

Magnum™ 250
Magnum™ 280
Magnum™ 310
Magnum™ 340
Magnum™ 310 Rowtrac™
Magnum™ 340 Rowtrac™
Powershift Transmission (PST)
Tractor

PIN ZERF08100 and above

SERVICE MANUAL

Part number 47799449

1st edition English

November 2014

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Link Product / Engine

Product	Market Product	Engine
Magnum™ 250 696110025 PST TIER 2 [ZERF08100 -]	Asia Pacific	F2CFA613G*E024
Magnum™ 250 696110025 PST TIER 2 [ZERF08100 -]	Latin America	F2CFA613G*E024
Magnum™ 250 696110025 PST TIER 2 [ZERF08100 -]	Middle East Africa	F2CFA613G*E024
Magnum™ 250 696110025 PST TIER 2 [ZERF08100 -]	Australia New Zealand	F2CFA613G*E024
Magnum™ 280 696110035 PST TIER 2 [ZERF08100 -]	Australia New Zealand	F2CFA613D*E024
Magnum™ 280 696110035 PST TIER 2 [ZERF08100 -]	Middle East Africa	F2CFA613D*E024
Magnum™ 280 696110035 PST TIER 2 [ZERF08100 -]	Asia Pacific	F2CFA613D*E024
Magnum™ 280 696110035 PST TIER 2 [ZERF08100 -]	Latin America	F2CFA613D*E024
Magnum™ 310 696110045 PST TIER 2 [ZERF08100 -]	Australia New Zealand	F2CFA613B*E024
Magnum™ 310 696110045 PST TIER 2 [ZERF08100 -]	Asia Pacific	F2CFA613B*E024
Magnum™ 310 696110045 PST TIER 2 [ZERF08100 -]	Middle East Africa	F2CFA613B*E024
Magnum™ 310 696110045 PST TIER 2 [ZERF08100 -]	Latin America	F2CFA613B*E024
Magnum™ 340 696110055 PST TIER 2 [ZERF08100 -]	Australia New Zealand	F2CFA614D*E022
Magnum™ 340 696110055 PST TIER 2 [ZERF08100 -]	Asia Pacific	F2CFA614D*E022
Magnum™ 340 696110055 PST TIER 2 [ZERF08100 -]	Middle East Africa	F2CFA614D*E022
Magnum™ 340 696110055 PST TIER 2 [ZERF08100 -]	Latin America	F2CFA614D*E022
Magnum™ 310 Rowtrac™ 696110075 PST TIER 2 [ZERF08100 -]	Australia New Zealand	F2CFA613B*E024
Magnum™ 310 Rowtrac™ 696110075 PST TIER 2 [ZERF08100 -]	Middle East Africa	F2CFA613B*E024
Magnum™ 310 Rowtrac™ 696110075 PST TIER 2 [ZERF08100 -]	Asia Pacific	F2CFA613B*E024
Magnum™ 310 Rowtrac™ 696110075 PST TIER 2 [ZERF08100 -]	Latin America	F2CFA613B*E024
Magnum™ 340 Rowtrac™ 696110085 PST TIER 2 [ZERF08100 -]	Asia Pacific	F2CFA614D*E022

Product	Market Product	Engine
Magnum™ 340 Rowtrac™ 696110085 PST TIER 2 [ZERF08100 -]	Latin America	F2CFA614D*E022
Magnum™ 340 Rowtrac™ 696110085 PST TIER 2 [ZERF08100 -]	Australia New Zealand	F2CFA614D*E022
Magnum™ 340 Rowtrac™ 696110085 PST TIER 2 [ZERF08100 -]	Middle East Africa	F2CFA614D*E022

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INTRODUCTION

Foreword - Important notice regarding equipment servicing

All repair and maintenance work listed in this manual must be carried out only by qualified dealership personnel, strictly complying with the instructions given, and using, whenever possible, the special tools.

Anyone who performs repair and maintenance operations without complying with the procedures provided herein shall be responsible for any subsequent damages.

The manufacturer and all the organizations of its distribution chain, including - without limitation - national, regional, or local dealers, reject any responsibility for damages caused by parts and/or components not approved by the manufacturer, including those used for the servicing or repair of the product manufactured or marketed by the manufacturer. In any case, no warranty is given or attributed on the product manufactured or marketed by the manufacturer in case of damages caused by parts and/or components not approved by the manufacturer.

The information in this manual is up-to-date at the date of the publication. It is the policy of the manufacturer for continuous improvement. Some information could not be updated due to modifications of a technical or commercial type, or changes to the laws and regulations of different countries.

In case of questions, refer to your CASE IH Sales and Service Networks.

Safety rules

Personal safety



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible death or injury.

Throughout this manual you will find the signal words DANGER, WARNING, and CAUTION followed by special instructions. These precautions are intended for the personal safety of you and those working with you.

Read and understand all the safety messages in this manual before you operate or service the machine.

 DANGER indicates a hazardous situation that, if not avoided, will result in death or serious injury.

 WARNING indicates a hazardous situation that, if not avoided, could result in death or serious injury.

 CAUTION indicates a hazardous situation that, if not avoided, could result in minor or moderate injury.

FAILURE TO FOLLOW DANGER, WARNING, AND CAUTION MESSAGES COULD RESULT IN DEATH OR SERIOUS INJURY.

Machine safety

NOTICE: Notice indicates a situation that, if not avoided, could result in machine or property damage.

Throughout this manual you will find the signal word Notice followed by special instructions to prevent machine or property damage. The word Notice is used to address practices not related to personal safety.

Information

NOTE: Note indicates additional information that clarifies steps, procedures, or other information in this manual.

Throughout this manual you will find the word Note followed by additional information about a step, procedure, or other information in the manual. The word Note is not intended to address personal safety or property damage.

Safety rules - General maintenance safety

General maintenance safety

Keep the area used for servicing the machine clean and dry. Clean up spilled fluids.

Service the machine on a firm, level surface.

Install guards and shields after you service the machine.

Close all access doors and install all panels after servicing the machine.

Do not attempt to clean, lubricate, clear obstructions, or make adjustments to the machine while it is in motion or while the engine is running.

Always make sure that working area is clear of tools, parts, other persons and pets before you start operating the machine.

Unsupported hydraulic cylinders can lose pressure and drop the equipment, causing a crushing hazard. Do not leave equipment in a raised position while parked or during service, unless the equipment is securely supported.

Jack or lift the machine only at jack or lift points indicated in this manual.

Incorrect towing procedures can cause accidents. When you tow a disabled machine follow the procedure in this manual. Use only rigid tow bars.

Stop the engine, remove the key, and relieve pressure before you connect or disconnect fluid lines.

Stop the engine and remove the key before you connect or disconnect electrical connections.

Scalding can result from incorrect removal of coolant caps. Cooling systems operate under pressure. Hot coolant can spray out if you remove a cap while the system is hot. Allow the system to cool before you remove the cap. When you remove the cap, turn it slowly to allow pressure to escape before you completely remove the cap.

