



2008 Sportster Models Service Manual

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NOTES

SERVICING A NEW MOTORCYCLE

WARNING

Perform the service and maintenance operations as indicated in the regular service interval table. Lack of regular maintenance at the recommended intervals can affect the safe operation of your motorcycle, which could result in death or serious injury. (00010a)

Service operations to be performed before customer delivery are specified in the applicable model year PREDELIVERY AND SET-UP MANUAL.

The performance of new motorcycle initial service is required to keep warranty in force and to ensure proper emissions systems operation. See [1.3 MAINTENANCE SCHEDULE](#).

SAFE OPERATING MAINTENANCE

NOTES

- Do not attempt to retighten engine head bolts. Retightening can cause engine damage.
- During the initial break-in period, use only Harley-Davidson 20W50 engine oil. Failure to use the recommended oil will result in improper break-in of the engine cylinders and piston rings.

A careful check of certain equipment is necessary after periods of storage, and frequently between regular service intervals, to determine if additional maintenance is required.

Check:

1. Tires for abrasions, cuts and correct pressure.
2. Secondary drive belt for proper tension and condition.
3. Brakes, steering and throttle for responsiveness.
4. Brake fluid level and condition. Hydraulic lines and fittings for leaks. Also, check brake pads and rotors for wear.
5. Cables for fraying, crimping and free operation.
6. Engine oil and transmission fluid levels.
7. Headlamp, auxiliary lamp, tail lamp, brake lamp, horn and turn signal operation.

SHOP PRACTICES

Repair Notes

General maintenance practices are given in this section.

NOTES

- *Repair = Disassembly/Assembly.*
- *Replacement = Substitute a **new** part for existing component.*

All special tools and torque values are noted at the point of use.

All required parts or materials can be found in the appropriate PARTS CATALOG.

Safety

Safety is always the most important consideration when performing any job. Be sure you have a complete understanding of the task to be performed. Use common sense. Use the proper tools. Protect yourself and bystanders with approved eye protection. Don't just do the job - do the job safely.

Removing Parts

Always consider the weight of a part when lifting. Use a hoist whenever necessary. Do not lift heavy parts by hand. A hoist and adjustable lifting beam or sling are needed to remove some parts. The lengths of chains or cables from the hoist to the part should be equal and parallel and should be positioned directly over the center of the part. Be sure that no obstructions will interfere with the lifting operation. Never leave a part suspended in mid-air.

WARNING

Be sure to check capacity rating and condition of hoists, slings, chains and cables before use. Exceeding capacity ratings or using lifting devices that are in poor condition can lead to an accident, which could result in death or serious injury. (00466c)

Always use blocking or proper stands to support the part that has been hoisted. If a part cannot be removed, verify that all bolts and attaching hardware have been removed. Check to see if any parts are in the way of the part being removed.

When removing hoses, wiring or tubes, always tag each part to ensure proper installation.

Cleaning

If you intend to reuse parts, follow good shop practice and thoroughly clean the parts before assembly. Keep all dirt out of parts; the unit will perform better and last longer. Seals, filters and covers are used in this vehicle to keep out environmental dirt and dust. These items must be kept in good condition to ensure satisfactory operation.

When you are instructed in a step to clean fastener threads or threaded holes, proceed as follows: Clean all LOCTITE material from fastener threads and threaded holes. Use a wire brush to clean fastener threads. Use a thread chaser or other suitable tool to clean threaded holes. Use PJ-1 cleaner or equivalent to remove all traces of oil and contaminants from threads. Blow out all threaded holes with low pressure compressed air.

Clean and inspect all parts as they are removed. Be sure all holes and passages are clean and open. After cleaning, cover all parts with clean lint-free cloth, paper or other material. Be sure the part is clean when it is installed.

Always clean around lines or covers before they are removed. Plug, tape or cap holes and openings to keep out dirt, dust and debris.

Always verify cleanliness of blind holes before assembly. Tightening a screw with dirt, water or oil in the hole can cause castings to crack or break.

