

KOBELCO

SERVICE MANUAL

EXCAVATOR

SK200-2

SK200LC-2

MOUNTING BREAKER

MOUNTING NIBBLER AND BREAKER

SK200-2 YN-018001~
SK200LC-2 YQ-002301~

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S3YN7105-01 NA

KOBELCO®

**SK200-2 / SK200LS-2
EXCAVATOR**

SERVICE MANUAL PARTS CATALOG

**MOUNTING BREAKER
MOUNTING NIBBLER AND BREAKER**

APPLICABLE

SK200-2 YN-018001~
SK200LC-2 YQ-002301~

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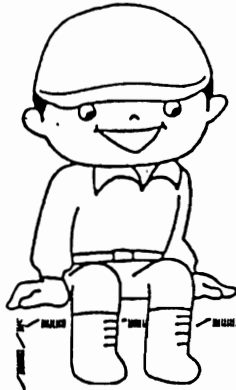


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PREFACE

This manual deals with items necessary for changing a standard specification machine SK200 v, SK200LC v to one with a breaker specification or a nibbler & breaker specification. Follow the procedure given here in when changing the machine specification in the field.

Models	Applicable Machines	Notes	Models	Applicable Machines	Notes
SK200 v	YN18001~				
SK200LC v	YQ02301~				

Revision	Date of Issue	Remarks
First edition	January, 1995	S6YN1305E K

1. SUMMARY

1.1 GENERAL PRECAUTIONS

- (1) Applications of Breakers or Nibblers & Breaker
Breaker piping Applicable only when
a breaker is mounted.
Nibbler & breaker piping Applicable only when a
nibbler and a breaker
are mounted.
- (2) Modifying a Breaker and a Nibbler & Breaker
There are specific procedures to be followed when
modifying a breaker and a nibbler & breaker.
Therefore, when they are to be modified at our
service shop, contact the nearest breaker and
nibbler manufacturer's office, and obtain
instructions, so that you install the pipes and
handle the machinery correctly.
- (3) Differences Between a Breaker Circuit and a
Nibbler & Breaker Piping
- Breaker Piping
There is a single oil flow from pump
P1 to the breaker. The oil returns to
the hydraulic tank directly via the
line filter. The flow is uni-directional.
 - Nibbler Piping
The oil discharged from pumps P1 and
P2 Combines together in the nibbler
control valve and switches its flow and
it actuates the nibbler. The flow is
bidirectional.

1.2 BASIC DISPOSITION TO BE TAKEN WHEN MOUNTING

When mounting a breaker and a nibbler
(crusher), always execute the following seven
items:

- (1) Install an option valve to the main control
valve, to remove the compressed oil from
pump P1 for the breaker and nibbler.
- (2) Always use a or line filter to the low
pressure line (return circuit) of the breaker
and return the oil directly to the tank.

If the return oil of the breaker is
brought back to the control valve, the
pulsation of the breaker is conveyed to
the oil cooler and causes the machine to
break down.

- (3) Install a control valve, for switching the flow
direction to the nibbler cylinder, to the
nibbler-attachment device.
Also, install piping between the main control
valve to remove the compressed oil from
pump P2 through the main control valve.
- (4) For a machine equipped with a breaker and a
nibbler & breaker, install a pressure sensor
and apply electric wiring to the machine.
- (5) Install a selector valve, for switching the oil
flow direction when using the breaker and
the nibbler, to the nibbler & breaker
attachment device.
- (6) Reinforce the arms of the nibbler & breaker
attachment device with steel plates.
- (7) Arms longer than the standard one can not
be used.
- (8) Do not fail to observe the seven items above
when the breaker manufacturer performs
piping work without using our genuine parts.

