

JOHN DEERE
AG & TURF DIVISION

GATOR™ Utility Vehicle
XUV 825i S4

OMM168321 H2

OPERATOR'S MANUAL



JOHN DEERE

⚠ WARNING: The Engine Exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

California Proposition 65 Warning

North American Version
Printed in U.S.A.

Introduction

Thank You for Purchasing a John Deere Product

We appreciate having you as a customer and wish you many years of safe and satisfied use of your machine.

Using Your Operator's Manual

This manual is an important part of your machine and should remain with the machine when you sell it.

Reading your operator's manual will help you and others avoid personal injury or damage to the machine. Information given in this manual will provide the operator with the safest and most effective use of the machine. Knowing how to operate this machine safely and correctly will allow you to train others who may operate this machine.

If you have an attachment, use the safety and operating information in the attachment operator's manual along with the machine operator's manual to operate the attachment safely and correctly.

This manual and safety signs on your machine may also be available in other languages (see your authorized dealer to order).

Sections in your operator's manual are placed in a specific order to help you understand all the safety messages and learn the controls so you can operate this machine safely. You can also use this manual to answer any specific operating or servicing questions. A convenient index located at the end of this book will help you to find needed information quickly.

The machine shown in this manual may differ slightly from your machine, but will be similar enough to help you understand our instructions.

RIGHT-HAND and LEFT-HAND sides are determined by facing in the direction the machine will travel when going forward. When you see a broken line (-----), the item referred to is hidden from view.

Before delivering this machine, your dealer performed a predelivery inspection to ensure best performance.

Special Messages

Your manual contains special messages to bring attention to potential safety concerns, machine damage as well as helpful operating and servicing information. Please read all the information carefully to avoid injury and machine damage.



CAUTION: Avoid injury! This symbol and text highlight potential hazards or death to the operator or bystanders that may occur if the hazards or procedures are ignored.

IMPORTANT: Avoid damage! This text is used to tell the operator of actions or conditions that might result in damage to the machine.

NOTE: General information is given throughout the manual that may help the operator in the operation or service of the machine.

Attachments for Your Machine

There's a John Deere attachment or kit to make your new machine perform more tasks or be more versatile, whether your machine is a lawn tractor or compact utility tractor or a utility vehicle.

You can check out the entire line of attachments for your machine at JohnDeere.com or ask your John Deere dealer. From aerators to electric lift kits to tillers, there's a John Deere attachment or kit to fill every need.

Product Identification

Record Identification Numbers

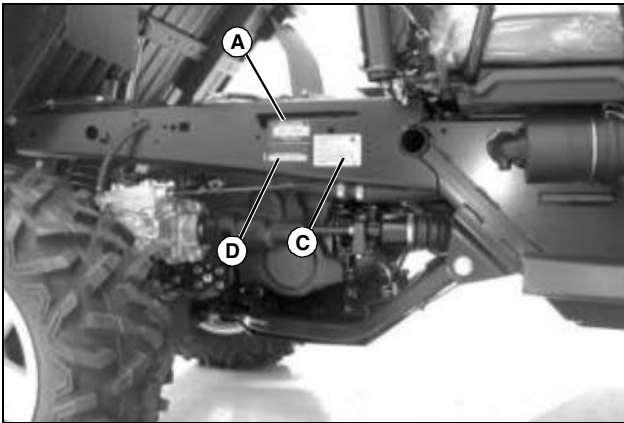
XUV 825i S4

PIN (060001-)

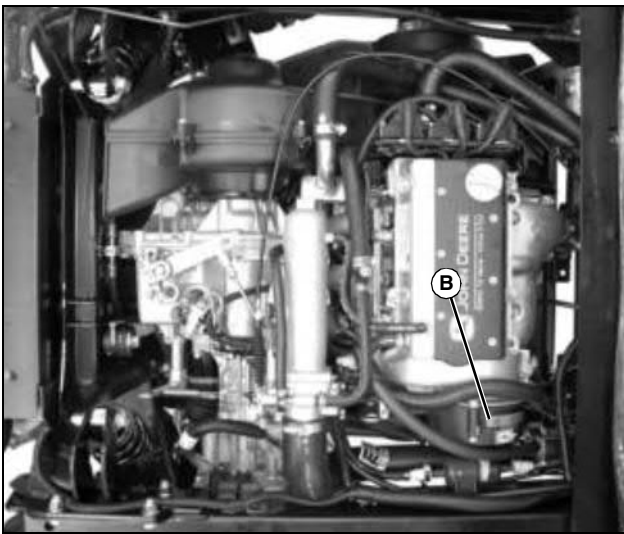
CSN (010001-)

If you need to contact an Authorized Service Center for information on servicing, always provide the product model and identification numbers.

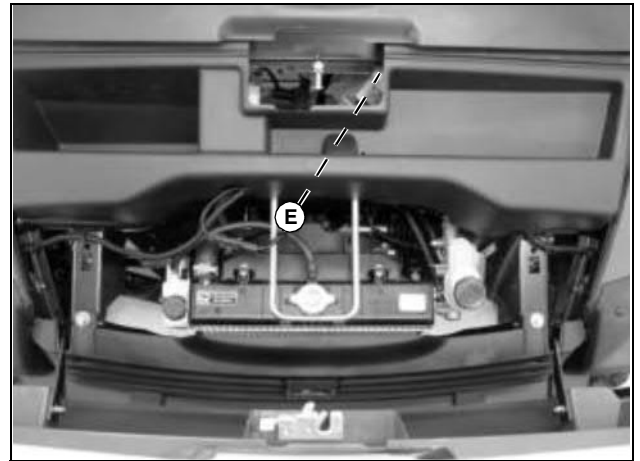
You will need to locate the identification numbers for the product. Record the information in the spaces provided below.



