CX290 Crawler Excavators
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* *Consult the Engine Service Manual*

[redacted] *Sections to be distributed at a later date*

NOTE: CASE Company reserves the right to make changes in the specification and design of the machine without prior notice and without incurring any obligation to modify units previously sold.

The description of the models shown in this manual has been made in accordance with the technical specifications known as of the date of design of this document.

Section

1001

SAFETY, GENERAL INFORMATION AND STANDARD TORQUE DATA

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GENERAL INFORMATION

Cleaning

Clean all metal parts except bearings, in a suitable cleaning solvent or by steam cleaning. Do not use caustic soda for steam cleaning. After cleaning, dry and put oil on all parts. Clean oil passages with compressed air. Clean bearings in a suitable cleaning solvent. Dry the bearings completely and put oil on the bearings.

Inspection

Check all parts when the parts are disassembled. Replace all parts that have wear or damage. Small scoring or grooves can be removed with a hone or crocus cloth. Complete a visual inspection for indications of wear, pitting and the replacement of parts necessary to prevent early failures.

Bearings

Check bearings for easy action. If bearings have a loose fit or rough action, replace the bearing. Wash bearings with a suitable cleaning solvent and permit to air dry. DO NOT DRY BEARINGS WITH COMPRESSED AIR.

Needle Bearings

Before you press needle bearings in a bore always remove any metal protrusions in the bore or edge of the bore. Before you press bearings into position, put petroleum jelly on the inside and outside diameter of the bearings.

Gears

Check all gears for wear and damage. Replace gears that have wear or damage.

Oil Seals, O-rings and Gaskets

Always install new oil seals, O-rings and gaskets. Put petroleum jelly on seals and O-rings.

Shafts

Check all shafts that have wear or damage. Check the bearing and oil seal surfaces of the shafts for damage.

Service Parts

Always install genuine Case service parts. When ordering refer to the Parts Catalog for the correct part number of the genuine Case replacement items. Failures due to the use of other than genuine Case replacement parts are not covered by warranty.

Lubrication

Only use the oils and lubricants specified in the Operator's or Service Manuals. Failures due to the use of non-specified oils and lubricants are not covered by warranty.

SAFETY

This symbol means ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED. The message that follows the symbol contains important information about safety. Carefully read the message. Make sure you fully understand the causes of possible injury or death.

To prevent injury always follow the Warning, Caution and Danger notes in this section and throughout the manual.

Place a “Do not operate“ tag on the starter switch key before carrying out any service or repair work on the machine.

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WARNING: *Read the operator’s manual to familiarize yourself with the correct control functions.*

WARNING: *Operate the machine and equipment controls from the seat position only. Any other method could result in serious injury.*

WARNING: *This is a one man machine, no riders allowed.*

WARNING: *Before starting engine, study Operator’s Manual safety messages. Read all safety signs on machine. Clear the area of other persons. Learn and practice safe use of controls before operating.*
It is your responsibility to understand and follow manufacturers instructions on machine operation, service and to observe pertinent laws and regulations. Operator’s and Service Manuals may be obtained from your Case dealer.

WARNING: *If you wear clothing that is too loose or do not use the correct safety equipment for your job, you can be injured. Always wear clothing that will not catch on objects. Extra safety equipment that can be required includes hard hat, safety shoes, ear protection, eye or face protection, heavy gloves and reflector clothing.*

WARNING: *When working in the area of the fan belt with the engine running, avoid loose clothing if possible, and use extreme caution.*

WARNING: *When doing checks and tests on the equipment hydraulics, follow the procedures as they are written. DO NOT change the procedure.*

WARNING: *When putting the hydraulic cylinders on this machine through the necessary cycles to check operation or to remove air from a circuit, make sure all people are out of the way.*

WARNING: *Use insulated gloves or mittens when working with hot parts.*

WARNING: *Lower all attachments to the ground or use stands to safely support the attachments before you do any maintenance or service.*

WARNING: *Pin sized and smaller streams of hydraulic oil under pressure can penetrate the skin and result in serious infection. If hydraulic oil under pressure does penetrate the skin, seek medical treatment immediately. Maintain all hoses and tubes in good condition. Make sure all connections are tight. Make a replacement of any tube or hose that is damaged or thought to be damaged. DO NOT use your hand to check for leaks, use a piece of cardboard or wood.*

WARNING: *When removing hardened pins such as a pivot pin, or a hardened shaft, use a soft head (brass or bronze) hammer or use a driver made from brass or bronze and a steel head hammer.*

WARNING: *When using a hammer to remove and install pivot pins or separate parts using compressed air or using a grinder, wear eye protection that completely encloses the eyes (approved goggles or other approved eye protectors).*

WARNING: *Use suitable floor (service) jacks or chain hoist to raise wheels or tracks off the floor. Always block machine in place with suitable safety stands.*

WARNING: *When servicing or repairing the machine, keep the shop floor and operator's compartment and steps free of oil, water, grease, tools, etc. Use an oil absorbing material and/or shop cloths as required. Use safe practices at all times.*

WARNING: *Some components of this machine are very heavy. Use suitable lifting equipment or additional help as instructed in this Service Manual.*

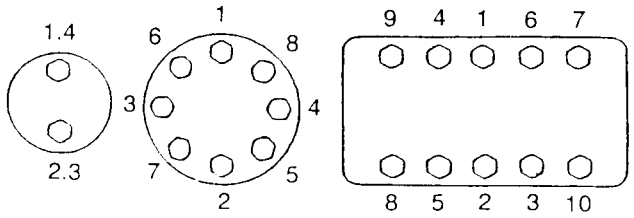
WARNING: *Engine exhaust fumes can cause death. If it is necessary to start the engine in a closed place, remove the exhaust fumes from the area with an exhaust pipe extension. Open the doors and get outside air into the area.*

WARNING: *When the battery electrolyte is frozen, the battery can explode if (1), you try to charge the battery, or (2), you try to jump start and run the engine. To prevent the battery electrolyte from freezing, try to keep the battery at full charge. If you do not follow these instructions, you or others in the area can be injured.*

STANDARD TORQUE DATA FOR CAP SCREWS AND NUTS

Tightening of Cap Screws and Nuts

Tighten alternately so that tightening torque can be applied evenly. The numbers in the figure below indicate the order of tightening.



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Cap screws which have had Loctite used (white residue remains after removal) should be cleaned with light oil or suitable cleaning solvent and dried. Apply 2-3 drops of Loctite to the thread portion of the cap screw and then tighten.

Torque Table

Tighten cap screws and nuts according to the table below if there are no other special instructions.

Cap Screw Name Size (Size)			**M6**	**M8**	**M10**	**M12**	**M14**	**M16**	**M18**	**M20**
Cap Screw	Spanner	[mm]	10	13	17	19	22	24	27	30
		[in.]	0.39	0.51	0.67	0.75	0.87	0.95	1.06	1.18
	Tightening torque	[Nm]	6.9	19.6	39.2	58.8	98.1	157.2	196.0	274.0
		[lb-ft]	5.1	14.5	29.0	43.4	72.5	116.0	144.6	202.4
Socket Head Cap Screw	Spanner	[mm]	5	6	8	10	12	14	14	17
		[in.]	0.20	0.24	0.32	0.39	0.47	0.55	0.55	0.67
	Tightening torque	[Nm]	8.8	21.6	42.1	78.4	117.6	176.4	245.0	343.0
		[lb-ft]	6.5	15.9	31.1	57.8	86.8	130.1	180.8	253.1

NOTES

Section

1002

SPECIFICATIONS AND SPECIAL TORQUE SETTINGS

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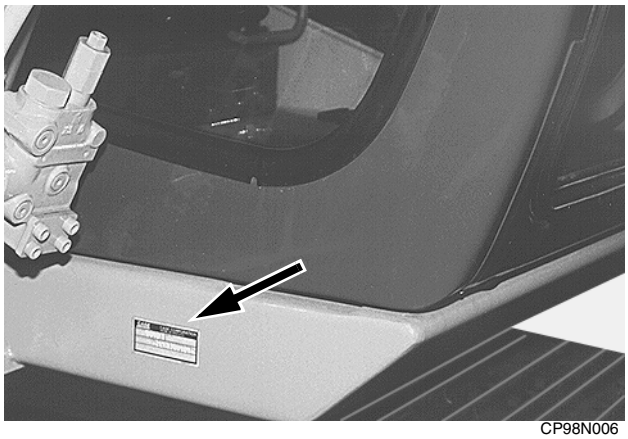
WARNING: *This symbol is used in this manual to indicate important safety messages. Whenever you see this symbol, carefully read the message which follows. Your safety depends on it.*

TYPE, SERIAL NUMBER AND YEAR OF MANUFACTURE OF THE MACHINE

For all part orders, request for information or assistance, always specify the type and the serial number of the machine to your CASE dealer.

