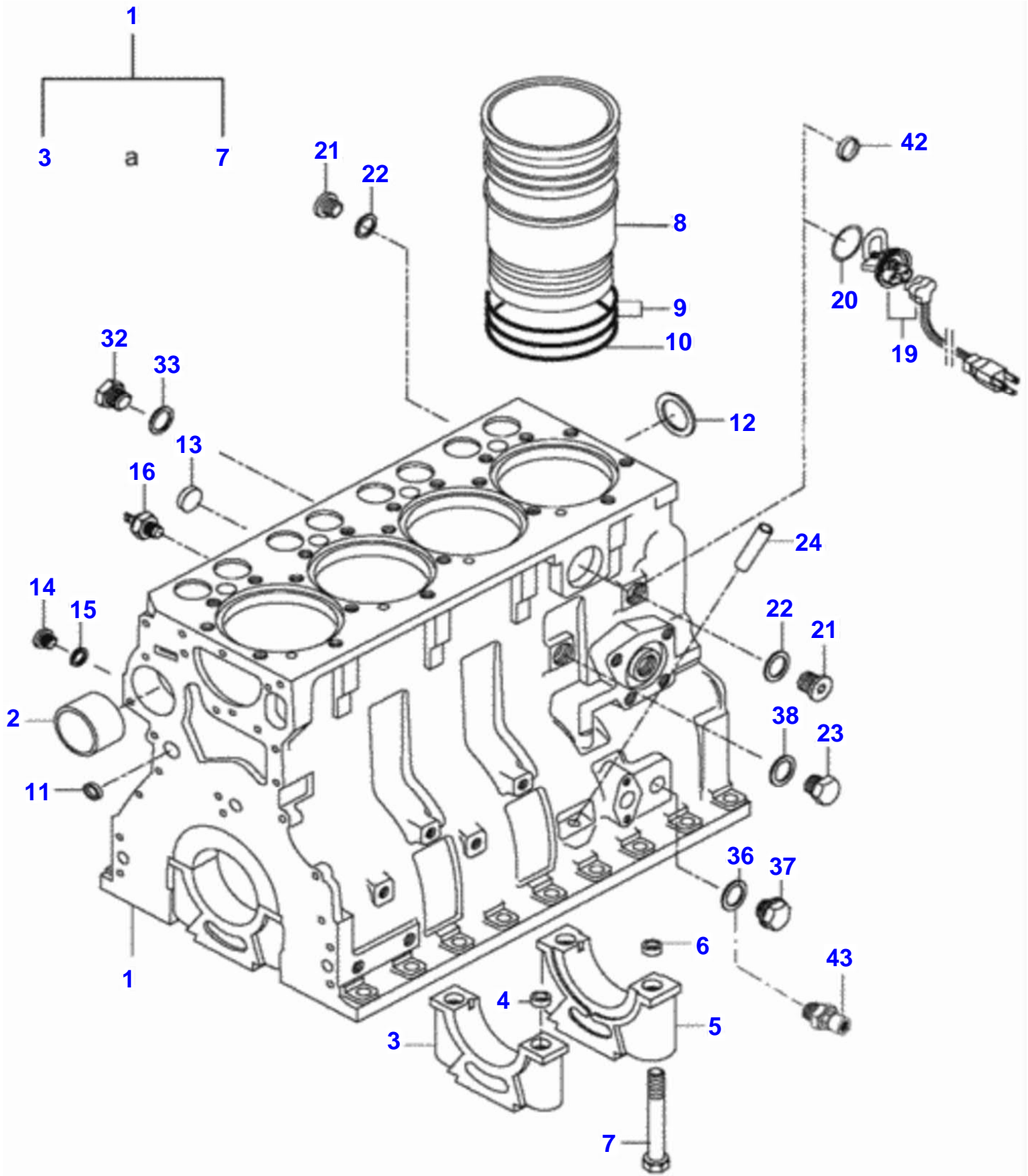


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## Cylinder Block

Item	Part Number	Qty	Description	Comments
1	V836766377	1	Assy	
2	V836866069	2	Bush	
3		1	Bearing Cover	[A]
4	V836214478	8	Guide Bushing	
5		1	Bearing Cover	[A]
6	V836214478	2	Guide Bushing	
7	V529903180	10	Screw	
8	V836647934	4	Liner	Flange s=9,13mm
	V836647935	4	Liner	Flange s=9,23mm
	V836666990	4	Liner	Flange s=9,03mm
	V836647933	4	Liner	Flange s=9,08mm
9	V836647502	8	Collet	S2
10	V836647503	4	Collet	S2
11	V640016016	4	Plug	
12	V836529872	1	Pad	
13	V640016018	1	Plug	
14	V640325110	2	Plug	
15	V615571014	2	Washer	S2
16	V887283760	1	Pressure Sensor	
	V836666797	1	Pressure Switch	USA
18	V836655736	1	Connection	
19	V836640935	1	Endurance	600W 120V, USA
20	V836640999	1	O-Ring	USA
21	V640325018	2	Plug	
22	V615881822	2	Collet	
23	V836019756	1	Plug	
24	V836014334	1	Pipe	
32	V836119079	1	Plug	
33	V615881620	1	O-Ring	S2
36	V615881216	1	Collet	S2
37	V640305012	1	Plug	
38	V615881824	1	O-Ring	S2
42	V640016040	1	Plug	
43	V836664377	1	Connection	
999	V836740333	1	Kit, Gasket	S1+S2
	V836740280	1	Kit, Joint	S1

