

HYDRAULIC EXCAVATOR

SHOP MANUAL model **SK230SRlc-5**

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1.2 GENERAL PRECAUTIONS FOR MAKING REPAIRS

1.2.1 PREPARATION BEFORE DISASSEMBLING



Knowledge of operating procedure

Read Operator's Manual carefully to understand the operating procedure.

Cleaning machines

Clean machines of soil, mud, and dust before carrying into the service shop.

Carrying a soiled machine into the service shop, causes making less efficient work and damage of parts.

Inspecting machines

Confirm the disassembling section before starting work, determine the disassembly procedure taking the conditions in work shop into account, and request to procure necessary parts in advance.

Recording

Record the following items to keep contact and prevent malfunction from recurring.

- Inspecting date, place
- Model name, Serial number and Record on hour meter
- Trouble condition, place, cause
- Visible oil leak, water leak and damage
- Clogging of filters, oil level, oil quality, oil contamination and looseness.
- Examine the problems on the basis of monthly operation rate with the last inspection date and records on hour meter.

Arrangement and cleaning in service shop

- Tools required for repair work.
- Prepare the places to put the disassembled parts.
- Prepare oil pans for leaking oil, etc.

1.2.2 SAFETY WHEN DISASSEMBLING AND ASSEMBLING



Safety

- Wear appropriate clothing, safety shoes, safety helmet, goggles, and clothes with long sleeves.
- Attach "Don't operate" tag to control lever, and begin a meeting before starting the work.
- Before starting inspection and maintenance stop the engine.
- Confirm the position of first-aid kit and fire extinguisher, and also where to make contact for emergency measure and ambulance to prepare for accidents and fire.
- Choose a hard, level and safe place, and put attachment on the ground without fail.
- Use hoist, etc. to remove parts of heavy weight (23kg [50 lb] or more).
- Use proper tools, and change or repair defective tools.
- Machine and attachment required to work in the lifting condition should be supported with supports or blocks securely.

1.2.3 DISASSEMBLING AND ASSEMBLING HYDRAULIC EQUIPMENT



Removing hydraulic equipment assy

- Before removing pipes, release the pressure of hydraulic oil tank, or open the cover on the return side to tank, and take out the filter.
- Drain the oil in the removed pipes into pan to prevent the oil from spilling on the ground.
- Pipes with plugs or caps to prevent oil leaking, entry of dust, etc.
- Clean the outside surface of equipment, etc. before disassembling, and drain hydraulic oil and gear oil before putting them on working bench.

Disassembling hydraulic equipment

- Since performance and function of hydraulic equipment after disassembly and assembly results in immunity from responsibility on the manufacture's side, disassembly, assembly and modification without permission are strictly prohibited.
- If it is unavoidably necessary to disassemble and modify, it should be carried out by experts or personnel qualified through service training.
- Make match mark on parts for reassembling.
- Before disassembling, read Disassembling Instruction in advance, and determine if the disassembly and assembly are permitted or not.
- For parts which are required to use jig and tools, don't fail to use the specified jig and tools.
- For parts which can not be removed in the specified procedure, never force removal. First check for the cause.
- The removed parts should be put in order and tagged so as to install on proper places without confusion.
- For common parts, pay attention to the quantity and places.

Inspecting parts

- Check that the disassembled parts are free from adherence, interference and uneven working face.
- Measure the wear of parts and clearance, and record the measured values.
- If an abnormality is detected, repair or replace the parts.

Reassembling hydraulic equipment

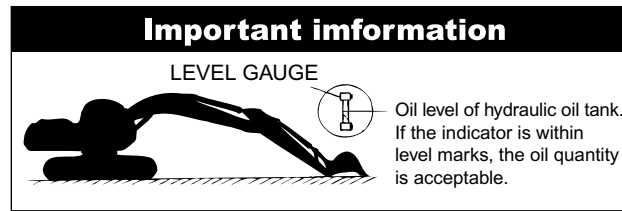
- During the parts cleaning, ventilate the room.
- Before assembly, clean parts roughly first, and then completely.
- Remove adhering oil by compressed air, and apply hydraulic oil or gear oil, and then assemble them.
- Replace the removed O-ring, back-up rings and oil seal with new ones, and apply grease oil on them before assembling.
- Removes dirt and water on the surface on which liquid sealant are applied, decrease them, and apply liquid sealant on them.
- Before assembling, remove rust preventives on new parts.
- Use special tools to fit bearings, bushing and oil seal.
- Assemble parts matching to the marks.
- After completion, check that there is no omission of parts.

