

335, 375, 385, 435 and 535 Round Balers



TECHNICAL MANUAL

**335, 375, 385, 435
and 535 Round Balers**

TM1472 (06NOV95) English

**John Deere Ottumwa Works
TM1472 (06NOV95)**

LITHO IN U.S.A.
ENGLISH



Introduction

FOREWORD

This manual is written for an experienced technician. Essential tools required in performing certain service work are identified in this manual and are recommended for use.

Live with safety: Read the safety messages in the introduction of this manual and the cautions presented throughout the text of the manual.



This is the safety-alert symbol. When you see this symbol on the machine or in this manual, be alert to the potential for personal injury.

Technical manuals are divided in two parts: repair and operation and tests. Repair sections tell how to repair the components. Operation and tests sections help you identify the majority of routine failures quickly.

Information is organized in groups for the various components requiring service instruction. At the beginning of each group are summary listings of all applicable essential tools, service equipment and tools, other materials needed to do the job, service parts kits, specifications, wear tolerances, and torque values.

Technical Manuals are concise guides for specific machines. They are on-the-job guides containing only the vital information needed for diagnosis, analysis, testing, and repair.

Fundamental service information is available from other sources covering basic theory of operation, fundamentals of troubleshooting, general maintenance, and basic type of failures and their causes.

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All information, illustrations and specifications in this manual are based on the latest information available at the time of publication. The right is reserved to make changes at any time without notice.

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HANDLE FLUIDS SAFELY—AVOID FIRES

When you work around fuel, do not smoke or work near heaters or other fire hazards.

Store flammable fluids away from fire hazards. Do not incinerate or puncture pressurized containers.

Make sure machine is clean of trash, grease, and debris.

Do not store oily rags; they can ignite and burn spontaneously.



DX,FLAME -19-04JUN90

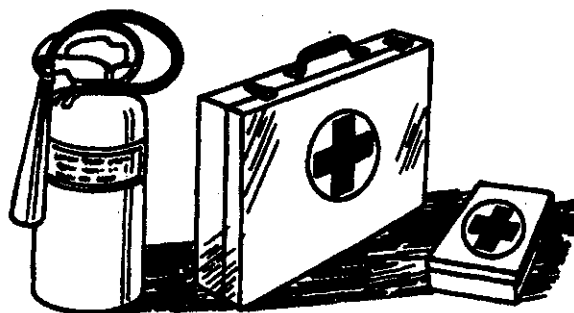
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05
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TS227

PREPARE FOR EMERGENCIES

Be prepared if a fire starts.

Keep a first aid kit and fire extinguisher handy.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.



DX,FIRE2 -19-03MAR93

-UN-23AUG88
TS291

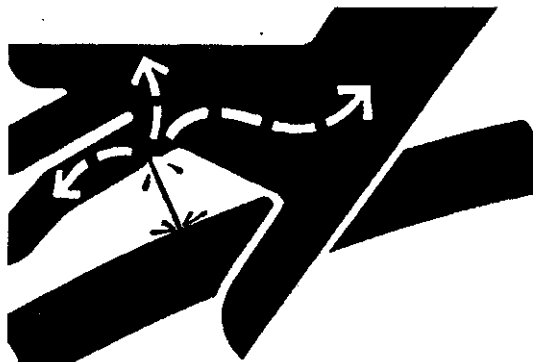
AVOID HIGH-PRESSURE FLUIDS

Escaping fluid under pressure can penetrate the skin causing serious injury.

Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.

Search for leaks with a piece of cardboard. Protect hands and body from high pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result. Doctors unfamiliar with this type of injury should reference a knowledgeable medical source. Such information is available from Deere & Company Medical Department in Moline, Illinois, U.S.A.



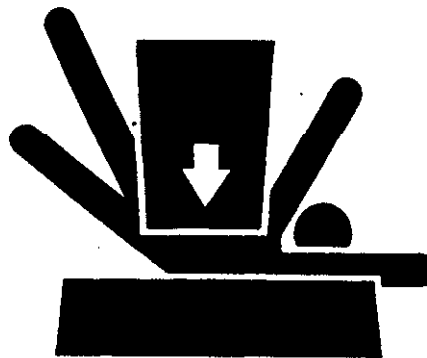
X3811 -JN-23AUG88

DX,FLUID -19-03MAR93

SUPPORT MACHINE PROPERLY

Always lower the attachment or implement to the ground before you work on the machine. If you must work on a lifted machine or attachment, securely support the machine or attachment.

Do not support the machine on cinder blocks, hollow tiles, or props that may crumble under continuous load. Do not work under a machine that is supported solely by a jack. Follow recommended procedures in this manual.



