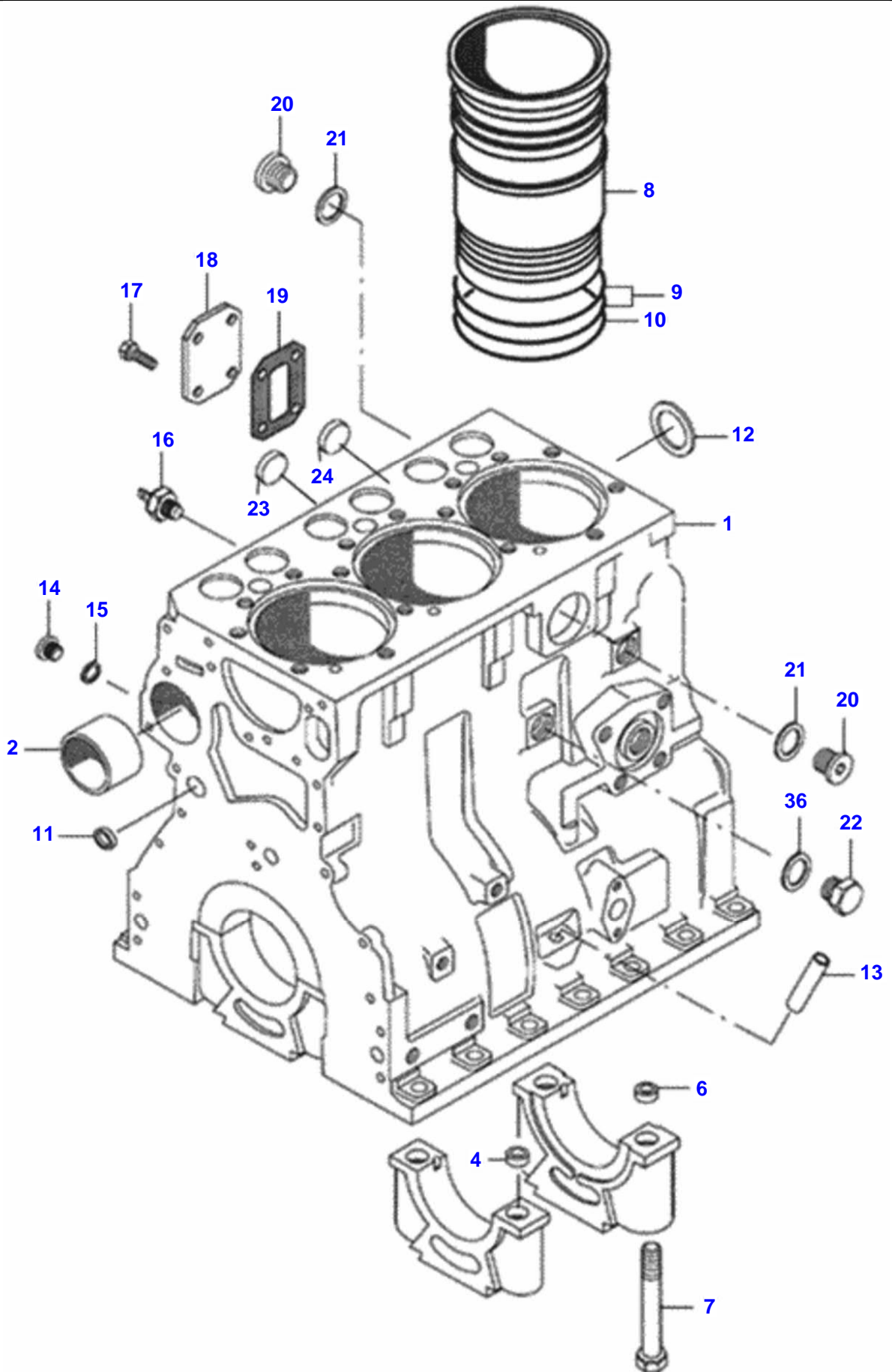


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Cylinder Block

Item	Part Number	Qty	Description	Comments
1	836667523	1	Assy	
2	836322610	1	Bush	
4	836214478	6	Guide Bushing	
6	836214478	2	Guide Bushing	
7	529903180	8	Screw	
8	836647933	3	Liner	Flange s=9,08mm
	836666990	3	Liner	Flange s=9,03 st
	836647935	3	Liner	Flange s=9,23mm
	836647934	3	Liner	Flange s=9,13mm
9	836647502	6	Seal Ring	S2
10	836647503	3	Seal Ring	S2
11	640016016	4	Plug	
12	836529872	1	Pad	
13	836014334	1	Pipe	
14	640325110	2	Plug	
15	615571014	2	Seal Ring	S2
16	89609400	1	Temp. Sensor	From Serial or Engine Number
	887283760		Temp. Sensor	Up to Serial or Engine Number
17	528801362	2	Bolt	
18	836659543	1	Cover	
	836647400	1	Cover	
19	836647401	1	Gasket	S2
	836659544	1	Gasket	S2
20	640325018	2	Plug	
21	KH3617	2	Seal Ring	
22	836019756	1	Plug	
23	640016018	1	Plug	
24	640016012	1	Plug	
36	836640289	1	Kit, Joint	S1
	615881824	1	O-Ring	
	836640356	1	Gasket Set S1+S2	S1 + S2

