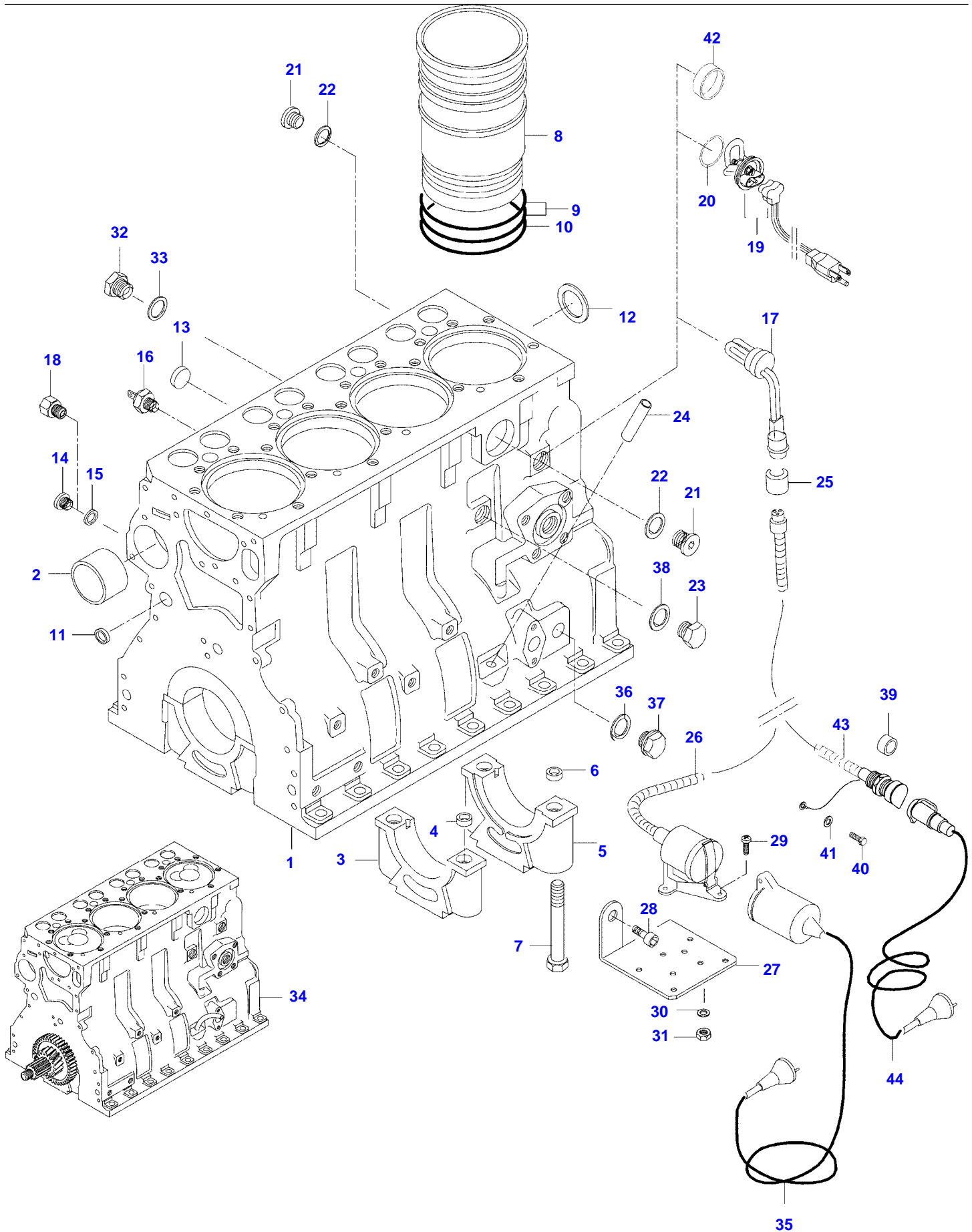


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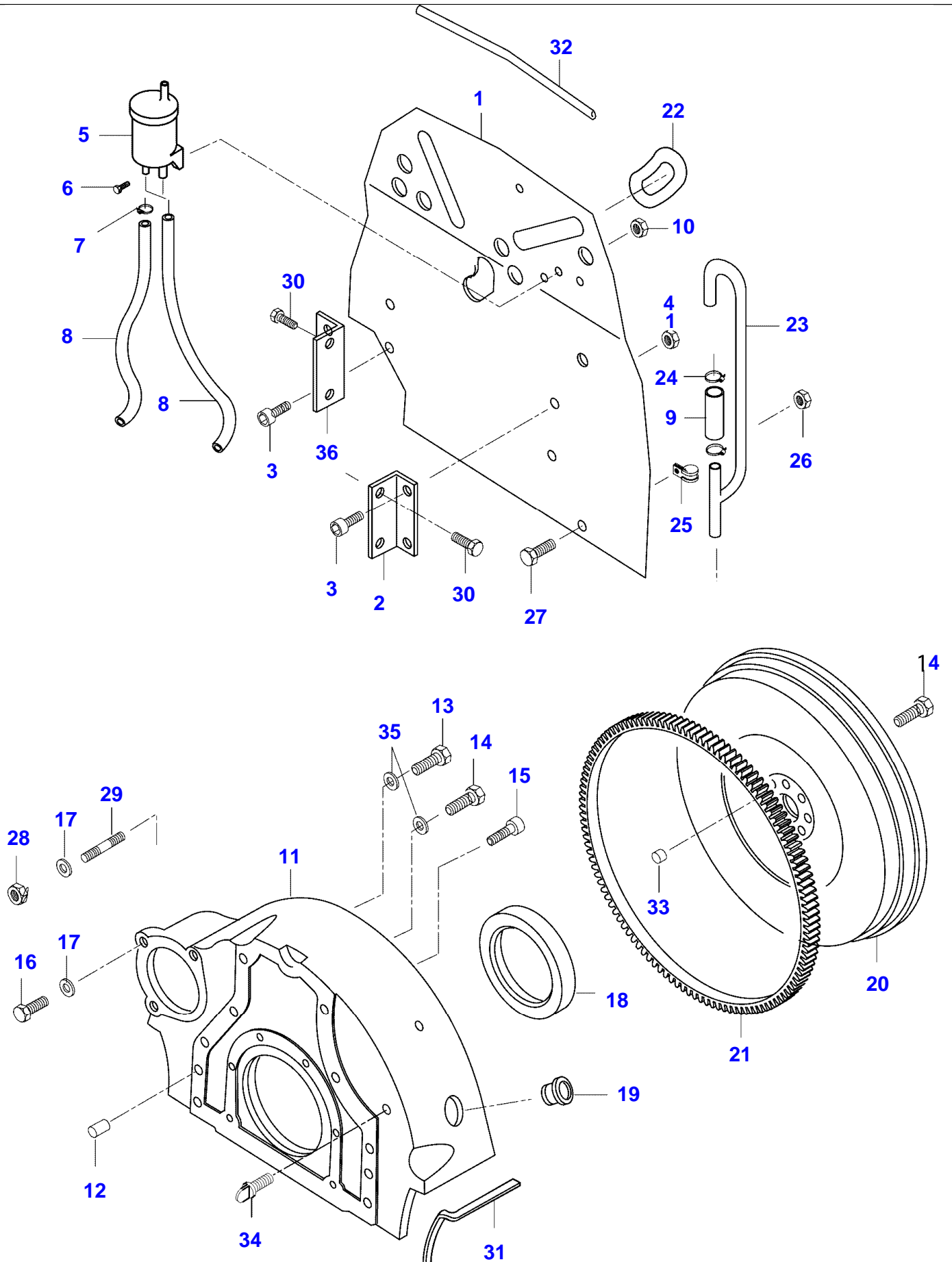
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Item	Part Number	Qty	Description Comments	Technical Specification
1	V836747170	1	CYLINDER-BLOCK	
2	V836322610	1	CAMSHAFT BEARING BUSHING	
3	NS	4	NON-SERVICEABLE PART	
4	V836214478	8	BEARING COVER GUIDE SLEEVE	
5	NS	1	NON-SERVICEABLE PART	
6	V836214478	2	BEARING COVER GUIDE SLEEVE	
7	V835329030	10	HEX CAP SCREW	
8	V836647420	4	LINER	FLANGE HEIGHT + 0.05 MM
	V836647933		LINER FLANGE S=9.08	
	V836647934		LINER FLANGE S=9.13	FLANGE HEIGHT + 0.10 MM
	V836647935		LINER FLANGE S=9.23	FLANGE HEIGHT + 0.15 MM
9	V836647502	8	CYLINDER LINER O-RING S2	
10	V836647503	4	CYLINDER LINER O-RING S2	
11	V640016016	4	CUP PLUG	
12	V836529872	1	PLUG	
13	V640016018	1	CUP PLUG	
14	V640325110	2	SCREW PLUG	
15	V615571014	2	SEALING WASHER S2	
16	V887283760	1	PRESSURE SWITCH	
17	V836647622	1	ENGINE BLOCK HEATER 750W	
19	V836640935	1	ENGINE BLOCK HEATER 600W 120V CANADA	
20	V836640999	1	O-RING CANADA	
21	V640325018	2	PLUG	
22	V615881822	2	SEALING WASHER	
23	V836019756	1	PLUG	
24	V836014334	1	OIL DIPSTICK GUIDE PIPE	