Replace damaged or worn tubes, hoses, electrical wiring, etc.

The engine, transmission, exhaust components, and hydraulic lines may become hot during operation. Take care when you service such components. Allow surfaces to cool before you handle or disconnect hot components. Wear protective equipment when appropriate.

When welding, follow the instructions in the manual. Always disconnect the battery before you weld on the machine. Always wash your hands after you handle battery components.



SERVICE MANUAL

Engine

Magnum™ 250 696110025 PST TIER 2 [ZERF08100 -] , Magnum™ 280 696110035 PST TIER 2 [ZERF08100 -] , Magnum™ 310 696110045 PST TIER 2 [ZERF08100 -] , Magnum™ 310 Rowtrac™ 696110075 PST TIER 2 [ZERF08100 -] , Magnum™ 340 696110055 PST TIER 2 [ZERF08100 -] , Magnum™ 340 Rowtrac™ 696110085 PST TIER 2 [ZERF08100 -]

Engine - Remove

Prior operation:

Disconnect the batteries — **Battery - Disconnect (55.302)**

Prior operation:

Remove the hood — **Hood - Remove (90.100)**

Prior operation:

Side shield - Remove (90.102)

Prior operation:

Recover the refrigerant — **Air conditioning - Recover (50.200)**

Prior operation:

Drain the coolant — **Engine cooling system - Emptying (10.400)**

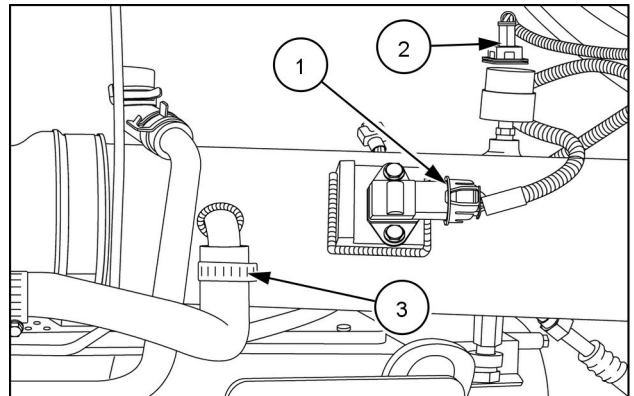
Prior operation:

Engine cooling system - Remove (10.400)

NOTE: Clean all fittings before disconnecting.

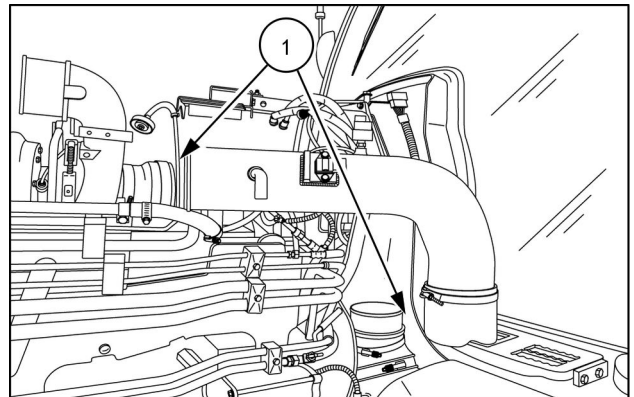
NOTE: Cap or plug all lines and ports when disconnecting hydraulic components.

1. Disconnect the harness connector to the humidity sensor (1) and the air restriction sensor (2). Disengage the hose clamp (3) and disconnect the hose from the air intake tube.