TS229 -JN-23AUG88

DX,LOWER -19-04JUN90

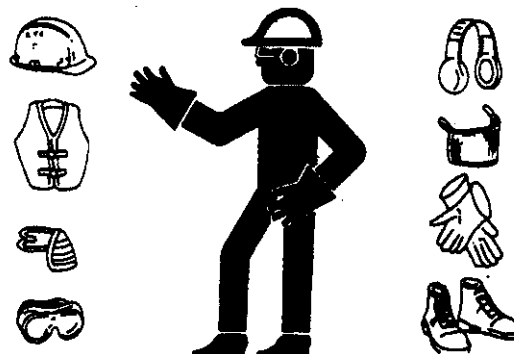
WEAR PROTECTIVE CLOTHING

Wear close fitting clothing and safety equipment appropriate to the job.

Prolonged exposure to loud noise can cause impairment or loss of hearing.

Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.

Operating equipment safely requires the full attention of the operator. Do not wear radio or music headphones while operating machine.

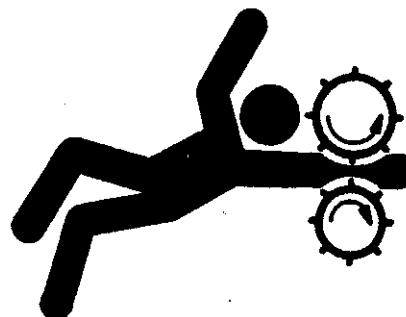


DX,WEAR -19-10SEP90

SERVICE MACHINES SAFELY

Tie long hair behind your head. Do not wear a necktie, scarf, loose clothing, or necklace when you work near machine tools or moving parts. If these items were to get caught, severe injury could result.

Remove rings and other jewelry to prevent electrical shorts and entanglement in moving parts.

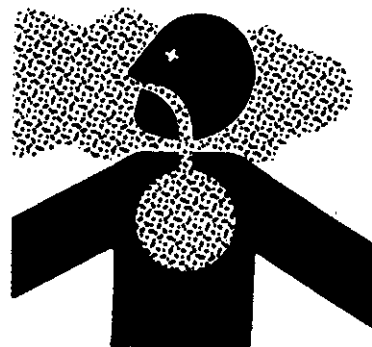


DX,LOOSE -19-04JUN90

WORK IN VENTILATED AREA

Engine exhaust fumes can cause sickness or death. If it is necessary to run an engine in an enclosed area, remove the exhaust fumes from the area with an exhaust pipe extension.

If you do not have an exhaust pipe extension, open the doors and get outside air into the area.



DX,AIR -19-04JUN90

ILLUMINATE WORK AREA SAFELY

Illuminate your work area adequately but safely. Use a portable safety light for working inside or under the machine. Make sure the bulb is enclosed by a wire cage. The hot filament of an accidentally broken bulb can ignite spilled fuel or oil.



DX,LIGHT -19-04JUN90

TS223 -UN-23AUG88

REPLACE SAFETY SIGNS

Replace missing or damaged safety signs. See the machine operator's manual for correct safety sign placement.



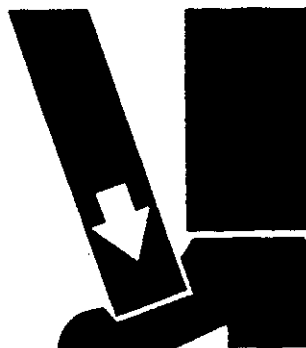
DX,SIGNS1 -19-04JUN90

TS201 -UN-23AUG88

USE PROPER LIFTING EQUIPMENT

Lifting heavy components incorrectly can cause severe injury or machine damage.

Follow recommended procedure for removal and installation of components in the manual.



DX,LIFT -19-04JUN90

TS226 -UN-23AUG88

SPECIFICATIONS

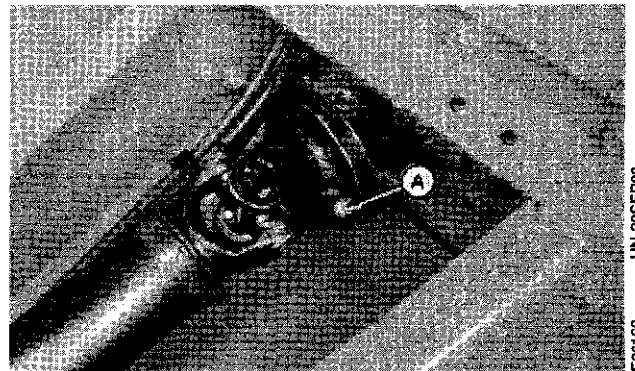
Item	Measurement	Specification
Shear Bolt (335-375-385) 1/4 x 2 in. Grade 8	Torque	18 N·m (13 lb-ft)
Drive Slip Clutch (435-535):		
540 RPM	Spring Length	35 mm (1-3/8 in.) from end coil-to-end coil
1000 RPM	Spring Length	41 mm (1-5/8 in.) from end coil-to-end coil

EX.1472.2015,A -19-11MAR93

SHEAR BOLT REPLACEMENT (335—375—385)

When replacing shear bolt, use only a 1/4 x 2-in., grade 8 cap screw and lock nut (A).

IMPORTANT: Tighten lock nut (A) to 18 N·m (13 lb-ft).

