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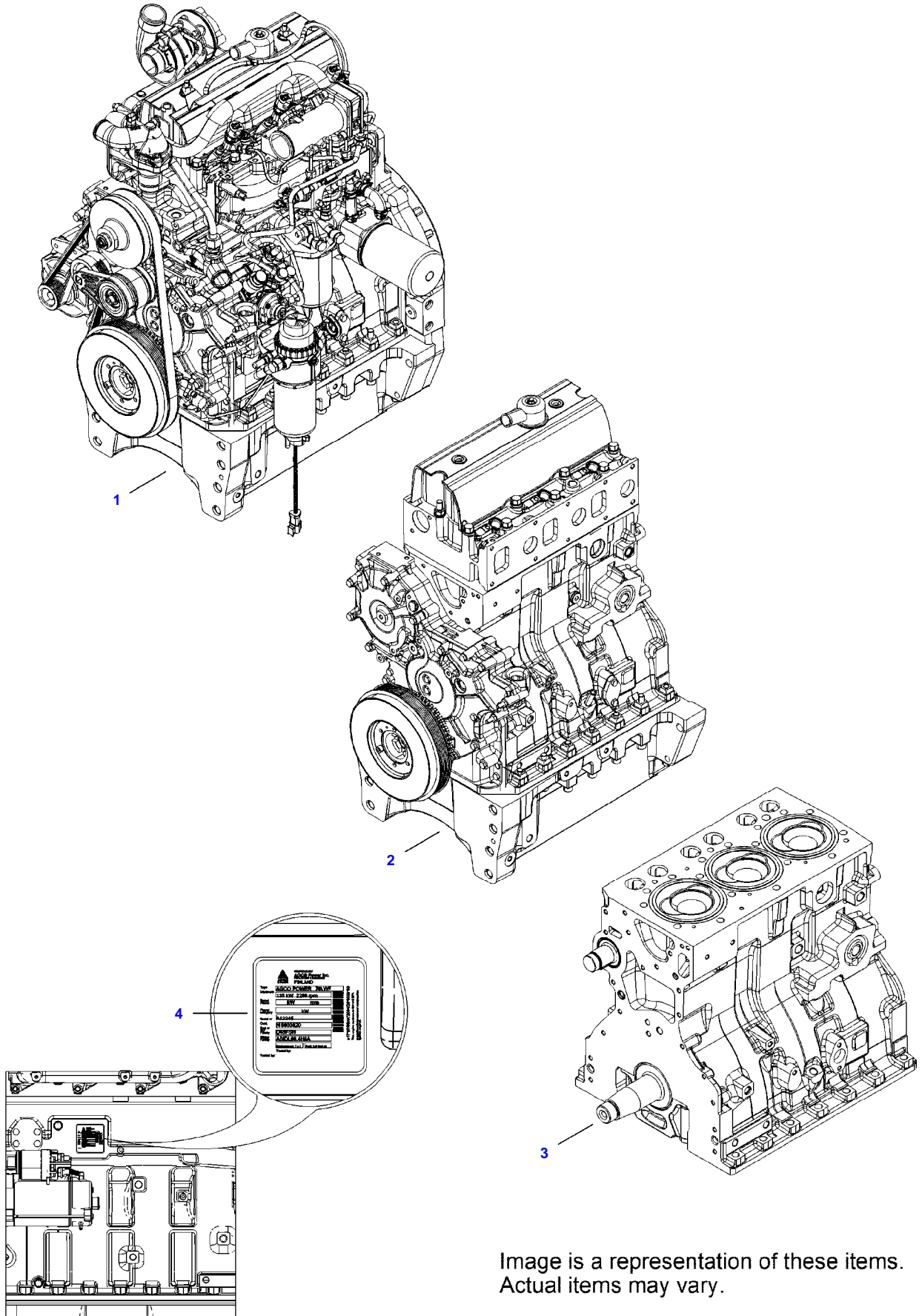


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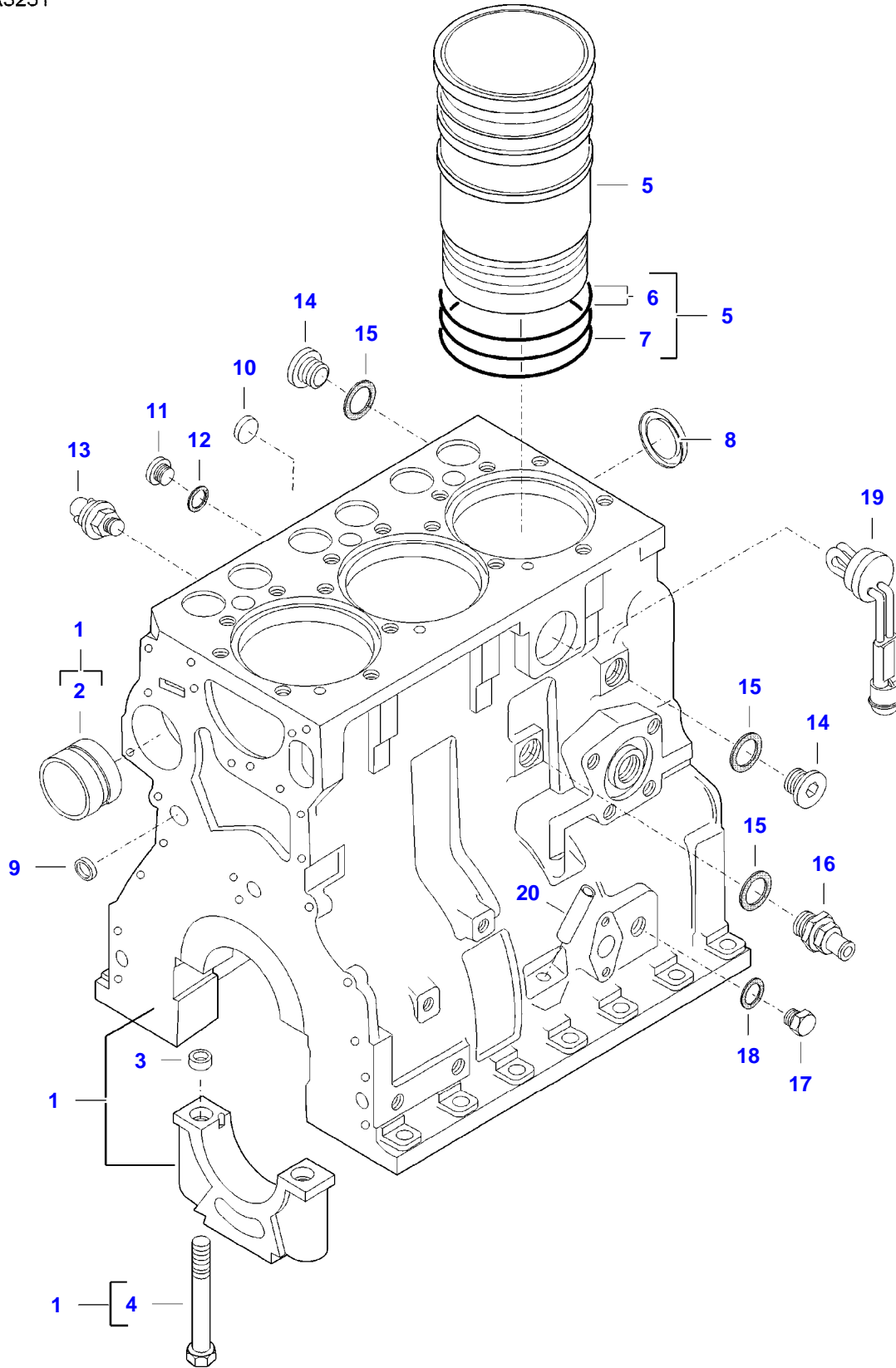
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Item	Part Number	Qty	Description Comments	Technical Specification
1	V832576302	1	ENGINE	33 DTA
2	862576302V	1	LONG BLOCK ENGINE	33 DTA
3	862576302X	1	SHORT BLOCK ENGINE	33 DTA
4	V837079921	1	LABEL ENGINE TYPE PLATE	

