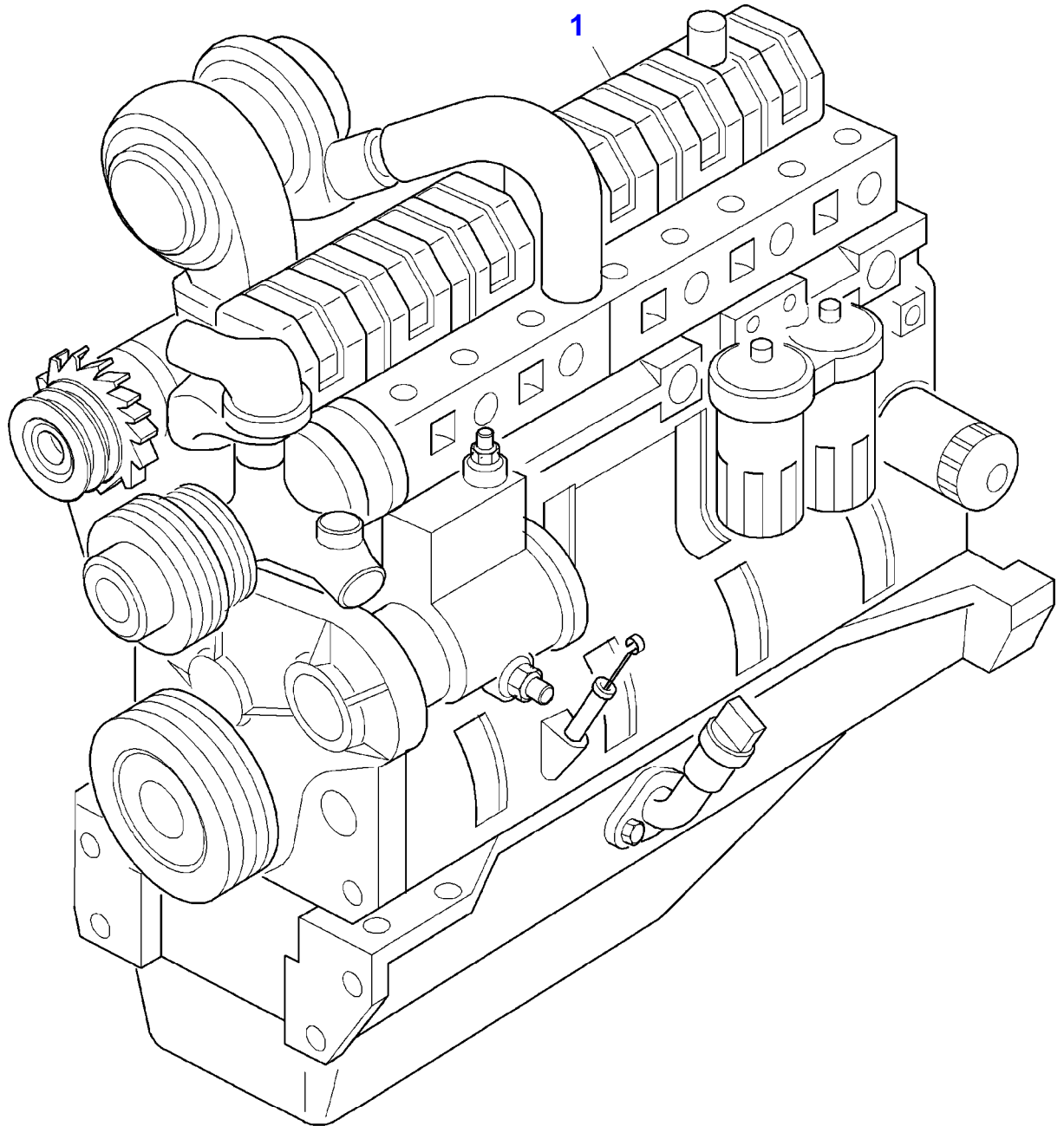


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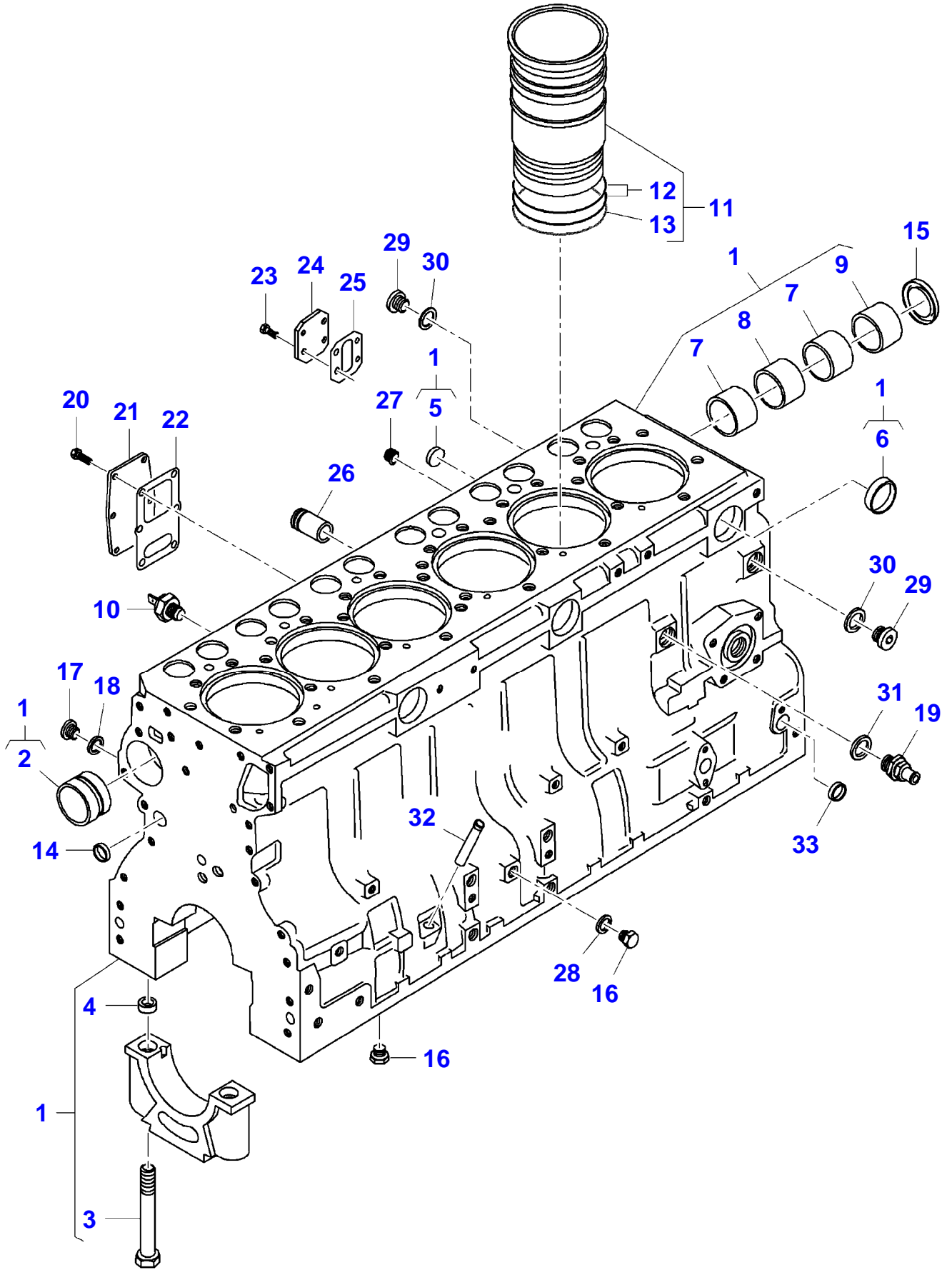
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Item	Part Number	Qty	Description Comments	Technical Specification
1	V832760920	1	ENGINE FROM ENGINE S/N Y00645	620 DS
	V832779752	1	ENGINE FROM ENGINE S/N Z00411	620 DSL
2	V862760920X	1	SHORT BLOCK ENGINE FROM ENGINE S/N Y00645 [A]	620 DSL
	V862779752X	1	SHORT BLOCK ENGINE FROM ENGINE S/N Z00411 [A]	620 DSL
3	V862760920V	1	LONG BLOCK ENGINE FROM ENGINE S/N Y00645 [A]	620 DSL
	V862779752V	1	LONG BLOCK ENGINE FROM ENGINE S/N Z00411 [A]	620 DSL
			[A] NOT ILLUSTRATED	