Fill in the following lines with the required information: Type, serial number, year of manufacture of the machine and the serial numbers of the hydraulic and mechanical components.

Machine



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(1) Type .....

(2) Serial number .....

(3) Year of manufacture .....

Engine

Make and type .....

Serial number .....

Serial numbers of the components

Hydraulic pump .....

Swing reduction gear .....

Travel reduction gears .....

Travel control valve .....

Attachment control valve .....

Swing control valve .....

INGREDIENTS

The ingredients must correspond to specific characteristics for every usage.

WARNING: *You must respect the operating conditions for the different ingredients.*

Hydraulic fluid

The CASE hydraulic fluid is specially adapted for high pressure and CASE's hydraulic circuit. The type of fluid to be used depends on the ambient temperature.

Temperate climates

-20°C to +40°C
Fluid type: ISO VG 46
CASE reference: POHYDR

Hot climates

0°C to +60°C
Fluid type: ISO VG 100
CASE reference: POHYPC

Cold climates

-40°C to +20°C
Fluid type: ISO VG 22
CASE reference: POHYPF

Temperate climate biodegradable fluid:
This yellow-coloured fluid is miscible with standard fluid. When introducing this fluid, it is recommended to drain the hydraulic system completely.
Fluid type: ISO VG 46
CASE reference: CASYNTH 46

These different grades of fluids must comply with the CASE specification.

Transmission assembly oil

Extreme pressure oil used for transmission assemblies in housing.
Extreme pressure oil TYPE API GL5 GRADE 80W90 and ISO VG 150

Greases

The type of grease to be used depends on the ambient temperature.

Hot and temperate climates

-20°C to +60°C
Extreme pressure EP NLGI grade 2 grease with molybdenum disulfide.

Cold climates

-40°C to +20°C
Extreme pressure EP NLGI grade 0 grease.

Engine oil

The CASE No. 1 engine oil is recommended for your engine. This oil ensures proper lubrication of your engine for all operating conditions.

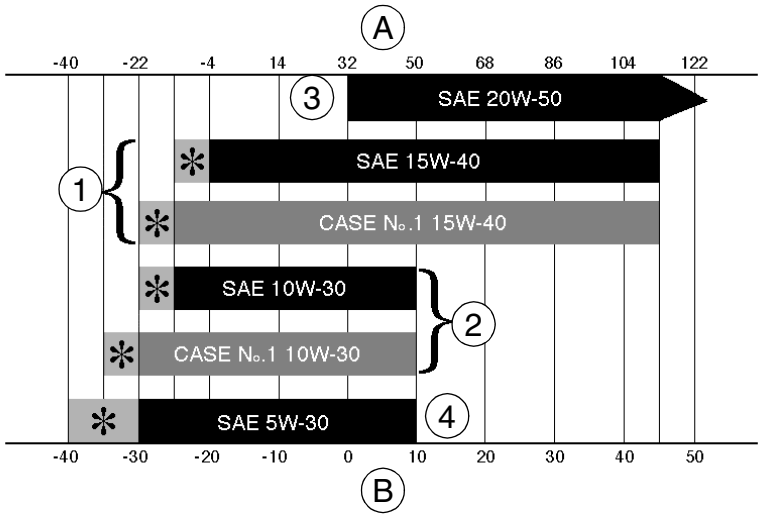
If you are unable to procure the CASE No. 1 Multiperformance or Performance engine oil, use the corresponding oil from the API/CG/CF category.

NOTE: *Do not put any performance additives or any other additives in the engine housing. The oil changing intervals are indicated in this manual based on tests carried out on CASE lubricants.*

RD97F136

RD97F100

Viscosity of oils/Operating range of oils



CS98M561

(A) FAHRENHEIT TEMPERATURE
(B) CELSIUS TEMPERATURE
(1) ALL SEASONS
(2) WINTER
(3) TROPICAL
(4) ARCTIC
(*) SHOWS THAT IT IS NECESSARY TO USE AN ENGINE OIL HEATER OR THERMAL COOLER.

Fuel

The fuel to be used must comply with the D975 norm of the American Society for Testing and Materials (ASTM).

Use type No. 2 fuel, use of other fuels can cause a loss of engine power and excessive fuel consumption.

In cold weather, it is provisionally accepted that a mixture of No. 1 and No. 2 fuels be used. Contact your fuel supplier.

If the temperature drops below the freezing point of the fuel (point where paraffin appears), paraffin crystals in the fuel will cause loss of engine power or starting trouble.

IMPORTANT: *In cold weather, fill up the reservoir with fuel after each workday, in order to avoid the formation of condensation.*

Storing fuel

Prolonged storage of fuel promotes the accumulation of foreign bodies or condensed moisture in the storage tank. Many engine failures are caused by the presence of water in fuel.

The storage tank must be placed outside and the fuel should be maintained at as low a temperature as possible. Drain the condensed moisture at regular intervals.

Antifreeze/anticorrosive

Use the antifreeze in all seasons to protect the coolant system from corrosion and to avoid any risk of freezing.

In environments with a temperature greater than -36°C, use a 50% mixture of antifreeze in an ethylene glycol base.

In environments with a temperature less than -36°C, it is recommended that you use a 40% water and 60% antifreeze mixture.

Environment

Before carrying out any maintenance operation on this machine and before throwing away the liquids or lubricants used, always think of the environment. Never throw oil or liquids on the ground and never put them in leaking containers.

Consult your local centre for ecological recycling for information on the appropriate method for disposing off these substances.

Plastic and resin parts

When cleaning plastic parts, on the console, the instrument panel, the indicator and gauges etc., do not use petrol, paraffin, paint solvents, etc. Use only water, soap and a soft cloth.

The use of petrol, paraffin, paint solvents etc... causes discoloration, cracks or deformation of these parts.

SPECIFICATIONS

CX290

Engine

Make ..... Isuzu
Model CC-6BG1T

Type: Four stroke, water cooled with overhead valves, direct injection in-line cylinder (electronic control) with turbocharger.
Number of cylinders 6
Bore and stroke ..... 105 x 125 mm
Displacement ..... 6494 cc

Operating conditions
Idle ..... 1000 rpm
Max speed ..... 2200 rpm
Power ECC 1289 ..... 140.5 kW (191 HP)
Max torque ..... 676.2 Nm at 1800 rpm

Capacities

Engine oil capacity ..... 24 litres
Engine cooling circuit ..... 29 litres
Capacity of only the radiator ..... 20 litres
Fuel reservoir ..... 340 litres
Hydraulic fluid reservoir capacity ..... 120 litres
Total hydraulic circuit capacity ..... 240 litres
Capacity of only the oil-cooler ..... 15.7 litres
Travel reduction gear housing capacity ..... 4.7 litres
Swing drive housing capacity ..... 6 litres
Idler pulley capacity ..... 250 cc
Upper roller capacity ..... 245 to 250 cc
Lower roller capacity ..... 280 cc

NOTE: *These capacities are given only for information purposes. To check the fluid levels, always use the oil gauge, visual gauges or the filler cap.*

Electrical system

Type of system ..... 24 volts earth negative
Alternator amperage ..... 50 amperes
Battery
- Number of batteries required 2
- Voltage of each battery ..... 12 volts
- Capacity ..... 112 Ah
- Reserve ..... 160 min
- Cold startability at -17° ..... 800 A
- Load for load control ..... 400 A