FOOTNOTE [A] DELIVERED ONLY COMPLETE WITH BLOCK

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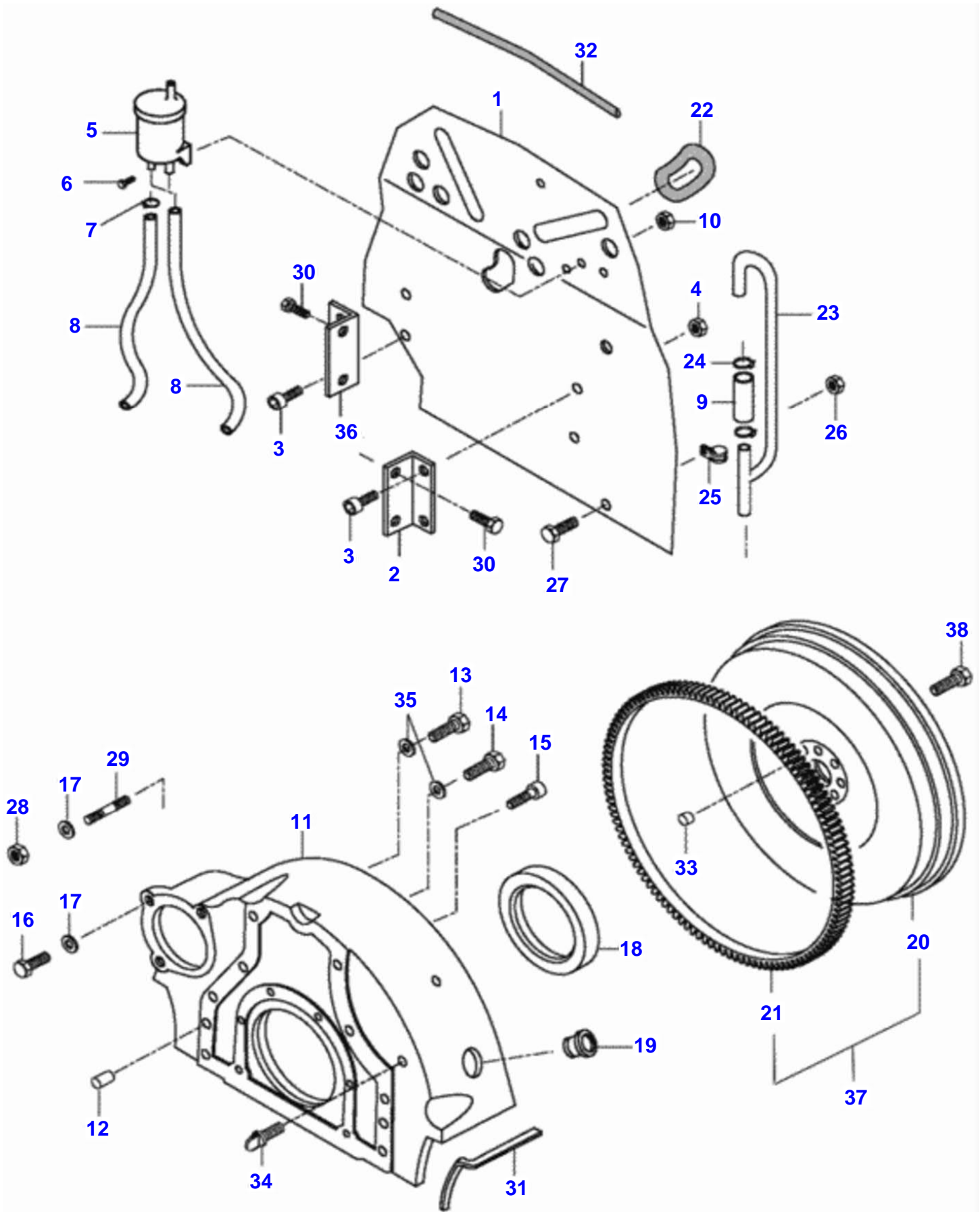
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