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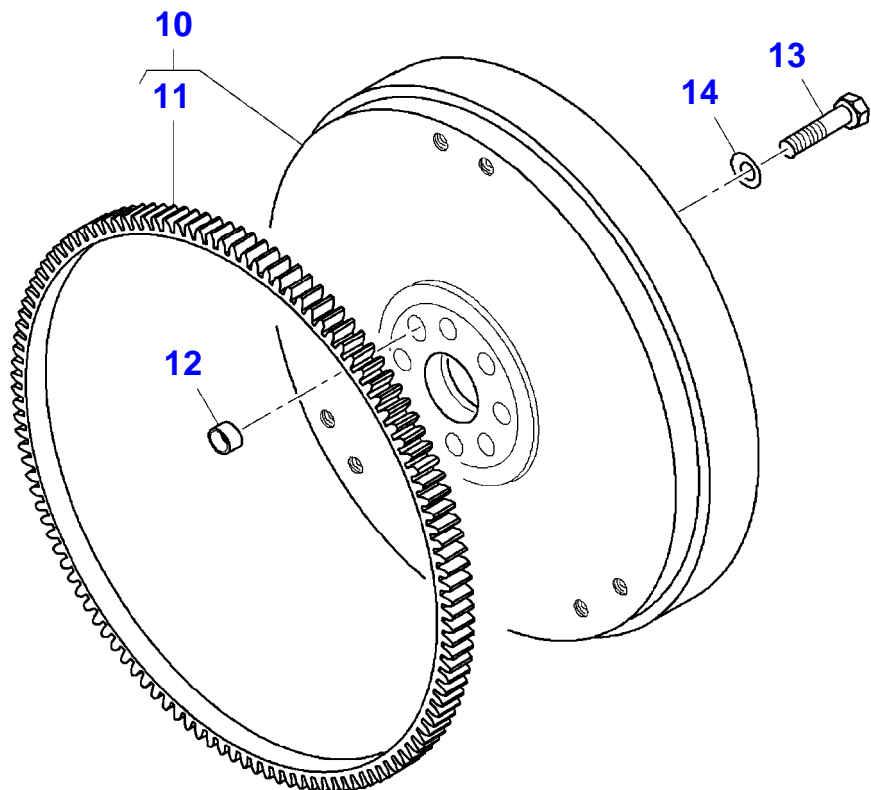
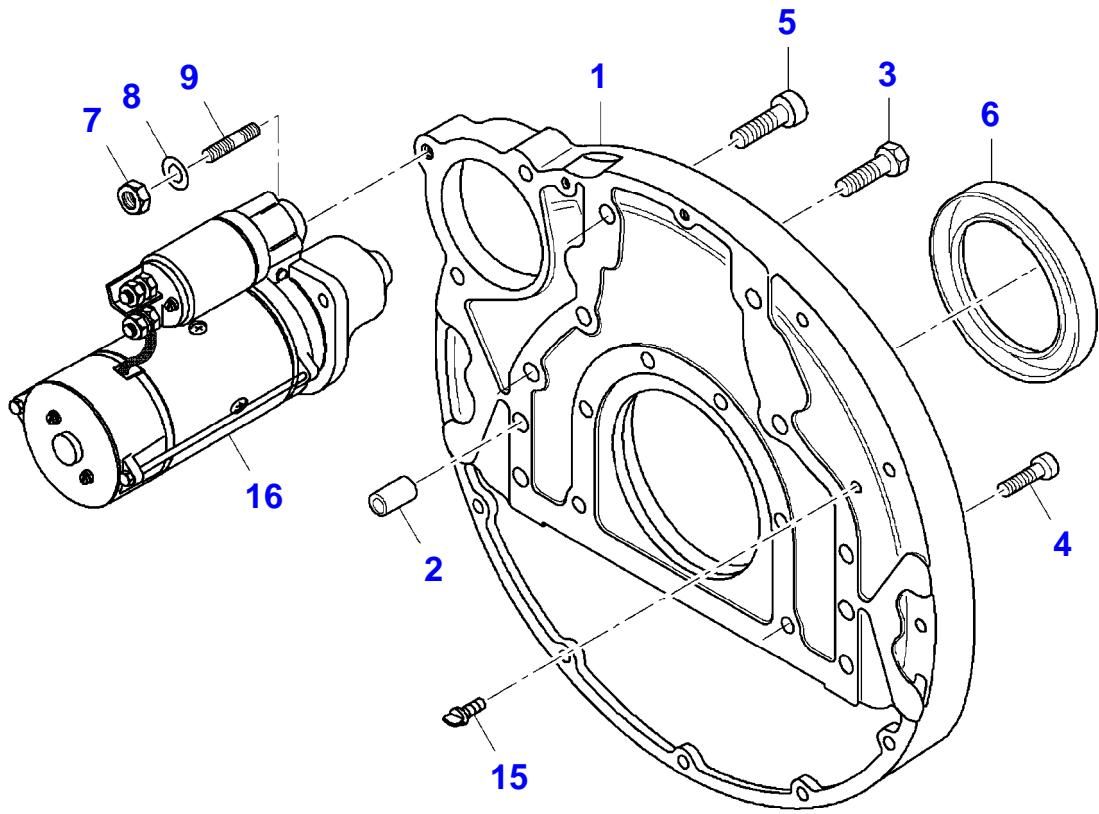


Item	Part Number	Qty	Description Comments
1	V836866110	1	CYLINDER BLOCK FROM ENGINE S/N Y00645
	V837070103	1	CYLINDER BLOCK FROM ENGINE S/N Z00411
2	V836866069	1	CAMSHAFT BEARING BUSH
3	V835329030	14	HEX CAP SCREW
4	V836214478	24	GUIDE SLEEVE
5	V640016018	1	CUP PLUG
6	V640016040	2	CUP PLUG
7	V836852460	2	CAMSHAFT BEARING BUSH
8	V836852459	1	CAMSHAFT BEARING BUSH
9	V836852461	1	CAMSHAFT BEARING BUSH
10	V887283760	1	PRESSURE SWITCH
11	V836673191	6	LINER [A]
12	V836647502	12	CYLINDER LINER O-RING [A]
13	V836647503	6	CYLINDER LINER O-RING
14	V640016016	4	CUP PLUG
15	V836852744	1	PLUG
16	V640045112	5	PLUG
17	V640325110	4	PLUG
18	V615571014	4	SEALING WASHER [A]
19	V836664377	1	COCK
20	V528801380	4	HEX CAP SCREW
21	V836846444	1	COVER
22	V836322852	1	GASKET [A]
23	V528801362	4	HEX CAP SCREW
24	V836866957	1	COVER
25	V836866958	1	GASKET [A]
26	V836647574	1	OIL PIPE
27	V640025010	1	PLUG
28	V615881216	1	SEALING WASHER [A]
29	V640325018	2	PLUG
30	V615881822	2	SEALING WASHER
31	V615881824	1	SEALING WASHER [A]
32	V836666910	1	OIL DIPSTICK GUIDE PIPE
33	V640016020	1	CUP PLUG [A] INCLUDED IN GASKET SET FOR ENGINE