Starter
- Voltage ..... 24 volts
- Power ..... 4.5 kW

Voltage regulator ..... built-in, without adjustment

Hydraulic system

Main hydraulic pump

Variable flow double pump, with axial pistons.
Maximum flow ..... 2 x 221 l/min
Displacement ..... 2 x 97.2 cc

Hydraulic pilot pump

Fixed flow pump
Max flow ..... 22.3 l/min
Displacement ..... 10 cc

Pressure setting

Pilot circuit relief ..... 39 ± 1 bar
Main circuit relief (standard) ..... 343 ± 3 bar
Main circuit relief (power-up) ..... 373 ± 5 bar
Secondary relief (boom, dipper and bucket) ..... 392 ± 5 bar
Secondary relief (swing) ..... 294 ± 4 bar
Secondary relief (travel) ..... 380 ± 5 bar
Safety valve (boom and dipper) ..... 392 ± 5 bar

Cylinder

Boom cylinder

Cylinder bore ..... 135 mm
Rod diameter ..... 95 mm
Stroke ..... 1369 mm

Dipper cylinder

Cylinder bore ..... 150 mm
Rod diameter ..... 105 mm
Stroke ..... 1438 mm

Bucket cylinder

Cylinder bore ..... 130 mm
Rod diameter ..... 90 mm
Stroke ..... 1073 mm

Cylinder leakage - attachment lowering (without load)

Boom cylinders (rods retracted) ..... 3 mm/5 min
Dipper cylinder (rod extended) ..... 5 mm/5 min
Dipper cylinder (rod extended) ..... 7 mm/5 min
Total (at the end of the attachment) ..... 200 mm/5 min

Cylinder speed (in S mode)

Boom raised (bucket open and on the ground) ..... 4.6 ± 0,6 sec.
Boom lowered (bucket open) ..... 3.7 ± 0.6 sec.
Dipper extended ..... 2.9 ± 0.5 sec.
Dipper retracted ..... 4.0 ± 0.5 sec.
Bucket open ..... 2.5 ± 0.5 sec.
Bucket closed ..... 4.9 ± 0.5 sec.

Control valve

Five-element control valve for dipper, boom acceleration, swing, option and right travel.
Four-element control valve for dipper, bucket, boom acceleration and left travel.
Load holding relief valve for boom and dipper.

Swing

Fixed flow engine with axial pistons.
Automatic disk brakes.

Upperstructure frame swing speed	10.4 rpm
Displacement	164.8 cc
Work flow	217 l/min
Reduction ratio	27.143
Brake torque	≥ 927 Nm
Minimum brake release pressure	29 bar
Permissible motor leak	16 l/min

Travel

Two-speed motor with axial pistons.
Automatic disk brakes.

Low speed	3.0 kph
High speed	5.1 kph
Gradeability	70% (35°)
Tractive effort	24 100 daN
Displacement	244.3/141.1 cc
Work flow	217 l/min
Reduction ratio	39.875
Braking torque (reduction gear excluded)	≥ 902 Nm
Number of sprocket turns (10 turns)	
Mode "S", high speed	17.7 ± 0.6 sec.
Mode "S", low speed	30.0 ± 0.7 sec.
Permissible deviation in travel over a distance of 20 m	
Mode "H", full speed	1 m
Permissible motor leak	13 l/min

Undercarriage

Monobloc frame with fabricated elements.
Lubricated rollers and idler wheels.
Grease track tension.

Weight load on track	
with 600 mm track pads	0.54 bar
with 700 mm track pads	0.48 bar
with 800 mm track pads	0.42 bar
Track tension	340 to 360 mm

Attachment

Digging force	17 300 daN
Break-out force	
2.65 m dipper	13 700 daN
3.20 m dipper	12 500 daN
3.65 m dipper	10 900 daN

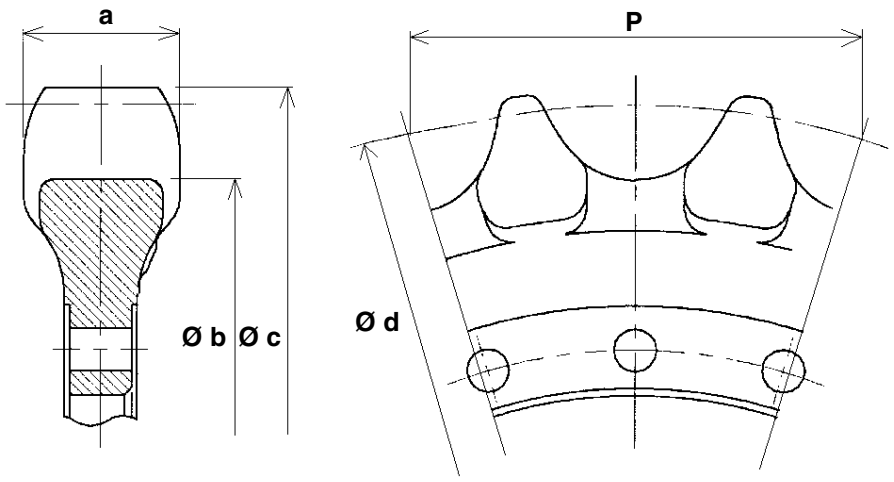
Weight of components

Engine	512 kg
Hydraulic pump	139 kg
Attachment control valve	187 kg
Swing motor and reduction gear assembly	402 kg
Travel motor and reduction gear assembly	365 kg
Boom cylinder	235 kg
Dipper cylinder	335 kg
Bucket cylinder	194 kg
Counterweight	5400 kg
Cab	254 kg
Turntable	543 kg
Upperstructure assembly	10 910 kg
Hydraulic swivel	31 kg
Frame assembly	11 610 kg
Machine without attachment	23 070 kg
Attachment	5270 kg
Boom assembly	2590 kg
Dipper assembly	1570 kg
Radiator and oil-cooler assembly	165 kg
Fuel reservoir	87 kg
Hydraulic reservoir	127 kg
Idler wheel	154 kg
Upper roller	44 kg
Lower roller	60 kg
Tension damper	497 kg
600 mm track	2190 kg
700 mm track	2386 kg
800 mm track	2580 kg

DIMENSIONS AND WEAR LIMIT OF THE TRACK ASSEMBLY

Sprocket

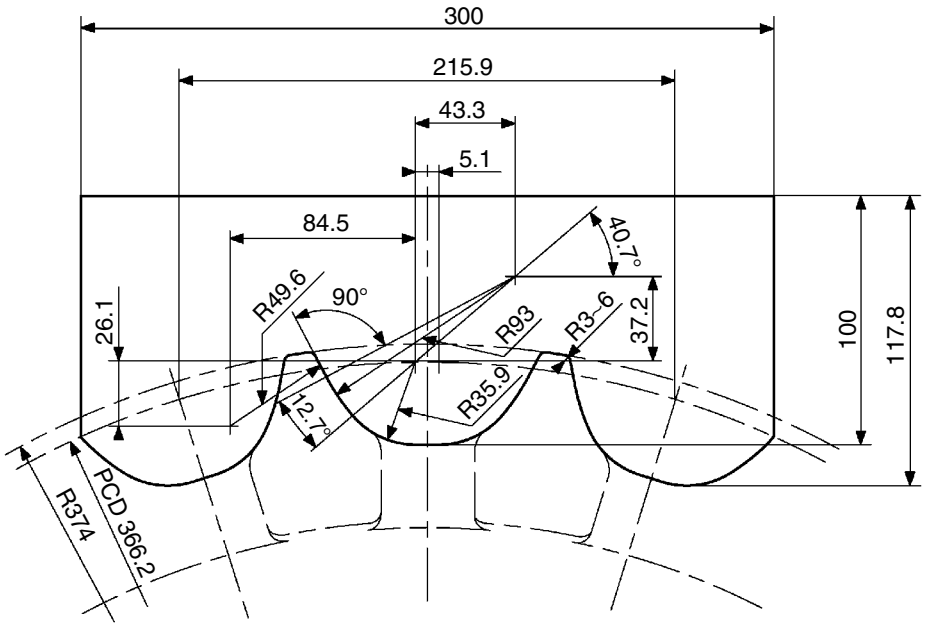
Dimensions



CS01B512

Mark		Dimension (mm)
a	Standard	83
	Limit	73
Ø b	Standard	660.7
	Limit	649.2
Ø c	Standard	748
	Limit	738
Ø d	Standard	732.5
	Limit	---
P	Standard	215.9
	Limit	---

