

MP20866

John Deere > Turf And Utility >TRACTOR, LAWN AND GARDEN >SABRE - TRACTOR, LAWN AND GARDEN >SABRE 1846HV and 1846HMS Lawn Tractor >20 ENGINE (18 HP - HV) >ST644012 - CYLINDER BLOCK AND DIPSTICK

KEY	PART NO.	PART NAME	QTY	REMARKS
1	LG692545	CYLINDER BLOCK	1	
2	LG808534	BUSHING	1	(W/SEAL)
3	LG805101	SEAL	1	
4	M145399	SLEEVE	1	DOWEL, (SUB FOR LG690684)
5	LG805059	DRAIN PLUG	1	NLA; Oil (Cylinder Block)
6	15H623	PIPE PLUG	3	3/8", (A) OIL (PAN) (SUB FOR LG805048 OR LG690946)
7	AM125424	OIL FILTER	1	(SUB FOR LG492932S)
8	LG808235	ADAPTER FITTING	1	
9	LG690706	LOCK WASHER	1	
10	LG690682	STUD	1	
11	LG690679	CAP SCREW	1	
12	LG692063	GASKET	1	
13	LG807688	GASKET	1	BREATHER
14	LG692095	BREATHER	1	
15	LG690751	SCREW	1	
16	MIU11524	SCREW	1	(SUB FOR LG692540)
17	19M7897	SCREW	4	M8 X 35
18	LG806083S	STRUCTURAL TUBE	1	BREATHER
19	LG690686	PLATE	1	BREATHER
20	LG805417	COTTER PIN	1	
20	LG691550	RETAINER	1	(A)
21	LG690680	SEAL	1	(A) GOVERNOR
22	LG690701	BUSHING	1	(A) GOVERNOR
23	LG690702	BUSHING	1	GOVERNOR
23	M144914	BUSHING	1	
24	LG690899	CRANK	1	GOVERNOR
24	AM131177	CRANK	1	(A) (USE WITH MIA11613) (INCLUDES M144914)
25	14M7298	FLANGE NUT	4	M8
26	LG805049S	SEAL	2	(A) (SUB FOR LG805049)
27	LG690704	WASHER	1	(A)
28	MIU12287	GASKET	1	NLA; ORDER MIU11265; SUB FOR LG691684; Crankcase
28	MIU11265	GASKET	1	NLA; ORDER MIU13345
28	MIU13345	GASKET	1	NLA; ORDER MIU14235
28	MIU14235	GASKET	1	

