

**2355 AND 2555
TRACTORS
(FROM SERIAL
NO. 730 000L)**



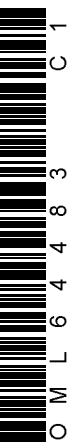
JOHN DEERE

**OPERATORS MANUAL
2355 AND 2555 TRACTORS (FROM
SERIAL NO. 730 000L)**

OML64483 C1 English

**JOHN DEERE WERKE MANNHEIM
OML64483 C1**

LITHO IN THE U.S.A.
ENGLISH



Introduction

READ THIS MANUAL CAREFULLY to learn how to operate and service your machine correctly. Failure to do so could result in personal injury or equipment damage.

THIS MANUAL SHOULD BE CONSIDERED a permanent part of your machine and should remain with the machine when you sell it.

Measurements in this manual are U.S. customary units and their metric equivalents.

RIGHT-HAND AND LEFT-HAND SIDES are determined by facing in the direction of forward travel.

WRITE PRODUCT IDENTIFICATION NUMBERS in the Identification Numbers section. Accurately record all the numbers to help in tracing the machine should it be stolen. Your dealer also needs these numbers when you order parts. If this manual is kept on the machine, also file the identification numbers in a secure place off the machine.

WARRANTY is provided as part of John Deere's support program for customers who operate and maintain their equipment as described in this manual. The warranty is explained on the warranty certificate which you should have received from your dealer.

This warranty provides you the assurance that John Deere will back its products where defects appear within the warranty period. In some circumstances, John Deere also provides field improvements, often without charge to the customer, even if the product is out of warranty. Should the equipment be abused, or modified to change its performance beyond the original factory specifications, the warranty will become void and field improvements may be denied. Setting fuel delivery above specifications or otherwise overpowering machines will result in such action.

THE TIRE MANUFACTURER'S warranty supplied with your machine may not apply outside the U.S.

All information, illustrations, and specifications contained in this operator's manual are based on the latest information available at the time of publication. The right is reserved to make changes at any time without notice.

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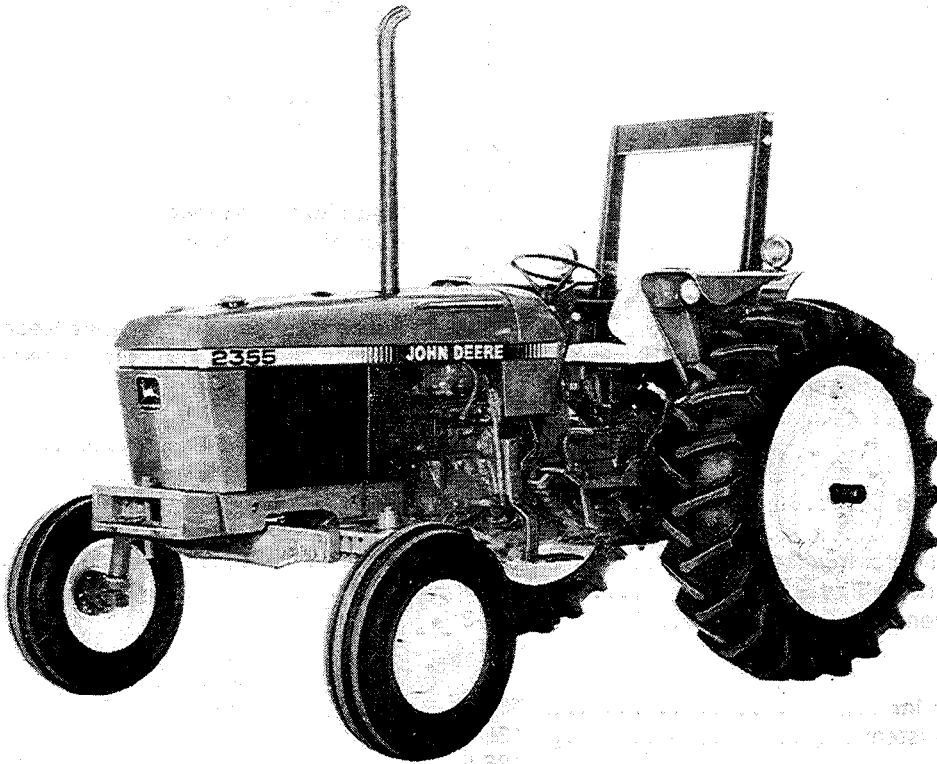
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Identification View