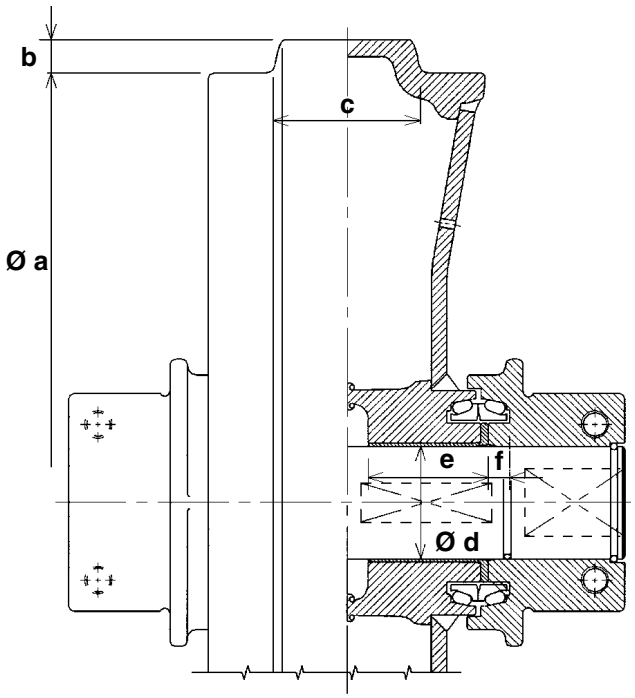
Gauge



CI01N501

Idler wheel

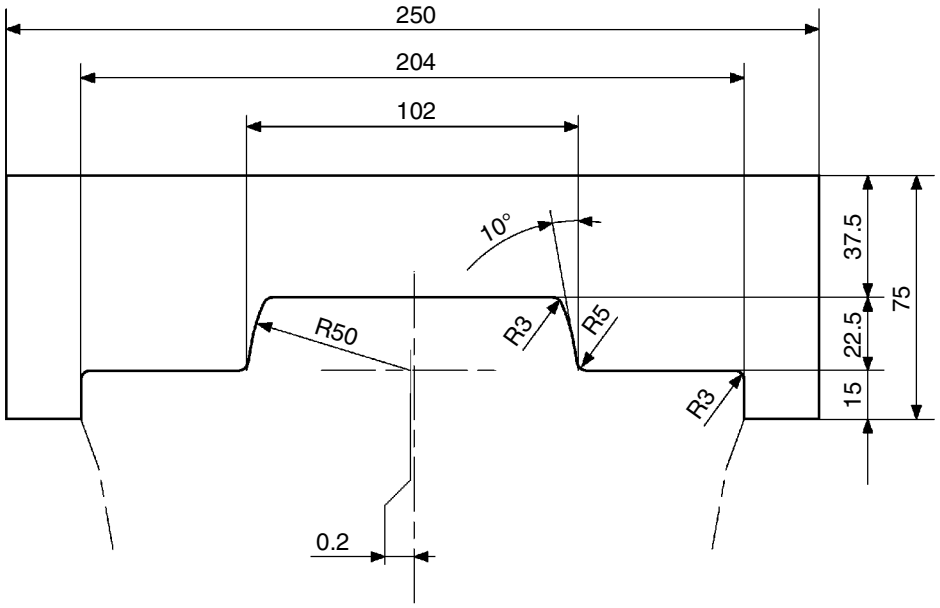
Dimensions



CS01B514

Mark		Dimension (mm)
Ø a	Standard	560
	Limit	550
b	Standard	22.5
	Limit	---
c	Standard	102
	Limit	92
Ø d (shaft)	Standard	85
	Limit	84
Ø d (bushing)	Standard	85
	Limit	86
e	Standard	82
	Limit	81
f	Standard	24
	Limit	23.6

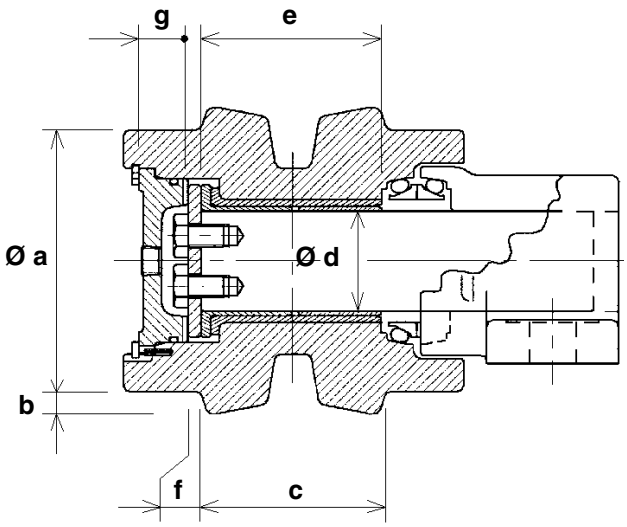
Gauge



CI01N502

Upper roller

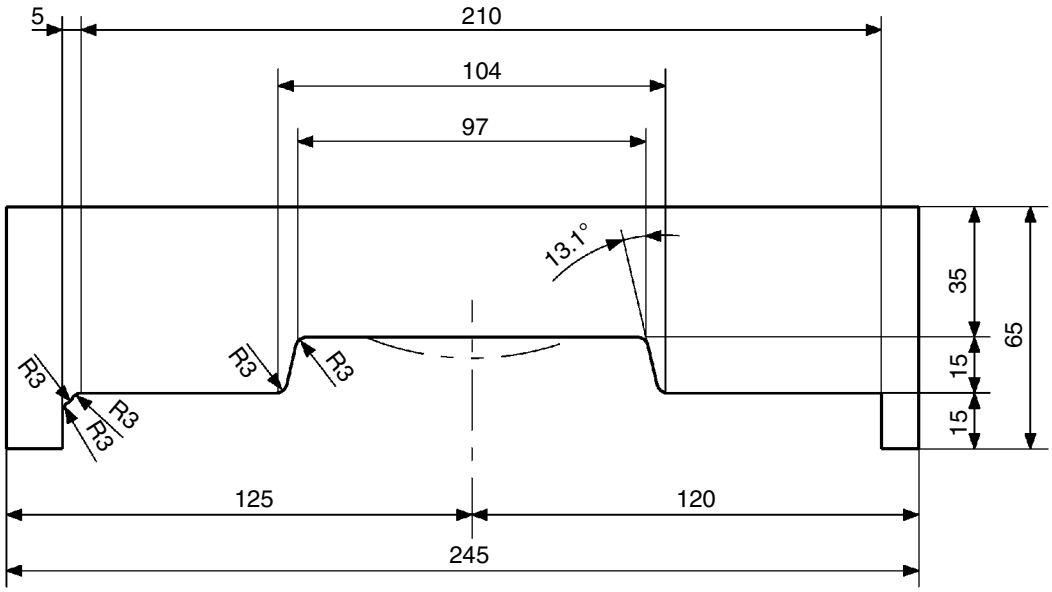
Dimensions



CS01B516

Mark		Dimension (mm)
Ø a	Standard	150
	Limit	140
b	Standard	15
	Limit	---
c	Standard	104
	Limit	---
Ø d (shaft)	Standard	65
	Limit	64
Ø d (bushing)	Standard	65
	Limit	66
e	Standard	69
	Limit	68
f	Standard	9
	Limit	8.5
g	Standard	30
	Limit	---

