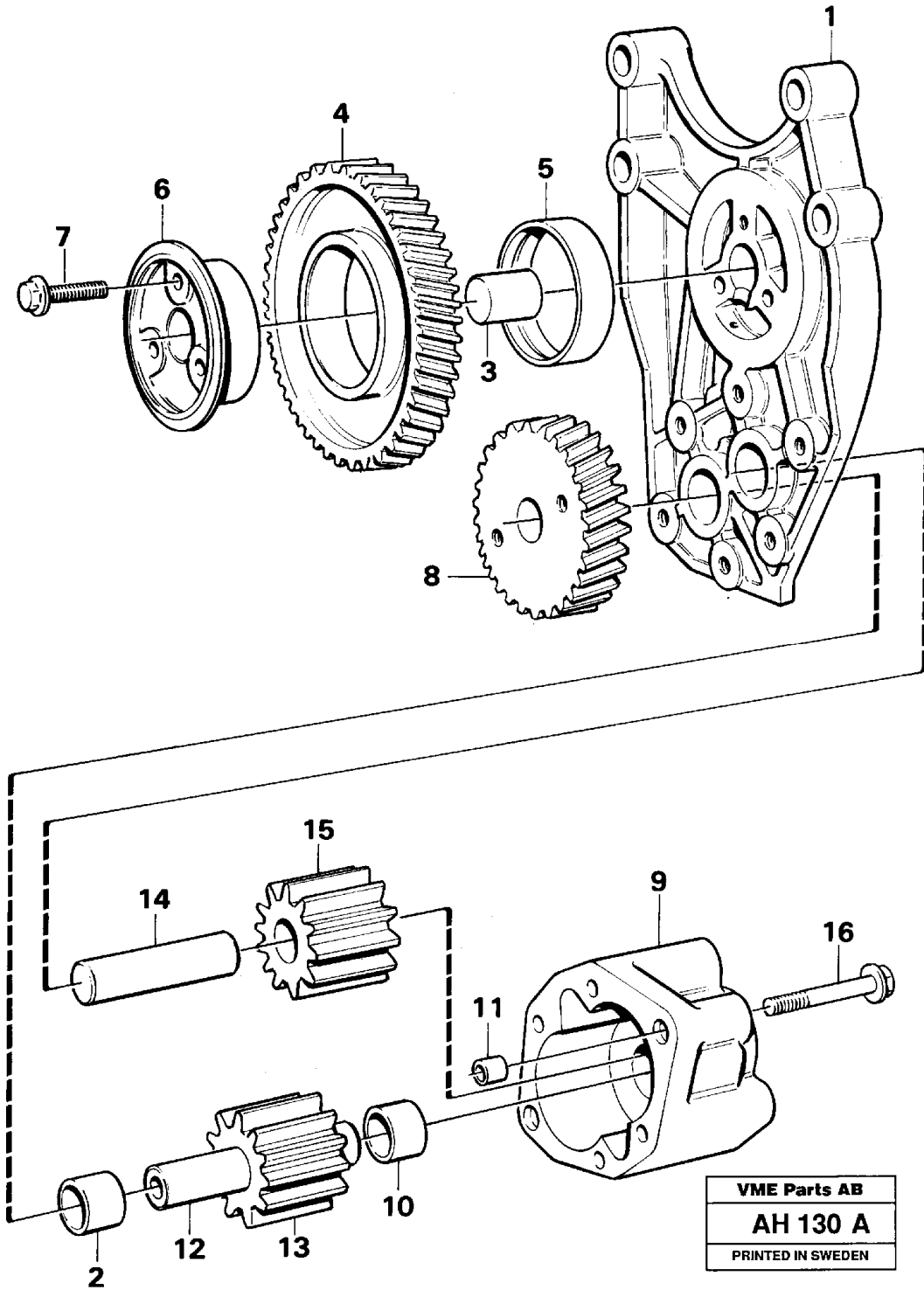


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AH 127 B
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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Oil pump		See ref 221/100
2	VOE471513	4							Screw		M10 L=70
	VOE471734	2							Screw		M8 L=70
3	VOE465845	1					SS		Tube		
4	VOE465846	1							Sleeve		
5	VOE13955308	2							Screw		(VOE955308)
6	VOE13955894	2							Washer		(VOE955894)
7	VOE471588	2							Connector		
8	VOE980786	2							Fitting		(VOE956972)
9	VOE1545433	1							Clamp		
10	VOE946440	1							Flange screw		
11	VOE13945408	1							Nut		(EH945408)
12	VOE13965218	2							Screw		(VOE965218)CH 11660

12A	VOE421750	1						Washer		CH - 11660
13	VOE946036	2						Lock nut		
14	VOE4772092	1					OP	Suction pipe		CH - 11660
15		1					NS	Bracket		
16	VOE470383	2						Sealing ring		
17	VOE13965182	2						Screw		(VOE965182)
18	VOE13955894	4						Washer		(VOE955894)
19	VOE13941907	2						Washer		(VOE941907)
20	VOE13945408	2						Nut		(EH945408)
21	VOE4772097	1						Baffle plate		CH - 11660
22	VOE4772098	1						Bracket		CH - 11660
23	VOE946440	4						Flange screw		
24	VOE11030734	1						Suction pipe		CH 11661 -
25	VOE11030718	1						Bracket		CH 11661 -
26	VOE11030725	1					SS	Baffle plate		CH 11661 -
27	VOE11030720	1						Bracket		CH 11661 -
28	VOE946440	2						Flange screw		CH 11661 -
29	VOE11030722	1						Clamp		CH 11661 -
30	VOE13946544	2						Screw		CH 11661 -

