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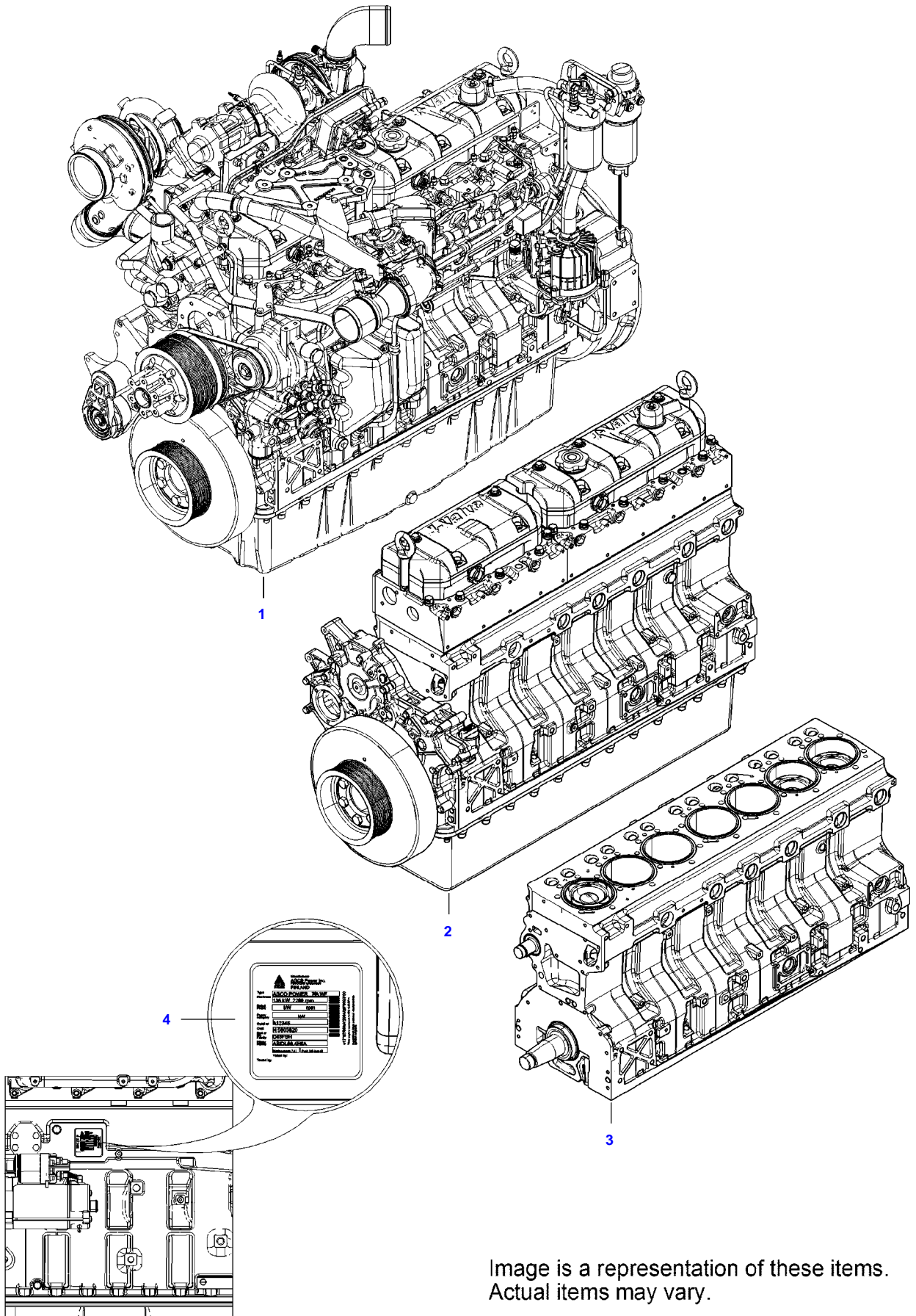