25	V33550000	1	ROD CLAMP	
26	V836130361	1	CABLE L=500 -1999	
43	V33733700	1	CABLE MINI	L=1500
27	V836655927	1	BRACKET	
28	V581805800	2	HEX SOCKET SCREW	
29	V572502582	3	SCREW	
30	V503050432	2	WASHER	
31	V504600402	3	NUT	
32	V836119079	1	PLUG	
33	V615881620	1	SEALING WASHER S2	
34	V862640001	1	REMANUFACTURED SHORT BLOCK ENGINE	
35	V725930	1	WIRE -1999	L=5000

Item	Part Number	Qty	Description Comments	Technical Specification
	V63978300	1	CONNECTING WIRE DENMARK -1999	L=5000
	V725932	1	WIRE FRANCE -1999	L=5000
44	V33733800	1	WIRE MINI	L=5000
	V33733900	1	WIRE DENMARK MINI	L=5000
	V33734000	1	WIRE FRANCE MINI	L=5000
36	V615881216	1	SEALING WASHER S2	
37	V640305012	1	PLUG	
38	V615881824	1	SEALING WASHER S2	
39	V33734100	1	SLEEVE BUSHING	
40	VHN6816	1	SCREW	B 4.2 X 30 SFS-ISO_7049
41	VJD9019	2	WASHER	A 4.3 X 0.5 DIN6798
42	V640016040	1	CUP PLUG	
	V836740280	1	ENGINE GASKET KIT S1	
	V836740333	1	ENGINE GASKET KIT S1+S2	

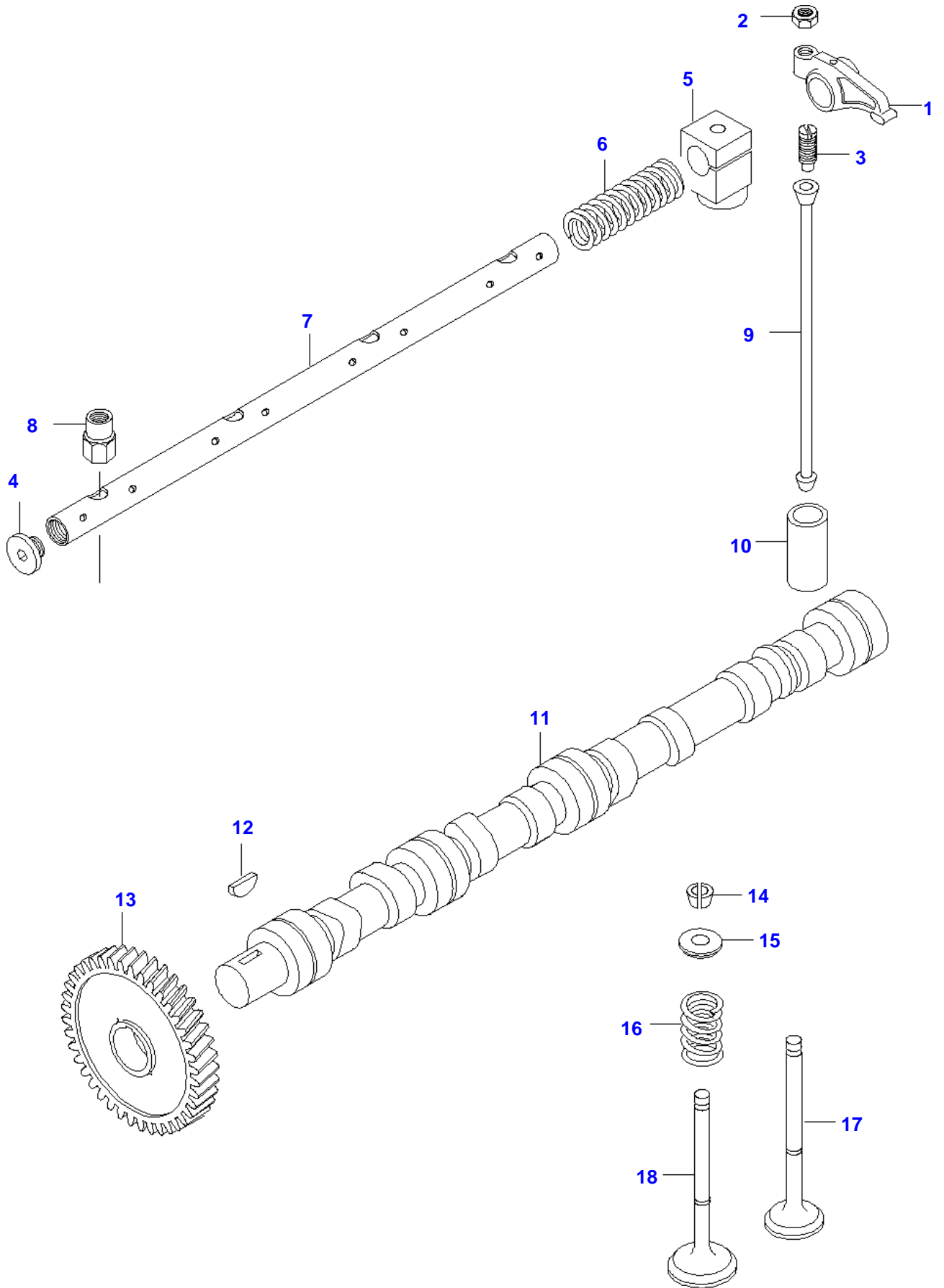
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Item	Part Number	Qty	Description Comments	Technical Specification
1	V836759277	1	BACKPLATE	
2	V836659279	1	BRACKET LEFT	
36	V836659278	2	BRACKET RIGHT	
3	V581804582	4	HEX SOCKET SCREW	