Date: 2014/2/10	Image id: AH130A	Catalogue: 97711	Model: L90B
Brand: Volvo BM	Serial: 11100-13000, 61101-61900	Group/Section: 221/100	Title: Oil pump

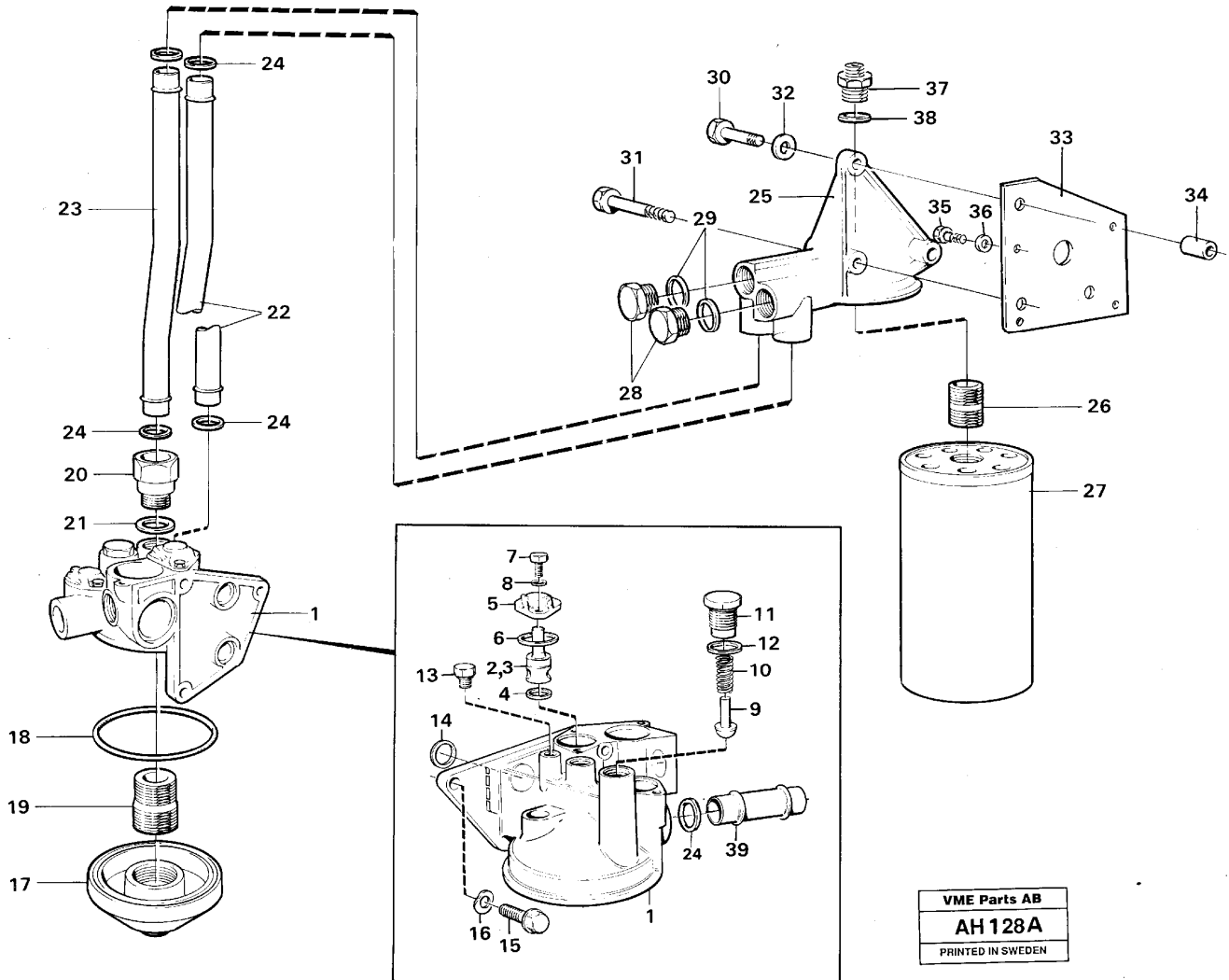


VME Parts AB
AH 130 A
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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
-----	------	----	----	----	----	----	----	-----	-------------	-----------	--------

	VOE420867	1							Oil pump		
1	VOE471571	1							•Bracket		
2		2					NS	K	••Bushing		
3	VOE191171	1							••Pin		(VOE191171)
	VOE471942	1							•Drive Gear		
4		1					NS		••Idler gear		
5		1					NS		••Bearing ring		
6	VOE420048	1							•Bearing sleeve		
7	VOE471586	1							•Screw		
8	VOE471941	1							•Drive Gear		
9		1					NS		•Oil pump housing		
10		2					NS	K	••Bushing		
11	VOE401146	2							••Guide sleeve		
12		1					NS	K	•Drive shaft		
13		1						K	••Pump gear		
14		1					NS		•Idler shaft		
15		1					NS		••Pump gear		
16	VOE13965181	2							•Screw		(VOE965218)
	VOE276151	1							Repair kit		(VOE275773)

Date: 2014/2/10	Image id: AH128A	Catalogue: 97711	Model: L90B
Brand: Volvo BM	Serial: 11100-13000, 61101-61900	Group/Section: 222/50	Title: Oil filter



