

**8100, 8200, 8300
and 8400
Tractors
(P.I.N. 24,001—)**

**John Deere Waterloo Works
OMAR162529 Issue K8**

**North American Edition
LITHO IN U.S.A.
ENGLISH**

**8100, 8200, 8300 and 8400
Tractors**

OMAR162529 K8

Introduction

READ THIS MANUAL carefully to learn how to operate and service your machine correctly. Failure to do so could result in personal injury or equipment damage. This manual and safety signs on your machine may also be available in other languages. (See your John Deere dealer to order.)

THIS MANUAL SHOULD BE CONSIDERED a permanent part of your machine and should remain with the machine when you sell it.

MEASUREMENTS in this manual are given in both metric and customary U.S. unit equivalents. Use only correct replacement parts and fasteners. Metric and inch fasteners may require a specific metric or inch wrench.

RIGHT-HAND AND LEFT-HAND sides are determined by facing in the direction of forward travel.

WRITE PRODUCT IDENTIFICATION NUMBERS (P.I.N.) in the Specification or Identification Numbers section. Accurately record all the numbers to help in tracing the machine should it be stolen. Your dealer also needs these numbers when you order parts. File

the identification numbers in a secure place off the machine.

WARRANTY is provided as part of John Deere's support program for customers who operate and maintain their equipment as described in this manual. The warranty is explained on the warranty certificate which you should have received from your dealer.

This warranty provides you the assurance that John Deere will back its products where defects appear within the warranty period. In some circumstances, John Deere also provides field improvements, often without charge to the customer, even if the product is out of warranty. Should the equipment be abused, or modified to change its performance beyond the original factory specifications, the warranty will become void and field improvements may be denied. Setting fuel delivery above specifications or otherwise overpowering machines will result in such action.

THE TIRE MANUFACTURER'S warranty supplied with your machine may not apply outside the U.S.

CALIFORNIA PROPOSITION 65 WARNING

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.



-UN-31MAY96

RW75000

RX8000NA,IFC -19-08JUL96

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John Deere Waterloo Works

Deere Customer:

Congratulations on the purchase of your John Deere tractor and, if you are a new customer, welcome to the John Deere family. We believe you will find your new tractor meets your expectations.

Of course, the tractor is just one aspect of the John Deere ownership experience. A great deal of your satisfaction also depends on the performance of the people who represent the care and service of John Deere products. From your dealer sales representative, to the service department, to the parts department, the people of John Deere will strive to make your ownership experience truly exceptional.

This operator's manual provides information for the safe operation of your tractor. Recommendations for service and maintenance are also included.

The Technical Publications Group, and the entire team at John Deere Waterloo Works, would like to confirm our commitment to your satisfaction. Our goal is to assure your John Deere tractor brings you many years of satisfactory service.

Technical Publications
John Deere Waterloo Works

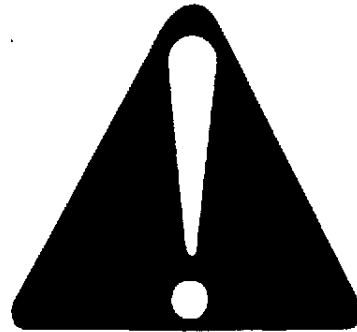
Introduction

Safety

RECOGNIZE SAFETY INFORMATION

This is the safety-alert symbol. When you see this symbol on your machine or in this manual, be alert to the potential for personal injury.

Follow recommended precautions and safe operating practices.



DX,ALERT -19-29SEP98

T81389 -UN-07DEC88

UNDERSTAND SIGNAL WORDS

A signal word—DANGER, WARNING, or CAUTION—is used with the safety-alert symbol. DANGER identifies the most serious hazards.

DANGER or WARNING safety signs are located near specific hazards. General precautions are listed on CAUTION safety signs. CAUTION also calls attention to safety messages in this manual.