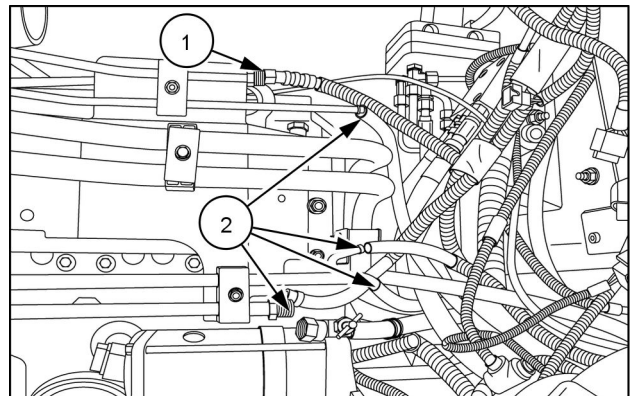
RAIL13TR04202AA 1

2. Disconnect the clamps (1) from each end of the air intake tube and remove the tube.



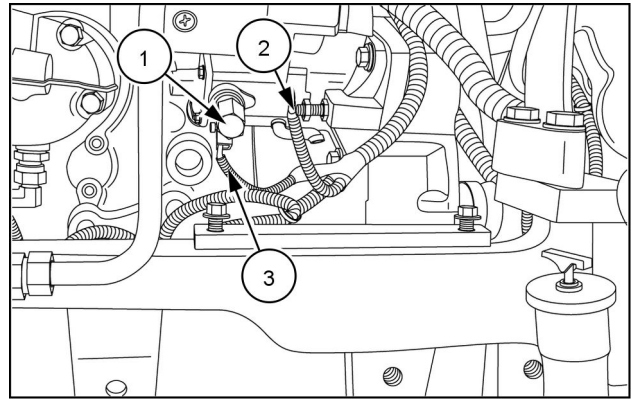
RAIL13TR04211AA 2

3. Disconnect the high pressure air conditioning hose (1) and the coolant lines (2). Plug or cap all ports and lines.



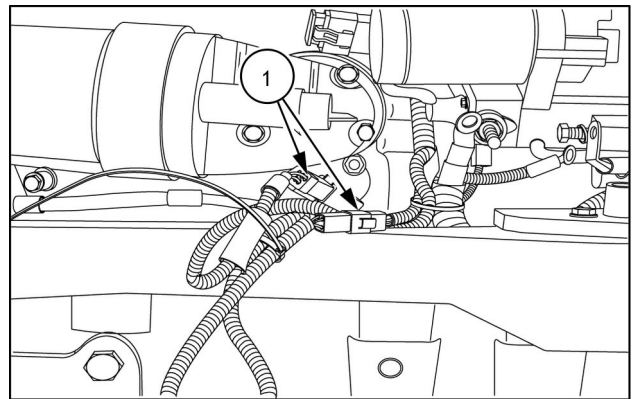
RAIL13TR04230AA 3

4. Disconnect the power cable **(1)**, the ground cable **(2)** and the ignition wire **(3)** from the starter.



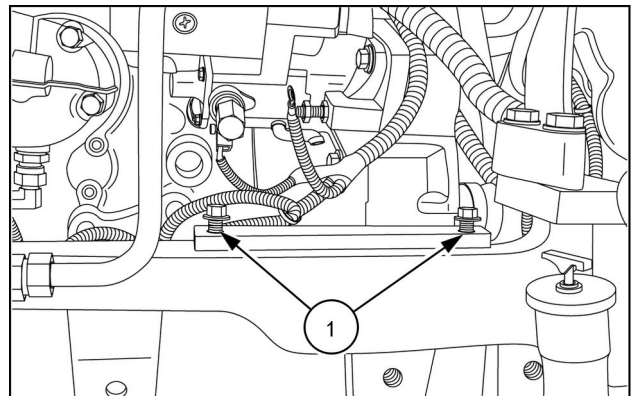
RAIL14TR01944AA 4

5. Disconnect the suspended axle harness connectors **(1)** if equipped.



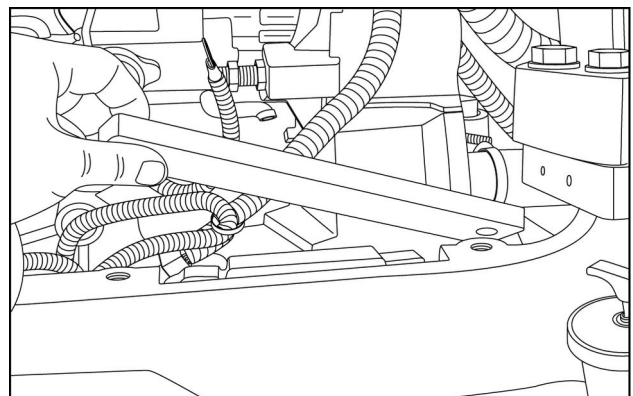
RAIL13TR04237AA 5

6. Remove the two bolts **(1)** from the rear engine mount cover plate on both sides, (left hand side shown).



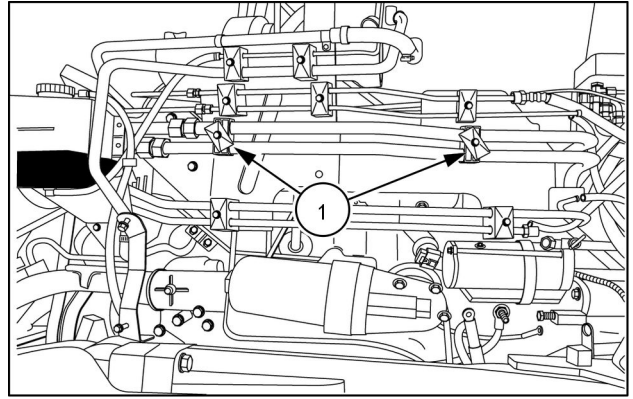
RAIL14TR01944AA 6

7. Remove the engine mount cover plate (left hand side).



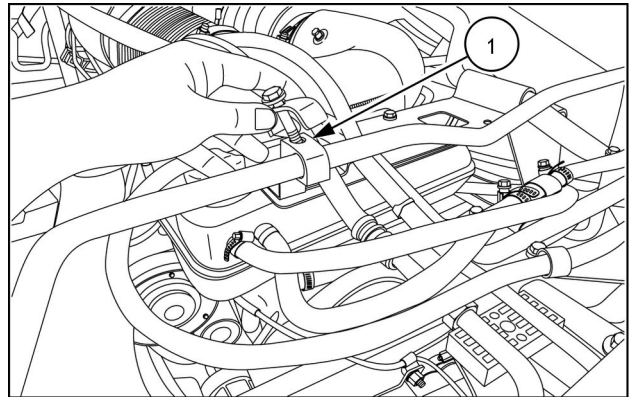
RAIL14TR01945AA 7

