

Engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70

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A-05  
01



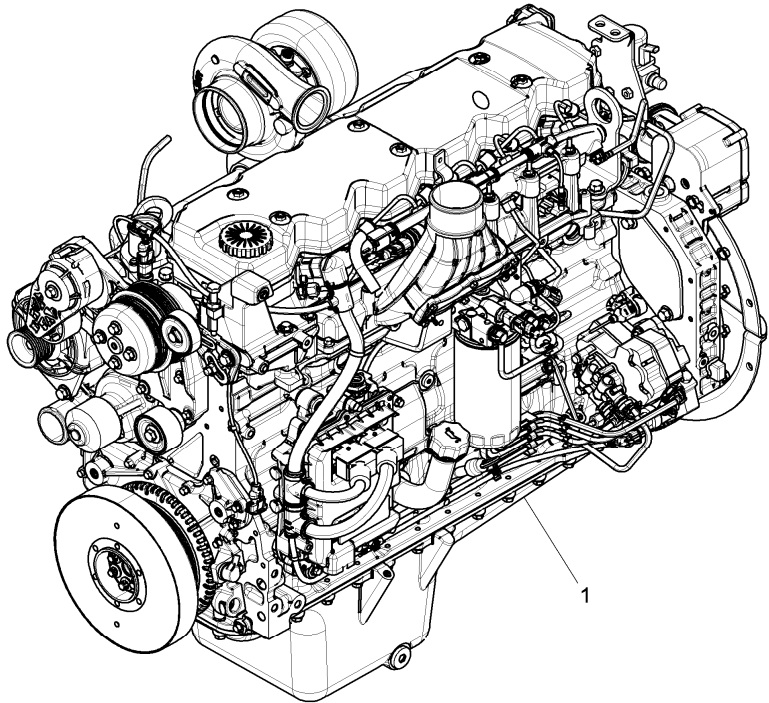
A0501

Engine assembly

1 6509673M91

"fpt nef" 151 kw

Inglese  
1 Engine



Engine

A-05  
015

Short engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70



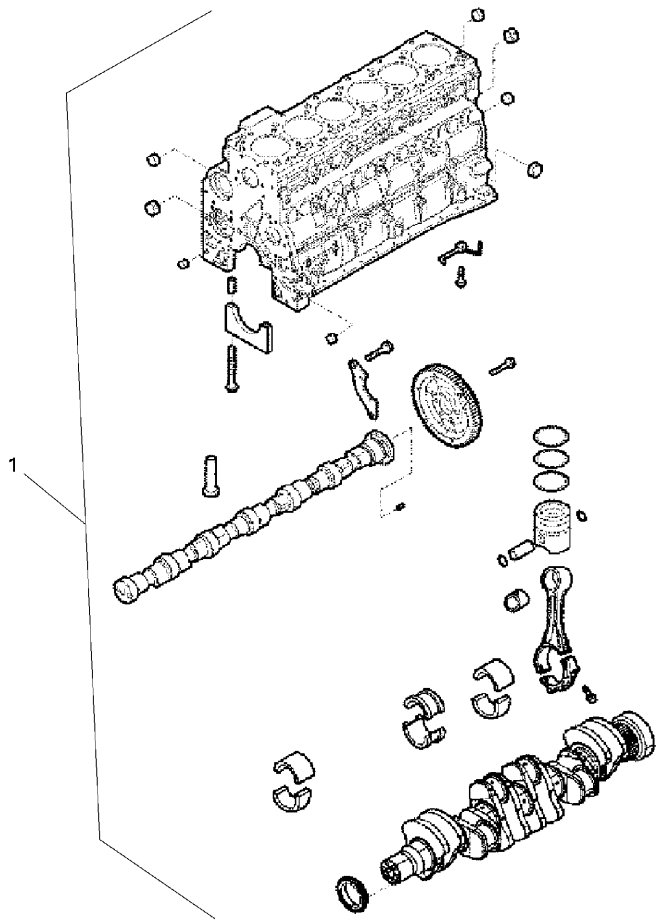
A05015

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Inglese

1 6513390M91

1 Short engine



Engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70

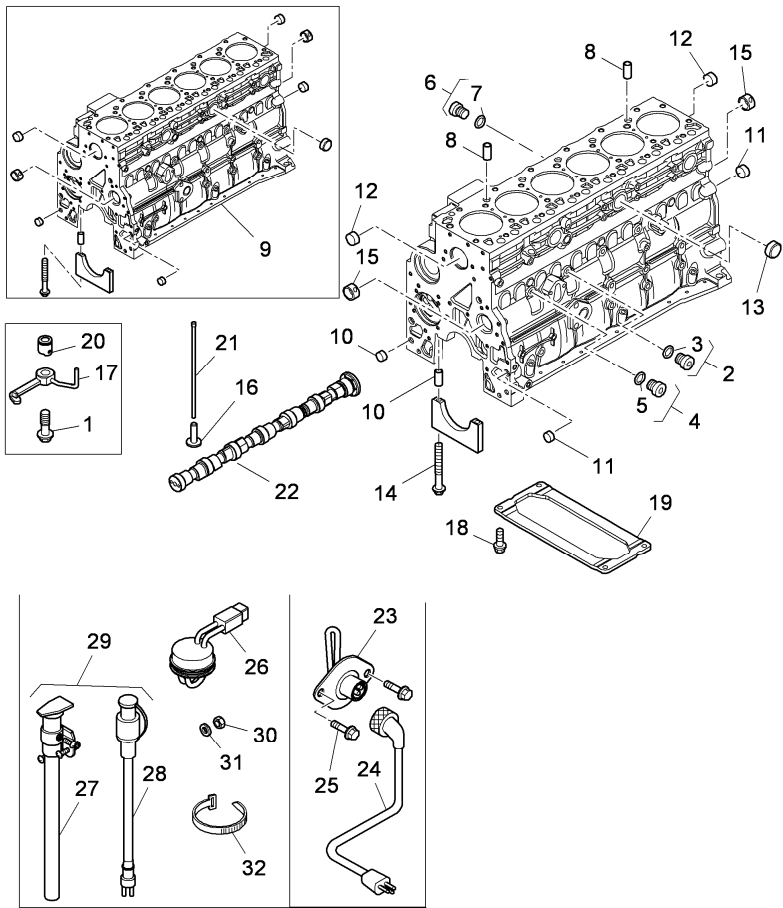
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A-05  
02



A0502

Crankcase



		Inglese
1	3688692M1	6 Filler
2	3689350M1	2 Plug
3	3688868M1	1 O ring
4	3688822M1	2 Plug
5	3688855M1	1 O ring
6	3688780M1	3 Plug
7	3688781M1	1 O ring
		707405A1(1)
8	3688760M1	2 Dowel pin
9	704604A1	1 Crankcase
10	3688824M1	14 Dowel pin
		704983A1(14)
11	3688758M1	3 Plug
		17,73x6,35x1,07
12	3688757M1	6 Plug
		58,06x8,25x1,52
13	3688775M1	3 Plug
		35,23x7,94x1,52
14	3688673M1	14 Screw
		M12x120 mm
		704696A1(14)
15	3688759M1	1 Bearing
16	3688877M1	12 Platform
17	3689030M1	6 Splasher
18	704985A1	4 Bolt
		M10x25 mm

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Engine

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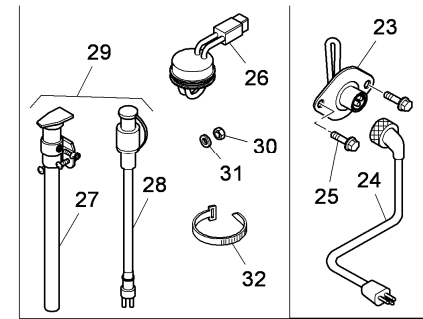
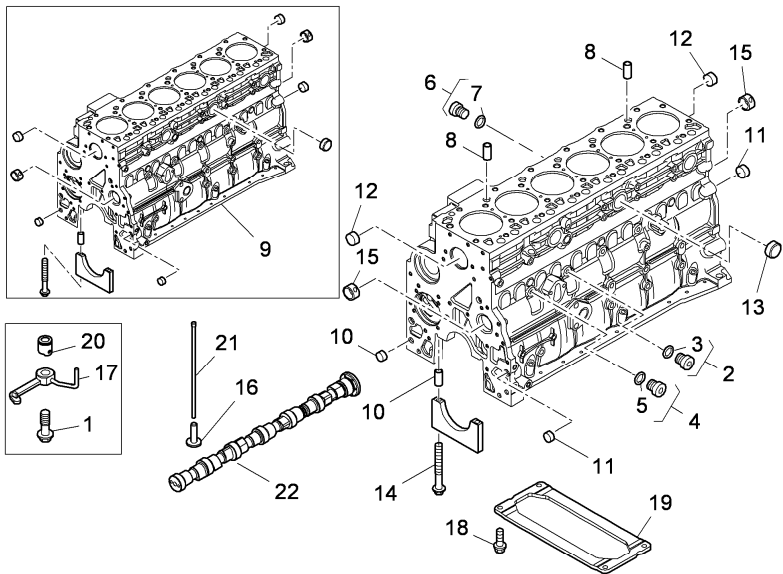
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A-05  
02



A0502

Crankcase



- 19 705218A1
- 20 <img alt="Eye icon" data-bbox="550 325 565 340"/> A-05 11 20
- 21 <img alt="Eye icon" data-bbox="550 350 565 365"/> A-05 09 17
- 22 <img alt="Eye icon" data-bbox="550 375 565 390"/> A-05 14 5
- 23 706388A1 A
- 24 J905113 A
- 25 844-8020 <img alt="Double arrow icon" data-bbox="460 450 475 465"/> M8x20 mm
- A
- 26 706389A1 B
- 27 314722A1 ! 29
- 28 314723A1 ! 29
- 29 313126A2 <img alt="Replacement icon" data-bbox="460 575 475 590"/> 314722A1(1),  
314723A1(1)
- B
- 30 825-1405 <img alt="Replacement icon" data-bbox="460 635 475 650"/> 390995X1(1)
- B
- 31 893-16005 B
- 32 289862C1 B
- ! This is a component of an assembly
- <img alt="Eye icon" data-bbox="460 750 475 765"/> See page - reference number
- <img alt="Double arrow icon" data-bbox="460 770 475 785"/> Length
- <img alt="Replacement icon" data-bbox="460 790 475 805"/> Replacement
- A For market "n.a.o."
- B Excluded "n.a.o." market

