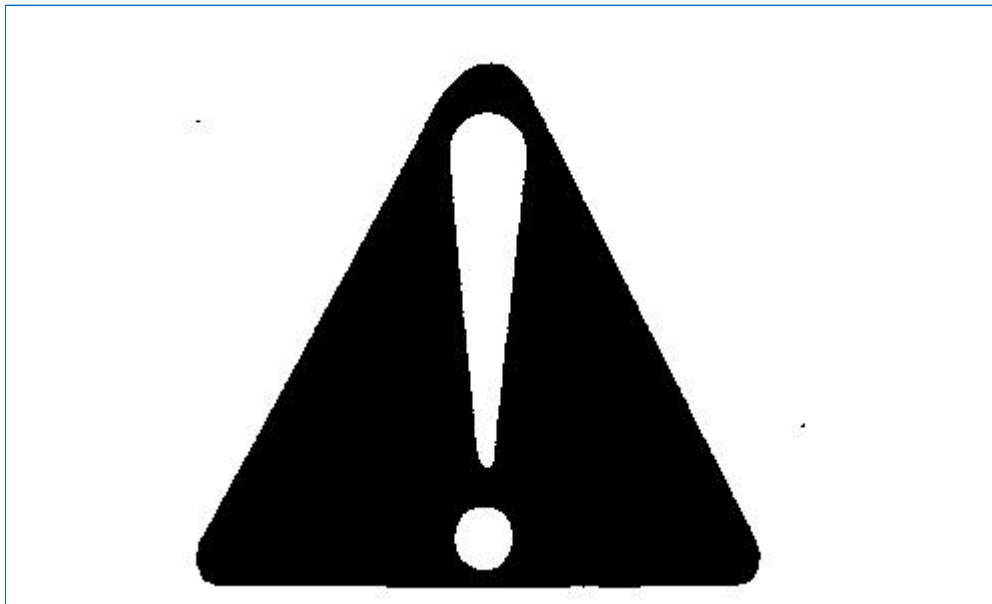


# omre224589 - 5325N, 5425N and 5525N Tractors Operator's Manual (North American) Recognize Safety Information

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## Recognize Safety Information



T81389-UN: Safety-alert symbol

This is a safety-alert symbol. When you see this symbol on your machine or in this manual, be alert to the potential for personal injury.

Follow recommended precautions and safe operating practices.

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(North American)  
Understand Signal Words**

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**Understand Signal Words**



TS187-19: Signal Words

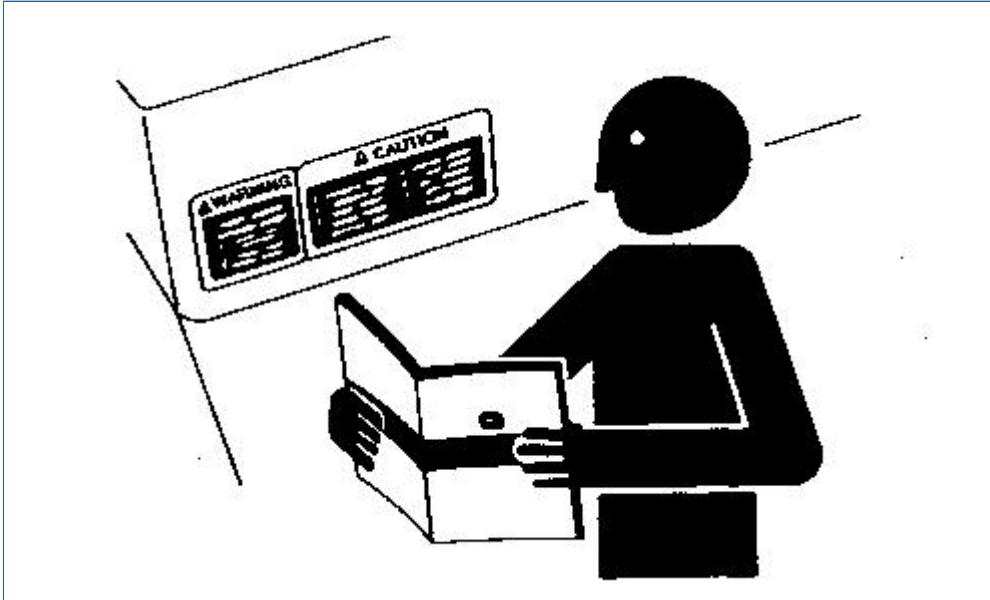
A signal word—DANGER, WARNING, or CAUTION—is used with the safety-alert symbol. DANGER identifies the most serious hazards.