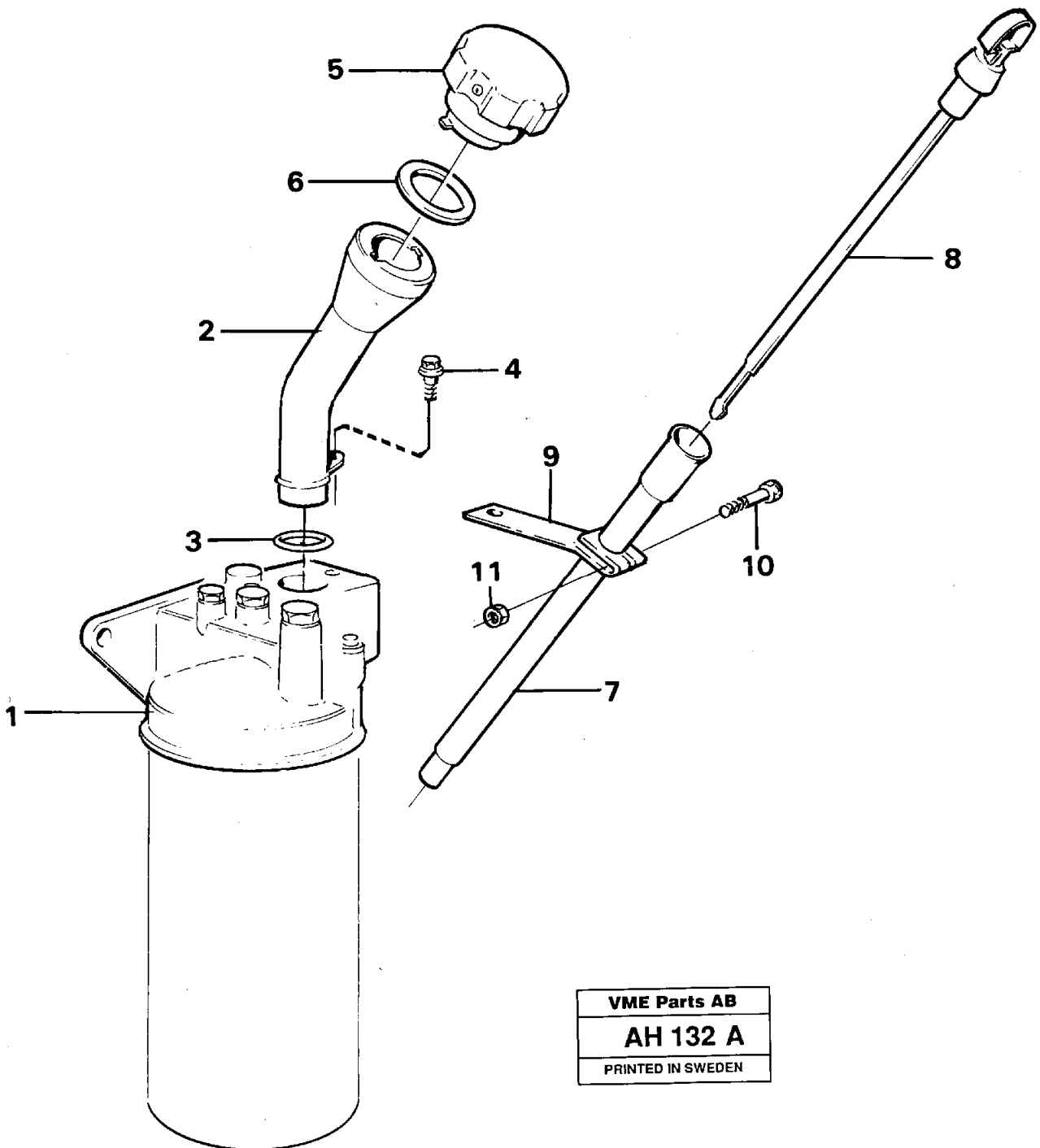
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE11030612	1							Housing		
1		1					NS		•Housing		
2	VOE471706	1							•Reduction valve		Marked BLUE, märkt BLÅ
3	VOE471640	1							•Reduction valve		Marked RED, märkt RÖD
4	VOE469846	2							•Sealing ring		
5	VOE471648	2							•Cover		
6	VOE949659	2							•O-ring		
7	VOE13955272	4							•Screw		(VOE955272)
8	VOE955892	4							•Washer		

9	VOE471085	1							•Valve cone		
10	VOE466653	1							•Compression spring		
11	VOE471598	1							•Plug		
12	VOE13947627	1							•Plane gasket		(VOE947627)
13	VOE479979	1							•Plug		(VOE191026)
14	VOE13949656	2							O-ring		D = 19,2
	VOE13949722	1							O-ring		D = 36,2
15	VOE946329	2							Flange screw		
	VOE13965222	1							Screw		
16	VOE941908	3							Spring washer		
17	VOE3812509	1							Casing		(VOE848431)
18	VOE13948981	1							O-ring		
19	VOE11030599	1							Nipple		
20	VOE11030597	1							Nipple		
21	VOE13947625	1							Plane gasket		
22	VOE11030617	1							Pipe		
23	VOE11030616	1							Pipe		
24	VOE471956	5							Sealing ring		
25	VOE11030594	1							Housing		
26	VOE466623	1							Nipple		
27	VOE466634	1							Oil filter		
28	VOE13966145	2							Plug		
29	VOE13947627	2							Plane gasket		(VOE947627)
30	VOE940132	2							Hexagon screw		
31	VOE955306	1							Hexagon screw		
32	VOE13955894	3							Washer		(VOE955894)
33	VOE11030605	1							Bracket		
34	VOE11030608	4							Spacer sleeve		TD 61 GB
	VOE843075	4							Spacer sleeve		TD 61 KBE
35	VOE13955308	4							Screw		
36	VOE13955894	4							Washer		(VOE955894)
37	VOE13963948	1							Nipple		
38	VOE13947622	1							Plane gasket		
39		1							Tube assembly		See group 223-50