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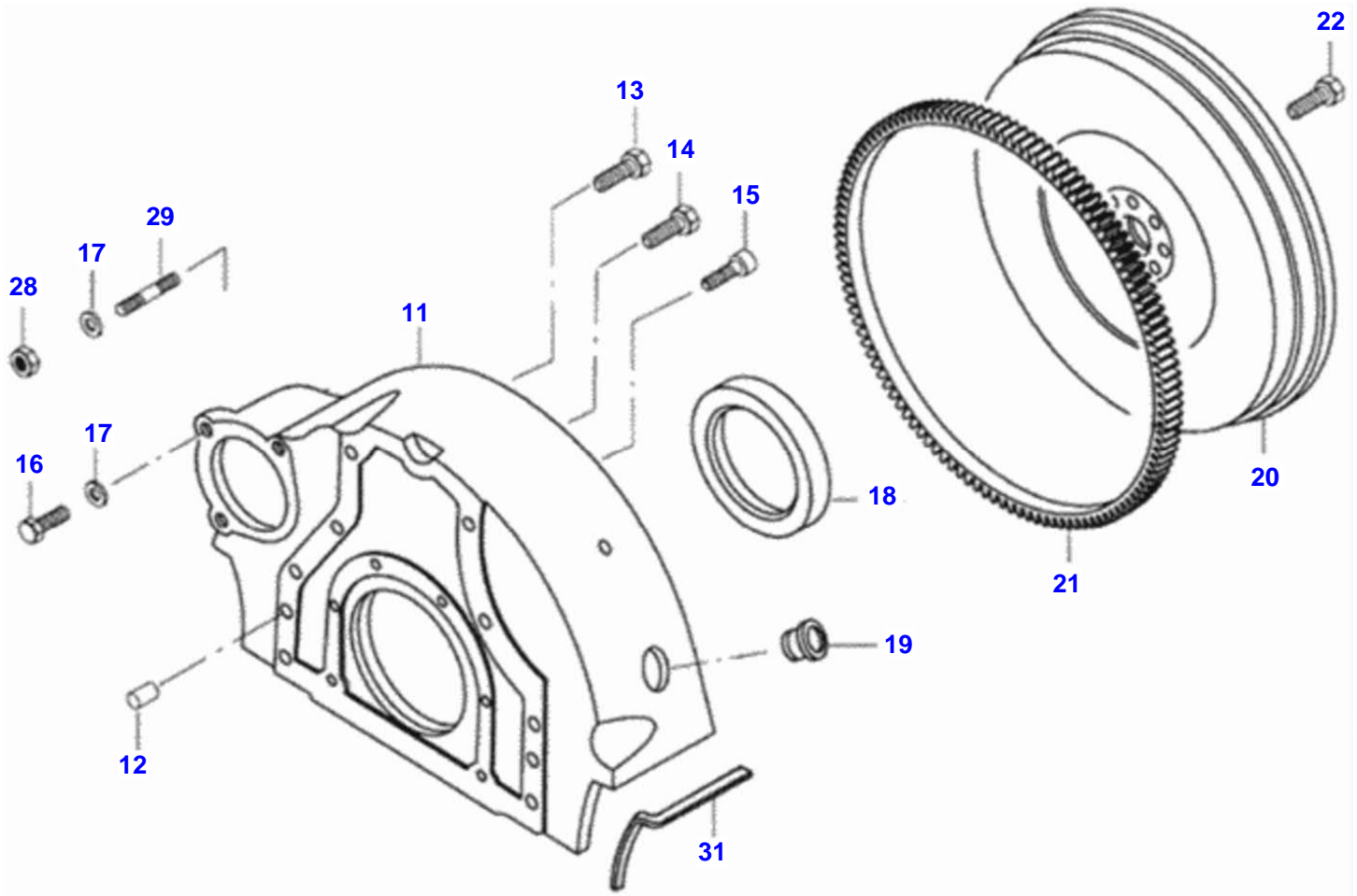
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