

**2054, 2056, 2058  
2064 and 2066  
Combines**

**John Deere Werke Zweibrücken  
TM4505 (05DEC00)**

Printed in Germany  
**ENGLISCH**

# Introduction

## FOREWORD

This manual is written for an experienced technician. Essential tools required in performing certain service work are identified in this manual and are recommended for use.

Live with safety: Read the safety messages in the introduction of this manual and the cautions presented throughout the text of the manual.



This is the safety-alert symbol. When you see this symbol on the machine or in this manual, be alert to the potential for personal injury.

Technical manuals are divided in two parts: repair and operation and tests. Repair sections tell how to repair the components. Operation and tests sections help you identify the majority of routine failures quickly.

Information is organized in groups for the various components requiring service instruction. At the beginning of each group are summary listings of all applicable essential tools, service equipment and tools, other materials needed to do the job, service parts kits, specifications, wear tolerances, and torque values.

Technical Manuals are concise guides for specific machines. They are on-the-job guides containing only the vital information needed for diagnosis, analysis, testing, and repair.

Fundamental service information is available from other sources covering basic theory of operation, fundamentals of troubleshooting, general maintenance, and basic type of failures and their causes.

# Dealer Presentation Sheet

## SUPPLEMENT (OCT96) FOR TECHNICAL MANUAL TM4505 2054, 2056, 2058, 2064 AND 2066 COMBINES

Please insert the revised and new Groups in the correct sequence in your Technical Manual, discarding all original pages which have been revised.

The following Sections or Groups have been revised or are new:

|             |            |                |
|-------------|------------|----------------|
| Section 40  | Group 05   | revised        |
|             | Group 20   | completely new |
| Section 50  | Group 20   | revised        |
| Section 70  | Group 20   | completely new |
|             | Group 21   | completely new |
| Section 120 | Group 30   | completely new |
|             | Group 35   | completely new |
| Section 130 | Group 05   | completely new |
|             | Group 10   | completely new |
| Section 240 | Group 10   | revised*       |
|             | Group 11   | completely new |
|             | Group 15AG | completely new |
|             | Group 15AH | completely new |
|             | Group 16A  | completely new |
|             | Group 16H  | completely new |
|             | Group 16T  | completely new |
|             | Group 16V  | completely new |
|             | Group 16Z  | completely new |
|             | Group 16AA | completely new |
|             | Group 16AB | completely new |
| Section 270 | Group 20   | revised        |

New or revised modules within the Groups listed above can be recognized by the broken left and right module frame lines.

*\* One leaf only. Group 240-10 now applies only up to Serial No. 062721. However, only the first leaf is supplied, as the information remains unchanged. We recommend that you write the words "up to Serial No. 062721" on each page of Group 240-10.*

ZX,DLR,XZCO96 -19-01OCT96

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Hello dear friend!

Thank you very much for reading.

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The full manual is available for immediate download.