MX51993



MX51893



MX51866

DATE OF PURCHASE:

DEALER NAME:

DEALER PHONE:

PRODUCT IDENTIFICATION NUMBER (A):

ENGINE SERIAL NUMBER (B):

VEHICLE EMISSION CONTROL INFORMATION (C):

CONFIGURATION SEQUENCE NUMBER (D):

OPTIONAL ELECTRIC POWER ASSIST STEERING (EPAS) SERIAL NUMBER (E):

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Hello dear friend!

Thank you very much for reading.

Enter the link into your browser.

The full manual is available for immediate download.

<https://www.ebooklibonline.com>

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Original Instruction

All information, illustrations and specifications in this manual are based on the latest information at the time of publication. The right is reserved to make changes at any time without notice.

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Deere & Co.

John Deere Ag & Turf Division

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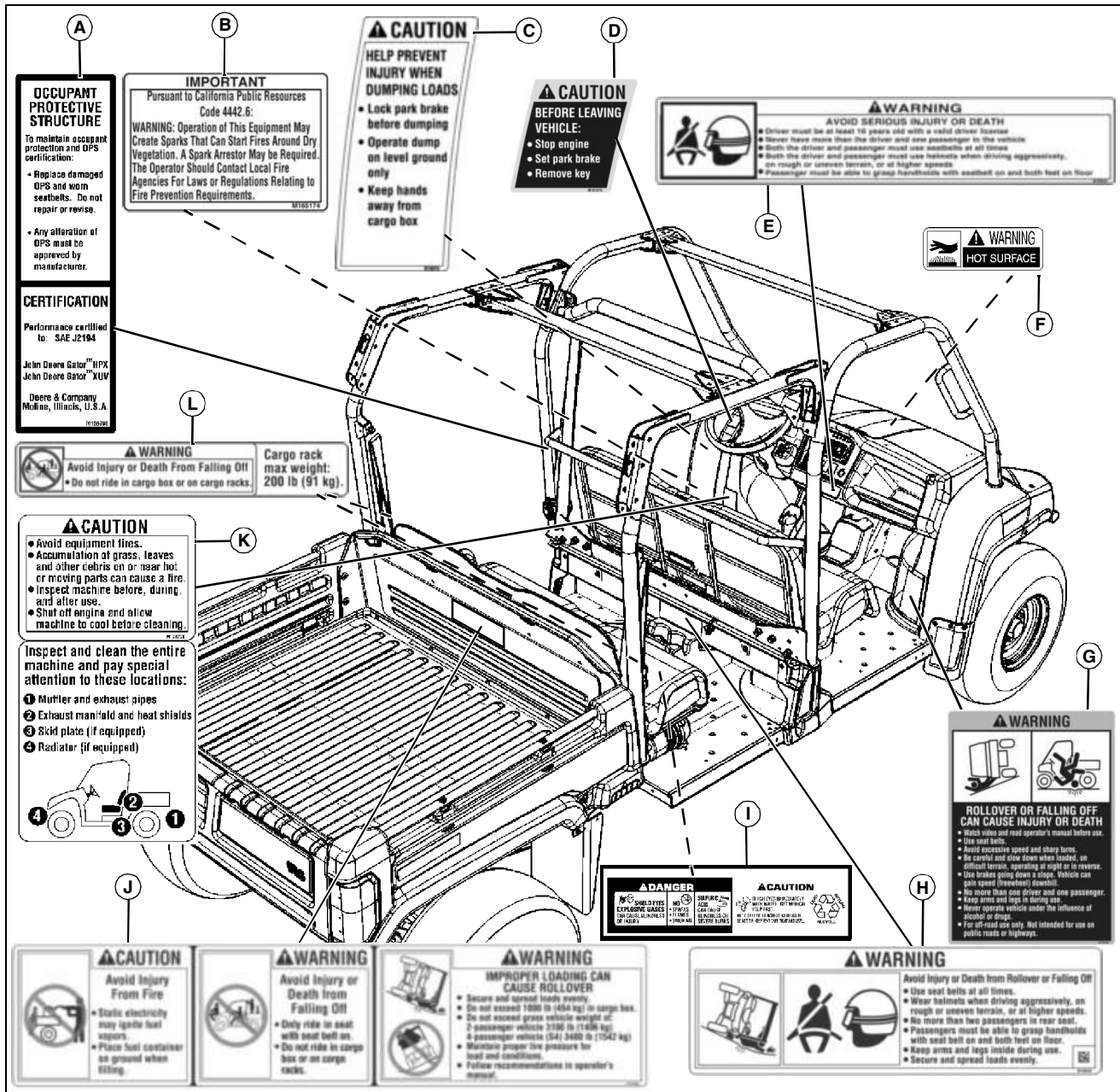
Previous Editions

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OMM168321 H2 - English

Safety Labels

Safety Label Location



MX51730

H - WARNING - M168536

I - DANGER/CAUTION - M128699

J - WARNING - M167669

K - CAUTION - M165798

L - WARNING - M165302

Picture Note: Use label number listed in table below to locate complete text of safety label message following this illustration.