DANGER or WARNING safety signs are located near specific hazards. General precautions are listed on CAUTION safety signs. CAUTION also calls attention to safety messages in this manual.

# omre224589 - 5325N, 5425N and 5525N Tractors Operator's Manual (North American) Follow Safety Instructions

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## Follow Safety Instructions



TS201-UN: Safety Messages

Carefully read all safety messages in this manual and on your machine safety signs. Follow these warnings and instructions carefully. Review them frequently. Keep safety signs in good condition. Replace missing or damaged safety signs. Be sure new equipment components and repair parts include the current safety signs. Replacement safety signs are available from your John Deere dealer. Be sure all operators of this machine understand every safety message. Replace operator's manual and safety labels immediately if missing or damaged.

Learn how to operate the machine and how to use controls properly. Do not let anyone operate without instruction.

Keep your machine in proper working condition. Unauthorized modifications to the machine may impair the function and/or safety and affect machine life.

If you do not understand any part of this manual and need assistance, contact your John Deere dealer.

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Hello dear friend!

Thank you very much for reading.

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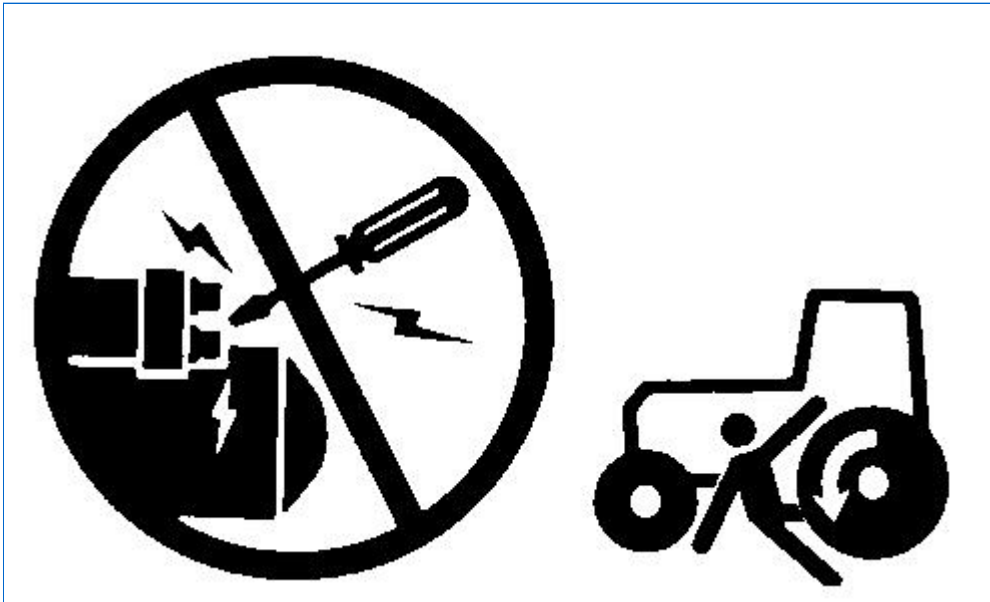
The full manual is available for immediate download.

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**omre224589 - 5325N, 5425N and 5525N Tractors Operator's Manual  
(North American)  
Prevent Machine Runaway**

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**Prevent Machine Runaway**



TS177-UN: Machinery Runaway

Avoid possible injury or death from machinery runaway.

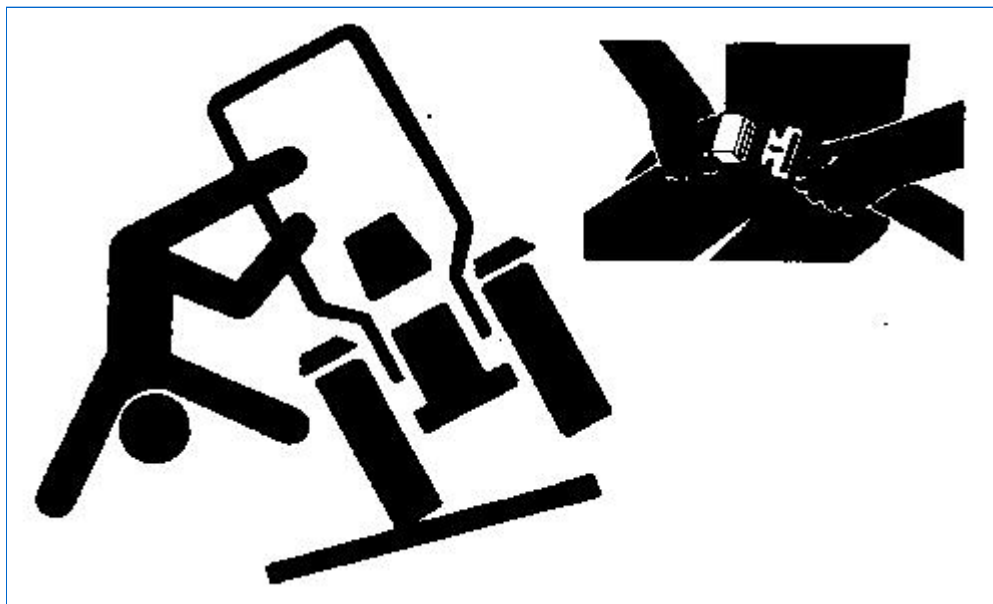
Do not start engine by shorting across starter terminals. Machine will start in gear if normal circuitry is bypassed.