1.3 LAYING OF PIPING
 (1) Breaker specification

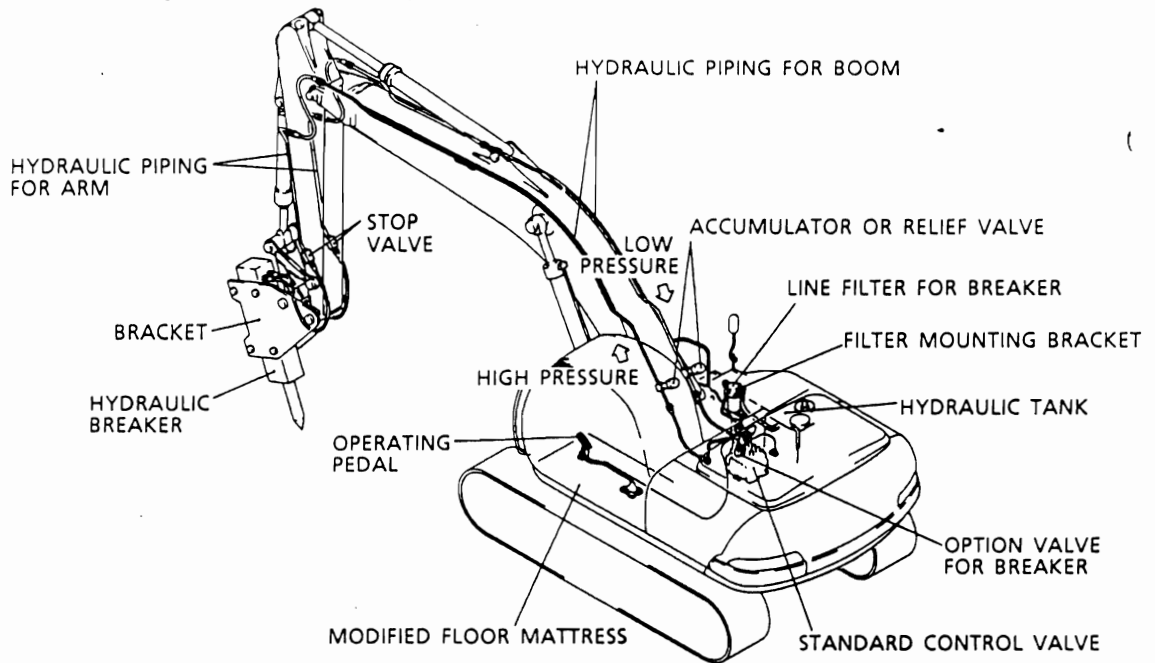


Fig. 1-1 Outside view of breaker-attached machine

(2) Nibbler & breaker specification

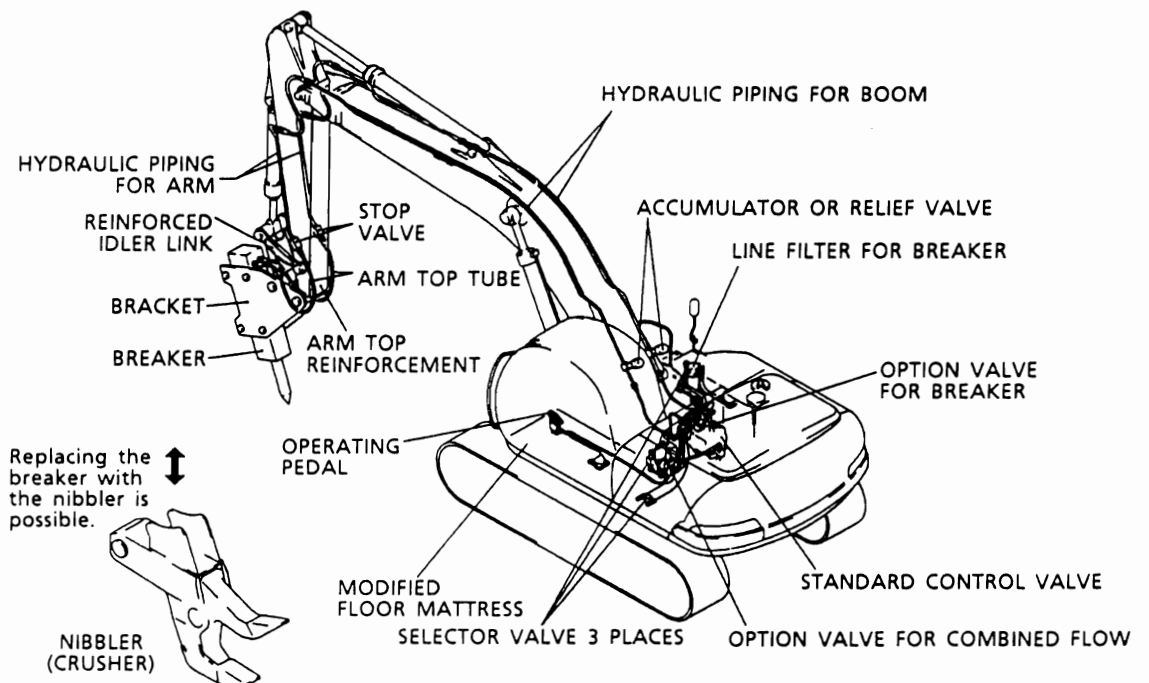


Fig. 1-2 Outside view of nibbler & breaker-attached machine

1.4 MODIFICATION ITEM

The main modification items when modifying a standard machine into a nibbler & breaker specification machine are as follows:

