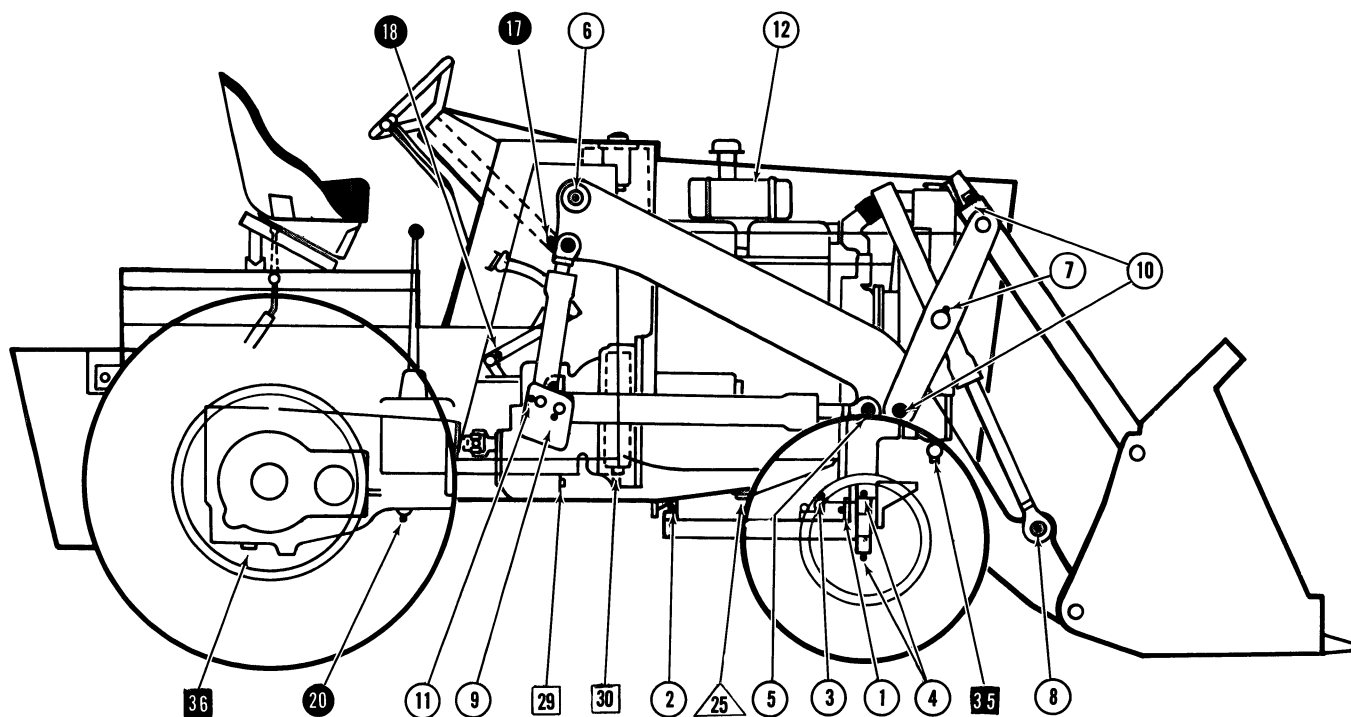


680 CK LOADER BACKHOE

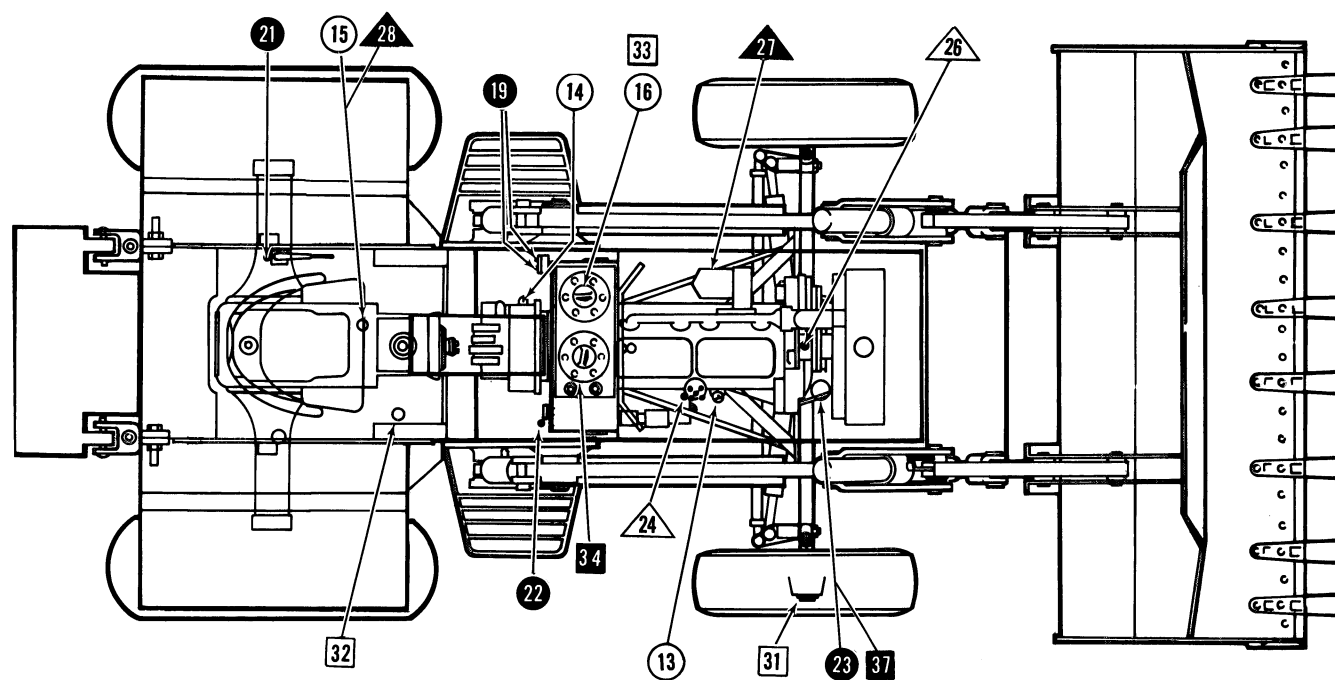
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LUBRICATION AND MAINTENANCE SCHEDULE



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REF. NO.	LUBRICATION POINT	No. of POINTS	GREASE	DRAIN & REFILL	CHECK	CLEAN	(FEW DROPS) OIL CHANGE	FREQUENCY
1	Front Axle Pivot	1	●					10 Hours or Daily
2	Radius Rod Pivot	1	●					
3	Steering Cylinders	2	●					
4	King Pins	4	●					
5	Lift Cyl. Front Pivot	2	●					
6	Lift Arm Pivot Pins	2	●					
7	Tilt Cyl. Trunnion	2	●					
8	Tilt Cyl. Front Pivot	2	●					
9	Lift Cyl. Rear Pivot	2	●					
10	Tilt Linkage	4	●					
11	Hydra-Leveling Cyl. Lower Pivot Backhoe Pressure Fittings See Page 5 of Backhoe Section	2	●					
12	Air Cleaner * ■	1				●		
13	Engine Oil Level **	1				●		
14	Forward-Reverse Trans. Level	1				●		
15	Trans. & Final Drive Level-Breather	1				●		
16	Hydraulic Reservoir Level	1				●		
17	Forward - Reverse Transmission Shift Lever	1					●	60 Hours or Weekly
18	Brake Pedals	2	●					
19	Brake Bell Crank	2	●					
20	Brake Cross Shaft	3	●					
21	Parking Brake Bellcrank	1	●					
22	Throttle Linkage Shaft Pivot	1	●					
23	Power Steering Reservoir Level	1				●		
24	Tachometer Drive (Sp. Ign. Only)	1	●		●			120 Hours
25	Engine Oil	1						
26	Water Pump ***	1	●					
27	Engine Oil Filter ■ ■	1					●	240 Hours
28	Trans. & Final Drive Breather	1				●		
29	Forward-Reverse Transmission	1			●			500 Hours
30	Torque Converter	1			●			
31	Front Wheel Bearings ■ ■ ■	2	●					
32	Fuel Pump Filter	1					●	
33	Hydraulic System Oil	1			●			
34	Hydraulic System Filter (Suction)	1				●		1000 Hours
35	Hydraulic System Filter (Return)	1					●	
36	Trans. & Final Drive Oil	1			●			
37	Power Steering Reservoir Filter	1					●	