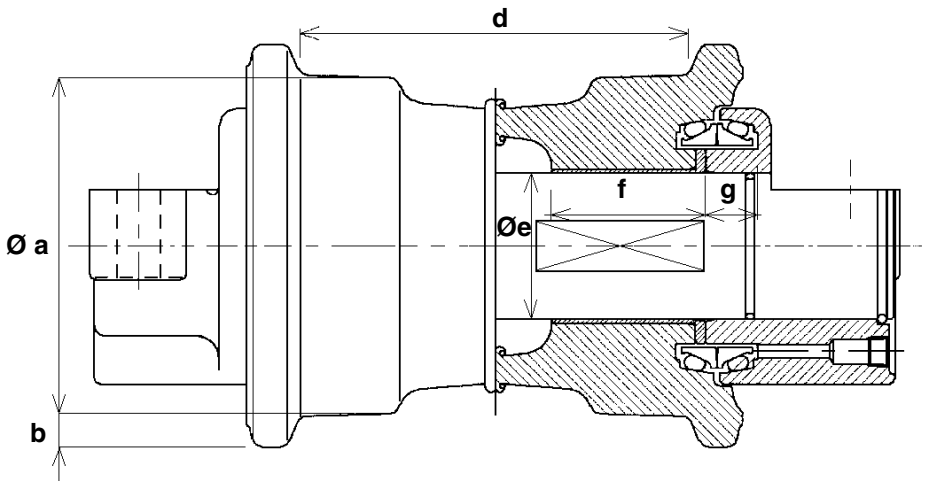
Gauge



CI01N503

Lower roller

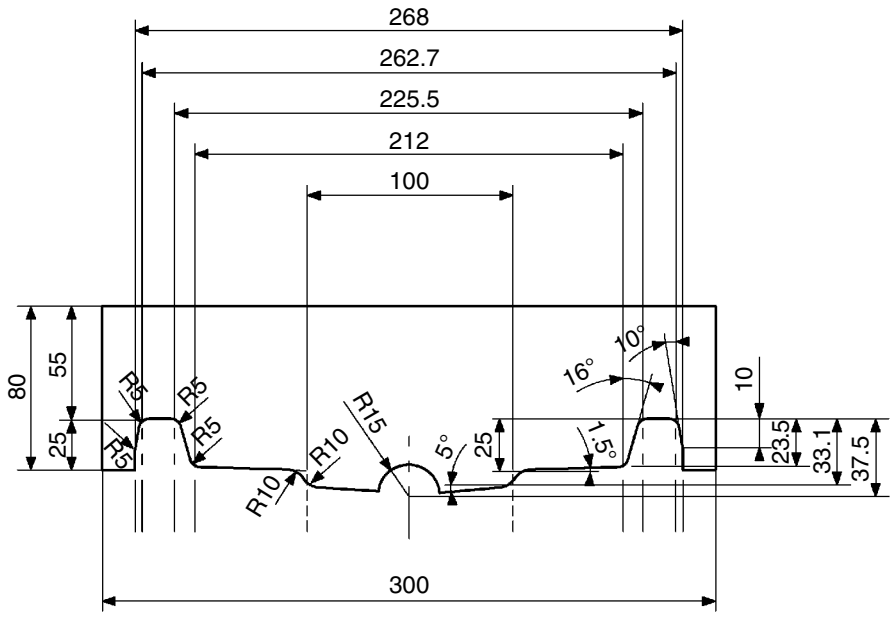
Dimensions



CS01B518

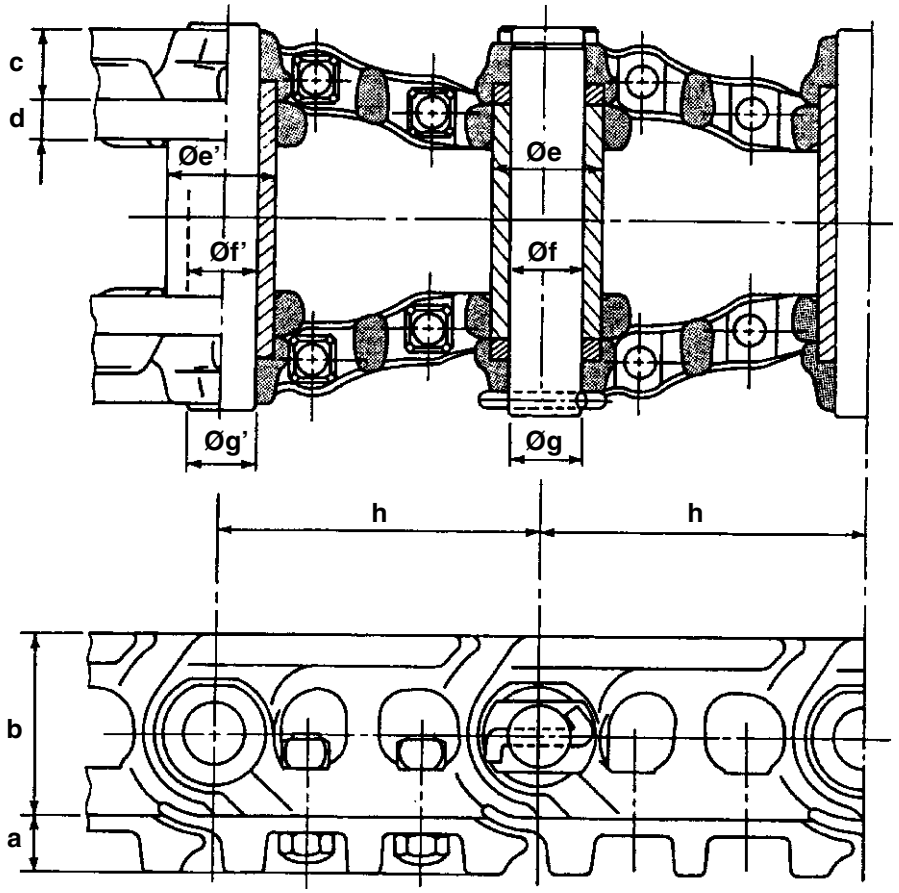
Mark		Dimension (mm)	Mark		Dimension (mm)
Ø a	Standard	180	Ø e (ring)	Standard	75
	Limit	170		Limit	76
b	Standard	25	f	Standard	82
	Limit	20		Limit	81
d	Standard	216	g	Standard	17.5
	Limit	224		Limit	17
Ø e (shaft)	Standard	75			
	Limit	74			

Gauge



CI01N504

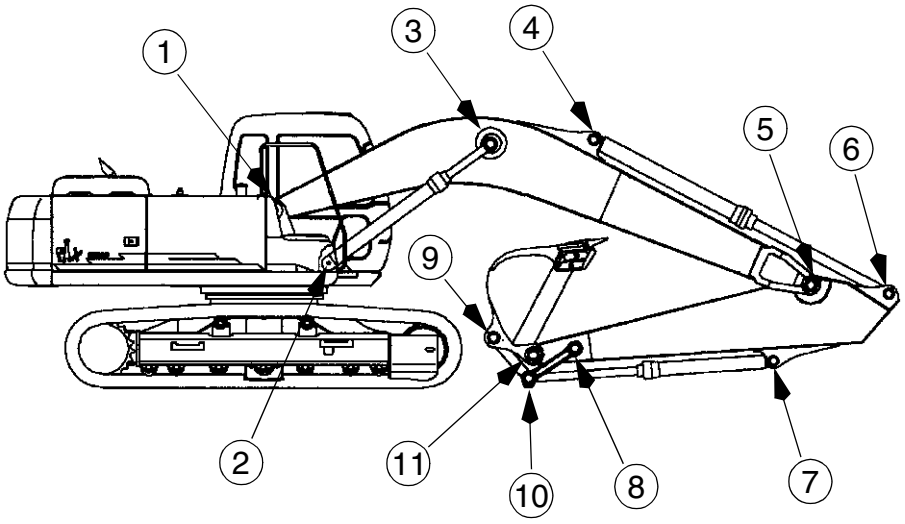
Track



CS01B520

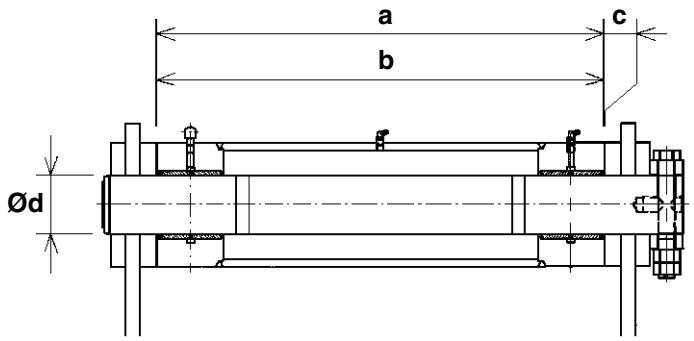
Mark		Dimension (mm)	Mark		Dimension (mm)
a	Standard	49	Ø e (ring)	Standard	71.35
	Limit	34		Limit	67
b	Standard	129	Ø f (ring)	Standard	47.9
	Limit	124		Limit	50.4
c	Standard	43	Ø g (shaft)	Standard	47.25
	Limit	41		Limit	45
d	Standard	28.4	h	Standard	215.9
	Limit	27		Limit	---
			Ø e' (bushing)	Standard	71.35
				Limit	67
			Ø f' (bushing)	Standard	48.4
				Limit	50.9
			Ø g' (shaft)	Standard	49.57
				Limit	45

