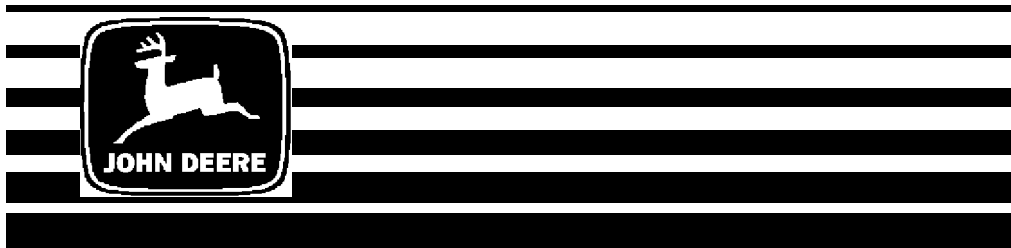


**Material Collection System (MCS)
for F710 and F725
Front Mowers**

(Serial No. 050001 –)



**OPERATOR'S
MANUAL**

**John Deere
Worldwide Commercial and
Consumer Equipment Division
OMM122905 B7**

North American Version
Litho in U.S.A
English

INTRODUCTION

THANK YOU for purchasing a John Deere product.

Read this manual and your vehicle manual thoroughly. Failure to do so could result in personal injury or equipment damage.



This manual should be considered a permanent part of your machine and should remain with the machine when you sell it.

Measurements in this manual are U.S. customary units and their metric equivalents. RIGHT-HAND and LEFT-HAND sides are determined by facing in the direction the machine will travel when going forward.

Product warranty is provided as part of John Deere's support program for customers who operate and maintain their equipment as described in this manual. The product warranty is explained on the warranty certificate you received from your dealer.

Record identification numbers below. Be sure to record all the numbers to help in tracing the machine if it is stolen. You also need to give these numbers to your dealer when you order parts.

Date of Purchase: _____	Dealer Name: _____	Phone: _____
-----------------------------------	------------------------------	------------------------

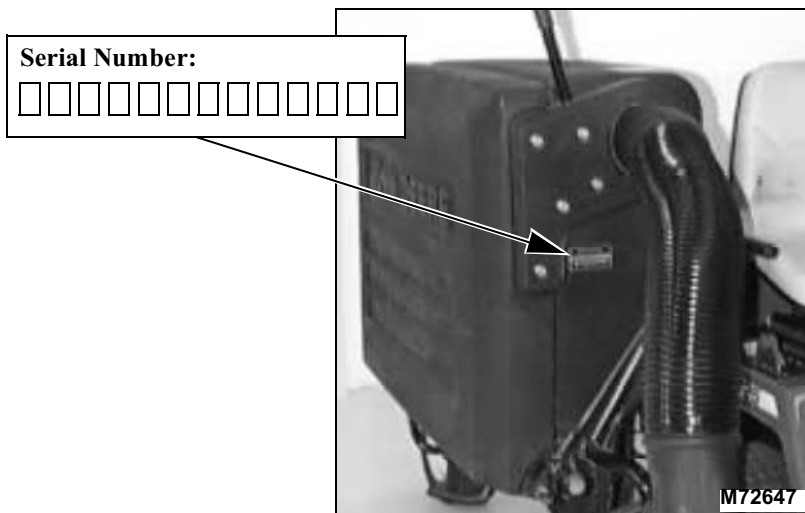


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John Deere Worldwide Commercial and
Consumer Equipment Division
Horicon, WI
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1991, 1990, 1989, and 1988

SAFETY SIGNS

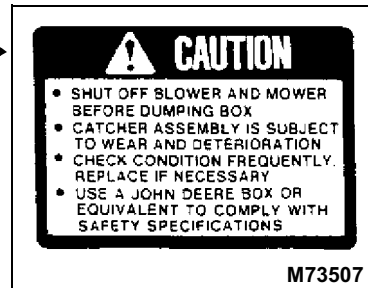
Safety-Alert Symbol

Read and recognize safety information. Be alert to the potential for personal injury when you see this safety-alert symbol.

On your machine safety labels, the words DANGER, WARNING, and CAUTION are used with this safety-alert symbol. DANGER identifies the most serious hazards. In this manual, the word CAUTION and this symbol call attention to safety messages.



Machine Safety Labels



INSTALLING

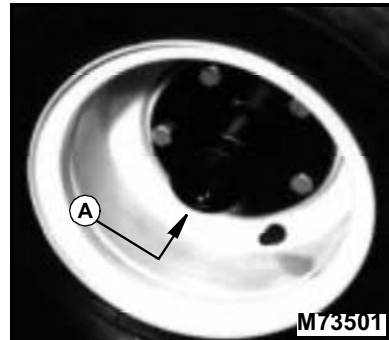
Park Vehicle Safely

- Stop vehicle on a level surface, not on a slope.
- Disengage PTO
- Engage the park brake.
- STOP the engine.
- Remove the key.
- Before you leave the operator's seat, wait for engine and all moving parts STOP.

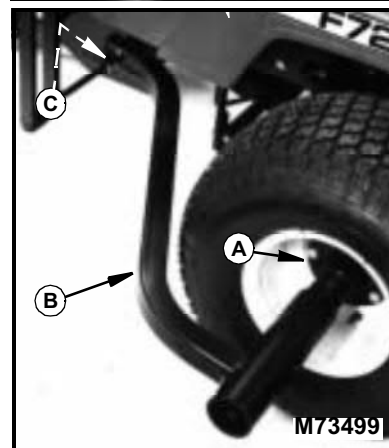
Installing Support Arm

IMPORTANT: Make sure the spindle shaft and frame bracket stud are lubricated with multipurpose grease. This will provide lubrication and prevent rusting and seizing.