**<https://www.ebooklibonline.com>**

# Contents

## **SECTION 05—Safety**

Group 05—Safety Information

## **SECTION 10—General**

Group 05—Introduction

Group 10—Torques for Hardware

## **SECTION 20—Engine**

Group 05—Removing and Installing Engine

## **SECTION 30—Fuel, Air Intake and Cooling Systems**

Group 05—Fuel System

Group 10—Air Intake System

Group 15—Cooling System

## **SECTION 40—Electrical System**

Group 05—Connectors

Group 10—Alternator

Group 15—Starting Motor

Group 20—Main Electrical System

## **SECTION 50—Power Train**

Group 05—Intermediate Transmission

Group 10—Transmission and Differential

Group 15—Planetary Final Drives

Group 20—Final Drives

Group 21—Hillmaster Final Drives

Group 25—Hydrostatic Ground Speed Drive

## **SECTION 60—Brakes, Steering, Rear Axle**

Group 05—Brake Operating Assembly

Group 10—Brakes

Group 15—Hydrostatic Steering

Group 20—Rear Axle

## **SECTION 70—Hydraulic System**

Group 05—Accumulators

Group 10—Triple Hydraulic Pump

Group 15—Electromagnetic Control Valve

Group 20—Hydraulic Cylinders

Group 21—Hillmaster Hydraulic Cylinder

## **SECTION 80—Miscellaneous**

Group 05—Bearings and Shafts

Group 10—Drive Belts

Group 15—Drive Chains

Group 20—Side Guard

## **SECTION 90—Operator's Cab and Air Conditioning**

Group 05—Air Conditioning System - R134a

Group 10—Operator's Cab Heating System

## **SECTION 110—Feeder House**

Group 05—Removing Feeder House

## **SECTION 120—Separator and Cleaning Unit**

Group 05—Cylinder Drive Reduction Gear

Group 10—Threshing Cylinder

Group 30—Variable Cylinder Drive

Group 35—Cylinder Drive and Reduction Gear

## **SECTION 130—Grain Recovery and Unloading System**

Group 05—Tailings Elevator

Group 10—Clean Grain Elevator

## **SECTION 230—Fuel, Air Intake and Cooling Systems**

Group 05—Fuel System

## **SECTION 240—Electrical System**

Group 05—General Information

Group 06—Test Equipment

Group 10—Functional Schematics & Harness Diagrams, up to Ser.No. 062721

Group 11—Functional Schematics & Harness Diagrams, from Ser.No. 062722

Group 15A—Current Supply/Starting Motor to Ser.No. 062721

Group 16A—Current Supply/Starting Motor from Ser.No. 062722

Group 15B—Cold Weather Starting Aid

Group 15C—Engine Shut-Off Device

Continued on next page

- Group 15E—Instruments
- Group 15F—Chopper Distributor Adjustment
- Group 15G—Windshield Wiper/Washer System
- Group 15H—Radio, Interior Lighting to Ser.No. 062721
- Group 16H—Radio, Interior Lighting from Ser.No. 062722
- Group 15L—Cigarette Lighter, Seat Compressor
- Group 15M—Lighting System
- Group 15N—Flasher Functions
- Group 15O—Revolving Hazard Warning Lights
- Group 15P—Fan, Air Conditioning System
- Group 15Q—Electrical Mirror Adjustment
- Group 15R—Work Lights
- Group 15S—Straw Warning Device
- Group 15T—Reel Speed Adjustment to Ser.No. 062721
- Group 16T—Reel Speed Adjustment from Ser.No. 062722
- Group 15U—Dial-A-Matic
- Group 15V—Separator, Harvesting Unit to Ser.No. 062721
- Group 16V—Separator, Harvesting Unit, from Ser.No. 062722
- Group 15W—Infotrak Monitor, Speed Monitoring System
- Group 15X—Harvest Performance Monitor
- Group 15Y—Hillmaster Leveling System
- Group 15Z—Separator Adjustment to Ser.No. 062721
- Group 16Z—Separator Adjustment from Ser.No. 062722
- Group 15AA—Separator Adjustment, Combine Data Center to Ser.No. 062721
- Group 16AA—Separator Adjustment, Combine Data Center from Ser.No. 062722
- Group 15AB—Header Adjustments to Ser.No. 062721
- Group 16AB—Header Adjustments from Ser.No. 062722
- Group 15AC—Grain Tank Unloading System
- Group 15AD—Four-Wheel Drive
- Group 15AE—Header Lateral Tilt Function
- Group 15AF—Header Float Control
- Group 15AG—Reverse Drive Alarm from Ser.No. 062722
- Group 15AH—Separator Timer Relay from Ser.No. 062722

**SECTION 250—Power Train**

- Group 05—Hydrostatic Drive
- Group 15—Three-Speed Transmission

**SECTION 260—Brakes, Steering, Rear Axle**

- Group 05—Brake Operating System
- Group 10—Drum Brakes

**SECTION 270—Hydraulic System**

- Group 05—General Information
- Group 10—Solenoid Valves
- Group 15—Hillmaster Leveling System
- Group 20—Hydraulic Tests

**SECTION 290—Operator's Cab**

- Group 05—Operational Tests
- Group 10A—Troubleshooting — Air Conditioning System
- Group 10B—Troubleshooting — Ventilation and Heating Systems
- Group 10C—Troubleshooting — Operator's Seats
- Group 15 —Operation — Air Conditioning System
- Group 20 —Cab Ventilation

**Index**

# Section 05 Safety

## Contents

Page

Group 05—Safety Information . . . . . 05-05-1

## HANDLE FLUIDS SAFELY—AVOID FIRES

When you work around fuel, do not smoke or work near heaters or other fire hazards.

Store flammable fluids away from fire hazards. Do not incinerate or puncture pressurized containers.

Make sure machine is clean of trash, grease, and debris.

Do not store oily rags; they can ignite and burn spontaneously.



DX,FLAME -19-04JUN90

-JUN-23AUG88  
TS227

## PREVENT BATTERY EXPLOSIONS

Keep sparks, lighted matches, and open flame away from the top of battery. Battery gas can explode.

Never check battery charge by placing a metal object across the posts. Use a volt-meter or hydrometer.

Do not charge a frozen battery; it may explode. Warm battery to 16°C (60°F).



DX,SPARKS -19-03MAR93

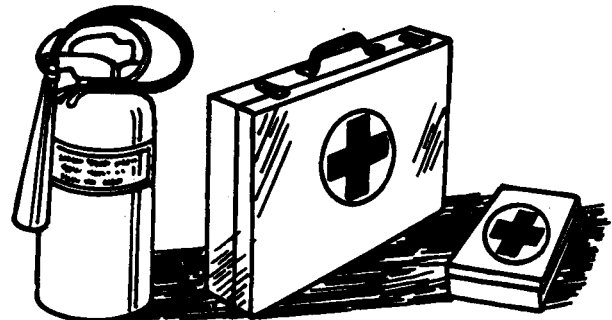
-JUN-23AUG88  
TS204

## PREPARE FOR EMERGENCIES

Be prepared if a fire starts.

Keep a first aid kit and fire extinguisher handy.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.



DX,FIRE2 -19-03MAR93

-JUN-23AUG88  
TS291

## PREVENT ACID BURNS

Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, eat holes in clothing, and cause blindness if splashed into eyes.

Avoid the hazard by:

1. Filling batteries in a well-ventilated area.
2. Wearing eye protection and rubber gloves.
3. Avoiding breathing fumes when electrolyte is added.
4. Avoiding spilling or dripping electrolyte.
5. Use proper jump start procedure.

If you spill acid on yourself:

1. Flush your skin with water.
2. Apply baking soda or lime to help neutralize the acid.
3. Flush your eyes with water for 15—30 minutes. Get medical attention immediately.

If acid is swallowed:

1. Do not induce vomiting.
2. Drink large amounts of water or milk, but do not exceed 2 L (2 quarts).
3. Get medical attention immediately.



TS203  
-UN-23AUG88

DX,POISON -19-21APR93

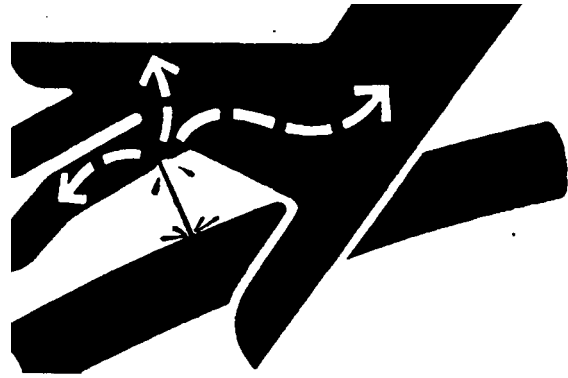
## AVOID HIGH-PRESSURE FLUIDS

Escaping fluid under pressure can penetrate the skin causing serious injury.

Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.

Search for leaks with a piece of cardboard. Protect hands and body from high pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result. Doctors unfamiliar with this type of injury should reference a knowledgeable medical source. Such information is available from Deere & Company Medical Department in Moline, Illinois, U.S.A.



-JUN-23AUG88

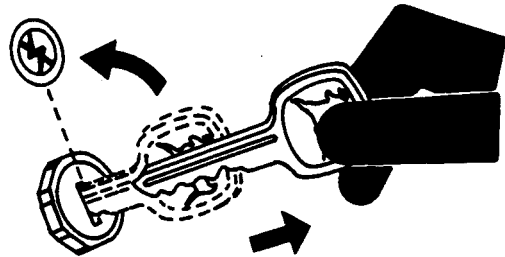
X9811

DX,FLUID -19-03MAR93

## PARK MACHINE SAFELY

Before working on the machine:

- Lower all equipment to the ground.
- Stop the engine and remove the key.
- Disconnect the battery ground strap.
- Hang a "DO NOT OPERATE" tag in operator station.



-JUN-24MAY89

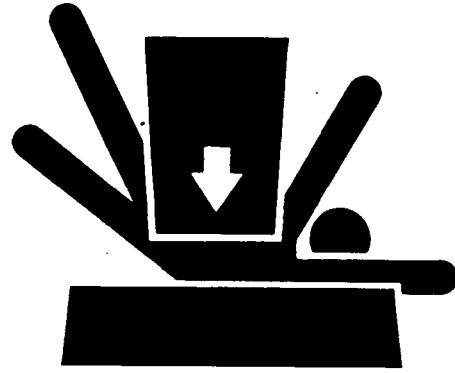
TS230

DX,PARK -19-04JUN90

## SUPPORT MACHINE PROPERLY

Always lower the attachment or implement to the ground before you work on the machine. If you must work on a lifted machine or attachment, securely support the machine or attachment.

Do not support the machine on cinder blocks, hollow tiles, or props that may crumble under continuous load. Do not work under a machine that is supported solely by a jack. Follow recommended procedures in this manual.



DX,LOWER -19-04JUN90

TS229 -JUN-23AUG88

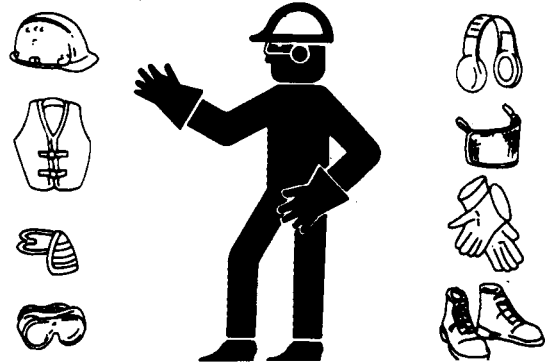
## WEAR PROTECTIVE CLOTHING

Wear close fitting clothing and safety equipment appropriate to the job.

Prolonged exposure to loud noise can cause impairment or loss of hearing.

Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.

Operating equipment safely requires the full attention of the operator. Do not wear radio or music headphones while operating machine.



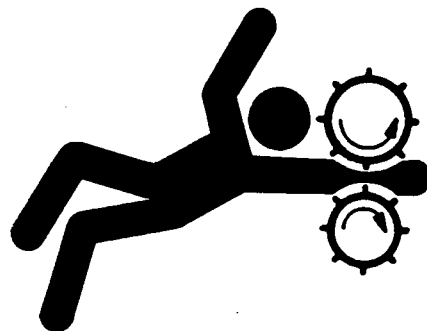
DX,WEAR -19-10SEP90

TS206 -JUN-23AUG88

## SERVICE MACHINES SAFELY

Tie long hair behind your head. Do not wear a necktie, scarf, loose clothing, or necklace when you work near machine tools or moving parts. If these items were to get caught, severe injury could result.

Remove rings and other jewelry to prevent electrical shorts and entanglement in moving parts.



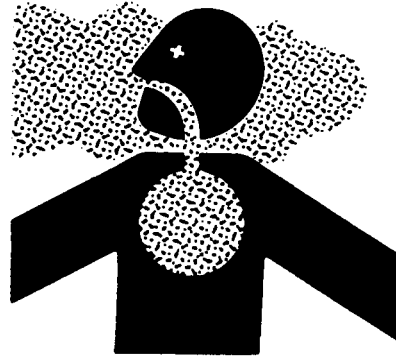
DX,LOOSE -19-04JUN90

TS228 -JUN-23AUG88

## WORK IN VENTILATED AREA

Engine exhaust fumes can cause sickness or death. If it is necessary to run an engine in an enclosed area, remove the exhaust fumes from the area with an exhaust pipe extension.

If you do not have an exhaust pipe extension, open the doors and get outside air into the area.



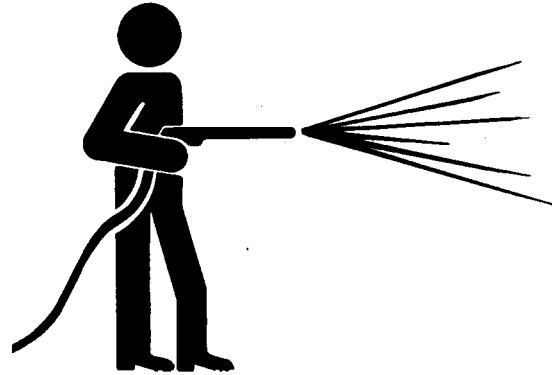
DX,AIR -19-04JUN90

TS220 -JUN-23AUG88

## WORK IN CLEAN AREA

Before starting a job:

- Clean work area and machine.
- Make sure you have all necessary tools to do your job.
- Have the right parts on hand.
- Read all instructions thoroughly; do not attempt shortcuts.