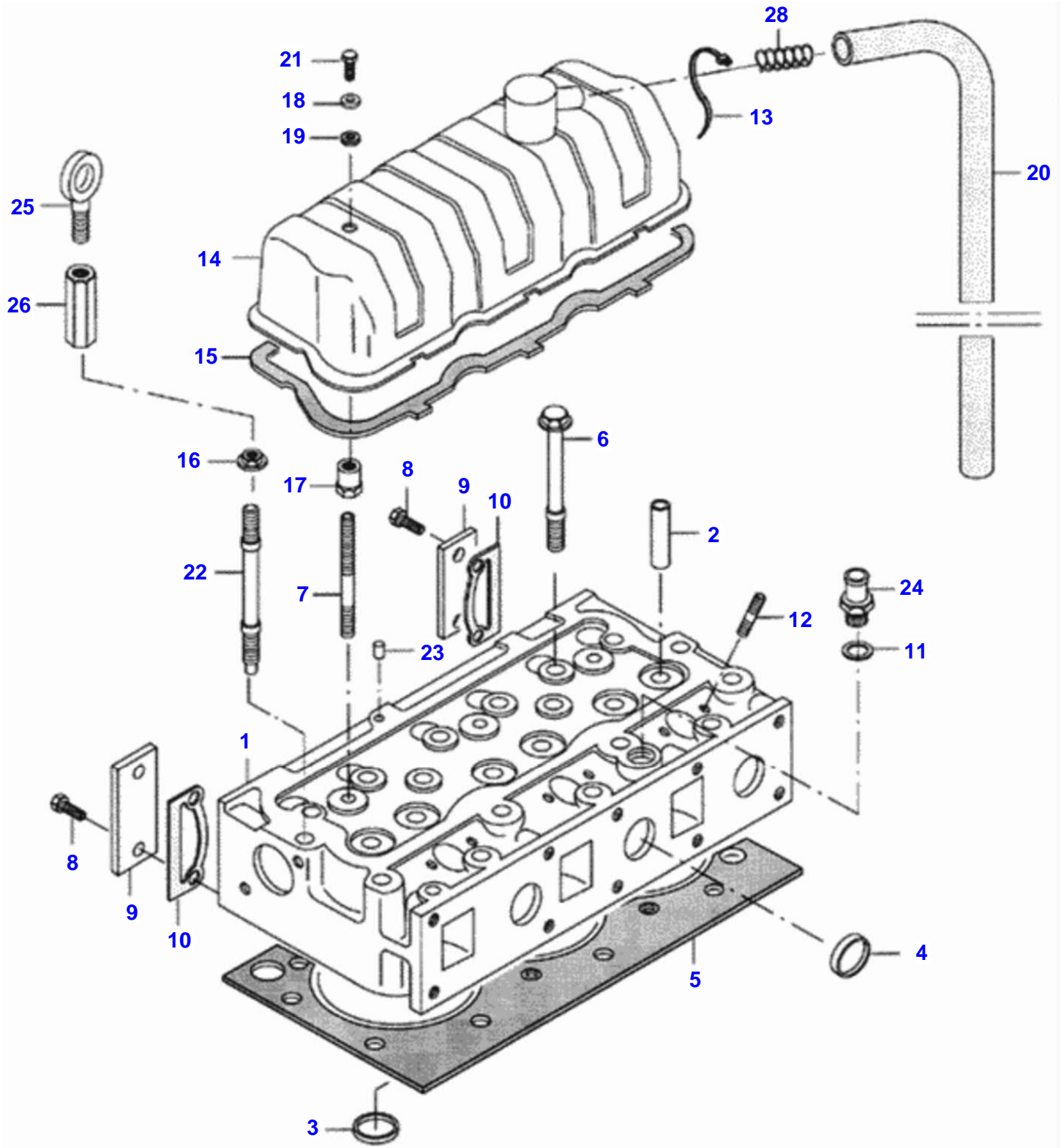
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Flywheel And Gear Rim