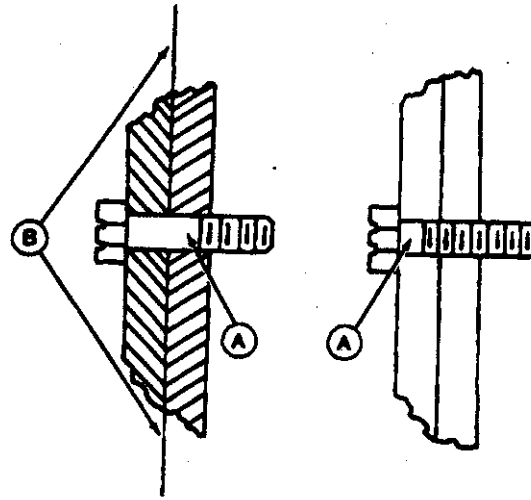


EX.1472.2015,B -19-11MAR93

USE CORRECT SHEAR BOLT (335—375—385)

Use shear bolts specified. Shank (A) of shear bolt must extend through shear plane (B).

NOTE: Use of shorter bolts than those specified will place threads in shear plane resulting in bolts being sheared at lower values, and more often.



Correct

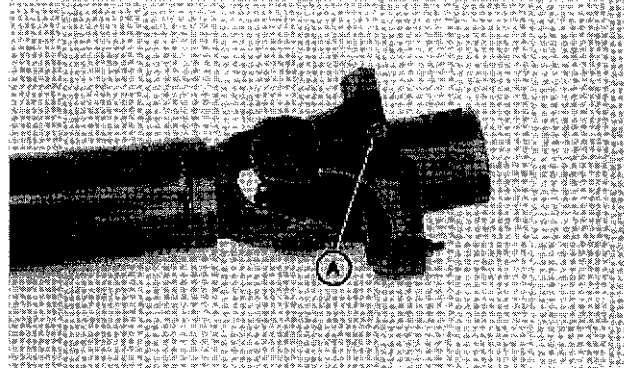
Wrong

EX,1472,2015,C -19-11MAR93

E27750 -19-07APR89

DISASSEMBLE DRIVELINE SHEAR BOLT HUB (335—375—385)

1. Remove plug (A).
2. Fill opening with solvent.

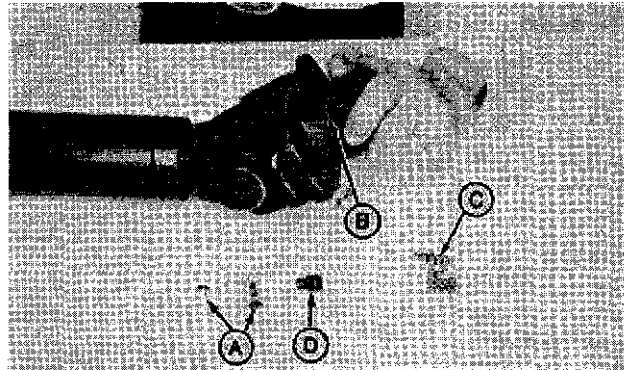


EX,1472,2015,D -19-11MAR93

E27753 -JUN-20SEP88

3. Remove shear bolt (A).
4. Turn driveline over and rotate hub (B).
5. Thirty-one ball bearings (C) should come out.
6. Remove hub (B).

A—Shear Bolt
B—Hub
C—Ball Bearings
D—Plug



EX,1472,2015,E -19-21JUL89

E27754 -JUN-20SEP88

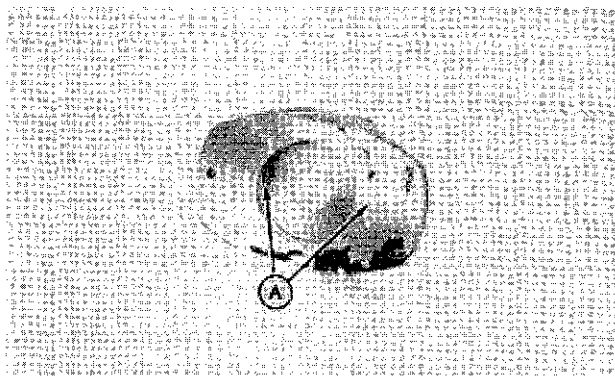
INSPECT DRIVELINE

Check hub (A) for galling and excessive wear.

Check bearings and guides for breakage.

Check bearing and cross assemblies for looseness and wear.

Clean all parts before assembling.



EX,1472,2015,F -19-11MAR93

E2765 -UN-20SEP88

20153

ADJUST DRIVE SLIP CLUTCH (435—535)

Check slip clutch spring length if excessive slipping occurs during operation or if it has been disassembled.

For 540 rpm, the clutch is properly adjusted when dimension (A) is 35 mm (1-3/8 in.) from end coil to end coil.