Item	Part Number	Qty	Description Comments
1	V836647406	1	TIMING GEAR CASE
2	V836647419	1	GASKET [A]
3	V528801400	9	HEX CAP SCREW
4	V546801380	5	STUD BOLT
5	V598359850	4	PIN
6	V529801440	2	HEX CAP SCREW
7	V836673331	1	IDLER GEAR
8	V836129863	1	IDLER GEAR
9	V836129844	1	BEARING BUSH
10	V836129845	1	FLANGE
11	V528801860	1	HEX CAP SCREW
12	V529902680	1	HEX CAP SCREW
13	V581804602	1	HEX SOCKET SCREW
14	V836129709	1	SHAFT
15	V836129782	1	COVER
16	V836673387	1	SHAFT SEAL [A]
17	V640016016	1	CUP PLUG
18	V504800800	6	NUT
19	V581804570	3	HEX SOCKET SCREW
20	V836136717	1	COVER
21	V836129946	1	GASKET [A]
22	V528801420	4	HEX CAP SCREW
23	V529801500	2	HEX CAP SCREW
24	V529801470	3	HEX CAP SCREW
25	V836120989	1	WASHER
26	V528801400	3	HEX CAP SCREW
27	V529801450	1	HEX CAP SCREW
28	V836847536	1	TIMING MARK INDICATOR
29	V529801480	1	HEX CAP SCREW
30	V836647572	1	GEAR HOUSING FRONT COVER
31	V528801362	1	HEX CAP SCREW
32	V836129942	1	GASKET [A]