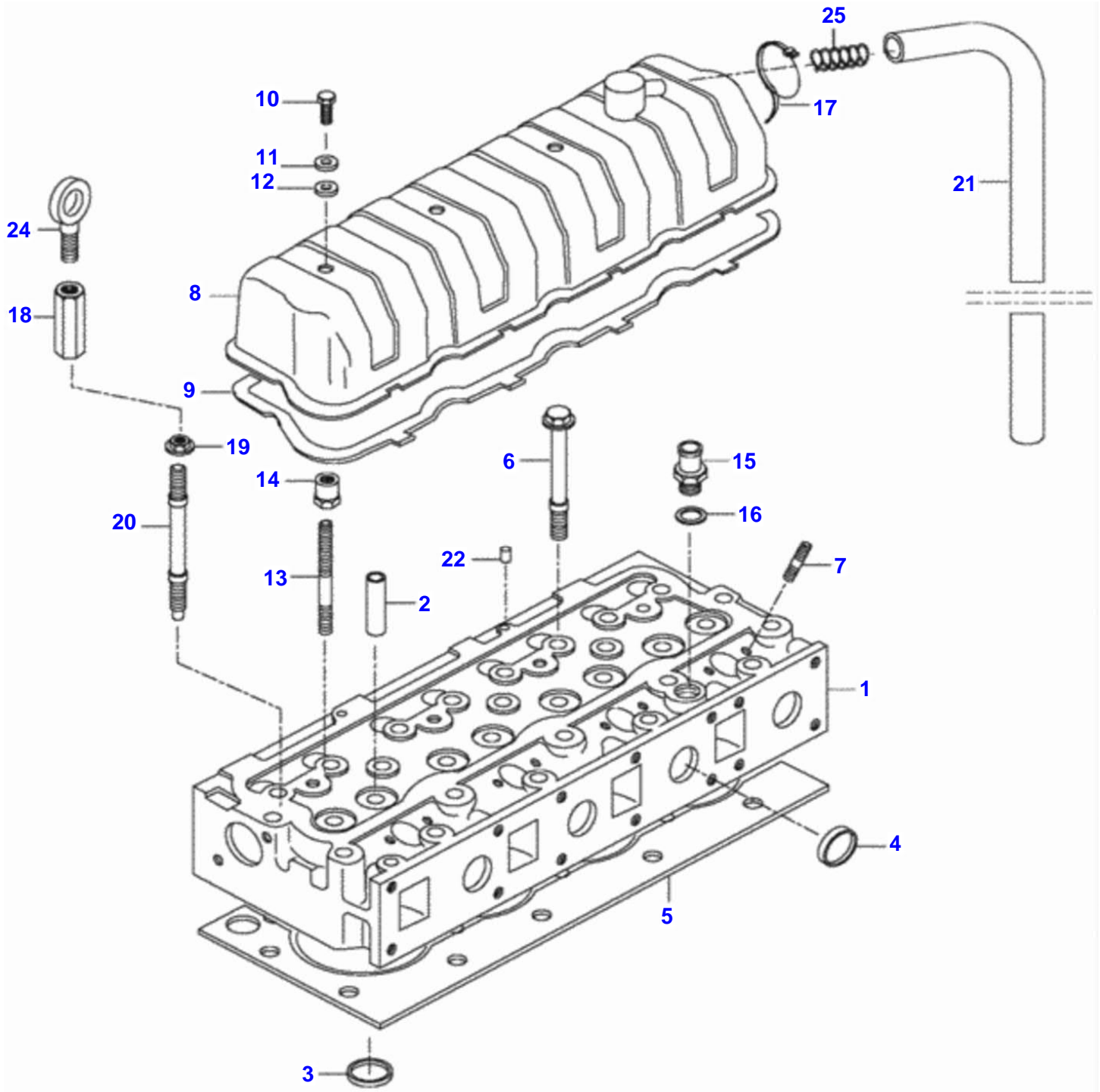
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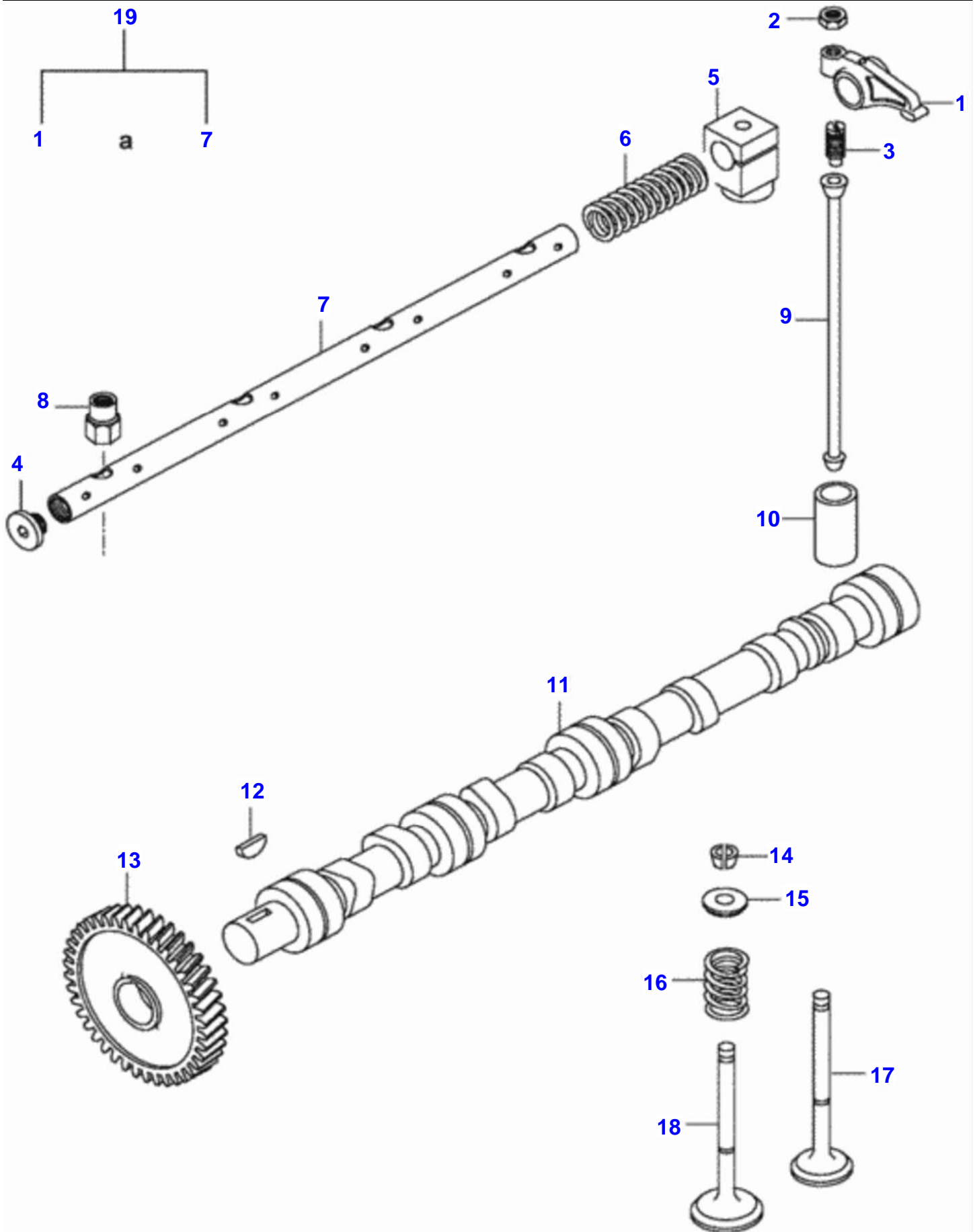
## Flywheel And Gear Rim