8. Remove the two tube clamps **(1)** securing the hydraulic cooler tubes.



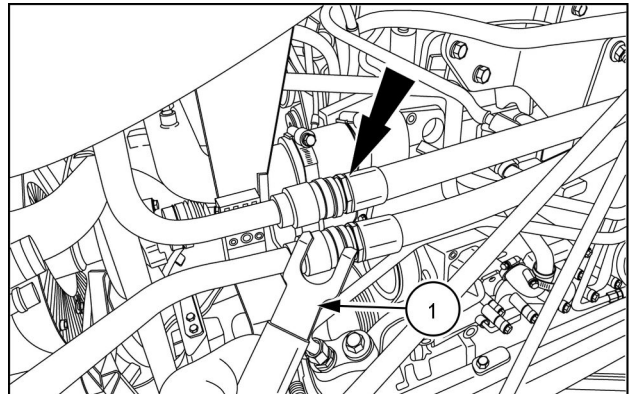
RAIL13TR04232AA 8

9. At the front of the engine, remove the tube clamp **(1)** for the oil cooler tube.



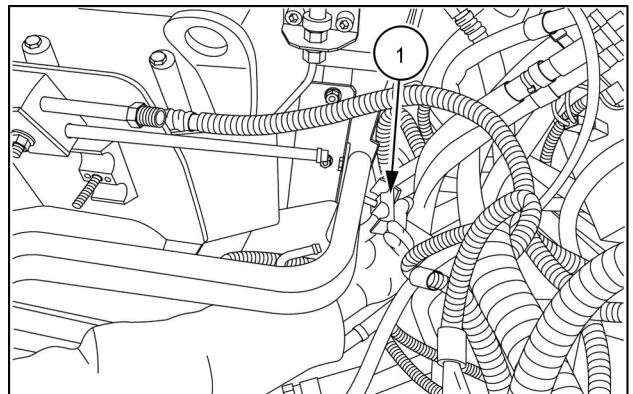
RAIL14TR01915AA 9

10. Using special tool **380000795 (1)**, disconnect the hydraulic tubes and set them aside.



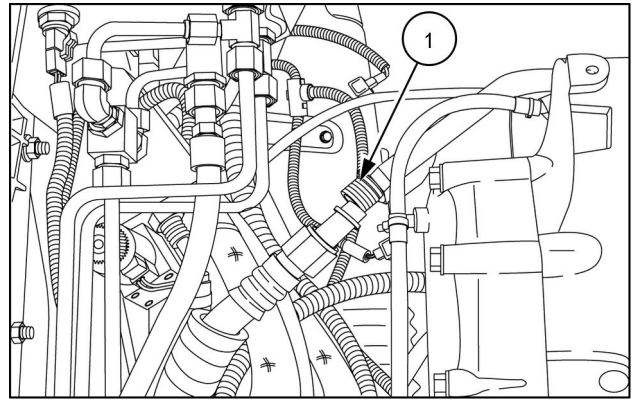
RAIL14TR01924AA 10

11. At the rear of the engine, remove the oil cooler tube clamp **(1)**.



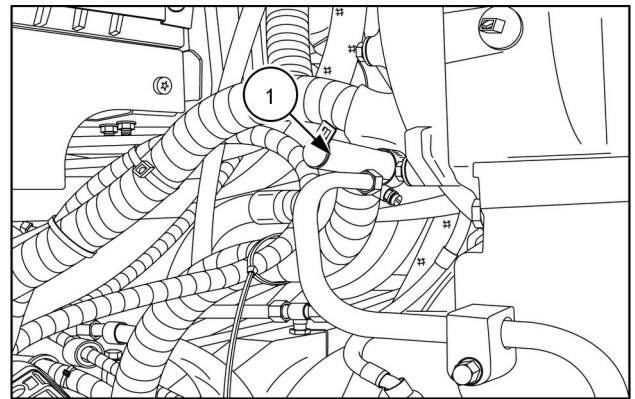
RAIL13TR04236AA 11

12. Disconnect the low pressure air conditioning line (1). Plug or cap the fittings.



RAIL13TR04228AA 12

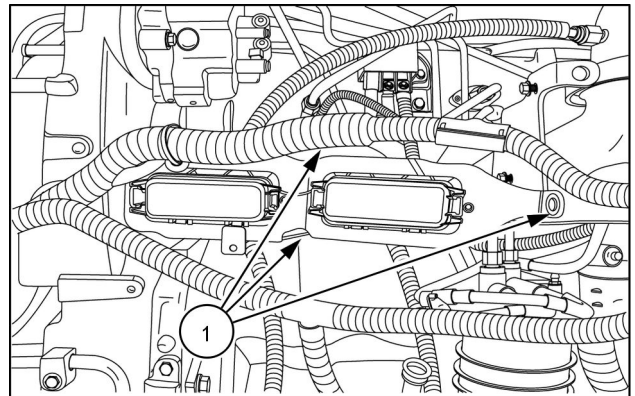
13. Disengage the hose clamp and disconnect the engine controller oil line (1).



RAIL13TR04227AA 13

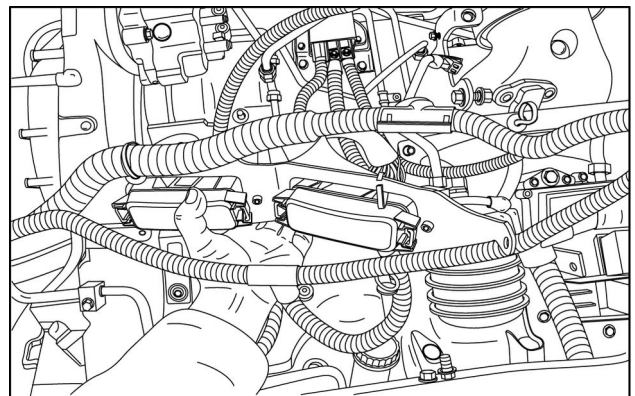
14. Remove the three mounting bolts (1) securing the fuse panel bracket.

NOTE: Cut and remove any wire ties securing the harness.