Item	Part Number	Qty	Description	Comments
11	836752443	1	Housing	
12	598359850	2	Pin	
13	581705440	2	Bolt	
14	528902220	7	Bolt	
15	581705030	6	Screw	
16	528801800	3	Screw	
17	500951000	3	Washer	
18	837074841	1	Seal	S2
19	836007572	1	Plug	
20	453064283	1	Flywheel	
21	836117970	1	Starter Ring	Number of teeth/spines 128
22	528902230	7	Screw	
28	504601000	3	Nut	
29	546801800	3	Stud	
31	31058600	1	Left Gasket	
	31085600	1	Left Gasket	

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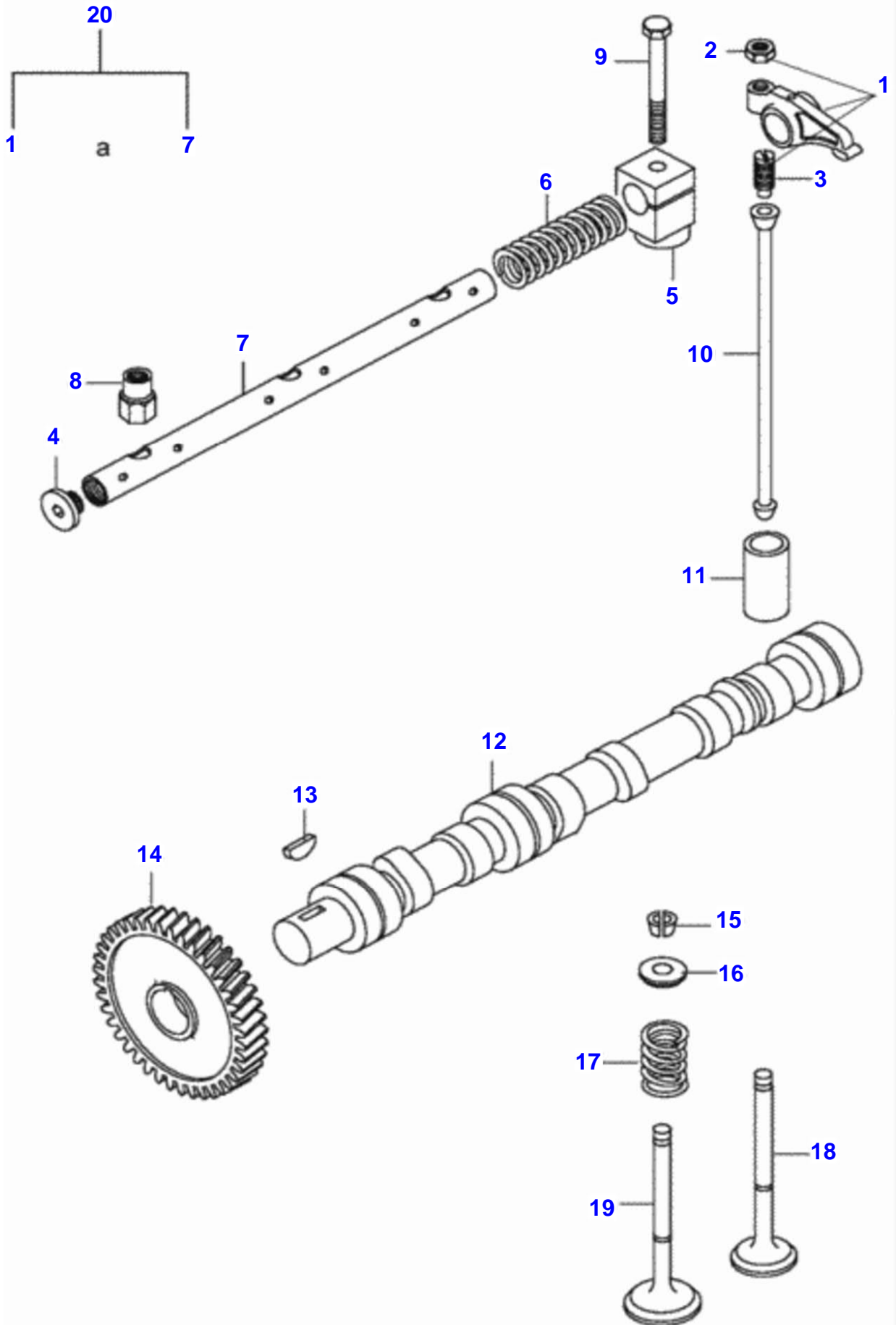
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Cylinder Head