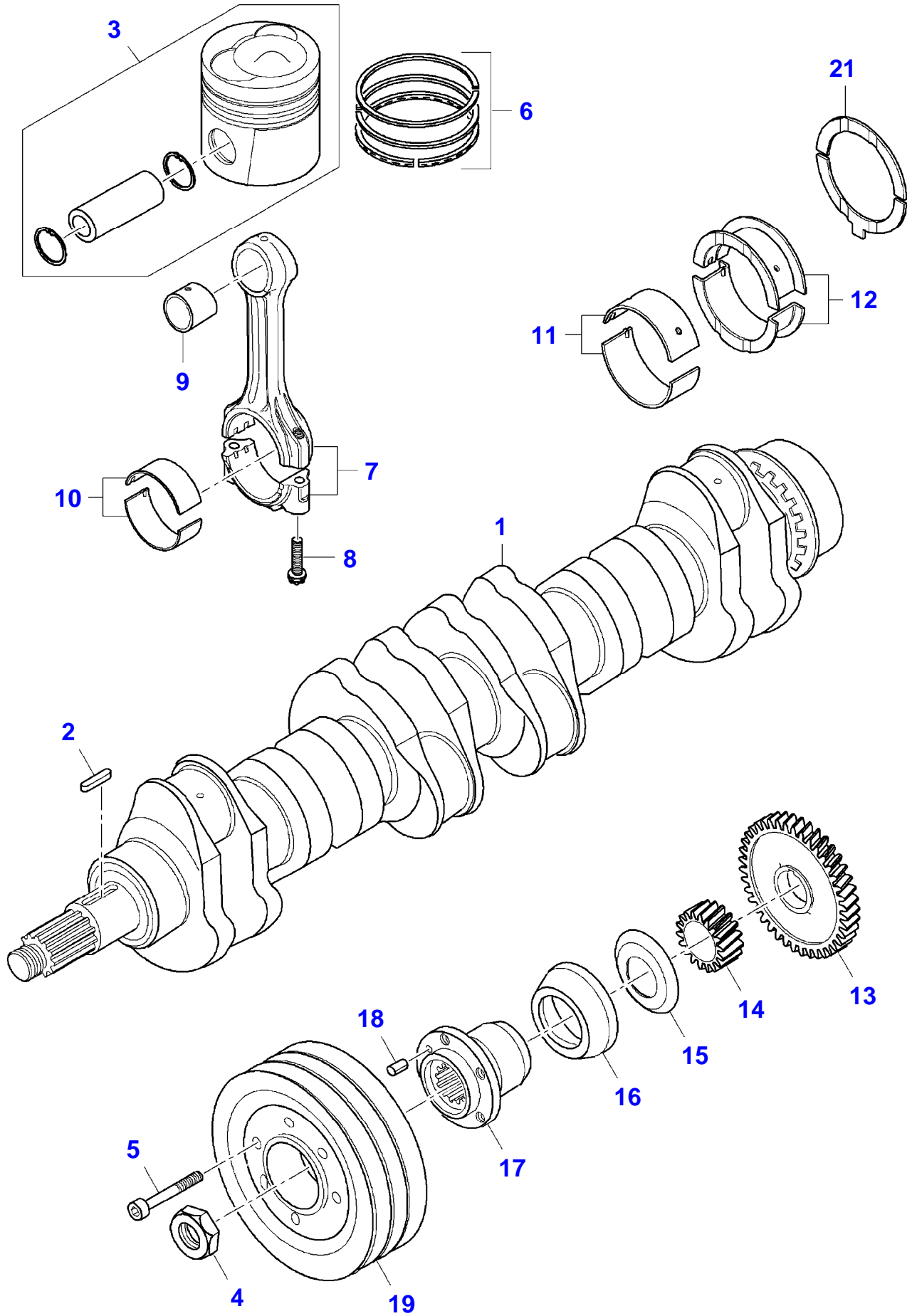
[A] INCLUDED IN GASKET SET FOR ENGINE

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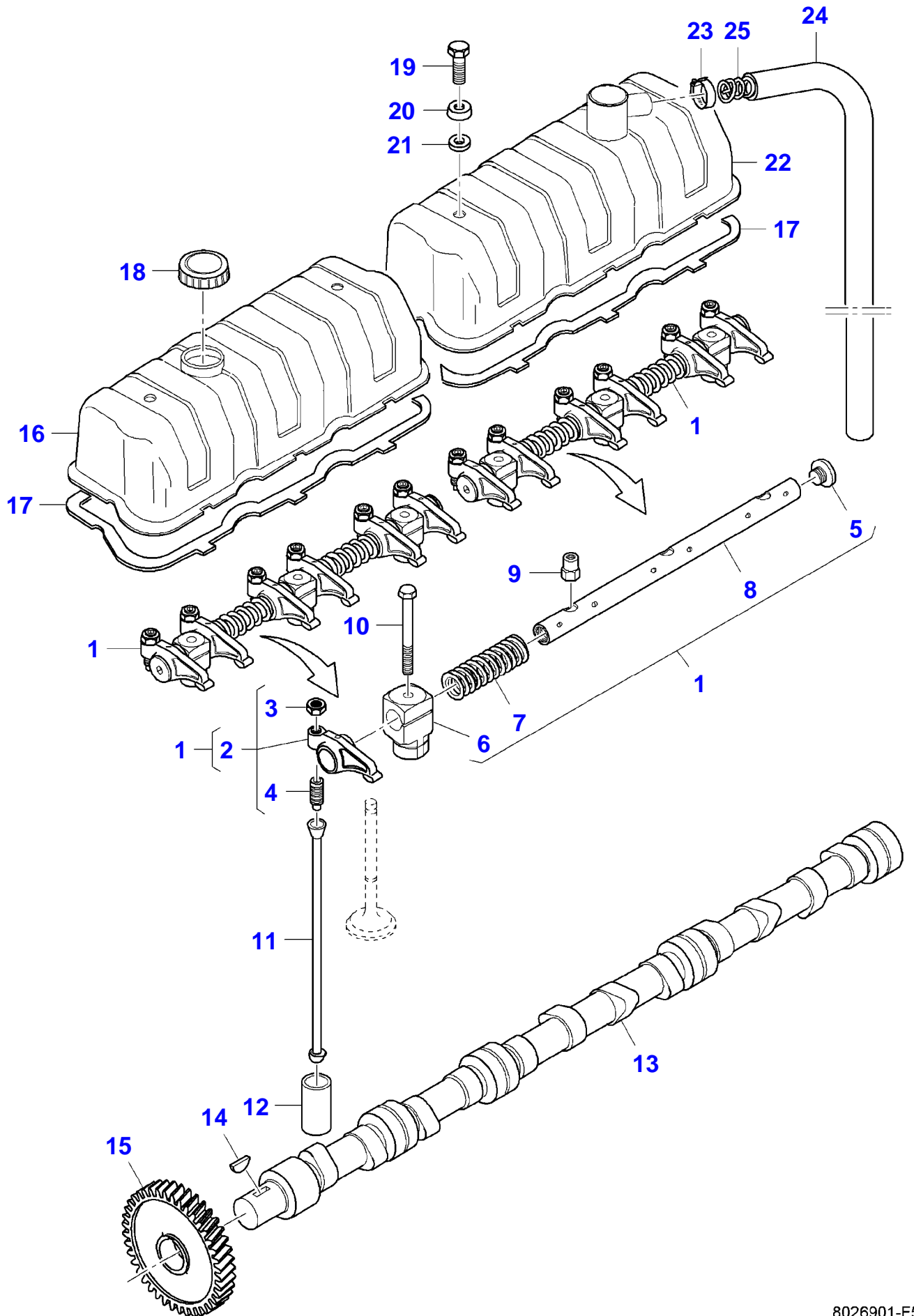
Item	Part Number	Qty	Description Comments
1	V836847526	1	FLYWHEEL HOUSING
2	V598359850	2	PIN
3	V528902220	6	HEX CAP SCREW
4	V581705030	6	HEX SOCKET SCREW
5	V581705440	2	HEX SOCKET SCREW
6	V837079705	1	CRANKSHAFT SEAL UP TO ENGINE S/N B58676
	V837091172	1	CRANKSHAFT SEAL FROM ENGINE S/N B58677
7	V504601000	1	NUT
8	V500951000	1	SPRING WASHER
9	V546801815	1	STUD BOLT
10	V835347229	1	FLYWHEEL
11	V836117970	1	STARTER RING
12	V836659527	1	GUIDE SLEEVE
13	V528702230	8	HEX CAP SCREW
14	V500951200	8	SPRING WASHER
15	V836859311	1	PLUG
16	V836673353	1	STARTER MOTOR SEE PAGE 01-0018

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8026900-F5-1



Item	Part Number	Qty	Description Comments
1	V837070040	1	CRANKSHAFT
2	V603345110	1	KEY
3	V836640073	6	PISTON
4	V836647310	1	CRANKSHAFT NUT
5	V581804670	6	HEX SOCKET SCREW
6	V836640078	6	PISTON RING KIT
7	V836840928	X	CONNECTING ROD KIT
8	V836864141	12	CONNECTING ROD BOLT
9	V836110646	6	BEARING BUSH
10	V836110552	6	BEARING SHELL 67,981 MM 68,000 MM
	V836112762	X	BEARING SHELL 67,731 MM 67,750 MM
	V836112763	X	BEARING SHELL 67,481 MM 67,500 MM
	V836112765	X	BEARING SHELL 66,981 MM 67,000 MM
	V836112767	X	BEARING SHELL 66,481 MM 66,500 MM
11	V836655514	6	MAIN BEARING FROM ENGINE S/N Y00645 STANDARD
	V836840944	6	MAIN BEARING FROM ENGINE S/N Z00411 STANDARD
	V836655536	X	MAIN BEARING FROM ENGINE S/N Y00645 0,25 MM
	V836840978	X	MAIN BEARING FROM ENGINE S/N Z00411 0,25 MM
	V836655537	X	MAIN BEARING FROM ENGINE S/N Y00645 0,50 MM
	V836840979	X	MAIN BEARING FROM ENGINE S/N Z00411 0,50 MM
	V836655538	X	MAIN BEARING FROM ENGINE S/N Y00645 1,00 MM
	V836840980	X	MAIN BEARING FROM ENGINE S/N Z00411 1,00 MM
	V836655539	X	MAIN BEARING FROM ENGINE S/N Y00645 1,50 MM
	V836840981	X	MAIN BEARING FROM ENGINE S/N Z00411 1,50 MM
12	V836679154	1	MAIN BEARING FROM ENGINE S/N Y00645 STANDARD
	V836879152	1	MAIN BEARING FROM ENGINE S/N Z00411 STANDARD
13	V836119550	1	GEAR,CRANKSHAFT
14	V836122840	1	GEAR,CRANKSHAFT
15	V836129781	1	RING
16	V836136271	1	SHIELD
17	V836846463	1	CRANKSHAFT HUB
18	V595953360	1	PIN
19	V836864290	1	CRANKSHAFT V-BELT PULLEY
21	V836119459	X	THRUST WASHER FROM ENGINE S/N Y00645 STANDARD

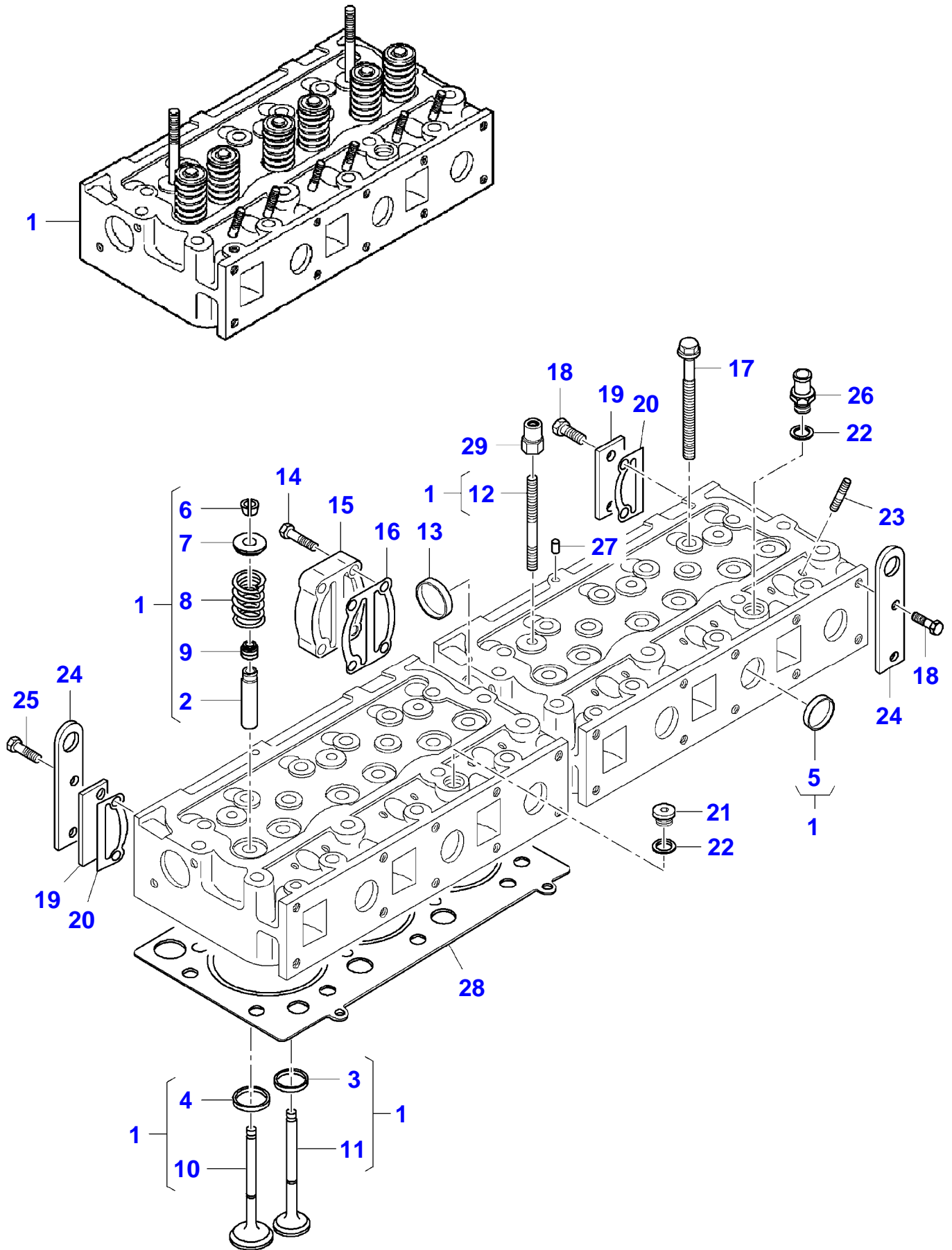
Item	Part Number	Qty	Description Comments
21	V836840945	X	THRUST WASHER FROM ENGINE S/N Z00411 STANDARD
21	V836120332	X	THRUST WASHER FROM ENGINE S/N Y00645 0,10 MM
21	V836840982	X	THRUST WASHER FROM ENGINE S/N Z00411 0,10 MM
21	V836120333	X	THRUST WASHER FROM ENGINE S/N Y00645 0,20 MM
21	V836840983	X	THRUST WASHER FROM ENGINE S/N Z00411 0,20 MM



