

KEY	PART NO.	PART NAME	QTY	REMARKS
1	AT13740	DRAIN VALVE	1	
2	DZ10211	PISTON-LINER KIT	6	PISTON MARKED RE529264; SUB FOR RE545266 OR RE531072
3	RE541037	O-RING KIT	1	SUB FOR AR98850
4	R527468	SHIM	1	TK = 0.004"
4	R93948	SHIM	1	(Not Illustrated) TK = 0.002"
4	R528685	SHIM	1	(Not Illustrated) TK = 0.006"
4	R536310	SHIM	1	(Not Illustrated) TK = 0.008"
4	R536311	SHIM	1	(Not Illustrated) TK = 0.010"
5	R43409	PLUG	1	
6	RE522991	ORIFICE	6	
7	RE555307	CAM FOLLOWER ROLLER	12	SUB FOR RE540586 OR RE535576 OR RE519889
8	RE57836	PIPE PLUG	3	
9	RE519144	SENSOR	2	(Magnetic Pick Up Sensor)
10	51M7044	O-RING	1	17.300 X 2.200 mm
11	RE71255	PIPE PLUG	5	
12	RE167207	SENSOR	1	(Pressure Sensor)
13	R528098	GEAR	1	(Camshaft) Z = 54, SUB FOR R518212
14	R518255	GEAR	1	(Fuel Supply Pump Drive) Z = 64
15	R504811	WASHER	1	
16	26H91	SHAFT KEY	1	3/16" X 1-1/4"