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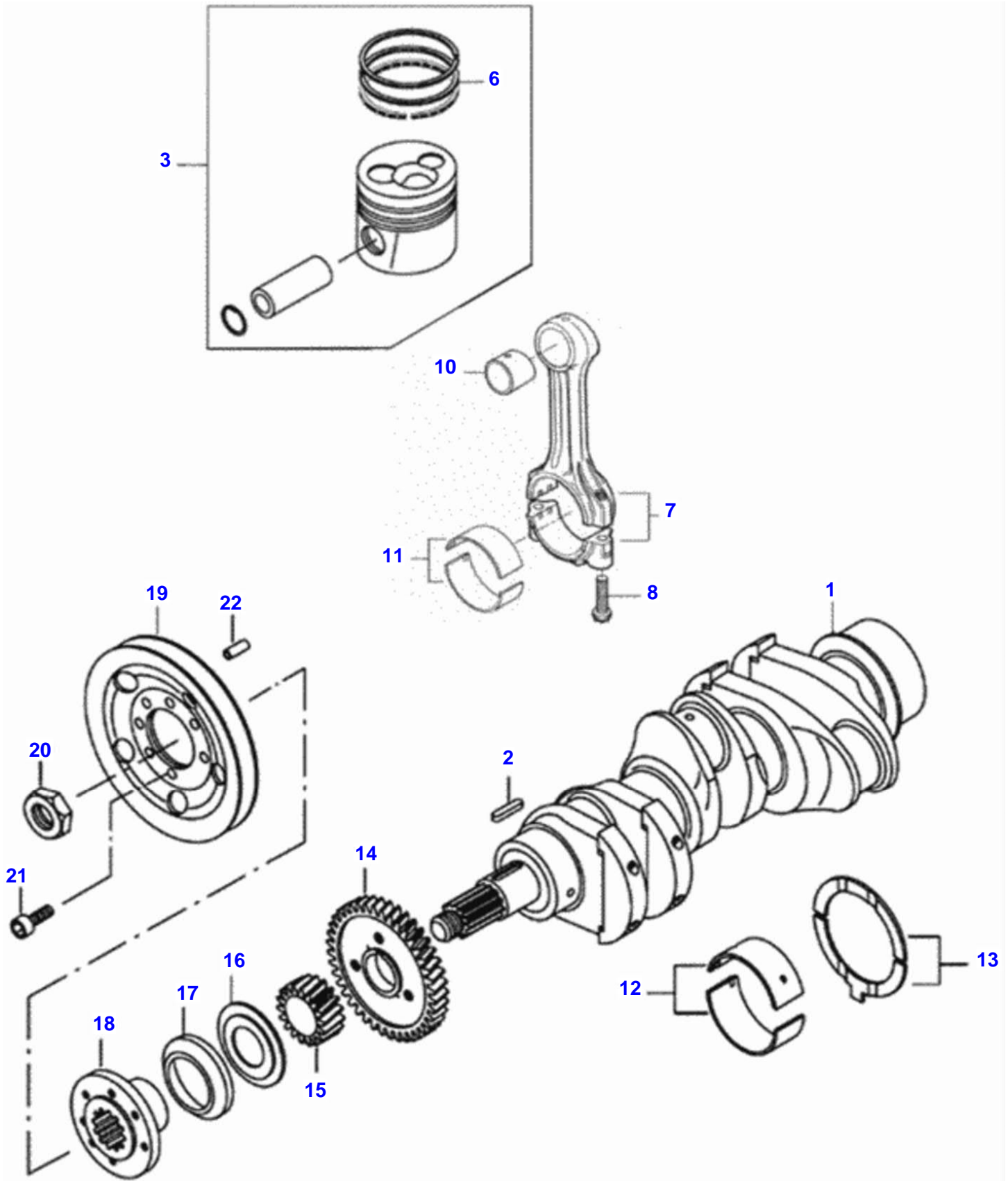
Item	Part Number	Qty	Description	Comments
1	836855381	1	Head	
2	836673175	6	Valve Guide	
3	836647600	3	Valve Seat	
4	836647942	5	Pad	
5	837084523	1	Head Gasket	S1
6	836646383	15	Screw	
7	546801900	2	Stud	
8	528801800	4	Screw	
9	836855350	2	Cover	
10	836855417	2	Gasket	S1
11	615881822	1	Collet	S1
12	546901435	6	Stud	
13	835329746	1	Clamp	
14	836646359	1	Cover	
15	836646360	1	Gasket	S1
16	836859110	2	Nut	
17	836655406	2	Nut	
18	836119855	2	Washer	
19	836012841	2	Washer	S1
20	836647814	1	Hose	
21	528801780	2	Bolt	
22	836859109	2	Stud	
23	595953360	1	Pin	
24	836119837	1	Connection	
25	836640252	1	Eyelet	
26	836647835	1	Nut	
28	836659103	1	Spring	

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Valves Mechanism

Item	Part Number	Qty	Description
1	836667042	6	Complete
2	512861000	6	Nut
3	837069023	6	Bolt
4	837069020	2	Plug
5	836666609	3	Bracket
6	836655884	2	Spring
7	836655870	1	Shaft
8	836655406	2	Nut
9	529801910	1	Screw
10	836655867	6	Push Rod
11	836014264	6	Tappet
12	836646374	1	Camshaft
13	603305760	1	Key
14	836646389	1	Gear
15	836646382	12	Valve Cotter
16	836646381	6	Spring Plate
17	837073405	6	Spring
18	836646357	3	Valve Exhaust
19	836646356	3	Valve Inlet
20	836667043	1	Valve Mechanism

