

# W30 LOADER

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# 1001

## SAFETY RULES SERVICE MANUAL INTRODUCTION AND TORQUE SPECIFICATIONS

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Written In *Clear  
And  
Simple  
English*

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# SAFETY RULES

 This symbol means **ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED.** The message that follows the symbol contains important information about safety. Carefully read the message. Make sure you fully understand the causes of possible injury or death. 1-1-C

**IMPORTANT:** To prevent injury on job, follow the Warning, Caution, and Danger notes in this section and other sections throughout this manual. Follow the instructions carefully.

The procedures recommended and shown in this manual are good, effective service methods. However, all possible procedures and service hazards may not be covered. Therefore, if you use a tool or procedure not recommended, you must make sure that the method you select is a safe method.

Put the warning tag shown below on the key for the key switch when you are servicing or repairing this machine. One warning tag is on every new machine. You can buy additional warning tags, part number 331-4614, from Service Parts Supply.




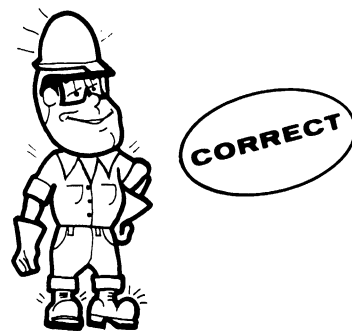
780449

 **WARNING:** This is a one man machine, no riders allowed. 35-8





750143


 **WARNING:** If you wear clothing that is too loose or do not use the correct safety equipment for your job, you can be injured. Always wear clothing that will not catch on objects. Extra safety equipment that can be required includes hard hat, safety shoes, ear protection, eye or face protection, heavy gloves and reflector clothing. 45-3-A



750213A

 **WARNING:** Read operator's manual to familiarize yourself with control lever functions. 46-27

 **WARNING:** Operate tractor and equipment controls from the seat position only. Any other method could result in serious injury. 48-55

 **WARNING:** When working in the area of the fan belt with the engine running, avoid loose clothing if possible, and use extreme caution. 35-4

**WARNING:** If the bucket must be raised during servicing or repairs, use an acceptable stand to hold the loader frame in place. 48-94

**WARNING:** Use insulated gloves or mittens when working with hot parts. 47-41A



**CAUTION:** When removing hardened pins such as a pivot pin, or a hardened shaft, use a soft head (brass or bronze) hammer or use a driver made from brass or bronze and a steel head hammer. 46-17

742679

**WARNING:** When doing checks and tests on the equipment hydraulics, follow the procedures as they are written. DO NOT change the procedure. 47-44

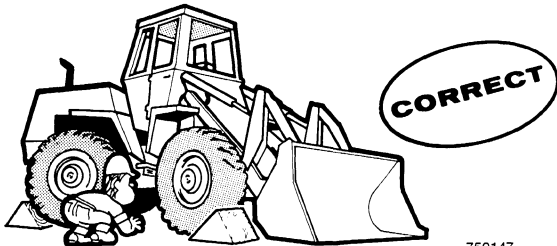
**CAUTION:** When using a hammer to remove and install pivot pins or separate parts, using compressed air or using a grinder, wear eye protection that completely encloses the eyes (approved goggles or other approved eye protectors). 46-13

**WARNING:** When putting the hydraulic cylinders on this machine through the necessary cycles to check operation or to remove air from a circuit, make sure all people are out of the way. 47-45

**CAUTION:** When servicing or repairing the machine, keep the shop floor and operator's compartment and steps free of oil, water, grease, tools, etc. Use an oil absorbing material and/or shop cloths as required. Use safe practices at all times. 40-8

**WARNING:** Locate the machine on level ground and block the wheels securely before working under the machine. Failure to follow the above procedure can result in personal injury. 46-77

**CAUTION:** Use suitable floor (service) jacks or chain hoists to raise wheels or track off the floor. Always block machine in place with suitable safety stands. 40-7-A



750147

**CAUTION:** Some components of this machine are very heavy. Use suitable lifting equipment or additional help as instructed in this service manual. 40-10