Item	Part Number	Qty	Description	Comments
1	V836759277	1	Rear Plate	
	V836667303	1	Rear Plate	
2	V836659279	1	Left Support	
3	V581804582	4	Bolt	
4	V504800800	4	Nut	
5	V835324375	1	Reservoir	
6	V528800762	2	Bolt	
7	V602066609	4	Clamp	
8	V836655792	2	Rubber Pipe	
9	V835328356	1	Rubber Pipe	
10	V510600502	2	Nut	
11	V836752443	1	Housing	
12	V598359850	2	Pin	
13	V581705440	2	Bolt	
14	V528702220	14	Bolt	
15	V581705030	6	Screw	
16	V528801800	3	Screw	
17	V500951000	3	Washer	
18	V614500002	1	Seal	S2
19	V836007572	1	Plug	
20	V836538042	1	Flywheel	
21	V836117970	1	Starter Ring	Z=128
22	V836647731	1	Gasket	
23	V836759585	1	Pipe	
24	V602066612	2	Clamp	
25	V602074610	2	Clamp	
26	V504600502	2	Nut	
27	V528800802	2	Bolt	
28	V504601000	3	Nut	
29	V546801800	3	Dog	
30	V528801760	2	Bolt	
31	V31085600	1	Left Gasket	
32	V30229000	1	Gasket	
33	V836659527	1	Bush	
34	V836859311	1	Plug	
35	V500951200	8	Washer	
36	V836659278	2	Right Support	
37	V836538043	1	Flywheel	Ref. 20 e 21
38	V528902230	7	Screw	