- * See Section I, Page 6
- ** Drain and refill after first 20 hours
- *** 2 Strokes - Do Not Overlubricate
 - More often in dusty conditions
 - Change after first 20 hours
 - Clean, Repack and Adjust

LUBRICATION RECOMMENDATIONS

ALL CAPACITIES GIVEN IN U.S. MEASURE

LUBRICATION POINTS	APPROXIMATE CAPACITIES	AIR TEMPERATURE RANGES			
		Above 80° F.	80° F. to 32° F.	32° F. to -20° F.	-20° F. or Lower
Engine Crankcase	8 Quarts	SAE 30	SAE 20W	SAE 10W	SAE 5W or SAE 5W - 20
Engine Crankcase (Including Oil Filter)	9 Quarts				
Forward-Reverse Transmission Shift Lever Bearing	Few Drops				
Transmission and Final Drive	28 Quarts (Refill)	SAE 90 Multi-Purpose Gear Lubricant			
Forward-Reverse Transmission and Torque Converter	5 Quarts (Refill)	Case Hi-Lo TCH Oil			
Hydraulic System Reservoir	27 Quarts (Refill)				
Hydraulic Power Steering Reservoir	1 Quart				
Water Pump	2 Strokes	*Lithium Soap-Base Grease			
Wheel Bearings	Use As Required				
All Pressure Fittings	As Many Strokes As Required				

Procedure

Grade Recommendations

- Before applying a grease gun to the pressure fittings, wipe all accumulated dirt from each tip. Lubricate until clean grease runs out.

Below 32° F.	No. 1
32° F. to 90° F.	No. 2
Above 90° F.	No. 3
- Lubricate all fittings illustrated every 10 hours of operation or daily.
- If the loader is operated in mud or water, lubricate the immersed fittings more often.

SECTION

K

SERVICING THE



CYLINDER HEADS



VALVE SYSTEMS



ROCKER ARMS



DECOMPRESSOR

ON

CASE POWRCEL DIESEL ENGINES

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CYLINDER HEAD AND COMPONENTS

(Refer to Figure K-1)

Removal

Steam clean the engine completely before doing any disassembly or service work.

Drain cooling system. Remove the intake, exhaust and water manifolds. Remove the rocker arm covers. Disconnect and remove the decompressor if so equipped, Page K-6.

Remove the rocker arm assemblies and tag them for proper installation. (Refer to Page K-8.

Disconnect the high pressure fuel lines to

the injectors and cap them. Disconnect the fuel leak-off tubes between each cylinder head and cap them.

Remove the push rods and tag or store them in a holder or rack so they can be installed in their same locations.

Remove the cylinder head bolts or nuts and lift the heads off the engine. Remove the head gaskets and discard them.

Inspection and Installation

Remove all carbon and clean all parts before installation.

STANDARD HEAD GASKETS

If you are installing the standard gasket, install the new gasket with new rubber seals. The gasket must be installed with either the copper side up or the side with the case part number up. Continued on Page K-5.