VOLVO

Construction Equipment

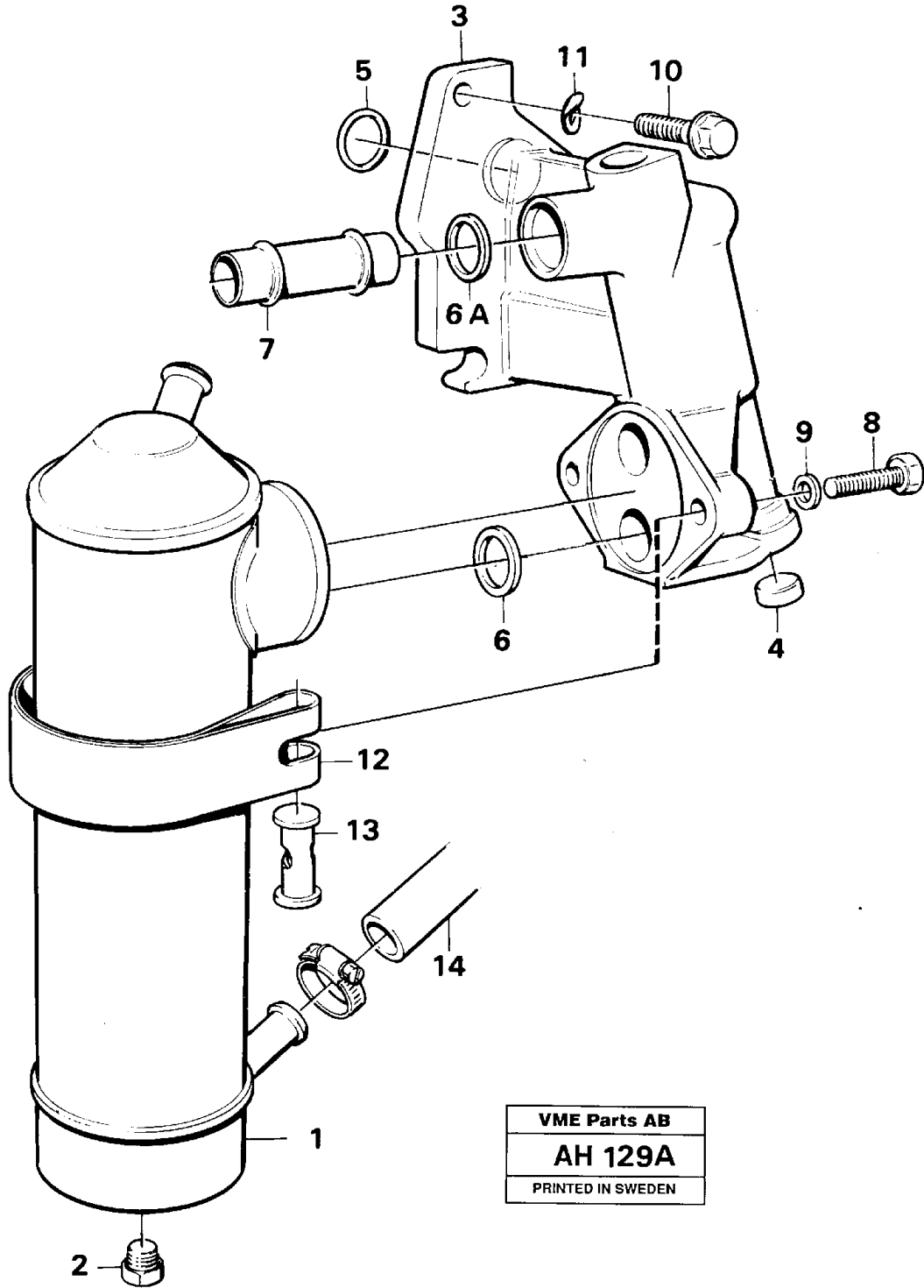
Date: 2014/2/10	Image id: AH132A	Catalogue: 97711	Model: L90B
Brand: Volvo BM	Serial: 11100-13000, 61101-61900	Group/Section: 222/100	Title: Oil filler and dipstick



VME Parts AB
AH 132 A
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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Oil filter housing		See ref 222/50

Date: 2014/2/10	Image id: AH129A	Catalogue: 97711	Model: L90B
Brand: Volvo BM	Serial: 11100-13000, 61101-61900	Group/Section: 223/50	Title: Oil cooler