DX,CLEAN -19-04JUN90

T6642EJ -JUN-18OCT88

## REMOVE PAINT BEFORE WELDING OR HEATING

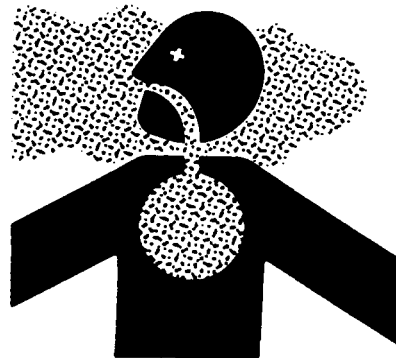
Avoid potentially toxic fumes and dust.

Hazardous fumes can be generated when paint is heated by welding, soldering, or using a torch.

Do all work outside or in a well ventilated area. Dispose of paint and solvent properly.

Remove paint before welding or heating:

- If you sand or grind paint, avoid breathing the dust. Wear an approved respirator.
- If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.



DX,PAINT -19-03MAR93

TS220 -JUN-23AUG88

## AVOID HEATING NEAR PRESSURIZED FLUID LINES

Flammable spray can be generated by heating near pressurized fluid lines, resulting in severe burns to yourself and bystanders. Do not heat by welding, soldering, or using a torch near pressurized fluid lines or other flammable materials. Pressurized lines can be accidentally cut when heat goes beyond the immediate flame area.

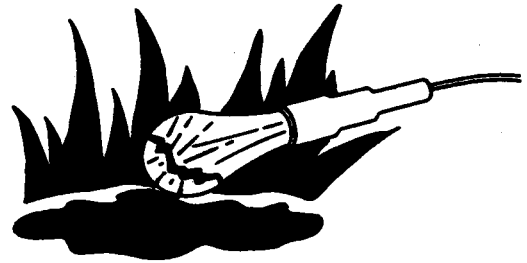


DX,TORCH -19-03MAR93

TS953 -JUN-15MAY90

## ILLUMINATE WORK AREA SAFELY

Illuminate your work area adequately but safely. Use a portable safety light for working inside or under the machine. Make sure the bulb is enclosed by a wire cage. The hot filament of an accidentally broken bulb can ignite spilled fuel or oil.



DX,LIGHT -19-04JUN90

TS223 -JUN-23AUG88

## REPLACE SAFETY SIGNS

Replace missing or damaged safety signs. See the machine operator's manual for correct safety sign placement.



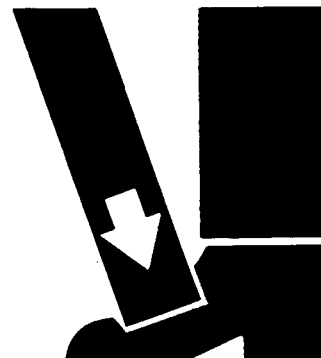
DX,SIGNS1 -19-04JUN90

TS201 -JUN-23AUG88

## USE PROPER LIFTING EQUIPMENT

Lifting heavy components incorrectly can cause severe injury or machine damage.

Follow recommended procedure for removal and installation of components in the manual.



DX,LIFT -19-04JUN90

TS226 -JUN-23AUG88

## SERVICE TIRES SAFELY

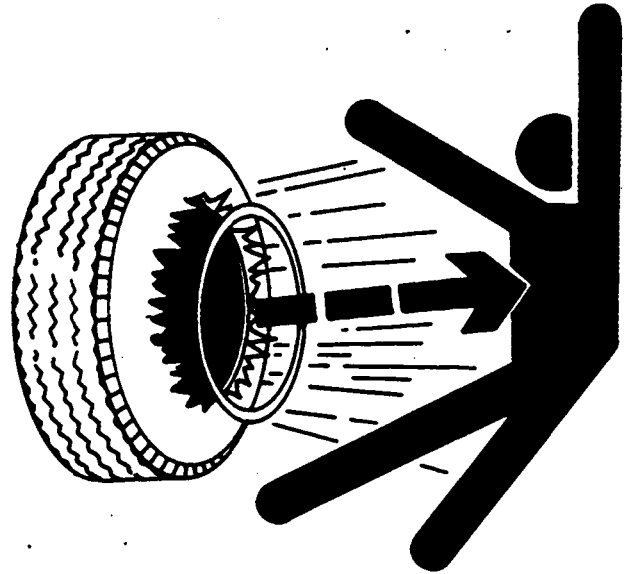
Explosive separation of a tire and rim parts can cause serious injury or death.

Do not attempt to mount a tire unless you have the proper equipment and experience to perform the job.

Always maintain the correct tire pressure. Do not inflate the tires above the recommended pressure. Never weld or heat a wheel and tire assembly. The heat can cause an increase in air pressure resulting in a tire explosion. Welding can structurally weaken or deform the wheel.

When inflating tires, use a clip-on chuck and extension hose long enough to allow you to stand to one side and NOT in front of or over the tire assembly. Use a safety cage if available.

Check wheels for low pressure, cuts, bubbles, damaged rims or missing lug bolts and nuts.



-JUN-23AUG88

TS211

DX,RIM -19-24AUG90

## PRACTICE SAFE MAINTENANCE

Understand service procedure before doing work. Keep area clean and dry.

Never lubricate, service, or adjust machine while it is moving. Keep hands, feet, and clothing from power-driven parts. Disengage all power and operate controls to relieve pressure. Lower equipment to the ground. Stop the engine. Remove the key. Allow machine to cool.

Securely support any machine elements that must be raised for service work.

Keep all parts in good condition and properly installed. Fix damage immediately. Replace worn or broken parts. Remove any buildup of grease, oil, or debris.

Disconnect battery ground cable (-) before making adjustments on electrical systems or welding on machine.



-JUN-23AUG88

TS218

DX,SERV -19-03MAR93

## USE PROPER TOOLS

Use tools appropriate to the work. Makeshift tools and procedures can create safety hazards.

Use power tools only to loosen threaded parts and fasteners.