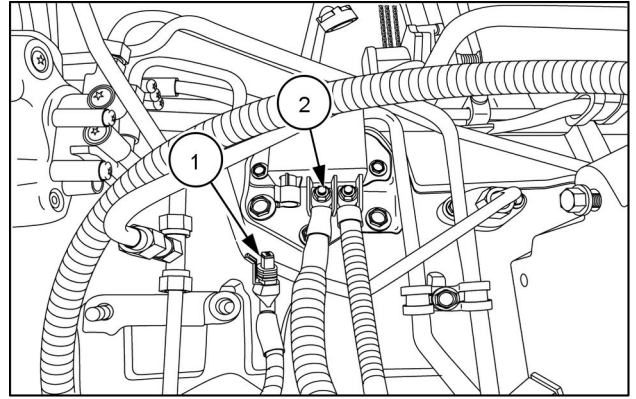
RAIL13TR04216AA 14

15. Remove the fuse panel and set to the side.



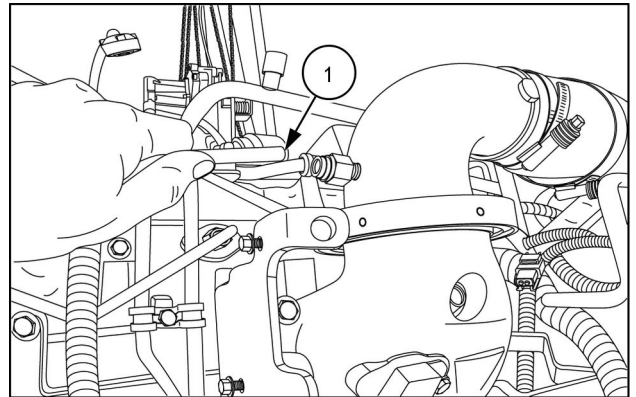
RAIL13TR04214AA 15

16. Disconnect the harness connector **(1)** for the engine grid heater and the power supply cable **(2)**.



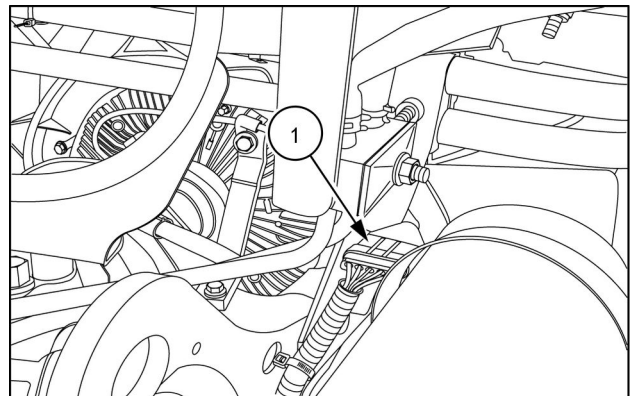
RAIL13TR04219AA 16

17. Disconnect the vent hose **(1)** from the intake manifold.



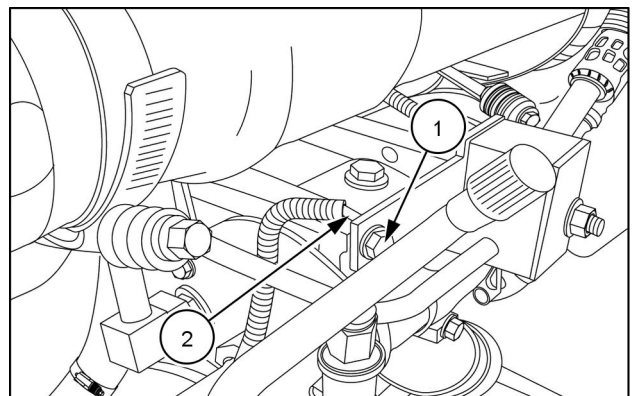
RAIL13TR04218AA 17

18. Disconnect the harness connector **(1)** for the fan drive.



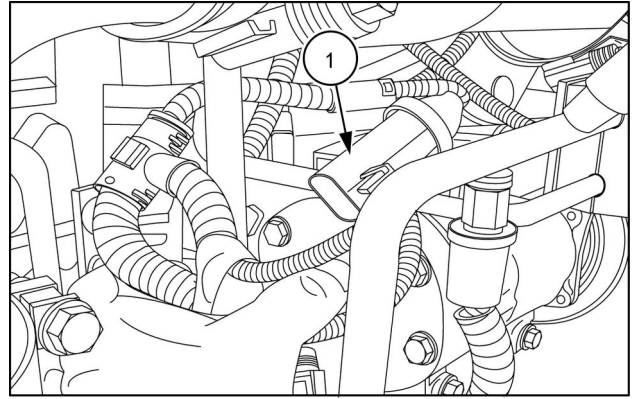
RAIL13TR04220AA 18

19. Remove the air conditioning compressor mounting bolt **(1)**, and disconnect the ground wire **(2)**.



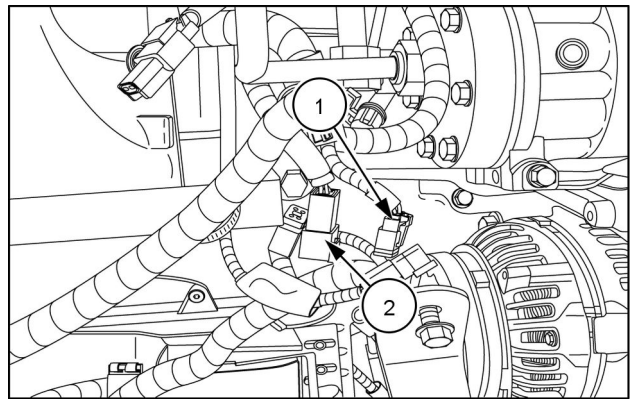
RAIL13TR04224AA 19

20. Disconnect the harness connector to the high pressure switch **(1)**.



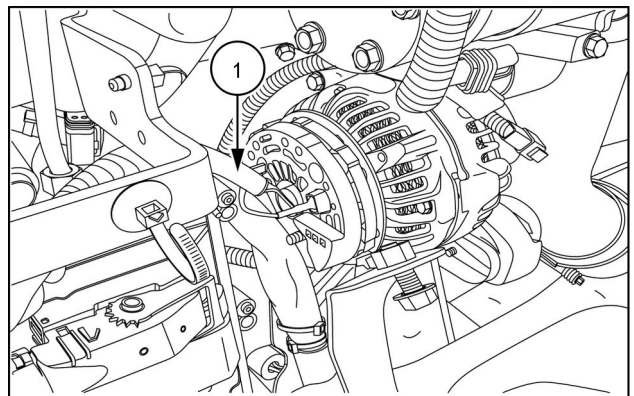
RAIL13TR04223AA 20

21. Disconnect the alternator excite wire connector **(1)** and the CAN bus connector **(2)**.



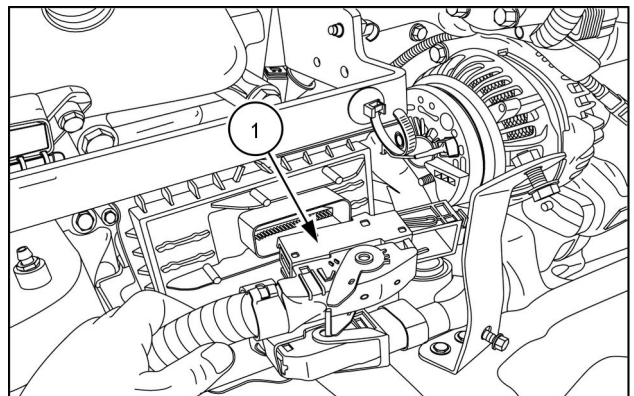
RAIL13TR04221AA 21

22. Remove the nut and disconnect the alternator output cable **(1)**.



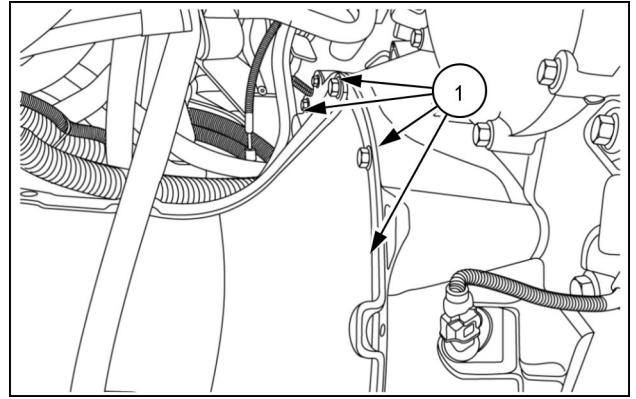
RAIL13TR04231AA 22

23. Disconnect the harness connector **(1)** to the engine controller.



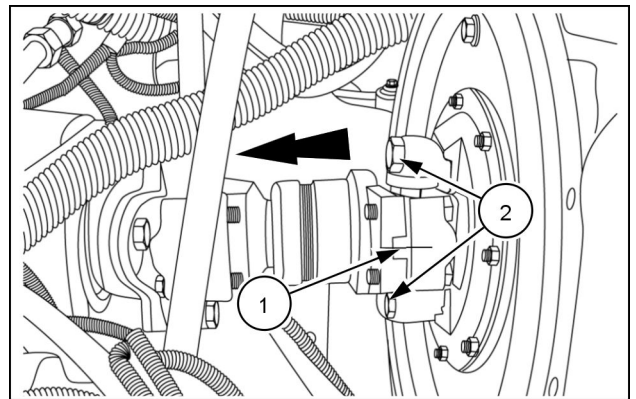
RAIL13TR04226AA 23

24. Remove the bolts **(1)** and the drive shaft cover. Set the cover aside.



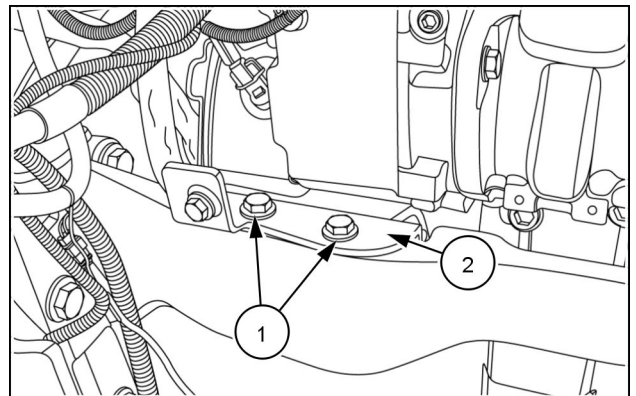
RCPH10CCH813AAB 24

25. Mark the alignment of the drive shaft **(1)**. Remove the four bolts and remove the drive shaft from the fly-wheel.



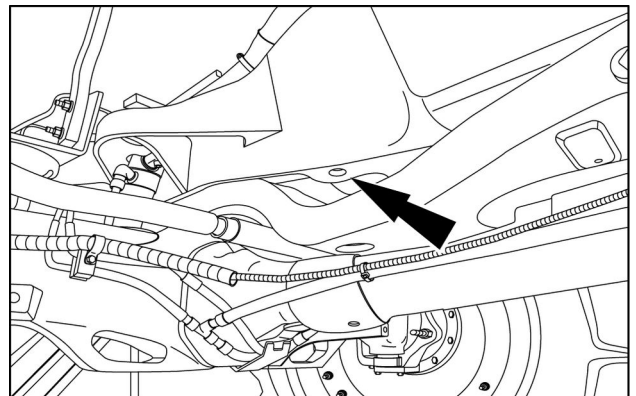
RCPH10CCH817AAB 25

26. Remove the bolts **(1)** from the plate **(2)** for the right hand rear engine mount.