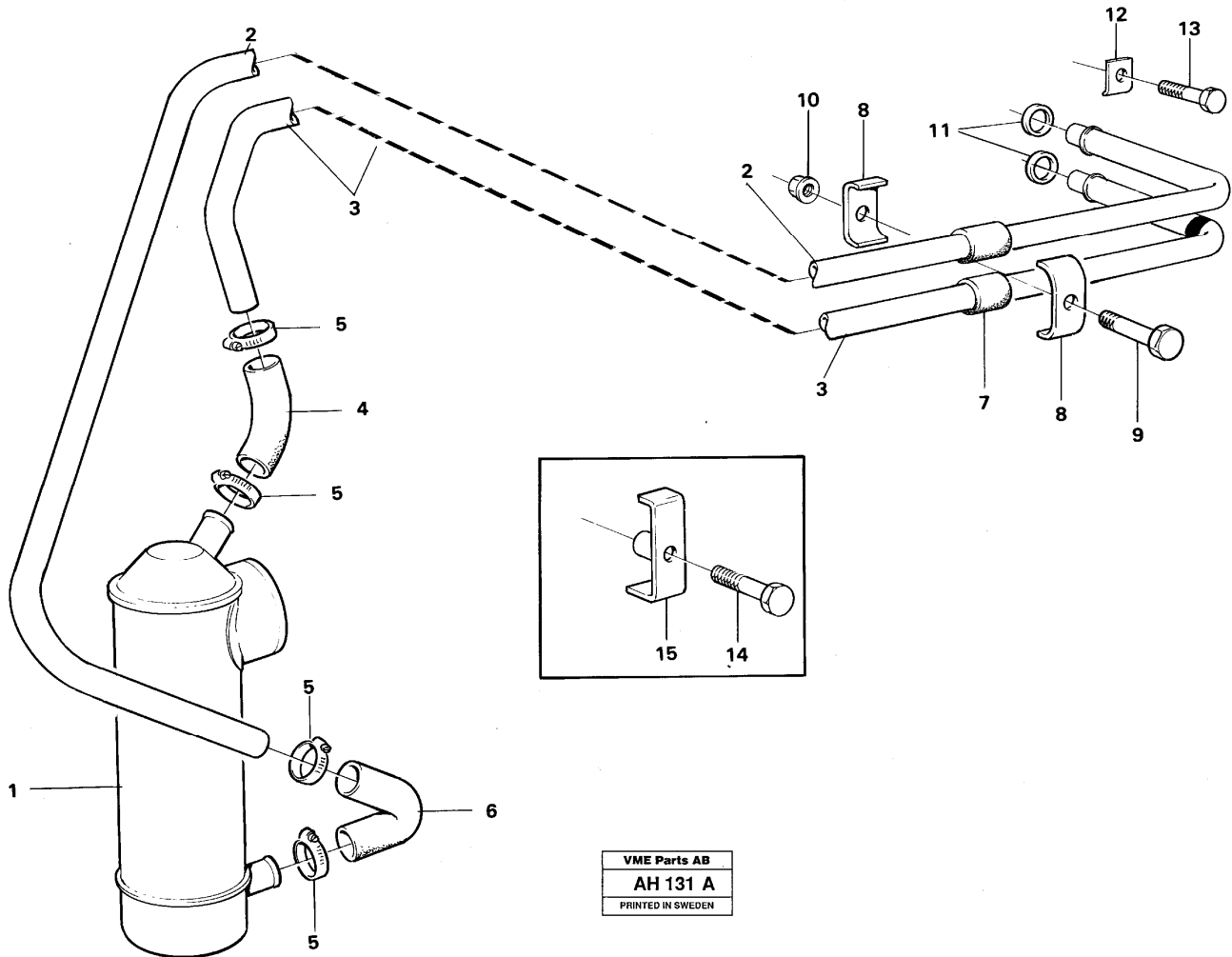


VME Parts AB
AH 129A
 PRINTED IN SWEDEN

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
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1	VOE465854	1							Oil Cooler		
2	VOE479979	1							•Plug		(VOE191026)
3	VOE420613	1							Housing		
4		1					NS		•Cap plug		
5	VOE13949656	2							O-ring		
6	VOE469483	2							Sealing ring		
6A	VOE471956	1							Sealing ring		
7	VOE471602	1							Pipe		
8	VOE955299	2							Hexagon screw		
9	VOE13955894	2							Washer		(VOE955894)
10	VOE946329	3							Flange screw		
11	VOE941908	3							Spring Washer		
12	VOE465858	1							Tensioning Band		
13		2					NS		•Pin nut		
14		1							Hose		See ref 223/100

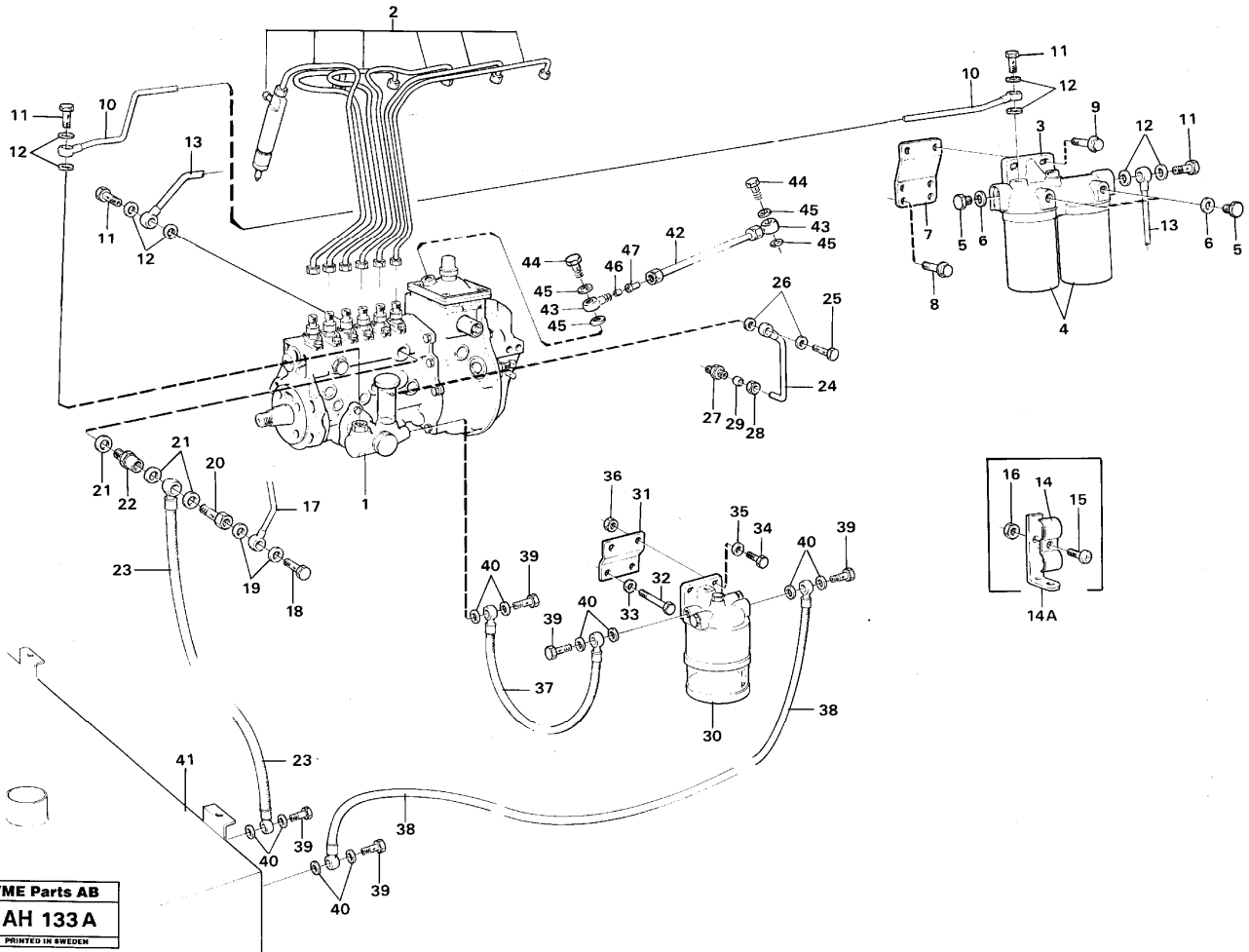
Date: 2014/2/10	Image id: AH131A	Catalogue: 97711	Model: L90B
Brand: Volvo BM	Serial: 11100-13000, 61101-61900	Group/Section: 223/100	Title: Oil cooler with hoses