Installing hydraulic equipment

- Confirm hydraulic oil and lubrication oil.
- Air release is required in the following cases ;
 - Change of hydraulic oil
 - Replacement of parts on suction pipe side
 - Removing and attaching hydraulic pump

[1. OUTLINE]

- Removing and attaching swing motor
 - Removing and attaching travel motor
 - Removing and attaching hydraulic cylinder
- For air bleed of hydraulic pump and swing motor, loosen drain plug on the upper part, start engine, and run in low idling, then bleed air until hydraulic oil is comes out. After completion of comes, tighten plug securely.
 - For air bleed of travel motor and hydraulic cylinder, starts engine and operate it for 10 minutes or more at no-load and low speed.
 - Air in pilot circuit can be bled out by only operating digging, swing and traveling motions thoroughly.
 - Check hydraulic oil level.
Move attachments to hydraulic oil check position, and check hydraulic oil level of tank. Refill oil if the oil level is lower than the specified level.
How to check oil level of hydraulic oil tank



Checking method for oil level of hydraulic oil tank



WHEN AIR BLEEDING IS REQUIRED

If hydraulic oil and lubricating oil are not filled and also air bleeding is not performed, the hydraulic equipment may be damaged.



WHEN AIR IS BLED FROM HYDRUALIC CYLIDNER

For cylinder, don't move it to the stroke end at beginning.

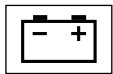
1.2.4 ELECTRICAL EQUIPMENT



WARNING BATTERY FLUID IS DANGEROUS.

The battery fluid is dilute sulfuric acid, and causes scald and loss of eyesight by adhering on eyes, skin and clothes. When the fluid has adhered on them, take an emergency measure immediately and see a doctor for medical advice.

- When it has adhered on skin; Wash with soap and water.
- When it has got in eyes; Wash in water for 10 minutes or more immediately.
- When it has spilled out in large quantity; Use sodium bicarbonate to neutralize, or wash away with water.
- When it was swallowed; Drink a lot of water.
- When it has adhered on clothes; Wash it immediately.



- The disassembly of electrical equipment is not allowed.
- Handle equipment with care so as not to drop it or bump it.
- Connector should be removed by unlocking while holding the connector. Never stress in tension to the caulked section by pulling wire.
- Check that connector is connected and locked completely.
- Engine key off before removing and connecting connector.
- Engine key off before touching terminals of starter and alternator.
- Remove battery grounding terminal before beginning work close to battery and battery relay with tools.
- Wash machine with care so as not to splash water on electrical equipment and connector.
- When water has entered in the waterproofed connector, the removing of water is not easy. So check the removed waterproofed connector with care to protect it from entry of water. If moisture adheres on it, dry it completely before connecting.

1.2.5 HYDRAULIC PARTS



O-ring

- Check that O-ring is free from flaw and has elasticity before fitting.
- Even if the size of O-ring is equal, the usage differs, for example in dynamic and static sections, the rubber hardness also differs according to the pressure force, and also the quality differs depending on the materials to be seated. So, choose proper O-ring.
- Fit O-ring so as to be free from distortion and bend.
- Floating seal should be put in pairs.

Flexible hose (F hose)

- Even if the connector and length of hose are the same, the parts differ according to the withstanding pressure. Use proper parts.
- Tighten it to the specified torque, and check that it is free from twist, over tension, interference, and oil leak.

1.2.6 WELD REPAIR

- The weld repair should be carried out by qualified personnel in the specified procedure after disconnecting the grounding cable of battery. If the grounding cable is not disconnected, the electrical equipment may be damaged.
- Remove parts which may cause fire due to the entry of spark beforehand.
- Repair attachments which are damaged, giving particular attention to the plated section of piston rod to protect it from sparks, and don't fail to cover the section with flame-proof clothes.

