

CRANKCASE

KEY	PART NO.	PART NAME	QTY	REMARKS
1	MIU11635	CAP	1	
2	MIA13017	SCREEN KIT	1	SUB FOR MIU11634 AND MIA11525
3	MIU11638	SCREW	2	
3	MIU12152	SCREW	2	(USE WITH MIA11633 OR MIA11841) (Engine Marked 31P677-0239-B1)
4	MIU12139	FAN	1	(SUB FOR MIU11637) (USE WITH MIA11633 OR MIA11841) (Engine Marked 31P677-0239-B1, 31P677-0144-B3) FLYWHEEL
4	MIU12159	FAN	1	(Engine Marked 31P677-0140-B1)
5	M153303	SCREW	1	
6	AM135134	FLYWHEEL	1	
7	LG691265	SNAP RING	1	
8	LG693713	PINION	1	
9	M147508	SCREW	2	
10	MIU11682	TUBE	1	
11	MIU11631	COVER	1	Brather Passage
12	GASKET	1	(MAKE FROM M64850)
12	M147564	GASKET	1	(USE WITH MIA11633 OR MIA11841) (Engine Marked 31P677-0239-B1) Breather
13	M147507	SCREW	2	
14	M147501	BREATHER	1	
15	MIA11419	CYLINDER	1	(SUB FOR MIA11101)
16	LG391086S	SEAL	1	Oil
17	M147497	BUSHING	1	Governor
18	LG692407	SEAL	1	Governor
19	LG690959	DOWEL PIN	1	
20	OIL TUBE	1	(ORDER AM131611)
21	T77932	O-RING	1	
22	M144897	CAP	1	Oil Tube
23	AM131611	OIL TUBE	1	Drain
24	MIU12709	SCREEN	1	(SUB FOR LG690770)
25	M147513	GASKET	1	
26	MIU11958	SEAL	1	PTO Side (SUB FOR MIU11212)
27	15H638	PIPE PLUG	1	1/8", (USE WITH MIA11394)