4	V504800800	4	NUT	
5	V835324375	1	RESERVOIR SEE PAGE 01-0011	
6	V528800762	2	HEX CAP SCREW	
7	V602066609	4	HOSE CLIP	
8	V836136702	2	RUBBER HOSE L=160 -J10181(M)	
	V836655792	2	RUBBER HOSE L=320 J10182-(M)	
9	V835328356	1	RUBBER HOSE L=40	
10	V510600502	2	NUT	
11	V836752443	1	FLYWHEEL HOUSING	
12	V598359850	2	PIN	
13	V581705440	2	HEX SOCKET SCREW	
14	V528702220	14	HEX CAP SCREW	
15	V581705030	6	HEX SOCKET SCREW	
16	V528801800	3	HEX CAP SCREW	
17	V500951000	3	SPRING WASHER	
18	V614500002	1	CRANKSHAFT SEAL S2	
19	V836428065	1	RUBBER PLUG D=38	
	V836007572	1	RUBBER PLUG D=25	
20	V836538043	1	FLYWHEEL	
21	V836014127	1	ANNULAR GEAR	
22	V836647731	1	GASKET -H4421(M)	
23	V836759585	1	PIPE SEE PAGE 01-0011	
24	V602066612	2	HOSE CLIP	
25	V602074610	2	HOSE CLIP	
26	V504600502	2	NUT	
27	V528800802	2	HEX CAP SCREW	
28	V504601000	3	NUT	
29	V546801800	3	STUD BOLT	
30	V528801760	2	HEX CAP SCREW	
31	V31085600	1	GASKET LEFT	
	V31085500	1	GASKET RIGHT	
32	V30229000	1	GASKET	L=1200MM
33	V836659527	1	GUIDE SLEEVE	
34	V836859311	1	PLUG	
35	V500951200	8	SPRING WASHER	

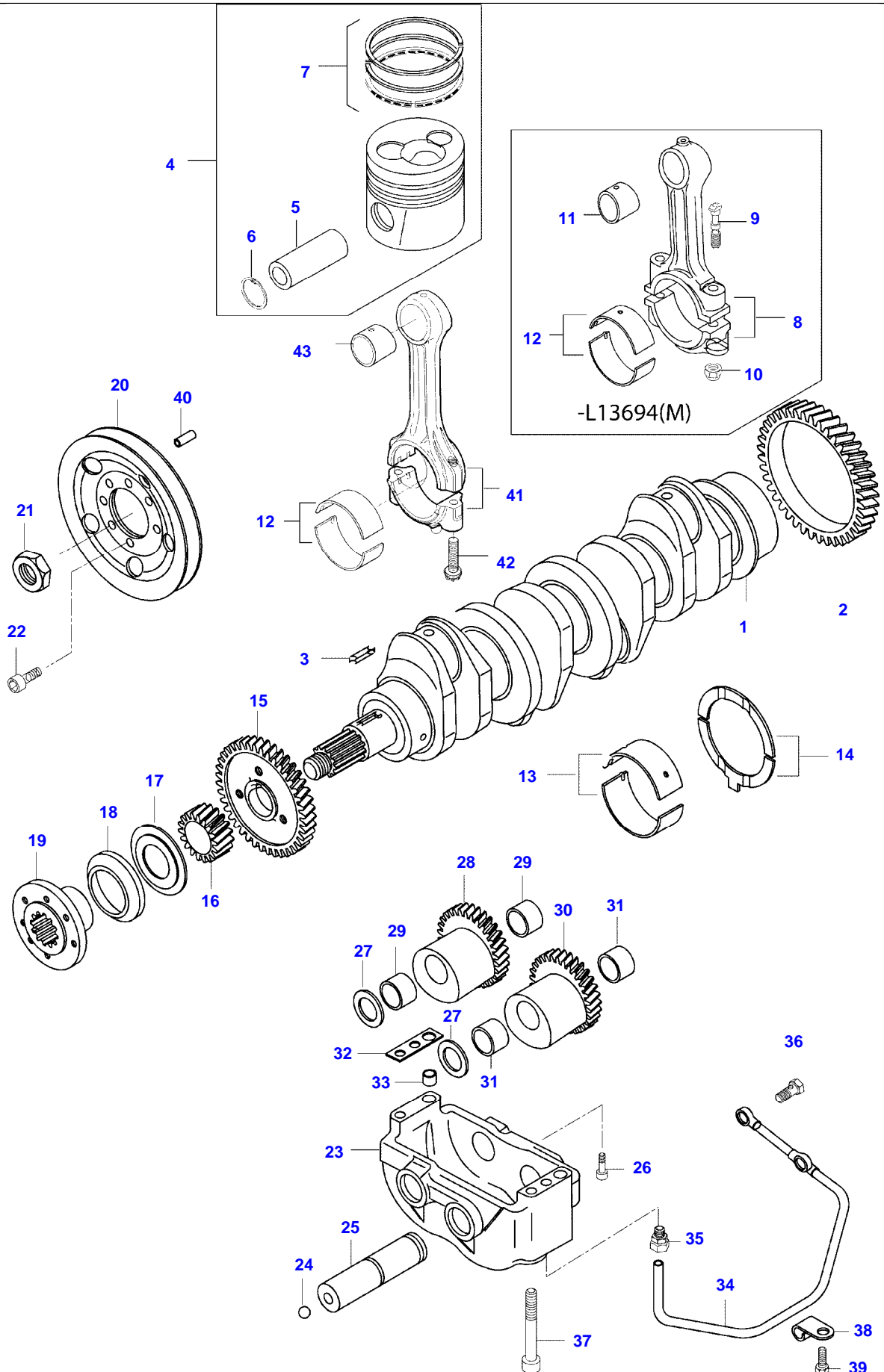
Item	Part Number	Qty	Description Comments
1	V836755383	1	CYLINDER
2	V836647601	8	GUIDE