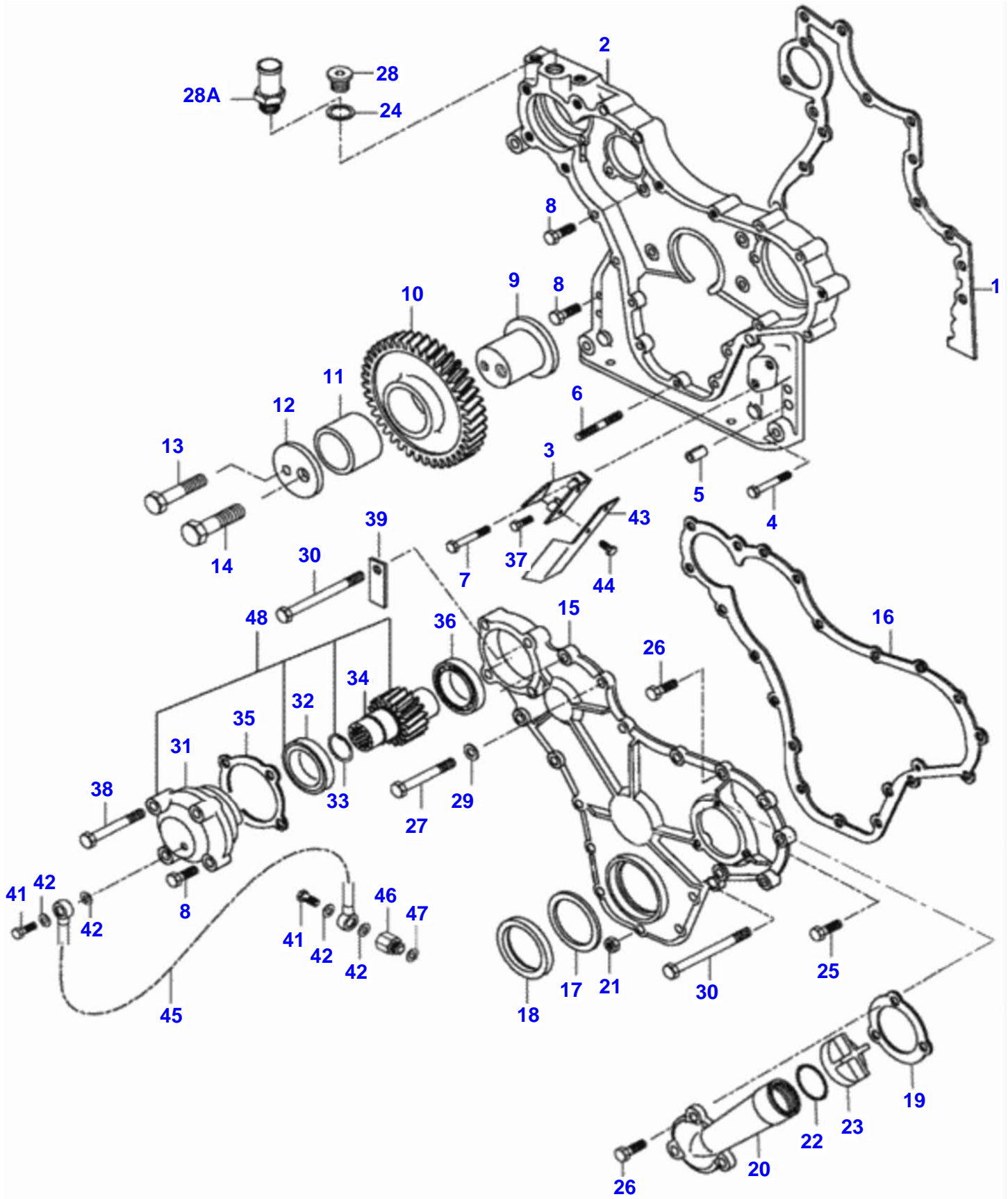


Crankshaft Mechanism

Item	Part Number	Qty	Description	Comments
1	837074337	1	Crankshaft	
2	603345110	1	Key	
3	88605300	3	Complete Piston	
6	836640126	3	Piston Ring Set	
7	82659700	1	Kit, Conrod	
8	836864141	6	Screw	
10	836646271	3	Bush	
11	836112763	3	Slider Bearing	0,50mm
	836112765	3	Slider Bearing	1,00mm
	836112767	3	Slider Bearing	1,50mm
	836112762	3	Slider Bearing	0,25mm
	836110552	3	Big-End	[A]
12	836655514	4	Big-end Bearing	[A]
	836655537	4	Big-end Bearing	0,50mm
	836655538	4	Big-end Bearing	1,00mm
	836655539	4	Big-end Bearing	1,50mm
13	836120333	2	Washer	0,20mm
	836119459	2	Stop Ring	STD
	836120332	2	Washer	0,10mm
14	836120019	1	Gear	
15	836122840	1	Gear	
16	836129781	1	Ring	
17	836136271	1	Dustcap	
18	836846463	1	Hub	
19	836655449	1	Pulley	
20	836647310	1	Nut	
21	581804600	6	Bolt	
22	595953360	1	Pin	