Inglese

- 1 Plate
- 6 Piston
- 12 Rod
- 1 Camshaft
- 1 Heater
- 1 Cable
- 2 Bolt
- 1 Heater
- 1 Cable
- 1 Cable
- 1 Cable
- 1 Nut
- 2 Washer
- 3 Clamp

Engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70

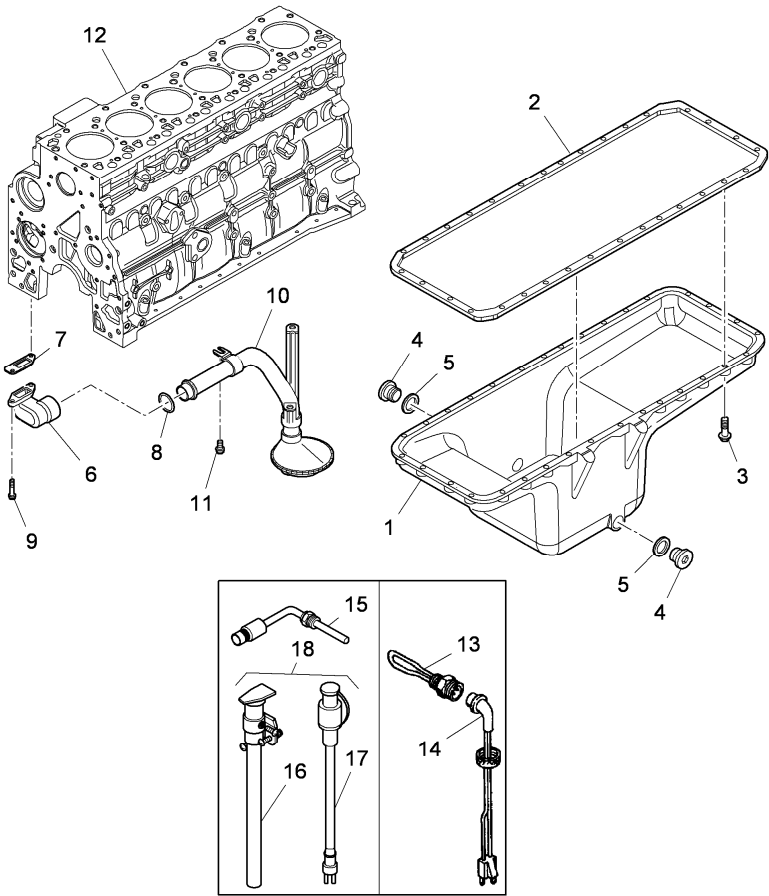
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**A-05  
03**



A0503

Oil sump



		Inglese
1	705252A1	1 Housing
2	705082A1	1 Gasket
3	3688942M1	32 Screw
	◀▶ M8x30 mm	
	● 706309A1(32)	
4	3688691M1	2 Plug
5	3688997M1	2 O ring
6	705185A1	1 Insert
7	704957A1	1 Gasket
8	704589A1	1 Gasket
9	710626A1	2 Screw
	◀▶ M8x25 mm	
10	705298A1	1 Pipe
11	704827A1	1 Screw
	◀▶ M10x20 mm	
12	◁▷ A-05 02 9	1 Housing
13	J904380 A	1 Heater
14	J905113 A	1 Cable
15	706391A1 B	1 Heater
16	314722A1 ! 18	1 Cable
17	314723A1 ! 18	1 Cable
18	313126A2 ● 314722A1(1), 314723A1(1)	1 Cable

- ! This is a component of an assembly
- ◁▷ See page - reference number
- ◀▶ Length
- Replacement
- A N.a.o. market

Engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70

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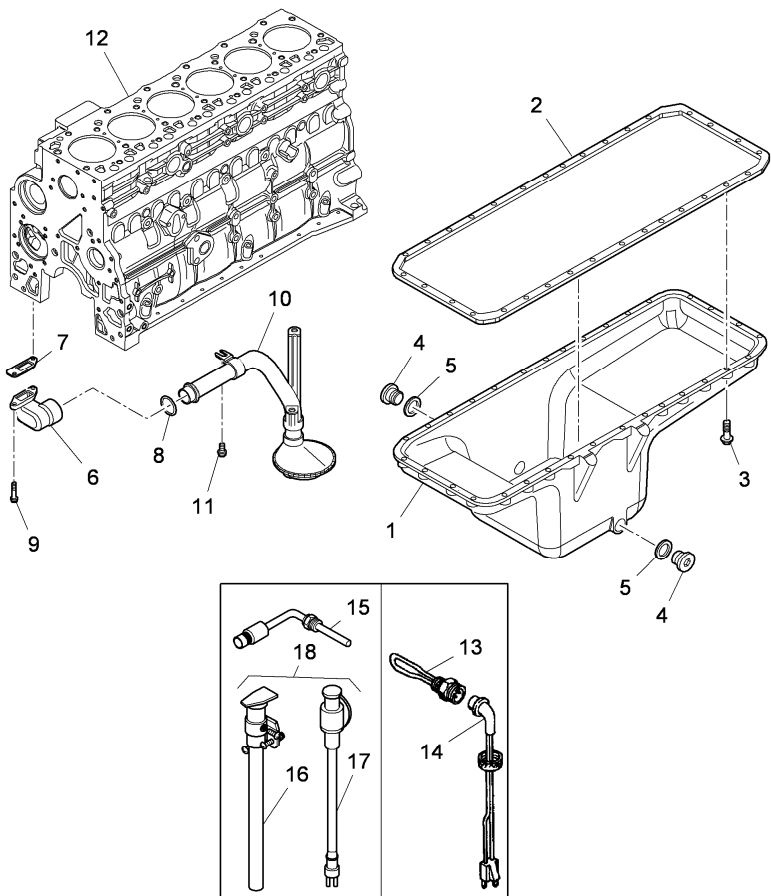
A-05  
03



A0503

Oil sump

B Excluded "n.a.o." market



Engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70

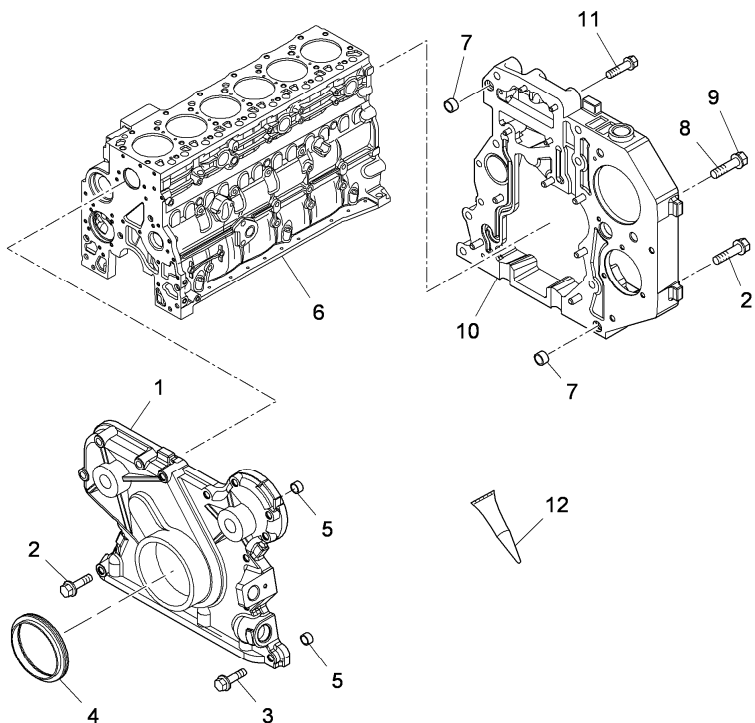
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A-05  
04



A0504

Crankcase covers



- |    |           |    |                |         |     |           |
|----|-----------|----|----------------|---------|-----|-----------|
| 1  | 704913A1  |    |                | Inglese | 1   | Cover     |
| 2  | 705003A1  |    |                |         | 9   | Screw     |
| 3  | 3688853M1 | ◀▶ | M8x30 mm       |         | 8   | Screw     |
| 4  | 6513391M1 |    | 100x70x16      |         | 1   | Ring      |
| 5  | 704693A1  |    |                |         | 2   | Stud      |
| 6  |           | ◁▷ | A-05 02 9      |         | 1   | Crankcase |
| 7  | 3688824M1 | ●  | 704983A1(2)    |         | 2   | Dowel pin |
| 8  | 705015A1  |    |                |         | 2   | Screw     |
| 9  | 704999A1  |    |                |         | 1   | Screw     |
| 10 | 6513392M1 |    |                |         | 1   | Box       |
| 11 | 704910A1  |    |                |         | 3   | Screw     |
| 12 | 3688632M1 | ●  | 3688632M2(999) |         | 999 | Adhesive  |
- ◁▷ See page - reference number  
 ▶◀ Length  
 ● Replacement

Engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70

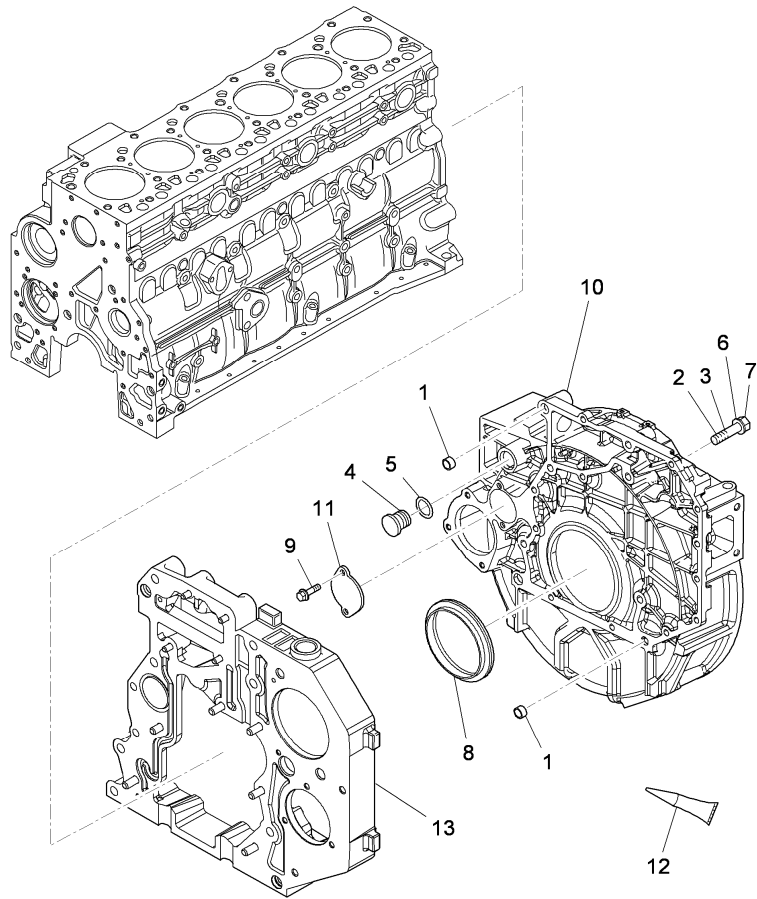
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**A-05  
05**



A0505

Flywheel housing



		Inglese
1	3688824M1	● 704983A1(2)
2	705020A1	◄ M10x80 mm
3	712165A1	◄ M10x40 mm
4	704847A1	1 Plug
5	714949A1	1 O ring
6	705002A1	◄ M12x80 mm
7	4219091M1	2 Screw
8	6514306M1	155x130x16
9	3688854M1	◄ M8x17 mm
		● 704997A1(2)
10	705098A1	1 Cover
11	704799A1	1 Cover
12	3688632M1	● 3688632M2(999)
13		◄ A-05 04 10
	◄	See page - reference number
	◄	Length
	●	Replacement
2		Dowel pin
2		Screw
10		Screw
1		Plug
1		O ring
6		Screw
2		Screw
1		Ring
2		Screw
1		Cover
1		Cover
999		Adhesive
1		Box

Engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70

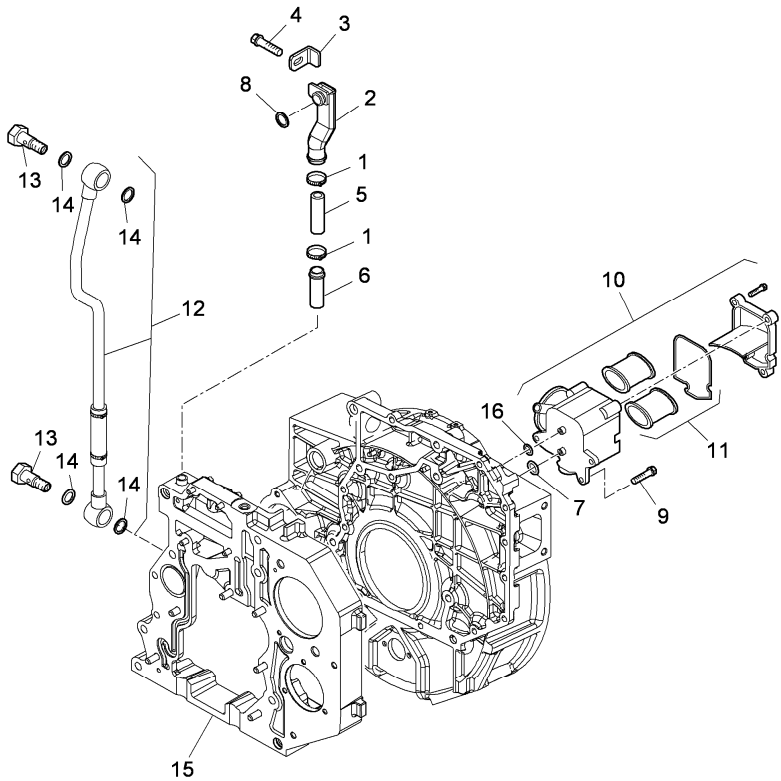
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A-05  
06



A0506

Engine breathers



		Inglese
1	6513395M1	2 Collar
2	704935A1	1 Pipe
3	704936A1	1 Bracket
4	704937A1	1 Screw
5	6513393M1	1 Manicott
6	704940A1	1 Union
7	704960A1	1 Gasket
8	704962A1	1 Seal
9	705014A1	3 Screw
10	6513394M91	1 Breather
11	707340A1	1 Kit
12	705029A1	1 Pipe
13	3688929M1	2 Filler
14	3688878M1	4 Gasket
15		1 Box
16	714672A1	1 Ring

- ! This is a component of an assembly
- ◁ See page - reference number
- Replacement

Engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70

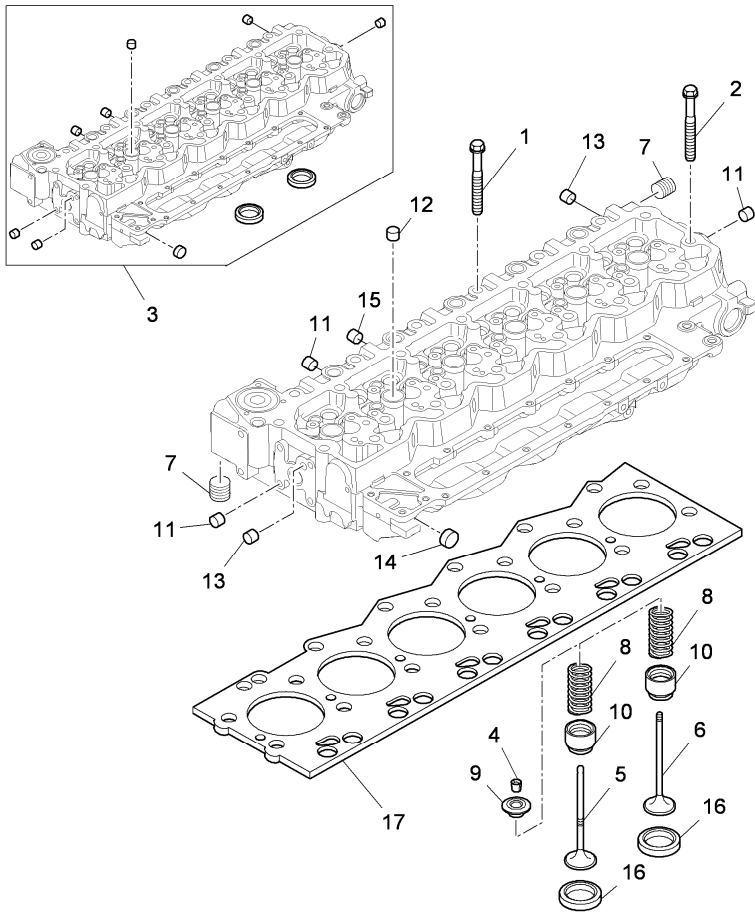
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**A-05  
07**



A0507

Head cylinder



		Inglese	
1	3688651M1	◄► M12x130 mm	12 Screw
2	3688652M1	◄► M12x150 mm	14 Screw
3	6513396M91		1 Cylinder head
4	3688858M1	! 3	48 Cone
5	3688761M1	! 3	12 Valve
6	3688762M1	! 3	12 Valve
7	3688683M1	! 3	1 Plug
8	6513397M1		24 Spring
9	3688766M1	! 3	24 Cup
10	3688622M1	! 3	24 Cap
11	3688768M1	! 3	13 Plug
12	3688769M1	! 3	11 Plug
		25,74x8,13x1,27	
		22,5 mm x 1,27 m	
13	3688782M1	! 3	7 Plug
14	3688794M1	! 3	2 Plug
15	3688795M1	! 3	2 Plug
16	704914A1	! 3	12 Valve seat
16	704914A1	! 3	12 Valve seat
17	3688616M1	! 3	1 Gasket
!	This is a component of an assembly		
◄►	Length		

Engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70

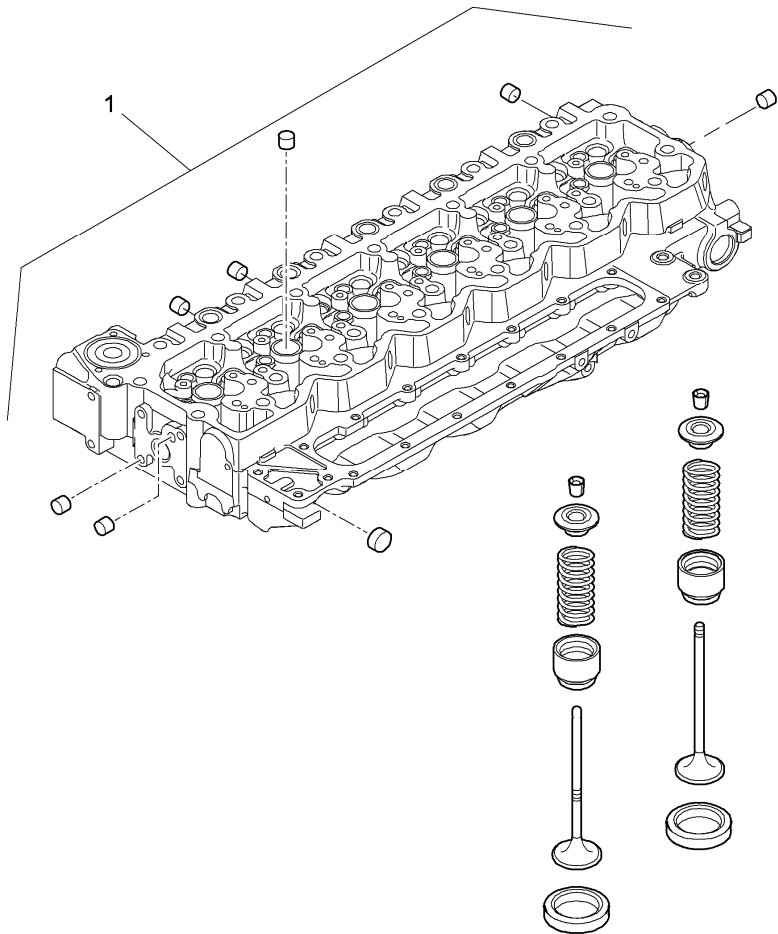
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A-05  
075