RCPH10CCH925AAB 26

27. Under the front frame, remove the front engine mount nut.



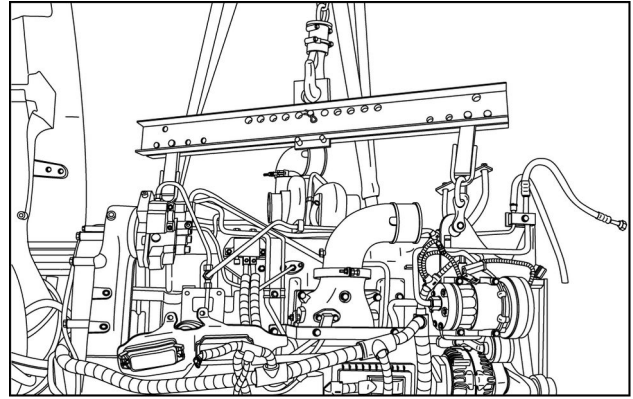
RAIL13TR04246AA 27

28. **⚠ WARNING**

Heavy objects!
Lift and handle all heavy components using lifting equipment with adequate capacity. Always support units or parts with suitable slings or hooks. Make sure the work area is clear of all bystanders. Failure to comply could result in death or serious injury.

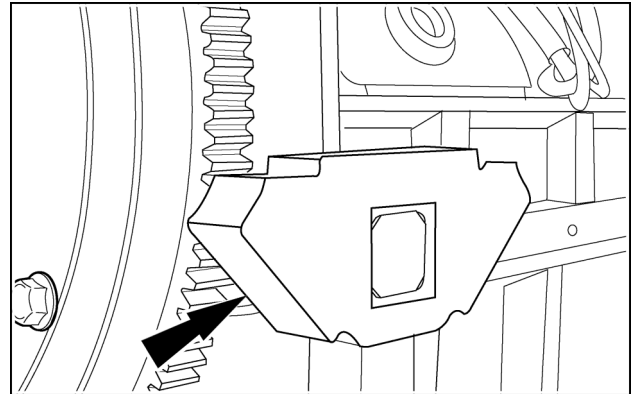
W0398A

Use an appropriate device to support the engine, and carefully remove the engine making sure all hoses, lines and harnesses are disconnected.



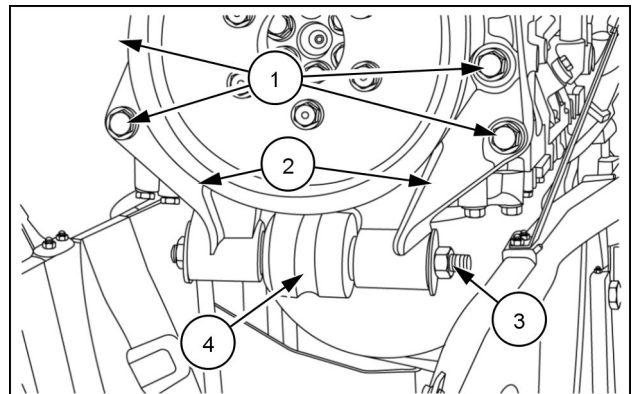
RAIL14TR01947AA 28

29. Remove the right hand rear engine mount. Inspect for wear and/or damage. Replace as required. Repeat for the left side.



RCPH07CCH166AAB 29

30. Remove the four bolts (1) securing the brackets (2) for the front engine mount.
31. Remove the bolt (3) securing the front engine mount (4).
32. Inspect the mount for wear and/or damage. Replace as required.



RCPH10CCH833AAB 30

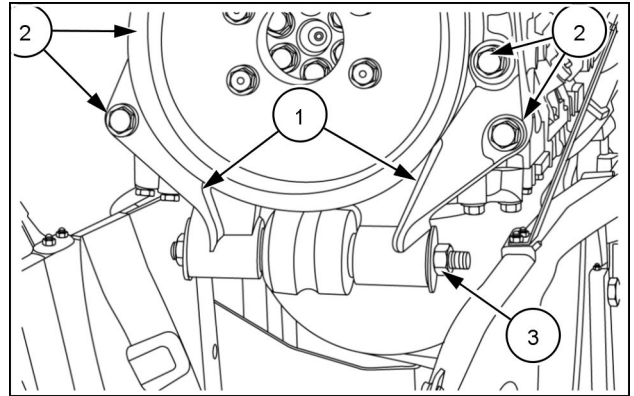
Next operation:
Engine - Install (10.001)

Engine - Install

Prior operation:

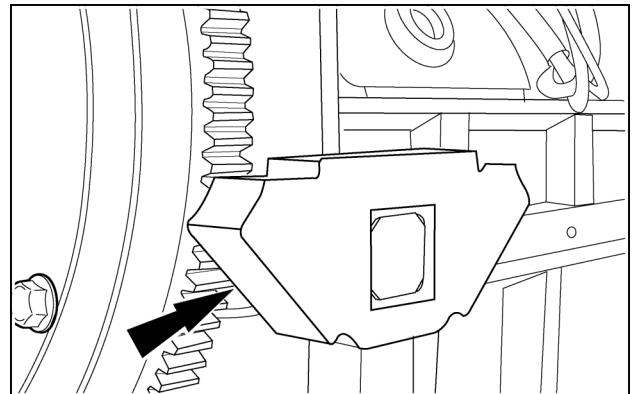
Engine - Remove (10.001)

1. If removed, install the front engine mounting brackets (1).
2. Torque the four mounting bolts (2) to **101 - 113 N·m (75 - 83 lb ft)**.
3. Torque the ISO mount support bolt nut (3) to **160 - 220 N·m (118 - 162 lb ft)**.



RCPH10CCH833AAB 1

4. Install the right hand (shown) and left hand rear engine ISO mounts.



RCPH07CCH166AAB 2

5. **⚠ WARNING**

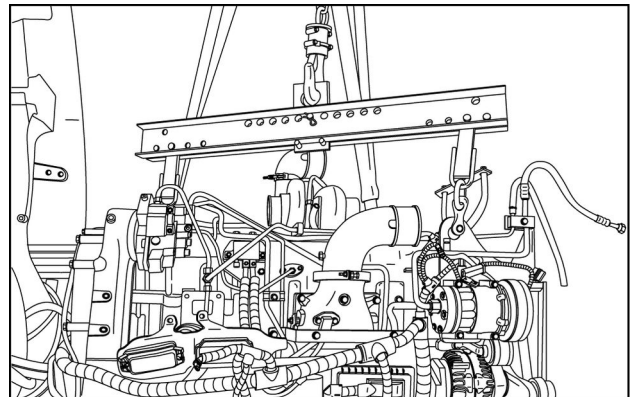
Heavy objects!