**CAUTION:** Pin sized and smaller streams of hydraulic oil under pressure can penetrate the skin and result in serious infection. If hydraulic oil under pressure does penetrate the skin, seek medical treatment immediately. Maintain all hoses and tubes in good condition. Make sure all connections are tight. Make a replacement of any tube or hose that is damaged or thought to be damaged. DO NOT use your hand to check for leaks; use a piece of cardboard or wood. 40-6-A

**DANGER:** Engine exhaust fumes can cause death. If it is necessary to start the engine in a closed place, remove the exhaust fumes from the area with an exhaust pipe extension. If you do not have an exhaust pipe extension, open the doors and get outside air into the area. 48-56



750149

## SERVICE MANUAL INTRODUCTION

This service manual has been prepared with the latest service information available. Troubleshooting, removal, disassembly, inspection and installation procedures, and complete specifications and tightening references can be found in most sections. Some sections have drawings but no written procedure because the job is so easily done. This service manual is one of the most important tools available to the service technician.

### Right, Left, Front, and Rear

The terms right-hand and left-hand and front and rear as used in this manual indicate the right and left sides, and front and rear of the machine as seen from the operator's seat for correct operation of the machine or attachment.

### Text

If the service manual is for more than one machine or different models of components (planetary axles, gear boxes, control valves, etc.) the procedures have the steps necessary to service each model.

### Table of Contents

A Table of Contents is in the front of this manual. The Table of Contents shows the main divisions and the sections that are in each division. The individual sections, where necessary, have a Table of Contents on the cover or second page of that section.

### Page Numbers

All page numbers are made of two numbers separated by a dash, such as 4002-9. The number before the dash is the section number. The number following the dash is the page number in that section. Page numbers will be found at the upper right or left of each page.

### Illustrations

Illustrations are put as near as possible to the text and are to be used as part of the text.

### Clear and Simple English

This manual is written in C.A.S.E. (Clear and Simple English). C.A.S.E. is easier to read and understand than "regular" English because C.A.S.E. uses a small number of common words and has special rules for writing.

All sections written in C.A.S.E. are indicated by the symbol below.

<p>Written In <i>Clear And Simple English</i></p>
---

### Special Tools

Special tools are needed to remove and install, disassemble and assemble, check and adjust some component parts of this machine. Some special tools can be easily made locally and the necessary information to make the tool is in this service manual. Other special tools are more difficult to make locally and are available from Service Tools in the U.S. and from Jobborn Manufacturing in Canada. Use these tools according to the instructions in this service manual for your personal safety and to do the job correctly.