3	V836647600	4	VALVE SEAT
4	V836647942	7	CUP PLUG
5	V836764156	1	CYLINDER HEAD GASKET S1
6	V836859104	20	HEXAGON FLANGE BOLT -K3333(M)
	V836859104	21	HEXAGON FLANGE BOLT K3334-(M)
7	V546901435	8	STUD BOLT
8	V836746361	1	VALVE ROCKER COVER
9	V836746362	1	VALVE ROCKER COVER GASKET S1
10	V528801780	4	HEX CAP SCREW
	VHA9089	4	SCREW VALTRA DO BRASIL
11	V836119855	4	WASHER
12	V836012841	4	RUBBER BUSHING S1
13	V846801900	4	STUD BOLT
14	V836655406	4	SLEEVE NUT
15	V836119837	1	HOSE COUPLER
16	V615881822	1	SEALING WASHER S1
17	V835329746	1	CABLE TIE
18	V836647835	1	LIFTING EYE EXTENSION
19	V836859110	2	NUT -K3333(M)
	V836859110	1	NUT K3334-(M)
20	V836859109	2	STUD BOLT -K3334(M)
	V836859109	1	STUD BOLT K3334-(M)
21	V836647814	1	RUBBER HOSE
22	V595959140	2	PIN
23	V836740854	1	CYLINDER HEAD
24	V836640252	1	LIFT EYE
25	V836659103	1	SPRING

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Item	Part Number	Qty	Description Comments
	V836666611	1	ROCKER SHAFT
1	V836666608	8	ROCKER ARM
			.
2	V512861000	8	NUT
			..
3	V836655866	8	ADJUSTING SCREW
			..
4	V836655899	2	PLUG
			.
5	V836655869	4	BRACKET
			.
	V836666609	4	BRACKET
			.
			M5020-(M)
6	V836655884	3	SPRING
			.
7	V836755871	1	SHAFT
			.