Lift and handle all heavy components using lifting equipment with adequate capacity. Always support units or parts with suitable slings or hooks. Make sure the work area is clear of all bystanders.

Failure to comply could result in death or serious injury.

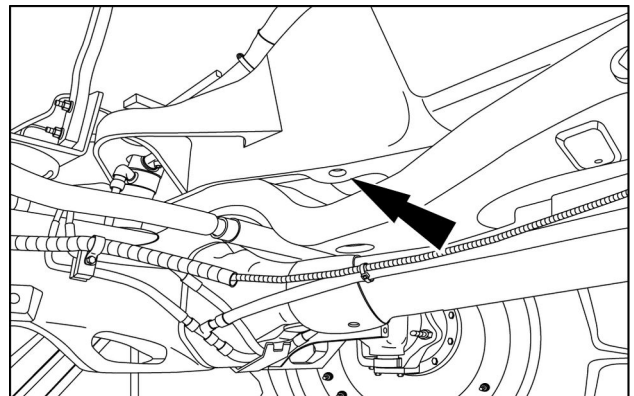
W0398A

Properly support the engine. Raise and move the engine into the front support frame.



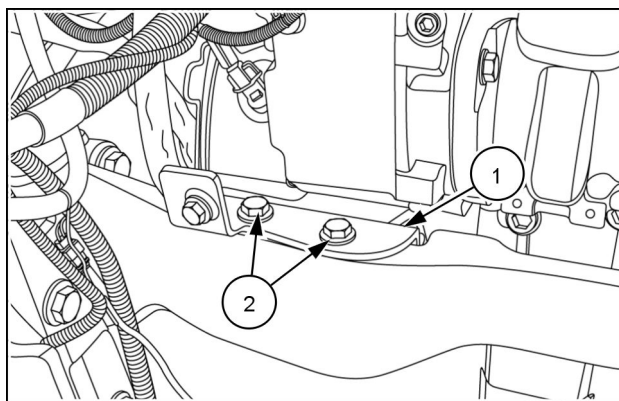
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6. Install the front engine mounting nut.



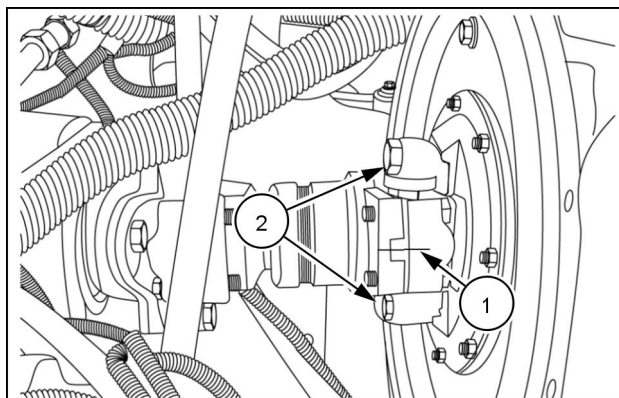
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7. Install the plate **(1)** for the right hand rear engine mount with the bolts **(2)** removed earlier.
8. Torque the bolts to **125 - 150 N·m (92 - 111 lb ft)**.
9. Install the bolts **(3)** removed earlier, and torque to **125 - 150 N·m (92 - 111 lb ft)**.
10. Install the hood support bolt and washer **(4)**, and torque to **125 - 150 N·m (92 - 111 lb ft)**.



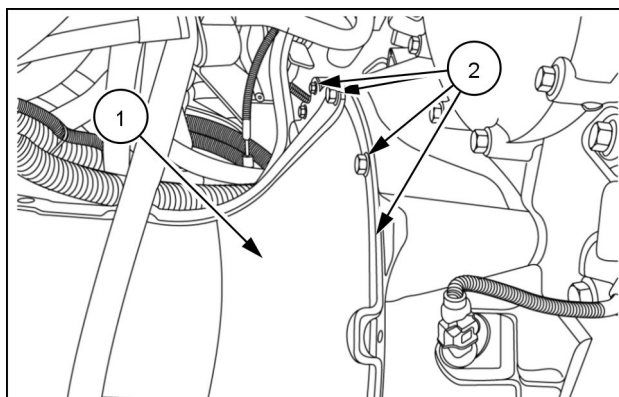
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11. Using the alignment marks **(1)** made earlier, attach the engine output drive shaft to the engine flywheel.
12. Using the four bolts **(2)** removed earlier, secure the drive shaft to the flywheel.
13. Torque the bolts to **101 - 113 N·m (75 - 83 lb ft)**.



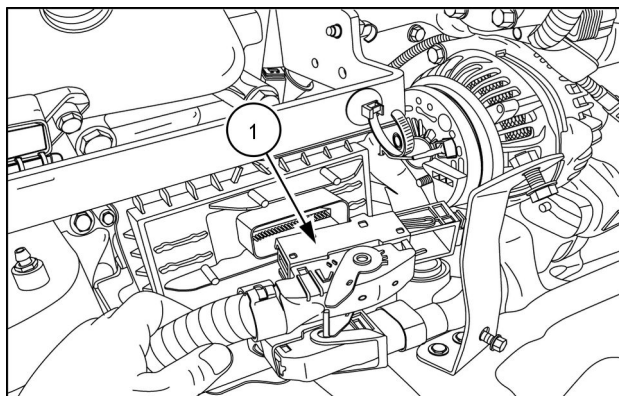
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14. Install the engine output drive shaft cover **(1)**. Use the bolts **(2)** removed earlier to secure the cover to the flywheel housing.



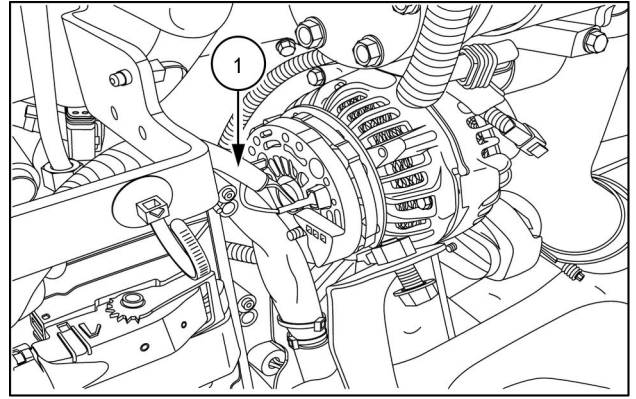
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15. Connect the harness connector to the engine controller **(1)**.