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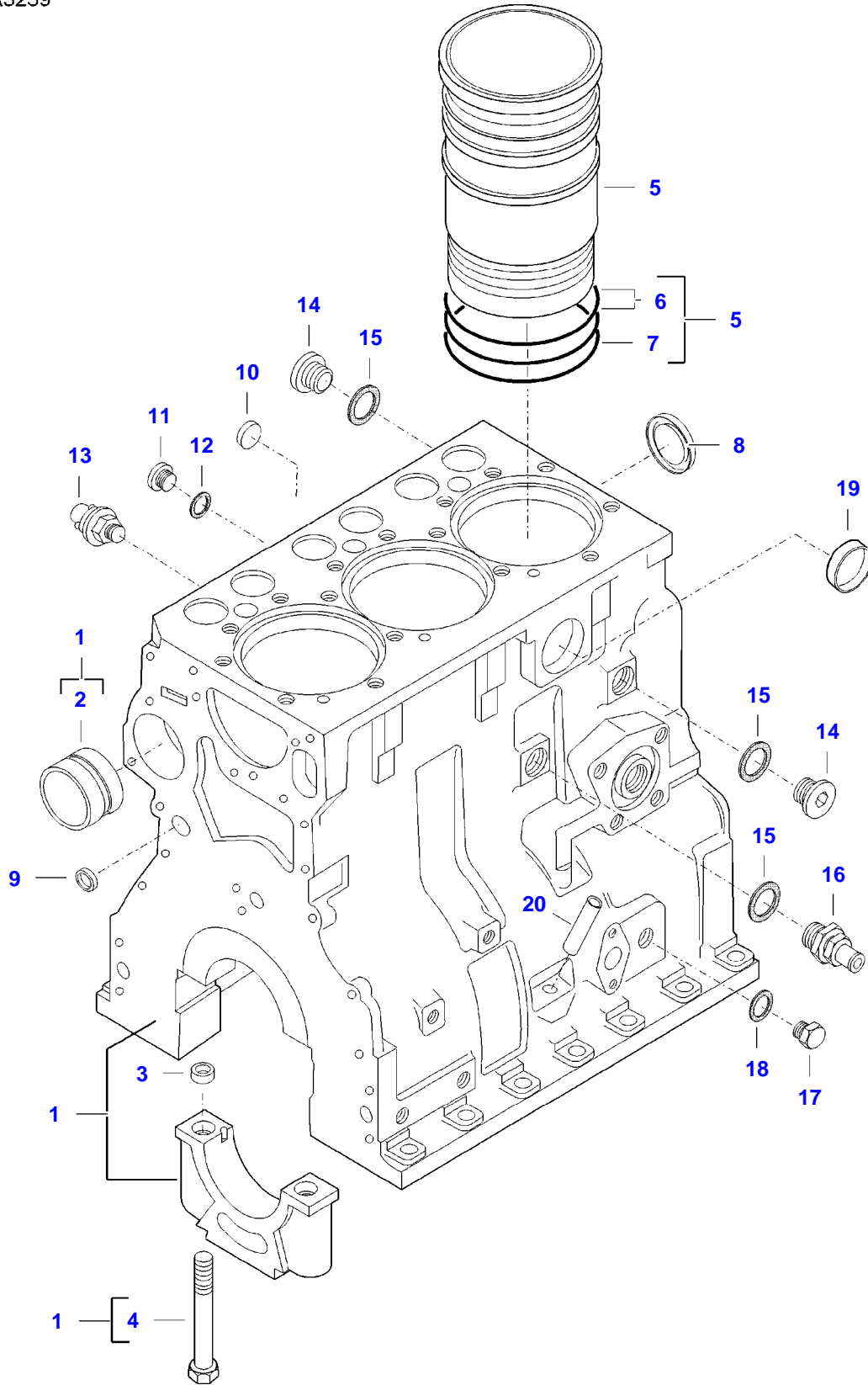
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Item	Part Number	Qty	Description Comments	Technical Specification
1	V837070453	1	CYLINDER BLOCK	
2	V836866069	1	CAMSHAFT BEARING BUSHING (1)	
3	V836214478	6	GUIDE SLEEVE (1)	
4	V835329030	8	HEX CAP SCREW (1)	
5	V836673191	3	LINER	D108 MM STD
6	V836647502	6	CYLINDER LINER O-RING (5) [B]	
7	V836647503	3	CYLINDER LINER O-RING (5) [B]	
8	V836529872	1	PLUG	
9	V640016016	4	CUP PLUG	
10	V640016018	1	CUP PLUG	
11	V640325110	2	SCREW PLUG	
12	V615871014	2	SEALING WASHER [B]	
13	V887283760	1	PRESSURE SWITCH	
14	V640325018	2	PLUG	
15	V615881822	3	SEALING WASHER [B]	
16	V836664377	1	DRAIN VALVE	
17	V640045112	2	PLUG	
18	V615881216	2	SEALING WASHER [B]	
19	V836647622	1	ENGINE BLOCK HEATER	
20	V836666910	1	OIL DIPSTICK GUIDE PIPE [B] INCLUDED IN COMPLETE ENGINE GASKET KIT 2	