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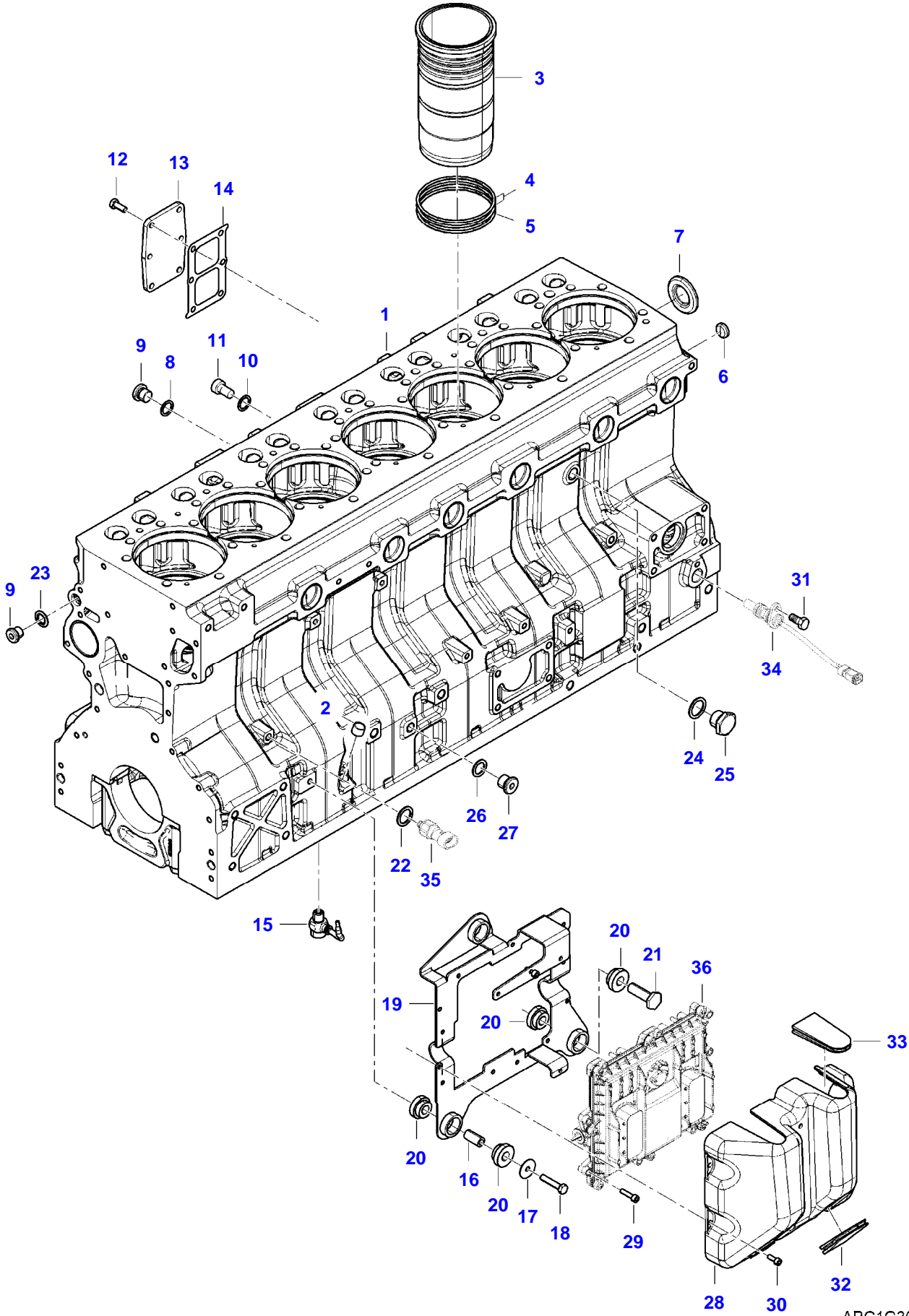
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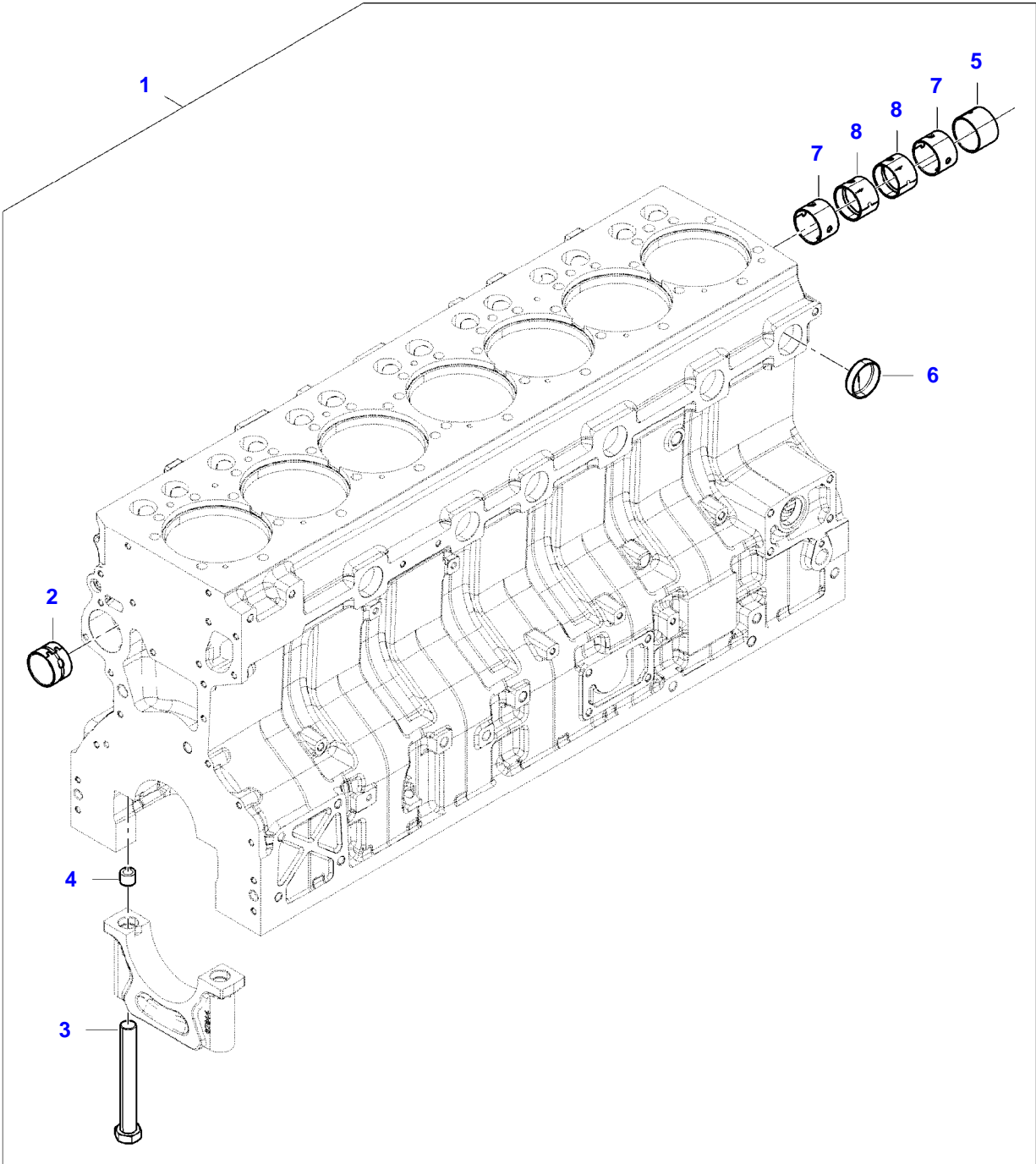
Item	Part Number	Qty	Description Comments	Technical Specification
1	ACW9156440	1	ENGINE	98 AWF-HLA
2	865491667V	1	LONG BLOCK ENGINE	98 AWF-HLA/LFVC
3	865491613X	1	SHORT BLOCK ENGINE	98 AWF-HLA/LFVC
4	V837079921	1	LABEL ENGINE TYPE PLATE	