DX,SIGNAL -19-03MAR93

TS187 -19-30SEP88

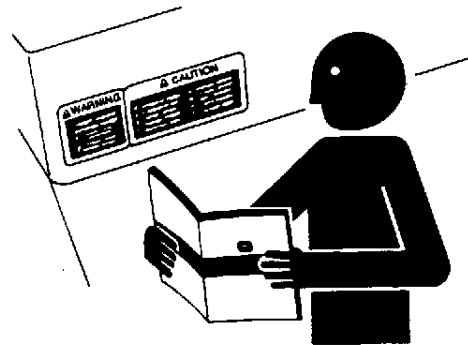
FOLLOW SAFETY INSTRUCTIONS

Carefully read all safety messages in this manual and on your machine safety signs. Keep safety signs in good condition. Replace missing or damaged safety signs. Be sure new equipment components and repair parts include the current safety signs. Replacement safety signs are available from your John Deere dealer.

Learn how to operate the machine and how to use controls properly. Do not let anyone operate without instruction.

Keep your machine in proper working condition. Unauthorized modifications to the machine may impair the function and/or safety and affect machine life.

If you do not understand any part of this manual and need assistance, contact your John Deere dealer.



DX,READ -19-03MAR93

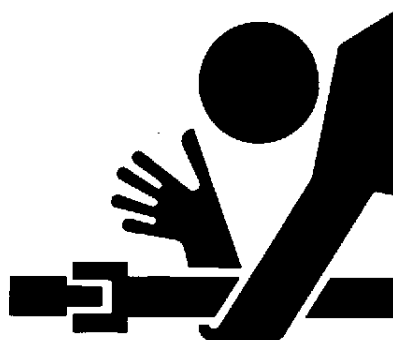
TS201 -UN-23AUG88



OPERATING THE TRACTOR SAFELY



TS213 -JUN-23AUG88



TS276 -JUN-23AUG88

Careless use of the tractor can result in unnecessary accidents. Be alert to hazards of tractor operation. Understand causes of accidents and take every precaution to avoid them. Most common accidents are caused from:

- Tractor roll-over
- Improper starting procedures
- Crushing and pinching during hitching
- Collisions with other motor vehicles
- Entanglement in PTO shafts
- Falling from tractor

Avoid accidents by taking the following precautions:

- Put transmission in PARK before dismounting. Leaving transmission in gear with engine stopped will NOT prevent the tractor from moving.
- Be sure everyone is clear of tractor and attached equipment before starting engine.
- Never try to get on or off a moving tractor.
- When tractor is left unattended, place in PARK, lower implements to the ground, stop the engine, and remove the key.
- Never go near an operating PTO or an operating implement.
- Always fasten your seat belt in a ROPS equipped tractor.

RX,HAZARD,S -19-20DEC95

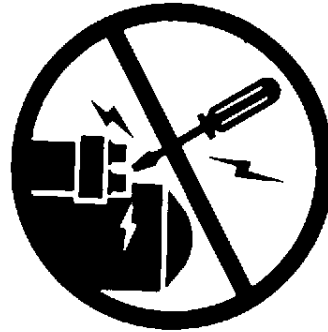


PREVENT MACHINE RUNAWAY

Avoid possible injury or death from machinery runaway.

Do not start engine by shorting across starter terminals. Machine will start in gear if normal circuitry is bypassed.

NEVER start engine while standing on ground. Start engine only from operator's seat, with transmission in neutral or park.



DX,BYPAS1 -19-29SEP98

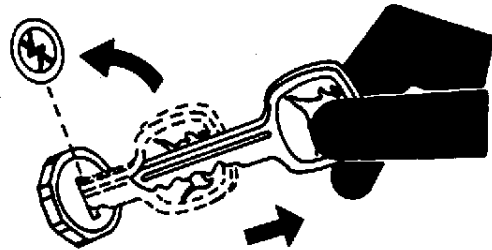
TS177 -UN-11JAN89

STOPPING AND PARKING TRACTOR

Tractor roll-over, collisions, runaway tractors, and people being crushed under machines and implements can happen when operators ignore safety.