NEVER start engine while standing on ground. Start engine only from operator's seat, with transmission in neutral or park.

**omre224589 - 5325N, 5425N and 5525N Tractors Operator's Manual  
(North American)  
Use Seat Belt and Foldable ROPS Properly—Open Station**

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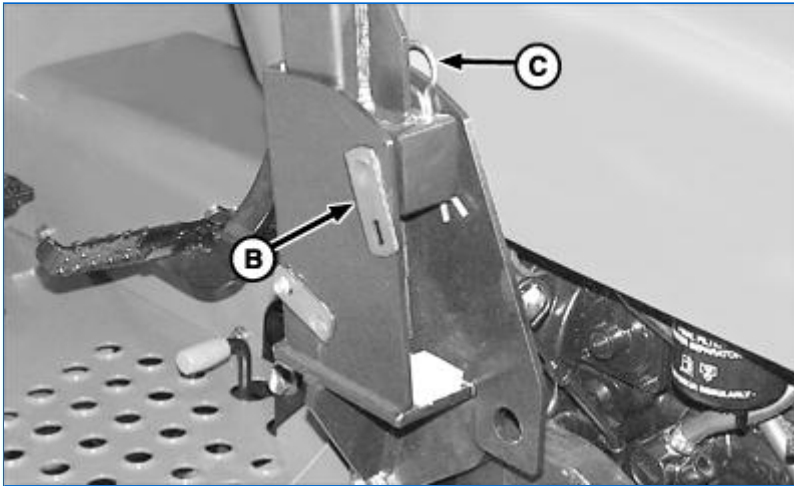
**Use Seat Belt and Foldable ROPS Properly—Open Station**



TS205-UN: ROPS Rollover



LV9728-UN: ROPS



LV9729-UN: Right-Hand Side Shown

LEGEND:

- A - ROPS
- B - Pin (2 used)
- C - Locking Pin (2 used)

This tractor is equipped with a foldable Roll-Over Protective Structure (ROPS). The ROPS (A) should be kept in the “up” or extended position (shown) with pins (B) retained with locking pins (C), except when it is necessary to fold it for low clearance operations.

When the ROPS is in the “up” or extended position, ALWAYS use your seat belt to minimize chance of injury from an overturn accident.

DO NOT use seat belt when ROPS is folded down.



**CAUTION:**

***If the seat belt system, including the mounting hardware, buckle, belt, or retractor shows any sign of damage such as cuts, fraying, extreme or unusual wear, discoloring or abrasion, the entire seat belt system should be replaced immediately. Replace the belt system only with replacement parts approved for your machine.***

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Inspect seat belts and mounting hardware. If seat belt needs to be replaced, see your John Deere dealer.

**omre224589 - 5325N, 5425N and 5525N Tractors Operator's Manual  
(North American)  
Operating the Tractor Safely**

---

**Operating the Tractor Safely**



TS213-UN: Falling from Tractor



TS276-UN: Avoid Entanglement

Careless use of the tractor can result in unnecessary accidents. Be alert to hazards of tractor operation. Understand causes of accidents and take every precaution to avoid them. Most common accidents are caused from:

- Tractor roll-over
- Improper starting procedures
- Crushing and pinching during hitching
- Collisions with other motor vehicles

- Entanglement in PTO shafts
- Falling from tractor

Avoid accidents by taking the following precautions:

Put transmission in PARK before dismounting. Leaving transmission in gear with engine off will NOT prevent the tractor from moving.

Be sure everyone is clear of tractor and attached equipment before starting engine.

Never try to get on or off a moving tractor.

When tractor is left unattended, place in PARK, lower implements to the ground, stop the engine, and remove the key.