Disassembly and Assembly

Always assemble or disassemble one part at a time. Do not work on two assemblies simultaneously. Be sure to make all necessary adjustments. Recheck your work when finished. Be sure that everything is done.

Operate the vehicle to perform any final check or adjustments. If all is correct, the vehicle is ready to go back to the customer.

Checking Torques on Fasteners with Lock Patches

To check the torque on a fastener that has a lock patch:

1. Set the torque wrench for the lowest setting in the specified torque range.
2. Attempt to tighten fastener to set torque. If fastener does not move and lowest setting is satisfied (torque wrench clicks), then the proper torque has been maintained.

Magnetic Parts Trays

Magnetic parts trays are becoming common in the service facility because they are convenient and can keep parts from becoming lost during a repair procedure.

However, hardened steel parts can become magnetized when held in magnetic parts trays. Metal fragments that would ordinarily be washed away in the oil and trapped in the oil filter or magnetic drain plug during vehicle operation could be captured by magnetized parts in the engine, potentially causing accelerated engine wear and damage.

Parts that will be returned to service inside the vehicle's powertrain such as gears, thrust washers and especially bearings should never be kept in magnetic parts trays.

REPAIR AND REPLACEMENT PROCEDURES

Hardware and Threaded Parts

Install helical thread inserts when inside threads in castings are stripped, damaged or not capable of withstanding specified torque.

Replace bolts, nuts, studs, washers, spacers and small common hardware if missing or in any way damaged. Clean up or repair minor thread damage with a suitable tap or die.

Replace all damaged or missing lubrication fittings.

Use Teflon pipe sealant or LOCTITE 565 THREAD SEALANT on pipe fitting threads.

Threadlocking Agents

Always follow specific service manual procedures when working with fasteners containing preapplied threadlocking agents when fastener replacement is recommended. When re-using fasteners containing threadlocking agents, be sure to completely remove all existing threadlocking agent from fastener threads with a wire brush or wire wheel. Also, be sure to remove residual threadlocking agent from fastener hole using an appropriate thread chasing device and compressed air when using new or existing fasteners. Always use the recommended threadlocking agent for your specific procedure.

Wiring, Hoses and Lines

Hoses, clamps, electrical wiring, electrical switches or fuel lines if they do not meet specifications.

Instruments and Gauges

Replace broken or defective instruments and gauges. Replace dials and glass that are so scratched or discolored that reading is difficult.

Bearings

Anti-friction bearings must be handled in a special way. To keep out dirt and abrasives, cover the bearings as soon as they are removed from the package.

Wash bearings in a non-flammable cleaning solution. Knock out packed lubricant inside by tapping the bearing against a wooden block. Wash bearings again. Cover bearings with clean material after setting them down to dry. Never use compressed air to dry bearings.

Coat bearings with clean oil. Wrap bearings in clean paper.

When bearings are installed against shoulders, be sure that the chamfered side of the bearing always faces the shoulder. Lubricate bearings and all metal contact surfaces before pressing into place. Only apply pressure on the part of the bearing that makes direct contact with the mating part. Install bearings with numbered side facing out.

Always use the proper tools and fixtures for removing and installing bearings.

Bearings do not usually need to be removed. Only remove bearings if necessary.

Bushings

Do not remove a bushing unless damaged, excessively worn or loose in its bore. Press out bushings that must be replaced.

When pressing or driving bushings, be sure to apply pressure in line with the bushing bore. Use a bearing/bushing driver or a bar with a smooth, flat end. Never use a hammer to drive bushings.

Inspect the bushing and the mated part for oil holes. Be sure all oil holes are properly aligned.

Gaskets

Always discard gaskets after removal. Replace with **new** gaskets. Never use the same gasket twice. Be sure that gasket holes match up with holes in the mating part. But be aware that sections of a gasket may be used to seal passages.