A05075

Cylinder head



- 1 6501968M91 ● 704660A1(1)
- Replacement

Inglese

- 1 Cylinder head

Engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70

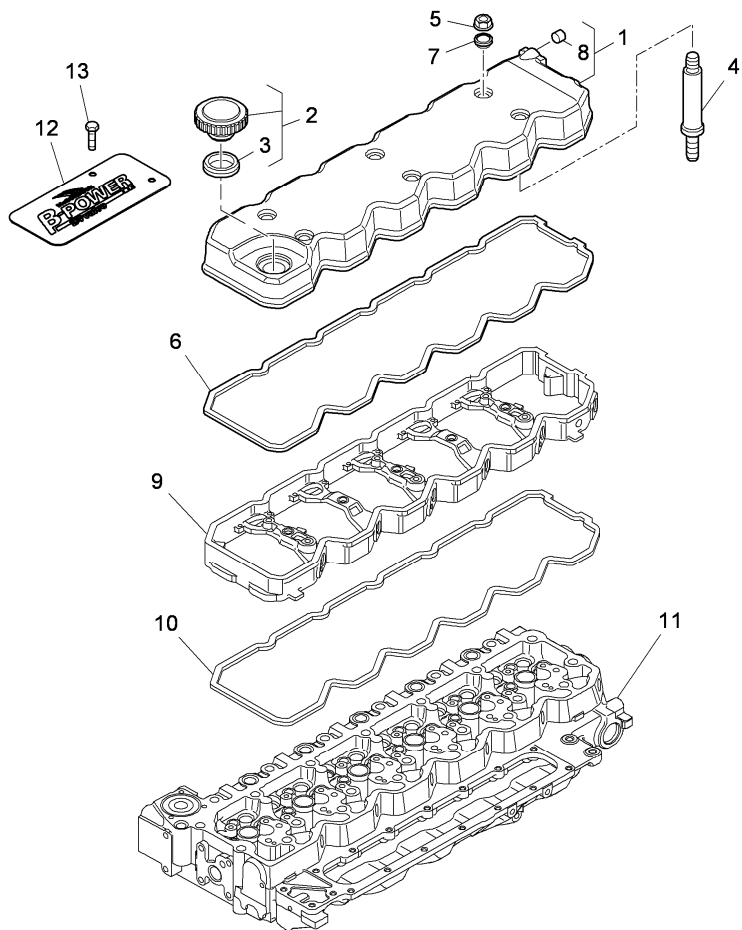
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A-05  
08



A0508

Cylinder head cover



		Inglese
1	6513398M91	1 Coperch.
2	6513399M91	1 Plug
3	3689016M1 ! 2	1 Gasket
4	3688812M1 ● 3689104M1(6)	6 Screw
5	3689057M1	6 Nut
6	3689038M1	1 Gasket
7	3689040M1	6 Spacer
8	3688819M1 ! 1	1 Plug
	● 704956A1(1)	
9	◁ A-05 09 13	1 Spacer
10	◁ A-05 09 19	1 Gasket
11	◁ A-05 07 3	1 Head
12	707730A1	1 Plaque, data
13	555-1 ◄ M8x16 mm	2 Bolt
!	This is a component of an assembly	
◁	See page - reference number	
◄	Length	
●	Replacement	

Engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70

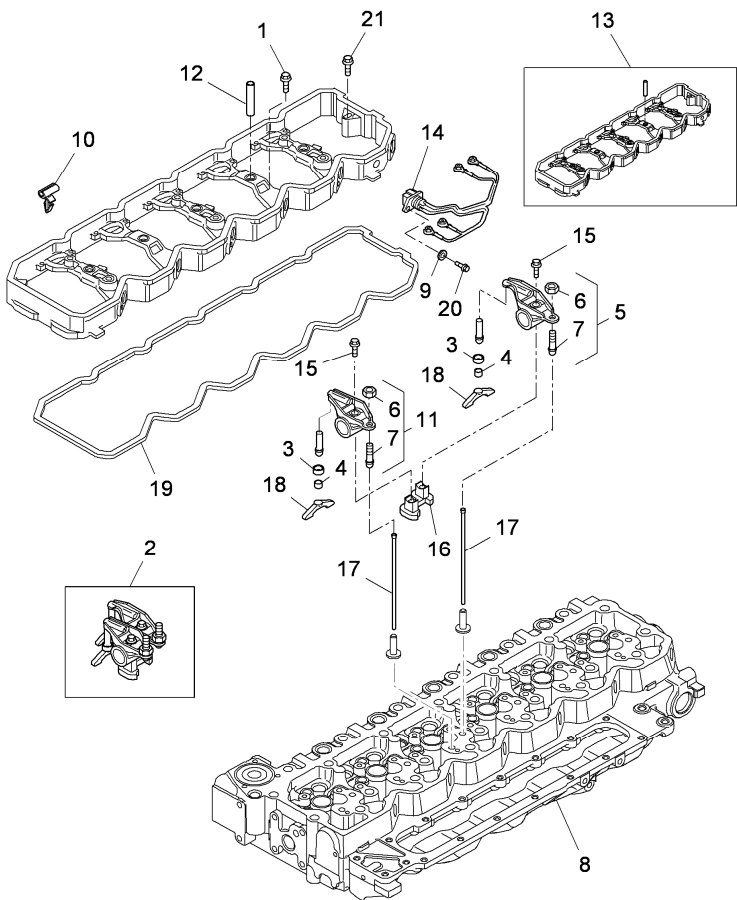
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A-05  
09



A0509

Rocker shaft



- |    |            |    |              |    |             |
|----|------------|----|--------------|----|-------------|
| 1  | 3688796M1  | ◄► | M8x70 mm     | 5  | Screw       |
|    |            | ●  | 704858A1(5)  | 6  | Shaft       |
| 2  | 3688820M1  | ●  | 6503095M2(1) | 12 | Cup         |
| 3  | 6513400M1  |    |              | 12 | Skate       |
| 4  | 6513401M1  |    |              | 6  | Rocker      |
| 5  | 6513402M91 |    |              | 12 | Nut         |
| 6  | 6513403M1  |    |              | 12 | Screw       |
| 7  | 6513404M1  |    |              |    |             |
| 8  |            | ◊  | A-05 07 3    | 1  | Head        |
| 9  | 3688950M1  | ●  | 707347A1(3)  | 3  | Lock washer |
| 10 | 3689037M1  | ●  | 705197A1(6)  | 6  | Spring      |
| 11 | 6513405M91 |    |              | 6  | Rocker      |
| 12 | 3688871M1  | ●  | 705039A1(5)  | 5  |             |
| 13 | 3688872M1  |    |              | 1  | Spacer      |
| 14 | 3689025M1  |    |              | 3  | Cable       |
| 15 | 3688609M1  | ➔  | 37131        | 12 | Screw       |
|    |            | ●  | 704622A1(12) |    |             |
| 15 | 3688860M1  | ➔  | 37130        | 12 | Screw       |
|    |            | ●  | 707345A1(12) |    |             |
| 16 | 6513406M1  |    |              | 6  | Support     |
| 17 | 3688756M1  |    |              | 12 | Rod         |
| 18 | 3688767M1  | ●  | 704785A1(12) | 12 | Axle        |
| 19 | 707423A1   | ●  | 3689039M1(1) | 1  | Gasket      |
| 20 | 3688945M1  | ◄► | M6x16 mm     | 3  | Screw       |
|    |            | ●  | 704572A1(3)  |    |             |

Engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70

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A-05  
09



A0509

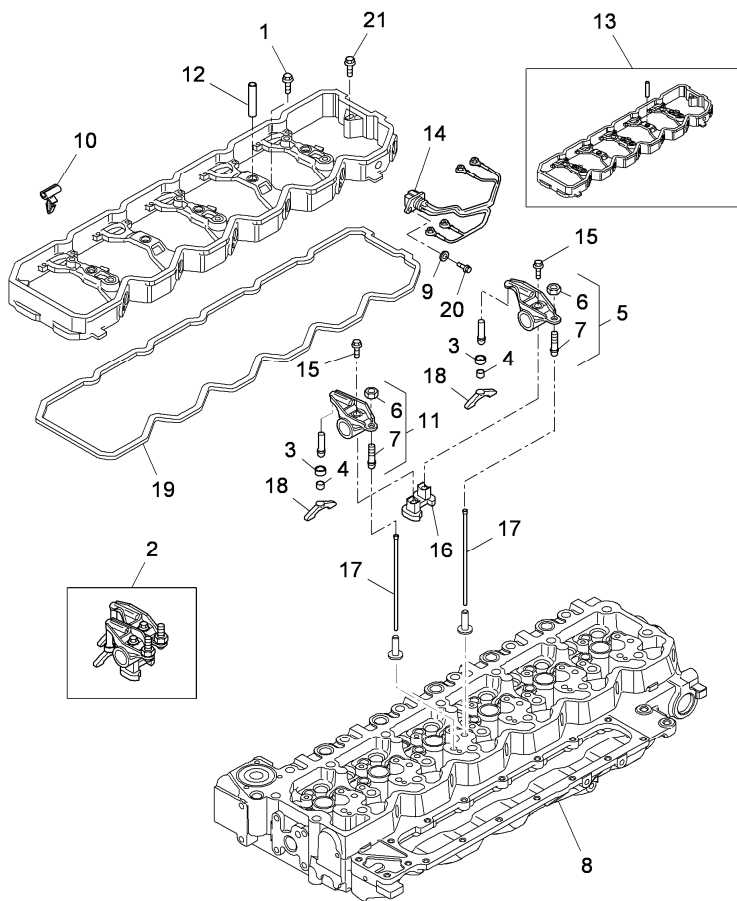
Rocker shaft

Inglese

21 3688863M1 ● 705011A1(2)