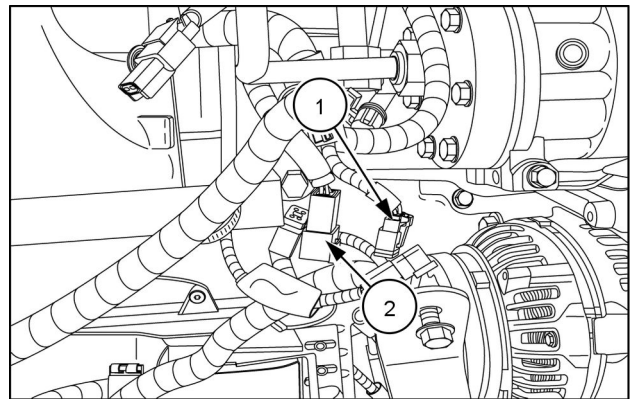
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16. Connect the alternator output cable **(1)**, and secure with the nut removed earlier.



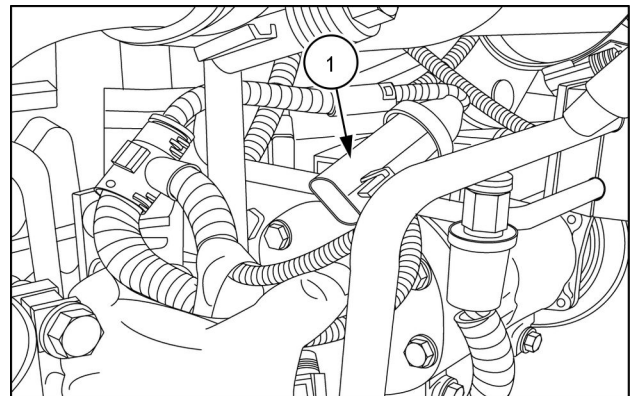
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17. Connect the alternator excite wire connector **(1)** and the CAN bus connector **(2)**.



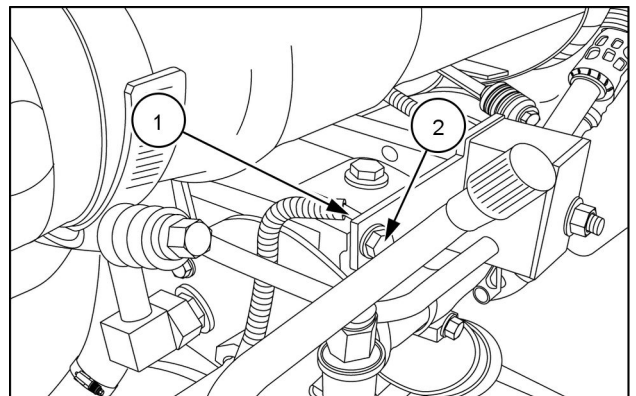
RAIL13TR04221AA 10

18. Connect the harness connector to the high pressure switch **(1)**.



RAIL13TR04223AA 11

19. Connect the ground wire **(1)** and secure the wire with the air conditioning compressor mounting bolt **(2)**.



RAIL13TR04224AA 12



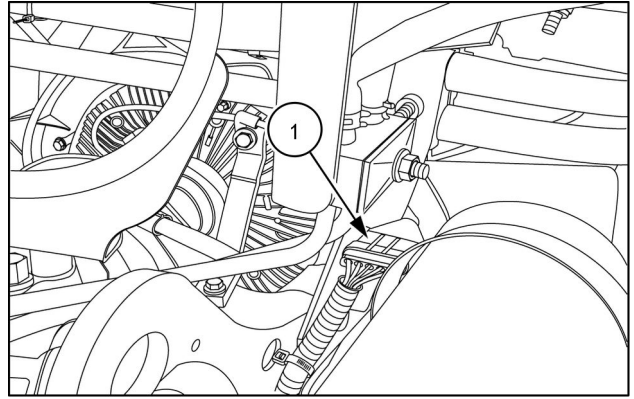
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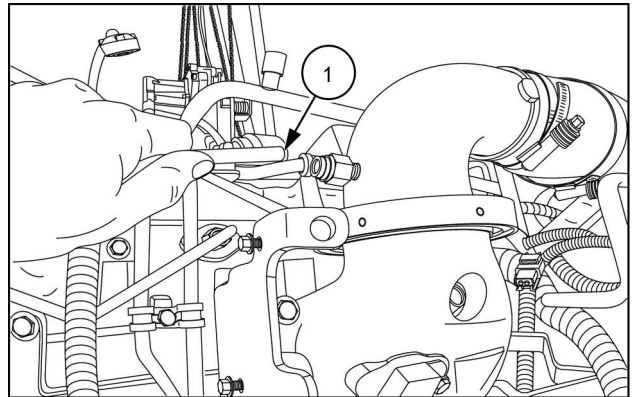
Thank you so much for reading

20. Connect the harness connector **(1)** for the fan drive.



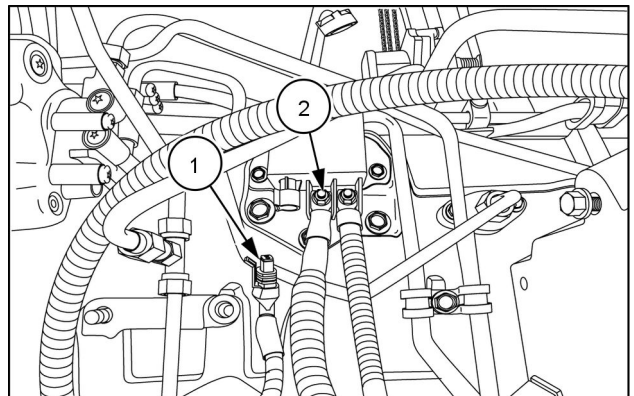
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21. Connect the vent hose **(1)** to the intake manifold.



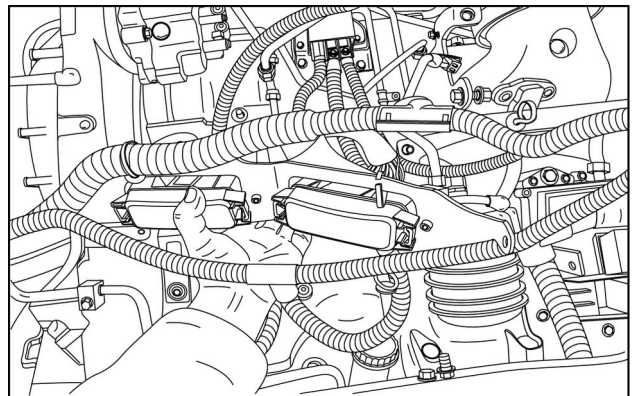
RAIL13TR04218AA 14

22. Connect the harness connector **(1)** for the engine grid heater and the power supply cable **(2)**.



RAIL13TR04219AA 15

23. Install the fuse panel.



RAIL13TR04214AA 16

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