L118 496



L118 497

L118496,L118497-2355ALE-150688

Safety (General)

RECOGNIZE SAFETY INFORMATION

This is the safety-alert symbol. When you see this symbol on your machine or in this manual, be alert to the potential for personal injury.

Follow recommended precautions and safe operating practices.



T 81389

T81389-DX.ALERT-19-04JUN90

FOLLOW SAFETY INSTRUCTIONS

Carefully read all safety messages in this manual and on your machine safety signs. Keep safety signs in good condition. Replace missing or damaged safety signs. Be sure new equipment components and repair parts include the current safety signs. Replacement safety signs are available from your John Deere dealer.

Learn how to operate the machine and how to use controls properly. Do not let anyone operate without instruction.

Keep your machine in proper working condition. Unauthorized modifications to the machine may impair the function and/or safety and affect machine life.

If you do not understand any part of this manual and need assistance, contact your John Deere dealer.



TS201

TS201-DX.READ-19-04JUN90

UNDERSTAND SIGNAL WORDS

A signal word – DANGER, WARNING or CAUTION – is used with the safety alert symbol. DANGER identifies the most serious hazards.

DANGER or WARNING safety signs are located near specific hazards. General precautions are listed on CAUTION safety signs. CAUTION also calls attention to safety messages in this manual.

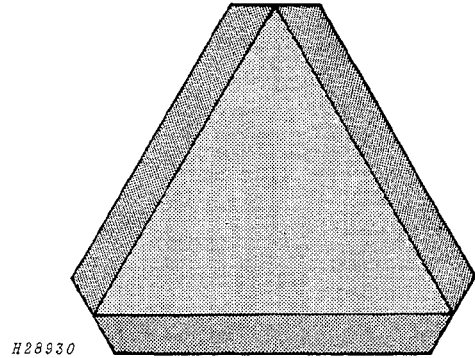


TS 187

TS187-19-DX.SIGNAL-19-04JUN90

OBSERVE ROAD TRAFFIC REGULATIONS

Always observe local road traffic regulations when using public roads.



H28930

H28930-FX,ROAD-19-01MAY91

PREVENT MACHINE RUNAWAY

Avoid possible injury or death from machinery runaway.

Do not start engine by shorting across starter terminals. Machine will start in gear if normal circuitry is bypassed.

NEVER start engine while standing on ground. Start engine only from operator's seat, with transmission in neutral or park.



TS177

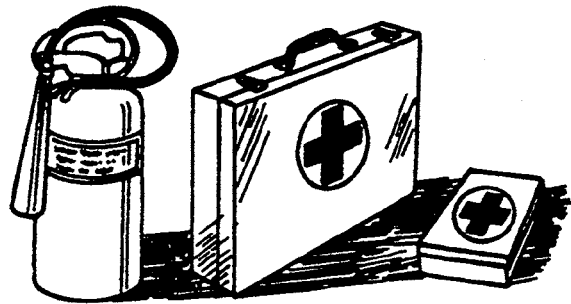
TS177-DX,BYPAS1-19-04JUN90

PREPARE FOR EMERGENCIES

Be prepared if a fire starts.

Keep a first aid kit and fire extinguisher handy.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.