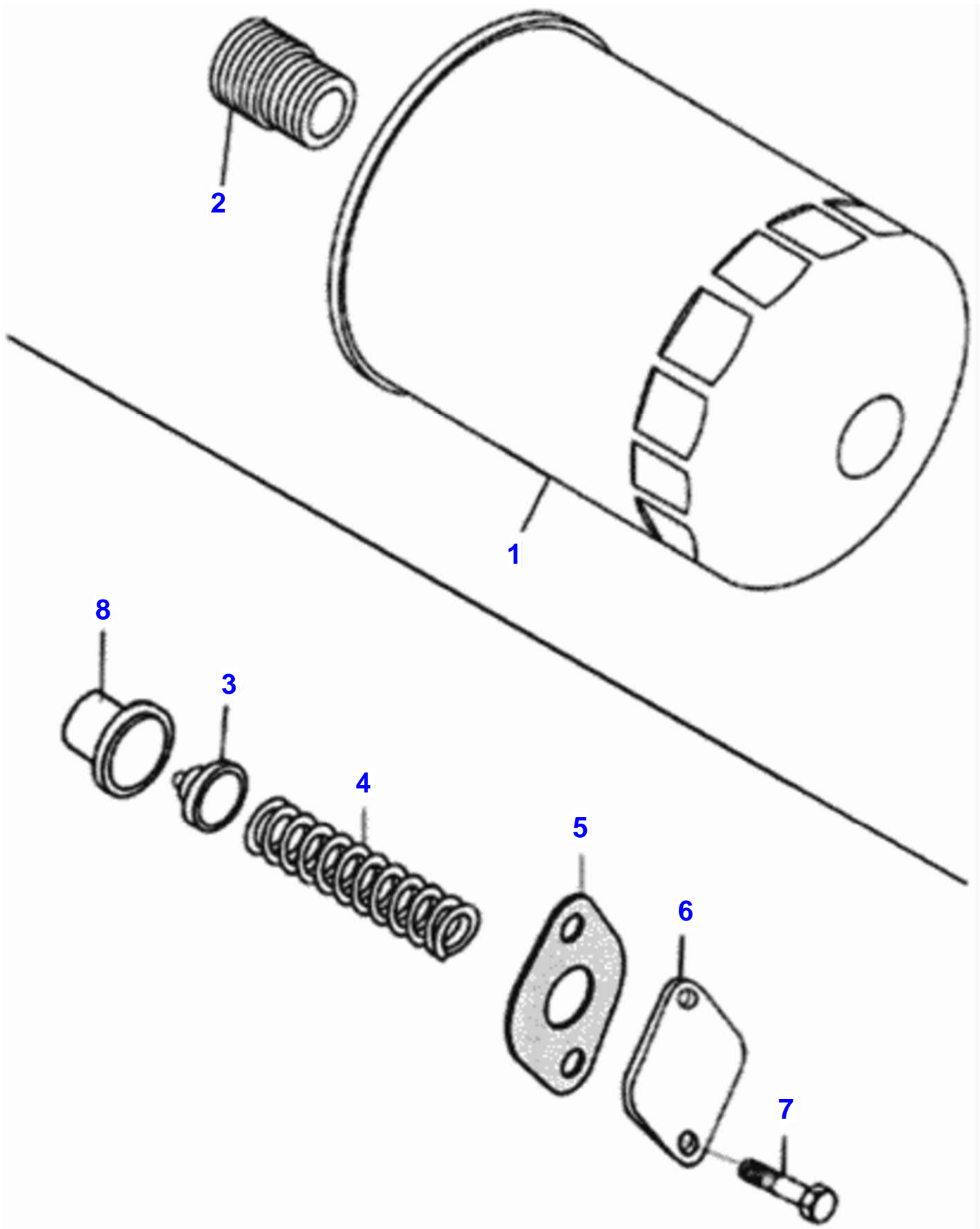
FOOTNOTE [A] STANDARD

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Gear Housing

Item	Part Number	Qty	Description	Comments
1	836647419	1	Gasket	S2
2	836652221	1	Timing Gear Case	
3	836655720	1	Gauge	
4	529801440	2	Screw	
5	598359850	4	Pin	
6	546801380	5	Stud	
7	529801450	1	Bolt	
8	528801400	10	Bolt	
9	836138356	1	Shaft	
10	836138354	1	Gear	
11	836139039	1	Bush	
12	836129845	1	Attachment Cover	
13	528801910	1	Bolt	
14	529902720	1	Screw	
15	836647575	1	Cover	
16	835336796	1	Gasket	S2
17	836129782	1	Collet	
18	614105880	1	Seal	S2
19	836129946	1	Gasket	S2
20	835338325	1	Right Tube	
21	504800800	5	Nut	
22	614603540	1	O Ring	S2
23	836017927	1	Cover	
24	KH6317	1	O-Ring	
25	528801420	3	Bolt	
26	HA6323	5	Screw	
27	529801470	3	Bolt	
28	836119851	1	Left Connection	
29	836120989	1	Double	
30	529801500	2	Screw	
31	836655230	1	Bearing Housing	
32	LA1014	1	Bearing	
33	KG3031	1	Circlip	
34	836674533	1	Gear Z - 38	
35	835336793	1	Gasket	S2
36	610060090	1	Bearing	
38	529801460	3	Screw	
39	836083428	1	Fastening Plate	
41	640435008	2	Bolt	
42	615870610	4	Seal Ring	
43	836659093	1	Belt Cover	
44	528801082	2	Bolt	
45	82664500	1	Hose	
46	836655736	1	Connection	
47	615571014	1	Seal Ring	
48	836655232	1	Assy	