DIMENSIONS AND WEAR LIMITS OF ATTACHMENT LINKAGES



CS01B521

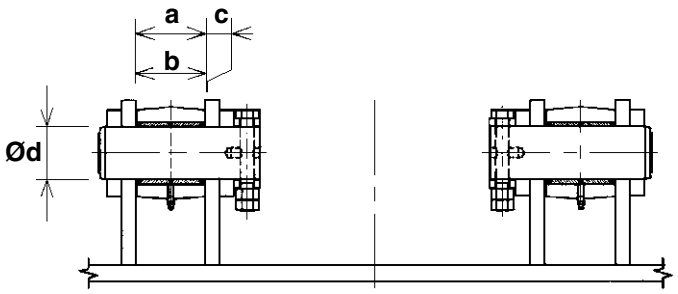
1. Boom foot/Frame



CS01B522

Mark		Dimension (mm)
a	Standard	696
	Limit	706
b	Standard	695.5
	Limit	693.5
c (a - b)	Standard	0.5 to 3
	Limit	Shims
Ø d (shaft)	Standard	100
	Limit	99
Ø d (ring)	Standard	100
	Limit	101.5

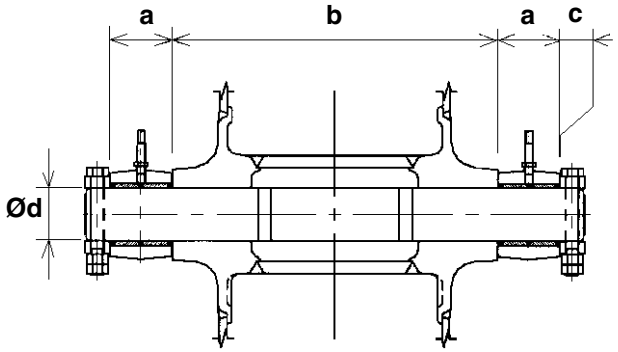
2. Boom cylinder foot/Frame



CS01B523

Mark		Dimension (mm)
a	Standard	109
	Limit	115
b	Standard	108
	Limit	106
c (play)	Standard	1 to 2.5
	Limit	Shims
Ø d (shaft)	Standard	95
	Limit	94
Ø d (bushing)	Standard	95
	Limit	96.5

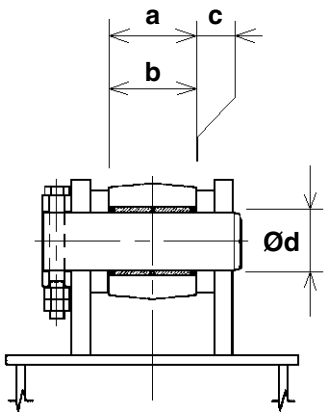
3. Boom cylinder head/Boom



CS01B524

Mark		Dimension (mm)
a	Standard	108
	Limit	106
b	Standard	528
	Limit	522
c (play)	Standard	1 to 2.5
	Limit	Shims
Ø d (shaft)	Standard	95
	Limit	94
Ø d (bushing)	Standard	95
	Limit	96.5

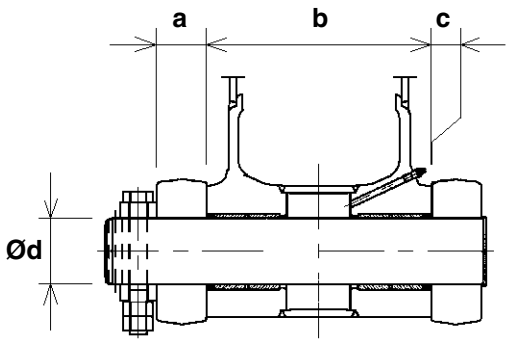
4. Dipper cylinder foot/Boom



CS01B525

Mark		Dimension (mm)
a	Standard	124
	Limit	130
b	Standard	123
	Limit	121
c (a - b)	Standard	0.5 to 3
	Limit	Shims
Ø d (shaft)	Standard	95
	Limit	94
Ø d (bushing)	Standard	95
	Limit	96.5

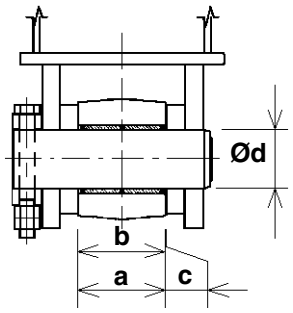
5. Boom/Dipper



CS01B526

Mark		Dimension (mm)
a	Standard	82
	Limit	80
b (boom)	Standard	330
	Limit	333.5
b (dipper)	Standard	329.5
	Limit	327.5
c (play)	Standard	0.5 to 1.1
	Limit	Shims
Ø d (shaft)	Standard	100
	Limit	99
Ø d (dipper)	Standard	100
	Limit	101.5
Ø d (boom)	Standard	100
	Limit	101.5

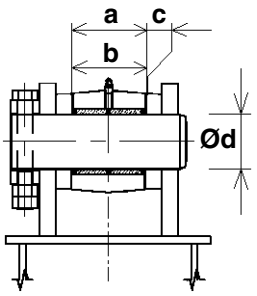
6. Dipper cylinder head/Dipper



CS01B527

Mark		Dimension (mm)
a	Standard	139
	Limit	144
b	Standard	138
	Limit	136
c (a - b)	Standard	0.5 to 3
	Limit	Shims
Ø d (shaft)	Standard	95
	Limit	94
Ø d (bushing)	Standard	95
	Limit	96.5

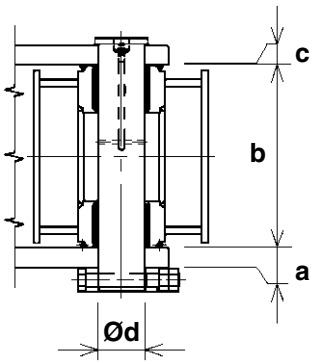
7. Bucket cylinder foot/Dipper



CS01B528

Mark		Dimension (mm)
a	Standard	116
	Limit	122
b	Standard	115
	Limit	113
c (a - b)	Standard	0.5 to 3
	Limit	Shims
Ø d (shaft)	Standard	80
	Limit	79
Ø d (bushing)	Standard	80
	Limit	81.5

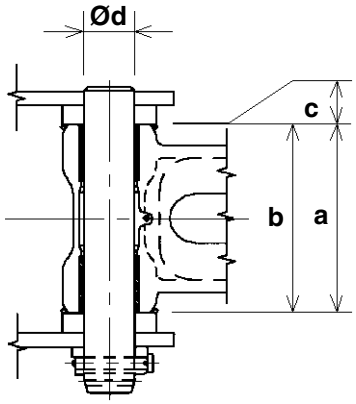
8. Connecting rod/Dipper



CS01B529

Mark		Dimension (mm)
a	Standard	40
	Limit	38
b	Standard	316
	Limit	314
c (play)	Standard	1 to 1.5
	Limit	Shims
Ø d (shaft)	Standard	80
	Limit	79
Ø d (bushing)	Standard	80
	Limit	81.5