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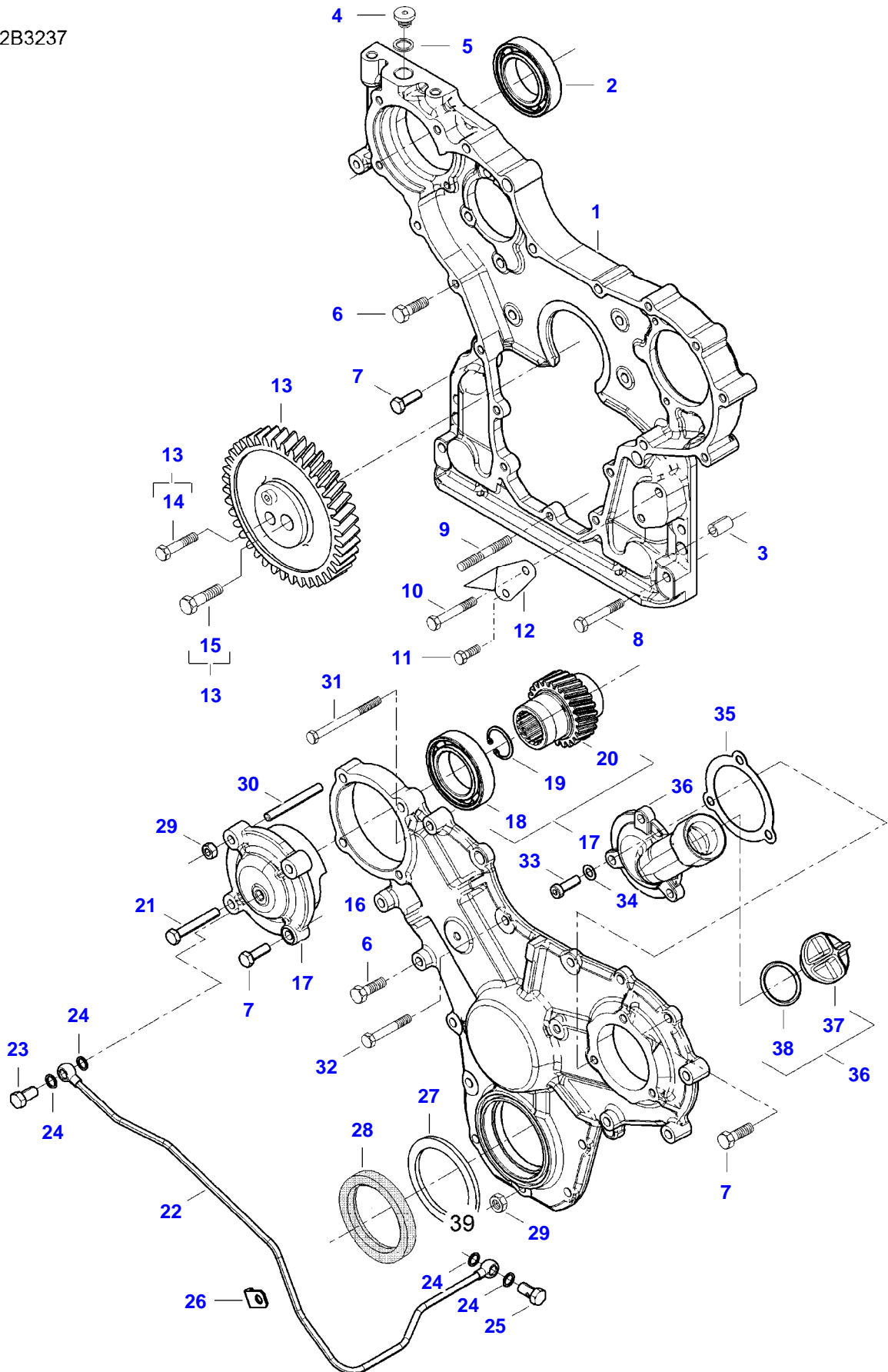
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Item	Part Number	Qty	Description Comments	Technical Specification
1	V837070453	1	CYLINDER BLOCK	
2	V836866069	1	CAMSHAFT BEARING BUSHING (1)	
3	V836214478	6	GUIDE SLEEVE (1)	
4	V835329030	8	HEX CAP SCREW (1)	
5	V836673191	3	LINER	D108 MM STD
6	V836647502	6	CYLINDER LINER O-RING (5) [B]	
7	V836647503	3	CYLINDER LINER O-RING (5) [B]	
8	V836529872	1	PLUG	
9	V640016016	4	CUP PLUG	
10	V640016018	1	CUP PLUG	
11	V640325110	2	SCREW PLUG	
12	V615871014	2	SEALING WASHER [B]	
13	V887283760	1	PRESSURE SWITCH	
14	V640325018	2	PLUG	
15	V615881822	3	SEALING WASHER [B]	
16	V836664377	1	DRAIN VALVE	
17	V640045112	2	PLUG	
18	V615881216	2	SEALING WASHER [B]	
19	V640016040	1	CUP PLUG	
20	V836666910	1	OIL DIPSTICK GUIDE PIPE [B] INCLUDED IN COMPLETE ENGINE GASKET KIT 2	