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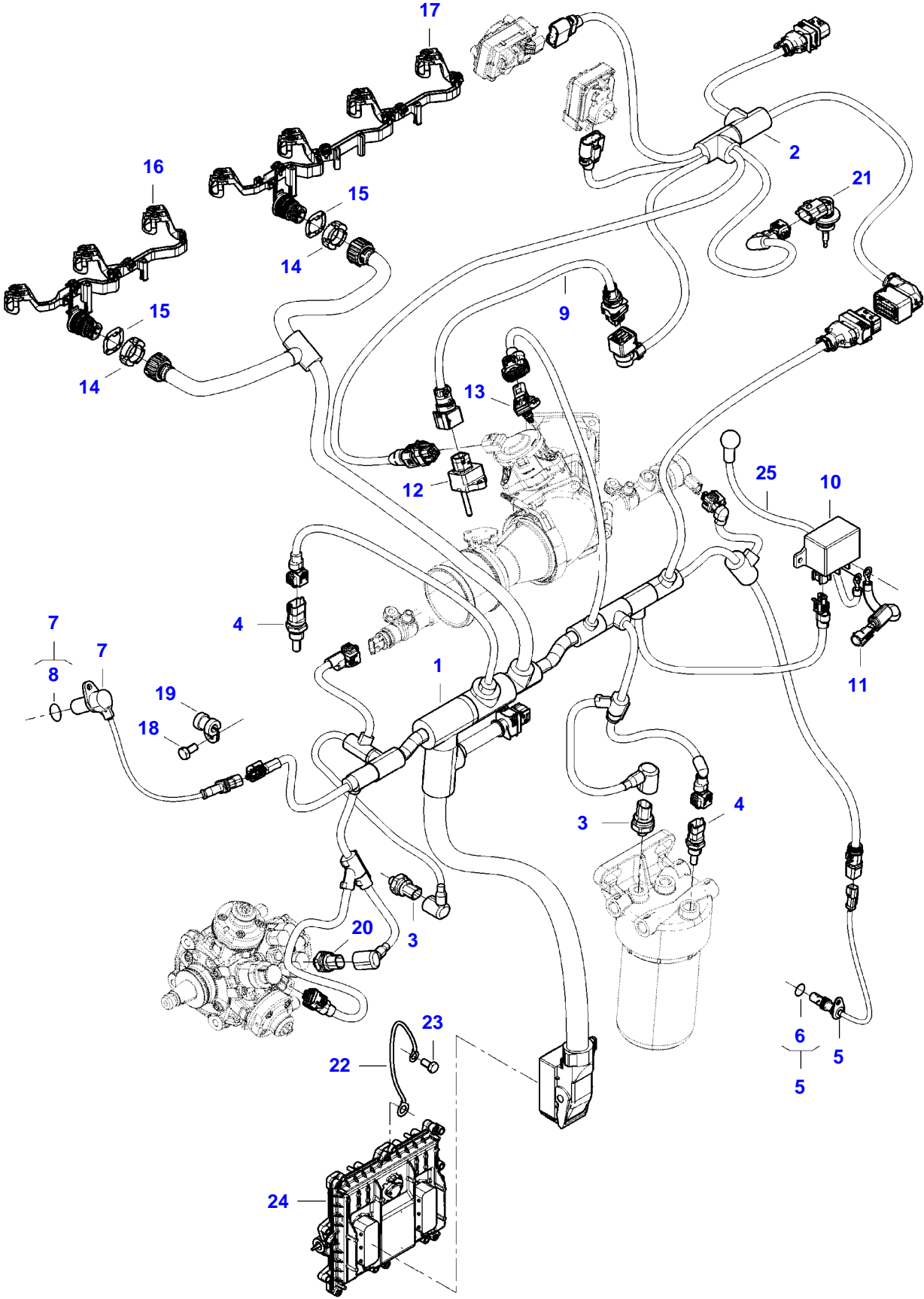
Item	Part Number	Qty	Description Comments	Technical Specification
1	V837086429	1	CYLINDER BLOCK SEE PAGE 01-0003	98 AWF-HLA/LFVC
2	V640016012	1	CUP PLUG	
3	V836867048	7	LINER	
4	V836855446	14	CYLINDER LINER O-RING [B]	
5	V836855447	7	CYLINDER LINER O-RING [B]	
6	V640016016	2	CUP PLUG	
7	V836852744	1	PLUG	
8	V615871014	6	SEALING WASHER [B]	
9	V640325110	8	SCREW PLUG	
10	V836684767	1	SEALING WASHER [B]	
11	V581804572	1	HEX SOCKET SCREW	
12	V528801382	6	HEX CAP SCREW	
13	V836846444	1	COVER	
14	ACW5174780	1	GASKET [B]	
15	V837084973	7	PISTON COOLING JET	
16	V836855626	2	SPACER	
17	V501950842	2	WASHER	
18	V529801432	2	HEX CAP SCREW	
19	V837084081	1	ECU BRACKET	
20	V837084129	6	DAMPER	
21	V837069056	1	HEX CAP SCREW	
22	V615871016	1	SEALING WASHER [B]	
23	V836684768	2	SEALING WASHER [B]	
24	V615881824	1	SEALING WASHER [B]	
25	V836019756	1	PLUG	
26	V615881420	1	SEALING WASHER [B]	
27	V640325014	1	PLUG	
28	V837084080	1	COVER	
29	V581804222	8	HEX SOCKET SCREW	
30	V581804182	6	HEX SOCKET SCREW	
31	V528801362	1	HEX CAP SCREW	
32	V837084661	1	SHIELD	
33	V837084136	2	SHIELD	
34		1	SEE PAGE 01-0032	
35		1	SEE PAGE 01-0032	
36		1	SEE PAGE 01-0032 [B] INCLUDED IN COMPLETE ENGINE GASKET KIT 2	

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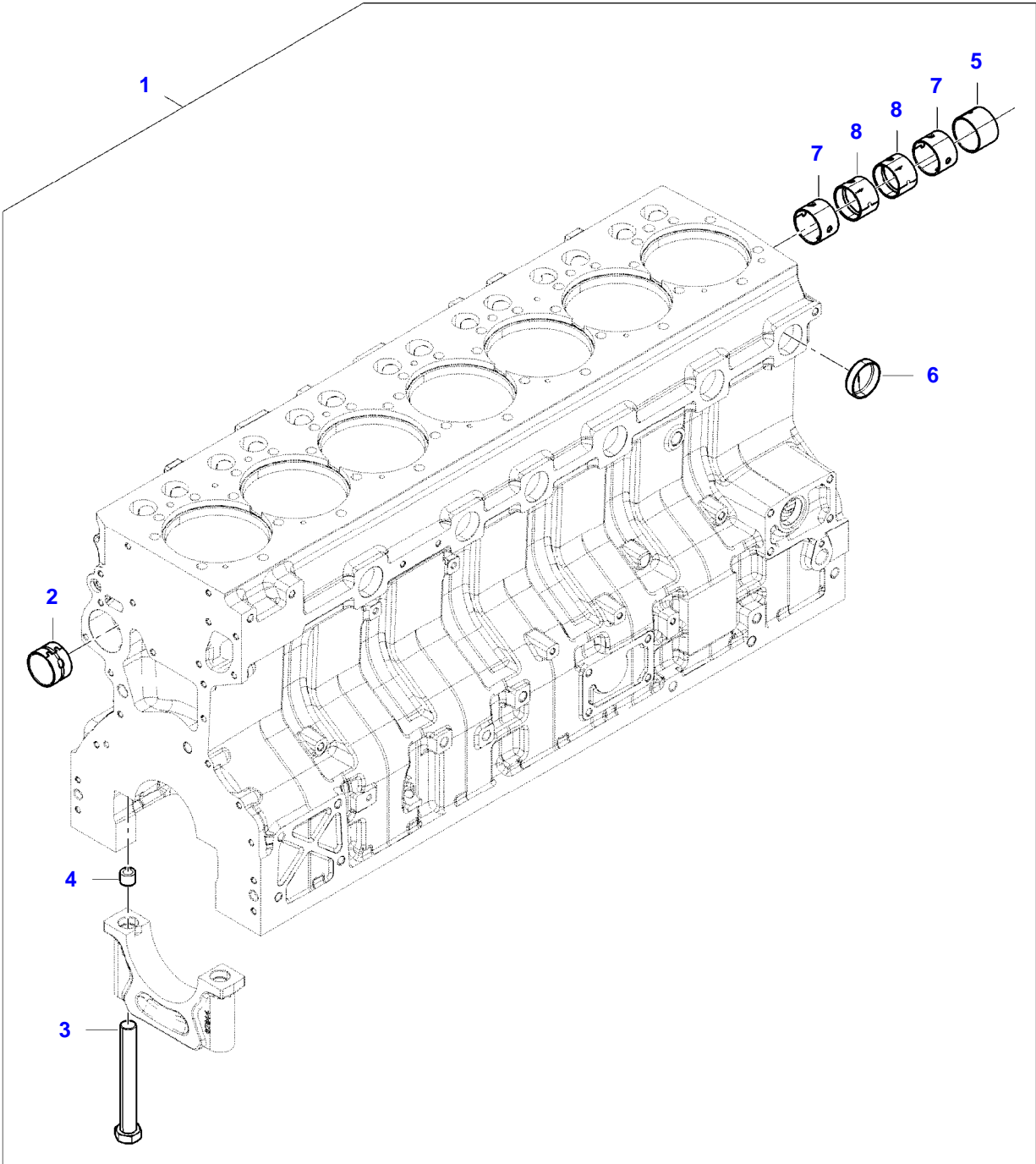
Item	Part Number	Qty	Description Comments	Technical Specification
1	V837086429	1	CYLINDER BLOCK INCLUDES ITEMS 2-8	98 AWF-HLA/LFVC
2	V836866069	1	CAMSHAFT BEARING BUSHING	
3	V835329030	16	HEX CAP SCREW	
4	V836214478	16	GUIDE SLEEVE	
5	V836852461	1	CAMSHAFT BEARING BUSHING	
6	V640016040	6	CUP PLUG	
7	V836852460	2	CAMSHAFT BEARING BUSHING	
8	V837086315	2	CAMSHAFT BEARING BUSHING	