## Cylinder Head

Item	Part Number	Qty	Description	Comments
1	V836755385	1	Head	
2	V836673175	8	Valve Guide	
3	V836647600	4	Valve Seat	
4	V836647942	7	Pad	
5	V836764156	1	Gasket	S1
6	V836859104	20	Bolt	
7	V546901435	8	Dog	
8	V836746361	1	Cover	
9	V836746362	1	Gasket	S1
10	VHA9089	4	Screw	
11	V836119855	4	Washer	
12	V836012841	4	Washer	S1
13	V846801900	4	Bolt	
14	V836655406	4	Nut	
15	V836119837	1	Connection	
16	V615881822	1	Collet	S1
17	V835329746	1	Clamp	
18	V836647835	1	Nut	
19	V836859110	2	Nut	
20	V836859109	2	Dog	
21	V836647814	1	Hose	
22	V595959140	2	Pin	
24	V836640252	1	Eyelet	
25	V836659103	1	Spring	



## Valves Mechanism

Item	Part Number	Qty	Description
1	V836667042	8	Complete
2	V512861000	8	Nut
3	V837069023	8	Bolt
4	V837069020	2	Plug
5	V836655869	4	Bracket
6	V836655884	3	Spring
7	V836755871	1	Shaft
8	V836655406	4	Nut
9	V836655867	8	Rod
10	V836014264	8	Tappet
11	V836746375	1	Shaft
12	V603305760	1	Key
13	V836646389	1	Gear
14	V836646382	16	Valve Cotter
15	V836646381	15	Spring Plate
16	V837073405	8	Spring
17	V836646357	4	Valve Exhaust
18	V836646356	4	Valve Inlet
19	V836767044	1	Valve