TS291

TS291-DX,FIRE2-19-04JUN90

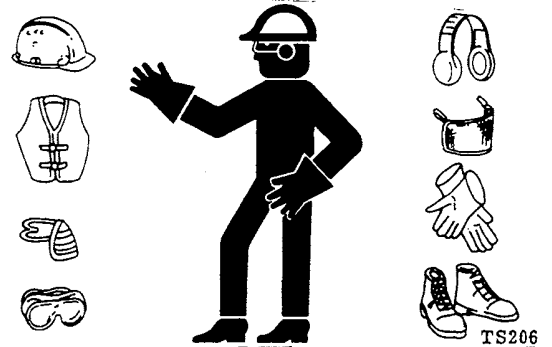
WEAR PROTECTIVE CLOTHING

Wear close fitting clothing and safety equipment appropriate to the job.

Prolonged exposure to loud noise can cause impairment or loss of hearing.

Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.

Operating equipment safely requires the full attention of the operator. Do not wear radio or music headphones while operating machine.



TS206-DX,WEAR-19-10SEP90

HANDLE FUEL SAFELY – AVOID FIRES

Handle fuel with care: it is highly flammable. Do not refuel the machine while smoking or when near open flame or sparks.

Always stop engine before refueling machine. Fill fuel tank outdoors.

Prevent fires by keeping machine clean of accumulated trash, grease, and debris. Always clean up spilled fuel.



TS202-DX,FIRE1-19-04JUN90

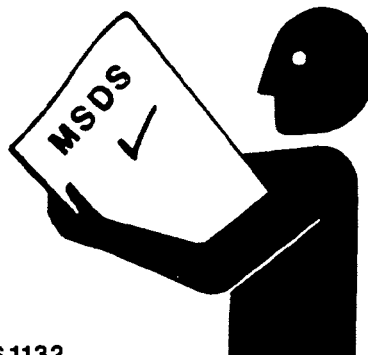
HANDLE CHEMICAL PRODUCTS SAFELY

Direct exposure to hazardous chemicals can cause serious injury. Potentially hazardous chemicals used with John Deere equipment include such items as lubricants, coolants, paints, and adhesives.

A Material Safety Data Sheet (MSDS) provides specific details on chemical products: physical and health hazards, safety procedures, and emergency response techniques.

Check the MSDS before you start any job using a hazardous chemical. That way you will know exactly what the risks are and how to do the job safely. Then follow procedures and use recommended equipment.

(See your John Deere dealer for MSDS's on chemical products used with John Deere equipment.)



TS 1132

TS1132-DX,MSDS,NA-19-15MAR91

STORE ATTACHMENTS SAFELY

Stored attachments such as dual wheels, cage wheels, and loaders can fall and cause serious injury or death.

Securely store attachments and implements to prevent falling. Keep playing children and bystanders away from storage area.



TS 219

TS219-DX,STORE-19-04JUN90

Safety (Operation)

DRIVING THE TRACTOR

Always check the road and general operating safety of the machine before using.

Operate tractor only when all guards are fitted and in their correct position.

Before moving away, always check immediate vicinity of machine (e.g. for children). Ensure adequate visibility.

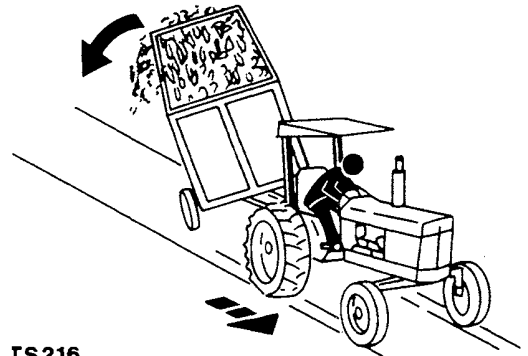
Always adapt your ground speed to meet the ground conditions. Avoid making sharp turns when driving up or down slopes or when driving across the slope. Do not attempt to turn the machine with the differential lock engaged. When driving down slopes, never depress the clutch and change gear!

Attach implements and trailers to the tractor only using the prescribed drawbars or hitches. Attach trailers and implements correctly. Always ensure that trailers and implements cannot roll away.