- A - OPS Label - M156705
- B - WARNING - M165174
- C - CAUTION - M160916
- D - CAUTION - M161015
- E - WARNING - M165639
- F - WARNING - M117554
- G - WARNING - M158180

Safety Labels



Understanding The Machine Safety Labels

The machine safety labels shown in this section are placed in important areas on your machine to draw attention to potential safety hazards.

On your machine safety labels, the words DANGER, WARNING, and CAUTION are used with this safety-alert symbol. DANGER identifies the most serious hazards.

The operator's manual also explains any potential safety hazards whenever necessary in special safety messages that are identified with the word, CAUTION, and the safety-alert symbol.

DANGER M128699



M128699

Picture Note: Located on battery

- Shield eyes, explosive gases can cause blindness or injury.
- No sparks, flames, smoking.
- Sulfuric acid can cause blindness or severe burns.
- Flush eyes immediately with water. Get medical help fast.
- Keep out of reach of children.
- Do not tip.
- Keep vent caps tight and level.

WARNING M117554



M117554

Hot surface

WARNING M158180



M158180B

ROLLOVER OR FALLING OFF CAN CAUSE INJURY OR DEATH

- Watch video and read operator's manual before use.
- Use seat belts.
- Avoid excessive speed and sharp turns.
- Be careful and slow down when loaded, on difficult terrain, operating at night or in reverse.
- Use brakes going down a slope. Vehicle can gain speed (freewheel) downhill.
- No more than one driver and one passenger.
- Keep arms and legs in during use.
- Never operate vehicle under the influence of alcohol or drugs.
- For off-road use only. Not intended for use on public roads or highways.

Warning M165174



M165174

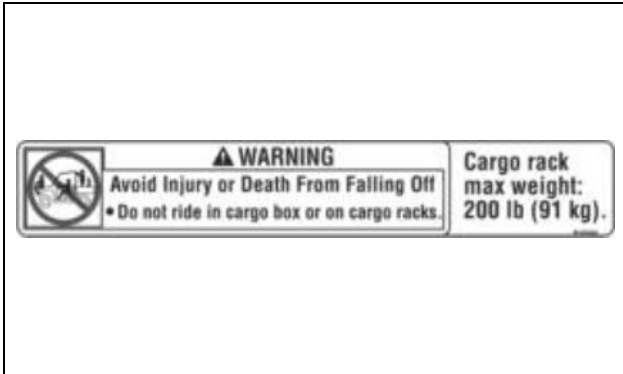
Picture Note: This label is required and installed on machines sold in California. This label may also be

Safety Labels

installed on machines sold in other locations.

Operation of This Equipment May Create Sparks that Can Start Fires Around Dry Vegetation. A Spark Arrestor May be Required. The Operator Should Contact Local Fire Agencies For Laws or Regulations Relating to Fire Prevention Requirements.

Warning M165302



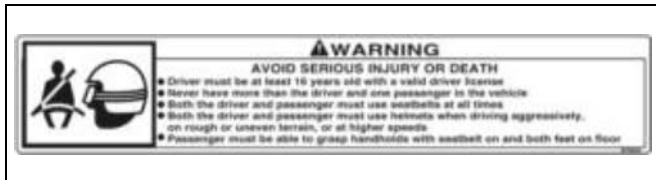
M165302

Avoid Injury or Death From Falling Off

Do not ride in cargo box or on cargo racks.

Cargo rack max weight: 200 lb (91 kg).

WARNING M165639



M165639

AVOID SERIOUS INJURY OR DEATH

- Driver must be at least 16 years old with a valid driver license.
- Never have more than the driver and one passenger in the vehicle.
- Both the driver and passenger must use seatbelts at all times.
- Both the driver and passenger must use helmets when driving aggressively, on rough or uneven terrain, or at higher speeds.
- Passenger must be able to grasp handholds with seatbelt on and both feet on floor.

WARNING M167669

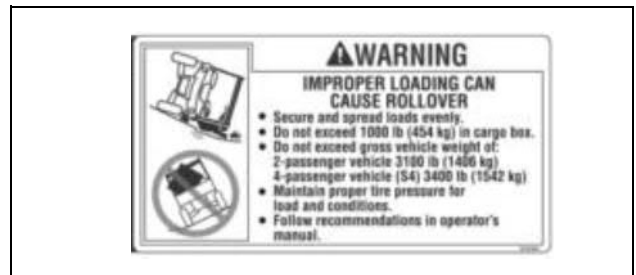
Avoid Injury or Death from Falling Off



M167669

- Only ride in seat with seat belt on.
- Do not ride in cargo box or on cargo racks.

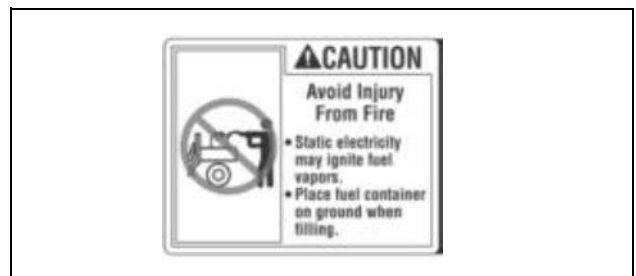
Improper Loading Can Cause Rollover



M167669

- Secure and spread loads evenly.
- Do not exceed 1000 lb (454 kg) in cargo box.
- Do not exceed gross vehicle weight of:
 - 2-passenger vehicle 3100 lb (1406 kg)
 - 4-passenger vehicle (S4) 3400 lb (1542 kg)
- Maintain proper tire pressure for load and conditions.
- Follow recommendations in operator's manual.