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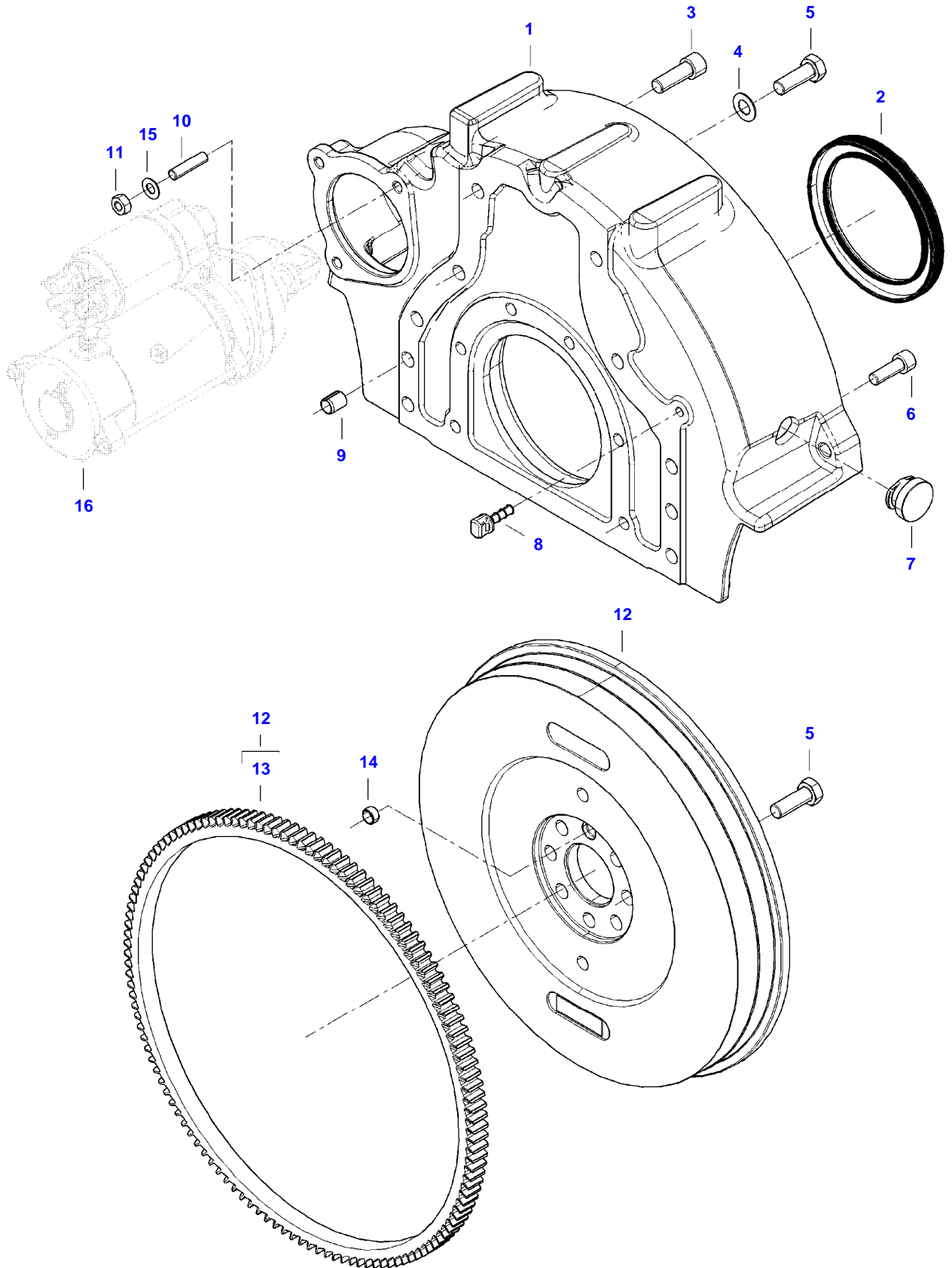


Item	Part Number	Qty	Description Comments
1	V836667948	1	TIMING GEAR CASE
2	V610060096	1	BALL BEARING
3	V598359850	4	PIN
4	V640325018	1	PLUG
5	V615881822	1	SEALING WASHER [B]
6	V528801422	2	HEX CAP SCREW
7	V528801402	18	HEX CAP SCREW
8	V529801442	2	HEX CAP SCREW
9	V546801380	5	STUD BOLT
10	V529801910	1	HEX CAP SCREW
11	V528801362	1	HEX CAP SCREW
12	V836655720	1	TIMING MARK INDICATOR
13	V836673332	1	IDLER GEAR
14	V529801910	1	HEX CAP SCREW (13)
15	V529902720	1	HEX CAP SCREW (13)
16	V836647575	1	GEAR HOUSING FRONT COVER
17	V836666028	1	DRIVE
18	V610060096	1	BALL BEARING (17)
19	V617330031	1	LOCK RING (17)
20	V836122843	1	SHAFT (17)
21	V529801462	2	HEX CAP SCREW
22	V836673122	1	OIL PIPE
23	V836664212	1	BANJO BOLT
24	V615871014	4	SEALING WASHER [B]
25	V640435006	1	BANJO BOLT
26	V836009683	1	RETAINER CLAMP
27	V836129782	1	COVER
28	V836673387	1	SHAFT SEAL
29	V504800800	4	NUT
30	V546801470	1	STUD BOLT
31	V529801502	2	HEX CAP SCREW
32	V529801472	3	HEX CAP SCREW
33	V577904620	3	HEX SOCKET SCREW
34	V500950802	3	SPRING WASHER
35	V836129946	1	GASKET [B]
36	V837086441	1	ENGINE OIL FILL PIPE
37	V836017927	1	CAP (36)
38	V614603540	1	O-RING (36) [B]