If a gasket must be made, be sure to cut holes that match up with the mating part. Serious damage can occur if any flange holes are blocked by the gasket. Use material that is the right type and thickness.

Lip Type Seals

Lip seals are used to seal oil or grease and are usually installed with the sealing lip facing the contained lubricant. Seal orientation, however, may vary under different applications.

Seals should not be removed unless necessary. Only remove seals if required to gain access to other parts or if seal damage or wear dictates replacement.

Leaking oil or grease usually means that a seal is damaged. Replace leaking seals to prevent overheated bearings.

Always discard seals after removal. Do not use the same seal twice.

O-Rings (Preformed Packings)

Always discard O-rings after removal. Replace with **new** O-rings. To prevent leaks, lubricate the O-rings before installation. Apply the same type of lubricant as that being sealed. Be sure that all gasket, O-ring and seal mating surfaces are thoroughly clean before installation.

Gears

Always check gears for damaged or worn teeth.

Remove burrs and rough spots with a honing stone or crocus cloth before installation.

Lubricate mating surfaces before pressing gears on shafts.

Shafts

If a shaft does not come out easily, check that all nuts, bolts or retaining rings have been removed. Check to see if other parts are in the way before using force.

Shafts fitted to tapered splines should be very tight. If shafts are not tight, disassemble and inspect tapered splines. Discard parts that are worn. Be sure tapered splines are clean, dry and free of burrs before putting them in place. Press mating parts together tightly.

Clean all rust from the machined surfaces of new parts.

Part Replacement

Always replace worn or damaged parts with **new** parts.

Exhaust System Leakage

In the event of an exhaust system leak at a muffler or header pipe connection location, disassemble and clean all mating surfaces. Replace any damaged components. If leak still exists, disassemble and repair the leak by applying a bead of Harley-Davidson High-Performance Sealant (Part No. 99650-02) (or an equivalent O2 Sensor/Catalyst-safe alternative). Reassemble components, wipe off any excess sealant and allow adequate curing time following sealant product instructions before operating vehicle.

CLEANING

Part Protection

Before cleaning, protect rubber parts (such as hoses, boots and electrical insulation) from cleaning solutions. Use a grease-proof barrier material. Remove the rubber part if it cannot be properly protected.

Cleaning Process

Any cleaning method may be used as long as it does not result in parts damage. Thorough cleaning is necessary for proper parts inspection. Strip rusted paint areas to bare metal before priming and repainting.

Rust or Corrosion Removal

Remove rust and corrosion with a wire brush, abrasive cloth, sand blasting, vapor blasting or rust remover. Use buffing crocus cloth on highly polished parts that are rusted.

Bearings

Remove shields and seals from bearings before cleaning. Clean bearings with permanent shields and seals in solution.

WARNING

Using compressed air to "spin dry" bearings can cause bearing to fly apart, which could result in death or serious injury. (00505b)

Clean open bearings by soaking them in a petroleum cleaning solution. Never use a solution that contains chlorine.

Let bearings stand and dry. Do not dry with compressed air. Do not spin bearings while they are drying.

TOOL SAFETY

Air Tools

- Always use approved eye protection equipment when performing any task using air-operated tools.
- On all power tools, use only recommended accessories with proper capacity ratings.
- Do not exceed air pressure ratings of any power tools.
- Bits should be placed against work surface before air hammers are operated.
- Disconnect the air supply line to an air hammer before attaching a bit.
- Never point an air tool at yourself or another person.
- Protect bystanders with approved eye protection.

Wrenches

- Never use an extension on a wrench handle.
- If possible, always pull on a wrench handle and adjust your stance to prevent a fall if something lets go.
- Never cock a wrench.
- Never use a hammer on any wrench other than a STRIKING FACE wrench.
- Discard any wrench with broken or battered points.
- Never use a pipe wrench to bend, raise or lift a pipe.