VME Parts AB
AH 131 A
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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Oil cooler		See ref 223/50
2	VOE4772228	1							Pipe		
3	VOE4772089	1							Pipe		
4	VOE943369	REQ							Hose		L = 140
5	VOE943473	4							Hose clamp		
6	VOE351574	1							Hose		
7	VOE11000285	REQ							Rubber hose		L = 30 X 2
8	VOE424204	4							Clamp		
9	VOE946470	2							Flange screw		(VOE946470)
10	VOE13945408	2							Nut		(EH945408)
11	VOE471626	2							Sealing ring		

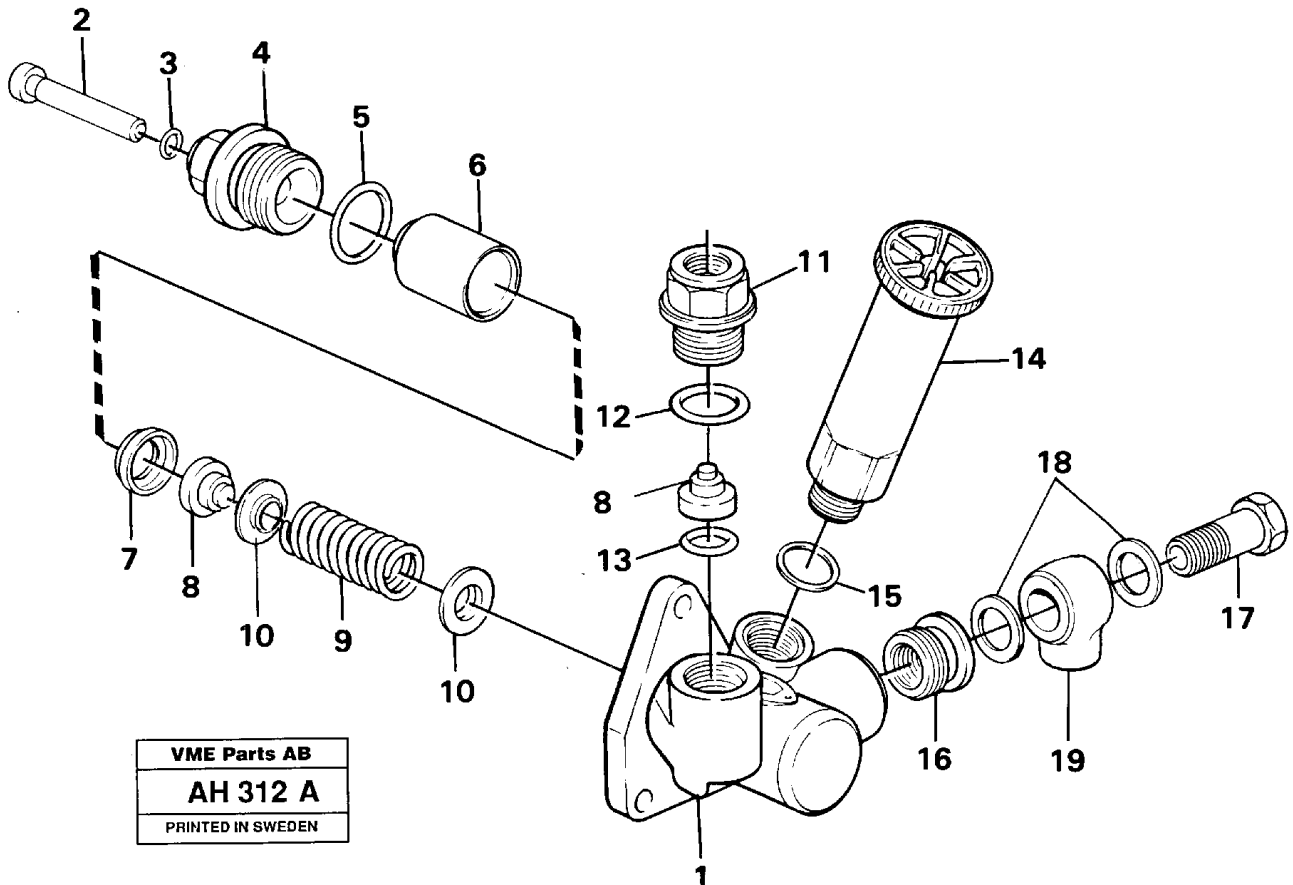
Date: 2014/2/10	Image id: AH133A	Catalogue: 97711	Model: L90B
Brand: Volvo BM	Serial: 11100-13000, 61101-61900	Group/Section: 230/50	Title: Fuel system