17	R522884	CAMSHAFT	1	SUB FOR R520366
17	SE501775	CAMSHAFT REMAN	1	REMAN FOR R522884
18	...	CYLINDER BLOCK	1	MARKED R542211; ORDER DZ10789 OR DZ10597
18	DZ10789	SHORT BLOCK ASSEMBLY	1	(For Marine Engine)
18	DZ10597	SHORT BLOCK ASSEMBLY	1	(For Non-Marine Engine)
19	R120954	BEARING CAP	1	
20	R519287	CAP SCREW	14	
21	R120953	BEARING CAP	6	
22	R527877	BUSHING	6	
23	R82007	PLUG	1	
24	R54326	O-RING	6	
25	R518034	BUSHING	1	

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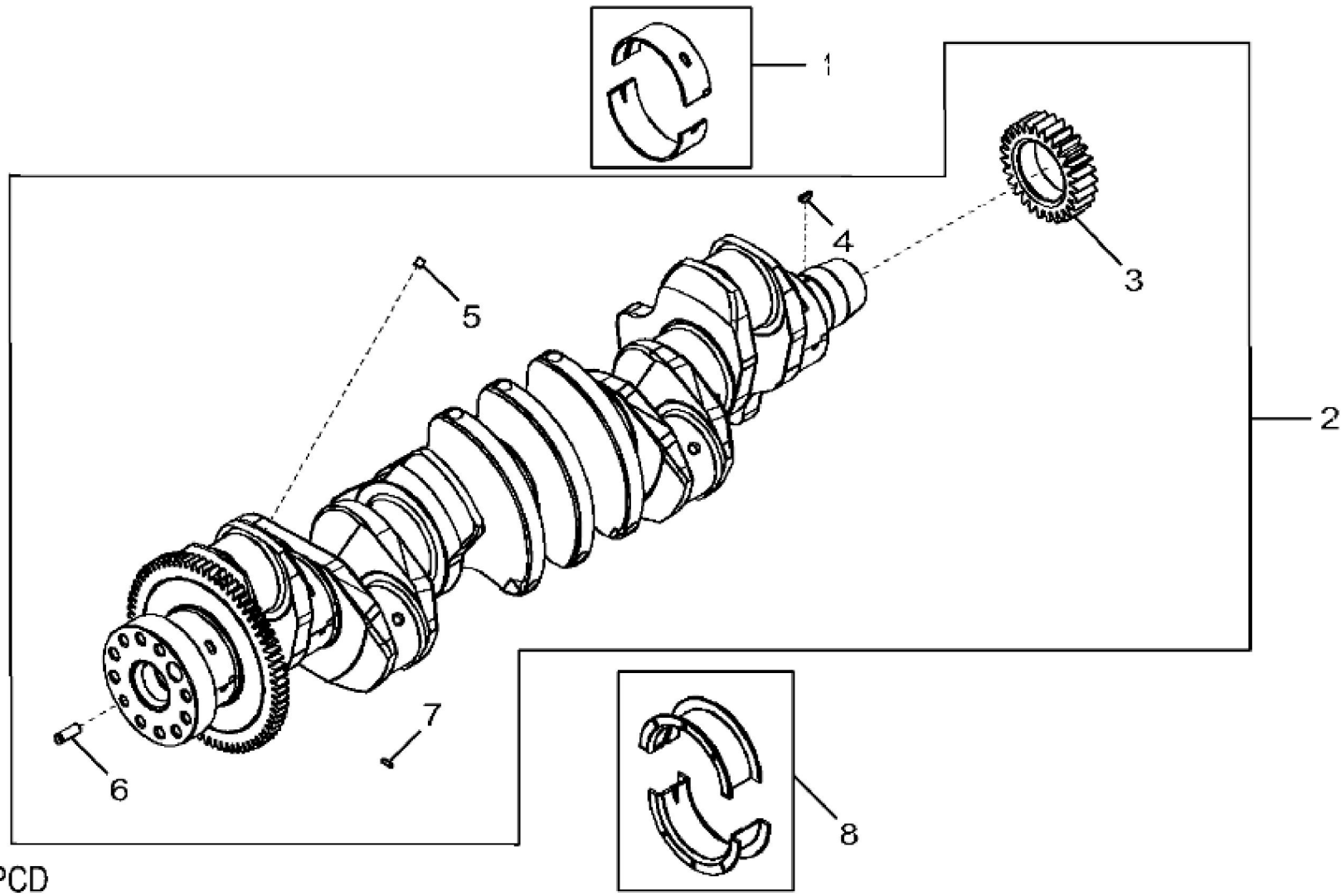
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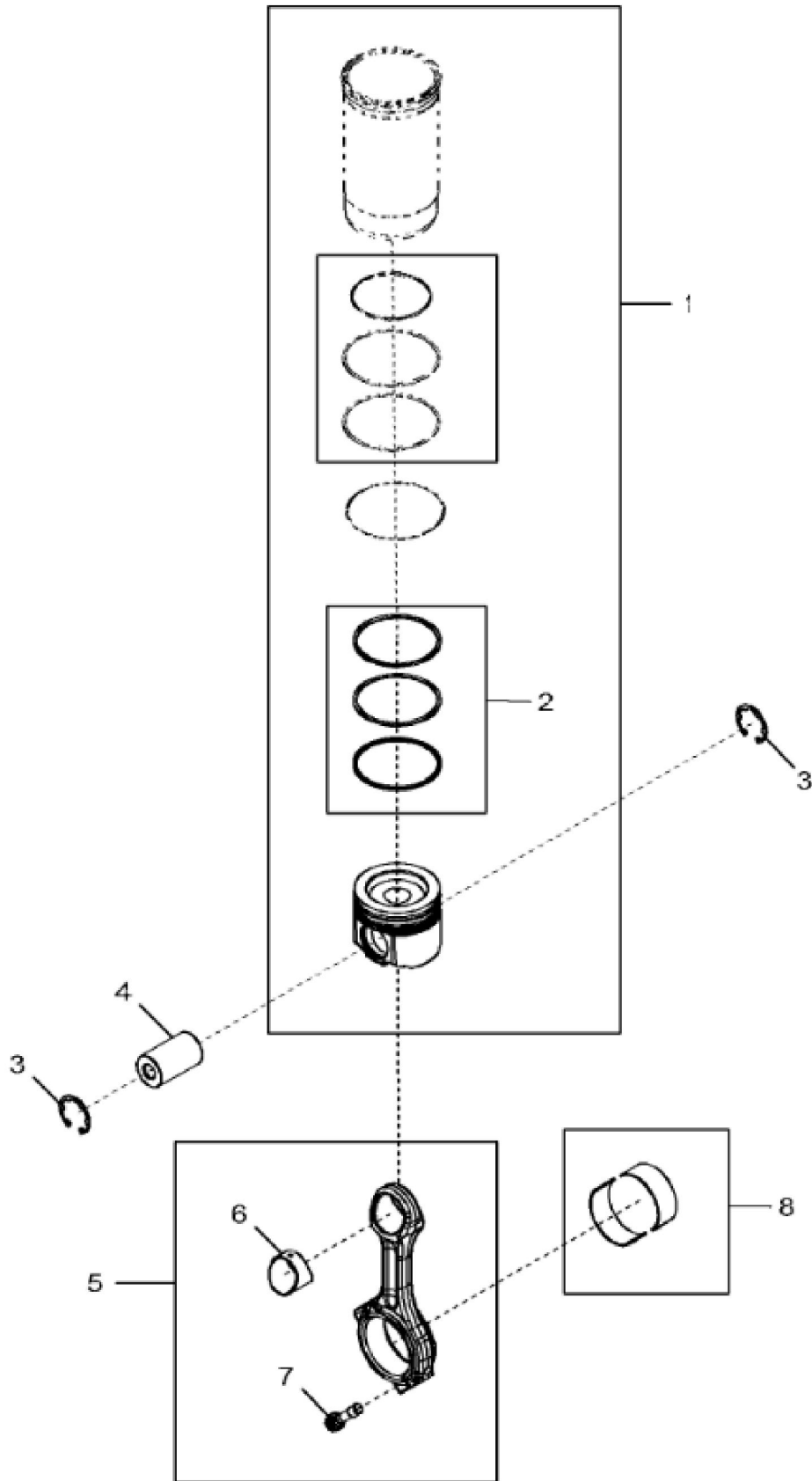
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KEY	PART NO.	PART NAME	QTY	REMARKS	
1	RE529319	BEARING	6	KIT; R519427 AND R519428	
2	RE542753	CRANKSHAFT	1		
2	SE502542	CRANKSHAFT REMAN	1	(With Bearings) REMAN FOR RE542753	