[B] INCLUDED IN COMPLETE ENGINE GASKET KIT 2

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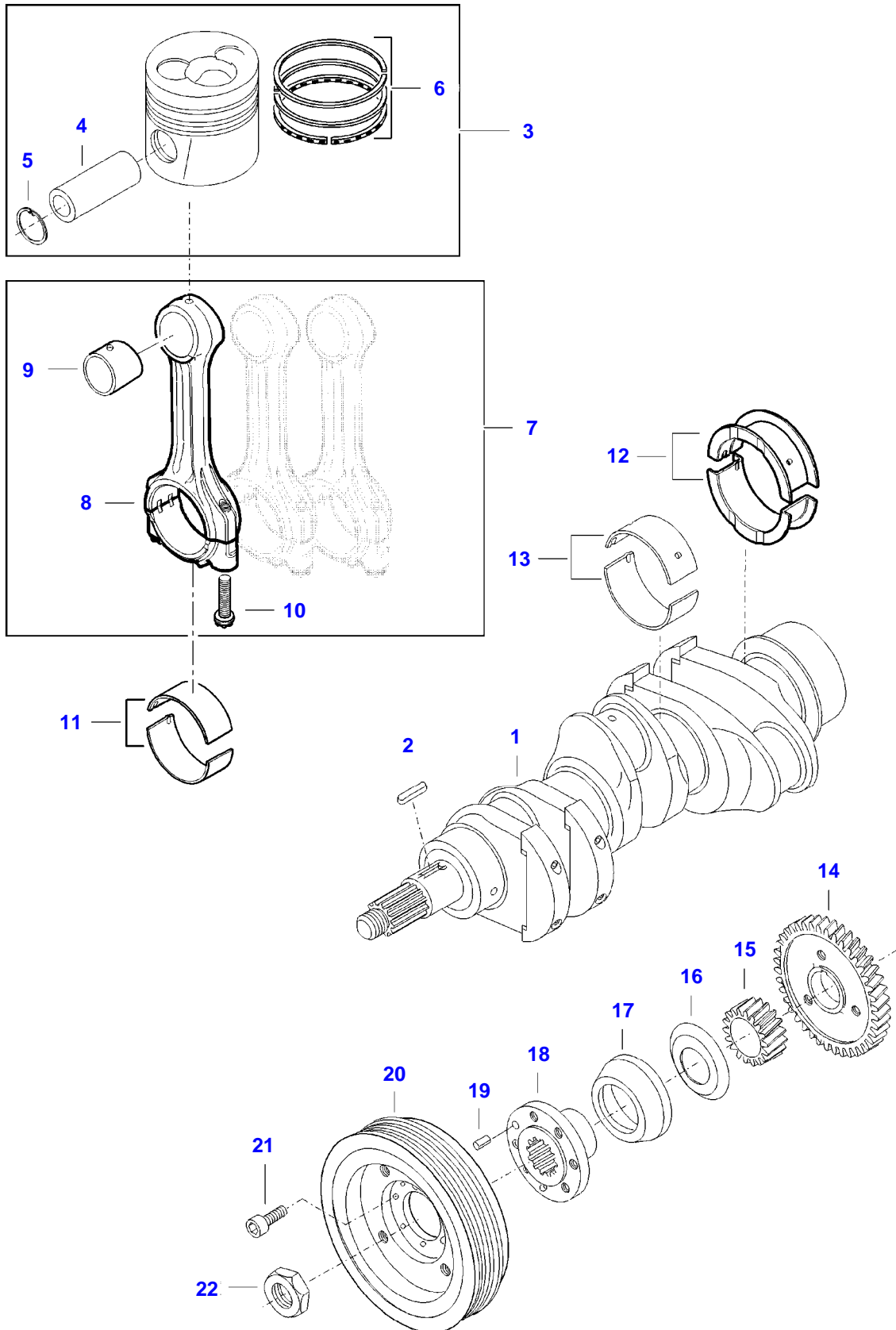
Item	Part Number	Qty	Description Comments
1	V836752443	1	FLYWHEEL HOUSING
2	V837091172	1	CRANKSHAFT SEAL [B]
3	V581705440	2	HEX SOCKET SCREW
4	V500951202	6	SPRING WASHER
5	V528702220	14	HEX CAP SCREW
6	V581705030	6	HEX SOCKET SCREW
7	V836007572	1	RUBBER PLUG
8	V836859311	1	PLUG
9	V598359850	2	PIN
10	V546801810	3	STUD BOLT
11	V504601002	3	NUT
12	V836538043	1	FLYWHEEL
13	V836117970	1	STARTER RING (12)
14	V836659527	1	GUIDE SLEEVE
15	V500951002	3	SPRING WASHER
16		1	

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[B] INCLUDED IN COMPLETE ENGINE GASKET KIT 2