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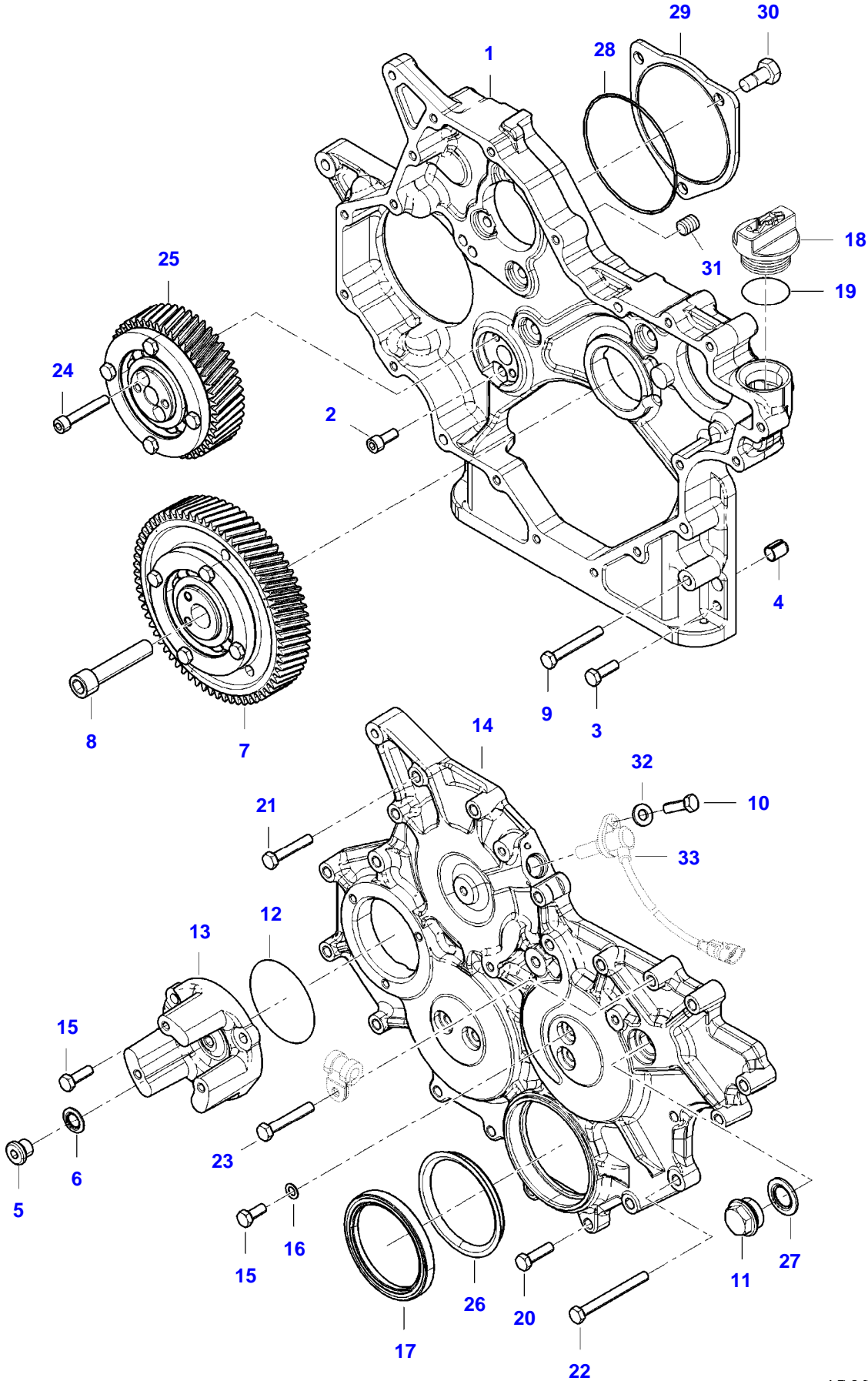
Item	Part Number	Qty	Description Comments
1	ACW2275730	1	ENGINE WIRE HARNESS
2	ACW2342280	1	ENGINE WIRE HARNESS
3	V837070201	2	PRESSURE SENSOR
4	V836667732	2	TEMPERATURE SENSOR
5	ACW0830170	1	CRANKSHAFT SPEED SENSOR INCLUDES ITEMS 6
6	V837091429	2	O-RING
7	V837070189	1	SPEED SENSOR INCLUDES ITEMS 8
8	V614601718	1	O-RING
9	V837084708	1	WIRE
10	V837069047	1	RELAY
11	V837073594	1	WIRE
12	V837074737	1	MASS AIR FLOW SENSOR (MAF)
13	V837084326	1	BOOST PRESSURE SENSOR
14	V837073921	2	LOCKING RING
15	V837073922	2	LOCKING PLATE
16	V837084141	1	ENGINE WIRE HARNESS
17	V837074692	1	ENGINE WIRE HARNESS
18	V528801362	2	HEX CAP SCREW
19	V602060610	1	RETAINER CLAMP
20	V837070209	1	PRESSURE SENSOR
21	V837074507	1	TEMPERATURE SENSOR
22	V837070292	1	GROUND WIRE
23	V528801342	1	HEX CAP SCREW
24	V837074863	1	ENGINE CONTROL UNIT
25	V837084201	1	WIRE

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Item	Part Number	Qty	Description Comments	Technical Specification
1	V837086429	1	CYLINDER BLOCK INCLUDES ITEMS 2-8	98 AWF-HLA/LFVC
2	V836866069	1	CAMSHAFT BEARING BUSHING	
3	V835329030	16	HEX CAP SCREW	
4	V836214478	16	GUIDE SLEEVE	
5	V836852461	1	CAMSHAFT BEARING BUSHING	
6	V640016040	6	CUP PLUG	
7	V836852460	2	CAMSHAFT BEARING BUSHING	
8	V837086315	2	CAMSHAFT BEARING BUSHING	