8	V836655406	4	SLEEVE NUT
9	V836655867	8	PUSHROD
10	V836014264	8	TAPPET
11	V836746375	1	CAMSHAFT
12	V603305760	1	WOODRUFF KEY
13	V836646389	1	GEAR,CAMSHAFT
14	V836646382	16	COTTER
15	V836646381	15	WASHER
16	V836646380	8	SPRING
17	V836646357	4	EXHAUST VALVE
18	V836646356	4	INTAKE VALVE

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Item	Part Number	Qty	Description Comments	Technical Specification
1	V836752303	1	CRANKSHAFT	
2	V836124524	1	GEAR	
3	V603345110	1	KEY	
4	V836655269	4	KIT, PISTON	
5	NS	4	NON-SERVICEABLE PART	
6	NS	8	PISTON PIN NON-SERVICEABLE PART	
7	V836640126	4	CIRCLIP PISTON RING KIT	
8	V836740859	1	CONNECTING ROD KIT	
	V82659800	1	CONNECTING ROD KIT VALTRA DO BRASIL UNITED STATES OF AMERICA	
	V836647460	4	CONROD 2150-2169 G X -L13694(M)	
	V836652104	4	CONROD 2170-2189 G A -L13694(M)	
	V836652105		CONROD 2190-2209 G B -L13694(M)	
	V836652106		CONROD 2210-2229 G C -L13694(M)	
	V836652107		CONROD 2230-2249 G D -L13694(M)	
	V836652108		CONROD 2250-2269 G E -L13694(M)	
	V836652109		CONROD 2270-2289 G H -L13694(M)	
	V836652110		CONROD 2290-2309 G I -L13694(M)	
	V836652111		CONROD 2310-2329 G J -L13694(M)	
	V836652112		CONROD 2330-2349 G K -L13694(M)	