FIRE RING HEAD GASKETS

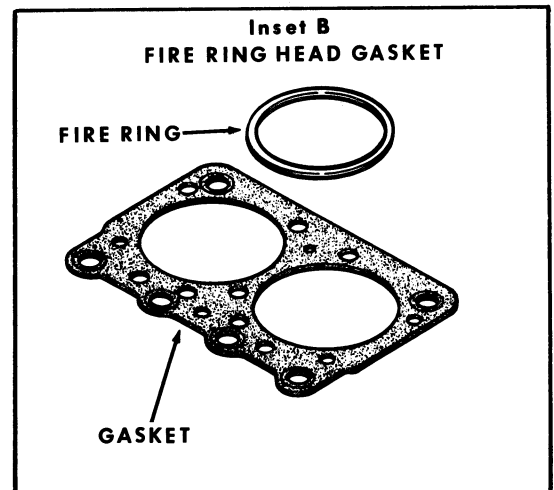
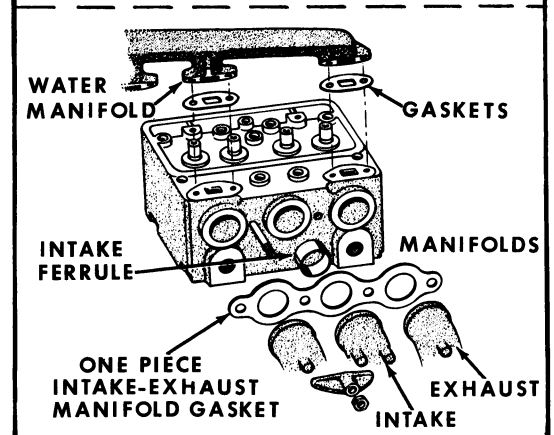
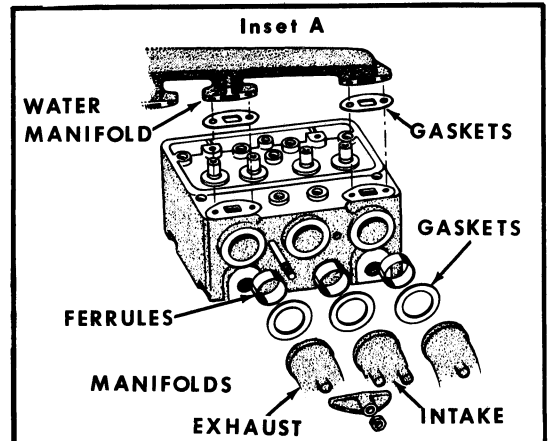
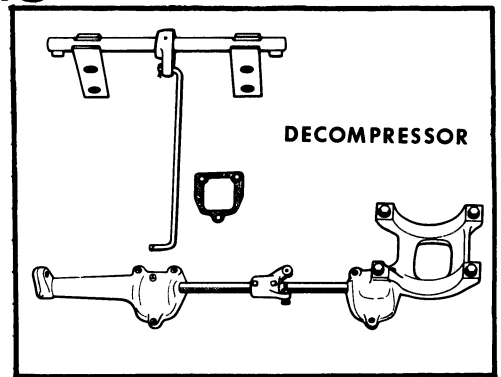
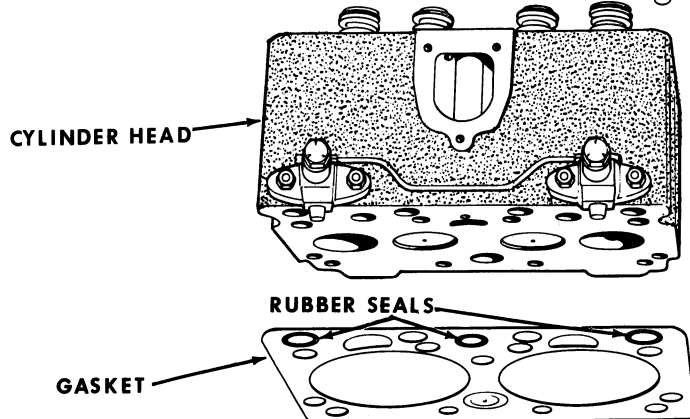
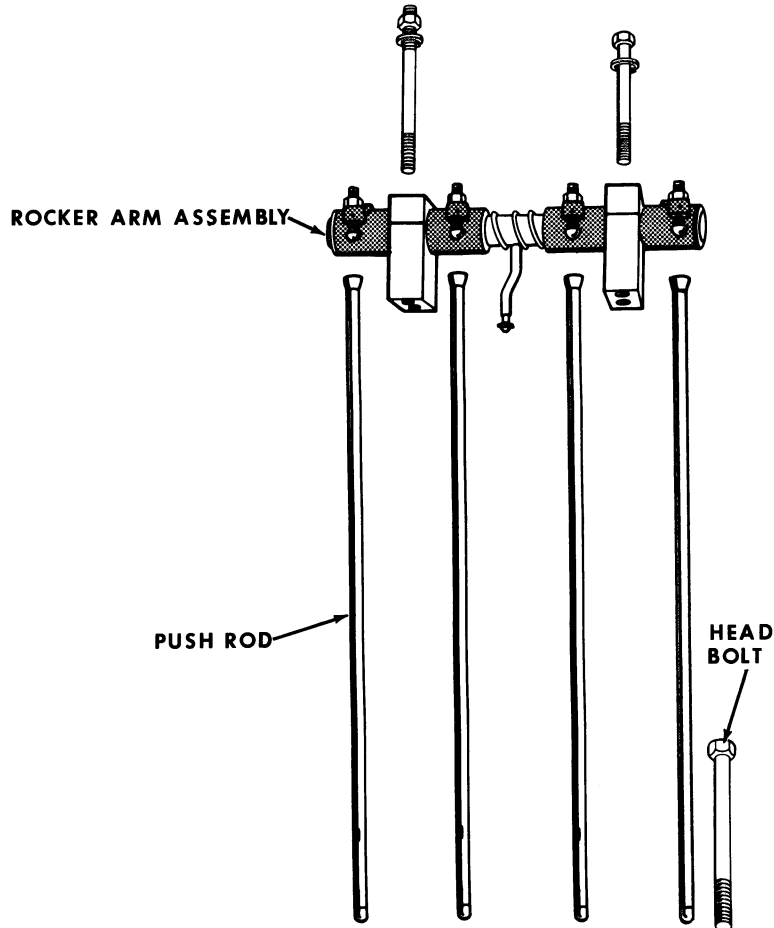
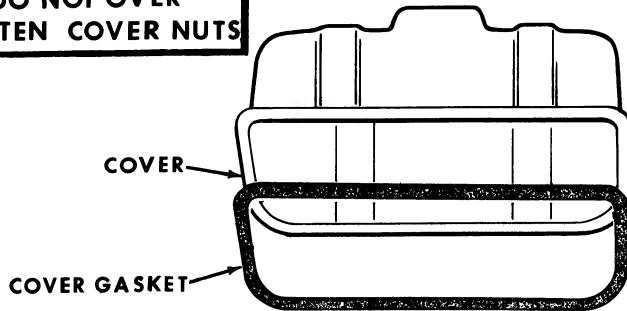
If you are installing the fire ring head gasket, inset B, cylinder sleeve protrusion

must be checked to determine which fire ring to install. Only the standard fire ring is included in the valve grind gasket kit, however a thicker fire ring (.004") is available if the protrusion checks indicate a need for it. The thicker fire ring can be identified by a blue marking stripe.

Refer to Pages K-4 and K-5 for the procedure to follow when installing the fire ring cylinder head gasket.

REMOVAL AND INSTALLATION OF CYLINDER HEAD AND COMPONENTS

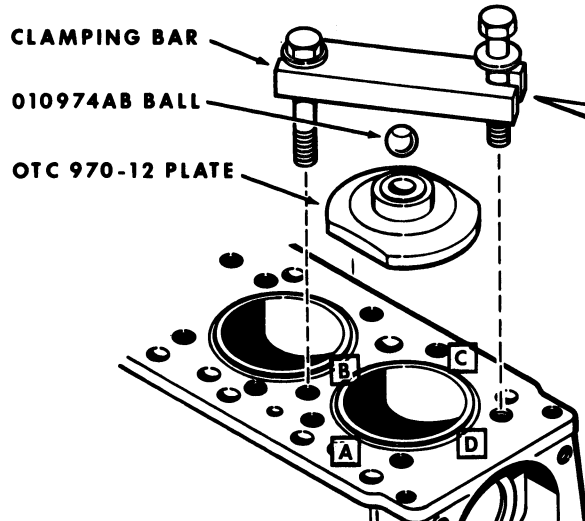
CAUTION
DO NOT OVER
TIGHTEN COVER NUTS



Inspection and Installation Fire Ring Gaskets (Continued)

The following procedure must be followed when installing the fire ring head gasket:

1. Clean the top surface of the block and sleeve flange carefully. All traces of carbon and other deposits must be removed. During the final cleaning operation, the use of a rag dampened in solvent is recommended.
2. Using a small stone, remove any small burrs in the areas to be measured so that accurate readings can be obtained.



MEASURE SLEEVE PROTRUSION AT POINTS A, B, C, AND D.

Figure K-2

4. Either a magnetic base dial indicator or a depth micrometer can now be used to determine the cylinder sleeve protrusion as indicated in Figure K-3. Refer to chart, Figure K-5, to make sure the correct fire ring is used.

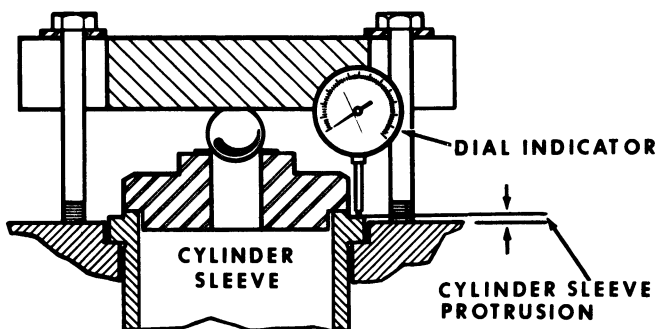


Figure K-3

5. Install cylinder head gaskets. **IMPORTANT**
Two of the capscrew holes in the gasket are slightly smaller and act as guides to position the gasket as well as the fire ring,

3. Using plate OTC970-12* from cylinder sleeve puller OTC970*, 010974AB ball and clamping bar, clamp the cylinder sleeve in place, Figure K-2. Torque the hold down capscrews evenly to 50 foot pounds. **NOTE** Refer to Figure K-2 for clamping bar dimensions.

*These tools are available through local Owatonna Tool Dealers or the Owatonna Tool Co., Owatonna, Minnesota.