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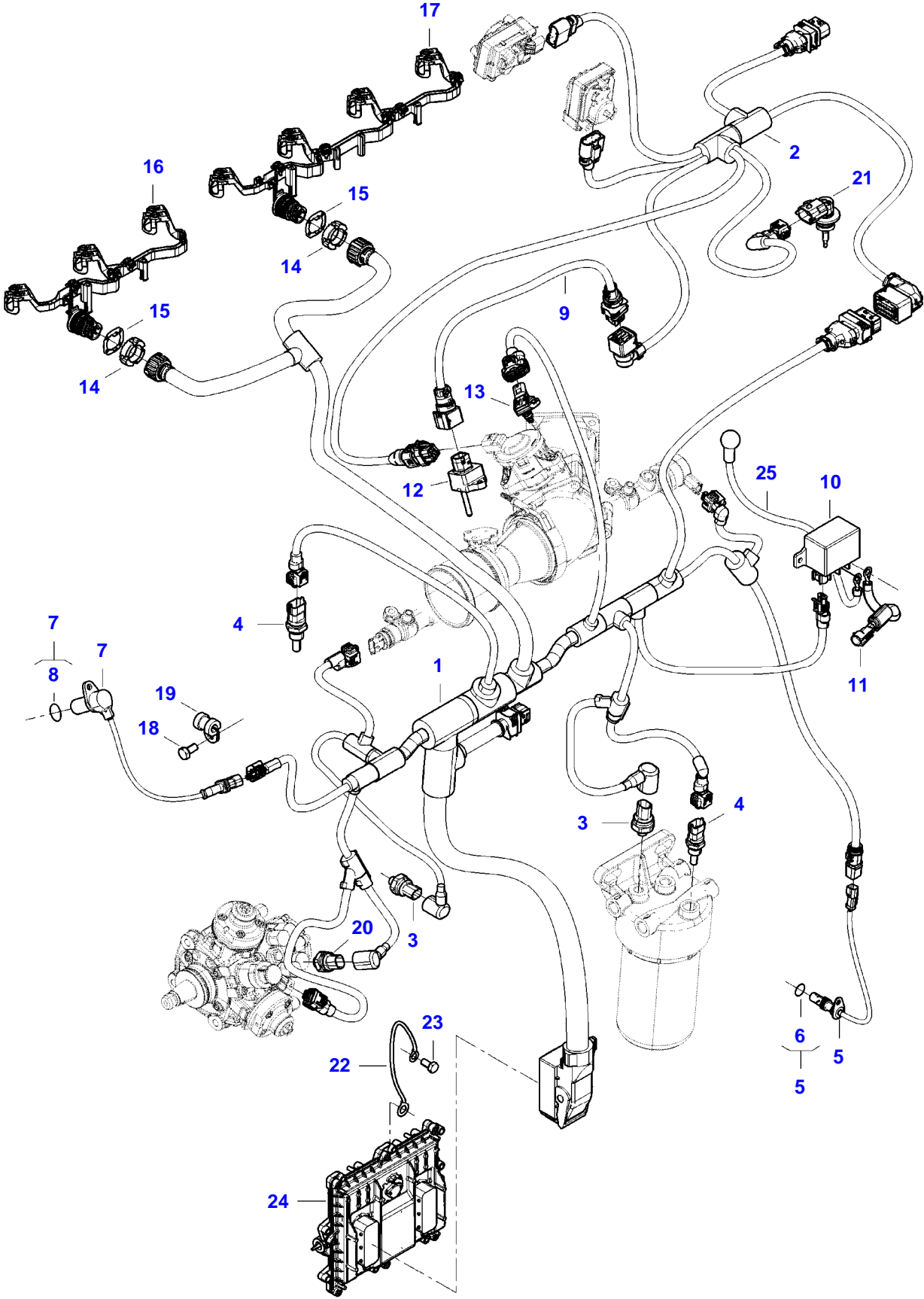


Item	Part Number	Qty	Description Comments
1	V837074713	1	TIMING GEAR CASE
2	V581704600	11	HEX SOCKET SCREW
3	V528801402	2	HEX CAP SCREW
4	V598359850	2	PIN
5	V640325110	1	SCREW PLUG
6	V615871014	1	SEALING WASHER [B]
7	V837073583	1	IDLER GEAR
8	V581705910	1	HEX SOCKET SCREW
9	V529801472	1	HEX CAP SCREW
10	V528801062	1	HEX CAP SCREW
11	V640045022	1	PLUG
12	V614606825	1	O-RING [B]
13	V837084617	1	BRACKET
14	V837074715	1	GEAR HOUSING FRONT COVER
15	V528801382	7	HEX CAP SCREW
16	V615870814	4	SEALING WASHER [B]
17	V837084867	1	CRANKSHAFT SEAL [B]
18	V837081106	1	OIL FILLER CAP
19	V614603540	1	O-RING [B]
20	V528801412	5	HEX CAP SCREW
21	V529801442	8	HEX CAP SCREW
22	V529801512	2	HEX CAP SCREW
23	V529801452	1	HEX CAP SCREW
24	V580704670	2	HEX SOCKET SCREW
25	V837073256	1	IDLER GEAR
26	V836873075	1	SHIELD
27	V615882227	1	SEALING WASHER [B]
28	V614712325	1	O-RING [B]
29	V837086283	1	COVER
30	V528802182	3	HEX CAP SCREW
31	V560201750	1	HEX SOCKET SCREW
32	V500150642	1	WASHER
33		1	

SEE PAGE 01-0032

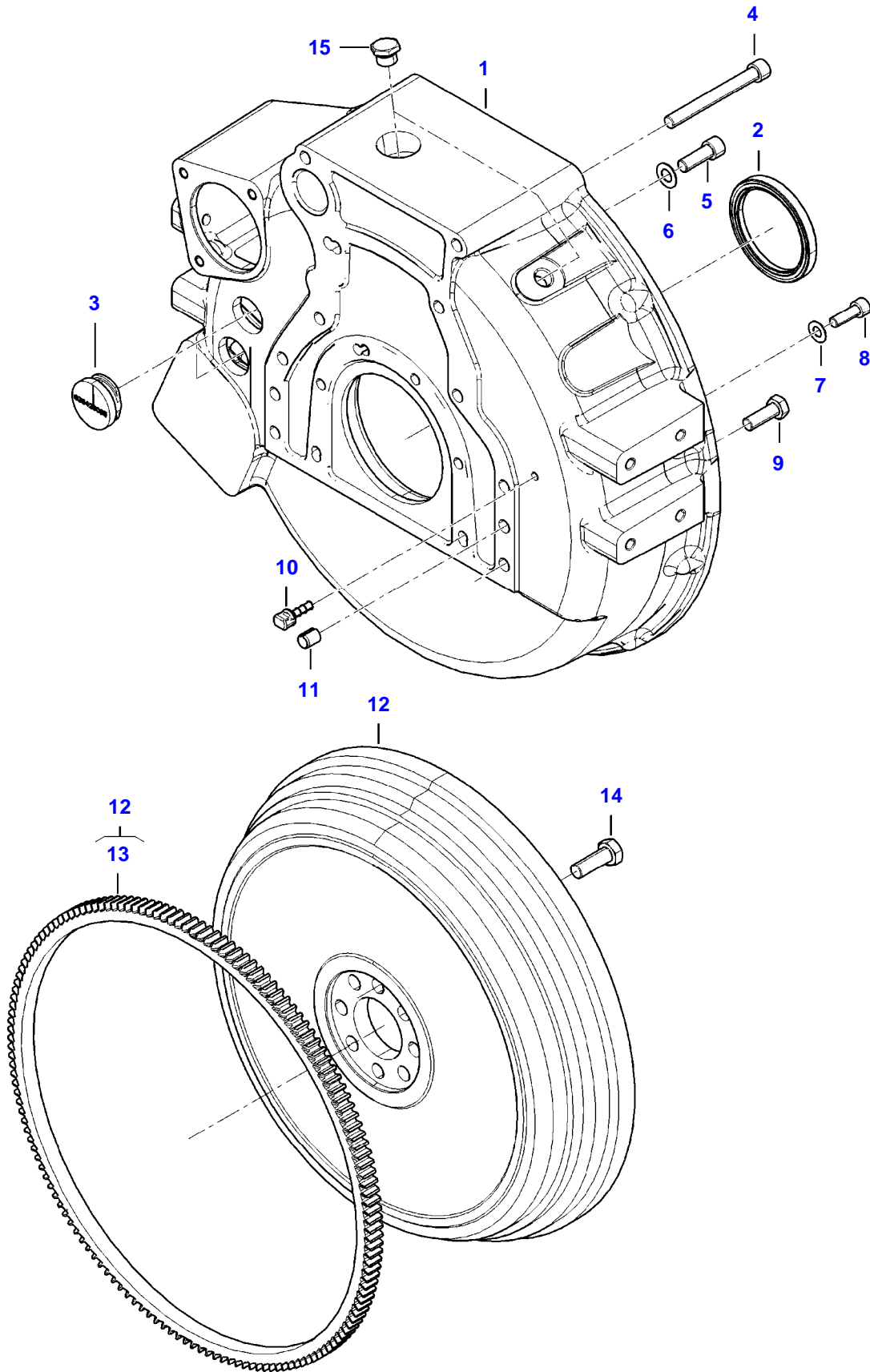
[B] INCLUDED IN COMPLETE ENGINE GASKET KIT 2