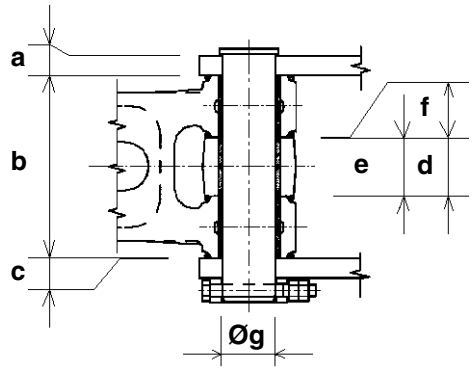
9. Compensator/Bucket



CS01B530

Mark		Dimension (mm)
a	Standard	326
	Limit	331
b	Standard	325
	Limit	322
c (play)	Standard	1 to 3.5
	Limit	Shims
Ø d (shaft)	Standard	90
	Limit	89
Ø d (bushing)	Standard	90
	Limit	91.5

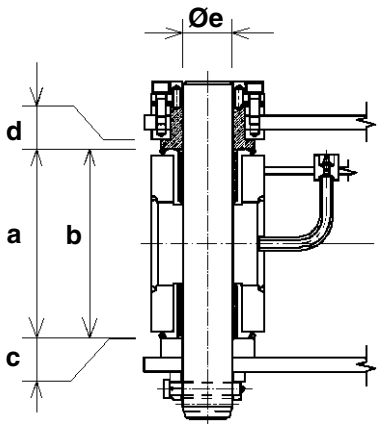
10. Connecting rod/Compensator/Bucket cylinder head



CS01B531

Mark		Dimension (mm)
a	Standard	40
	Limit	38
b	Standard	316
	Limit	314
c (play)	Standard	1 to 1.5
	Limit	Shims
d	Standard	106
	Limit	108
e	Standard	105
	Limit	103
f (d - e)	Standard	0.5 to 2
	Limit	Shims
Ø g (shaft)	Standard	90
	Limit	89
Ø g (compensator)	Standard	90
	Limit	91.5
Ø g (cylinder)	Standard	90
	Limit	91.5

11. Dipper/Bucket



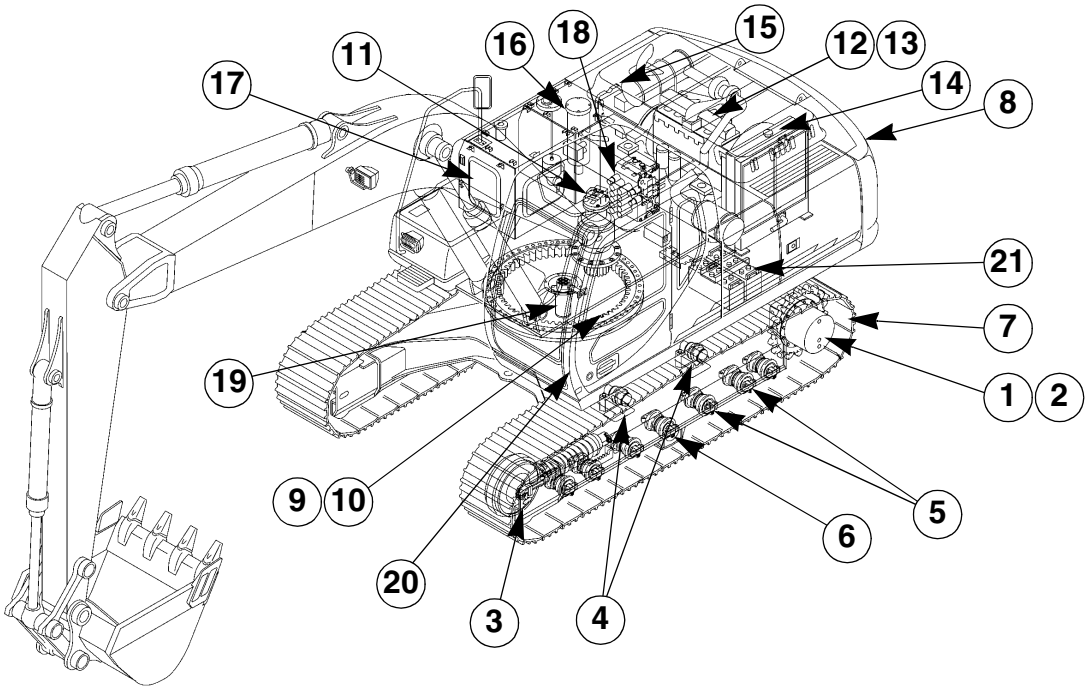
CS01B532

Mark		Dimension (mm)
a	Standard	326
	Limit	332
b	Standard	325
	Limit	323
c (a - b)	Standard	1 to 3.5
	Limit	Shims
d	Standard	16
	Limit	8
Ø e (shaft)	Standard	90
	Limit	89
Ø e (dipper)	Standard	90
	Limit	91.5
Ø e (bucket)	Standard	90
	Limit	91.5

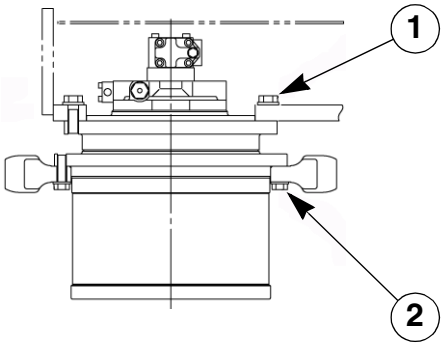
SPECIAL TORQUE SETTINGS

No.	Component	Screw (Ø)	Wrench (mm)	Torque setting (Nm)
1 *	Travel motor and reduction gear assembly	M24	36	900-1050
2 *	Sprocket	M20	30	521-608
3 *	Idler wheel	M16	24	267-312
4 *	Upper roller	M20	30	521-608
5 *	Lower roller	M24	36	900-1050
6	Chain guide	M24	36	900-1050
7	Track pad	M24	32	1236-1510
8	Counterweight	M30	46	1060-1235
9	Turntable (frame)	M24	36	783-913
10	Turntable (upperstructure)	M24	36	783-913
11 *	Swing motor and reduction gear assembly	M24	36	783-913
12 *	Engine	M16	24	265-313
13 *	Engine bracket	M10	17	64-74
14	Radiator	M16	24	147-176
15 *	Hydraulic pump	M10	17	64-74
		M20	Hexagonal	367-496
16 *	Hydraulic reservoir	M16	24	232-276
17 *	Fuel reservoir	M16	24	232-276
18 *	Control valve	M16	24	267-312
19 *	Hydraulic swivel	M12	19	109-127
20	Cab	M16	24	78-80
21	Battery	M10	17	20-29

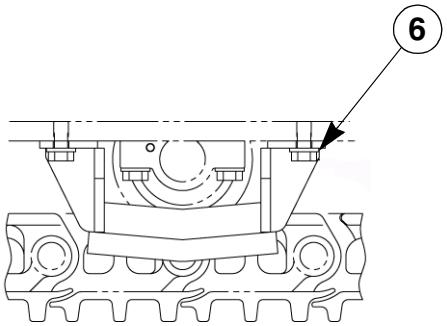
NOTE: *Use Loctite 262 or an equivalent on retaining screws of those components marked with an asterisk (*).*



CS00E507



CS01N968



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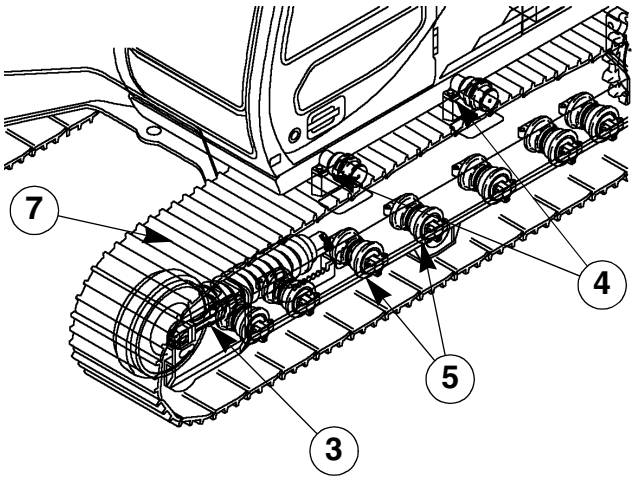