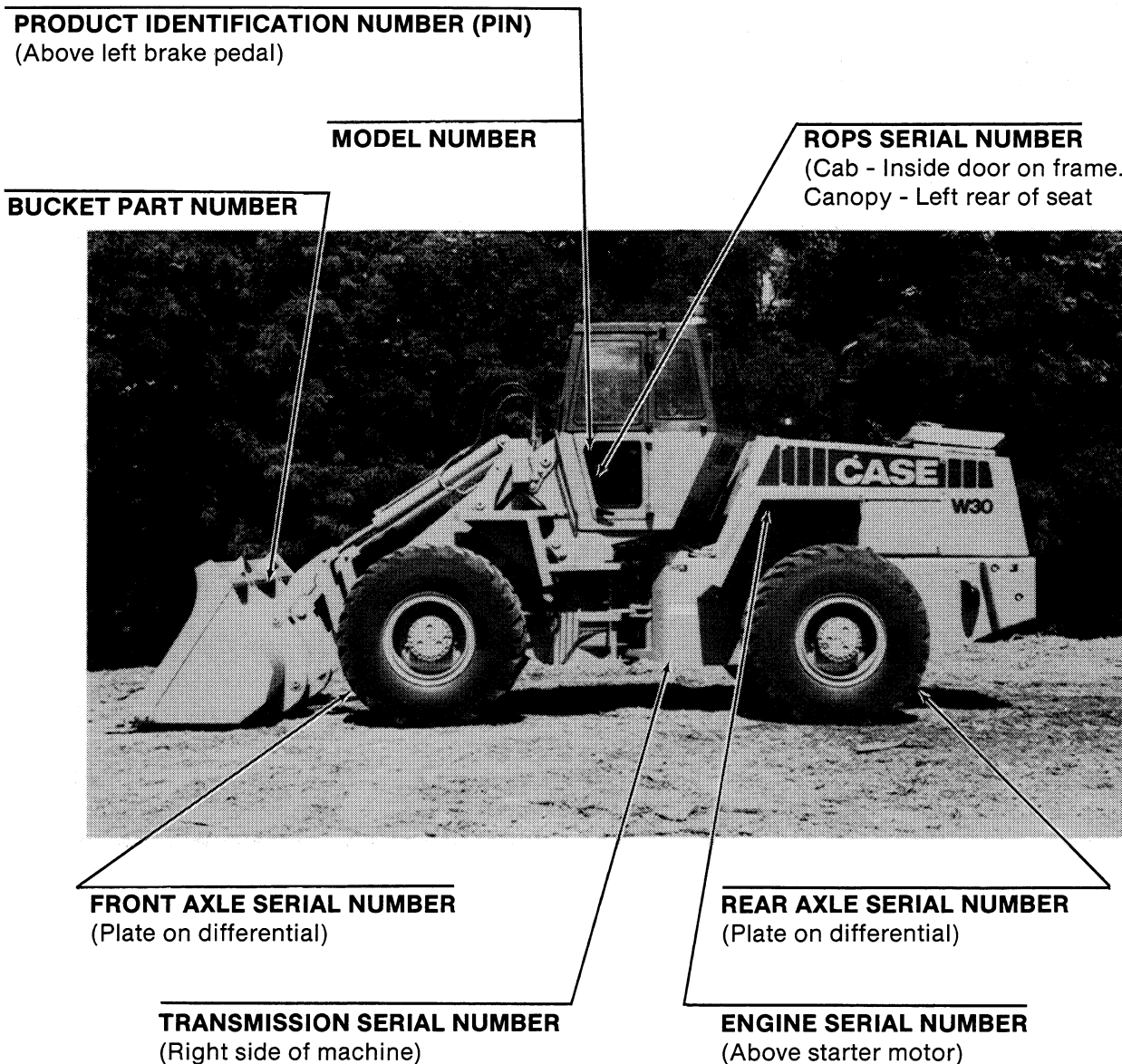
Order special tools from either of the following companies:

Service Tools  
P.O. Box 314  
Owatonna, Minnesota 55060

Jobborn Manufacturing Co.  
97 Frid Street  
Hamilton, Ontario L8P 4M3  
Canada


# PRODUCT IDENTIFICATION NUMBER (PIN) AND SERIAL NUMBERS


**NOTE:** A serial number plate is also on many components such as the starter, alternator, pumps, etc.



## TORQUE SPECIFICATIONS - U.S. HARDWARE

Use the torques in this chart when special torques are not given. These torques apply to fasteners with both UNC and UNF threads as received from suppliers, dry, or when lubricated with engine oil. Not applicable if special graphites, moly-disulfide greases, or other extreme pressure lubricants are used.

<b>Grade 5 Bolts, Nuts, and Studs</b>			
			
Size	Pound-Feet	Newton metres	Kilogram metres
<b>1/4 in</b> 6.4 mm	9-11	12-15	1.2-1.5
<b>5/16 in</b> 7.9 mm	17-21	23-28	2.4-2.9
<b>3/8 in</b> 9.5 mm	35-42	48-57	4.8-5.8
<b>7/16 in</b> 11.1 mm	54-64	73-87	7.5-8.8
<b>1/2 in</b> 12.7 mm	80-96	109-130	11.1-13.3
<b>9/16 in</b> 14.3 mm	110-132	149-179	15.2-18.2
<b>5/8 in</b> 15.9 mm	150-180	203-244	20.8-24.9
<b>3/4 in</b> 19.0 mm	270-324	366-439	37.3-44.8
<b>7/8 in</b> 22.2 mm	400-480	542-651	55.3-66.4
<b>1.0 in</b> 25.4 mm	580-696	787-944	80.2-96.2
<b>1-1/8 in</b> 28.6 mm	800-880	1085-1193	111-122
<b>1-1/4 in</b> 31.8 mm	1120-1240	1519-1681	155-171
<b>1-3/8 in</b> 34.9 mm	1460-1680	1980-2278	202-232
<b>1-1/2 in</b> 38.1 mm	1940-2200	2631-2983	268-304