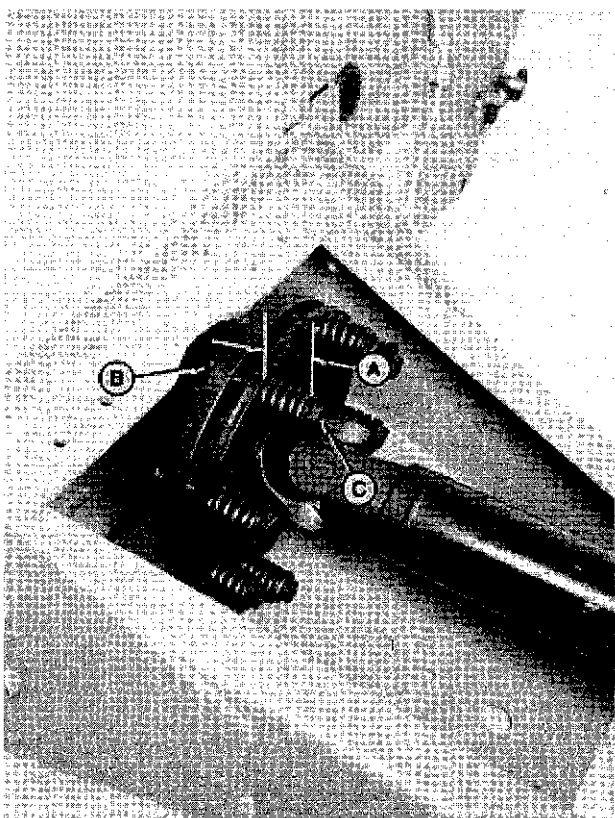
For 1000 rpm, the clutch is properly adjusted when dimension (A) is 41 mm (1-5/8 in.) from end coil to end coil.

IMPORTANT: The slip clutch has been designed to furnish protection to the drive train; overtightening will decrease this protection.

To adjust slip clutch:

1. Shut off tractor engine.
2. Loosen jam nut (B).
3. Turn spring adjusting bolt (C) until proper spring dimension (A) is attained.
4. Tighten jam nut (B).

NOTE: For proper operation pressure plate warpage cannot exceed 1.5 mm (1/16 in.).



A—35 mm (1-3/8 in.) 540 rpm
41 mm (1-5/8 in.) 1000 rpm
B—Jam Nut
C—Adjusting Bolt

E32106 -UN-12SEP88

EX,1472,2015,G -19-06NOV95

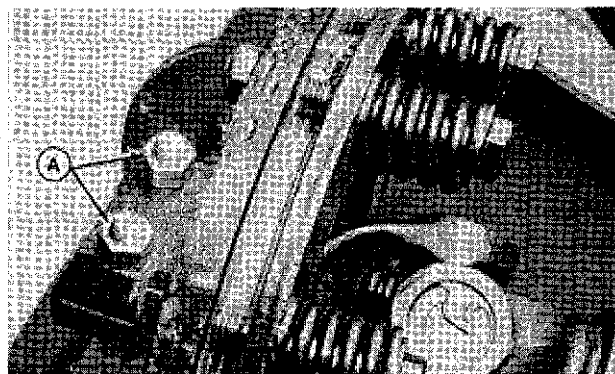
SPECIFICATIONS

Item	Measurement	Specification
Shear Bolt	Torque	18 N-m (13 lb-ft)

EX,1472,2020,U -19-11MAR93

REMOVE CONSTANT VELOCITY DRIVELINE (435—535)

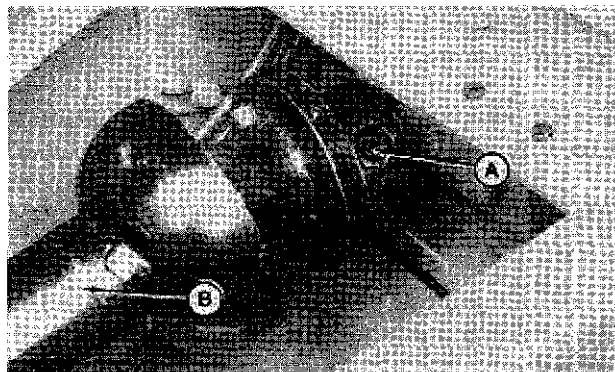
1. Remove two lock nuts and cap screws (A).



EX,1472,2020,A -19-11MAR93

REMOVE CONSTANT VELOCITY DRIVELINE (335—375—385)

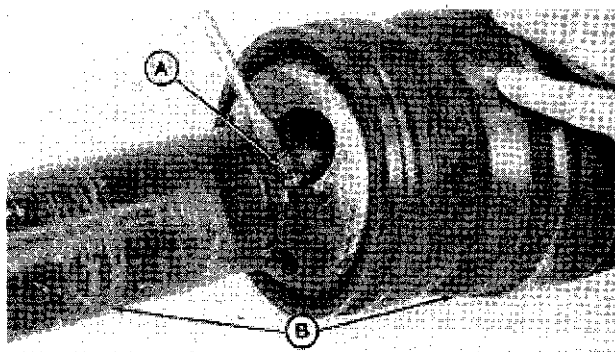
1. Remove lock nut, cap screw (A) and driveline (B).
2. Separate the two halves for ease in handling.