Pliers/Cutters/Pry bars

- Plastic- or vinyl-covered pliers handles are not intended to act as insulation. Do not use on live electrical circuits.
- Do not use pliers or cutters for cutting hardened wire unless they were designed for that purpose.
- Always cut at right angles.
- Do not use any pry bar as a chisel, punch or hammer.

Hammers

- Never strike a hammer against a hardened object, such as another hammer.
- Always grasp a hammer handle firmly, close to the end.
- Strike the object with the full face of the hammer.
- Never work with a hammer which has a loose head.
- Discard hammer if face is chipped or mushroomed.
- Wear approved eye protection when using striking tools.
- Protect bystanders with approved eye protection.

Punches/Chisels

- Never use a punch or chisel with a chipped or mushroomed end; dress mushroomed chisels and punches with a file.
- Hold a chisel or a punch with a tool holder if possible.
- When using a chisel on a small piece, clamp the piece firmly in a vise and chip toward the stationary jaw.
- Wear approved eye protection when using these tools.
- Protect bystanders with approved eye protection.

Screwdrivers

- Do not use a screwdriver for prying, punching, chiseling, scoring or scraping.
- Use the right type of screwdriver for the job; match the tip to the fastener.
- Do not interchange POZIDRIV, PHILLIPS or REED AND PRINCE screwdrivers.
- Screwdriver handles are not intended to act as insulation. Do not use on live electrical circuits.
- Do not use a screwdriver with rounded edges because it will slip. Redress with a file.

Ratchets and Handles

- Periodically clean and lubricate ratchet mechanisms with a light grade oil. Do not replace parts individually; ratchets should be rebuilt with the entire contents of service kit.
- Never hammer or put a pipe extension on a ratchet or handle for added leverage.
- Always support the ratchet head when using socket extensions, but do not put your hand on the head or you may interfere with the action of its reversing mechanism.
- When breaking loose a fastener, apply a small amount of pressure as a test to be sure the ratchet's gear wheel is engaged with the pawl.

Sockets

- Never use hand sockets on power or impact wrenches.
- Select the right size socket for the job.
- Never cock any wrench or socket.
- Select only impact sockets for use with air or electric impact wrenches.
- Replace sockets showing cracks or wear.
- Keep sockets clean.
- Always use approved eye protection when using power or impact sockets.

Storage Units

- Do not open more than one loaded drawer at a time. Close each drawer before opening up another.
- Close lids and lock drawers and doors before moving storage units.
- Do not pull on a tool cabinet; push it in front of you.
- Set the brakes on the locking casters after the cabinet has been rolled to your workspace.

FUEL

Refer to [Table 1-1](#). Always use a good quality unleaded gasoline. Octane ratings are usually found on the pump.

⚠ WARNING

Avoid spills. Slowly remove filler cap. Do not fill above bottom of filler neck insert, leaving air space for fuel expansion. Secure filler cap after refueling. Gasoline is extremely flammable and highly explosive, which could result in death or serious injury. (00028a)

⚠ WARNING

Use care when refueling. Pressurized air in fuel tank can force gasoline to escape through filler tube. Gasoline is extremely flammable and highly explosive, which could result in death or serious injury. (00029a)

Modern service station pumps dispense a high flow of gasoline into a motorcycle fuel tank making air entrapment and pressurization a possibility.

Table 1-1. Octane Ratings

SPECIFICATION	RATING
Pump Octane (R+M)/2	91 (95 RON)

GASOLINE BLENDS

Your motorcycle was designed to get the best performance and efficiency using unleaded gasoline. Most gasoline is blended with alcohol and/or ether to create oxygenated blends. The type and amount of alcohol or ether added to the fuel is important.

CAUTION

Do not use gasoline that contains methanol. Doing so can result in fuel system component failure, engine damage and/or equipment malfunction. (00148a)

- Gasoline containing METHYL TERTIARY BUTYL ETHER (MTBE): Gasoline/MTBE blends are a mixture of gasoline

and as much as 15% MTBE. Gasoline/MTBE blends can be used in your motorcycle.