<b>Grade 8 Bolts, Nuts, and Studs</b>			
			
Size	Pound-Feet	Newton metres	Kilogram metres
<b>1/4 in</b> 6.4 mm	12-15	16-20	1.7-2.1
<b>5/16 in</b> 7.9 mm	24-29	33-39	3.3-4.0
<b>3/8 in</b> 9.5 mm	45-54	61-73	6.2-7.5
<b>7/16 in</b> 11.1 mm	70-84	95-114	9.7-11.6
<b>1/2 in</b> 12.7 mm	110-132	149-179	15.2-18.2
<b>9/16 in</b> 14.3 mm	160-192	217-260	22.1-26.5
<b>5/8 in</b> 15.9 mm	220-264	298-358	30.4-36.5
<b>3/4 in</b> 19.0 mm	380-456	515-618	52.5-63.0
<b>7/8 in</b> 22.2 mm	600-720	814-976	83.0-99.5
<b>1.0 in</b> 25.4 mm	900-1080	1220-1465	124-149
<b>1-1/8 in</b> 28.6 mm	1280-1440	1736-1953	177-199
<b>1-1/4 in</b> 31.8 mm	1820-2000	2468-2712	252-277
<b>1-3/8 in</b> 34.9 mm	2380-2720	3227-3688	329-376
<b>1-1/2 in</b> 38.1 mm	3160-3560	4285-4827	437-492



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## TORQUE SPECIFICATIONS - STEEL HYDRAULIC FITTINGS

Tube OD Hose ID	Thread Size	Pound- Feet	Newton metres	Kilogram metres
<b>37 Degree Flare Fittings</b>				
<b>1/4 in</b> 6.4 mm	7/16-20	6-12	8-16	0.8-1.7
<b>5/16 in</b> 7.9 mm	1/2-20	8-16	11-21	1.1-2.2
<b>3/8 in</b> 9.5 mm	9/16-18	10-25	14-33	1.4-3.5
<b>1/2 in</b> 12.7 mm	3/4-16	15-42	20-56	2.1-5.8
<b>5/8 in</b> 15.9 mm	7/8-14	25-58	34-78	3.5-8.0
<b>3/4 in</b> 19.0 mm	1-1/16-12	40-80	54-108	5.5-11.1
<b>7/8 in</b> 22.2 mm	1-3/16-12	60-100	81-135	8.3-13.9
<b>1.0 in</b> 25.4 mm	1-5/16-12	75-117	102-158	10.4-16.2
<b>1-1/4 in</b> 31.8 mm	1-5/8-12	125-165	169-223	17.3-22.8
<b>1-1/2 in</b> 38.1 mm	1-7/8-12	210-250	285-338	29.0-34.6

Tube OD Hose ID	Thread Size	Pound- Feet	Newton metres	Kilogram metres
<b>Straight Threads with O-ring</b>				
<b>1/4 in</b> 6.4 mm	7/16-20	12-19	16-25	1.7-2.6
<b>5/16 in</b> 7.9 mm	1/2-20	16-25	22-33	2.2-3.5
<b>3/8 in</b> 9.5 mm	9/16-18	25-40	34-54	3.5-5.5
<b>1/2 in</b> 12.7 mm	3/4-16	42-67	57-90	5.8-9.3
<b>5/8 in</b> 15.9 mm	7/8-14	58-92	79-124	8.0-12.7
<b>3/4 in</b> 19.0 mm	1-1/16-12	80-128	108-174	11.1-17.8
<b>7/8 in</b> 22.2 mm	1-3/16-12	100-160	136-216	13.8-22.1
<b>1.0 in</b> 25.4 mm	1-5/16-12	117-187	159-253	16.2-25.9
<b>1-1/4 in</b> 31.8 mm	1-5/8-12	165-264	224-357	22.8-36.5
<b>1-1/2 in</b> 38.1 mm	1-7/8-12	250-400	339-542	34.6-55.3

<b>Split Flange Mounting Bolts</b>			
Size	Pound- Feet	Newton metres	Kilogram metres
5/16-18	15-20	20-27	2.1-2.8
3/8-16	20-25	26-33	2.8-3.5
7/16-14	34-45	47-61	4.7-6.2
1/2-13	55-65	74-88	7.6-9.0
5/8-11	140-150	190-203	19.4-20.7

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