Figure K-4. Regular line-up studs could be used for most engines. In some instances it is very difficult to install the

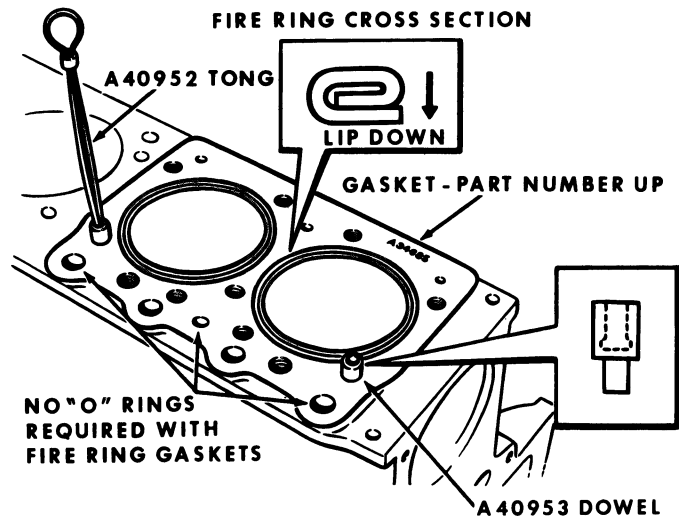


Figure K-4

rear cylinder head due to the limited space in which to place the head when lowering it down over the long guide studs.

Inspection and Installation(Continued)

CYLINDER SLEEVE PROTRUSION	USE STANDARD FIRE RING	USE OVERSIZE (THICKNESS) FIRE RING
BOTH SLEEVES UNDER ONE HEAD FLUSH TO .002"		X
BOTH SLEEVES UNDER ONE HEAD .002" OR OVER BUT LESS THAN .0025" BETWEEN SLEEVES	X	
BOTH SLEEVES UNDER ONE HEAD OVER .0025" DIFFERENCE BETWEEN SLEEVES	ON THE HIGH SLEEVE	ON THE LOW SLEEVE

Figure K-5

6. For difficult installations, the use of dowel pins and a tong are recommended and can be purchased through a local Snap-On Tool Dealer or J.I. Case Central Parts Dept. under the following part numbers.

Snap-On Tool No.	Case Part No.
CF83-1 Tong	A40952
CF83-4 Dowel	A40953

7. Install the fire rings with the lip downwards, Figure K-4. **NOTE** Fire ring gaskets must be installed dry.
8. Carefully clean the cylinder heads as described in No. 1. If evidence of fretting or erosion exist in the area of the fire ring contact or if the head is warped more than .005", the head must be resurfaced.

9. Install cylinder heads and several bolts, then remove the A40953 dowels using A40952 tong and install all the bolts.

STANDARD AND FIRE RING HEAD GASKETS

10. Install intake and exhaust manifold ferrules and new gaskets. **NOTE** When the manifolds are designed for the one piece manifold gasket, the ferrules are used only in the intake ports. Refer to Page K-3, inset A. Install the intake and exhaust manifolds and torque to proper torque. Refer to Specification Section.

11. Torque cylinder head bolts or nuts to the proper sequence illustrated in Figure K-6. The three torquing steps recommended are 50 foot pounds, 100 foot pounds and finally 150 foot pounds.

12. Install the push rods in their original location. Connect the high pressure fuel lines and leak-off tubes. Install the de-

compressor (if so equipped.) Refer to Page K-16 for proper firing order.

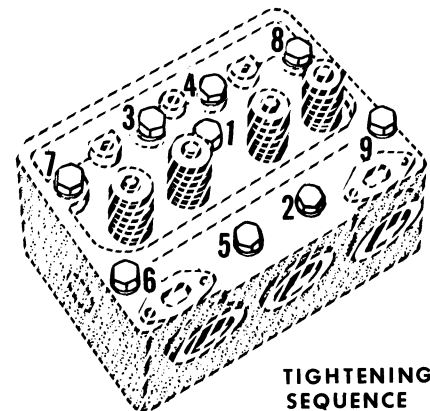


Figure K-6

13. Install the rocker arm assemblies in their original location.
14. Adjust the valve tappet clearance, refer to Page K-16.
15. Fill cooling system and start engine. Check that the rocker arms are receiving lubrication.
16. Run engine for approximately one (1) hour, under load if possible, to thoroughly warm up the engine and seat the head gaskets.
17. Stop the engine and retorque the cylinder head bolts or nuts to 150 foot pounds while the engine is still hot. Check and readjust the tappets.
18. Clean the rocker arm covers and remove the old gasket. Install new gaskets and seals; then install covers. Refer to Specification Section for proper torque. Do not over torque the valve cover nuts.

INSPECTION OF DECOMPRESSOR

(If So Equipped)

(Refer to Figure K-7)

When the decompressor is engaged all the exhaust valves must be held in an open position. Inspect the trip pins for excessive wear. Inspect for bent or worn control linkage if the valves are not held open.

When the decompressor is disengaged and the tappet clearance is correct be sure the trip pins release the rocker arms completely. Inspect for loose coupling set screws, bent or worn control linkage, control link cotter pin missing or a pin in one of the control levers sheared off.

DISASSEMBLY OF DECOMPRESSOR

(Refer to Figure K-7)

Remove the control link cotter pins (1) and link (2). Remove the decompressor control housings (3) and the housing gaskets (4). Loosen the coupling set screws (5) and remove the coupling (6).

Remove the roll pins (7) from the control

levers (8). Remove the control shafts (9) from the housings. Remove the control levers (8). Remove the trip pins (10) from the decompressor shaft (11). Remove and discard the "O" rings (12) from the shafts.

ASSEMBLY

(Refer to Figure K-7)

Install the trip pins (10) and lever (8) with roll pin (7) to the decompressor mounting brackets (13). Install the new "O" rings (12) on the shafts - Install the shafts (9) into the housings (3) and install the control levers (8) with roll pins (7). Install the shaft coupl-

ing (6) and tighten square head set screws (5).

Install the housing and shaft assembly to the cylinder heads with new gaskets (4). Install the control link (2) with cotter pins (1).

DECOMPRESSOR ADJUSTMENTS

(Refer to Figure K-7)

The stop bolts (14) in the coupling stop (6) should be adjusted so the decompressor can open the valves when engaged and lift the trip pins so they are clear of the rocker arms when disengaged (Refer to Inset A). Tighten the lock nuts (15) on the stop bolts (14) after adjustment is made.