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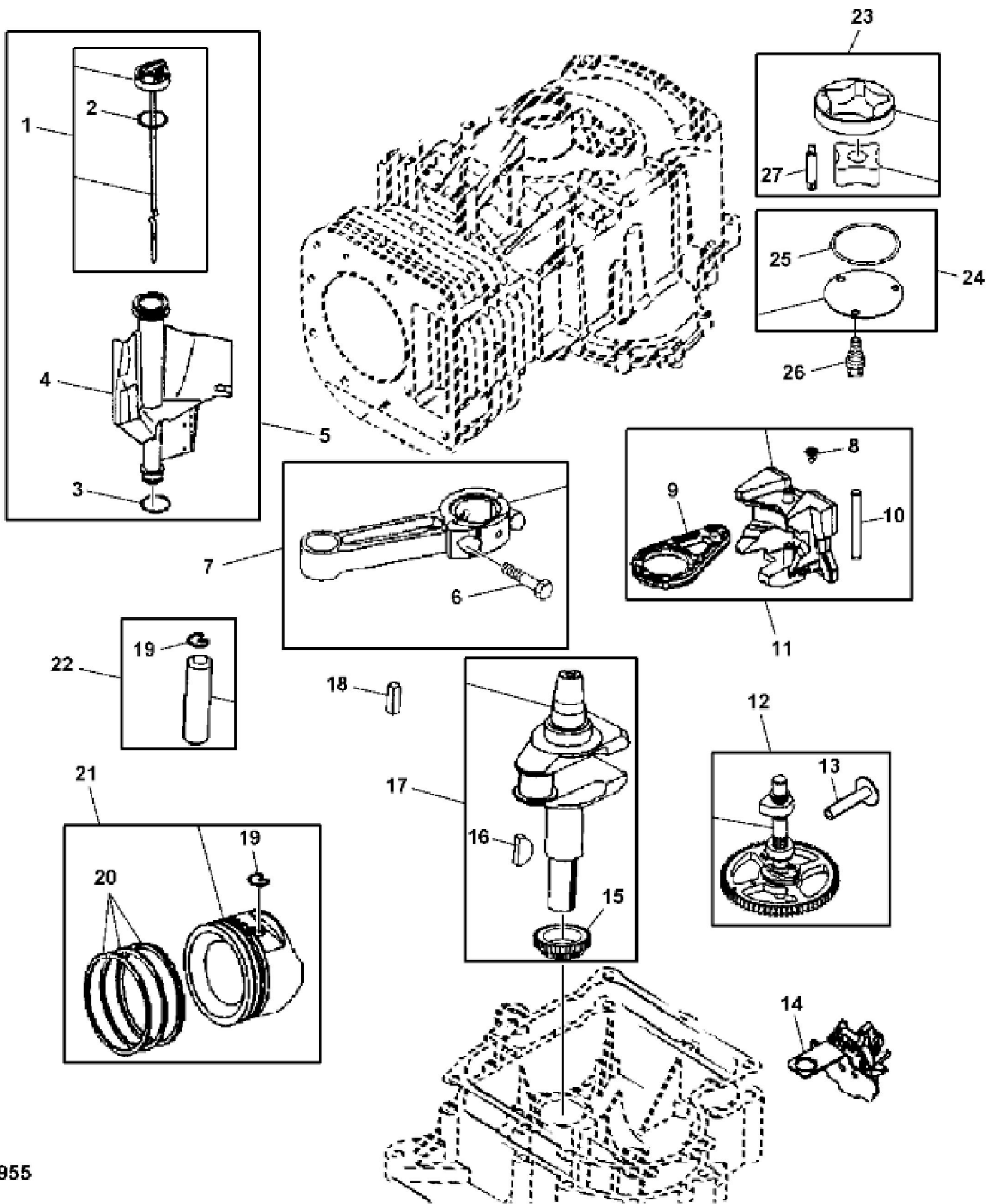
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KEY	PART NO.	PART NAME	QTY	REMARKS
28	AM135143	RESERVOIR	1	(SUB FOR MIA11429)
29	GC00331	SCREW	4	NLA; ORDER GX24210; Engine Mounting
29	GX24210	SCREW	4	
30	15H623	PIPE PLUG	1	3/8", (SUB FOR LG690946)
31	LG692125	CAP SCREW	10	
32	AM125424	OIL FILTER	1	
33	PM37469	LIQUID GASKET	AR	
34	LG399265	BEARING	1	NLA; ORDER MIA11778
34	MIA11778	SEAL KIT	1	
35	MIU12155	WASHER	1	(USE WITH MIA11394)
36	MIA10696	BALL	1	(NLA) (Spring)
..	MIA11014	GASOLINE ENGINE	1	(MARKED 31P677-0132-B1) (SUB MIA11243)
..	MIA11841	GASOLINE ENGINE	1	(SUB MIA11893) (SUB FOR MIA11243 OR MIA11394 OR MIA11633)
..	MIA11893	GASOLINE ENGINE	1	(Marked 31P677-0239-B1) (SUB MIA12071)
..	MIA12071	GASOLINE ENGINE	1	19.5HP,49 State, Fifo



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 CRANKSHAFT, PISTON AND DIPSTICK

KEY	PART NO.	PART NAME	QTY	REMARKS
1	AM135145	DIPSTICK	1	
2	LG691031	O-RING	1	
3	LG691032	SEAL	1	
4	M152554	DIPSTICK TUBE	1	
5	AM135144	DIPSTICK TUBE	1	
6	MIU11051	SCREW	2	
7	MIA11126	CONNECTING ROD	1	
8	MIU11437	PLUG	1	
9	MIU11436	LINK	2	
10	M152556	PIN	1	
11	MIA10989	COUNTERWEIGHT	1	
12	MIA11377	CAMSHAFT	1	(SUB FOR MIA11157)
13	LG690564	TAPPET	2	
14	LG691968	OIL SLINGER	1	
15	M147512	GEAR	1	TIMING
16	LG691639	SHAFT KEY	1	
17	MIA10982	CRANKSHAFT	1	
18	LG222698S	SHAFT KEY	1	FLYWHEEL
19	M152553	LOCK	2	
20	MIA10691	PISTON RING KIT	2	STANDARD
20	MIU11639	PISTON RING KIT	1	(.50 MM (.020")), OS
21	MIA11421	PISTON	1	(SUB FOR MIA10690) STANDARD
21	MIA11430	PISTON	1	(.50 MM (.020")), OS (SUB FOR MIA10918)
22	AM132347	PISTON PIN	1	
22	MIA11423	PISTON PIN	1	STANDARD (USE WITH MIA11243, MIA11633 AND MIA11841)
23	MIA11172	OIL PUMP	1	
24	LG499613	COVER	1	
25	LG690589	SEAL	1	
26	MIU11119	SCREW	3	
27	SHAFT	2	OIL PUMP (ORDER MIA11172)

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