EX,1472,2020,B -19-11MAR93

DISASSEMBLE CONSTANT VELOCITY DRIVELINE

1. Remove front half of PTO from rear half.
2. Using a screwdriver, push inward to remove snap ring (A). Remove shield assembly (B). Wipe grease from assembly.



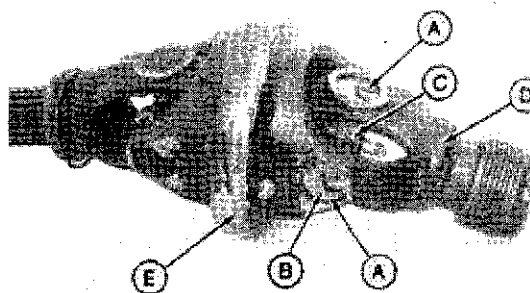
EX,1472,2020,C -19-11MAR93

PTO Hookup/Remove and Replace Front and/or Rear Cross Constant Velocity PTO

3. Remove four snap rings (A).

4. Remove cups (B) from center housing (E). Separate and yoke with cross from center housing.

A—Snap Ring
B—Cups
C—Cross
D—Yoke
E—Center Housing



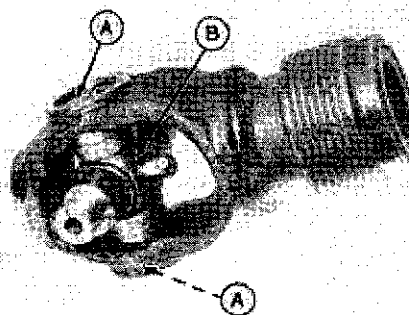
EX,1472,2020,D -19-11AUG89

E33522 -JUN-21AUG89

5. Remove cups (A) and cross (B) from end yoke. Clean center housing and end yoke.

6. Inspect parts (pin and center plate in center housing, cross, and yoke bores) for wear and galling.

7. Check for free operation of slide-lock collar and pawls. Collar and pawls must be free to move.



EX,1472,2020,E -19-11AUG89

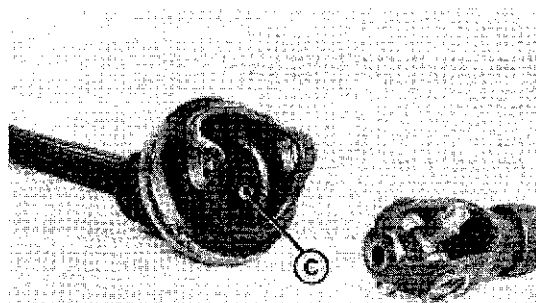
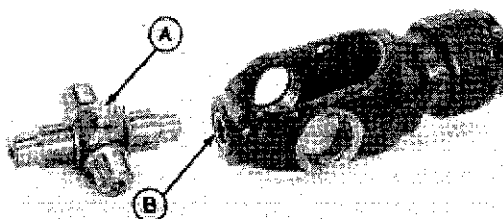
E33523 -JUN-21AUG89

8. Install lubrication fitting (A) in new cross and align with long leg of cross.

9. Install short legs of cross cups and snap ring in end yoke with fitting pointing away from centering ball (B).

NOTE: When installing end yoke in center housing, flat side of ball **MUST** be toward center disk.

10. Pin (C) must be inserted in end yoke ball and flat side of ball (B) must be toward the center disk when installing end yoke in center housing.



EX,1472,2020,F -19-06NOV95

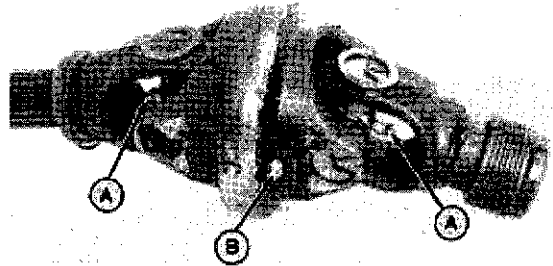
E33524 -JUN-21AUG89

E33525 -JUN-21AUG89

11. Align fittings (A) in the front and rear crosses with fitting (B) in the front face of center housing. Turn fitting (A) in the cross if necessary for alignment.

NOTE: This alignment will provide easier greasing of the joint assembly (not requiring joint rotation to locate fittings with the shielding in place).

If both constant velocity crosses are removed and replaced, or if the center housing is replaced, be sure to orient the center housing with the fitting (B) toward the front of the hookup when reinstalling parts.