DISASSEMBLY AND ASSEMBLY OF DECOMPRESSOR

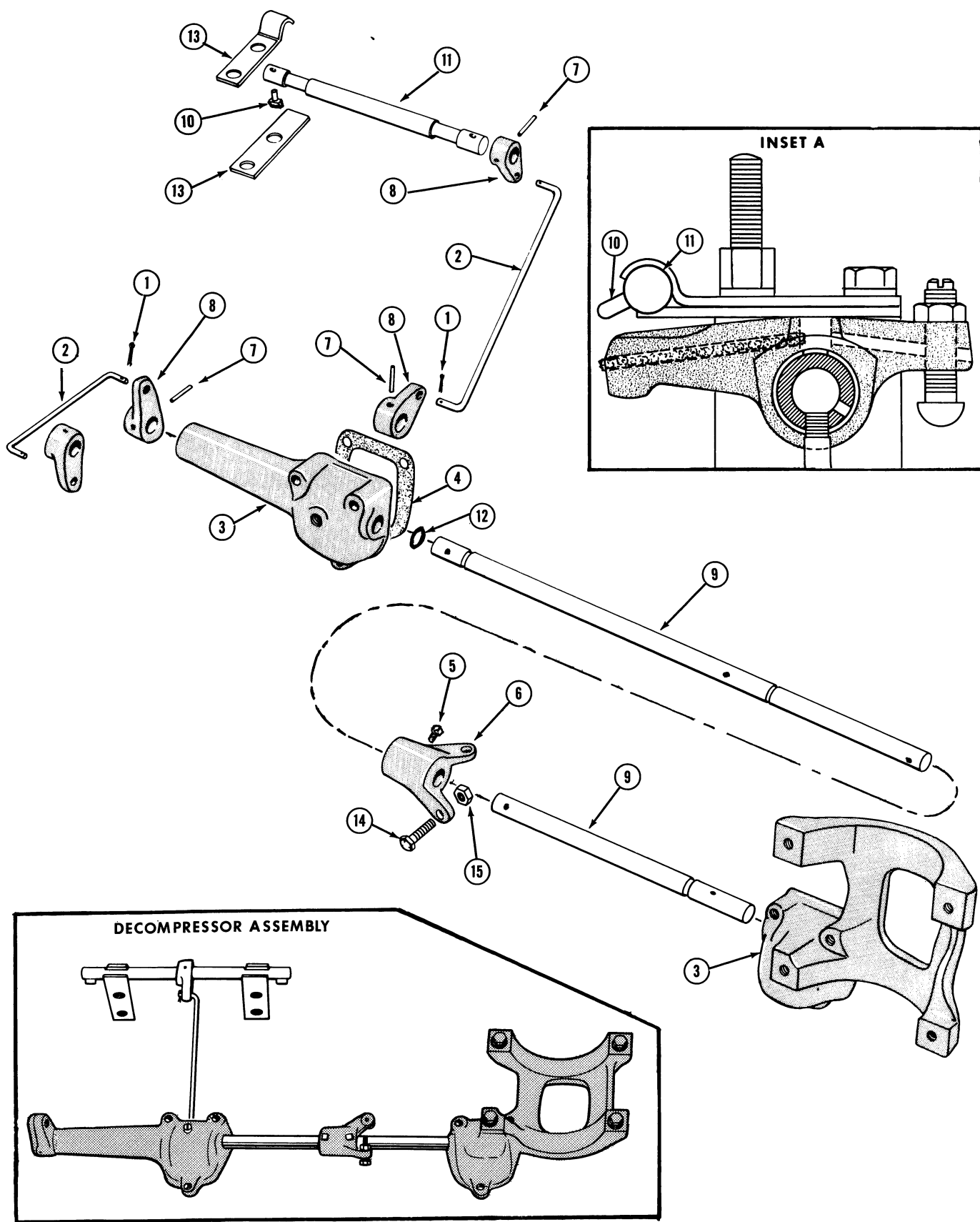


Figure K-7

DISASSEMBLY OF THE ROCKER ARMS

(Refer to Figure K-8)

Remove the rocker arm shaft bracket studs (15) and bolts (16). Remove and tag shaft assemblies for installation.

Unscrew the oil tube (1) and discard the "O" ring (2). Remove the snap rings (3), spacer washer (5) and keep count of the number of washers at each end of the shaft. Tag each rocker arm for original location. Remove the exhaust rocker arms (6) and the shaft brackets (7) from each end of the shaft.

Remove the intake rocker arms (8) and the shaft spring (9). Remove the plugs (10) by

using a rod and driving one plug clear thru the shaft. This will also clean out the dirt or sludge that has formed inside of the shaft.

Replacement shafts have these plugs installed at the factory. Remove the push rods and store them in a rack or holder so they can be installed in their original location.

Remove the oil wick (11) from each exhaust rocker arm and discard. Remove the bushing (12) from the cast rocker arm if it is worn using an Arbor (See Inset A).

INSPECTION

(Refer to Figure K-8)

Inspect the shaft spring for proper tension and broken coils. Refer to "Specification" Section. Inspect the rocker arm shaft for excessive worn spots on the bottom side of the shaft. Replace shaft if worn condition exists.

Inspect the rocker arm bushings by installing each rocker arm on the shaft in its proper location. The rocker arm must be free on the shaft without any side "wobble" If any is noted replace the cast rocker arm

bushing or replace the stamped rocker arm. Note the stamped rocker arm bushing is not replaceable. Replacement rocker arms come complete with bushings. Inspect the valve contact area on the rocker arm for wear. Replace if worn. Inspect the tappet adjusting screw for wear marks or pitting. Inspect the push rods for straightness, cracked or worn ends.

ASSEMBLY

(Refer to Figure K-8)

Clean all parts thoroughly. Place new bushing on Arbor and press into the cast rocker arm so the bushing (12) is evenly centered in the rocker arm and the oil hole is lined up with the oil hole in the rocker arm, (See Inset A). Check the bushing for high or rough spots and if they exist, they should be honed out. Install new oil wick (11) in the exhaust rocker arm. Lubricate each part with engine oil as they are installed.

Install a shaft spring (9) and two intake rocker arms (8) on the shaft (4). When installing the cast rocker arms the adjusting screw and the shaft oil hole must be on the same side, (See Inset A).

When installing the stamped steel rocker arms the adjusting screw and the shaft oil hole must be on opposite sides (See inset B).

Install the shaft brackets (7) on the shaft with the split side toward the push rod side of the engine. Install the exhaust rocker arms

(6) on the shaft. Install the same number of spacer washers (5) that were removed.

Install the snap rings (3) at each end of the shaft. Check the rocker arms for free movement. Install the oil tube (1) with new "O" ring (2). Install the push rods in their original location if they were removed. Install the adjusting screws (13) and lock nuts (14) if they were removed.

Install the rocker arm and shaft assembly on the cylinder head. Make sure all the push rods are engaged with the adjusting screws. Install the bracket studs (15) and bolts (16). Refer to "Specification" Section for proper torque. Check that the oil tube is in the oil hole in the cylinder head. Check exhaust rocker arms for excessive end play. One or more spacer washers can be used between the rocker arm and snap ring to remove the excessive end play. Check and adjust the tappet clearance. (Refer to Page K-16.)