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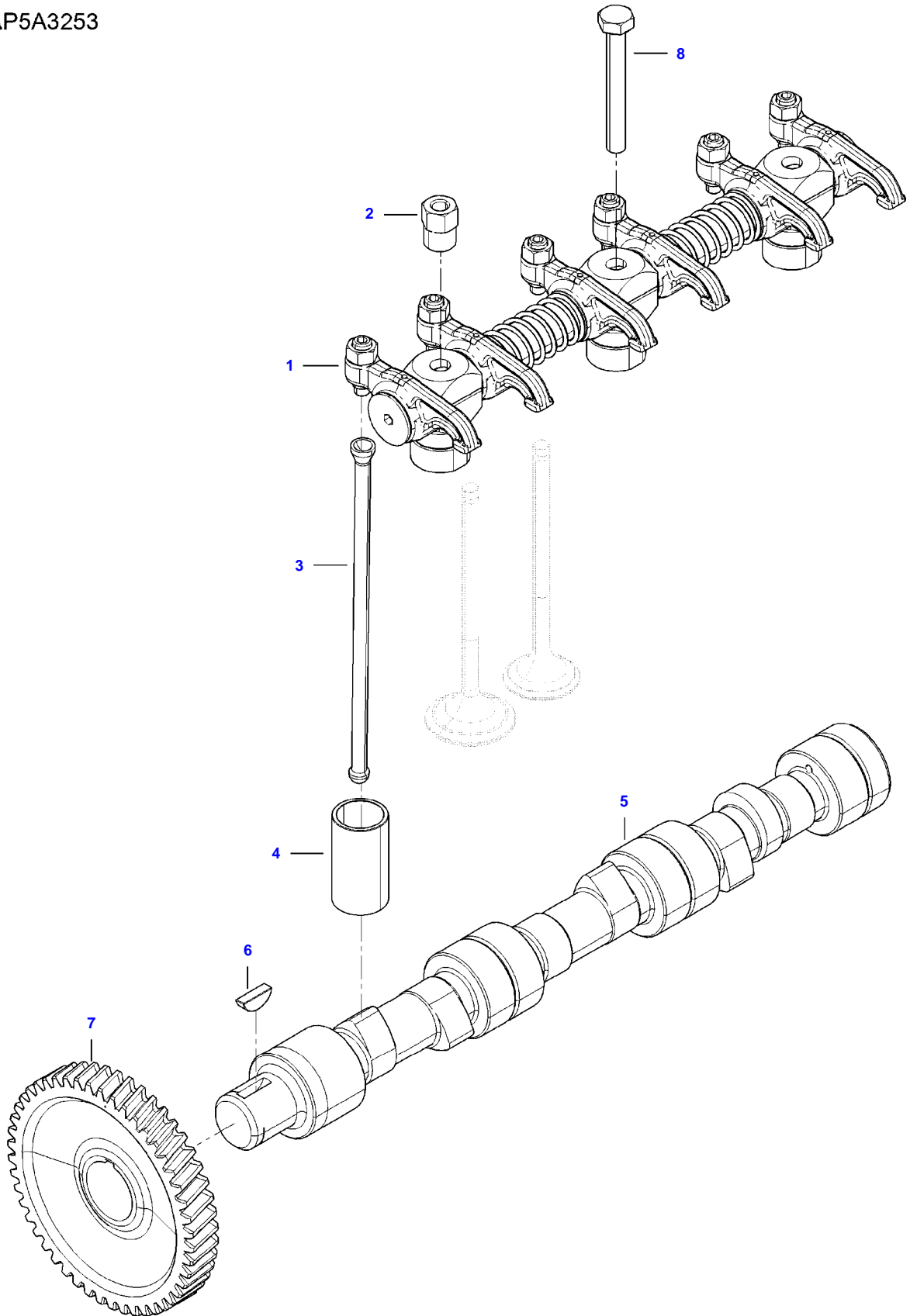
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Item	Part Number	Qty	Description Comments	Technical Specification
1	V836647314	1	CRANKSHAFT	
2	V603345110	1	KEY	
3	V836666103	3	PISTON	
4		3	(3)	
5		3	(3)	
6	V836640078	4	PISTON RING KIT	
7	V836640968	1	CONNECTING ROD KIT	
8		3	(7)	
9	V836110646	3	BEARING BUSH	STD
10		6	(7)	
11	V836179781	3	CONROD BEARING	STD
12	V836679154	1	MAIN BEARING	
13	V836655514	3	MAIN BEARING	
14	V836120019	1	GEAR,CRANKSHAFT	
15	V836122840	1	GEAR,CRANKSHAFT	
16	V836129781	1	RING	
17	V836136271	1	SHIELD	
18	V836846463	1	CRANKSHAFT HUB	
19	V595953360	1	PIN	
20	V836766988	1	CRANKSHAFT PULLEY	
21	V581804602	6	HEX SOCKET SCREW	
22	V836647310	1	CRANKSHAFT NUT	

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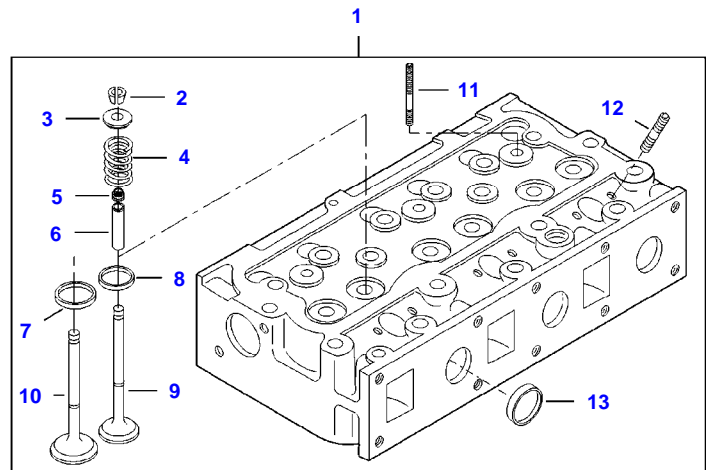
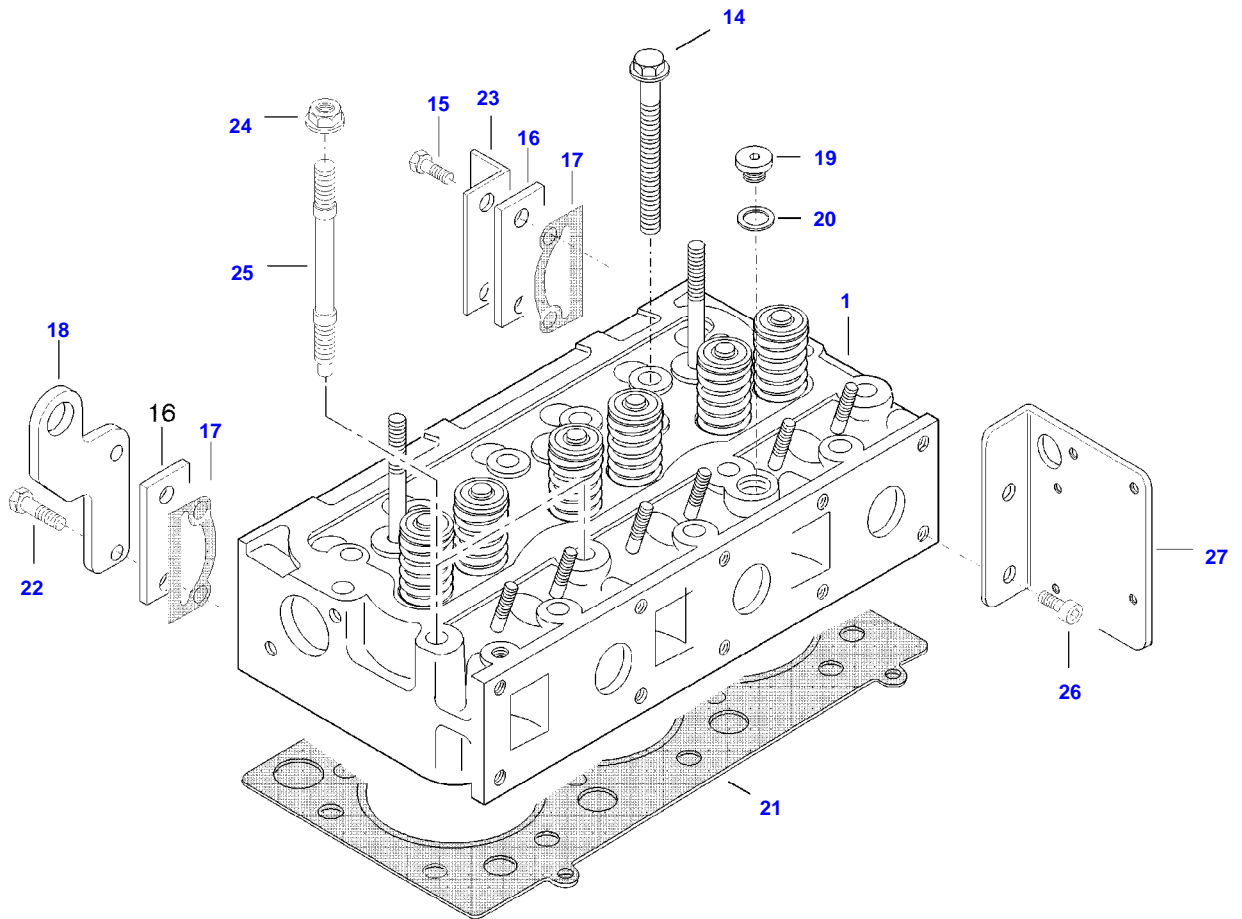
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Item	Part Number	Qty	Description Comments
1	V836667043	1	ROCKER SHAFT ASM
2	V836655406	2	SLEEVE NUT
3	V837084414	6	PUSHROD
4	V836014264	6	TAPPET
5	V836673020	1	CAMSHAFT
6	V603305760	1	WOODRUFF KEY
7	V836646389	1	GEAR,CAMSHAFT
8	V529801910	1	HEX CAP SCREW