Avoid Injury From Fire



M167669

- Static electricity may ignite fuel vapors.
- Place fuel container on ground when filling.

Safety Labels

WARNING M168536



M168536

AVOID INJURY OR DEATH FROM ROLLOVER OR FALLING OFF

- Use seat belts at all times.
- Wear helmets when driving aggressively, on rough or uneven terrain, or at higher speeds.
- No more than two passengers in rear seat.
- Passenger must be able to grasp handholds with seat belt on and both feet on floor.
- Keep arms and legs inside during use.
- Secure and spread loads evenly.

CAUTION M160916



M160916

HELP PREVENT INJURY WHEN DUMPING LOADS

- Lock park brake before dumping
- Operate dump on level ground only
- Keep hands away from cargo box

CAUTION M161015



BEFORE LEAVING VEHICLE:

- Stop engine
- Set park brake
- Remove key

CAUTION M165798



M165798

- Avoid equipment fires.
- Accumulation of grass, leaves and other debris on or near hot or moving parts can cause a fire.
- Inspect machine before, during, and after use.
- Shut off engine and allow machine to cool before cleaning.

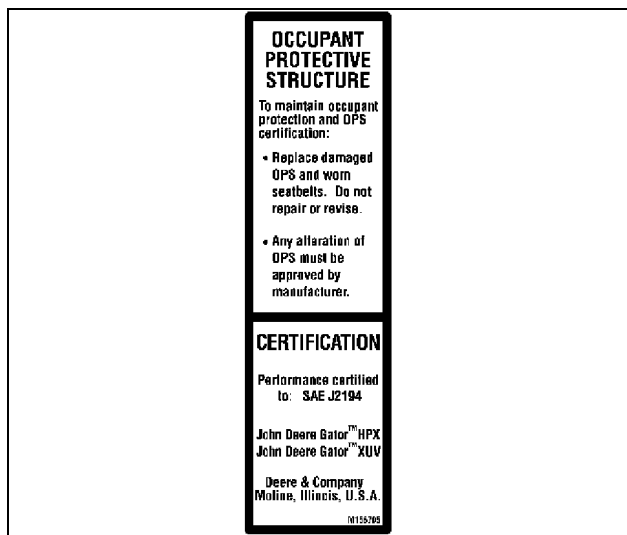
Inspect and clean the entire machine and pay special attention to these locations:

1. Muffler and exhaust pipes
2. Exhaust manifold and heat shields

Safety Labels

- 3. Skid plate (if equipped)
- 4. Radiator (if equipped)

Occupant Protective Structure Safety and Certification Label



M156705

OCCUPANT PROTECTIVE STRUCTURE

To maintain occupant protection and OPS certification:

- Replace damaged OPS and worn seat belts. Do not repair or revise.
- Any alteration of OPS must be approved by manufacturer.

CERTIFICATION

Performance certified to: SAE J2194

John Deere Gator™ HPX

John Deere Gator™ XUV

Deere & Company Moline, Illinois, U.S.A.

Emission Compliance Period

If your engine has the emission compliance category listed on the emission control system certification or air index label, this indicates the number of operating hours for which the engine has been certified to meet EPA and/or CARB emission requirements. The following table provides the engine compliance period in hours associated with the category found on the certification label.

Agency	Category	Hours
EPA	C	250

Agency	Category	Hours
EPA	B	500
EPA	A	1000
CARB	Moderate	125
CARB	Intermediate	250
CARB	Extended	500

Canadian Electromagnetic Compatibility (EMC) Compliance

This spark ignition system complies with Canadian ICES-002.

Safety

Supervisor Safety Responsibilities

- Make sure all operators of this machine are thoroughly trained and are familiar with the operator's manual and understand the machine warning labels.
- Be sure to establish any special safety procedures for existing work conditions and train operators in those procedures.
- Supervisors, operators and mechanics should be familiar with and practice the safety standards that apply to this machine.

Operator Training Required

- Read the operator's manual and other training material. If the operator or mechanic cannot read English, it is the owner's responsibility to explain this material to them. This publication is available in other languages.
- Become familiar with the safe operation of the equipment, operator controls, and safety signs.
- All operators and mechanics should be trained. The owner of the machine is responsible for training the users.
- Never let children or untrained people operate or service the equipment. Local regulations may restrict the age of the operator.
- The owner/user can prevent and is responsible for accidents or injuries occurring to themselves, other people, or property.
- Operate the machine in an open, unobstructed area under the direction of an experienced operator.

Operating Safely

- Read, understand and follow all instructions in the operator's manual, on the machine and on the safety video before starting.
- The utility vehicle's tires are designed for off-road use only. Paved surfaces may seriously affect handling and control of the vehicle. If you must operate on a paved surface, travel slowly and do not make sudden turns or stops.
- Do not operate this vehicle on a frozen body of water. The vehicle could break through the ice, causing injury or even death.
- Go slowly and be extra careful when riding on snow-covered or ice-covered terrain.
- Slow down and be careful of traffic when operating near or crossing roadways. Use care when approaching blind corners, shrubs, trees, or other objects that may obscure

vision.