Table 1

No.	Item	Breaker specification	Page	Nibbler & breaker specification	Page
1	Modification of floor mattress	· Operation pedal cutaway	15	· Operation pedal cutaway	29
2	Modification of upper frame	· Weld a bracket for the line filter. · Weld a tapped block for the installation of piping.	15	· Weld a bracket for the line filter. · Weld a tapped block for the installation of piping.	15
3	Modification of hydraulic piping for upper	· Install an option valve. · Install the line filter. · Install hydraulic piping.	16 18	· Install an option valve. · Install the line filter. · Install the control valve (nibbler). · Install hydraulic piping	29 36
4	Modification of Remote control	· Install the pilot valve and the operating pedal. · Install the pressure sensor. · Install the hydraulic hoses.	19 20	· Install the pilot valve and the operating pedal. · Install the pressure sensor. · Install the hydraulic hoses.	37 42
5	Electric piping	· Install the harness for the pressure sensor.	22	· Connect the pressure sensor to the existing harness.	43
6	Modification of the 5.65m (18ft-6in) boom Install the hydraulic piping for 5.65m (18ft-6in) boom	· Weld the tapped block for piping. · Install piping.	23 24	· Weld the tapped block for piping. · Install piping.	23 24
7	Modification of 2.94m (9ft-7in) arm	· Weld the tapped block and the brackets.	25	· Weld the tapped block and the brackets, and reinforce the top end of the arm.	44
	Modification of 2.4m (7ft-11in) arm	· Weld the tapped block and the brackets.	25	· Weld the tapped block and the brackets, and reinforce the top end of the arm.	45
	Install the hydraulic piping for 2.94m (9ft-7in) arm	· Install piping.	26	· Install piping.	26
	Install the hydraulic piping for 2.4m (7ft-11in) arm	· Install piping.	27	· Install piping.	27
	Connector assy	· Install the stop valve to the arm top.	28	· Install the stop valve to the arm top.	46
	Reinforcing the idler link	—————	—	· Reinforcing the idler link	45



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1.5 FOLLOW THE PRECAUTIONS BELOW WHEN MOUNTING HOSES, PIPING, AND JOINTS

(1) Be careful not to damage the hoses, tubes, and joints and prevent foreign materials from entering in them.

Perform dustproof treatment for each part upon necessity.

(2) Clean the hoses, tubes, joints, and surroundings. Remove the cleaning solvent completely and dry them before installing.

(3) Do not use flawed or deteriorated O rings. If a part is used which has the same dimensions but is made of different material and has a different hardness from the specified one, this may cause oil leakage or greatly shorten the life of the machine. Use only the specified parts.

(3) Be careful not to damage the O ring groove of the joint ① and the seal face of the hose ④ when installing.

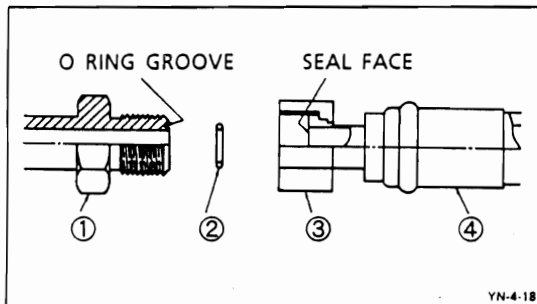
NOTE : If they become damaged, O ring damage or oil leakage will result.

(4) If the union nut ③ is loose, and oil leakage, do not retighten it. Confirm that the O ring is set in the O ring groove properly ; then tighten the union nut 3.

Supplementary explanation :

See the section TIGHTENING THE TORQUE OF JOINTS AND HYDRAULIC HOSES on the following page for the tightening torque.