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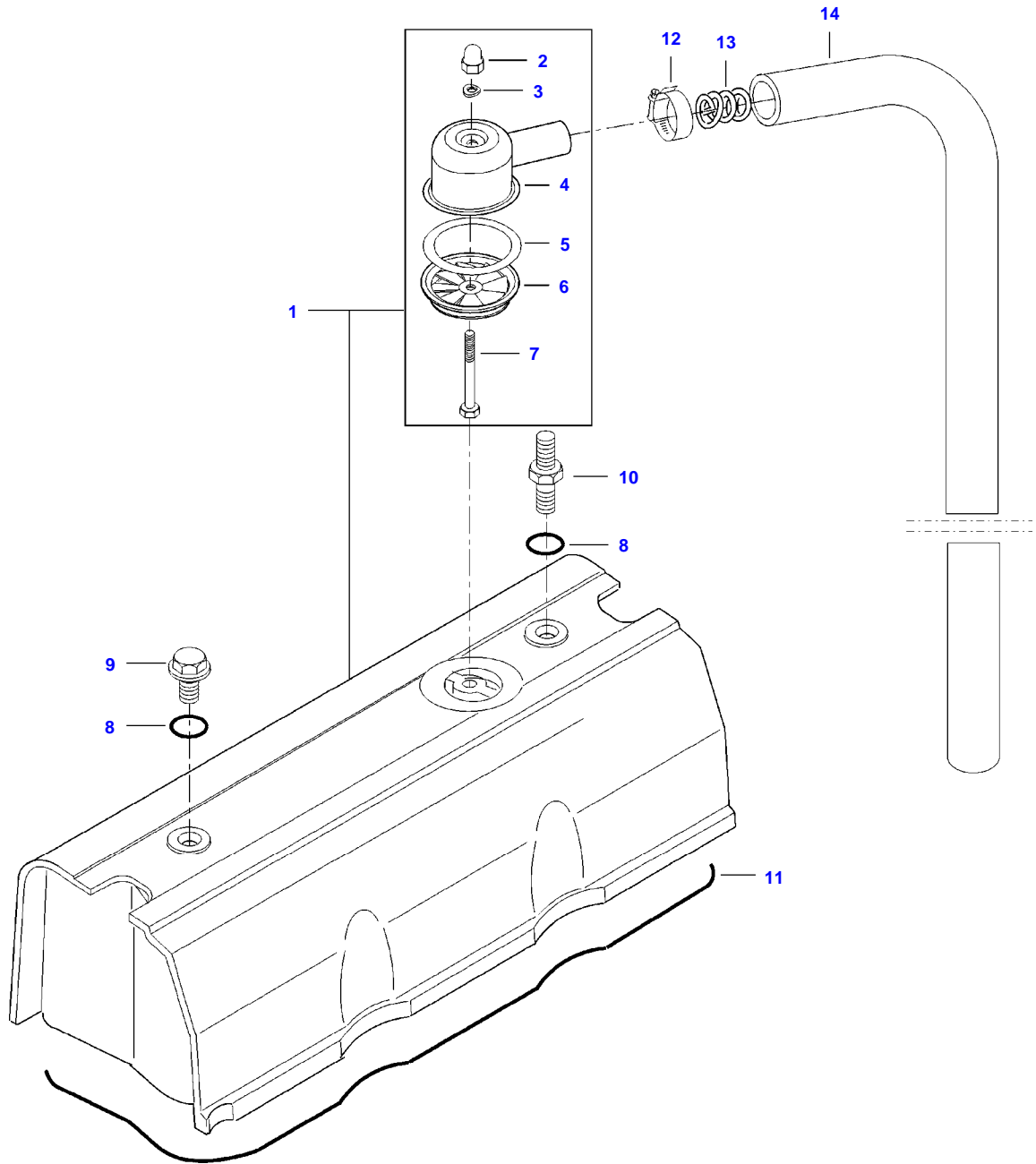