3	R104587	GEAR	1		
4	R120752	KEY	1		
5	AT107510	PLUG	6		
6	44M7070	DOWEL PIN	1		
7	34M7089	DOWEL PIN	1	4 X 12 mm	
8	RE529320	THRUST BEARING	1	KIT; R519429 AND R519430	





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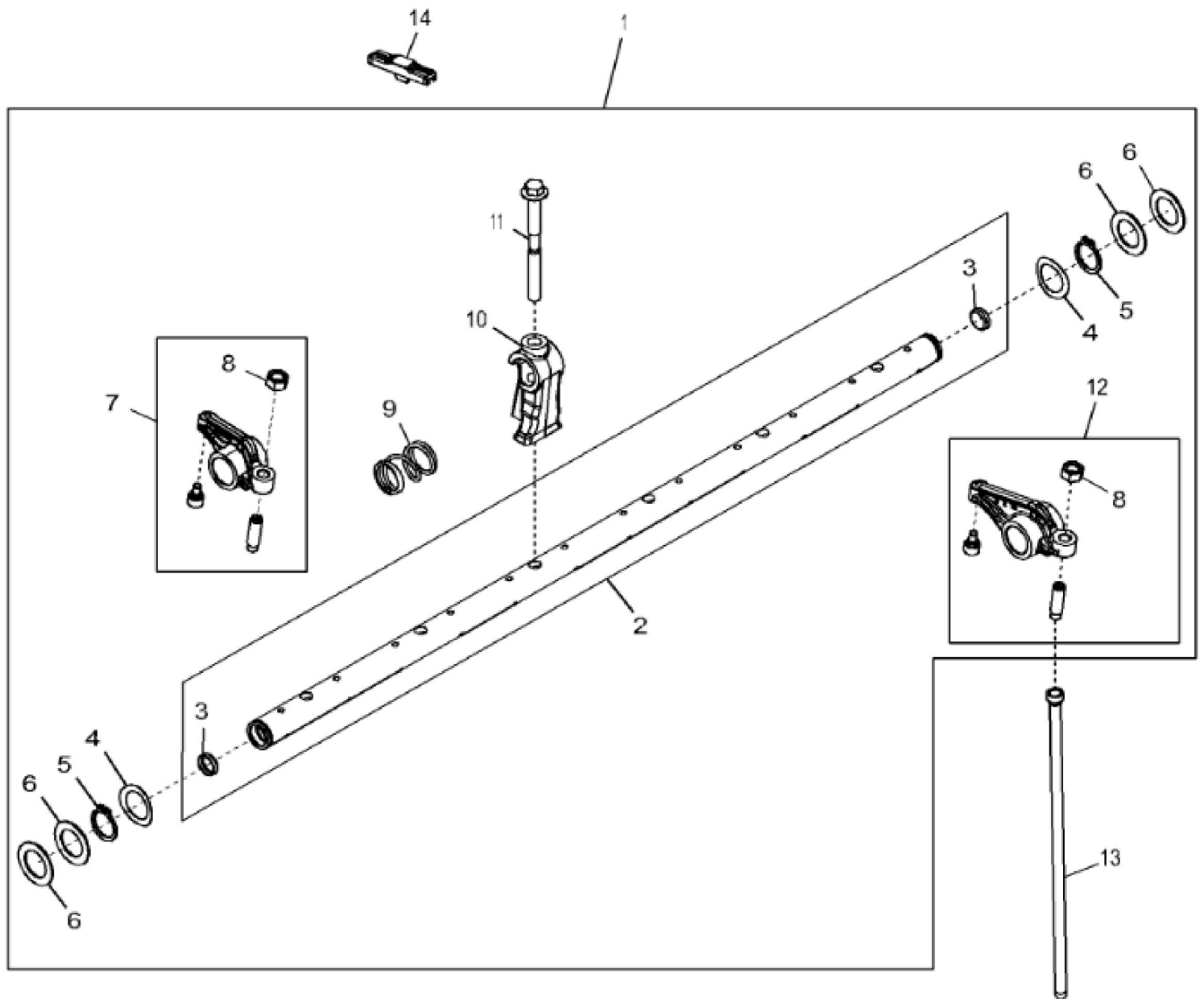
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KEY	PART NO.	PART NAME	QTY	REMARKS	
1	DZ10211	PISTON-LINER KIT	6	SUB FOR RE545266 OR RE571507	
2	DZ10083	PISTON RING KIT	6	SUB FOR RE570611	
3	R519640	SNAP RING	12		
4	DZ101959	PISTON PIN	6	OD = 47 mm; LGTH = 79 mm, SUB FOR R517073	
5	RE565318	CONNECTING ROD	6	MARKED DZ100420; SUB FOR RE537877	
5	SE502544	CONNECTING ROD REMAN	1	REMAN FOR RE537877	
6	R74008	BUSHING	1		
7	R542878	CAP SCREW	2	SUB FOR R501035	
8	RE538581	BEARING	6	KIT; R526721 AND R526722	



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