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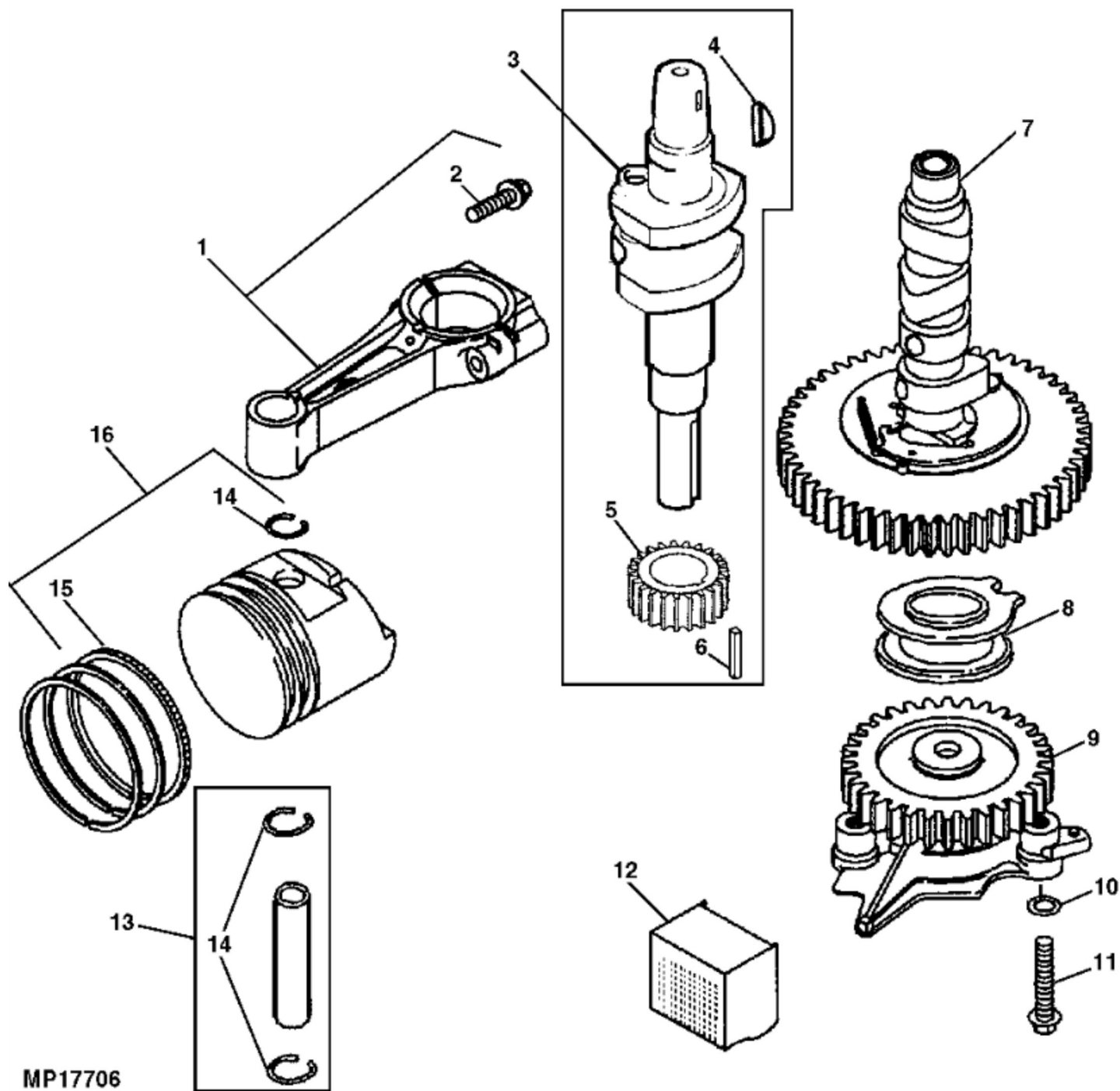
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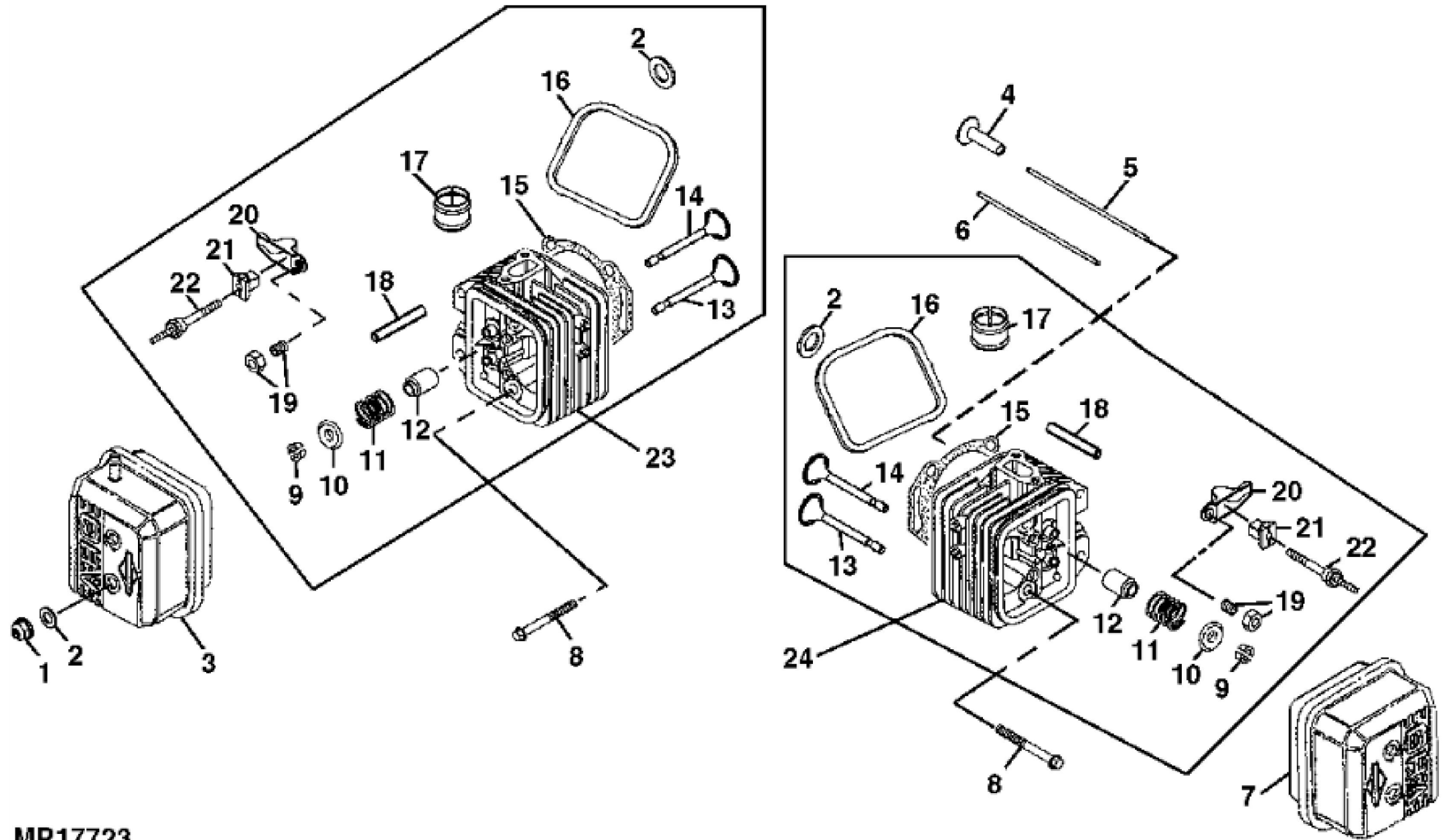
KEY	PART NO.	PART NAME	QTY	REMARKS	
29	LG692154	SEAL	1	(A)	
30	LG808504	RESERVOIR	1	ENGINE SUMP	
30	MIA11613	CRANKCASE	1	(INCLUDES PARTS MARKED (A)) (ALSO INCLUDES (2) LG690681 AND 19M7077 AND (2) 19M7299)	
31	M132015	THREADED NIPPLE	1		
32	M126875	CAP	1	OIL DRAIN	
33	LG692053	SEAL	1		
34	LG691870	SEAL	1		
35	LG692093	STRUCTURAL TUBE	1	OIL FILL	
36	M147829	SCREW	1	(SUB FOR LG692537)	
37	LG807516	DIPSTICK	1		
38	PMK010-0812	BULK HOSE	AR		
39	AM119686	DRAIN VALVE	1		
40	LG491657S	PRESSURE SWITCH	1	OIL	
..	LG808036	LABEL KIT	1	NLA	
..	AM128536	GASOLINE ENGINE	1	(COMPLETE)	