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Injection pump		See ref 236/50
2									Pipe, injector		See ref 237/50
3		1							Filter Housing		See ref 233/100
4		2							Fuel filter		See ref 233/100
5	VOE960630	3							Plug		
6	VOE13947621	3							Plane gasket		(VOE947621)
7		1					NS		Bracket		
8	VOE946471	2							Flange screw		
9	VOE946472	2							Flange screw		
10	VOE420843	1							Fuel pipe		
11	VOE7025167	4							Hollow screw		
12	VOE13969011	8							Gasket		(VOE947621)
13	VOE420651	1							Fuel pipe		

14	VOE404279	2							Clamp		
14A	VOE13965556	1							Bracket		(VOE965556)
15	VOE956095	1							Cross recessed screw		
16	VOE13955781	1							Nut		(VOE955781)
17		1							Leak-off line		See ref 237/50
18	VOE7074033	1							Hollow screw		
19	VOE947620	2							Gasket		
20	VOE7016496	1							Hollow screw		
21	VOE13947621	3							Plane gasket		(VOE947621)
22		1							Valve		
23	VOE4774632	1							Fuel hose		
24	VOE465871	1							Delivery pipe		ENG - 78664
	VOE7420949	1							Oil feed pipe		ENG 78665 -
25	VOE7048634	1							Hollow screw		
26	VOE13947281	2							Gasket		(VOE947281)
27	VOE326870	1							Nipple		(VOE326870)
28	VOE954356	1							Fitting nut		
29	VOE954364	1							Ferrule		
30		1							Filter		See ref 233/200
31	VOE4974533	1					NS		Bracket		
32	VOE13970948	2							Hexagon screw		
33	VOE976945	2							Washer		(VOE960148)
34	VOE13955295	2							Screw		(VOE955295)
35	VOE13955894	2							Washer		(VOE955894)
36	VOE971071	2							Hexagon nut		
37	VOE4836118	1							Fuel hose		
38	VOE4774632	1							Fuel hose		
39	VOE7025167	5							Hollow screw		
40	VOE13947621	10							Plane gasket		(VOE947621)
41		1							Fuel tank		See ref 234/50
42	VOE13945460	REQ							Plastic pipe		L = 760
43	VOE13945417	2							Banjo nipple		
44	VOE968178	2							Hollow screw		
45	VOE13947282	4							Gasket		
46	VOE954364	2							Ferrule		
47	VOE944717	2							Sleeve		

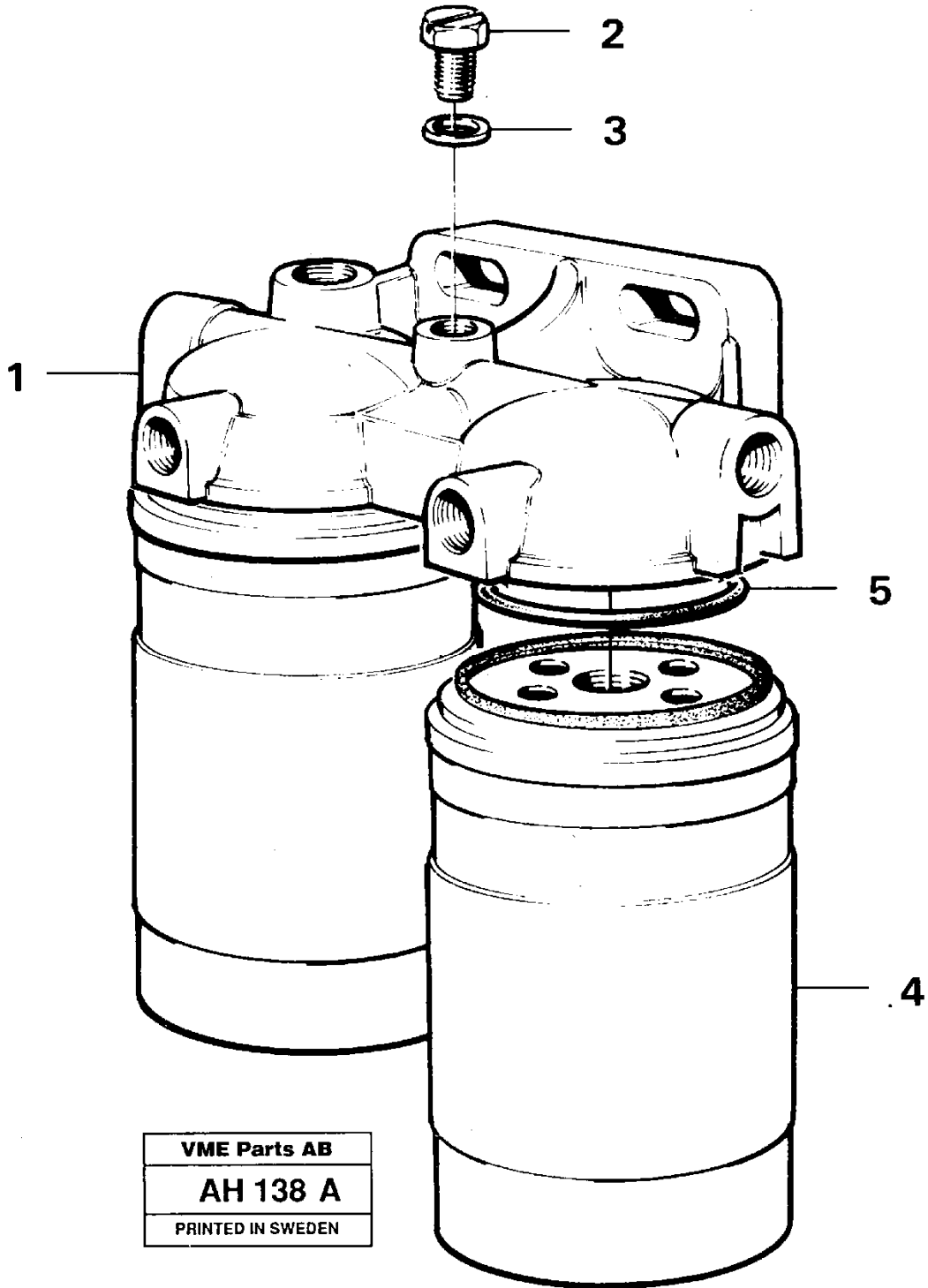
Date: 2014/2/10	Image id: AH312A	Catalogue: 97711	Model: L90B
Brand: Volvo BM	Serial: 11100-13000, 61101-61900	Group/Section: 233/50	Title: Feed pump