- The operator should always make sure that the passenger is aware of correct safety procedures while riding in the utility vehicle.
- Use the correct flags, lights, signs and reflectors on the vehicle to warn other drivers when operating near roadways. Make sure these features are clean and visible for 500 feet (152 m).
- The passenger should always use the hand holds.
- To avoid serious injury, always ensure that occupants have safely secured their seat belts prior to starting this vehicle.
- Horseplay can lead to accidents, severe bodily injury or death. Do not attempt stunts, jumps, or quick acceleration to raise front wheels off the ground. These actions can result in accidents or vehicle overturns.
- Sit on the center of the seat and keep both feet within the foot platform perimeter. Clean foot platform if dirty, and remove any debris from around foot controls.
- Check for debris in engine compartment, especially around exhaust system components.
- Always use both hands for steering.
- Know location of controls and how and what they operate.
- Never operate utility vehicle while standing.
- Never operate utility vehicle with the cargo box raised.
- Check brake action before beginning vehicle operation. Adjust or service the brakes as necessary.
- To provide adequate braking ability and traction, do not tow any attachment or loaded trailer unless the cargo box is fully loaded.
- Before shifting into reverse, always check for obstacles or people behind the machine.
- Always back slowly.
- Inspect vehicle before operating. Be sure hardware is tight. Repair or replace damaged, badly worn, or missing parts. Be sure guards and shields are in good condition and fastened in place. Make any necessary adjustments before operating.
- Do not leave vehicle unattended when it is running.
- Operate during daylight or with good artificial light and if you drive at night, use the lights.
- Do not operate vehicle if under the influence of alcohol or other drugs.
- Avoid sudden starts, stops, or turns.
- Always use a level turn-around area.
- Do not wear radio or music headphones. Safe service and operation require your full attention.

Safety

Using a Spark Arrestor

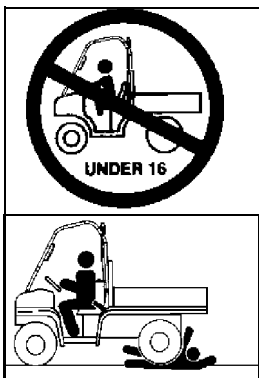
The California Public Resources Code, section 4442.5 provides as follows:

No person shall sell, offer for sale, lease, or rent to any person any internal combustion engine subject to Section 4442 or 4443, and not subject to Section 13005 of the Health and Safety Code, unless the person provides a written notice to the purchaser or bailee, at the time of sale or at the time of entering into the lease or rental contract, stating that it is a violation of Section 4442 or 4443 to use or operate the engine on any forest-covered, brush-covered, or grass-covered land unless the engine is equipped with a spark arrestor, as defined in Section 4442, maintained in effective working order or the engine is constructed, equipped, and maintained for the prevention of fire pursuant to Section 4443. Cal. Pub. Res. Code 4442.5.

Other states or jurisdictions may have similar laws. A spark arrestor for your machine may be available from your authorized dealer. An installed spark arrestor must be maintained in good working order by the operator.

Parking Safely

1. Stop vehicle on a level surface, not on a slope.
2. Fully lower the cargo box and any attachments on the machine that can be lowered.
3. Lock park brake.
4. Stop engine.
5. Remove key.
6. Before you leave the operator's seat, wait for engine and all moving parts to stop.
7. Disconnect the negative battery cable or remove the spark plug wires (for gasoline engines) before servicing the machine.

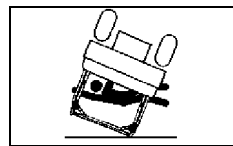


Protect Children and Prevent Accidents

- This utility vehicle should not be operated by anyone under the age of 16 years.
- This utility vehicle should not be operated by anyone without a valid driver license.
- Young drivers may not be physically able to control the machine or may not be mature

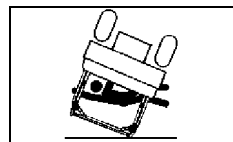
enough to make safe driving decisions.

- Do not allow children to ride as a passenger in this vehicle. Children may not be able to sit safely in the passenger seat and use handholds properly.
- Passenger should always use the handholds while the vehicle is moving.
- The seat belt installed on utility vehicles with an Occupant Protective Structure (OPS) is not designed to restrain a child.
- Never carry passengers, especially children, in the cargo box area. Do not tow children in a cart or trailer.
- Never assume that children will remain where you last saw them. Stay alert to the presence of children.
- Before backing or turning, look behind and around the utility vehicle for children.
- Be alert at all times, drive forward and in reverse carefully. People, especially children, can move quickly into an area of operation.
- Use extra care when coming to blind corners, shrubs, trees, or other objects that may block vision.
- Misuse can lead to accidents, severe bodily injury or death.



Avoid Excessive Speeds

- Always wear a helmet when traveling at speeds greater than 56 km/h (35 mph).
- Always travel at a speed that is safe and proper for the terrain, visibility and operating conditions, and your experience operating the machine.
- Use caution when operating the machine in reverse. Use a slow speed and do not make sharp turns. Always look behind before backing.
- Never travel at excessive speeds on slopes, either going up or down. Use a slow speed and do not make sharp turns. Become experienced driving the machine on small slopes before driving on larger hills.



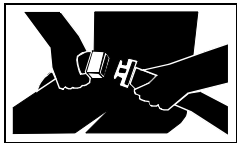
Avoid Tipping

- Accidents resulting in serious injury or death can occur from tipping the utility vehicle. Observe the following practices to help prevent accidents and always wear a helmet when operating this vehicle in an aggressive manner or on uneven or rough terrain.
- Drive very slowly when turning. Sharp turns could cause

Safety

the utility vehicle to tip over.