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CRANKSHAFT AND PISTON

KEY	PART NO.	PART NAME	QTY	REMARKS
1	LG807900S	CONNECTING ROD	2	STD, (SUB FOR LG807900)
1	LG807803	CONNECTING ROD	2	.50MM (.020") US, (NLA)
2	LG690698	SCREW	4	(SUB FOR LG805395)
3	MIU11092	CRANKSHAFT	1	(COMPLETE) (SUB FOR LG692172)
4	M145150	SHAFT KEY	1	(SUB FOR LG806066)
5	LG691530	GEAR	1	TIMING, (SUB FOR LG805984)
6	LG691639	KEY	1	TIMING GEAR, (SUB FOR LG94196)
7	LG691557	GEAR	1	CAM, (SUB FOR LG807542)
8	LG690689	SPOOL	1	GOVERNOR, (SUB FOR LG805313)
9	LG693186	OIL PUMP	1	(SUB FOR LG807546) (ORDER MIA11613)
10	LG690681	SEAL	2	(SUB FOR LG805058)
11	LG691492	CAP SCREW	2	(SUB FOR LG805057)
12	LG690878	SCREEN	1	OIL PUMP, (SUB FOR LG805964)
13	LG807886	PISTON PIN	2	
14	LG805099	LOCK	4	PISTON PIN (NLA)
14	LG690975	LOCK	4	PISTON PIN
15	LG807889	PISTON RING KIT	2	STD, (SUB (2) MIU12116)
15	MIU12116	PISTON RING KIT	2	
15	MIU12117	PISTON RING KIT	2	.50MM (.020") OS, (SUB FOR (2) LG807995)
16	MIA11406	PISTON	2	STANDARD, (SUB FOR (2) LG808326)
16	MIA11407	PISTON	2	.50MM (.020") OS, (SUB FOR (2) LG808337)