Never go near an operating PTO or an operating implement.

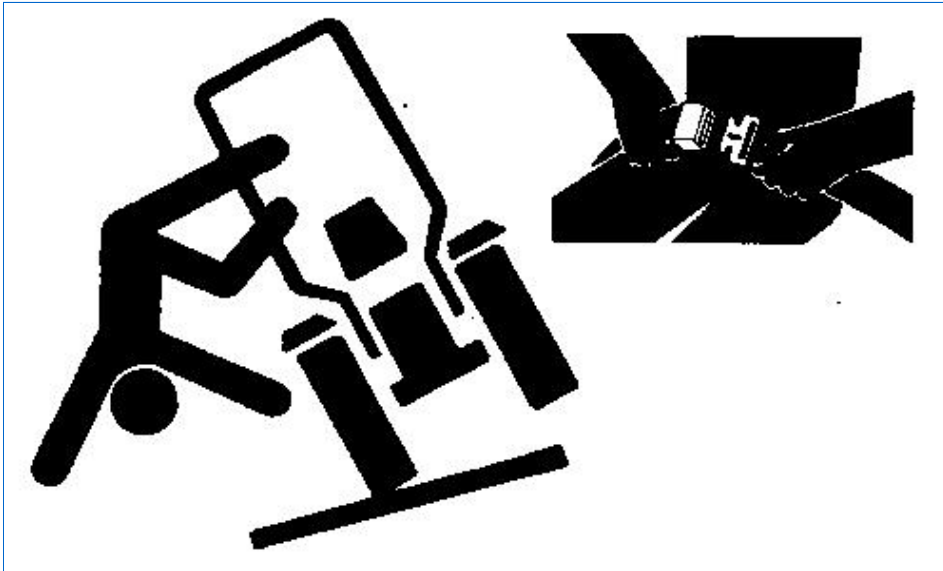
Always fasten your seat belt in a ROPS equipped tractor.

# omre224589 - 5325N, 5425N and 5525N Tractors Operator's Manual (North American)

## Use Caution on Hillside

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### Use Caution on Hillside



TS205-UN: Wear Seat belt

Always wear seat belt with ROPS in upper position.

Avoid holes, ditches, and obstructions which cause the tractor to tip, especially on hillsides. Avoid sharp, uphill turns.

Never drive near the edge of a gully or steep embankment—it might cave in.

Driving forward out of a ditch or mired condition or up a steep slope could cause tractor to tip over rearward. Back out of these situations if possible.



#### **CAUTION:**

***Avoid injury! Use extra caution when driving on slopes. To increase traction and provide 4-wheel braking, engage mechanical front wheel drive (MFWD) when driving on slopes. Be aware that MFWD may improve access to dangerously sloped terrain, thereby increasing the possibility of a tip over.***

---

To improve braking on sloped, icy, wet or graveled surfaces, engage the MFWD. Add ballast to the tractor and travel at a reduced speed to avoid skidding and loss of steering control.

Danger of overturn increases greatly with narrow tread setting, at high speed.

Hitch towed loads only to drawbar. When using a chain, take up the slack slowly.



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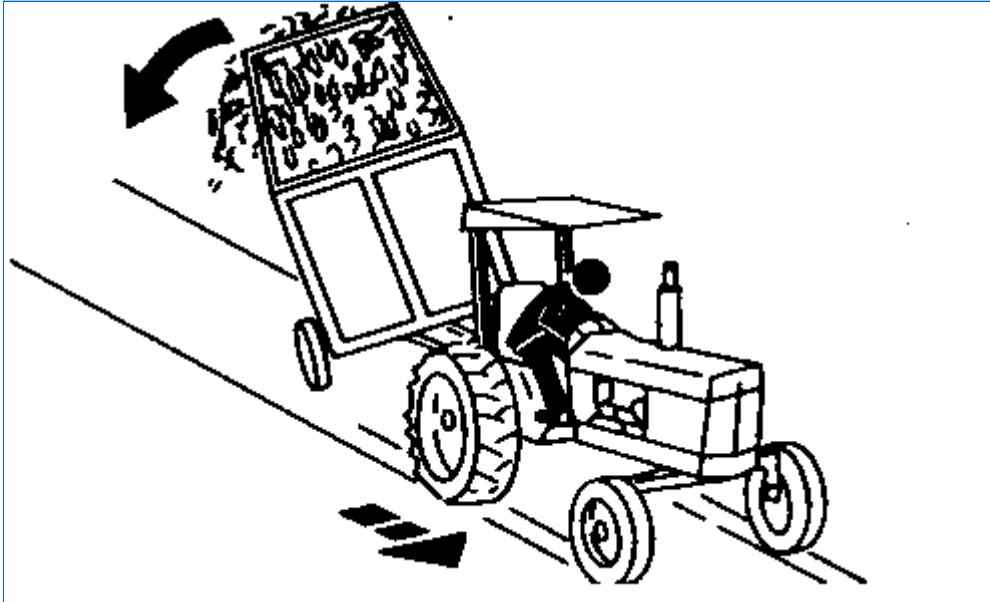
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**Thank you so much for reading**