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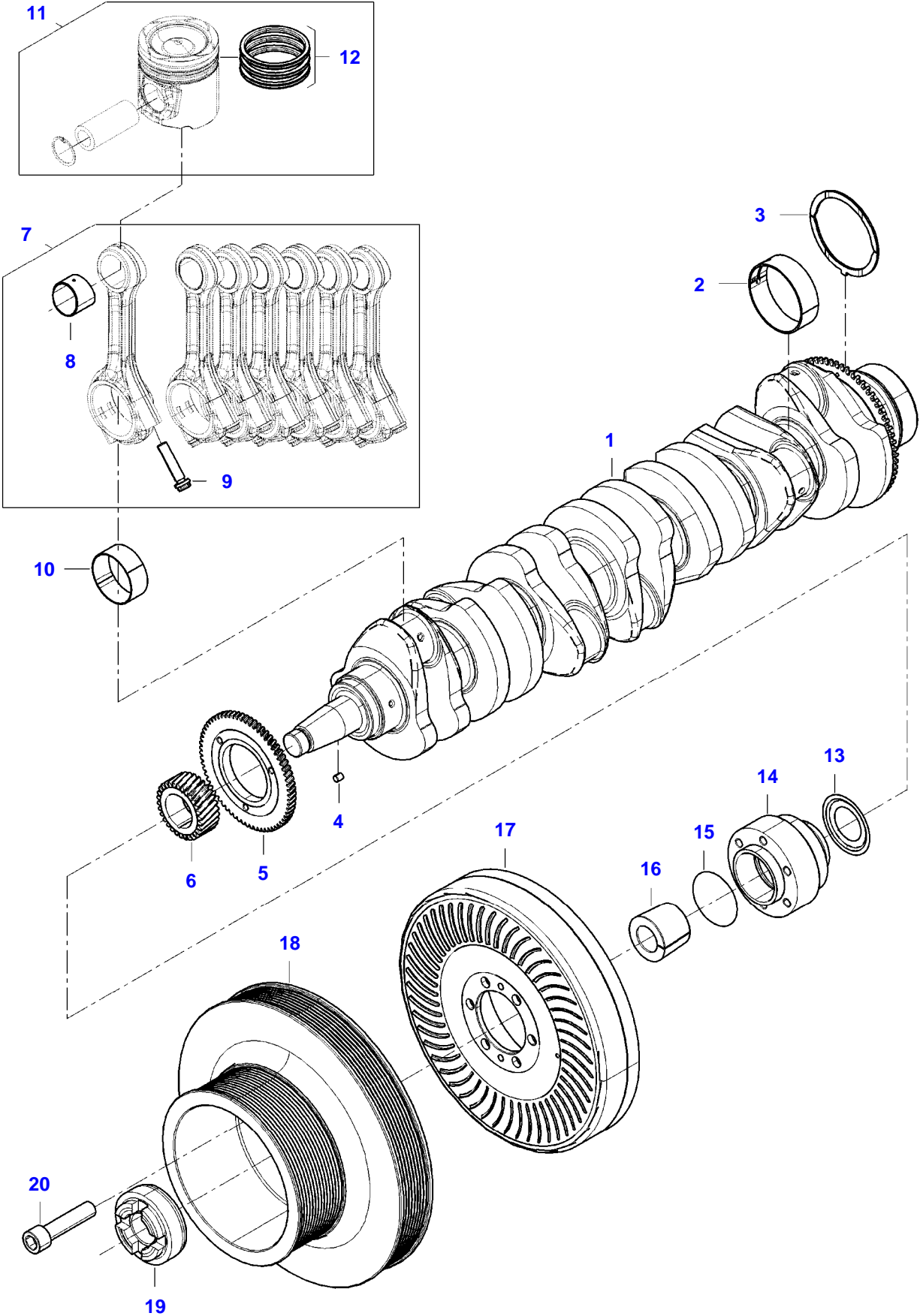
Item	Part Number	Qty	Description Comments
1	ACW2275730	1	ENGINE WIRE HARNESS
2	ACW2342280	1	ENGINE WIRE HARNESS
3	V837070201	2	PRESSURE SENSOR
4	V836667732	2	TEMPERATURE SENSOR
5	ACW0830170	1	CRANKSHAFT SPEED SENSOR INCLUDES ITEMS 6
6	V837091429	2	O-RING
7	V837070189	1	SPEED SENSOR INCLUDES ITEMS 8
8	V614601718	1	O-RING
9	V837084708	1	WIRE
10	V837069047	1	RELAY
11	V837073594	1	WIRE
12	V837074737	1	MASS AIR FLOW SENSOR (MAF)
13	V837084326	1	BOOST PRESSURE SENSOR
14	V837073921	2	LOCKING RING
15	V837073922	2	LOCKING PLATE
16	V837084141	1	ENGINE WIRE HARNESS
17	V837074692	1	ENGINE WIRE HARNESS
18	V528801362	2	HEX CAP SCREW
19	V602060610	1	RETAINER CLAMP
20	V837070209	1	PRESSURE SENSOR
21	V837074507	1	TEMPERATURE SENSOR
22	V837070292	1	GROUND WIRE
23	V528801342	1	HEX CAP SCREW
24	V837074863	1	ENGINE CONTROL UNIT
25	V837084201	1	WIRE