To avoid these accidents, take some precautions:

- Signal before stopping, turning, or slowing down on public roads
- Pull over to side of road before stopping
- Slow down before braking
- Pump brakes when stopping on slippery surfaces
- Be careful when towing and stopping heavy loads
- Shift to park or apply parking brake
- Lower all equipment when leaving tractor
- Remove key



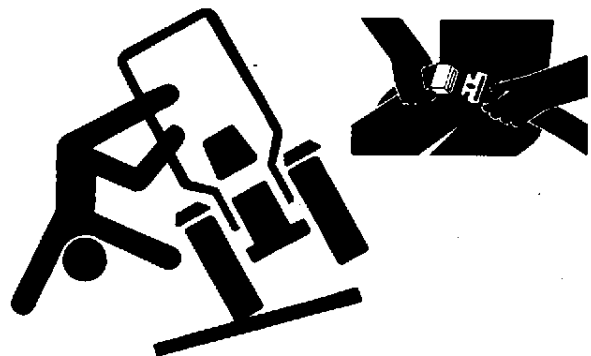
RX,STOP,PARK -19-21SEP92

TS230 -UN-24MAY89

USE SEAT BELT PROPERLY

Use a seat belt when you operate with a roll-over protective structure (ROPS) or cab to minimize chance of injury from an accident such as an overturn.

Do not use a seat belt if operating without a ROPS or cab.



DX,ROPS1 -19-03MAR93

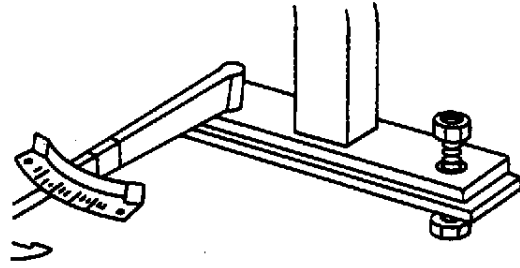
TS205 -UN-23AUG88



KEEP ROPS INSTALLED PROPERLY

Make certain all parts are reinstalled correctly if the roll-over protective structure (ROPS) is loosened or removed for any reason. Tighten mounting bolts to proper torque.

The protection offered by ROPS will be impaired if ROPS is subjected to structural damage, is involved in an overturn incident, or is in any way altered by welding, bending, drilling, or cutting. A damaged ROPS should be replaced, not reused.



DX,ROPS3 -19-03MAR93

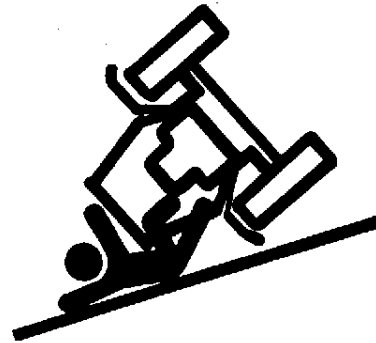
-UN-23AUG88
TS212

USE CAUTION ON HILLSIDES

Avoid holes, ditches, and obstructions which may cause tractor roll-over, especially on hillsides. Avoid sharp turns on hills.

Never drive near the edge of a gully or steep embankment.

Driving out of a ditch, mired condition, or up a steep slope could cause tractor to tip over rearward. Back out of these situations if possible.



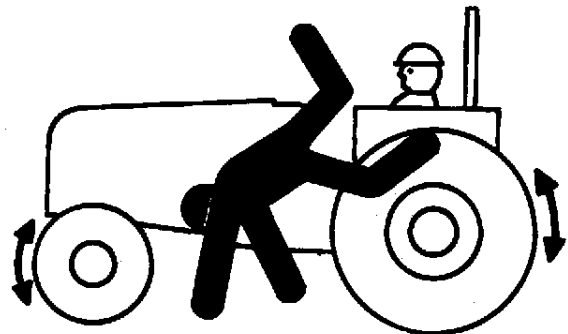
RX,HILL,SIDE1 -19-22SEP92

-UN-07DEC88
RW13093

KEEP RIDERS OFF MACHINE

Only allow the operator on the machine. Keep riders off.