For loosening and tightening hardware, use the correct size tools. DO NOT use U.S. measurement tools on metric fasteners. Avoid bodily injury caused by slipping wrenches.

Use only service parts meeting John Deere specifications.



TS779 -JUN-08NOV89

DX,REPAIR -19-04JUN90

## DISPOSE OF WASTE PROPERLY

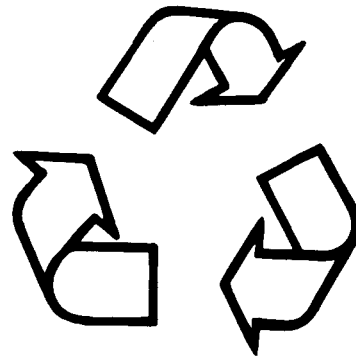
Improperly disposing of waste can threaten the environment and ecology. Potentially harmful waste used with John Deere equipment include such items as oil, fuel, coolant, brake fluid, filters, and batteries.

Use leakproof containers when draining fluids. Do not use food or beverage containers that may mislead someone into drinking from them.

Do not pour waste onto the ground, down a drain, or into any water source.

Air conditioning refrigerants escaping into the air can damage the Earth's atmosphere. Government regulations may require a certified air conditioning service center to recover and recycle used air conditioning refrigerants.

Inquire on the proper way to recycle or dispose of waste from your local environmental or recycling center, or from your John Deere dealer.



TS1133 -JUN-26NOV90

DX,DRAIN -19-03MAR93

**LIVE WITH SAFETY**

Before returning machine to customer, make sure machine is functioning properly, especially the safety systems. Install all guards and shields.



DX,LIVE -19-25SEP92

TS231 -19-07OCT88

# Section 10 General

## Contents

Page

### Group 05—Introduction

Technical Manual — Tabs . . . . . 10-05-1

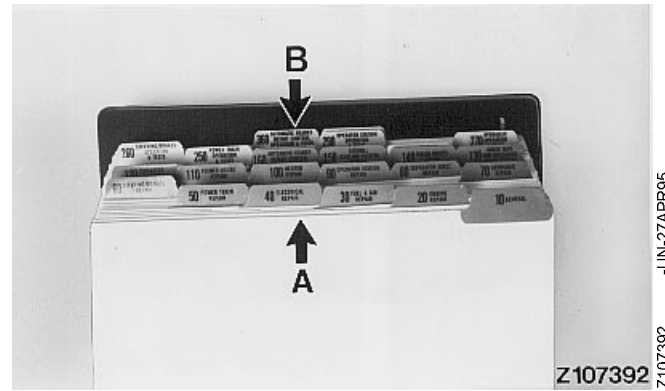
### Group 10—Torques for Hardware

## TECHNICAL MANUAL TABS

### INTRODUCTION

To fully utilize this manual, you must understand how it is organized. Only two tab colours are used (green and yellow), each representing a different type of information. Spend a minute reading this now and save many minutes of searching later.

- A—Green tabs
- B—Yellow tabs



-JUN-27APR95  
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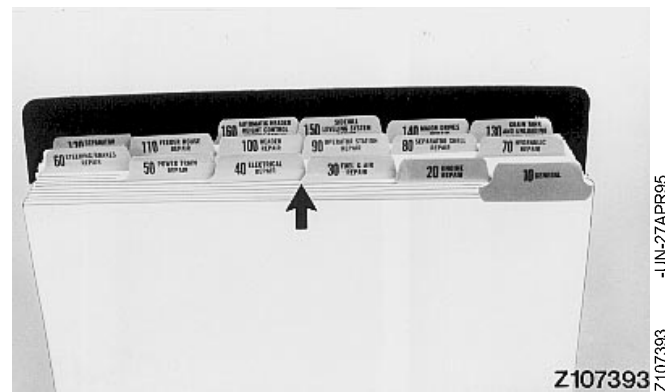
## GREEN TAB SECTIONS

The green tab sections are REPAIR sections, telling you how to repair components of the various systems.

Repair of a component includes:

- Removal from machine (if necessary)
- Disassembly (if necessary)
- Inspection
- Replacement of parts
- Assembly
- Adjustment
- Installation on machine (if necessary)

The numbers used for the repair (green tab) sections are part of an overall service publication numbering system. The numbers identify the same sections in the parts catalog, flat rate manual, service information bulletins, and service training courses.



-JUN-27APR95  
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ZX,TMSPFH001031-19-22JUL91

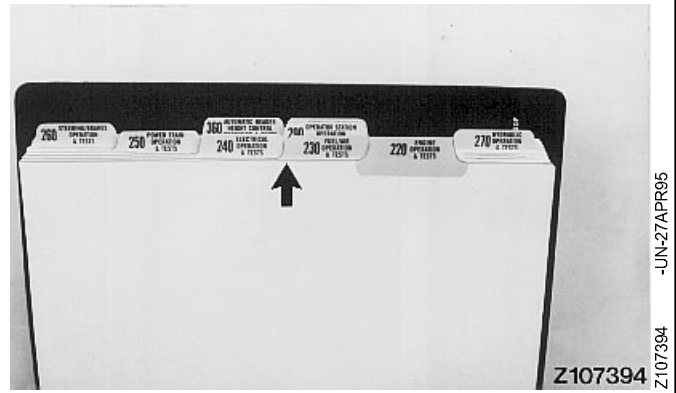
## YELLOW TAB SECTIONS

Each yellow tab section contains information on:

- OPERATION of various systems
- TESTING various systems
- SYSTEM DIAGRAMS

System operation explains how the system and its components work.

System tests tell you how to test the system and diagnose the problem.