DISASSEMBLY AND ASSEMBLY OF THE ROCKER ARMS

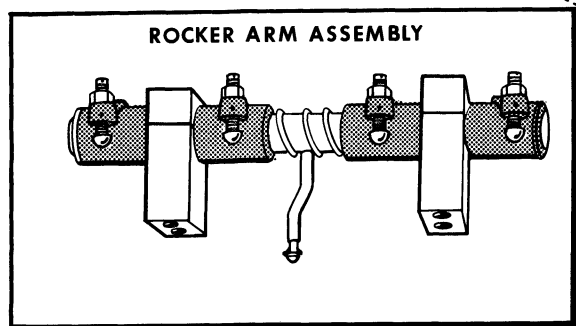
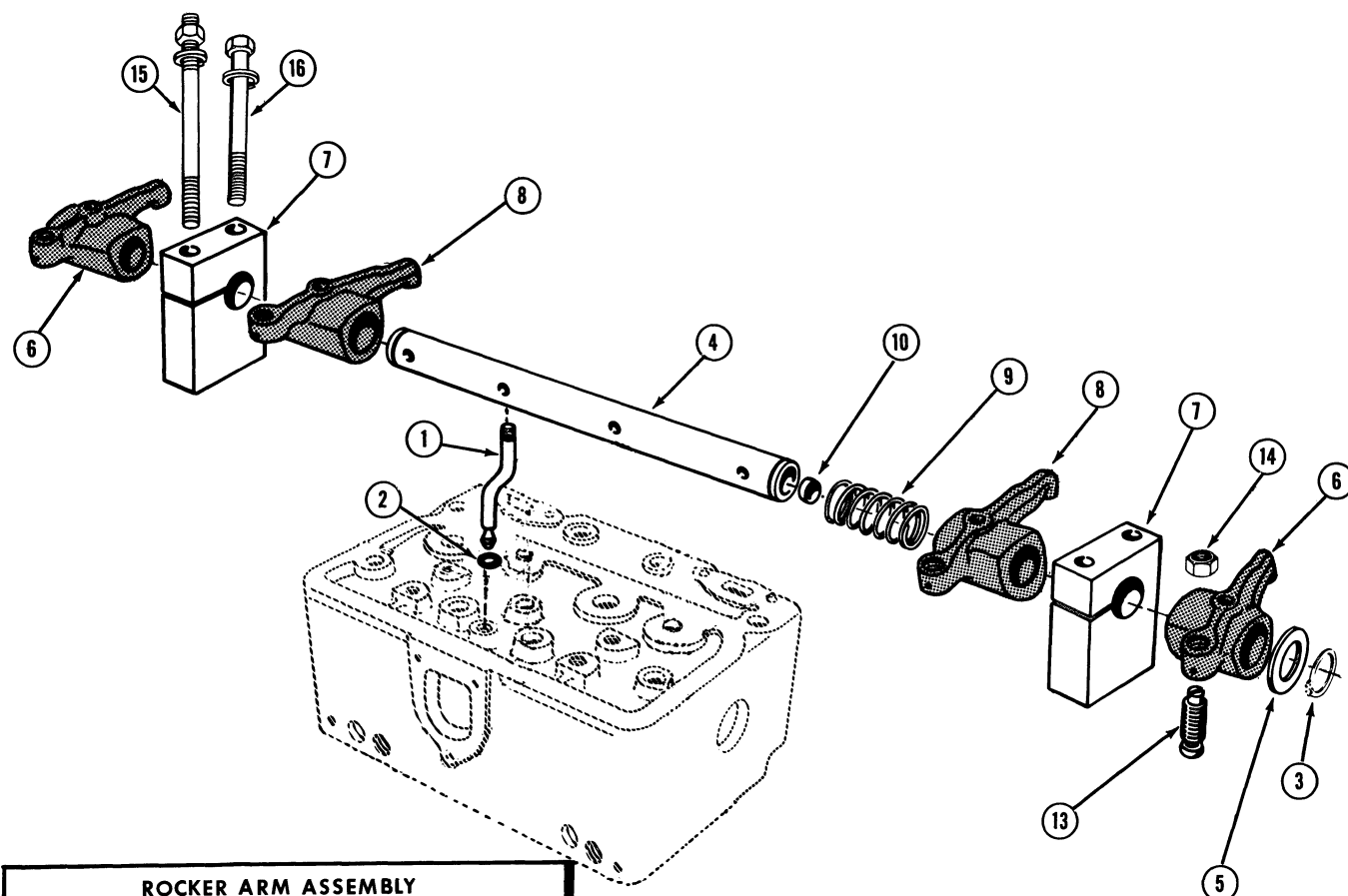
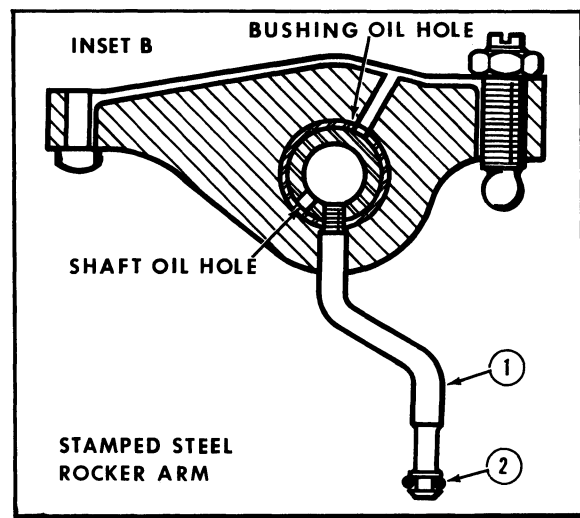
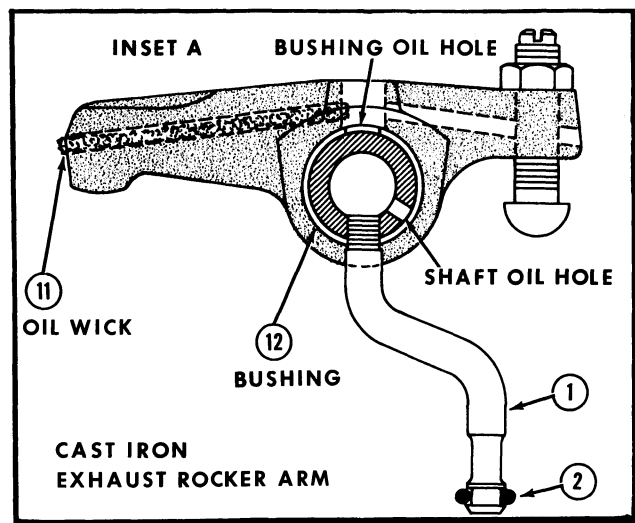


Figure K-8

DISASSEMBLY OF THE CYLINDER HEAD AND VALVES

(Refer to Figure K-9)

Using a valve spring compressor (Refer to Inset A) compress the spring (1). Remove the valve retainer locks (2) and the spring retainers (3) or valve rotators (4). Remove the valve springs (1), valve stem oil seal (5) and the valve spring seat. Remove any carbon from the valve stems before they are moved from the head.

Remove the intake valves (7) and the exhaust valves (8) from the head and store them in a rack or holder. Remove the intake valve guide (9) exhaust valve guide (10)

down through head using an Arbor (See Inset B). Refer to "Specification" Section for dimension of valve guides. The exhaust valve seats (11) can be removed with a special seat removing tool (See Inset C).

NOTE Never attempt to remove a valve seat with a center punch, cold chisel or pry bar.

To remove the expansion plug (12) it must be drilled and then pryed out.

ASSEMBLY

(Refer to Figure K-9)

Clean head completely and check for cracks. Remove all carbon from the bore of the valve guides with a wire brush and blow out with compressed air.

Install new valve guides (9 and 10) using an Arbor (See Inset B) and press the guides into the head from the top of the head. The distance the guides must protrude above the head is given in the "Specification" Section.

To install new exhaust valve seats (11) clean the recess in the cylinder head. Place the valve seats in dry ice to shrink them for easy installation. Insert the valve seats in the head and drive them in place using suitable driver. Lubricate the valves (7 and 8)

with engine oil and install them in the original location.

Install the valve spring seats (6), valve springs (1) and intake valve stem oil seal (5). Install the exhaust valve rotators (4) and the intake valve spring retainers (3). Compress the valve springs so the valve retainer locks (2) can be installed.