Riders on machine are subject to injury such as being struck by foreign objects and being thrown off of the machine. Riders also obstruct the operator's view resulting in the machine being operated in an unsafe manner.



DX,RIDER -19-03MAR93

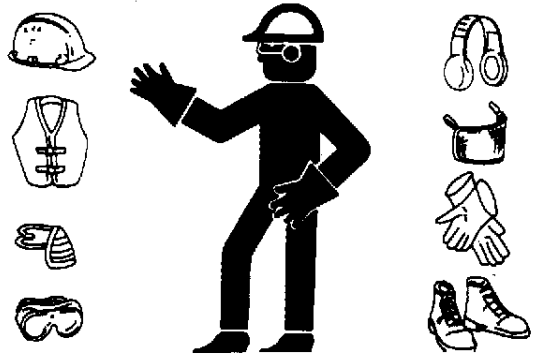
-UN-23AUG88
TS290



WEAR PROTECTIVE CLOTHING

Wear close fitting clothing and safety equipment appropriate to the job.

Operating equipment safely requires the full attention of the operator. Do not wear radio or music headphones while operating machine.



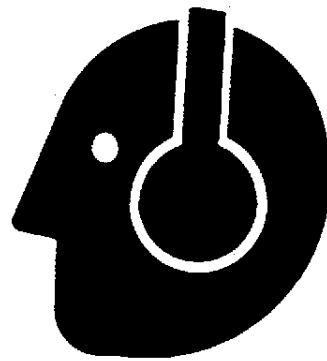
DX,WEAR2 -19-03MAR93

TS206 -UN-23AUG88

PROTECT AGAINST NOISE

Prolonged exposure to loud noise can cause impairment or loss of hearing.

Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.



DX,NOISE -19-03MAR93

TS207 -UN-23AUG88

HANDLE FUEL SAFELY—AVOID FIRES

Handle fuel with care: it is highly flammable. Do not refuel the machine while smoking or when near open flame or sparks.

Always stop engine before refueling machine. Fill fuel tank outdoors.

Prevent fires by keeping machine clean of accumulated trash, grease, and debris. Always clean up spilled fuel.



DX,FIRE1 -19-03MAR93

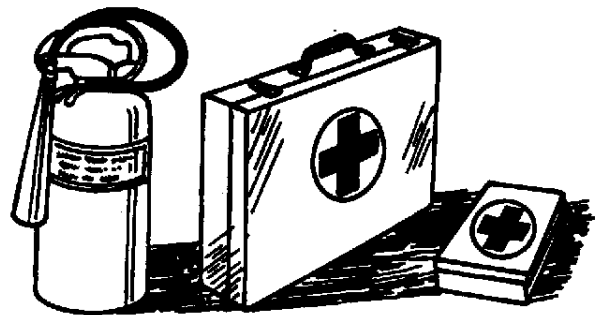
TS202 -UN-23AUG88

PREPARE FOR EMERGENCIES

Be prepared if a fire starts.

Keep a first aid kit and fire extinguisher handy.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.



DX,FIRE2 -19-03MAR93

TS291 -UN-23AUG88



HANDLE STARTING FLUID SAFELY

Starting fluid is highly flammable.

Keep all sparks and flame away when using it. Keep starting fluid away from batteries and cables.

To prevent accidental discharge when storing the pressurized can, keep the cap on the container, and store in a cool, protected location.

Do not incinerate or puncture a starting fluid container.



DX,FIRE3 -19-16APR92

TS1356 -UN-18MAR92

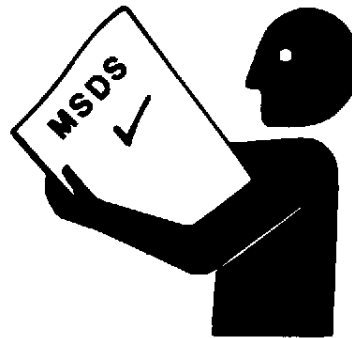
HANDLE CHEMICAL PRODUCTS SAFELY

Direct exposure to hazardous chemicals can cause serious injury. Potentially hazardous chemicals used with John Deere equipment include such items as lubricants, coolants, paints, and adhesives.