**Suggest:**

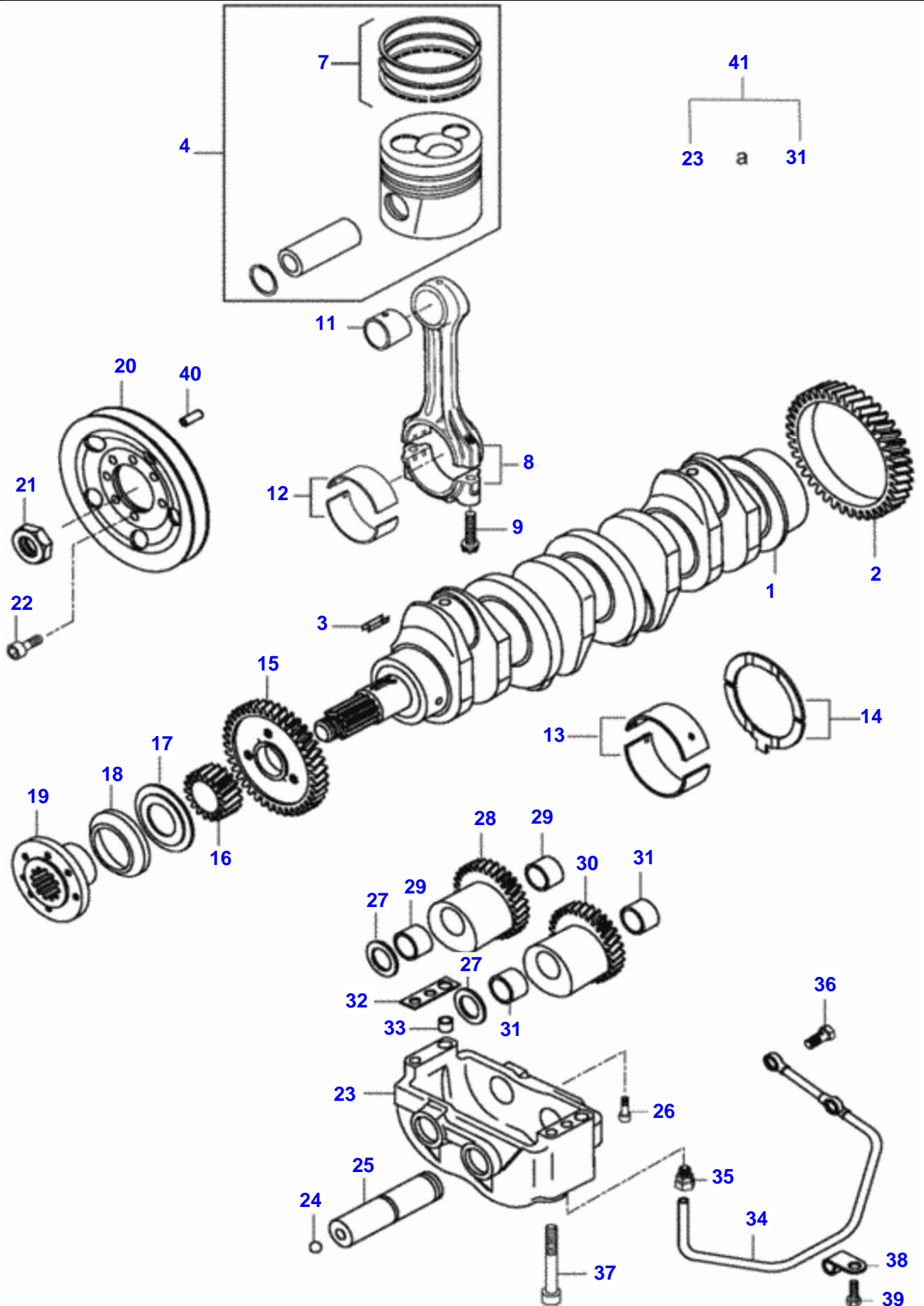
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## Crankshaft Mechanism

Item	Part Number	Qty	Description	Comments
1	V836747324	1	Crankshaft	
2	V836124524	1	Gear	
3	V603345110	1	Key	
4	V836659702	4	Complete Piston	USA
	V88605300	4	Complete Piston	VDB
7	V836640126	4	Piston Ring Set	
8	V836666430	4	Conrod	1935 - 1954 g
	V836666431	4	Conrod	1955 - 1974 g
	V836666433	4	Conrod	1995 - 2014 g
	V836666434	4	Conrod	2015 - 2034 g
	V836666435	4	Conrod	2035 - 2054 g
	V836666436	4	Conrod	2055 - 2074 g
	V836666432	4	Conrod	1975 - 1994 g
9	V836864141	8	Screw	
11	V836110646	4	Bush	
12	V836112765	3	Slider Bearing	
	V836112767	3	Slider Bearing	
	V836110552	4	Big End Bearing	
	V836112762	3	Slider Bearing	
	V836112763	3	Slider Bearing	
13	V836655514	5	Big-end Bearing	
	V836655537	4	Big-end Bearing	
	V836655538	4	Big-end Bearing	
	V836655539	4	Big-end Bearing	
	V836655536	4	Big-end Bearing	
14	V836120332	2	Washer	0,10mm
	V836120333	2	Washer	0,20mm
	V836119459	2	Washer	
15	V836119550	1	Gear	
16	V836122840	1	Gear	
17	V836129781	1	Ring	
18	V836136271	1	Dustcap	
19	V836846463	1	Hub	
20	V836655449	1	Pulley	
21	V836647310	1	Nut	
22	V581804600	6	Bolt	
23	V836747348	1	Housing	
24	V616810103	2	Ball	
25	V836146879	2	Shaft	
26	V581804202	2	Bolt	
27	V836146880	4	Washer	
28	V836146877	1	Gear	Ref. 29
29	V836146876	2	Bush	
30	V836146878	1	Gear	Ref. 31
31	V836146876	2	Bush	
32	V836119920		Shim	
33	V598359850	2	Pin	
34	V836747478	1	Pipe	
35	V641016008	1	Connection	
36	V640435008	2	Bolt	
37	V581805170	4	Allen Bolt	
38	V602071608	1	Clamp	
39	VHA6313	1	Screw	
40	V595959140	1	Pin	
41	V836766123	1	Engine	Ref. 23 a 31

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