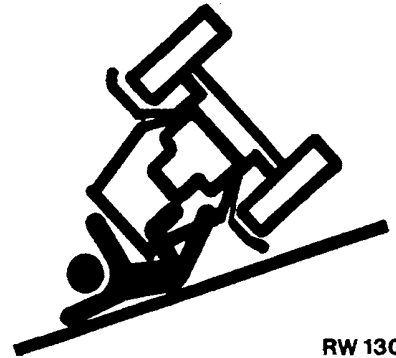
When making turns with towed or mounted implements, always take into consideration the width and inertia of the implement.

Reduce your ground speed when driving the tractor on slopes or over uneven ground and before making sharp turns. Before descending a steep hill, shift to a lower gear. Never coast downhill!

Avoid holes, ditches and obstructions which may cause the tractor to tip, particularly on hillsides.



TS 216

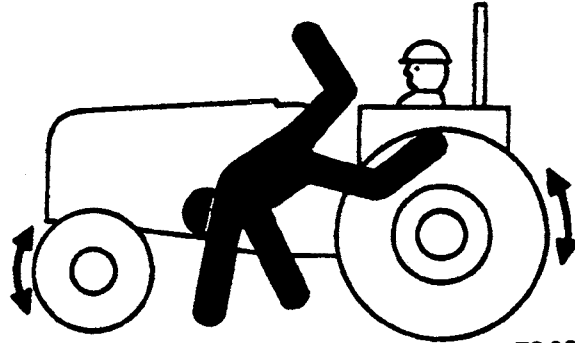


RW 13093

KEEP RIDERS OFF MACHINE

Only allow the operator on the machine. Keep riders off.

Riders on machine are subject to injury such as being struck by foreign objects and being thrown off of the machine. Riders also obstruct the operator's view resulting in the machine being operated in an unsafe manner.



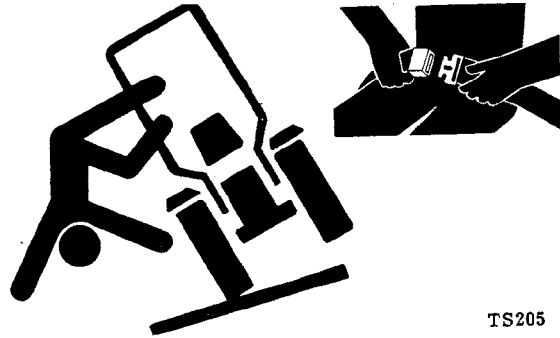
TS 290

TS290-DX,RIDER-19-04JUN90

USE SEAT BELT PROPERLY

Use a seat belt when operating the machine with a roll-over protective structure (ROPS) to minimize the risk of injury from an accident such as an overturn.

Do not use a seat belt if operating with ROPS down.



TS205

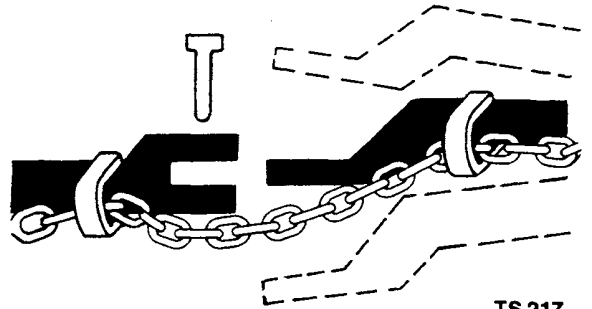
TS205-LX,ROPS-19-01MAY91

USE A SAFETY CHAIN

A safety chain will help control drawn equipment should it accidentally separate from the drawbar.

Using the appropriate adapter parts, attach the chain to the tractor drawbar support or other specified anchor location. Provide only enough slack in the chain to permit turning.

See your John Deere dealer for a chain with a strength rating equal to or greater than the gross weight of the towed machine. Do not use the safety chain for towing.



TS 217

TS217-DX,CHAIN-19-04JUN90

STAY CLEAR OF ROTATING DRIVELINES

Entanglement in rotating driveline can cause serious injury or death.

Keep tractor master shield and driveline shields in place at all times. Make sure rotating shields turn freely.