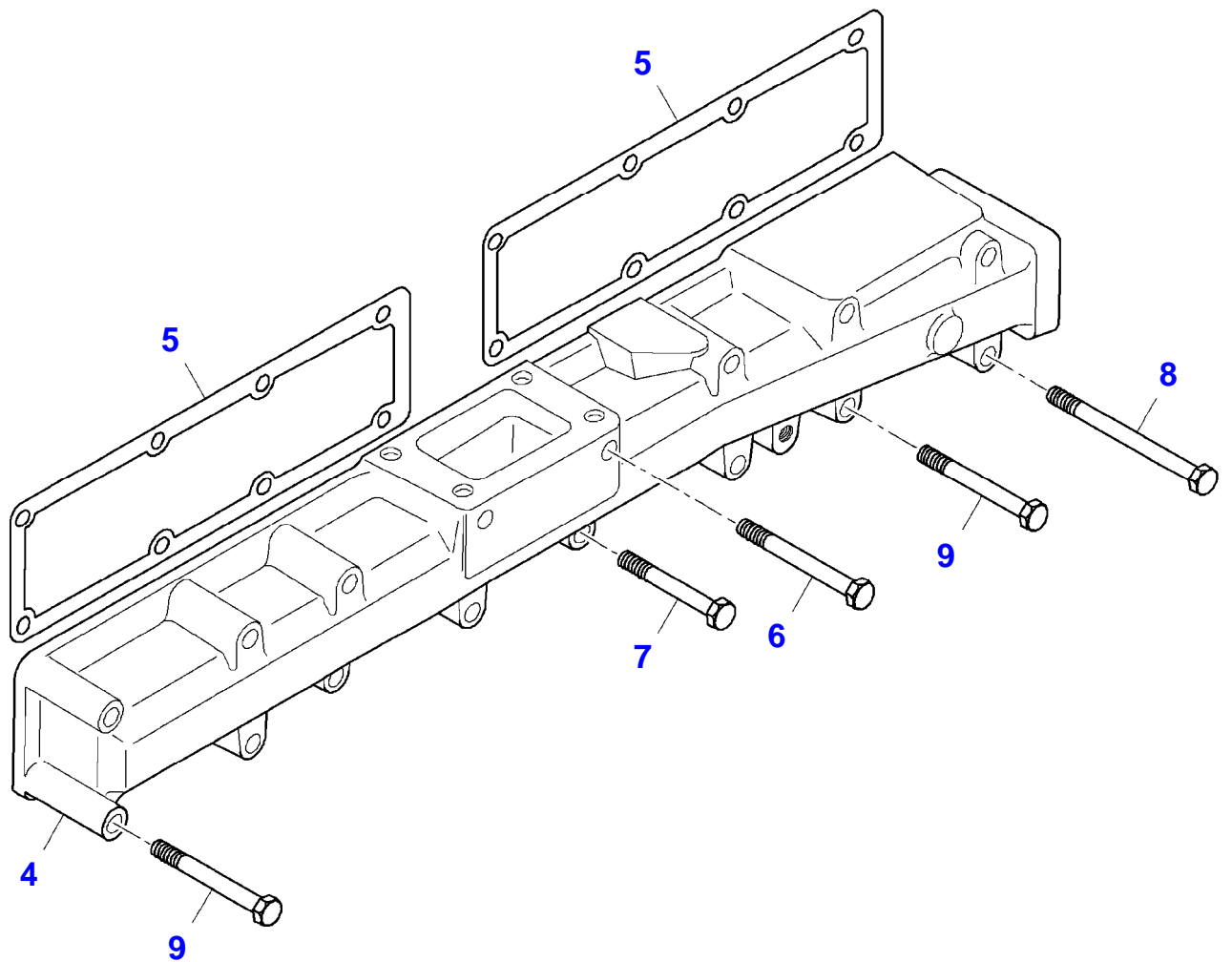
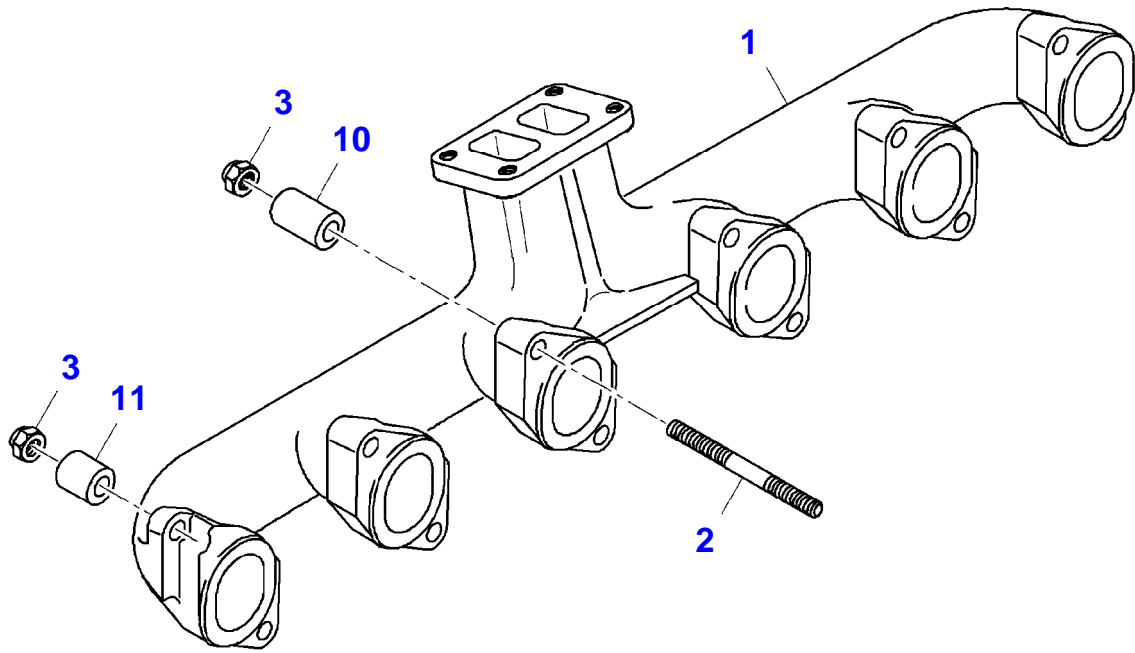
Item	Part Number	Qty	Description Comments
1	V836667043	2	ROCKER SHAFT ASM
2	V836667042	12	ROCKER ARM
3	V512861000	12	NUT
4	V837069023	12	VALVE ROCKER ADJUSTMENT SCREW
5	V837069020	4	PLUG
6	V836666609	6	BRACKET
7	V836655884	4	SPRING
8	V836655870	2	SHAFT
9	V836655406	4	SLEEVE NUT
10	V529801910	2	HEX CAP SCREW
11	V836655867	12	PUSH ROD
12	V836014264	12	TAPPET
13	V836866054	1	CAMSHAFT
14	V603305760	1	WOODRUFF KEY
15	V836646389	1	GEAR,CAMSHAFT
16	V836847528	1	VALVE ROCKER COVER
17	V836646360	2	VALVE ROCKER COVER GASKET [A]
18	V836659697	1	OIL FILLER CAP
19	V528801780	4	HEX CAP SCREW
20	V836119855	4	WASHER
21	V836012841	4	RUBBER BUSH [A]
22	V836646359	1	VALVE ROCKER COVER
23	V602078532	1	HOSE CLIP
24	V836647814	1	RUBBER HOSE
25	V836659103	1	SPRING