- Reduce speed and exercise extreme caution on slopes or on rough ground.
- Do not overload vehicle and avoid shifting loads. Reduce load when operating over rough or hilly terrain.
- Do not stop or start suddenly when going uphill or downhill. Be especially cautious when changing direction on slopes.
- Stay alert for holes, rocks, and other hidden hazards in the terrain.
- Keep away from drop-offs, ditches, embankments, as well as ponds and other bodies of water. The machine could suddenly roll over if a wheel goes over the edge of a cliff or ditch or if the edge caves in.
- Keep front wheels straight at crest of hill or going over bumps.
- When descending a hill, remove foot from accelerator pedal and apply brakes to reduce speed and maintain control.
- Do not make changes or modifications to the utility vehicle.
- This list of potential overturning hazards is not exhaustive.



Use Seat Belt Properly

- Use a seat belt when you operate with an Occupant Protective Structure (OPS) to minimize chance of injury from an accident, such as an

overturn.

- Never modify, disassemble or attempt to repair the seat belt.
- Replace entire seat belt if mounting hardware, buckle, belt, or retractor show signs of damage.
- Inspect seat belt and mounting hardware at least once a year. Look for signs of loose hardware or belt damage, such as cuts, fraying, extreme or unusual wear, discoloration, or abrasion. Replace only with John Deere-approved replacement parts.
- Layers of heavy clothing can interfere with proper positioning of the seat belt and can reduce the effectiveness of the seat belt.

Vibration

All operator's seats approved by John Deere are component type-approved in accordance with 78/764/EEC, being allocated an average of the vibration acceleration

actually measured at the seat (a_{WS}), equivalent to ≤ 1.25 m/s².

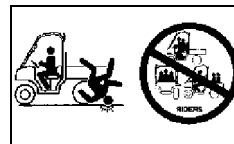
This value must NOT be used to calculate vibration stress as per 2002/44/EC! Local John Deere dealers can provide assistance in assessing vibration stress.

Measures to reduce vibration may include:

- Appropriate style of driving, e.g. not too fast
- Correctly adjusted operator's seat
- Correct tire pressure

Keep Occupant Protective System (OPS) Installed Properly

- Never operate the machine without the OPS installed.
- Make certain all parts of the OPS are installed correctly if the OPS structure is loosened or removed for any reason. All OPS hardware should be tightened to the proper torque per manufacturer's recommendations.
- Any alteration of the OPS must be approved by the manufacturer. The protection provided by the OPS will be impaired if the OPS is subjected to structural damage, is involved in an overturn incident, or is in any way altered by welding, bending, drilling, or cutting.
- Never attempt to repair a damaged or altered OPS. It must be replaced to maintain the manufacturer's certification of the structure.



Keep Riders Off Vehicle

- Seating is provided for operator and one adult passenger.
- Never allow riders in the cargo box or other areas where seats are not provided.
- Riders on vehicle are subject to injury such as being struck by foreign objects or being thrown off of the vehicle and severely injured or killed.
- Riders affect the operator's ability to control the vehicle as well as its center of gravity. Also, riders could obstruct the operator's view resulting in the vehicle being operated in an unsafe manner.

Before Driving

1. Clean foot platform if dirty, and remove any debris from around foot controls. Sit on the center of seat and keep both feet inside foot platform perimeter.
2. Inspect utility vehicle for signs of wear or damage.

Safety

3. All safety equipment must be in good condition and fastened in place:

- Lights.
- Shields.
- Safety start devices.

4. Before moving, check around utility vehicle, be sure no one is near it.

5. Inspect mechanical condition of your vehicle before each use to minimize chance of injury or being stranded. Remember, you can ride farther in an hour than you can walk in a day.

Be sure to check condition of tires and wheels, wheel hardware torque, and maintain proper tire pressure.

6. Securely anchor all loads.

Transport Loads Safely

- Be sure load is evenly distributed in cargo box.
- Do not load above load guard.
- Securely anchor all loads in cargo box.
- Reduce cargo box load when operating on rough or hilly terrain.

Using Front Attachments

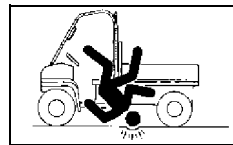
• Remove front attachments such as drawbar hitches, hitch-mounted winches, or blades when operating on rough or uneven terrain. Front attachments may contact the ground when operating on rough or uneven terrain which may cause loss of control or rollover.

Towing Loads Safely With Utility Vehicle

- To provide adequate braking ability and traction, the weight of the towing vehicle (base vehicle + vehicle payload) should be at least 1.5 times the weight of the towed load (attachment or trailer + trailer payload). Caution, do not allow the Gross Vehicle Weight (GVW) to exceed the Gross Vehicle Weight Rating (GVWR) of the vehicle.
- To provide adequate braking ability and traction, weight of towed load (trailer plus cargo) must never exceed the vehicle payload (operator plus passenger plus cargo box load).
- Do not tow a load that exceeds the maximum allowable towing load for this vehicle, as specified in this operator's manual.
- Stopping distance increases with speed and weight of

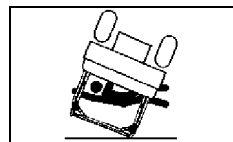
towed load. Travel slowly and allow extra time and distance to stop.