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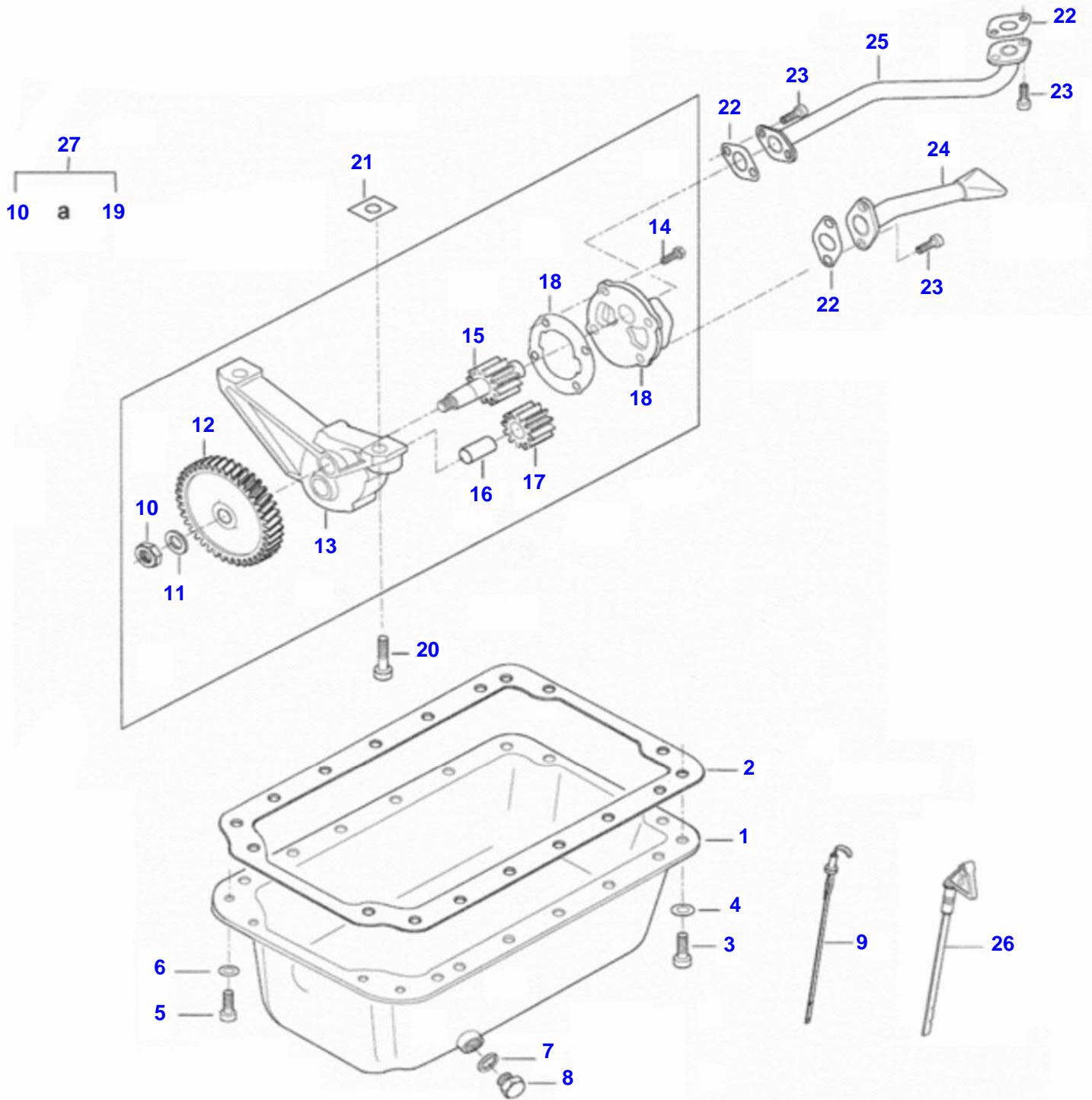
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Oil Filter

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Item	Part Number	Qty	Description	Comments
1	836647133	1	Oil Filter	
2	836647404	1	Connection	
3	836659522	1	Command	
4	836864056	1	Spring	
5	836322190	1	Gasket	S2
6	836129849	1	Cover	
7	HA9230	2	Screw	
8	836659521	1	Intake	

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