Item	Part Number	Qty	Description Comments
1	V836873284	1	CYLINDER HEAD
2	V836646382	12	COTTER (1)
3	V836646381	6	WASHER (1)
4	V837073405	6	VALVE SPRING (1)
5	V837073166	6	VALVE STEM GASKET (1)
6	V836673175	6	VALVE GUIDE (1)
7	V836647936	3	VALVE SEAT (1)
8	V836647600	3	VALVE SEAT (1)
9	V836646357	3	EXHAUST VALVE (1)
10	V836646356	3	INTAKE VALVE (1)
11	V546901900	2	STUD BOLT (1)
12	V546901435	6	STUD BOLT (1)
13	V836647942	5	CUP PLUG (1)
14	V837069025	15	CYLINDER HEAD BOLT
15	V528801800	2	HEX CAP SCREW
16	V836855350	2	BLOCK OFF PLATE
17	ACW1796900	2	GASKET [A]
18	V836673329	1	LIFT EYE
19	V640325018	1	PLUG
20	V615881822	1	SEALING WASHER [A]
21	V837084523	1	CYLINDER HEAD GASKET [A]
22	V528801820	2	HEX CAP SCREW
23	V836659278	1	BRACKET
24	V836859110	2	NUT
25	V836859109	2	STUD BOLT
26	V581705000	2	HEX SOCKET SCREW
27	V836667397	1	BRACKET

[A] INCLUDED IN CYLINDER HEAD GASKET KIT 1

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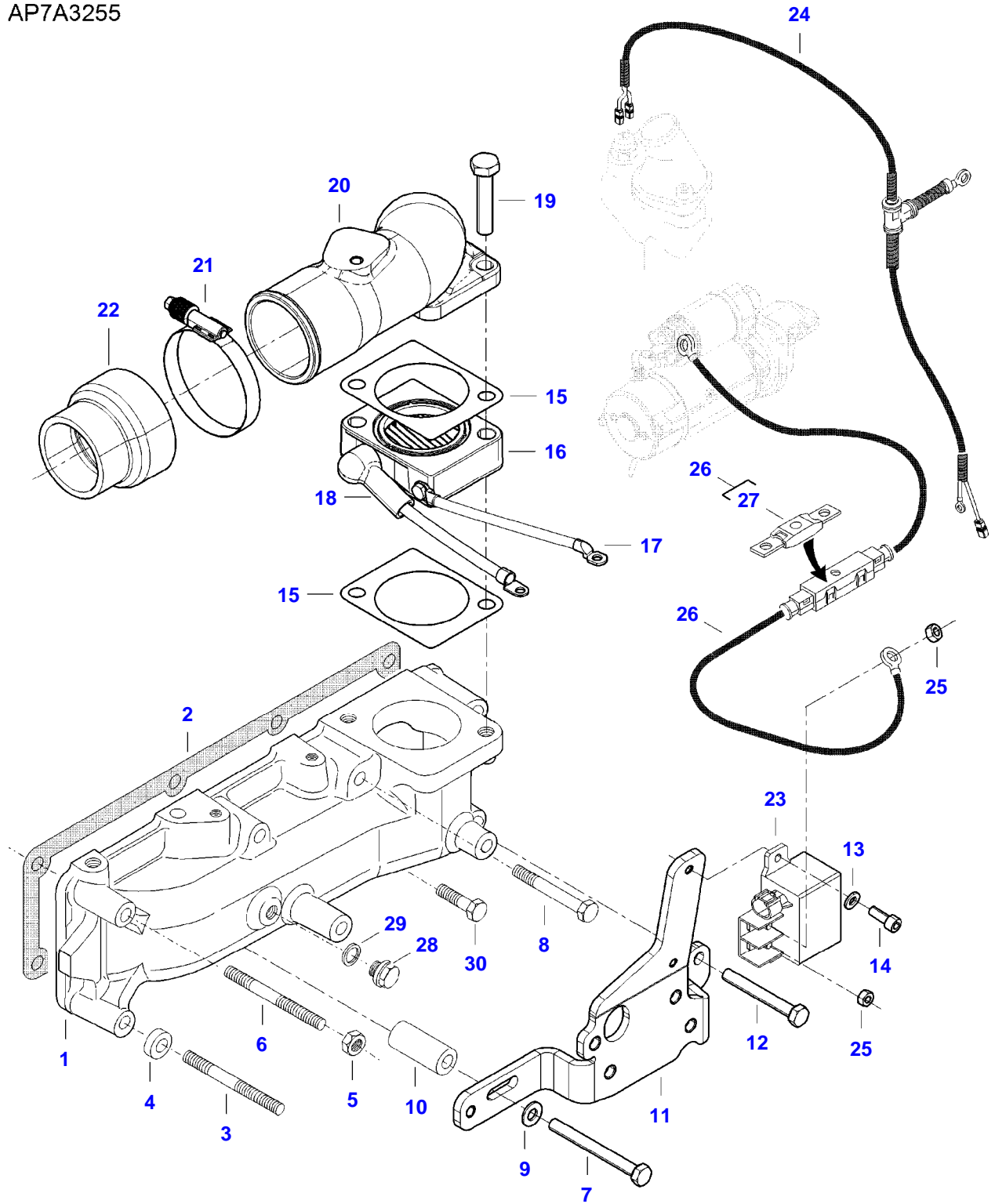
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Item	Part Number	Qty	Description Comments
1	V837070456	1	VALVE ROCKER COVER
2	V519600602	1	NUT (1)
3	V836684766	1	SEALING WASHER (1)
4	V837070442	1	BREATHER CAP (1)
5	V836667459	1	GASKET (1)
6	V837070455	1	BREATHER (1)
7	V528801182	1	HEX CAP SCREW (1)
8	V614901030	2	O-RING [A]
9	V540801782	1	HEXAGON FLANGE BOLT
10	V836667033	1	STUD BOLT
11	V836667243	1	VALVE ROCKER COVER GASKET [A]
12	V602078532	1	HOSE CLIP
13	V837070343	1	SPRING
14	V837070346	1	BREATHER HOSE [A] INCLUDED IN CYLINDER HEAD GASKET KIT 1

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