2 Screw

- ➔ From serial or engine number
- ➔ Up to serial or engine number
- 👁 See page - reference number
- ↔ Length
- Replacement



Engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70

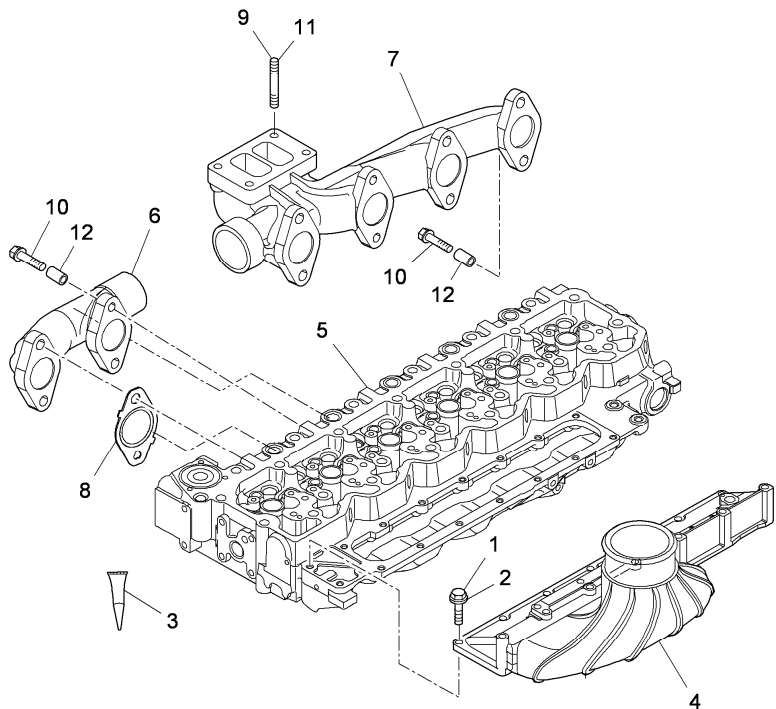
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**A-05  
10**



A0510

Intake and exhaust manifold



		Inglese
1	3688777M1	2 Screw
2	3688850M1	8 Screw
3	6500933M1	999 Loctite
4	3689091M1	1 Duct
5	⊕ A-05 07 3	1 Head
6	3688619M1	1 Manifold
7	3689060M1	1 Manifold
8	3689062M1	6 Gasket
9	3688861M1	3 Screw
10	705316A1	12 Screw
11	3688946M1	1 Screw
12	6513407M1	12 Spacer

⊕ See page - reference number  
 ◄ Length  
 ● Replacement  
 A Inlet  
 B Exhaust

Engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70

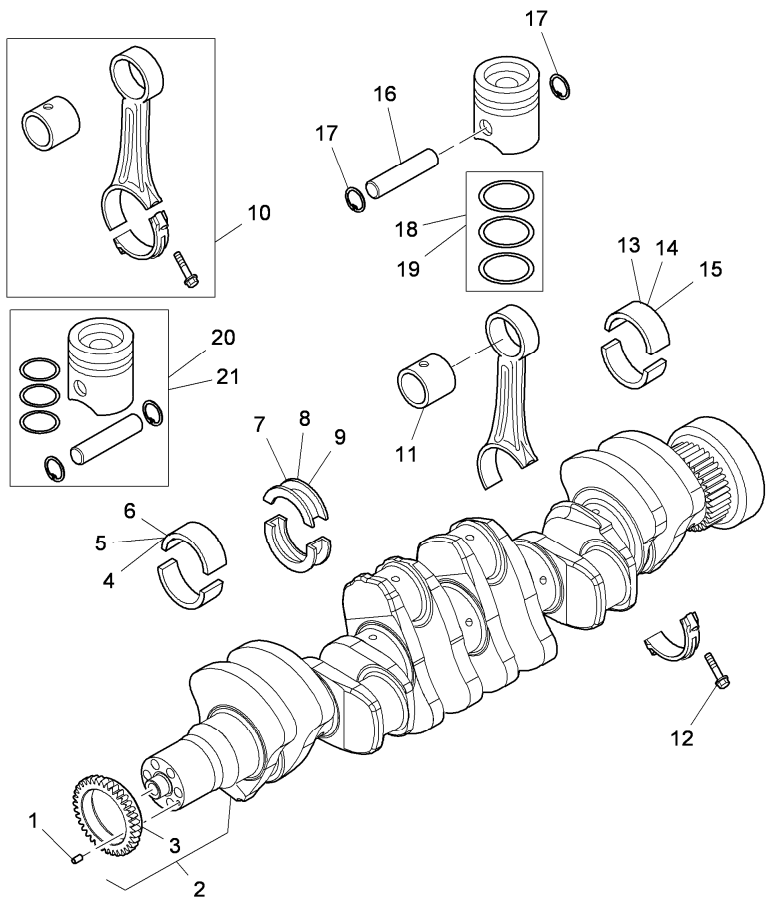
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**A-05**  
**11**



A0511

Crank shaft - connecting rods



- |    |            |   |             |
|----|------------|---|-------------|
| 1  | 3688851M1  | ● | 704992A1(1) |
| 2  | 705157A1   | ● | 705157A2(1) |
| 3  | 704730A1   | ! | 2           |
| 4  | 3688637M1  |   |             |
| 5  | 3688638M1  | ✕ | -0,250 mm   |
| 6  | 3688639M1  | ✕ | -0,500 mm   |
| 7  | 3688634M1  |   |             |
| 8  | 3688635M1  | ✕ | -0,250 mm   |
| 9  | 3688636M1  | ✕ | -0,500 mm   |
| 10 | 3688624M1  |   |             |
| 11 | 3688675M1  | ! | 10          |
| 12 | 3688623M1  | ! | 10          |
| 13 | 3688880M1  |   |             |
| 14 | 4206388M1  | ✕ | -0,250 mm   |
| 15 | 4206389M1  | ✕ | -0,500 mm   |
| 16 | 3688676M1  |   |             |
| 17 | 3689087M1  |   |             |
| 18 | 3688921M1  |   |             |
| 19 | 3688923M92 | ✕ | +0,400 mm   |
|    |            | ● | 713981A1(6) |
| 20 | 6513408M91 |   |             |
| 21 | 6513409M91 | ✕ | +0,400 mm   |

**Inglese**

- |    |           |
|----|-----------|
| 1  | Dowel pin |
| 1  | Shaft     |
| 1  | Gear      |
| 6  | Cuscinet  |
| 6  | Cuscinet  |
| 6  | Cuscinet  |
| 1  | Cuscinet  |
| 1  | Bearing   |
| 1  | Cuscinet  |
| 6  | Conrod    |
| 1  | Bush      |
| 2  | Screw     |
| 6  | Cuscinet  |
| 6  | Cuscinet  |
| 6  | Cuscinet  |
| 6  | Cuscinet  |
| 12 | Ring      |
| 6  | Kit       |
| 6  | Kit       |
| 6  | Piston    |
| 6  | Piston    |

- ! This is a component of an assembly  
 ✕ Shim  
 ● Replacement

Engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70

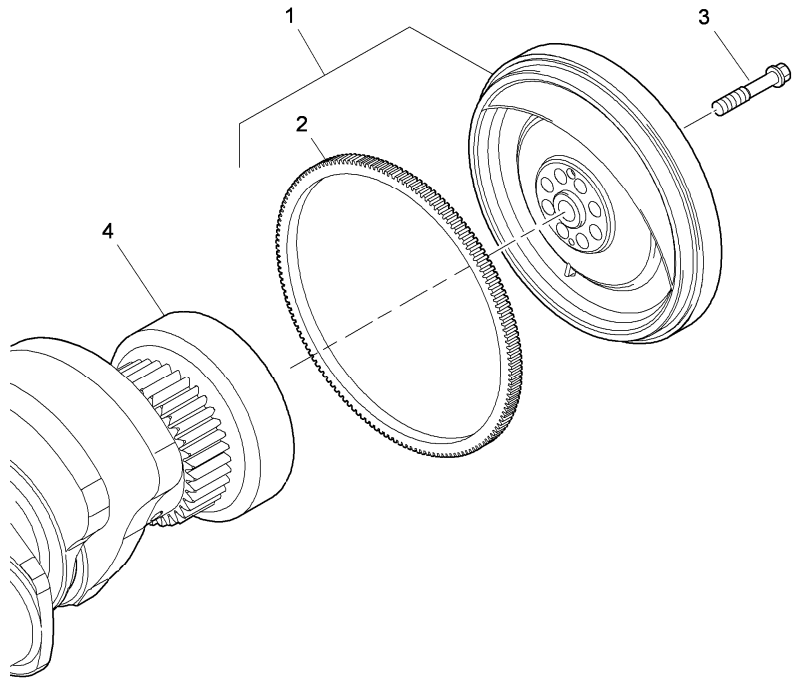
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A-05  
12



A0512

Engine flywhell - damper



1 705228A1

2 705069A1

3 704752A1

4

!