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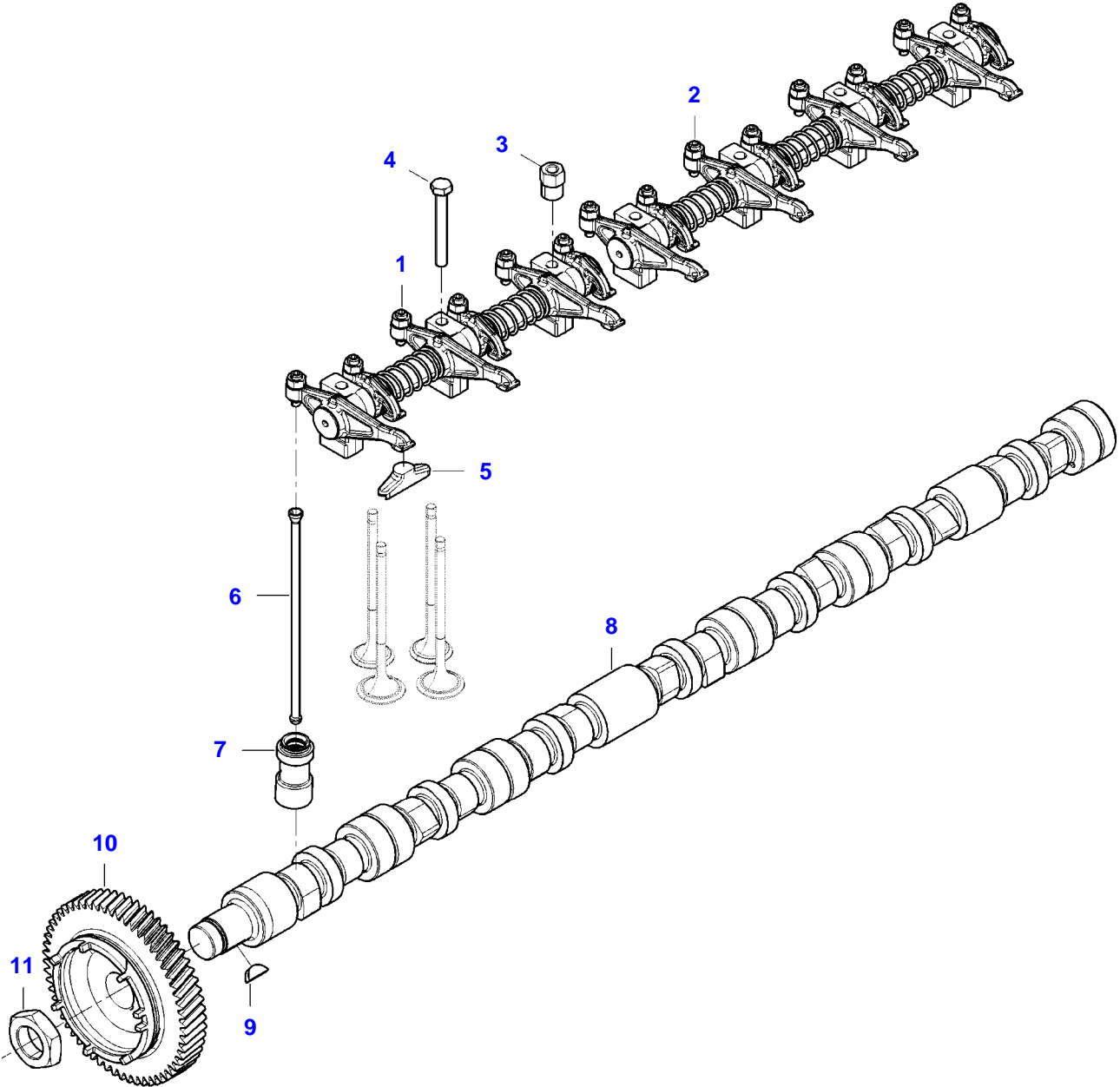
Item	Part Number	Qty	Description Comments
1	V836352143	1	FLYWHEEL HOUSING
2	V837091173	1	CRANKSHAFT SEAL [B]
3	V836428065	2	RUBBER PLUG
4	V581705584	2	HEX SOCKET SCREW
5	V581705440	2	HEX SOCKET SCREW
6	V500951202	2	SPRING WASHER
7	V500951002	6	SPRING WASHER
8	V581705030	6	HEX SOCKET SCREW
9	V528702220	6	HEX CAP SCREW
10	V836859311	1	PLUG
11	V598359850	2	PIN
12	V836859998	1	FLYWHEEL INCLUDES ITEM 13
13	V836117058	1	STARTER RING
14	V529702630	8	HEX CAP SCREW
15	V836019756	2	PLUG [B] INCLUDED IN COMPLETE ENGINE GASKET KIT 2

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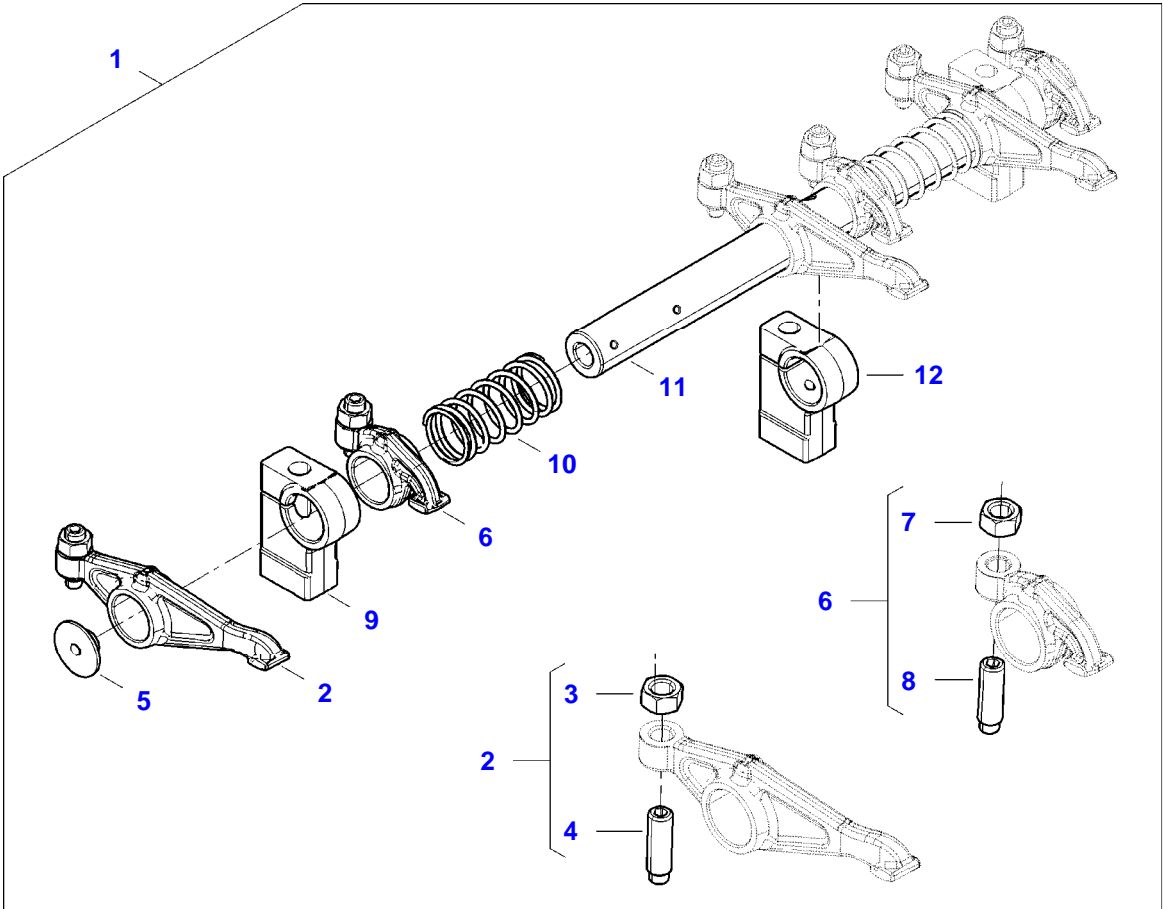
Item	Part Number	Qty	Description Comments	Technical Specification
1	V837074477	1	CRANKSHAFT	
2	V837079248	8	MAIN BEARING	
3	V837079249	2	THRUST WASHER	
4	V836867857	1	KEY	
5	V836874041	1	CRANKSHAFT GEAR	
6	V837073672	1	CRANKSHAFT GEAR	
7	V837079496	1	CONNECTING ROD KIT INCLUDES ITEMS 8-9	
8	V836864288	7	BEARING BUSH	
9	V836873510	14	CONNECTING ROD BOLT	
10	V837062996	7	CONROD BEARING	STD
11	V837086083	7	PISTON INCLUDES ITEMS 12	
12	V837079459	1	PISTON RING KIT	
13	V836867858	1	RING	
14	V837073680	1	CRANKSHAFT HUB	
15	V614606770	1	O-RING [B]	
16	V836873339	1	SLEEVE	
17	ACW2883430	1	CRANKSHAFT VIBRATION DAMPENER	
18	V837086562	1	CRANKSHAFT PULLEY	
19	V837086006	1	CRANKSHAFT NUT	
20	V581705890	6	HEX SOCKET SCREW [B] INCLUDED IN COMPLETE ENGINE GASKET KIT 2	