Wear close-fitting clothing. Stop the engine and be sure PTO driveline is stopped before making adjustments, connections, or cleaning out PTO driven equipment.



TS198

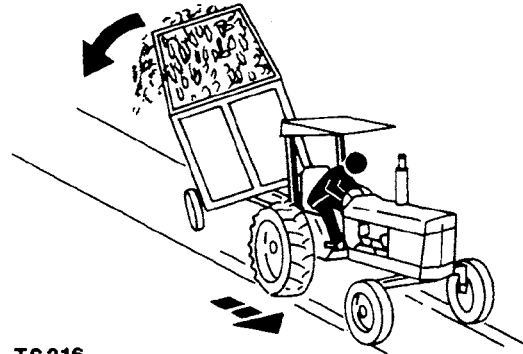
TS198-DX,PTO-19-04JUN90

REDUCE SPEED WHEN TOWING LOADS

Braking to stop towed loads from transport speeds can cause the towed load to swerve and upset. Reduce speed if towed load weighs more than the tractor and is not equipped with brakes.

Follow recommended speed-weight ratio guidelines:

- Maximum speed is 20 mph (32 km/h) when towing load equal to or less in weight than the tractor.
- Reduce speed to 10 mph (16 km/h) when towing load up to double the tractor weight.
- Do not tow loads exceeding double the tractor weight.
- Use additional caution when towing loads under adverse surface conditions, when turning, and on inclines.



TS216

TS216-DX,TOW-19-04JUN90

FRONT-WHEEL DRIVE

Front-wheel drive greatly increases traction. This means that the tractor can be driven on steeper slopes, increasing the possibility of a tip over. Driving forward out of a ditch or up a steep slope could cause tractor to tip over to the rear. Therefore reverse out of these situations whenever possible.

Never drive near the edge of a gully or steep embankment – it might cave in!

LX,MFWD1-19-01MAY91

BALLASTING FOR SAFE GROUND CONTACT

Operating, steering and braking performance of tractor can be considerably affected by attached implements, trailers or ballast weights.

To maintain the necessary ground contact, ballast the tractor as necessary.

Observe the maximum permissible axle loads and total weights.



ES 114 061

ES114061-LX,GROUND-19-01MAY91

WORK IN VENTILATED AREA

Engine exhaust fumes can cause sickness or death. If it is necessary to run an engine in an enclosed area, remove the exhaust fumes from the area with an exhaust pipe extension.

If you do not have an exhaust pipe extension, open the doors and get outside air into the area.



TS 220

TS220-DX,AIR-19-04JUN90

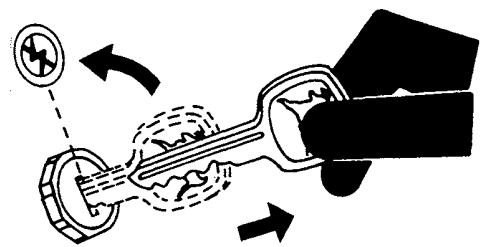
PARKING AND LEAVING THE TRACTOR

Lower mounted implement(s) or equipment to the ground before leaving the tractor.

When leaving the tractor and/or implements, shut off engine, engage range and gear shift levers as well as handbrake or parking lock, remove main switch key and lock the operator's cab (when equipped). Position chock blocks.

Never leave tractor unattended as long as engine is still running.

Never leave the operator's platform/cab when driving.



TS 230

TS230-LX,PARK-19-01MAY91

CHANGING WHEELS SAFELY

Remove a wheel on level ground only. The other wheels must be secured by means of chock blocks to prevent tractor runaway.

LX,WHEEL-19-01MAY91

Safety (Service)

PRACTICE SAFE MAINTENANCE

Understand service procedure before doing work. Keep area clean and dry.

Never lubricate or service machine while it is moving. Keep hands, feet, and clothing from power-driven parts. Disengage all power and operate controls to relieve pressure. Lower equipment to the ground. Stop the engine. Remove the key. Allow machine to cool.

Securely support any machine elements that must be raised for service work.