1.6 HANDLING OF THE O RING SEAL AND JOINT



CONSTITUTION	
① JOINT	② O RING
③ UNION NUT	④ HOSE AND TUBE

The O ring ② is attached to the end face of the connector ① to seal pressure oil at the joint.

- (1) Use a new O ring ② when reassembling.
- (2) Confirm that the O ring ② is fitted in the O ring groove of the joints ① properly. Tighten the union nut ③.

NOTE : If the union nut ③ is tightened when the O ring ② comes off the groove, the O ring may become damaged and oil leakage will result.

1.7 TIGHTENING THE TORQUE OF JOINTS AND HYDRAULIC HOSES

(1) ORS coupling (O ring sealing type)

Hose mouth ring and coupling	Size	Spanner mm	Tightening torque kgf·m (ft·lbs)
	1-14		30
32			
1-3 / 16-12		36	18±1.8 (130±13)
		41	
1-7 / 16-12		41	21±2.1 (151±15)
		46	

NOTE: The tightening torque mentioned in the table applies under the condition that the couplings are lubricated.

(2) Flareless-type coupling

Tube size Outer diameter × Thickness mm (in)	Spanner mm	Tightening torque kgf·m (ft·lbs)
10×1.5 (0.39×0.06)	19	5±1 (36±7)
15×2.0 (0.59×0.08)	27	12±1.2 (87±9)
18×2.5 (0.71×0.10)	32	15±1.5 (108±11)
22×3.0 (0.87×0.12)	36	22±2.2 (159±16)
28×4.0 (1.10×0.16)	41	28±2.8 (202±20)
35×5.0 (1.38×0.20)	55	45±4.5 (325±33)

(4) Hydraulic hose

Screw diameter (PF)	Spanner mm	Tightening torque kgf·m (ft·lbs)
1/8	17	3.0±0.5 (22±4)
1/4	19	3.0±0.5 (22±4)
3/8	22	5.0±0.5 (36±4)
1/2	27	8.0±0.5 (58±4)
3/4	36	12.0±1 (87±7)
1	41	14.0±1.5 (101±11)

(3) O ring type coupling

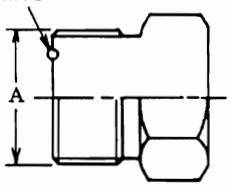
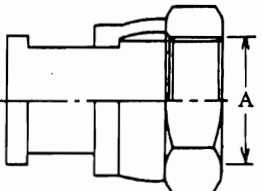
Screw diameter (PF)	Spanner mm	Tightening torque kgf·m (ft·lbs)
1/8	14	1.7±0.2 (12±1)
1/4	19	3.7±0.2 (27±1)
3/8	22	7.5±0.5 (54±4)
1/2	27	11.0±1 (79±7)
3/4	36	16.5±1.5 (119±11)
1	41	26.0±1 (188±7)

(5) Hydraulic hose (flange type)

Cap screw (hexagon rocket head)	Spanner mm	Tightening torque kgf·m (ft·lbs)
M 6	5	3.0±0.5 (22±4)
M 8	6	5.0±0.5 (36±4)
M10	8	6.0±0.5 (43±4)
M12	10	8.5±0.5 (61±4)
M14	12	10.5±1.0 (76±7)
M16	14	15.0±1.5 (108±11)

1.8 ORS BLIND PLUG (O RING SEAL TYPE)

The blind plugs when assembled are as follows :

Type	Screw thread dimension A	Service	Plug Part No.	O ring Part No.
Male  YNS-5-12N	1"-14 Pipe Diameter Ø21.7 (0.85")	Hose Hose diameter 5/8" equivalent	YN01H01001P1	ZD12A01600
	1"-3/16 Pipe Diameter Ø27.2 (1.07")	Hose Hose diameter 3/4" equivalent	YN01H01002P1	ZD12A01800
	1"-7/16 Pipe Diameter Ø34.0 (1.34")	Hose Hose diameter 1" equivalent	YN01H01003P1	ZD12A02100
	1"-14 Pipe Diameter Ø21.7 (0.85")	Tube	YN01H01004P1	—
Female  YNS-5-13N	1"-3/16 Pipe Diameter Ø27.2 (1.07")	Tube	YN01H01005P1	—
	1"-7/16 Pipe Diameter Ø34.0 (1.34")	Tube	YN01H01006P1	—
	1"-14 Pipe Diameter Ø21.7 (0.85")	Tube	YN01H01006P1	—

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