- ETHANOL is a mixture of 10% ethanol (Grain alcohol) and 90% unleaded gasoline. Gasoline/ethanol blends can be used in your motorcycle if the ethanol content does **not** exceed 10%.
- REFORMULATED OR OXYGENATED GASOLINES (RFG): Reformulated gasoline is a term used to describe gasoline blends that are specifically designed to burn cleaner than other types of gasoline, leaving fewer tailpipe emissions. They are also formulated to evaporate less when you are filling your tank. Reformulated gasolines use additives to oxygenate the gas. Your motorcycle will run normally using this type of gas and Harley-Davidson recommends you use it when possible, as an aid to cleaner air in our environment.
- Do not use race gas or octane boosters. Use of these fuels will damage the fuel system.

Some gasoline blends might adversely affect the starting, driveability or fuel efficiency of the motorcycle. If any of these problems are experienced, try a different brand of gasoline or gasoline with a higher octane blend.

ENGINE LUBRICATION

CAUTION

Do not switch lubricant brands indiscriminately because some lubricants interact chemically when mixed. Use of inferior lubricants can damage the engine. (00184a)

Engine oil is a major factor in the performance and service life of the engine. Always use the proper grade of oil for the lowest temperature expected before the next scheduled oil change. Refer to [Table 1-2](#). Your authorized dealer has the proper oil to suit your requirements.

If it is necessary to add oil and Harley-Davidson oil is not available, use an oil certified for diesel engines. Acceptable diesel engine oil designations include: CF-4, CG-4, CH-4 and CI-4.

The preferred viscosities for the diesel engine oils in descending order are: 20W50, 15W40 and 10W40.

At the first opportunity, see an authorized dealer to change back to 100 percent Harley-Davidson oil.

Table 1-2. Recommended Engine Oils

H-D TYPE	VISCOSITY	H-D RATING	LOWEST AMBIENT TEMPERATURE	COLD WEATHER STARTS BELOW 50° F (10° C)
H-D Multi-grade	SAE 10W40	HD 360	Below 40° F (4° C)	Excellent
H-D Multi-grade	SAE 20W50	HD 360	Above 40° F (4° C)	Good
H-D Regular Heavy	SAE 50	HD 360	Above 60° F (16° C)	Poor
H-D Extra Heavy	SAE 60	HD 360	Above 80° F (27° C)	Poor

WINTER LUBRICATION

In colder climates, the engine oil should be changed often. If motorcycle is used frequently for short trips, less than 15 miles (24 kilometers), in ambient temperatures below 60° F (16° C), oil change intervals should be reduced to 1500 miles (2400 kilometers). Motorcycles used only for short runs must have a thorough tank flush-out before **new** oil is put in. The tank flush-out should be performed by an authorized dealer or qualified technician.

NOTE

The further below freezing the temperature drops, the shorter the oil change interval should be.

Water vapor is a normal by-product of combustion in any engine. During cold weather operation, some of the water vapor condenses to liquid form on the cool metal surfaces inside the engine. In freezing weather this water will become slush or ice and, if allowed to accumulate too long, may block the oil lines and cause damage to the engine.

If the engine is run frequently and allowed to thoroughly warm up, most of this water will become vapor again and will be blown out through the crankcase breather.

If the engine is not run frequently and allowed to thoroughly warm up, this water will accumulate, mix with the engine oil and form a sludge that is harmful to the engine.

MAINTENANCE SCHEDULE

1.3

GENERAL

The table below lists the periodic maintenance requirements for Sportster model motorcycles. If you are familiar with the procedures, just refer to the table for the recommended service interval. If necessary, see the quick reference table ([Table 1-4.](#)) for the required specifications.

If more detailed information is needed, turn to the sections which follow for step-by-step instructions.

Also, throughout this manual, you will be instructed to use various lubricants, greases and sealants. Refer to [Table 1-5.](#) for the correct part numbers of these items.