[A] INCLUDED IN GASKET SET FOR CYLINDER HEAD

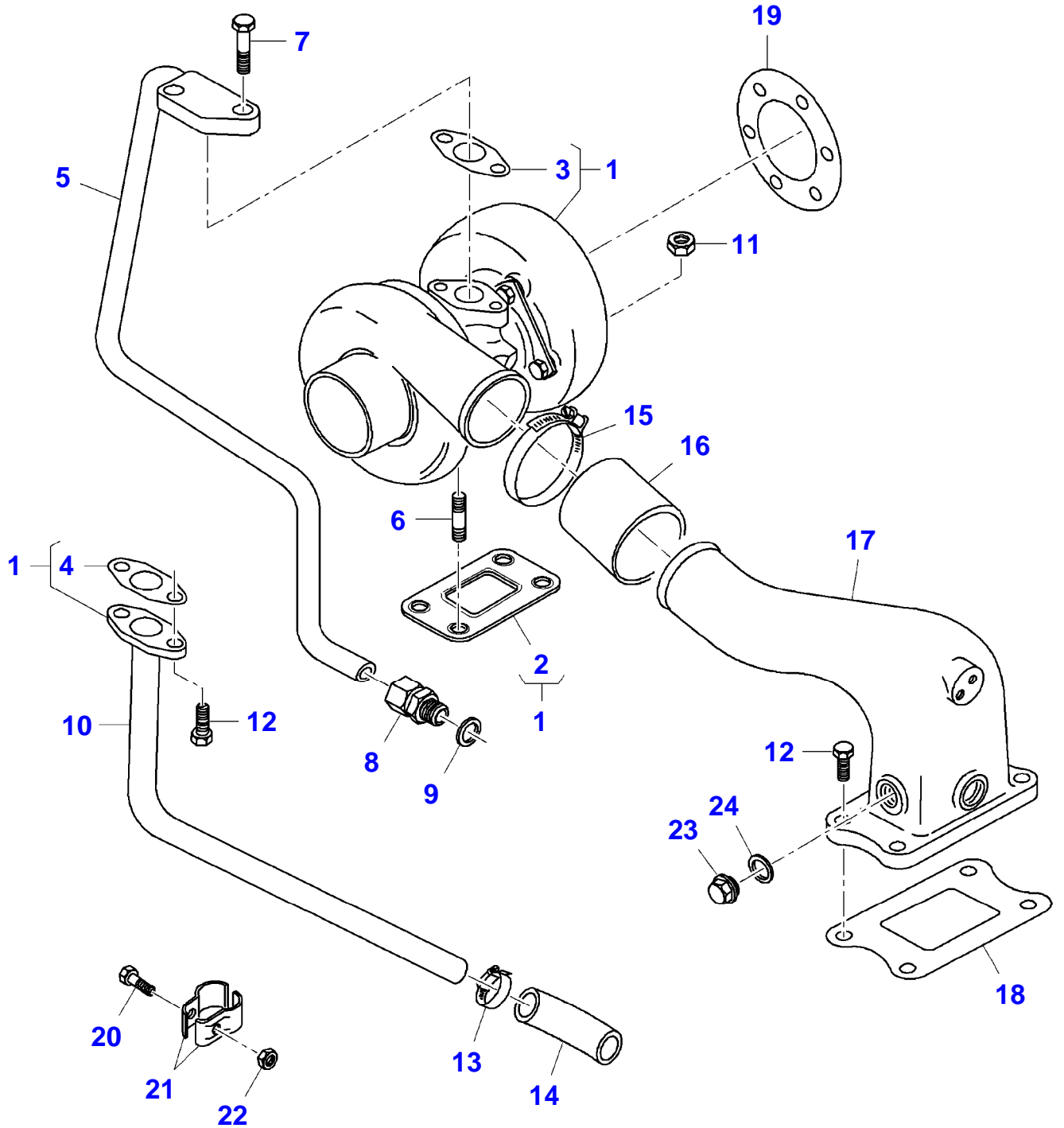
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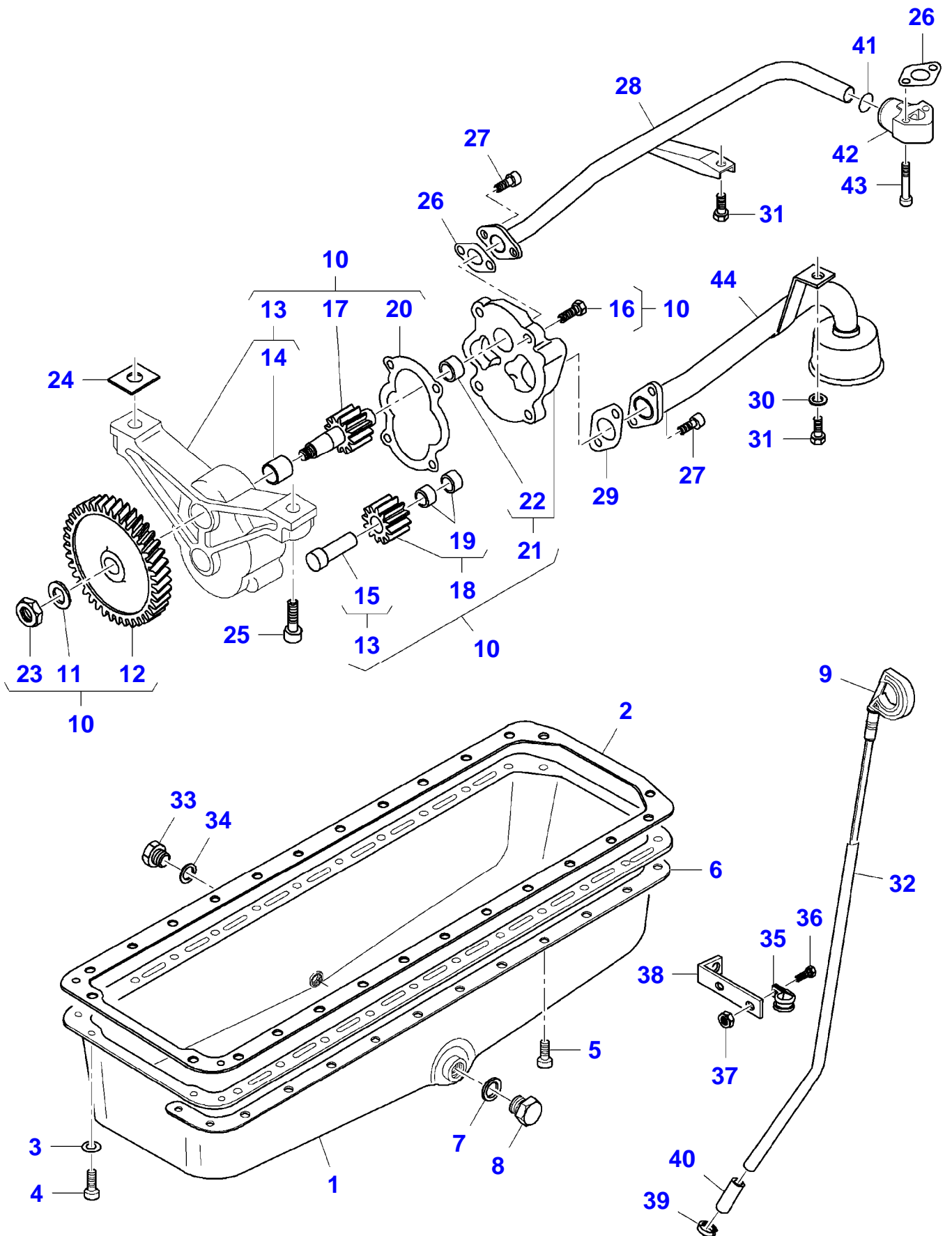
Item	Part Number	Qty	Description Comments
1	V836873284	2	CYLINDER HEAD
2	V836673175	12	VALVE GUIDE
3	V836647600	6	VALVE SEAT EXHAUST
4	V836647936	6	VALVE SEAT INLET
5	V836647942	10	PLUG
6	V836646382	24	COTTER
7	V836646381	12	WASHER
8	V837073405	12	VALVE SPRING
9	V837073166	12	VALVE STEM GASKET [A]
10	V836646356	6	INTAKE VALVE
11	V836646357	6	EXHAUST VALVE
12	V546801900	4	STUD BOLT
13	V640016045	1	CUP PLUG
14	V528801820	4	HEX CAP SCREW
15	V836855348	1	CONNECTION FLANGE
16	V836867752	1	GASKET [A]
17	V837069025	34	CYLINDER HEAD BOLT
18	V528801800	4	HEX CAP SCREW
19	V836855350	2	COVER
20	V836867753	2	GASKET [A]
21	V640325018	1	PLUG
22	V615881822	2	SEALING WASHER [A]
23	V546901435	12	STUD BOLT
24	V836855349	2	LIFT EYE
25	V528801820	2	HEX CAP SCREW
26	V836119837	1	HOSE COUPLER
27	V595959140	2	PIN
28	V837070290	2	CYLINDER HEAD GASKET [A]
29	V836655406	X	SLEEVE NUT SEE PAGE 01-0006 [A] INCLUDED IN GASKET SET FOR CYLINDER HEAD