Keep all parts in good condition and properly installed. Fix damage immediately. Replace worn or broken parts. Remove any buildup of grease, oil, or debris.

Disconnect battery ground cable (-) before making adjustments on electrical systems or welding on machine.



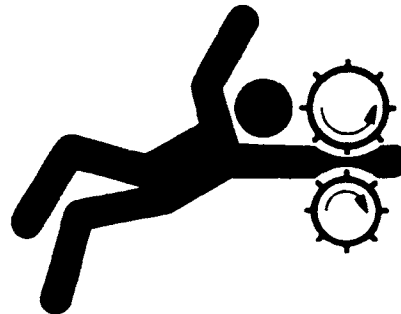
TS218

TS218-DX,SERV-19-04JUN90

SERVICE MACHINES SAFELY

Tie long hair behind your head. Do not wear a necktie, scarf, loose clothing, or necklace when you work near machine tools or moving parts. If these items were to get caught, severe injury could result.

Remove rings and other jewelry to prevent electrical shorts and entanglement in moving parts.



TS228

TS228-DX,LOOSE-19-04JUN90

USE GENUINE JOHN DEERE PARTS

Genuine John Deere parts have been specifically designed for John Deere machines.

Other parts are neither examined nor released by John Deere. Installation and/or use of such products could thus have negative effects upon the design characteristics of the machine and thereby affect its safety.

Avoid this risk by using only genuine John Deere parts.



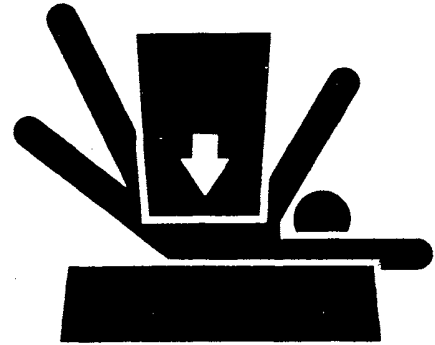
ES 118 837

ES118837-FX,PARTS-19-01MAY91

SUPPORT MACHINE PROPERLY

Always lower the attachment or implement to the ground before you work on the machine. If you must work on a lifted machine or attachment, securely support the machine or attachment.

Do not support the machine on cinder blocks, hollow tiles, or props that may crumble under continuous load. Do not work under a machine that is supported solely by a jack. Follow recommended procedures in this manual.

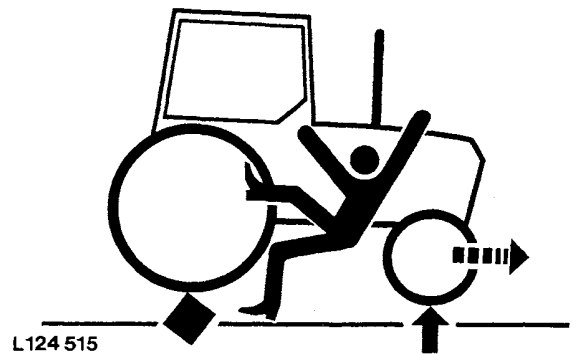


TS 229

TS229-DX,LOWER-19-04JUN90

SERVICE FRONT-WHEEL DRIVE TRACTOR SAFELY

When servicing front-wheel drive tractor with the rear wheels supported off the ground and rotating wheels by engine power, always support front wheels in a similar manner. Loss of electrical power or transmission/hydraulic system pressure will engage the front driving wheels, pulling the rear wheels off the support if front wheels are not raised. Under these conditions, front drive wheels can engage even with switch in disengaged position.

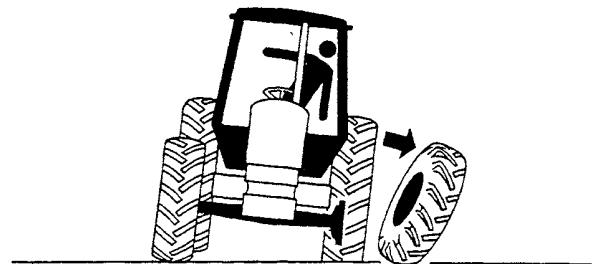


L124 515

L124515-LX,MFWD2-19-01MAY91

RETIGHTEN WHEEL NUTS

Retighten machine wheel nuts at the intervals specified in sections "Break-In Period" and "Service".