Install new expansion plug (12). Refer to Page K-2 for reinstalling the cylinder head.

EXHAUST VALVE ROTATOR

(Refer to Figure K-9)

When re-installing the rocker arm assembly, check the operation of the exhaust valve rotators. To check the operation of the rotators, place a dab of white paint on the rotator - note its position; -- then start the engine and observe whether or not the rotator is turning. Replace any rotators that will not turn. Do not attempt repairs on rotators.

It is impossible to determine whether or not the rotator is turning without an identifying mark.

There is no set speed at which the rotators should turn; some rotators will turn faster than others. As long as the rotator is turning the valve, it is functioning properly.

NOTE

An excessive accumulation of deposits on the exhaust valve face and stem is also an indication that the rotators may not be functioning properly.

IMPORTANT

When installing valve rotators:

Reassemble the rotator with original valve as they tend to become matched parts when they wear in.

If it is necessary to install a new valve always install a new rotator and retaining lock.

DISASSEMBLY AND ASSEMBLY OF THE CYLINDER HEAD AND VALVES

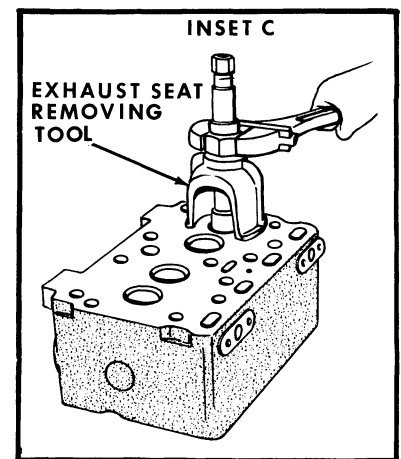
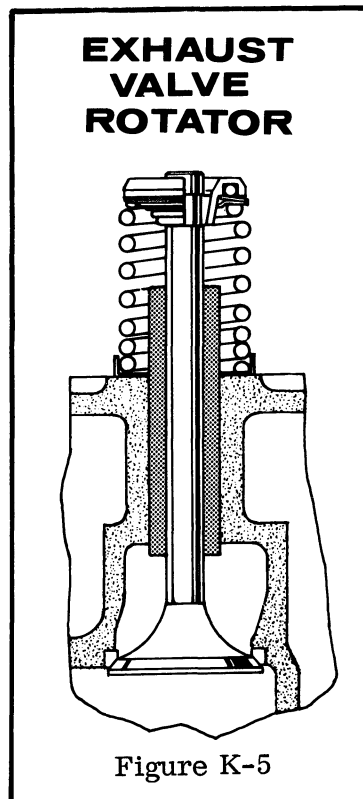
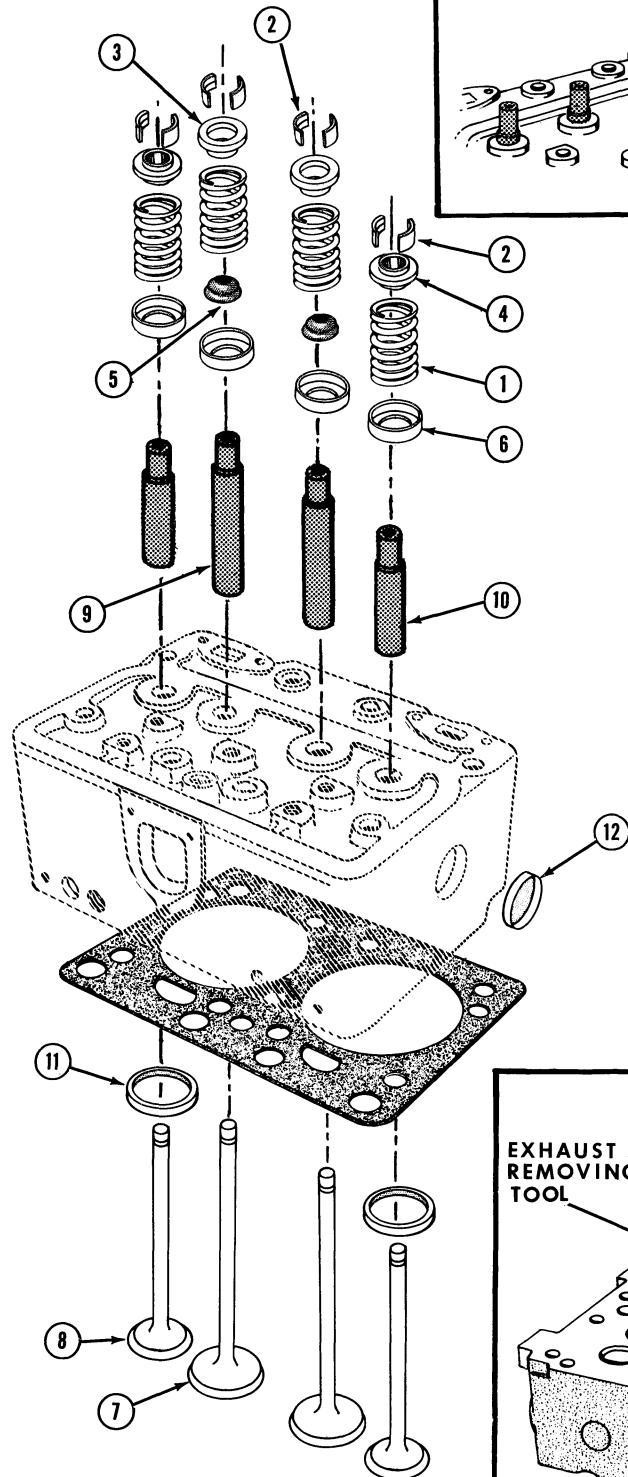
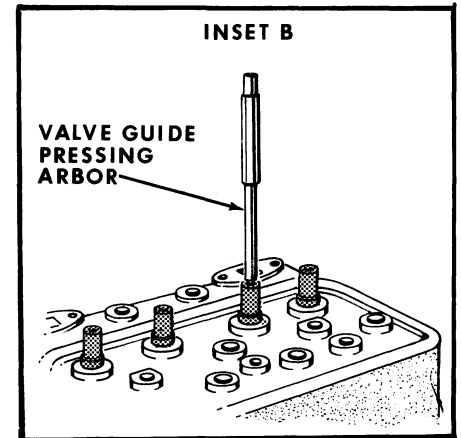
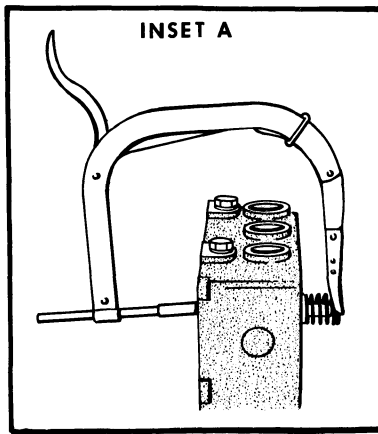


Figure K-9

INSPECTION OF THE VALVES, GUIDES AND SPRINGS

Valve springs should be checked for flat squared ends, broken or cracked coils and correct spring pressure. Use a Valve Spring Tension Tester. Refer to the "Specification" Section.