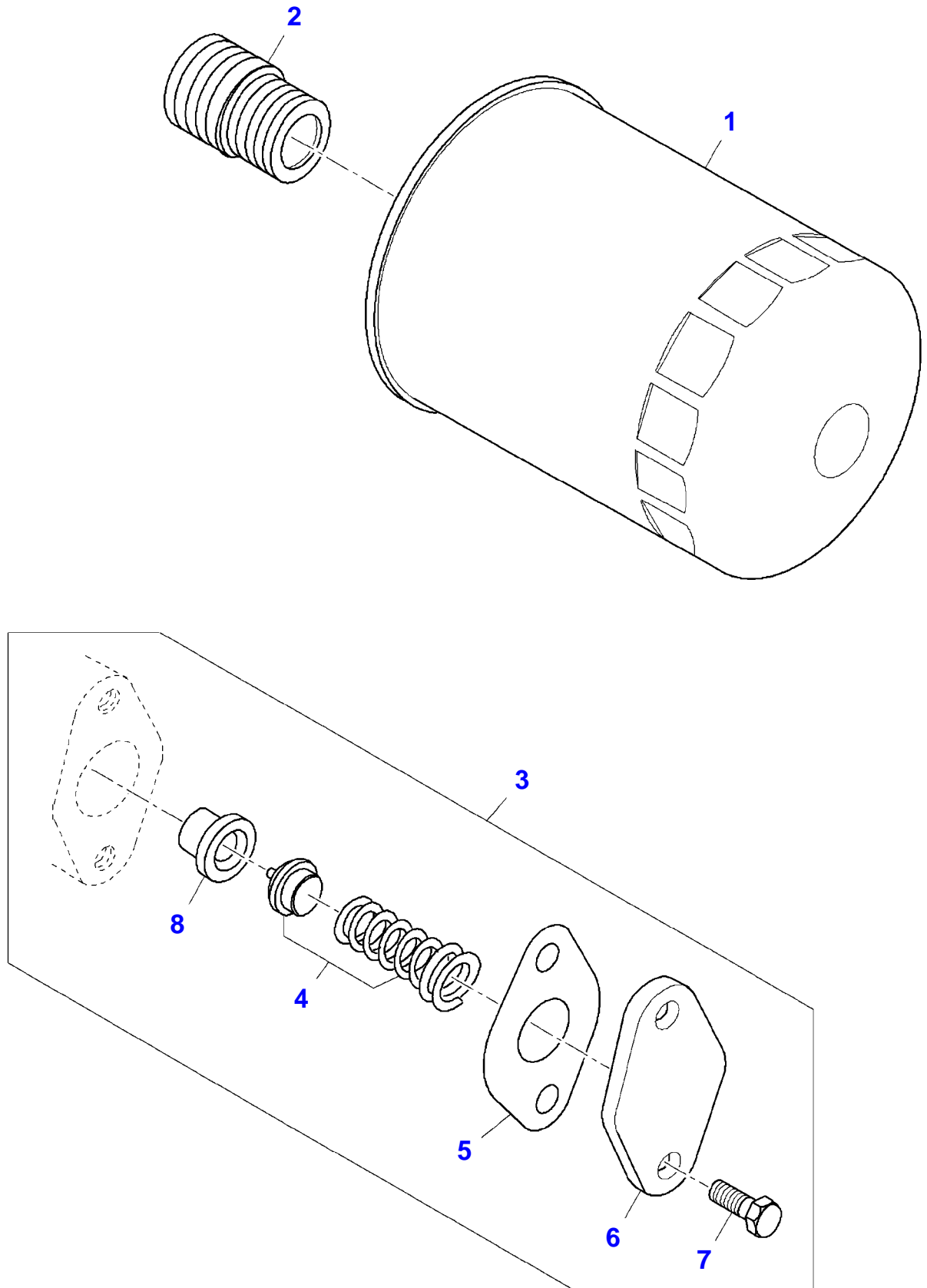
Item	Part Number	Qty	Description	Comments
1	V836867065	1	EXHAUST MANIFOLD	
2	V836859188	12	STUD BOLT	
3	V513601002	12	NUT	
4	V836847493	1	INTAKE MANIFOLD	
5	V836847496	2	INTAKE MANIFOLD GASKET	
			[A]	
6	V529801530	3	HEX CAP SCREW	
7	V529801470	2	HEX CAP SCREW	
8	V529801562	2	HEX CAP SCREW	
9	V529801510	9	HEX CAP SCREW	
10	V836664013	10	SPACER PIECE	
11	V836664012	2	SPACER PIECE	
			[A] INCLUDED IN GASKET SET FOR CYLINDER HEAD	