Table 1-3. Regular Service Intervals: 2008 Sportster Models

ITEM SERVICED	PROCEDURE	1000 MI 1600 KM	5000 MI 8000 KM	10,000 MI 16,000 KM	15,000 MI 24,000 KM	20,000 MI 32,000 KM	25,000 MI 40,000 KM	NOTES
Engine oil and filter	Replace	X	X	X	X	X	X	
Oil lines and brake system	Inspect for leaks	X	X	X	X	X	X	1
Air cleaner	Inspect, service as required	X	X	X	X	X	X	
Tires	Check pressure, inspect tread	X	X	X	X	X	X	
Wheel spokes	Check tightness	X	X	X	X	X	X	1, 4
Transmission lubricant	Replace	X		X		X		
Clutch	Check adjustment	X	X	X	X	X	X	1
Primary chain	Check adjustment	X	X	X	X	X	X	
Rear belt and sprockets	Inspect, adjust belt	X	X	X	X	X	X	1
Throttle, brake and clutch controls	Check, adjust and lubricate	X	X	X	X	X	X	1
Jiffy stand	Inspect and lubricate	X		X		X		1
Fuel lines and fittings	Inspect for leaks	X	X	X	X	X	X	1
Fuel tank filter screen	Clean						X	1
Brake fluid	Check levels and condition	X	X	X	X	X	X	5
Brake pads and discs	Inspect for wear	X	X	X	X	X	X	
Front brake lever pin	Inspect		X	X	X	X		1, 2
	Lubricate						X	1, 2
Brake caliper pins	Inspect		X	X	X	X		1, 2
	Lubricate						X	1, 2
Brake caliper boots and bushings	Inspect		X	X	X	X		1, 2
	Replace						X	1, 2
Rear master cylinder outer boot	Inspect		X	X	X	X	X	1, 2
Brake components	Replace brake rubber components in master cylinders and calipers						X	1, 2
	Lubricate master cylinder pistons						X	1, 2
Spark plugs	Inspect	X	X		X		X	
	Replace					X		
Electrical equipment and switches	Check operation	X	X	X	X	X	X	
Engine idle speed	Check adjustment	X	X	X	X	X	X	1
Front fork oil	Replace							1, 6
Steering head bearings	Adjust	X				X		1
	Lubricate					X		1
Rear fork bearings		Replace every 30,000 MI (48,000 KM)						1
Shock absorbers	Inspect	X	X	X	X	X	X	1
Critical fasteners	Check tightness	X		X		X		1
Engine mounts and stabilizer links	Inspect			X		X		1
Battery	Check battery and clean connections							3
Exhaust system	Inspect for leaks, cracks, and loose or missing fasteners or heat shields	X	X	X	X	X	X	3



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Table 1-3. Regular Service Intervals: 2008 Sportster Models

ITEM SERVICED	PROCEDURE	1000 MI 1600 KM	5000 MI 8000 KM	10,000 MI 16,000 KM	15,000 MI 24,000 KM	20,000 MI 32,000 KM	25,000 MI 40,000 KM	NOTES
Road test	Verify component and system functions	X	X	X	X	X	X	
NOTES:	1. Should be performed by an authorized Harley-Davidson dealer, unless you have the proper tools, service data and are mechanically qualified. 2. Replace every four (4) years. 3. Perform annually. 4. Not all vehicles are equipped with spoke wheels. Consult appropriate topic in service manual. 5. Replace every two (2) years. 6. Disassemble, lubricate and inspect every 50,000 miles (80,000 km).							