Valve guides can be checked for wear by using a bore gauge and micrometer (Refer to Figure K-11). The valve guide should be checked at the top, middle and bottom of the bore for wear. Refer to Figure 10. The inside diameter wear limits of the valve guide should not exceed the specification given in the "Specification" Section, at any point along the bore of the guide. Replace guide if it does. Check the new valve guides after installation to make sure that the bore is not less than the inside diameter given in the "Specification" Section. Using an Arbor equal to the inside diameter of the valve guide will keep the guide from collapsing when pressed in place.

Clean the valves with a power driven fine wire brush, being very careful not to scratch the valve stems. Reference is made to the different parts of the valve (Refer to Figure K-12.)

Inspect the valves for excessive wear or necked stems (Refer to Figure K-13). This can be caused by lack of lubrication, plugged or dirty water passages or operating the engine under continuous overload at excessive engine RPM. Valves should be replaced.

Inspect the valves for deep grooves in the face (Refer to Figure K-14.) This can be caused by abrasives entering the engine through the intake system or not servicing the air cleaner regularly. A leaking valve cover gasket can also cause this condition. If grinding the valve face will not correct this condition, discard the valves.

Inspect the valve face and stem for rust or pitting (Refer to Figure K-15). Rust or pitting can usually be removed by grinding the valve face. If rust or pitting on the valve stem exist the valve should be replaced. These conditions can be caused by using poor quality engine oil or fuel that doesn't meet the specification given in the Operator's Manual. Rust could be caused by improper storing of the engine.

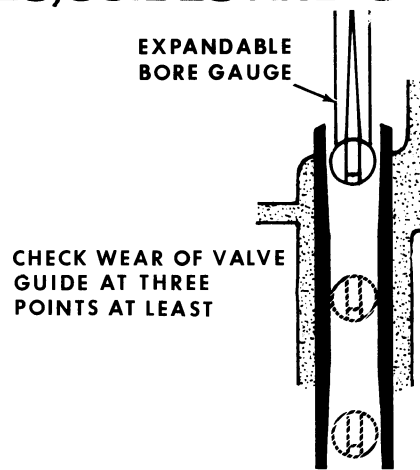


Figure K-10

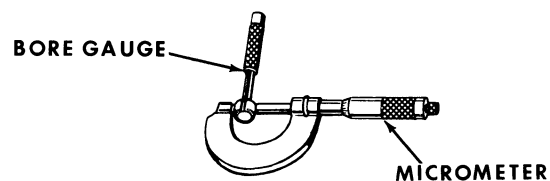


Figure K-11

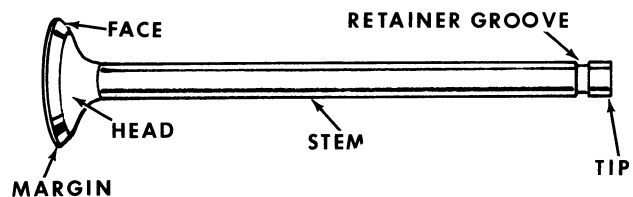


Figure K-12

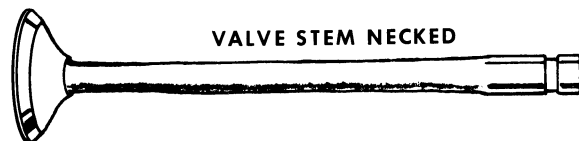


Figure K-13

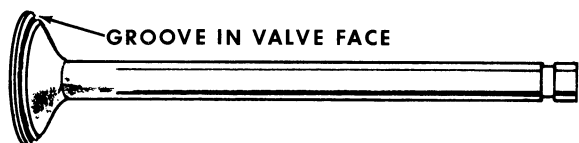


Figure K-14

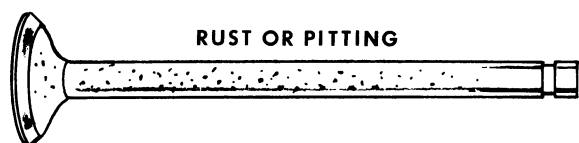


Figure K-15



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INSPECTION OF THE VALVES, GUIDES AND SPRINGS (Contd)

Heavy carbon or varnish deposits on the valve (Refer to Figure K-16) should be removed before valves are ground. This condition is usually caused by worn piston rings and sleeves which allow too much oil to reach the combustion chamber. This condition could also be caused by worn valve guides or no seals on the intake valves. Low operating temperature is still another cause. These conditions should be corrected or the same trouble with the valves will happen again.

Inspect the valve head for dishing and the valve face for deep burned spots, Figure K-17. These conditions can't be corrected by grinding the valves. The valves should be replaced. These conditions are usually caused by running the engine under excessive load at high engine temperatures.

Valves with worn keeper grooves or the stem is worn or dished beyond the chamfer must be replaced (Refer to Figure K-18).

The checking of the valve stem diameter can best be done with a good accurate micrometer (Refer to Figure K-19). The valve stem should not vary more than the wear limits given in the "Specification" Section at any point on the valve stem. If this condition exists the valves must be replaced.

The checking of the valve face runout should be done after the valves have been ground. A Vee block type holder with a dial indicator (Refer to Figure K-20) should be used to check the valve face runout. The valve face should not vary more than the specification given in the "Specification" Section. The valve stem runout can also be checked with this Vee block and dial indicator.

IMPORTANT

Small amounts of very fine pitting, Figure K-21, may be found on the surfaces of the valve faces and seats after the valves are cleaned. These are normal and will not affect engine performance. This fine pitting is caused by a normal oxidation process and can happen on any engine during the run-in period. It is not necessary to grind valves or seats if this fine pitting is found as the pitting will generally reoccur after the engine is run for a few hours.



Figure K-16

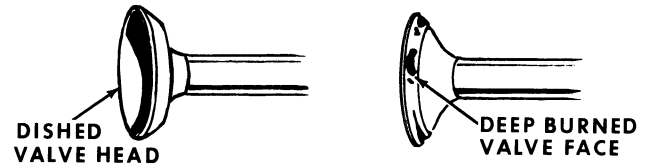


Figure K-17



Figure K-18

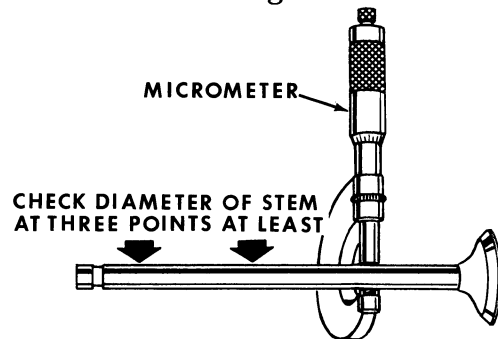


Figure K-19

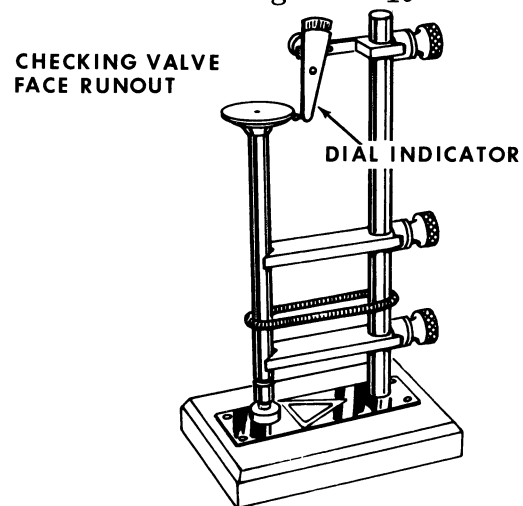


Figure K-20



Figure K-21

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