EX,1472,2020,G -19-11AUG89

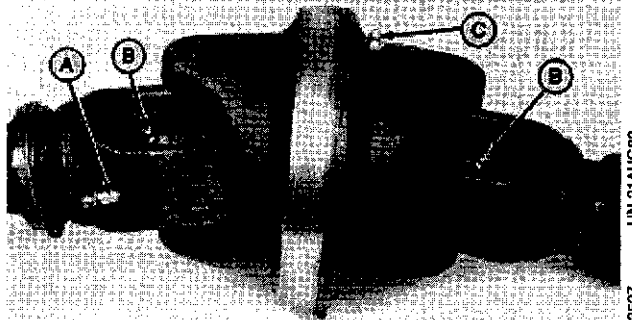
12. Install cross, cups, and snap rings in center housing.

NOTE: To insure correct seating, and eliminate any possible tightness, strike forged surfaces of yoke ears a sharp blow with a mallet. This will ensure a free flexing joint.

EX,1472,2020,H -19-11AUG89

13. Lubricate four fittings (A), (B), and (C).

14. Grease splined shaft.

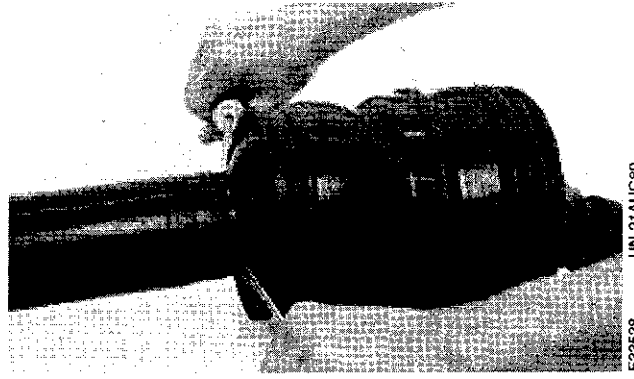


EX,1472,2020,I -19-11AUG89

PTO Hookup/Remove and Replace Front and/or Rear Cross Constant Velocity PTO

15. Slide shield in place over constant velocity unit.

16. Using two screwdrivers, pop snap ring in groove in shield. Be sure snap ring is seated all the way around. Check for free rotation of shield relative to the shaft and joint assembly.