Item	Part Number	Qty	Description Comments
1	V836846365	1	TURBOCHARGER
2	V836316726	1	GASKET [A]
3	V836308344	1	JOINT [A]
4	V836324580	1	GASKET [A]
5	V836847235	1	TURBOCHARGER LUBRICATION OIL PIPE
6	V546801780	4	STUD BOLT
7	V528801410	2	HEX CAP SCREW
8	V641086012	1	STRAIGHT FITTING
9	V615881620	1	SEALING WASHER
10	V836847236	1	TURBOCHARGER LUBRICATION OIL PIPE
11	V521601000	4	NUT
12	V528801380	6	HEX CAP SCREW
13	V602087528	2	HOSE CLIP
14	V836647576	1	RUBBER ELBOW
15	V602083550	2	HOSE CLIP
16	V836128181	1	RUBBER HOSE
17	V836847542	1	AIR PIPE
18	V836847532	1	GASKET [A]
19	V836338985	1	GASKET [A]
20	V529801112	1	HEX CAP SCREW
21	V835324324	2	PIPE CLAMP HALF
22	V504600602	1	NUT
23	V640305012	1	PLUG
24	V615881216	1	SEALING WASHER [A] INCLUDED IN GASKET SET FOR CYLINDER HEAD



Item	Part Number	Qty	Description Comments
1	V836347308	1	OIL SUMP
2	V836322538	1	GASKET [A]
3	V500950800	4	SPRING WASHER
4	V580804600	4	HEX SOCKET SCREW
5	V580805000	24	HEX SOCKET SCREW
6	V836884179	2	PLATE
7	V615882227	1	SEALING WASHER [A]
8	V640045022	1	PLUG
9	V836667925	1	DIPSTICK
10	V836855300	1	LUBRICATING OIL PUMP
11	V836122910	1	WASHER
12	V836338667	1	GEAR
13	V836338186	1	FRAME
14	V836322909	1	BUSH
15	V836322906	1	OIL PUMP SHAFT
16	V528801380	4	HEX CAP SCREW
17	V836338182	1	OIL PUMP SHAFT
18	V836338180	1	GEAR,OIL PUMP
19	V836322909	2	BUSH
20	V836338188	1	GASKET [A]
21	V836855297	1	COVER
22	V836322909	1	BUSH
23	V504861000	1	NUT
24	V836007871	X	SHIM
25	V581805050	2	HEX SOCKET SCREW
26	V836008449	2	GASKET [A]
27	V581804600	4	HEX SOCKET SCREW
28	V836866569	1	OIL PIPE
29	V836338201	1	GASKET [A]
30	V500150840	1	WASHER
31	V528801360	2	HEX CAP SCREW
32	V836667927	1	OIL DIPSTICK GUIDE PIPE
33	V836655492	1	PLUG
34	V615881622	1	SEALING WASHER [A]
35	V602060612	1	RETAINER CLAMP
36	V528801380	2	HEX CAP SCREW
37	V504800800	2	NUT
38	V836652081	1	SUPPORT
39	V602063617	2	HOSE CLIP
40	V836119994	1	RUBBER HOSE
41	V614702230	1	O-RING
42	V836866563	1	CONNECTOR
43	V581804680	2	HEX SOCKET SCREW
44	V836855674	1	OIL PUMP SUCTION PIPE [A] INCLUDED IN GASKET SET FOR ENGINE





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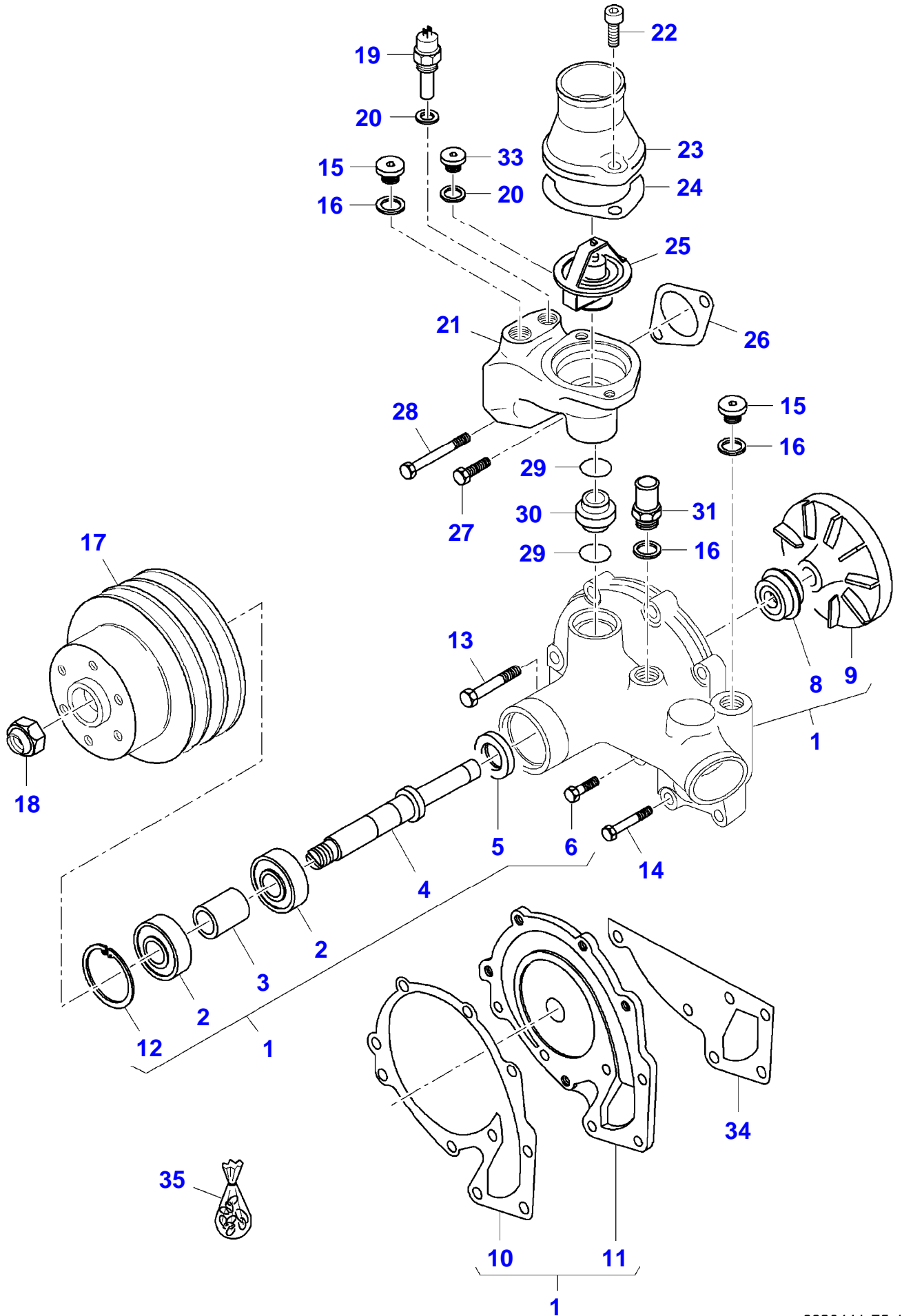
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Item	Part Number	Qty	Description Comments
1	V836679586	1	ENGINE OIL FILTER
2	V836647404	1	UNION
3	V836662129	1	OIL PRESSURE CONTROL VALVE
4	V836667649	1	SPRING ASSEMBLY
5	V836322190	1	GASKET
6	V836659524	1	COVER
7	V528801380	2	HEX CAP SCREW
8	V836659521	1	VALVE SEAT

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