- Tow load at a speed slow enough to maintain control.
- Excessive towed load can cause loss of traction and loss of control on slopes. Reduce towed weight when operating on slopes.
- Never allow children or others in or on towed equipment.
- Use only approved hitches. Tow only with a machine that has a hitch designed for towing. Do not attach towed equipment except at the approved hitch point.
- Follow the manufacturer's recommendations for weight limits for towed equipment and towing on slopes.
- If you cannot back up a slope with a towed load, the slope is too steep to operate on with the towed load. Reduce the towed load or do not operate.
- Do not turn sharply. Use additional caution when turning or operating under adverse surface conditions. Use care when reversing.
- Do not shift to neutral and coast downhill.



Driving On Rough Terrain

- Always wear a helmet when operating the vehicle on uneven or rough terrain.
- Use existing trails. Avoid terrain such as dangerous slopes and impassable swamps. Watch carefully for bumps, holes, ruts, loose terrain, or other obstacles.
- Look ahead at terrain. Know what is coming and be prepared to react. Be alert for hazards.
- Keep front wheels straight at crest of hill or going over bumps.
- Reduce speed according to trail, terrain, and visibility conditions.
- The passenger should always use the hand holds.



Climbing Or Descending A Hill

- Always use the brakes when going down slopes, the utility vehicle can speed up (freewheel) going down a slope. Engine or clutch braking effect is minimal.
- Balance loads evenly and secure them. Braking could shift the load and affect vehicle stability.
- Sit on center of seat and keep both feet within foot platform.

Safety

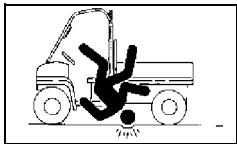
- Never drive past the limit of visibility. Slow down near crest of hill until getting a clear view of the other side. Never go over the top of any hill at a high speed. An obstacle, sharp drop, another vehicle or person, could be on the other side of the hill.

- Keep front wheels straight at crest of hill or going over bumps.

- Do not stop or start suddenly when going uphill or downhill. Be especially cautious when changing direction on slopes.

- If vehicle stops or loses power going up a hill, lock park brake to hold vehicle on slope. Maintain direction of travel and release brake slowly. Back straight down hill slowly while maintaining control. Do not turn vehicle sideways. Vehicle is more stable in a straight forward or rearward position.

- When descending a hill, remove foot from accelerator pedal and apply brakes to reduce speed and maintain control.



Driving Across Slopes

- Reduce speed and use caution on slopes and in sharp turns.

- Stay alert for holes, rocks and other hidden hazards in the terrain.

- When riding on soft terrain, turn front wheels slightly uphill to keep utility vehicle on a straight line across the hill.

- If utility vehicle begins to tip, turn front wheel downhill to gain control before proceeding.

Riding Through Water

- Avoid water whenever possible. If drive belt becomes wet, slippage will occur and vehicle will lose power.

- Never cross any body of water where depth may be unknown to the operator. As an operational guideline, deep water is considered anything in excess of 152 mm (6 in.) in depth. Tires may float, making it difficult to maintain control.

- Choose a course within the waterway where both banks have a gradual incline. Cross at a point known to be safe.

- Proceed at a slow steady speed to avoid submerged obstacles and slippery rocks.

- Avoid water crossings where the operation of a utility vehicle may cause damage to waterway beds or erode waterway shoreline.

- Never operate this vehicle in fast-moving water.

- Stopping ability of vehicles with external disk brakes may

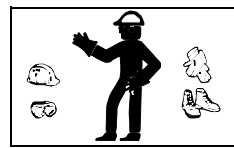
be affected after driving through water. If necessary, apply brakes several times to dry them out.

Checking Wheel Hardware

- A serious accident could occur causing serious injury if wheel hardware is not tight.

- Check wheel hardware tightness often during the first 100 hours of operation.

- Wheel hardware must be tightened to specified torque using the proper procedure anytime it is loosened.



Wear Appropriate Clothing

- Always wear an approved helmet when operating the vehicle in an aggressive manner, on rough or uneven terrain, or at higher speeds.

- Helmets should fit properly and be approved for motorcycle use on standard roadways by the appropriate governing organizations for the region in which the vehicle is being used.

- Wear close fitting clothing and safety equipment appropriate for the job.

- Certain operating conditions may dictate that the operator and any passenger wear appropriate safety equipment while operating the vehicle. Be prepared for any existing and potential conditions before operating machine.

- Local safety or insurance regulations may require additional safety equipment such as eye protection or a hard hat.

- Always wear substantial footwear and long trousers. Do not operate the equipment when barefoot or wearing open sandals.



Practice Safe Maintenance

- Only qualified, trained adults should service this machine.

- Understand service procedure

before doing work. Keep area clean and dry.

- Never lubricate, service, or adjust machine while it is moving. Keep safety devices in place and in working condition.

- Keep hands, feet, clothing, jewelry, and long hair away from any moving parts, to prevent them from getting caught.

- Disconnect battery(ies) or remove spark plug wires (for

Safety

gasoline engines) before making any repairs.

- Keep all nuts and bolts tightened.
- Securely support any machine elements that must be raised for service work. Lock service latches before working on machine with raised attachments.
- Never run engine unless park brake is locked.
- Keep all parts in good condition and properly installed. Fix damage immediately. Replace worn or broken parts. Replace all worn or damaged safety and instruction decals.
- To prevent fires, remove any buildup of grease, oil, or debris from the machine, especially the engine.
- Do not modify machine or safety devices. Unauthorized modifications may impair its function and safety.
- Do not wear radio or music headphones while servicing the machine. Safe service requires your full attention.
- Disconnect battery ground cable(s) (-) on the machine or remove attachment from machine before welding on the machine.