A Material Safety Data Sheet (MSDS) provides specific details on chemical products: physical and health hazards, safety procedures, and emergency response techniques.

Check the MSDS before you start any job using a hazardous chemical. That way you will know exactly what the risks are and how to do the job safely. Then follow procedures and recommended equipment.

(See your John Deere dealer for MSDS's on chemical products used with John Deere equipment.)



DX,MSDS,NA -19-03MAR93

TS1132 -UN-26NOV90

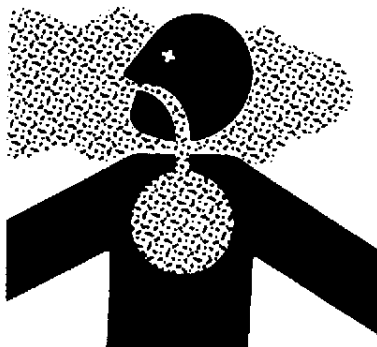


AVOID CONTACT WITH PESTICIDES

This enclosed cab does not protect against inhaling harmful pesticides. If pesticide use instructions require respiratory protection, wear an appropriate respirator inside the cab.

Before leaving the cab, wear personal protective equipment as required by the pesticide use instructions. When re-entering the cab, remove protective equipment and store either outside the cab in a closed box or some other type of sealable container or inside the cab in a pesticide resistant container, such as a plastic bag.

Clean your shoes or boots to remove soil or other contaminated particles prior to entering the cab.



-UN-23AUG68

TS220

-UN-23AUG88

TS272

DX,CABS -19-03MAR93

STAY CLEAR OF ROTATING DRIVELINES

Entanglement in rotating driveline can cause serious injury or death.

Keep tractor master shield and driveline shields in place at all times. Make sure rotating shields turn freely.

Wear close fitting clothing. Stop the engine and be sure PTO driveline is stopped before making adjustments, connections, or cleaning out PTO driven equipment.



-UN-22AUG95

TS1644

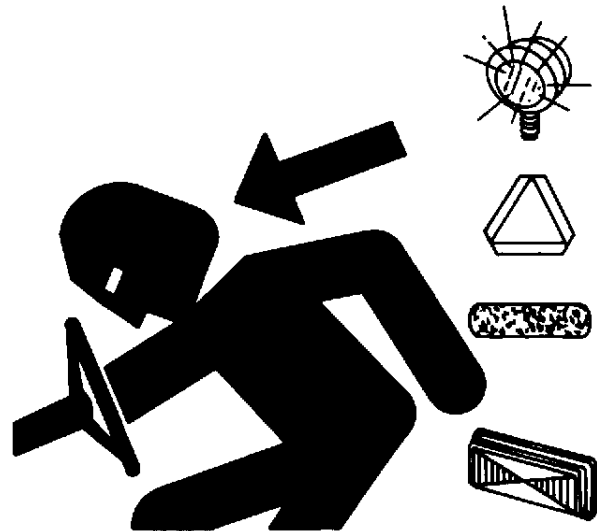
DX,PTO -19-12SEP95



USE SAFETY LIGHTS AND DEVICES

Prevent collisions between other road users, slow moving tractors with attachments or towed equipment, and self-propelled machines on public roads. Frequently check for traffic from the rear, especially in turns, and use hand signals or turn signal lights.

Use headlights, flashing warning lights, and turn signals day and night. Follow local regulations for equipment lighting and marking. Keep lighting and marking visible and in good working order. Replace or repair lighting and marking that has been damaged or lost. An implement safety lighting kit is available from your John Deere dealer.