1.2.7 ENVIRONMENTAL ISSUES

- Engine should be started and operated in the place where air can be sufficiently ventilated.
- Waste disposal
The following parts follows the regulation.
 - Waste oil and waste container
 - Battery
- Precautions for handling hydraulic oil
Hydraulic oil may cause inflammation of eyes.
Wear goggles to protect eyes on handling it.
 - When it has got in eyes ;Wash eyes with water until the stimulus is gone.
 - When it was swallowed ;Don't force him to vomit it, but immediately receive medical treatment.
 - When it has adhered on skin ;Wash with soap and water.
- Others
For spare parts, grease and oil, use KOBELCO genuine ones.

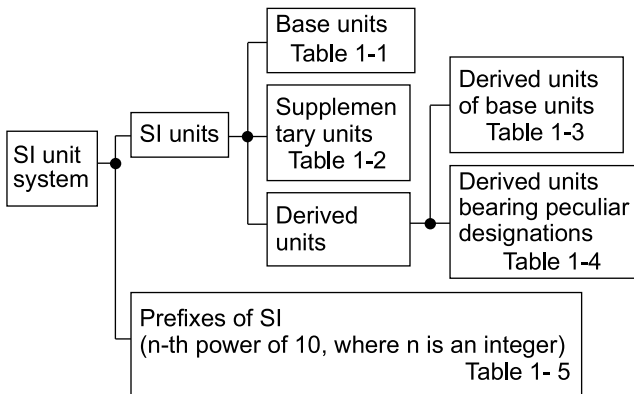
1.3 INTERNATIONAL UNIT SYSTEM

Introduction

Although this manual uses the SI units system. Outline of SI units system is described here.

Given hereinunder are an excerpt of the units that are related to this manual :

1. Etymology of SI Units
English : International System of units
2. Construction of SI Unit System



(1) Basic Units

Table1-1

QUANTITIES	DESIGNATION	SIGN
Length	Meter	m
Mass	Kilogram	kg
Time	Second	s
Current	Ampere	A
Thermodynamic temperature	Kelvin	K
Gram molecule	Mol	mol
Luminous intensity	Candela	cd

(2) Supplementary Units

Table1-2

QUANTITIES	DESIGNATION	SIGN
Plain angle	Radian	rad
Solid angle	Steradian	sr

(3) Derived Units of Basic Units

Table1-3

QUANTITIES	DESIGNATION	SIGN
Area	Square meter	m ²
Volume	Cubic meter	m ³
Velocity	Meter per second	m/s
Acceleration	Meter per second / second	m/s ²
Density	Kilogram per cubic meter	kg/m ³

(4) Derived Units bearing Peculiar Designations

Table1-4

QUANTITY	UNIT	SYMBOL	FORMULA
Frequency	hertz	Hz	1Hz=1/s
Force	newton	N	kg·m/s ²
Pressure and Stress	pascal	Pa	N/m ²
Energy, Work and Quantity of heat	joule	J	N·m
Power	watt	W	J/s
Quantity of electricity	coulomb	C	A·s
Electric potential difference, Voltage, and Electromotive force	volt	V	W/A
Quantity of static electricity and Electric capacitance	farad	F	C/V
Electric resistance	ohm	Ω	V/A
Celcius temperature	celcius degree or degree	°C	(t+273.15)K
Illuminance	lux	lx	l m/m ²

(5) Prefixes of SI

Table1-5

PREFIX		POWER
DESIGNATION	SIGN	
Giga	G	10 ⁹
Mega	M	10 ⁶
Kilo	k	10 ³
Hecto	h	10 ²
Deca	da	10
Deci	d	10 ⁻¹
Centi	c	10 ⁻²
Milli	m	10 ⁻³
Micro	μ	10 ⁻⁶
Nano	n	10 ⁻⁹
Pico	p	10 ⁻¹²

(6) Unit Conversion Table

Table1-6

QUANTITIES	JIS	SI	REMARKS
Mass	kg	kg	
Force	kgf	N	1kgf=9.807N
Torque	kgf·m	N·m	1kgf·m=9.807N·m
Pressure	kgf/cm ²	MPA	1kgf/cm ² =0.098MPa
Motive power	PS	kW	1PS=0.7355kW
Revolution	r.p.m	min ⁻¹	1r.p.m=1min ⁻¹





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