N.L.S.(1)



A-05 11 2

! This is a component of an assembly

See page - reference number

Replacement

Inglese

1 Flywheel

1 Crownwheel

8 Screw

1 Shaft

Engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70

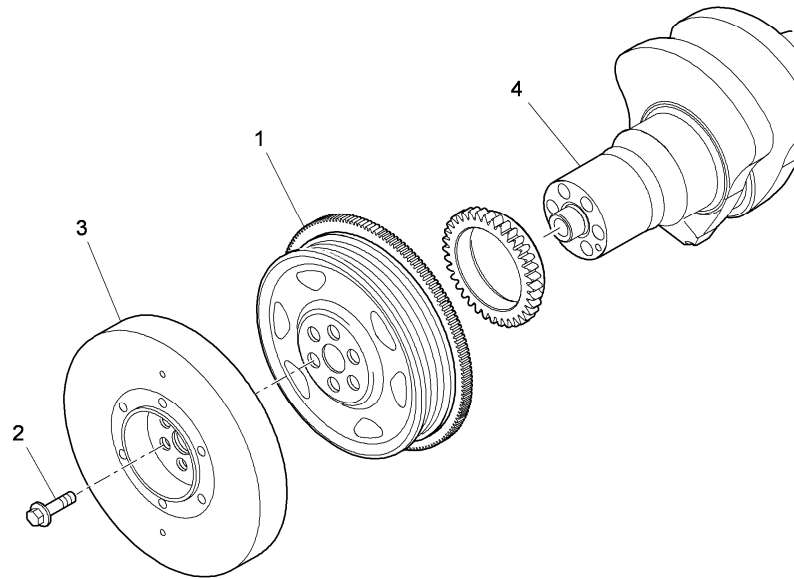
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A-05  
13



A0513

Vibration damper



- 1 704899A1
  - 2 3688681M1
  - 3 704720A1
  - 4 A-05 11 2
- See page - reference number

Inglese

- 1 Pulley
- 6 Screw
- 1 Kit
- 1 Shaft

Engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70

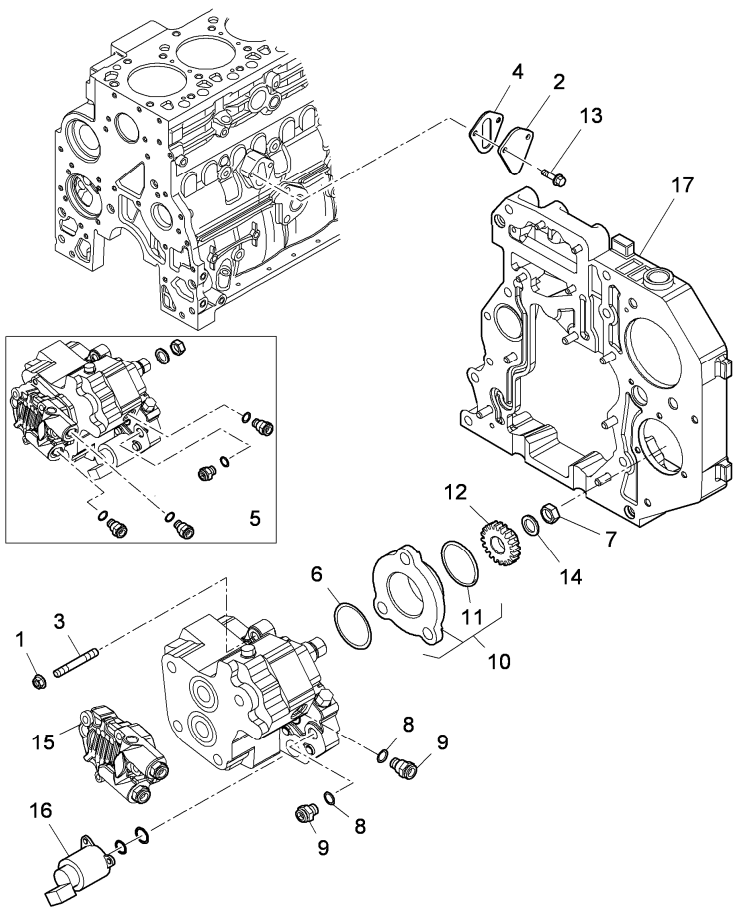
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**A-05  
15**



A0515

Fuel injection equipment



- |    |            |   |             |  |  |
|----|------------|---|-------------|--|--|
| 1  | 706306A1   |   |             |  |  |
| 2  | 3688811M1  | ● | 704911A1(1) |  |  |
| 3  | 704575A1   | ◄ | M8x50 mm    |  |  |
| 4  | 3688642M1  | ● | 704684A1(1) |  |  |
| 5  | 6513428M91 | ● | 704975A2(1) |  |  |
| 6  | 3689012M1  |   |             |  |  |
| 7  | 3688641M1  | ● | 704682A1(1) |  |  |
| 8  | 3689015M2  |   |             |  |  |
| 9  | 6501374M1  |   |             |  |  |
| 10 | 705116A1   |   |             |  |  |
| 11 | 704591A1   | ! | 10          |  |  |
| 12 | 704731A1   |   |             |  |  |
| 13 | 3688941M1  | ● | 710625A1(2) |  |  |
| 14 | 3688990M1  | ● | 707359A1(1) |  |  |
| 15 |            | ◁ | A-05 17 4   |  |  |
| 16 |            | ◁ | A-05 17 1   |  |  |
| 17 |            | ◁ | A-05 04 10  |  |  |

**Inglese**

- |   |             |
|---|-------------|
| 3 | Nut         |
| 1 | Coperch.    |
| 3 | Stud        |
| 1 | Gasket      |
| 1 | Pump        |
| 1 | O ring      |
| 1 | Nut         |
| 2 | Gasket      |
| 2 | Union       |
| 1 | Spacer      |
| 1 | Gasket      |
| 1 | Pinion      |
| 2 | Screw       |
| 1 | Washer      |
| 1 | Pump        |
| 1 | Adjuster    |
| 1 | Rotor drive |

- ! This is a component of an assembly
- ◁ See page - reference number
- ◄ Length
- Replacement

Engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70

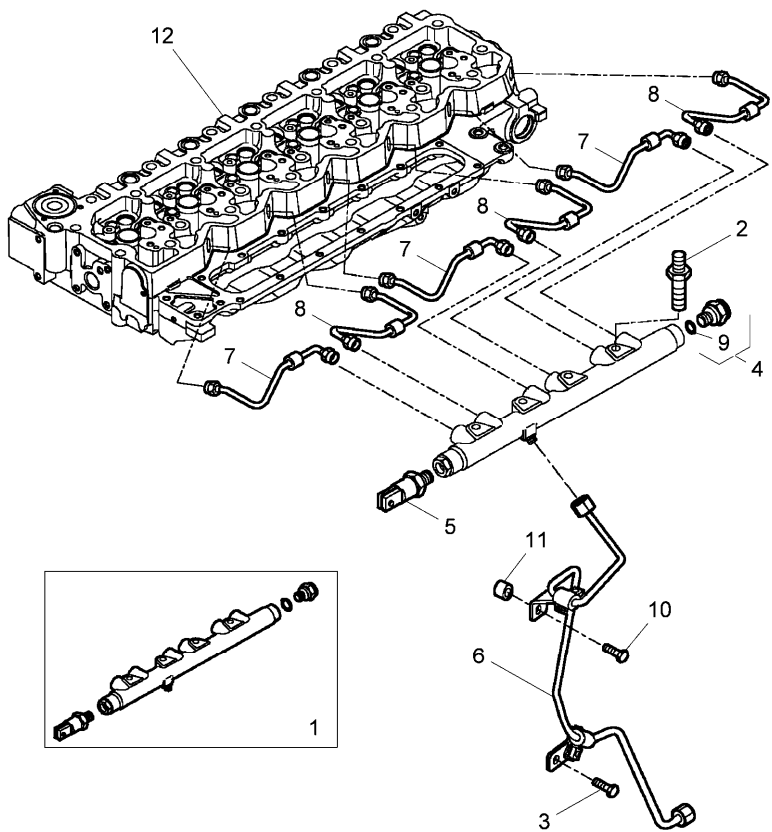
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A-05  
16



A0516

Accumulator hydraulic



Inglese

- |    |           |   |             |   |             |
|----|-----------|---|-------------|---|-------------|
| 1  | 3689071M2 |   |             | 1 | Accumulator |
| 2  | 3689029M1 | ● | 705148A1(4) | 4 | Screw       |
| 3  | 710625A1  | ◄ | M8x20 mm    | 1 | Bolt        |
| 4  | 3689078M2 | ! | 1           | 1 | Valve       |
| 5  | 3689100M2 | ! | 1           | 1 | Sensor      |
| 6  | 4218885M1 |   |             | 1 | Pipe        |
| 7  | 4218886M1 |   |             | 3 | Pipe        |
| 8  | 4218887M1 |   |             | 3 | Pipe        |
| 9  | 4218938M1 | ! | 4           | 1 | Ring        |
| 10 | 704904A1  |   |             | 1 | Screw       |
| 11 | 714693A1  |   |             | 1 | Spacer      |
| 12 |           | ◄ | A-05 07 3   | 1 | Head        |
- ! This is a component of an assembly  
◄ See page - reference number  
◄ Length  
● Replacement

Engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70

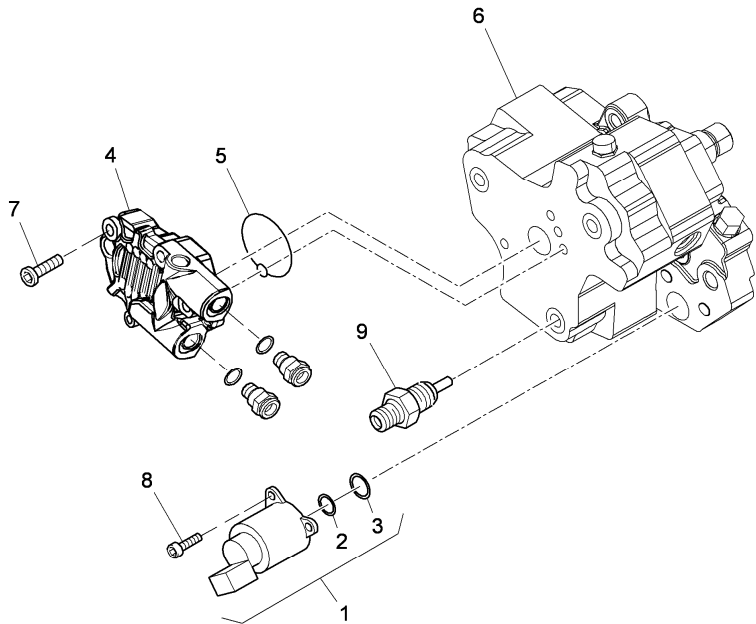
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**A-05  
17**



A0517

Injection pump (componenti)



		Inglese
1	3689009M1	1 Adjuster
2	3689008M1 ! 1	1 O ring
3	3689007M1 ! 1	1 O ring
4	3689010M1 ● 3689010M2(1)	1 Pump
5	6501370M1	1 Ring
6	⦿ A-05 15 5	1 Pump
7	3689112M1 ● 6525662M1(4)	4 Screw
8	3689128M1 ● 6525661M1(3)	3 Screw
9	3689129M1	1 Valve

- ! This is a component of an assembly
- ⦿ See page - reference number
- Replacement

Engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70

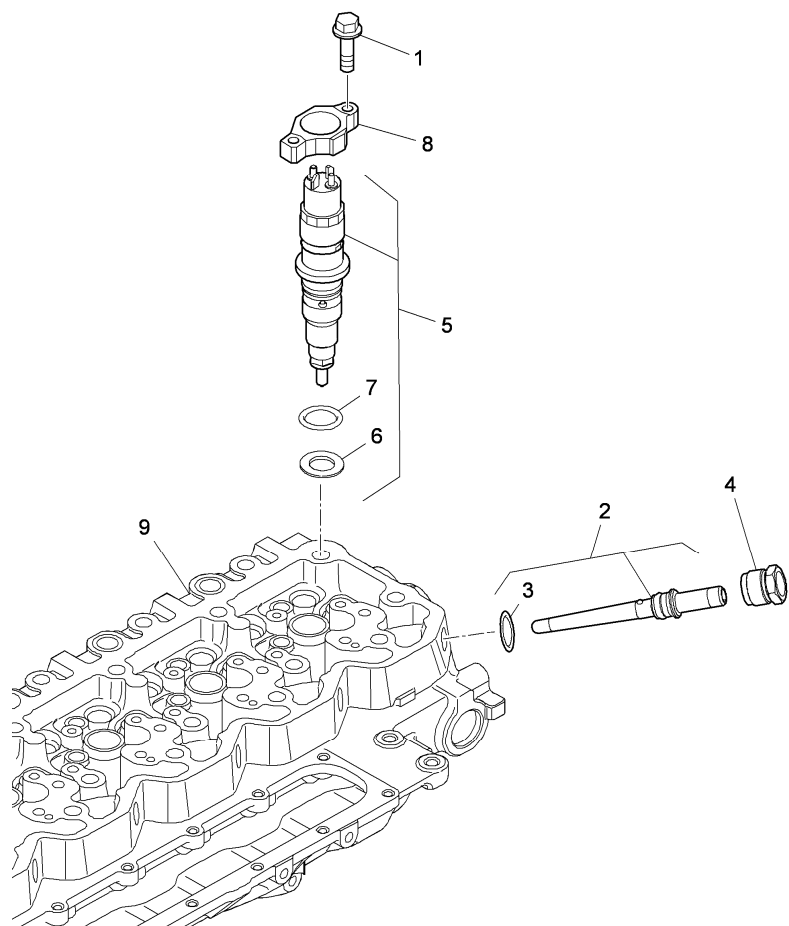
A-05  
18



A0518

Nozzles

RPE1\00006706.png



- 1 3688798M1
- 2 3689089M1
- 3 3688649M1 ! 2
- 4 3688688M1
- 5 3689103M1
- 6 3688876M1 ! 5
- 7 3688648M1 ! 5
- 8 3689084M1
- 9 <img alt="eye icon" data-bbox="550 500 565 515"/> A-05 07 3

Inglese

- 12 Screw
- 6 Pipe
- 1 Ring
- 6 Nut
- 6 Nozzle
- 1 Washer,locking
- 1 Ring
- 1 Stirrup
- 1 Head

! This is a component of an assembly  
 <img alt="eye icon" data-bbox="460 545 475 560"/> See page - reference number

Engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70

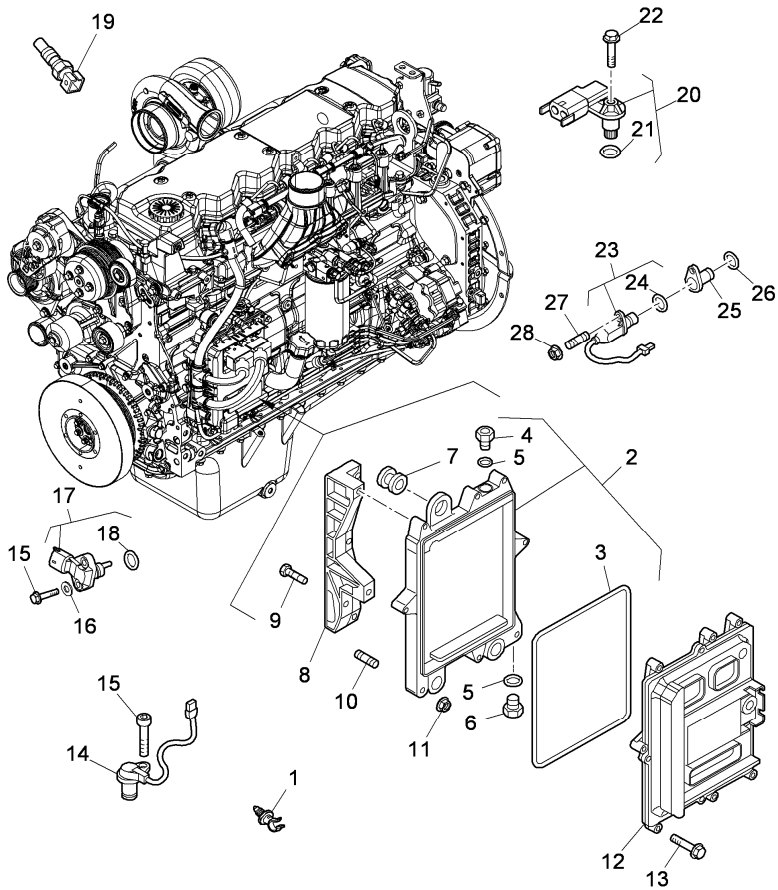
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**A-05  
19**



A0519

Electronic control unit



		Inglese
1	6513422M1	2
2	6513421M91	1 Support
3	704902A1	! 2
	● 3689053M1(1)	1 Gasket
4	704894A1	! 2
5	3689015M2	! 2
6	3688650M1	! 2
7	3689019M1	! 2
8	704945A1	1 Stirrup
9	704573A1	3 Insert
10	714709A1	1 Stud
11	714711A1	1 Nut
12	6513420M1	● N.L.S.(2)
13	3688931M1	◀ M6x30 mm
13	705003A1	3 Screw
14	704677A1	A
15	3688866M1	● 705021A1(3)
16	705023A1	2 Washer
17	3688640M1	● 3688640M2(1)
	B	
	E	
18	3688797M1	! 17
19	3688813M1	C
20	6513418M91	D
	F	

Engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70

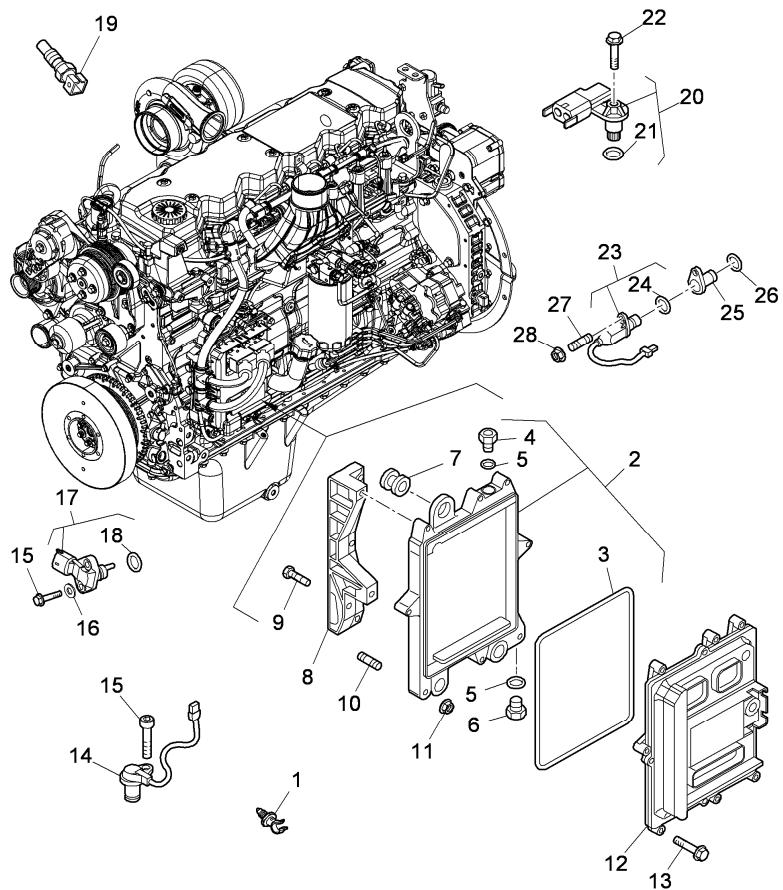
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**A-05  
19**