DX,FLASH -19-12SEP95

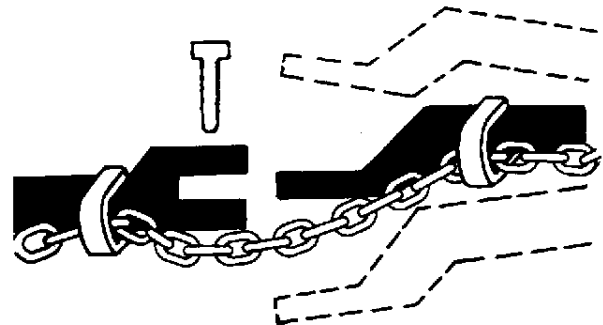
TS951 -UN-12APR90

USE A SAFETY CHAIN

A safety chain will help control drawn equipment should it accidentally separate from the drawbar.

Using the appropriate adapter parts, attach the chain to the tractor drawbar support or other specified anchor location. Provide only enough slack in the chain to permit turning.

See your John Deere dealer for a chain with a strength rating equal to or greater than the gross weight of the towed machine. Do not use safety chain for towing.



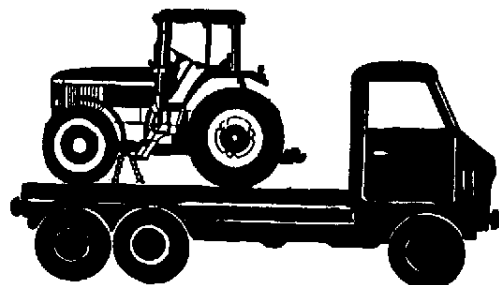
DX,CHAIN -19-03MAR93

TS217 -UN-23AUG88

TRANSPORT TRACTOR SAFELY

Transport a disabled tractor on a flatbed carrier. Securely chain tractor to carrier.

If towing a tractor, never tow faster than 8 km/h (5 mph) with front or rear wheels raised or with all wheels on the ground. Have an operator steer and brake tractor.



RX,HAUL,8000 -19-14JUL94

RW22056 -UN-04DEC92



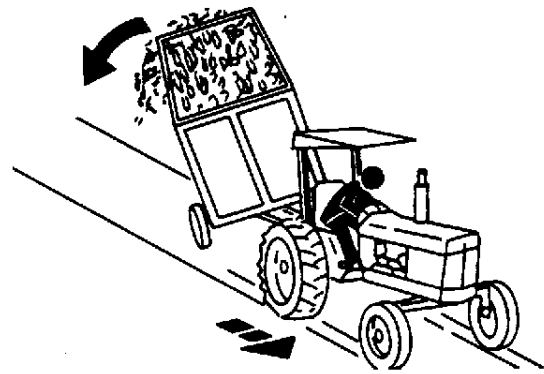
TOW LOADS SAFELY

Stopping distance increases with speed and weight of towed loads, and on slopes. Towed loads with or without brakes that are too heavy for the tractor or are towed too fast can cause loss of control. Consider the total weight of the equipment and its load.

Observe these recommended maximum road speeds, or local speed limits which may be lower:

- If towed equipment does not have brakes, do not travel more than 32 km/h (20 mph) and do not tow loads more than 1.5 times the tractor weight.
- If towed equipment has brakes, do not travel more than 40 km/h (25 mph) and do not tow loads more than 4.5 times the tractor weight.

Ensure the load does not exceed the recommended weight ratio. Add ballast to recommended maximum for tractor, lighten the load, or get a heavier towing unit. The tractor must be heavy and powerful enough with adequate braking power for the towed load. Use additional caution when towing loads under adverse surface conditions, when turning, and on inclines.