	V836652113		CONROD 2350-2369 G L -L13694(M)	
	V836652114		CONROD 2370-2389 G M -L13694(M)	
	V836652115		CONROD 2390-2409 G N -L13694(M)	
	V836652116		CONROD 2410-2429 G O -L13694(M)	
	V836652117		CONROD 2430-2449 G P -L13694(M)	
	V836652118		CONROD 2450-2469 G R -L13694(M)	



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Item	Part Number	Qty	Description Comments	Technical Specification
	V836652119		CONROD 2470-2489 G S -L13694(M)	
	V836652120		CONROD 2490-2509 G T -L13694(M)	
	V836652121		CONROD 2510-2529 G U -L13694(M)	
41	NS		NON-SERVICEABLE PART CONNECTING ROD 1935-1954 G F L13695-(M)	
	NS		NON-SERVICEABLE PART CONNECTING ROD 1955-1974 G V L13695-(M)	
	NS		NON-SERVICEABLE PART CONNECTING ROD 1975-1994 G X L13695-(M)	
	NS		NON-SERVICEABLE PART CONNECTING ROD 1995-2014 G Y L13695-(M)	
	NS		NON-SERVICEABLE PART CONNECTING ROD 2015-2034 G W L13695-(M)	
	NS		NON-SERVICEABLE PART CONNECTING ROD 2035-2054 G Z L13695-(M)	
	NS		NON-SERVICEABLE PART CONNECTING ROD 2055-2074 G G L13695-(M)	
9	V836646204	8	CONNECTING ROD BOLT . -L13694(M)	
42	V836864141	8	CONNECTING ROD BOLT . L13695-(M)	
10	V836646205	8	NUT . -L13694(M)	
11	V836646271	4	BEARING BUSH . -L13694(M)	
43	V836110646	4	BEARING BUSH . L13695-(M)	STD