# omre224589 - 5325N, 5425N and 5525N Tractors Operator's Manual (North American) Shift to Low Gear on Hills

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## Shift to Low Gear on Hills



TS216-UN: Shift to Low Gear

Shift to a low gear before descending a steep hill to improve your control of the tractor with little or no braking. Use engine braking to reduce speed before applying tractor brakes. Runaway tractors often tip over. Never coast downhill.

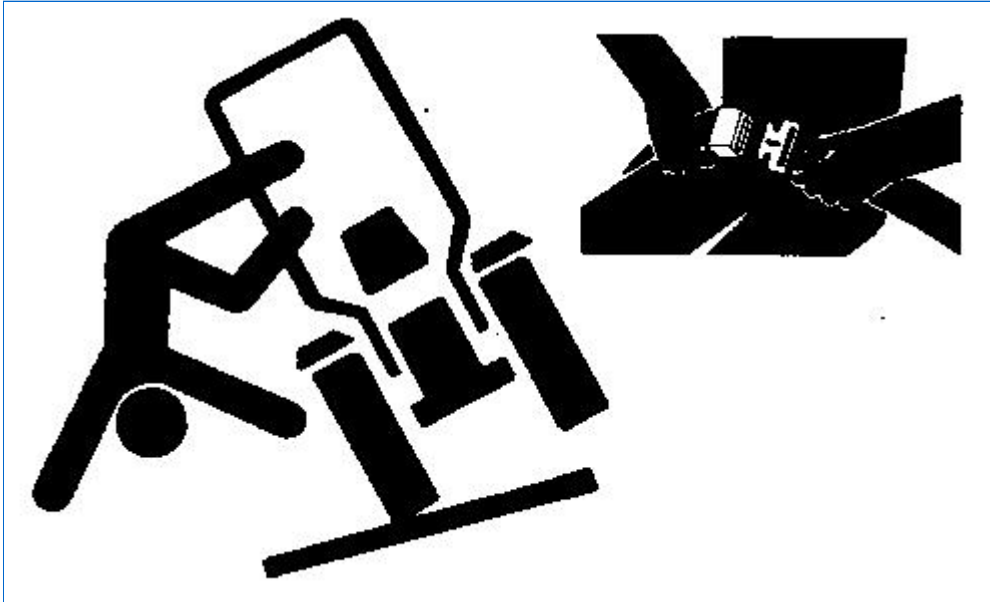
When driving on icy, wet or graveled surfaces, reduce speed and be sure tractor is properly ballasted to avoid skidding and loss of steering control. For best control, engage mechanical front wheel drive (if equipped).

Additional ballast may be needed for transporting heavy hitch mounted implements. When implement is raised, drive slowly over rough ground, regardless of how much ballast is used.

# omre224589 - 5325N, 5425N and 5525N Tractors Operator's Manual (North American) Avoid Tipping

---

## Avoid Tipping



TS205-UN: Wear Seat Belt

Always wear seat belt with ROPS in upper position.

Slopes are a major factor related to loss-of-control and tip-over accidents, which can result in severe injury or death. Operation on all slopes requires extra caution.

Be aware that mechanical front wheel drive (MFWD) can improve access to dangerously sloped terrain, thereby increasing the possibility of a tip over.

Drive up and down a hill - not across.

Watch for holes, ruts, bumps, rocks or other hidden objects. Uneven terrain could overturn the machine. Tall grass can hide obstacles.

Do not operate machine on wet grass. Tires may lose traction. Tires may lose traction on slopes even though the brakes are functioning properly.

Choose a low ground speed so you will not have to stop or shift while on a slope.

Always keep the machine in gear when going down slopes. Do not shift to neutral and coast down hill.

Avoid starting, stopping or turning on a slope. If the tires lose traction, disengage PTO and proceed slowly, straight down the slope. If the machine stops going uphill:

- STOP the PTO.
- Back down slowly.

Keep all movement on slopes slow and gradual. Do not make sudden changes in speed or direction, which could cause the machine to roll over.

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