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Item	Part Number	Qty	Description Comments	Technical Specification
1	V837069016	1	ROCKER SHAFT ASM SEE PAGE 01-0008	
2	V837070105	1	ROCKER SHAFT ASM SEE PAGE 01-0009	
3	V836655406	5	SLEEVE NUT	
4	V529801912	2	HEX CAP SCREW	
5	V837073089	14	VALVE BRIDGE	
6	V837084417	14	PUSH ROD	
7	V837084421	14	TAPPET	HLA
8	V837073488	1	CAMSHAFT	
9	V603305760	1	WOODRUFF KEY	
10	V837073675	1	CAMSHAFT GEAR	
11	V837069085	1	NUT	

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Item	Part Number	Qty	Description Comments
1	V837069016	1	ROCKER SHAFT ASM INCLUDES ITEMS 2-12
2	V837069011	3	ROCKER ARM INCLUDES ITEMS 3-4
3	V512861000	1	NUT
4	V837069023	1	VALVE ROCKER ADJUSTMENT SCREW
5	V837069020	2	PLUG
6	V837069013	3	ROCKER ARM INCLUDES ITEMS 7-8
7	V512861000	1	NUT
8	V837069023	1	VALVE ROCKER ADJUSTMENT SCREW
9	V837069017	2	ROCKER SHAFT BRACKET
10	V837069019	2	SPRING
11	V837069015	1	SHAFT
12	V837069018	1	ROCKER SHAFT BRACKET



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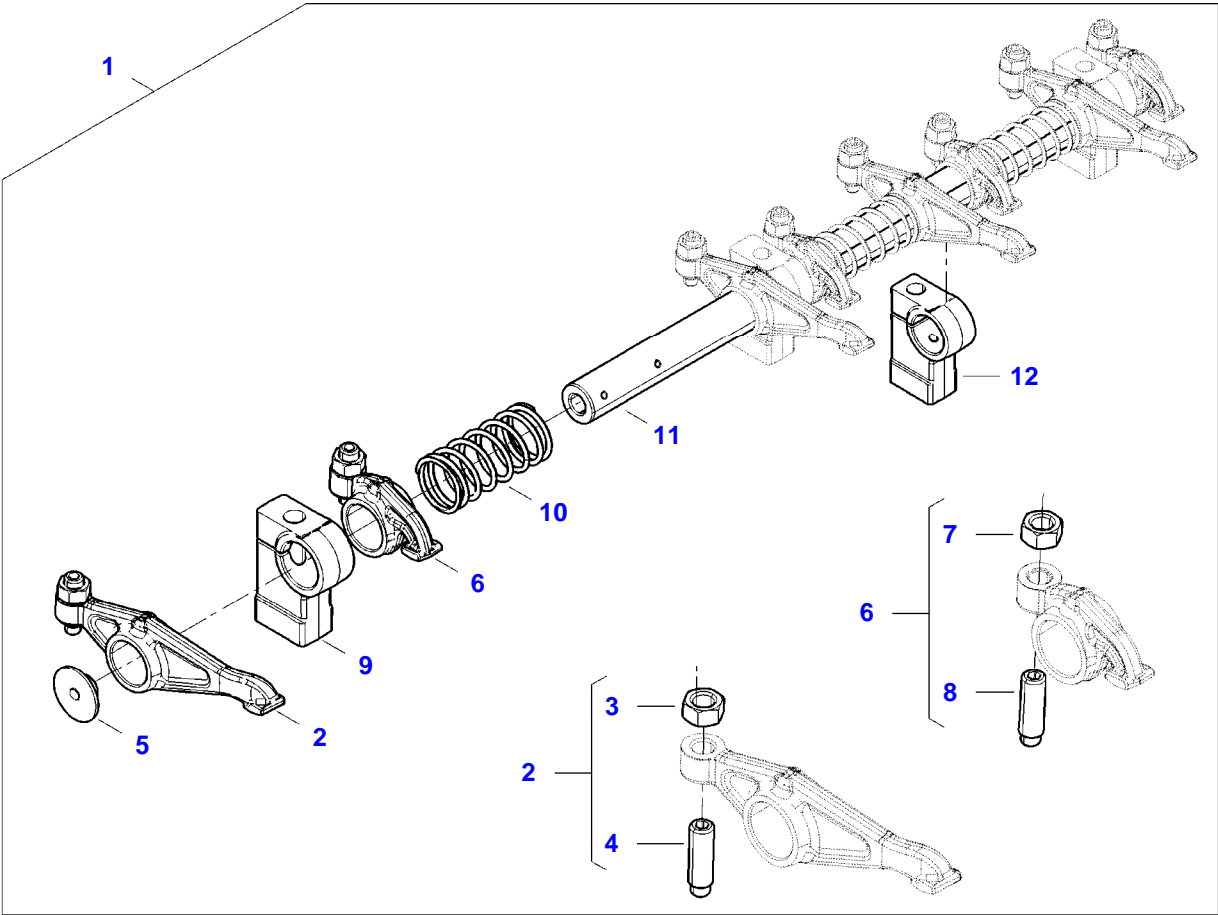
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Item	Part Number	Qty	Description Comments
1	V837070105	1	ROCKER SHAFT ASM INCLUDES ITEMS 2-12
2	V837069011	4	ROCKER ARM INCLUDES ITEMS 3-4
3	V512861000	1	NUT
4	V837069023	1	VALVE ROCKER ADJUSTMENT SCREW
5	V837069020	2	PLUG
6	V837069013	4	ROCKER ARM INCLUDES ITEMS 7-8
7	V512861000	1	NUT
8	V837069023	1	VALVE ROCKER ADJUSTMENT SCREW
9	V837069017	3	ROCKER SHAFT BRACKET
10	V837069019	3	SPRING
11	V837070104	1	SHAFT
12	V837069018	1	ROCKER SHAFT BRACKET

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