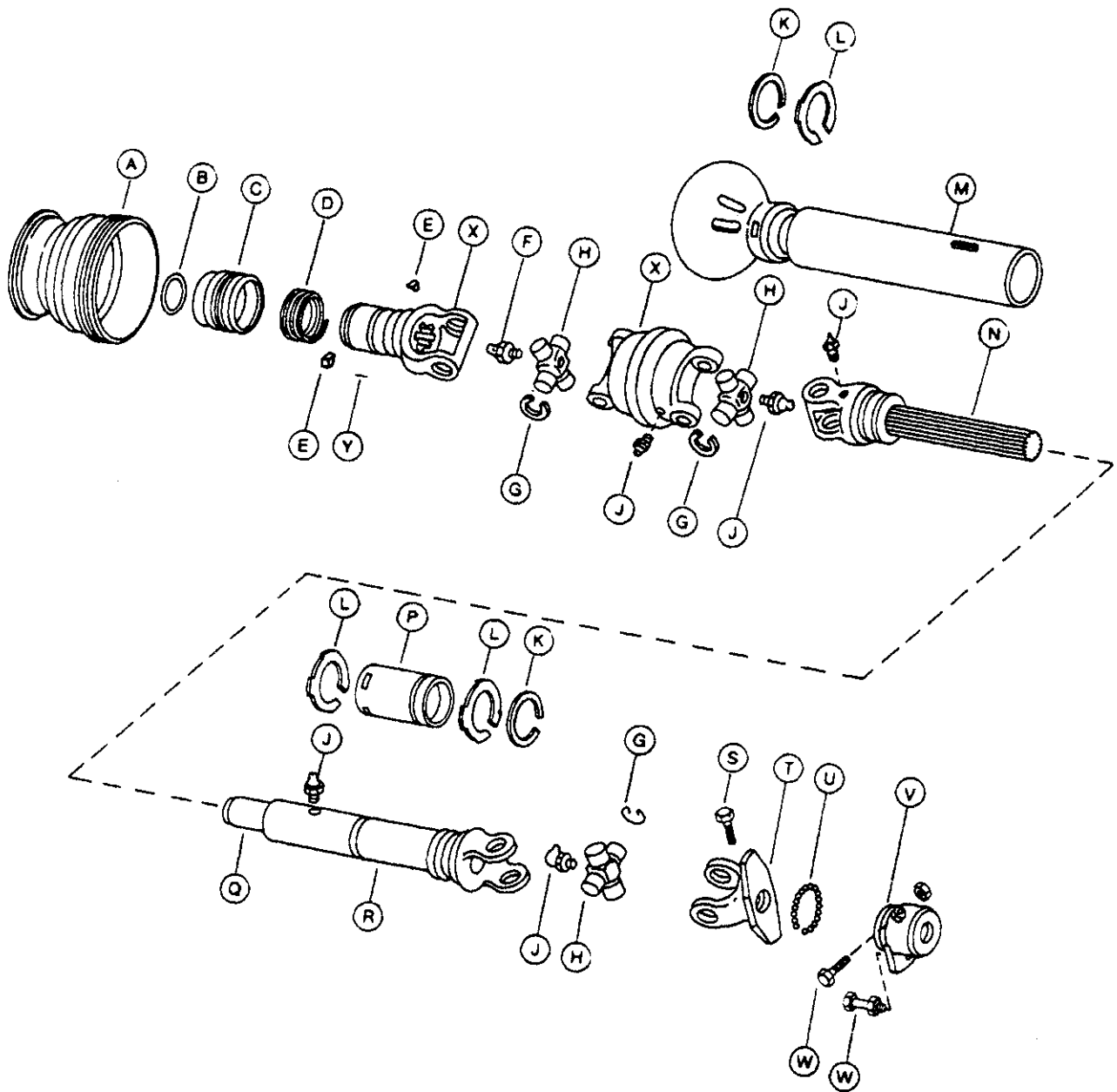
EX,1472,2020,J -19-11AUG89

17. Locate timing mark on shaft and align groove inside splined tube. Slide shaft in splined tube.

18. Lubricate telescoping members.

EX,1472,2020,K -19-11AUG89

PTO UNIT WITH SHEAR BOLT



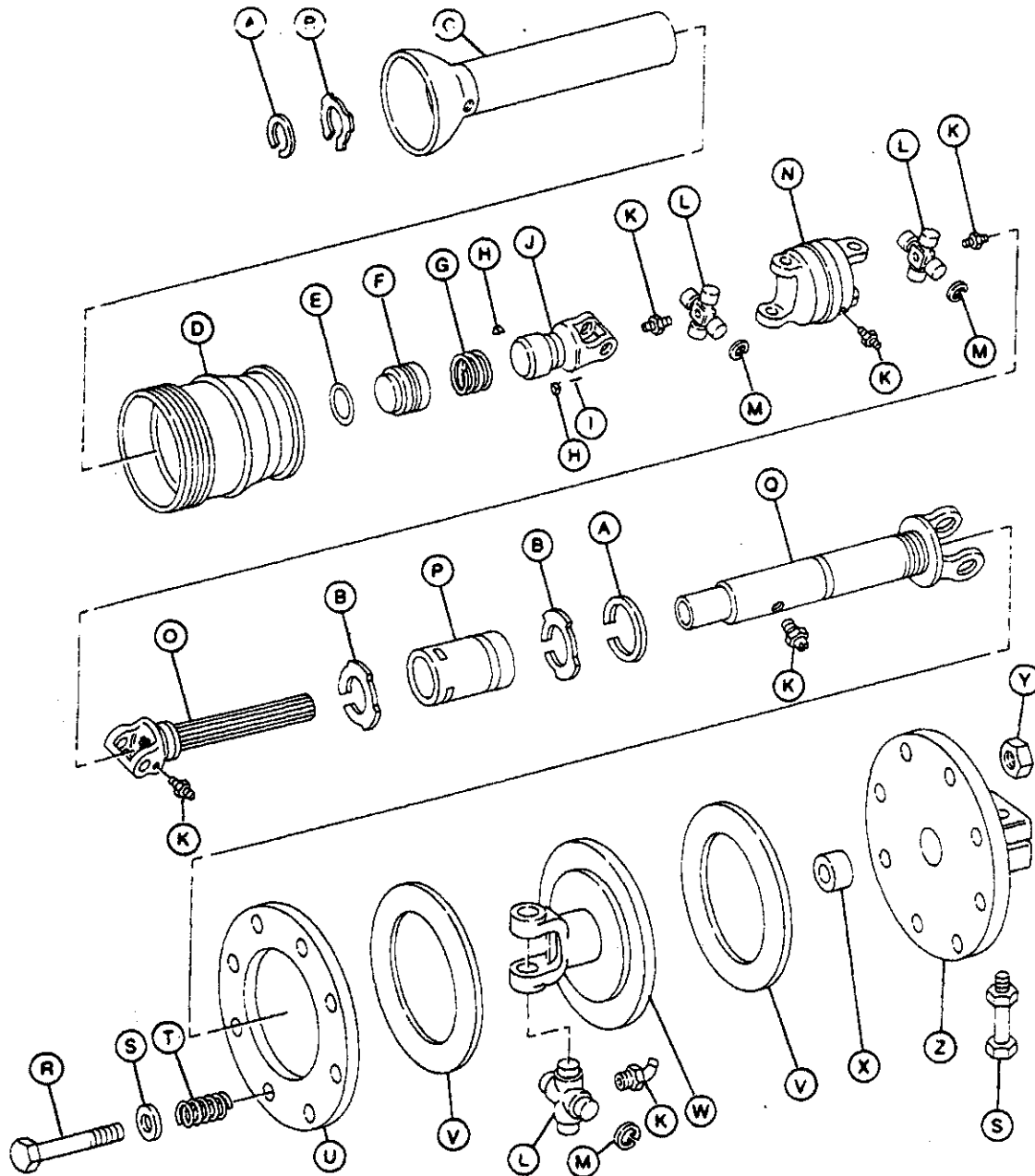
A—PTO Shield
B—Snap Ring
C—Sleeve
D—Springs
E—Pawls
F—Lubrication Fitting