A0519

Electronic control unit



- 21 4206392M1 ! 20
- 22 3688801M1
- 23 707382A A
- 24 3688993M1 ! 23
- 25 6513423M1
- 26 6513424M1
- 27 6513419M1
- 28 714708A1

- ! This is a component of an assembly
- ◄ Length
- Replacement
- A Speed
- B Oil pressure
- C Water temperature
- D Air pressure
- E Oil temperature
- F Temperature

**Inglese**

- 1 O ring
- 1 Screw
- 1 Sensor
- 1 O ring
- 1 Union
- 1 Ring
- 1 Screw
- 1 Nut

Engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70

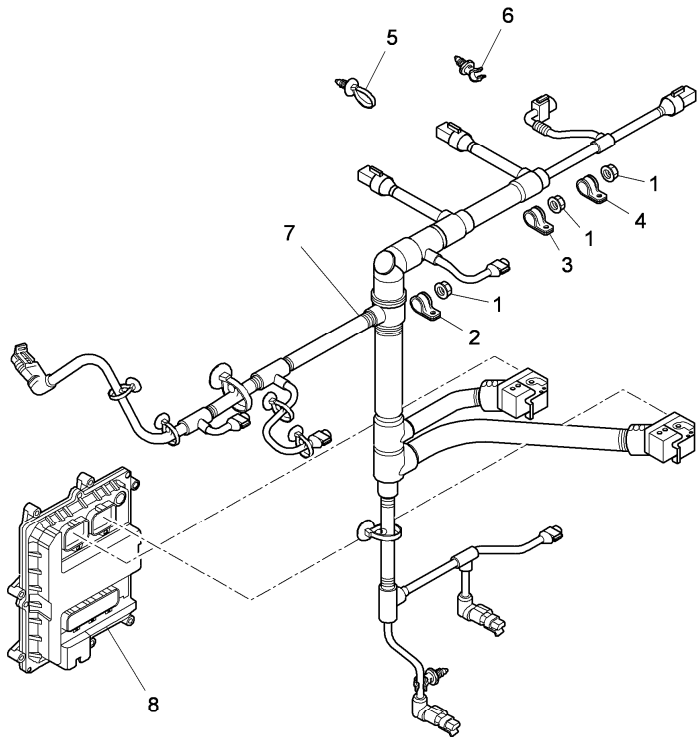
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A-05  
20



A0520

Engine wiring



- 1 3688947M1
- 2 714911A1
- 3 3689001M1 ● 704593A1(1)
- 4 704594A1
- 5 707369A1
- 6 705180A1
- 7 714718A1
- 8 ◁ A-05 19 12

- ◁ See page - reference number
- Replacement

Inglese

- 3 Nut
- 1 Stirrup
- 1 Stirrup
- 1 Stirrup
- 1 Clip
- 1 Clip
- 1 Harness
- 1 Electronic unit control



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Engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70

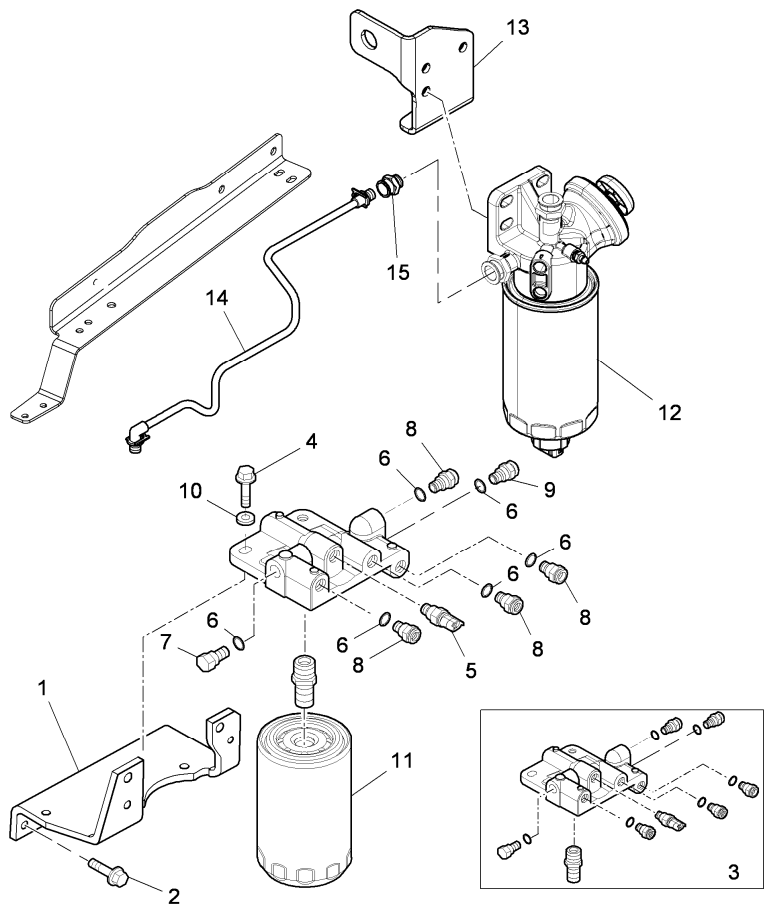
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A-05  
21



A0521

Fuel filter



- 1 4218939M1
- 2 710625A1 ◀▶ M8x20 mm
- 3 705297A1
- 4 704647A1
- 5 3688813M1
- 6 3688754M1
- 7 704734A1
- 8 3688650M1
- 9 3688808M1 ● 704895A1(1)
- 10 704645A1
- 11 6513425M1
- 12 ◁ C-32 75 1
- 13 ◁ C-32 75 15
- 14 ◁ C-32 73 37
- 15 ◁ C-32 73 39

Inglese

- 1 Support
- 4 Screw
- 1 Support
- 2 Screw
- 1 Sender
- 6 Ring
- 1 Plug
- 4 Union
- 1 Union
- 2 Washer
- 1 Cartridge
- 1 Pre filter
- 1 Support
- 1 Pipe
- 1 Connector

- ◁ See page - reference number
- ◀▶ Length
- Replacement

Engine

X70 Series Tier 4 (2012-2013) - RPE1 - X70.70

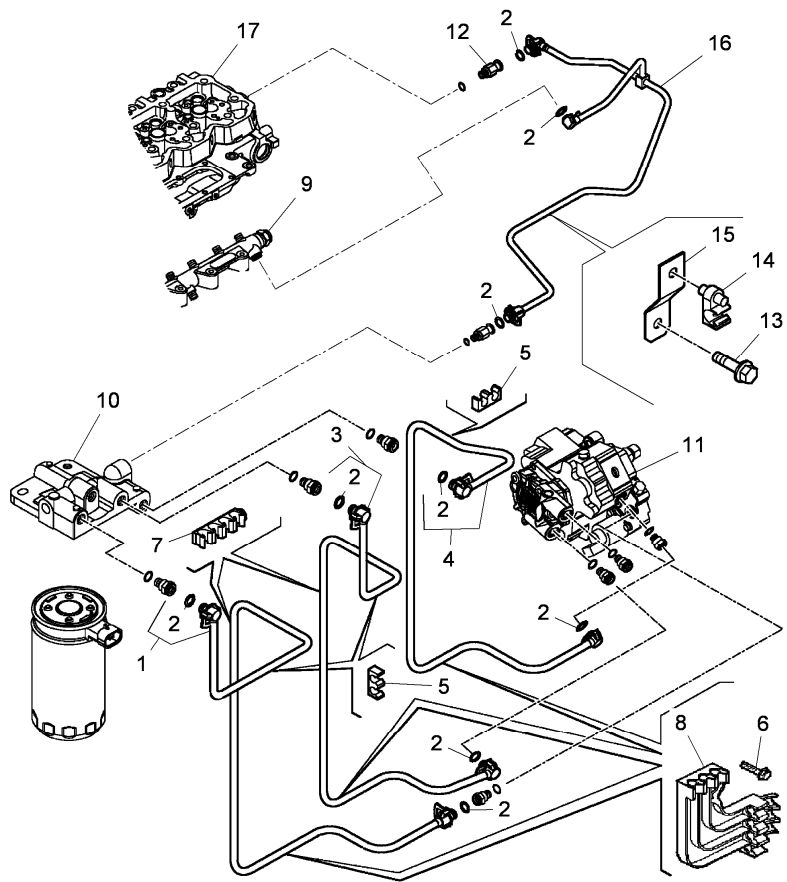
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A-05  
22



A0522

Fuel lines



- 1 707440A1
- 2 3688690M1
- 3 707441A1
- 4 707442A1
- 5 6513427M1
- 6 3688817M1 ● 704929A1(1)
- 7 6513429M1
- 8 6513426M1 ● 6525650M1(2)
- 9 ◊ A-05 16 1
- 10 ◊ A-05 21 3
- 11 ◊ A-05 15 5
- 12 3688806M1
- 13 3688932M1 ◄ M8x16 mm
- 14 705191A1
- 15 705352A1
- 16 714715A1
- 17 ◊ A-05 07 3

Inglese

- 1 Pipe
- 9 O ring
- 1 Pipe
- 1 Pipe
- 3 Spring
- 1 Screw
- 2 Spring
- 1 Stirrup
- 1 Accumulator
- 1 Support
- 1 Pump
- 1 Valve
- 1 Screw
- 1 Clip
- 1 Stirrup
- 1 Pipe
- 1 Head

- ◊ See page - reference number
- ◄ Length
- Replacement

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