1. Inspect hub assembly (A):
 - Hub must be clean and free of debris.
 - Locking collar must operate freely.



2. Install support arm (B):
 - Spindle end into hub assembly (A).
 - Align and install rear end of support arm onto frame bracket stud (C).
3. Push hub locking collar in and install support arm spindle.
4. Pull locking collar out to retain support arm spindle.



INSTALLING

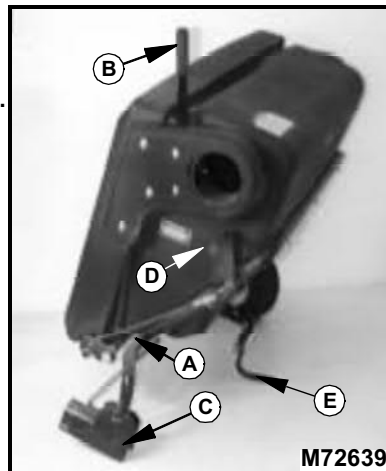
Installing MCS



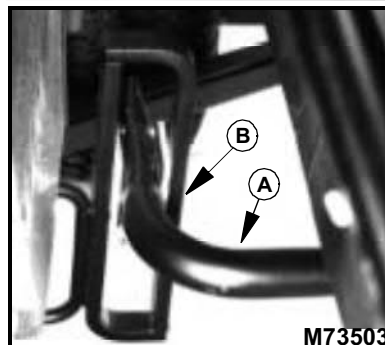
CAUTION: The MCS in vertical position (shown) is not stable without proper support. It could fall and cause personal injury. If necessary, use two people to wheel the MCS into position and install it. To move the MCS:

- Check to be sure the lid latch lever (D) is in the CLOSED position.
- Lift with the right hand on the frame at A.
- Hold the lever (B) with the left hand to keep the MCS from moving side-to-side.

1. If necessary, lift the MCS to vertical position, so it stands on its wheel, front frame (C), and stand (E).



2. Lift the front of the MCS and wheel it alongside the Front Mower so the left frame extension (A) fits into the bracket (B).

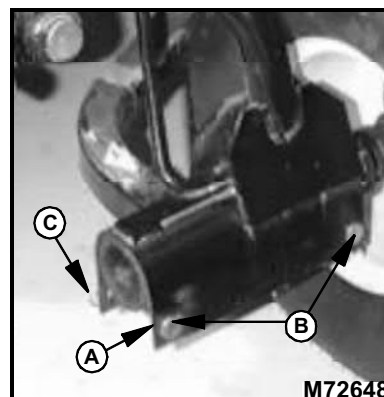


INSTALLING

3. Lift the front frame (A) onto the support arm as shown.

IMPORTANT: Install drilled pins (B) from the front as shown.

4. Install the two M10 x 90 drilled pins (B) and spring locking pins (C) in the frame.



Installing Discharge Chute

1. Push the Power Flow lever (A) to the rear to tighten the belt.

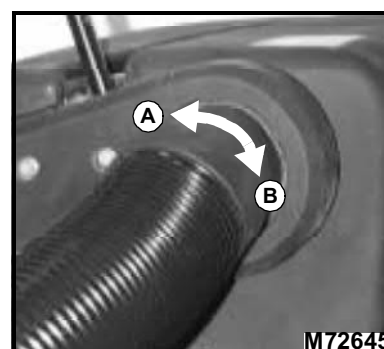
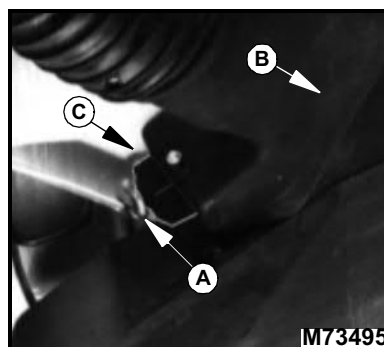
2. Install the adapter (B) on the Power Flow as shown.

3. Push in the spring-loaded tab (C) as you install the adapter.

4. Release the tab to fit into the Power Flow lever (A).

5. Push the other end of the tube into the box.

6. Rotate hose assembly counter clockwise (A) Push hose in. Turn hose clockwise to lock.



CAUTION: Make sure hose is locked. Pull on hose assembly to verify engagement.



Suggest:

If the above button click is invalid.

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REMOVING

Park Vehicle Safely

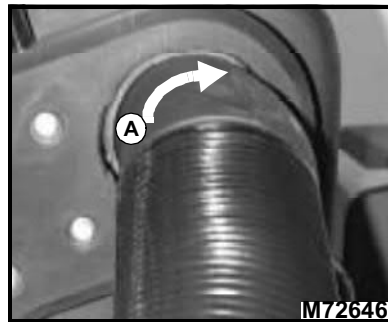
- Stop vehicle on a level surface, not on a slope.
- Disengage PTO
- Engage the park brake.
- STOP the engine.
- Remove the key.
- Before you leave the operator's seat, wait for engine and all moving parts STOP.

Removing Discharge Chute

IMPORTANT: Empty and clean the MCS before you remove it.

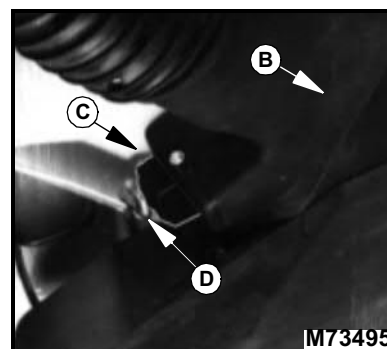
1. Remove the discharge tube from the box.

- Turn the end of the tube (A) to the left, and pull it toward you.



2. Remove the adapter from the power flow:

- Push in the spring-loaded tab (C) to remove it from the Power Flow lever (D).
- Lift the adapter (B) off the Power Flow.



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