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Z107394

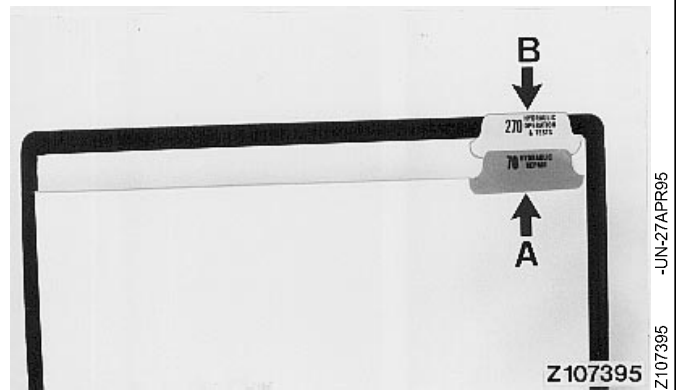
ZX, TMSPFH001032-19-22JUL91

## TAB POSITIONS

Each green tab and its corresponding yellow tab have the same tab position.

This helps you to quickly locate the related information.

- A—Green tab  
Section 70,  
Hydraulic System — Repair
- B—Yellow tab,  
Section 270,  
Hydraulic System — Operation and Tests



-JUN-27/APR95  
Z107395

ZX, TMSPFH001033-19-22JUL91

### THREE-STEP PROCEDURE

Use the following three-step procedure to locate the desired information:

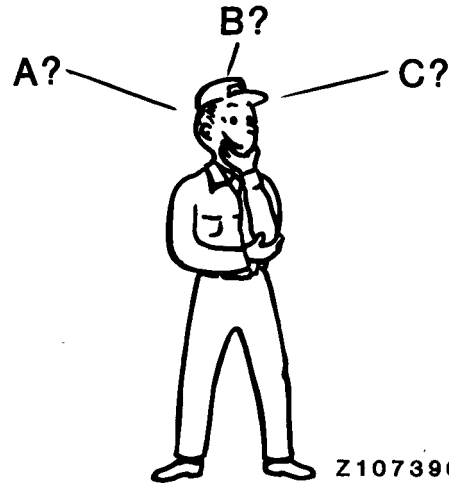
1. Determine the type of information you need. Is it?

- Repair?
- Operation?
- Tests?

2. Go to the appropriate section tab:

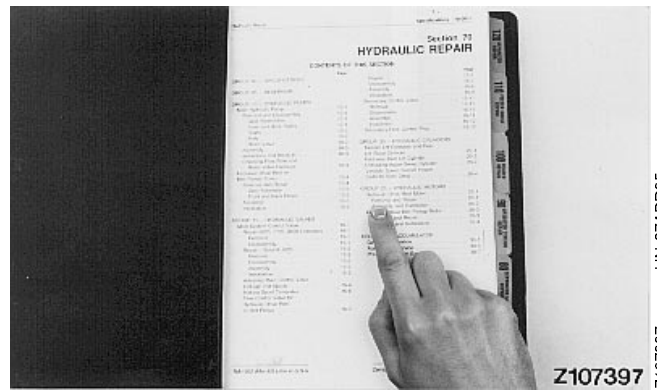
- Green for repair
- Yellow for operation and tests