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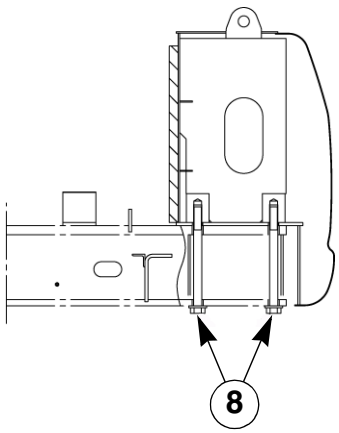

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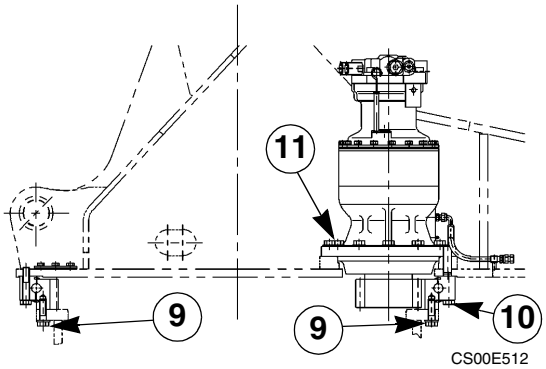

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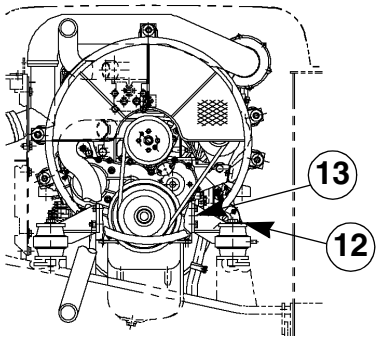

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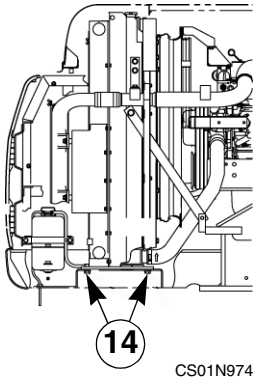

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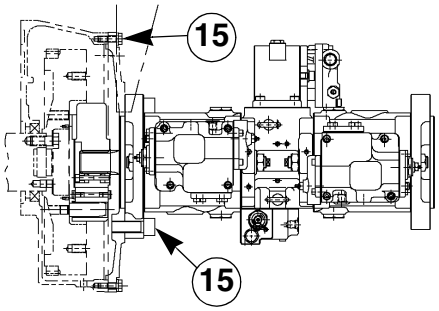

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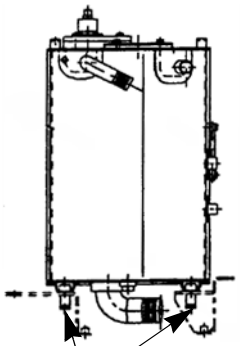

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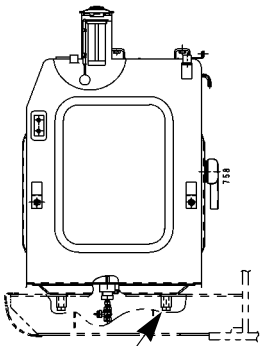

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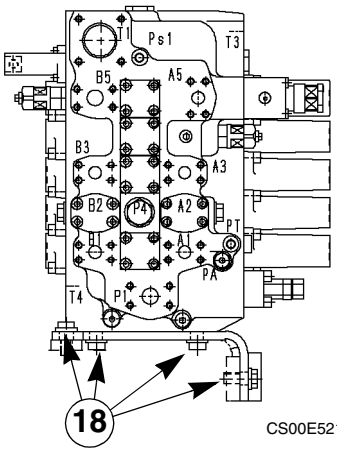

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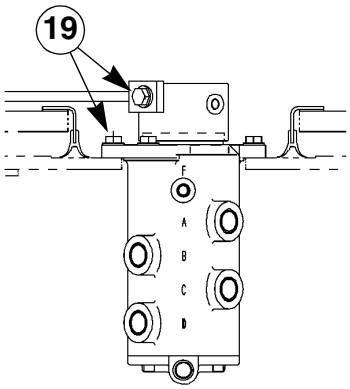

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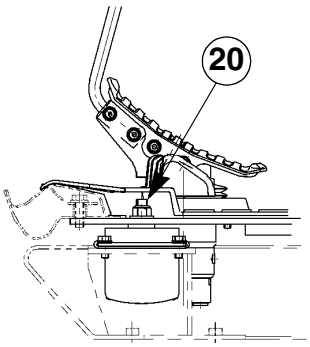

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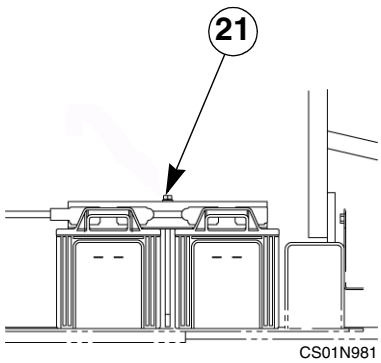
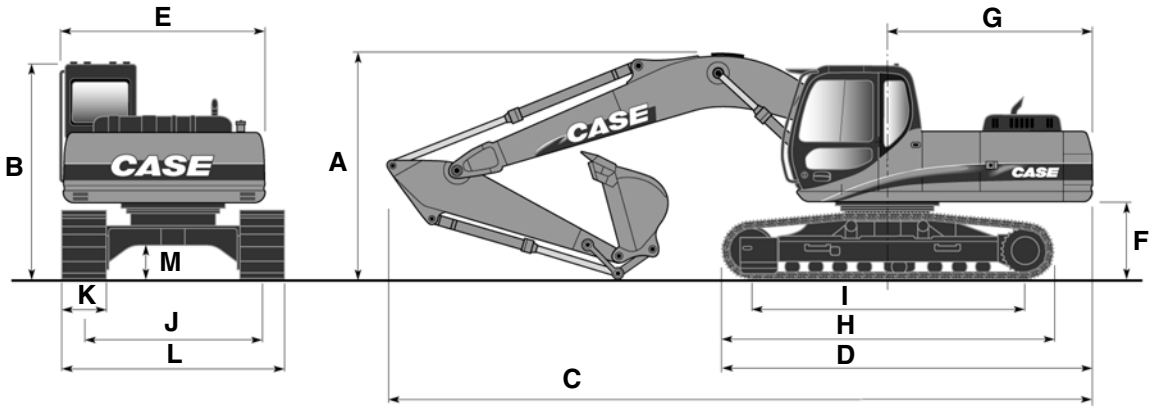


CS01N981

MACHINE OVERALL DIMENSIONS



CS01B533

	CX290		
	Dippers		
	2.65 m	**3.20 m**	**3.65 m**
A	3.27m	3.27 m	3.48 m
B	3.05 m	3.05 m	3.05 m
C	10.42 m	10.41 m	10.43 m
D	5.62 m	5.62 m	5.62 m
E	2.79 m	2.79 m	2.79 m
F	1.20 m	1.20 m	1.20 m
G	3.18 m	3.18 m	3.18 m
H	4.88 m	4.88 m	4.88 m
I	3.93 m	3.93 m	3.93 m
J	2.60 m	2.60 m	2.60 m
K (standard track pads)	0.60 m	0.60 m	0.60 m
L (with 600 mm track pads)	3.20 m	3.20 m	3.20 m
L (with 700 mm track pads)	3.30 m	3.30 m	3.30 m
L (with 800 mm track pads)	3.40 m	3.40 m	3.40 m
M	0.49 m	0.49 m	0.49 m

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Section

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REMOVAL AND INSTALLATION OF THE ENGINE