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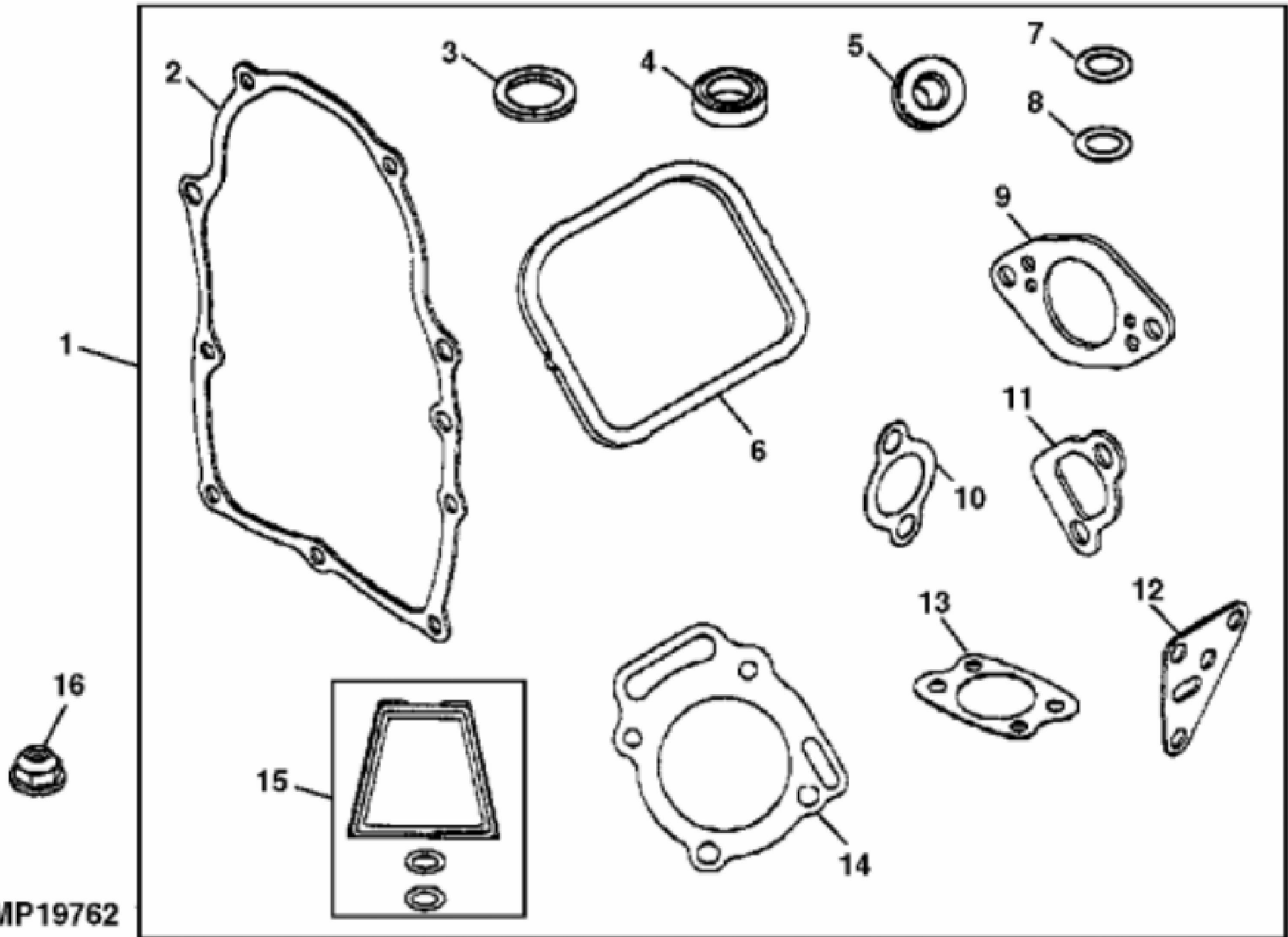
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KEY	PART NO.	PART NAME	QTY	REMARKS
1	LG692055	LOCK NUT	4	
2	LG691766	WASHER	4	
3	LG691558	COVER	1	
4	LG690977	TAPPET	4	VALVE
5	LG691836	PUSH ROD	2	INTAKE (STEEL)
6	LG691758	PUSH ROD	2	EXHAUST (ALUMINUM)
7	LG691494	COVER	1	
8	LG692059	CAP SCREW	4	
9	LG807683	RETAINER	4	
10	LG692058	RETAINER	4	
11	LG692084	SPRING	4	
12	LG691963	SEAL	4	
13	LG807681	EXHAUST VALVE	2	
14	LG807680	INTAKE VALVE	2	
15	UC10273	GASKET	1	SUB FOR LG690888
16	LG806039S	GASKET	2	ROCKER COVER
17	LG691493	CYLINDER LINER	2	PORT
18	LG692057	GUIDE	4	VALVE
19	LG807623	ADJUSTER	4	(W/NUT)
20	LG691543	ROCKER ARM	4	
21	MIU11035	ROCKER ARM	4	PIVOT, (SUB FOR LG690973)
22	LG691544	STUD	4	
23	LG808383	CYLINDER HEAD	1	RH
24	LG808384	CYLINDER HEAD	1	LH



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