Table 1-4. Quick Reference Maintenance Chart

ITEM SERVICED	SPECIFICATION	DATA
Engine oil and filter	Oil capacity	2.8 qt (2.65 L)
	Filter	Hand tighten 1/2-3/4 turn after gasket contact
	Chrome filter (XL 1200C)	Part no. 63796-77A
	Black filter (all except XL 1200C)	Part no. 63805-80A
Primary chain tension	Deflection with hot engine	1/4-3/8 in. (6.3-9.5 mm)
	Deflection with cold engine	3/8-1/2 in. (9.5-12.7 mm)
	Chain tensioner nut torque	20-25 ft-lbs (27.1-33.9 Nm)
	Primary chain inspection cover screw torque	40-60 in-lbs (4.5-6.8 Nm)
Primary chain/transmission lubricant	Lubricant capacity	32 oz. (946 mL)
	Primary chaincase drain plug torque	14-30 ft-lbs (19.0-40.7 Nm)
	Lubricant	Genuine Harley-Davidson Formula+ Transmission and Primary Chaincase Lubricant
Clutch adjustment	Free play at adjuster screw	1/4 turn
	Free play at hand lever	1/16-1/8 in. (1.6-3.2 mm)
	Clutch inspection cover screw torque	84-108 in-lbs (9.5-12.2 Nm)
Tire condition and pressure	Pressure for solo rider	Front: 30 psi (207 kPa), Rear: 36 psi (248 kPa)
	Pressure for rider and passenger	Front: 30 psi (207 kPa), Rear: 40 psi (276 kPa)
	Wear	Replace tire if 1/32 in. (0.8 mm) or less of tread pattern remains
Wheel spokes	Spoke nipple torque	55 in-lbs (6.2 Nm)
Steering bead bearings	Lubricant for neck fitting	SPECIAL PURPOSE GREASE
Brake fluid reservoir level	Brake fluid type	D.O.T. 4 brake fluid
	Proper fluid level (front brake)	1/4 in. (6.35 mm) from the top of the reservoir
	Proper fluid level (rear brake)	Upper fluid level in reservoir
	Front master cylinder reservoir cover screw torque	9-17 in-lbs (1.0-2.0 Nm)
Brake pad linings and discs	Minimum brake pad thickness	0.04 in. (1.02 mm)
	Minimum brake disc thickness	See stamp on side of disc

Table 1-4. Quick Reference Maintenance Chart

ITEM SERVICED	SPECIFICATION	DATA
Drive belt	Upward measurement force applied at midpoint of bottom belt strand	10 lb. (4.5 kg)
	Belt deflection with motorcycle on jiffy stand, belt and sprockets at ambient temperature (cold engine), without rider or luggage	XL 883C/XL 883L/XL 1200C/XL 1200L/XL 1200N: 1/4-5/16 in. (6.35-7.94 mm) XL 883/XL 883R/XL 1200R: 9/16-5/8 in. (14.3-15.9 mm)
Air cleaner	Air filter element screw torque	40-60 in-lbs (4.5-6.8 Nm)
	Air cleaner cover screw torque	36-60 in-lbs (4.1-6.8 Nm)
Engine idle speed	Idle speed	950-1050 RPM
Fuel filter	Fuel pump module mounting screw torque	40-45 in-lbs (4.5-5.1 Nm)
Clutch and throttle cables	Lubricant	SUPER OIL
	Handlebar clamp screw torque	108-132 in-lbs (12.2-14.9 Nm)
	Handlebar switch housing screw torque	35-45 in-lbs (4.0-5.1 Nm)
Spark plugs	Type	6R12
	Gap	0.038-0.043 in. (0.96-1.09 mm)
	Torque	12-18 ft-lbs (16.3-24.4 Nm)
Front fork oil	Type	HYDRAULIC FORK OIL (TYPE E)
	Amount	See 1.20 FRONT FORK OIL
Battery	Lubricant	ELECTRICAL CONTACT LUBRICANT
	Negative terminal screw torque	60-70 in-lbs (6.8-7.9 Nm)
	Positive terminal screw torque	70-80 in-lbs (7.9-9.0 Nm)
Critical fasteners	See 1.29 CRITICAL FASTENERS	
Engine mounts/isolators and Stabilizers	See 2.23 FRONT ENGINE MOUNT/ISOLATOR , 2.24 REAR ENGINE MOUNT/ISOLATOR , 2.22 STABILIZER LINKS	

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