TS216 -UN-23AUG68

DX,TOW

-19-02OCT95



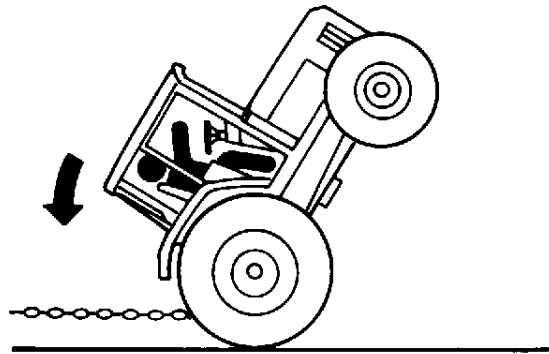
FREEING A MIRED MACHINE

Attempting to free a mired machine can involve safety hazards such as the mired tractor tipping rearward, the towing tractor overturning, and the tow chain or cable failing and recoiling from its stretched condition.

Back your tractor out if it gets mired down in mud. Unhitch any towed implements. Dig mud from behind the rear wheels. Place boards behind the wheels to provide a solid base and try to back out slowly. If necessary, dig mud from the front of all wheels and drive slowly ahead.

If necessary to tow with another unit, use a long chain or cable. Inspect the chain or cable for flaws. Make sure all parts of towing devices are of adequate size and strong enough to handle the load.

Always hitch to the drawbar of the towing unit. Before moving, clear the area of people. Apply power smoothly to take up the slack: a sudden pull could snap any towing device causing it to whip or recoil dangerously.



DX,MIRED -19-02OCT95

TS1645 -UN-15SEP95

TS263 -UN-23AUG88

TS216

PRACTICE SAFE MAINTENANCE

Understand service procedure before doing work. Keep area clean and dry.

Never lubricate, service, or adjust machine while it is moving. Keep hands, feet, and clothing from power-driven parts. Disengage all power and operate controls to relieve pressure. Lower equipment to the ground. Stop the engine. Remove the key. Allow machine to cool.

Securely support any machine elements that must be raised for service work.

Keep all parts in good condition and properly installed. Fix damage immediately. Replace worn or broken parts. Remove any buildup of grease, oil, or debris.

Disconnect battery ground cable (-) before making adjustments on electrical systems or welding on machine.



DX,SERV -19-03MAR93

TS216 -UN-23AUG88

TS216

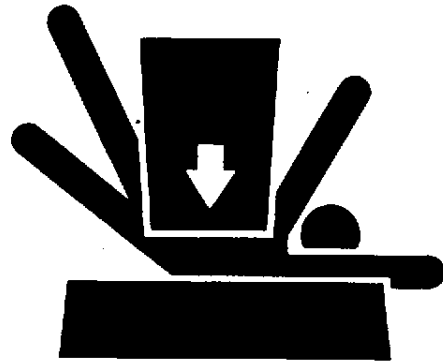


SUPPORT MACHINE PROPERLY

Always lower the attachment or implement to the ground before you work on the machine. Potential exists for attachment or implement to unintentionally lower after tractor is parked and engine is shut off. If you must work on a lifted machine or attachment, securely support the machine or attachment.

Do not support the machine on cinder blocks, hollow tiles, or props that may crumble under continuous load. Do not work under a machine that is supported solely by a jack. Follow recommended procedures in this manual.

When implements or attachments are used with the tractor, always follow safety precautions listed in the implement owners manual or operating instructions.



RX,LOWER -19-08JUL98

-UN-23AUG88
TS229

REMOVE PAINT BEFORE WELDING OR HEATING

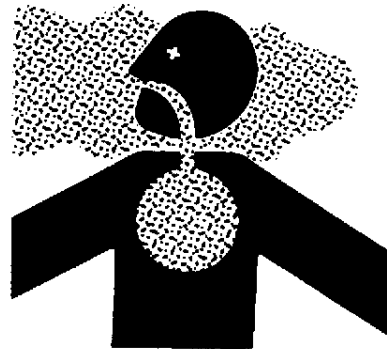
Avoid potentially toxic fumes and dust.

Hazardous fumes can be generated when paint is heated by welding, soldering, or using a torch.

Do all work outside or in a well ventilated area. Dispose of paint and solvent properly.