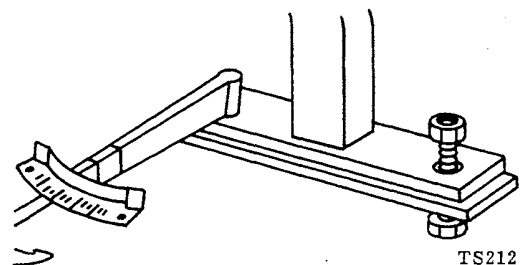
L124 516

L124516-LX,WHEEL1-19-01MAY91

KEEP ROPS INSTALLED PROPERLY

Make certain all parts are reinstalled correctly if the roll-over protective structure (ROPS) is loosened or removed for any reason. Tighten mounting bolts to proper torque.

The protection offered by ROPS will be impaired if ROPS is subjected to structural damage, is involved in an overturn incident, or is in any way altered by welding, bending, drilling, or cutting. A damaged ROPS should be replaced, not reused.



TS212

TS212-DX,ROPS3-19-04JUN90



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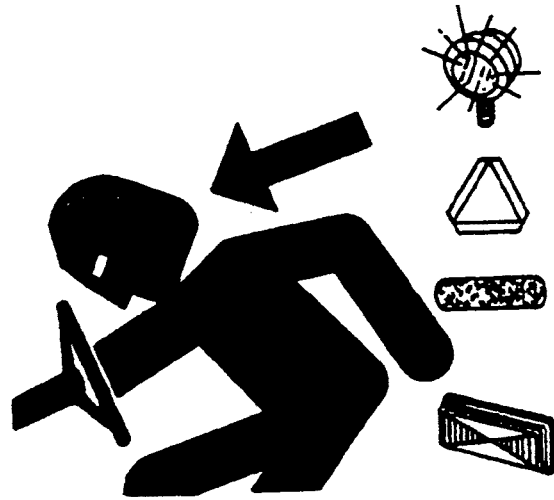
Thank you so much for reading

USE SAFETY LIGHTS AND DEVICES

Slow moving tractors, self-propelled equipment and towed implements or attachments can create a hazard when driven on public roads. They are difficult to see, especially at night. Avoid personal injury or death resulting from collision with a vehicle.

Flashing warning lights and turn signals are recommended whenever driving on public roads. To increase visibility, use the lights and devices provided with your machine. For some equipment, install extra flashing warning lights.

Keep safety items in good condition. Replace missing or damaged items. An implement safety lighting kit is available from your John Deere dealer.



TS 951

TS951-DX,FLASH-19-04JUN90

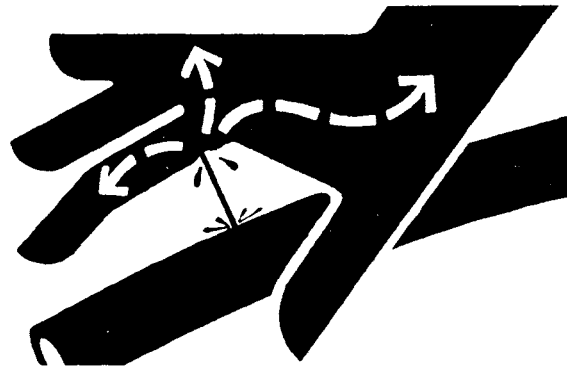
AVOID HIGH-PRESSURE FLUIDS

Escaping fluid under pressure can penetrate the skin causing serious injury.

Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.

Search for leaks with a piece of cardboard. Protect hands and body from high pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result. Doctors unfamiliar with this type of injury should reference a knowledgeable medical source. Such information is available from Deere & Company Medical Department in Moline, Illinois, U.S.A.



X9811-DX,FLUID-19-09AUG91

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