Prevent Fires

- Machine fires and structure fires can occur if a machine is stored before allowing it to cool, if debris is not removed from critical areas of the machine, or if machine is stored near combustible materials.
- Remove grass and debris from engine compartment and muffler area, before and after operating machine.
- Always shut off fuel when storing or transporting machine, if the machine has a fuel shutoff.
- Do not store machine near an open flame or source of ignition, such as a water heater or furnace.
- Check fuel lines, tank, cap, and fittings frequently for cracks or leaks. Replace if necessary.

Do Not Modify Machine

Do not make any unauthorized modifications to the machine in any way.

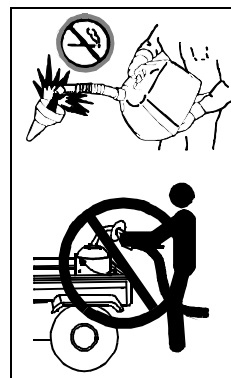
Modifications can result in making the machine unstable, increasing the possibility of rollover causing severe bodily injury or death.



Tire Safety

Explosive separation of a tire and rim parts can cause serious injury or death:

- Do not attempt to mount a tire without the proper equipment and experience to perform the job.
- Always maintain the correct tire pressure. Do not inflate the tires above the recommended pressure. Never weld or heat a wheel and tire assembly. The heat can cause an increase in air pressure resulting in a tire explosion. Welding can structurally weaken or deform the wheel.
- When inflating tires, use a clip-on chuck and extension hose long enough to allow you to stand to one side and NOT in front of or over the tire assembly.
- Check tires for low pressure, cuts, bubbles, damaged rims or missing lug bolts and nuts.



Handling Fuel Safely

To avoid personal injury or property damage, use extreme care in handling fuel. Fuel is extremely flammable and fuel vapors are explosive:

- Extinguish all cigarettes, cigars, pipes, and other sources of ignition.
- Use only an approved fuel container. Use only non-metal, portable fuel containers approved by the Underwriter's Laboratory (U.L.) or the American Society for Testing & Materials (ASTM). If using a funnel, make sure it is plastic and has no screen or filter.
- Never remove the fuel tank cap or add fuel with the engine running. Allow engine to cool before refueling.
- Never add fuel to or drain fuel from the machine indoors. Move machine outdoors and provide adequate ventilation.
- Clean up spilled fuel immediately. If fuel is spilled on clothing, change clothing immediately. If fuel is spilled near machine, do not attempt to start the engine but move the machine away from the area of spillage. Avoid creating any source of ignition until fuel vapors have dissipated.
- Never store the machine or fuel container where there is an open flame, spark, or pilot light such as on a water heater or other appliance.
- Prevent fire and explosion caused by static electric discharge. Static electric discharge can ignite fuel vapors in an ungrounded fuel container.
- Never fill containers inside a vehicle or on a truck or trailer bed with a plastic liner. Always place containers on the ground away from your vehicle before fueling.
- Remove fuel-powered equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment with a portable container, rather



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Safety

than from a fuel dispenser nozzle.

- Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until the fueling is complete. Do not use a nozzle lock-open device.
- Never overfill fuel tank. Replace fuel tank cap and tighten securely.
- Replace all fuel container caps securely after use.
- For gasoline engines, do not use gas with methanol. Methanol is harmful to your health and to the environment.

Handle Agricultural Chemical Safely

When using cab, if equipped, cab does not protect against inhaling vapor, aerosol or dust.

Chemicals used in agricultural applications such as fungicides, herbicides, insecticides, pesticides, rodenticides, and fertilizers can be harmful to your health or the environment if not used carefully.

Always follow all label directions for effective, safe, and legal use of agricultural chemicals.

Reduce risk of exposure and injury:

- Wear appropriate personal protective equipment as recommended by the manufacturer. In the absence of manufacturer's instructions, follow these general guidelines:
 - a. Chemicals labeled 'Danger': Most toxic. Generally require use of goggles, respirator, gloves, and skin protection.
 - b. Chemicals labeled 'Warning': Less toxic. Generally require use of goggles, gloves, and skin protections.
 - c. Chemicals labeled 'Caution': Least toxic. Generally require use of gloves and skin protection.
- Avoid inhaling spray or dusts.
- Always have soap, water, and towel available when working with chemicals. If chemical contacts skin, hands, or face, wash immediately with soap and water. If chemical gets into eyes, flush immediately with water.
- Wash hands and face after using chemicals and before eating, drinking, smoking, or urination.
- Do not smoke or eat while applying chemicals.
- After handling chemicals, always bathe or shower and change clothes. Wash clothing before wearing again.
- Seek medical attention immediately if illness occurs during or shortly after use of chemicals.
- Keep chemicals in original containers. Do not transfer chemicals to unmarked containers or to containers used for food or drink.

- Store chemicals in a secure, locked area way from human or livestock food. Keep children away.
- Always dispose of containers properly. Triple rinse empty containers and puncture or crush containers and dispose of properly.

Handling Waste Product and Chemicals

Waste products, such as, used oil, fuel, coolant, brake fluid, and batteries, can harm the environment and people:

- Do not use beverage containers for waste fluids - someone may drink from them.
- See your local Recycling Center or authorized dealer to learn how to recycle or get rid of waste products.
- A Material Safety Data Sheet (MSDS) provides specific details on chemical products: physical and health hazards, safety procedures, and emergency response techniques. The seller of the chemical products used with your machine is responsible for providing the MSDS for that product.

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