Remove paint before welding or heating:

- If you sand or grind paint, avoid breathing the dust. Wear an approved respirator.
- If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.



DX,PAINT -19-03MAR93

-UN-23AUG88
TS220



AVOID HEATING NEAR PRESSURIZED FLUID LINES

Flammable spray can be generated by heating near pressurized fluid lines, resulting in severe burns to yourself and bystanders. Do not heat by welding, soldering, or using a torch near pressurized fluid lines or other flammable materials. Pressurized lines can be accidentally cut when heat goes beyond the immediate flame area.



DX,TORCH -19-03MAR93

TS953
-UN-15MAY90

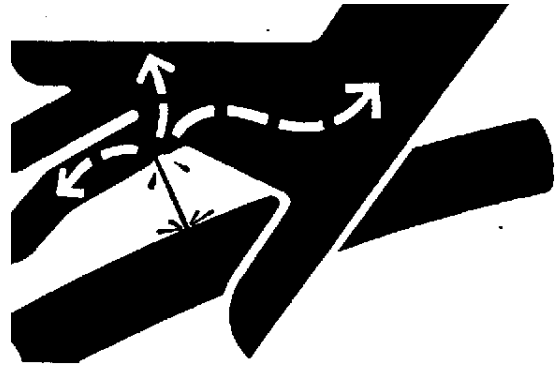
AVOID HIGH-PRESSURE FLUIDS

Escaping fluid under pressure can penetrate the skin causing serious injury.

Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.

Search for leaks with a piece of cardboard. Protect hands and body from high pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result. Doctors unfamiliar with this type of injury should reference a knowledgeable medical source. Such information is available from Deere & Company Medical Department in Moline, Illinois, U.S.A.



DX,FLUID -19-03MAR93

X9811
-UN-23AUG88



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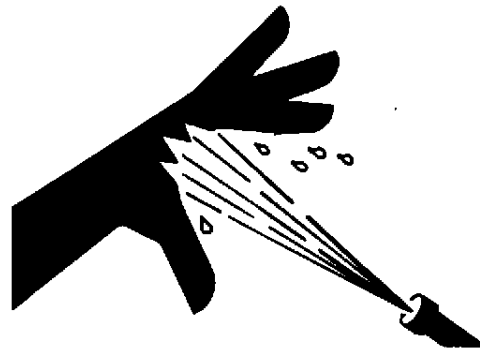
Thank you so much for reading



PROTECT AGAINST HIGH PRESSURE SPRAY

Spray from high pressure nozzles can penetrate the skin and cause serious injury. Keep spray from contacting hands or body.

If an accident occurs, see a doctor immediately. Any high pressure spray injected into the skin must be surgically removed within a few hours or gangrene may result. Doctors unfamiliar with this type of injury should reference a knowledgeable medical source. Such information is available from Deere & Company Medical Department in Moline, Illinois, U.S.A.



DX,SPRAY -19-16APR92

TS1343 -UN-18MAR92

SERVICE COOLING SYSTEM SAFELY

Explosive release of fluids from pressurized cooling system can cause serious burns.

Shut off engine. Only remove filler cap when cool enough to touch with bare hands. Slowly loosen cap to first stop to relieve pressure before removing completely.



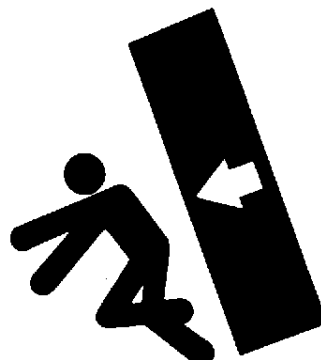
DX,RCAP -19-04JUN90

TS281 -UN-23AUG88

STORE ATTACHMENTS SAFELY

Stored attachments such as dual wheels, cage wheels, and loaders can fall and cause serious injury or death.

Securely store attachments and implements to prevent falling. Keep playing children and bystanders away from storage area.



DX,STORE -19-03MAR93

TS219 -UN-23AUG88

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