12	V836110552	4	BEARING SHELL	
13	V836655514	5	MAIN BEARING	
14	V836119459	2	THRUST WASHER	
15	V836119550	1	GEAR,CRANKSHAFT	
16	V836122840	1	GEAR,CRANKSHAFT	
17	V836129781	1	RING	
18	V836136271	1	SHIELD	
19	V836846463	1	CRANKSHAFT HUB	
20	V836655449	1	CRANKSHAFT V-BELT PULLEY	
21	V836647310	1	CRANKSHAFT NUT	
22	V581804600	6	HEX SOCKET SCREW	
23	V836747349	1	BALANCER -L10351(M)	

Item	Part Number	Qty	Description Comments	Technical Specification
	V836766123	1	COUNTERWEIGHT L10352-(M)	
24	V616810103	2	BALL	
25	V836146879	2	SHAFT	
26	V581804200	2	HEX SOCKET SCREW	
27	V836146880	4	THRUST WASHER	
28	V836146877	1	GEAR	
	V836766121	1	COUNTERWEIGHT -L10351(M)	
29	V836146876	2	BEARING BUSH L10352-(M)	
30	V836146878	1	GEAR	
	V836766122	1	COUNTERWEIGHT -L10351(M)	
31	V836146876	2	BEARING BUSH L10352-(M)	
32	V836119920		SHIM	
33	V598359850	2	PIN	
34	V836747478	1	OIL PIPE	
35	V641016008	1	STRAIGHT FITTING	
36	V640435008	2	BANJO BOLT	
37	V581805170	4	HEX SOCKET SCREW	
38	V602071608	1	RETAINER CLAMP	
39	V528801062	1	HEX CAP SCREW	
	VHA6313	1	SCREW VALTRA DO BRASIL	M6 X 16 ISO 8.8
40	V595953360	1	PIN	
	V595959140	1	PIN VALTRA DO BRASIL	

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