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE6213583	1							Feed pump		
1		1					NS		•Housing		
2	VOE244840	1							•Push rod		
3	VOE11716292	1							•O-ring		(VOE244829)
4	VOE244841	1							•Housing		
5	VOE15031180	1							•O-ring		(VOE244828)
6	VOE244831	1							•Piston		
7		1					NS		•Spacer ring		
8	VOE244834	2							•Valve		
9	VOE244832	1							•Spring		
10	VOE244833	2							•Spring disc		
11	VOE11987535	1							•Nipple		
12	VOE244844	1							•O-ring		
13	VOE15000149	1							•O-ring		(VOE11987536)
14	VOE3094547	1							•Hand pump		(VOE11991822)

15	VOE240572	1							•Gasket		(VOE7240572)
16	VOE244836	1							•Bushing		
17	VOE7025167	1							•Hollow screw		
18	VOE13947621	2							•Plane gasket		
19	VOE7025170	1							•Banjo nipple		

Date: 2014/2/10	Image id: AH138A	Catalogue: 97711	Model: L90B
Brand: Volvo BM	Serial: 11100-13000, 61101-61900	Group/Section: 233/100	Title: Fuel filter



VME Parts AB
AH 138 A
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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
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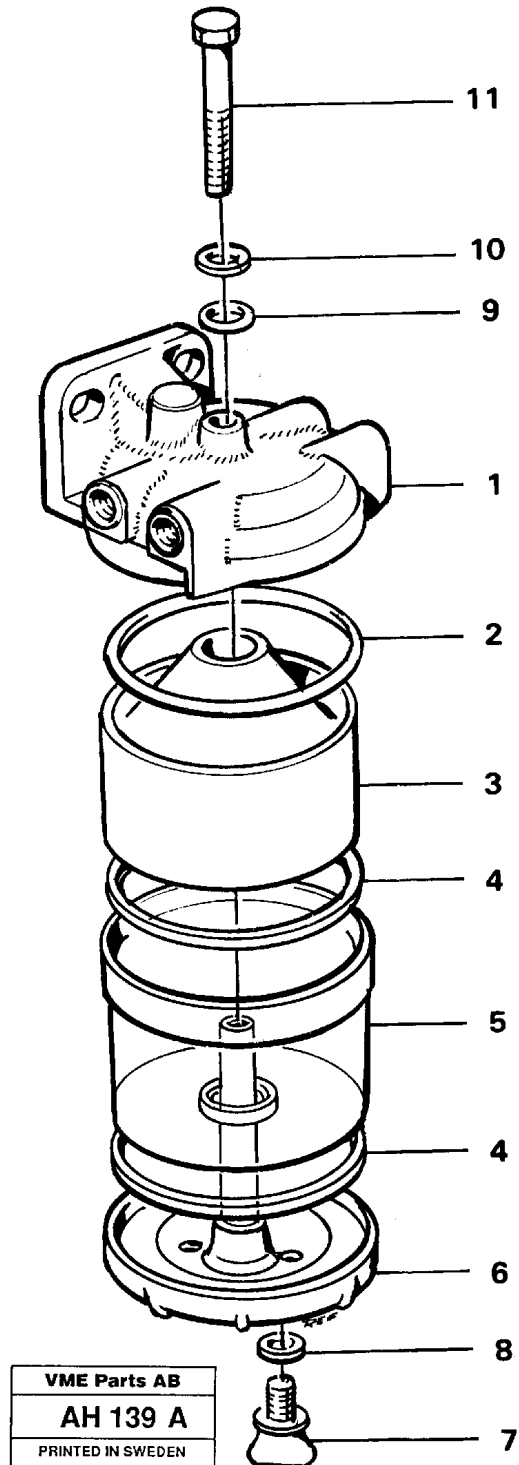
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1	VOE1676832	1					SS		Housing		
2	VOE240664	1							•Screw		(VOE7240664)M6, ALT.
	VOE471177	1							•Air Venting Scr		M8, ALT.
3	VOE947620	1							•Gasket		
4	VOE466987	2							Fuel Filter		
5	VOE6638088	2							•Gasket		

Date: 2014/2/10	Image id: AH139A	Catalogue: 97711	Model: L90B
Brand: Volvo BM	Serial: 11100-13000, 61101-61900	Group/Section: 233/150	Title: Slurry separator



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
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