3. Use the Table of Contents (at the beginning of each section) to locate the information.



-JUN-28APR95

Z107396

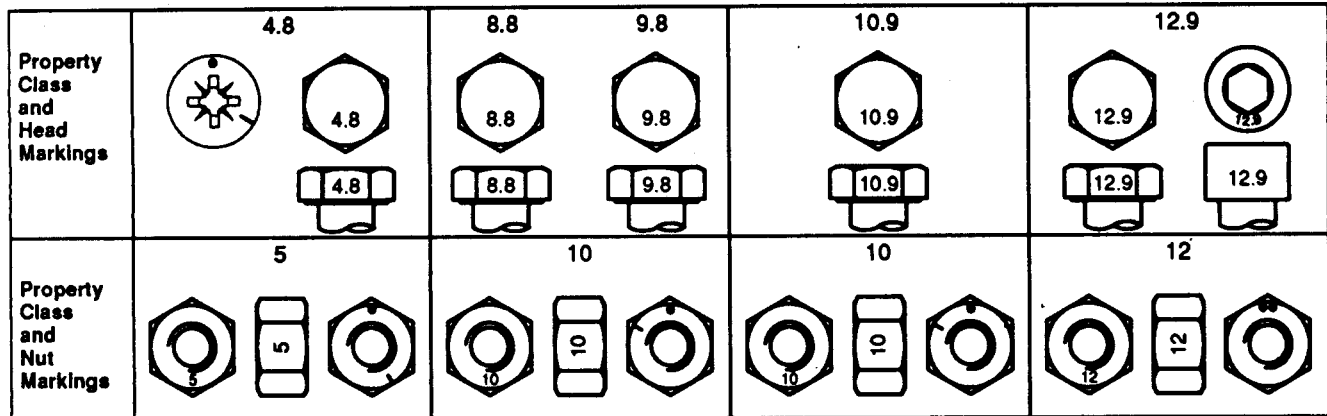


-JUN-27APR95

Z107397

ZX, TMSPFH001034-19-22JUL91

**METRIC BOLT AND CAP SCREW TORQUE VALUES**



TS1163 -19-04/MAR91

| Size | Class 4.8               |       |                  |       | Class 8.8 or 9.8        |       |                  |       | Class 10.9              |       |                  |       | Class 12.9              |       |                  |       |
|------|-------------------------|-------|------------------|-------|-------------------------|-------|------------------|-------|-------------------------|-------|------------------|-------|-------------------------|-------|------------------|-------|
|      | Lubricated <sup>a</sup> |       | Dry <sup>a</sup> |       | Lubricated <sup>a</sup> |       | Dry <sup>a</sup> |       | Lubricated <sup>a</sup> |       | Dry <sup>a</sup> |       | Lubricated <sup>a</sup> |       | Dry <sup>a</sup> |       |
|      | N·m                     | lb·ft | N·m              | lb·ft | N·m                     | lb·ft | N·m              | lb·ft | N·m                     | lb·ft | N·m              | lb·ft | N·m                     | lb·ft | N·m              | lb·ft |
| M6   | 4.8                     | 3.5   | 6                | 4.5   | 9                       | 6.5   | 11               | 8.5   | 13                      | 9.5   | 17               | 12    | 15                      | 11.5  | 19               | 14.5  |
| M8   | 12                      | 8.5   | 15               | 11    | 22                      | 16    | 28               | 20    | 32                      | 24    | 40               | 30    | 37                      | 28    | 47               | 35    |
| M10  | 23                      | 17    | 29               | 21    | 43                      | 32    | 55               | 40    | 63                      | 47    | 80               | 60    | 75                      | 55    | 95               | 70    |
| M12  | 40                      | 29    | 50               | 37    | 75                      | 55    | 95               | 70    | 110                     | 80    | 140              | 105   | 130                     | 95    | 165              | 120   |
| M14  | 63                      | 47    | 80               | 60    | 120                     | 88    | 150              | 110   | 175                     | 130   | 225              | 165   | 205                     | 150   | 260              | 190   |
| M16  | 100                     | 73    | 125              | 92    | 190                     | 140   | 240              | 175   | 275                     | 200   | 350              | 225   | 320                     | 240   | 400              | 300   |
| M18  | 135                     | 100   | 175              | 125   | 260                     | 195   | 330              | 250   | 375                     | 275   | 475              | 350   | 440                     | 325   | 560              | 410   |
| M20  | 190                     | 140   | 240              | 180   | 375                     | 275   | 475              | 350   | 530                     | 400   | 675              | 500   | 625                     | 460   | 800              | 580   |
| M22  | 260                     | 190   | 330              | 250   | 510                     | 375   | 650              | 475   | 725                     | 540   | 925              | 675   | 850                     | 625   | 1075             | 800   |
| M24  | 330                     | 250   | 425              | 310   | 650                     | 475   | 825              | 600   | 925                     | 675   | 1150             | 850   | 1075                    | 800   | 1350             | 1000  |
| M27  | 490                     | 360   | 625              | 450   | 950                     | 700   | 1200             | 875   | 1350                    | 1000  | 1700             | 1250  | 1600                    | 1150  | 2000             | 1500  |
| M30  | 675                     | 490   | 850              | 625   | 1300                    | 950   | 1650             | 1200  | 1850                    | 1350  | 2300             | 1700  | 2150                    | 1600  | 2700             | 2000  |
| M33  | 900                     | 675   | 1150             | 850   | 1750                    | 1300  | 2200             | 1650  | 2500                    | 1850  | 3150             | 2350  | 2900                    | 2150  | 3700             | 2750  |
| M36  | 1150                    | 850   | 1450             | 1075  | 2250                    | 1650  | 2850             | 2100  | 3200                    | 2350  | 4050             | 3000  | 3750                    | 2750  | 4750             | 3500  |

DO NOT use these values if a different torque value or tightening procedure is given for a specific application. Torque values listed are for general use only. Check tightness of fasteners periodically.

Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical property class.

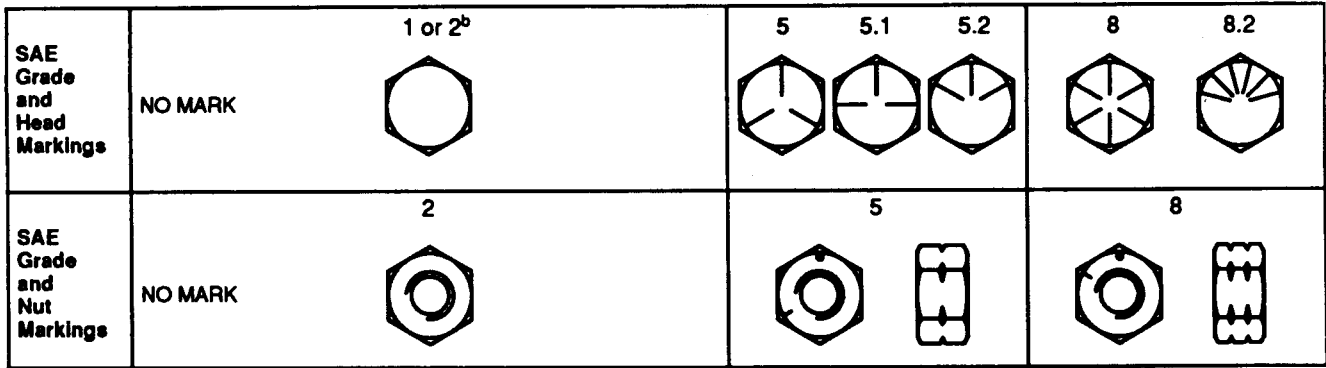
Fasteners should be replaced with the same or higher property class. If higher property class fasteners are used, these should only be tightened to the strength of the original.

<sup>a</sup> "Lubricated" means coated with a lubricant such as engine oil, or fasteners with phosphate and oil coatings. "Dry" means plain or zinc plated without any lubrication.

Make sure fasteners threads are clean and that you properly start thread engagement. This will prevent them from failing when tightening.

Tighten plastic insert or crimped steel-type lock nuts to approximately 50 percent of the dry torque shown in the chart, applied to the nut, not to the bolt head. Tighten toothed or serrated-type lock nuts to the full torque value.

**UNIFIED INCH BOLT AND CAP SCREW TORQUE VALUES**



TS1162 -19-04/MAR91

| Size  | Grade 1                 |       |                  |       | Grade 2 <sup>b</sup>    |       |                  |       | Grade 5, 5.1, or 5.2    |       |                  |       | Grade 8 or 8.2          |       |                  |       |
|-------|-------------------------|-------|------------------|-------|-------------------------|-------|------------------|-------|-------------------------|-------|------------------|-------|-------------------------|-------|------------------|-------|
|       | Lubricated <sup>a</sup> |       | Dry <sup>a</sup> |       | Lubricated <sup>a</sup> |       | Dry <sup>a</sup> |       | Lubricated <sup>a</sup> |       | Dry <sup>a</sup> |       | Lubricated <sup>a</sup> |       | Dry <sup>a</sup> |       |
|       | N·m                     | lb-ft | N·m              | lb-ft | N·m                     | lb-ft | N·m              | lb-ft | N·m                     | lb-ft | N·m              | lb-ft | N·m                     | lb-ft | N·m              | lb-ft |
| 1/4   | 3.7                     | 2.8   | 4.7              | 3.5   | 6                       | 4.5   | 7.5              | 5.5   | 9.5                     | 7     | 12               | 9     | 13.5                    | 10    | 17               | 12.5  |
| 5/16  | 7.7                     | 5.5   | 10               | 7     | 12                      | 9     | 15               | 11    | 20                      | 15    | 25               | 18    | 28                      | 21    | 35               | 26    |
| 3/8   | 14                      | 10    | 17               | 13    | 22                      | 16    | 27               | 20    | 35                      | 26    | 44               | 33    | 50                      | 36    | 63               | 46    |
| 7/16  | 22                      | 16    | 28               | 20    | 35                      | 26    | 44               | 32    | 55                      | 41    | 70               | 52    | 80                      | 58    | 100              | 75    |
| 1/2   | 33                      | 25    | 42               | 31    | 53                      | 39    | 67               | 50    | 85                      | 63    | 110              | 80    | 120                     | 90    | 150              | 115   |
| 9/16  | 48                      | 36    | 60               | 45    | 75                      | 56    | 95               | 70    | 125                     | 90    | 155              | 115   | 175                     | 130   | 225              | 160   |
| 5/8   | 67                      | 50    | 85               | 62    | 105                     | 78    | 135              | 100   | 170                     | 125   | 215              | 160   | 215                     | 160   | 300              | 225   |
| 3/4   | 120                     | 87    | 150              | 110   | 190                     | 140   | 240              | 175   | 300                     | 225   | 375              | 280   | 425                     | 310   | 550              | 400   |
| 7/8   | 190                     | 140   | 240              | 175   | 190                     | 140   | 240              | 175   | 490                     | 360   | 625              | 450   | 700                     | 500   | 875              | 650   |
| 1     | 290                     | 210   | 360              | 270   | 290                     | 210   | 360              | 270   | 725                     | 540   | 925              | 675   | 1050                    | 750   | 1300             | 975   |
| 1-1/8 | 400                     | 300   | 510              | 375   | 400                     | 300   | 510              | 375   | 900                     | 675   | 1150             | 850   | 1450                    | 1075  | 1850             | 1350  |
| 1-1/4 | 570                     | 425   | 725              | 530   | 570                     | 425   | 725              | 530   | 1300                    | 950   | 1650             | 1200  | 2050                    | 1500  | 2600             | 1950  |
| 1-3/8 | 750                     | 550   | 950              | 700   | 750                     | 550   | 950              | 700   | 1700                    | 1250  | 2150             | 1550  | 2700                    | 2000  | 3400             | 2550  |
| 1-1/2 | 1000                    | 725   | 1250             | 925   | 990                     | 725   | 1250             | 930   | 2250                    | 1650  | 2850             | 2100  | 3600                    | 2650  | 4550             | 3350  |

DO NOT use these values if a different torque value or tightening procedure is given for a specific application. Torque values listed are for general use only. Check tightness of fasteners periodically.

Fasteners should be replaced with the same or higher grade. If higher grade fasteners are used, these should only be tightened to the strength of the original.

Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical grade.

Make sure fasteners threads are clean and that you properly start thread engagement. This will prevent them from failing when tightening.

Tighten plastic insert or crimped steel-type lock nuts to approximately 50 percent of the dry torque shown in the chart, applied to the nut, not to the bolt head. Tighten toothed or serrated-type lock nuts to the full torque value.

<sup>a</sup> "Lubricated" means coated with a lubricant such as engine oil, or fasteners with phosphate and oil coatings. "Dry" means plain or zinc plated without any lubrication.

<sup>b</sup> Grade 2 applies for hex cap screws (not hex bolts) up to 152 mm (6-in.) long. Grade 1 applies for hex cap screws over 152 mm (6-in.) long, and for all other types of bolts and screws of any length.



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# Section 20 Engine

## Contents

### Page

#### Group 05—Removing and Installing Engine

|  |          |
|--|----------|
| Special Tools . . . . .                          | 20-05-1  |
| Engines of Z Series Combines . . . . .           | 20-05-2  |
| Diesel Engine Oil . . . . .                      | 20-05-3  |
| Preparations for Engine Removal . . . . .        | 20-05-4  |
| Draining Coolant . . . . .                       | 20-05-4  |
| Removing Air Intake Lines . . . . .              | 20-05-4  |
| Removing Muffler Assembly . . . . .              | 20-05-5  |
| Radiator Connections . . . . .                   | 20-05-5  |
| Electrical Connections . . . . .                 | 20-05-6  |
| Fuel Lines . . . . .                             | 20-05-7  |
| Air Conditioning Compressor . . . . .            | 20-05-7  |
| Hydrostatic Pump . . . . .                       | 20-05-7  |
| Removing Separator Drive . . . . .               | 20-05-8  |
| Removing Hydraulic Pumps . . . . .               | 20-05-9  |
| Removing Heater Hoses . . . . .                  | 20-05-9  |
| Engine Speed Linkage . . . . .                   | 20-05-10 |
| Lifting Off Engine . . . . .                     | 20-05-11 |
| Engine Repair . . . . .                          | 20-05-11 |
| Installing Engine . . . . .                      | 20-05-11 |
| Preparations for Belt Guide Adjustment . . . . . | 20-05-12 |
| Main Countershaft Drive . . . . .                | 20-05-13 |
| Unloading Drive . . . . .                        | 20-05-14 |

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