G—Snap Ring
H—Cross and Bearing Assembly
J—Lubrication Fitting
K—Guide
L—PTO Shield Retainer

M—PTO Shaft Shield
N—Yoke with Shaft
P—Inner Shield
R—Yoke with Powershaft
S—Cap Screw
T—Hub

U—Bearings
V—Universal Joint Yoke
W—Cap Screw
X—Universal Joint
Y—Spring Pin

PTO UNIT WITH SLIP CLUTCH



A—Guide
B—PTO Shield Retainer
C—Powershaft Shield
D—PTO POWR-GARD® Shield
E—Snap Ring
F—Sleeve
G—Spring

H—Pawls
I—Spring Pin
J—Universal Joint
K—Lubrication Fitting
L—Cross Bearing
M—Snap Ring
N—Universal Joint

O—Yoke With Shaft
P—Inner Shield
Q—Yoke with Powershaft
R—Cap Screw
S—Washer
T—Spring

U—Pressure Plate
V—Lining
W—Slip Clutch Plate
X—Spacer
Y—Nut
Z—Hub

EX,1472,2020,M -19-11MAR93

SPECIFICATIONS

Item	Measurement	Specification
3/8-in. Socket Head Screws (Superior)	Torque	20 to 27 N·m (15 to 20 lb-ft)
Gear Case (Aluminum Case)	Capacity	0.650 L (1.4 pt)
Gear Case (Cast Iron Case)	Capacity	1.3 L (2-3/4 pt)
Input Shaft (Cast Iron Case Without Seals)	Rolling Torque	0.19 to 0.59 N·m (1.7 to 5.2 lb-in.)
Gear Case Mounting Cap Screws	Torque	84 N·m (62 lb-ft)

EX,1472,2025,A -19-06NOV95

ESSENTIAL TOOLS

NOTE: Order tools from the U.S. SERVICEGARD™ Catalog or from the European Microfiche Tool Catalog (MTC). Some tools may be available from a local supplier.

Number	Name	Use
D-05112ST	Adjustable Hook Spanner Wrench	Remove and install Comer output shaft nut.
JDST27 or JTO001	N·m (lb-in) Torque Wrench with Indicator Readout	To set rolling torque.

EX,1472,2025,B -19-11MAR93

OTHER MATERIAL

Number	Name	Use
TY6305	John Deere Cleaner-Primer	To prepare surface for gasket eliminator.
TY6304	John Deere Gasket Eliminator	Used in place of a gasket in either gear case.
PT569	John Deere NEVER-SEEZ®	Coat gear case coupler bore.

NEVER-SEEZ is a trademark of the Emhart Chemical Group

EX,1472,2025,C -19-26FEB92

REMOVE GEAR CASE

1. Remove two cap screws and lock nuts and remove slip clutch and driveshaft.

2. Remove two cap screws (A) from tension valve.

3. Rotate tension valve and remove four cap screws (B) securing gear case.

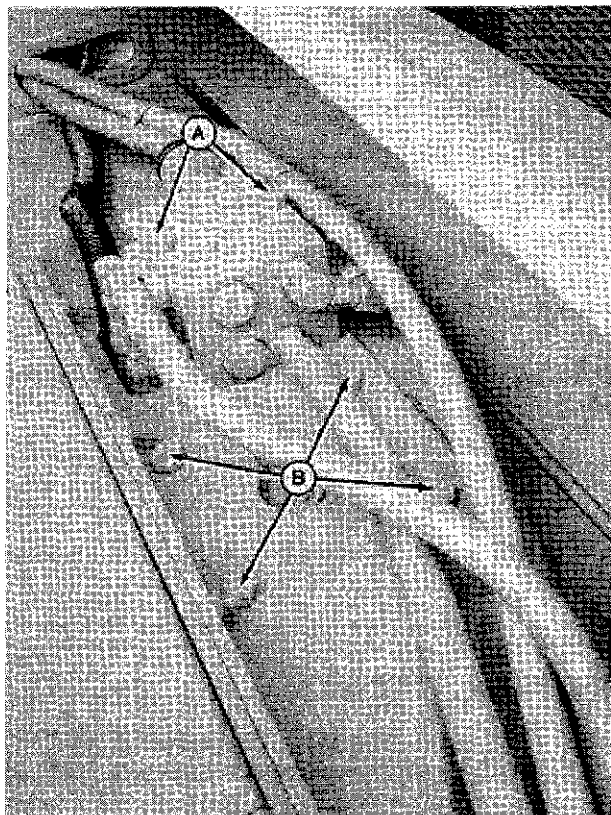
4. Slide gear case to the right and remove.

5. Identify the type of gear case removed:

Superior - Two piece housing, cast aluminum

Comer - One piece housing, cast iron

6. If the coupler does not slide off roll drive shaft with the gear case, remove it.



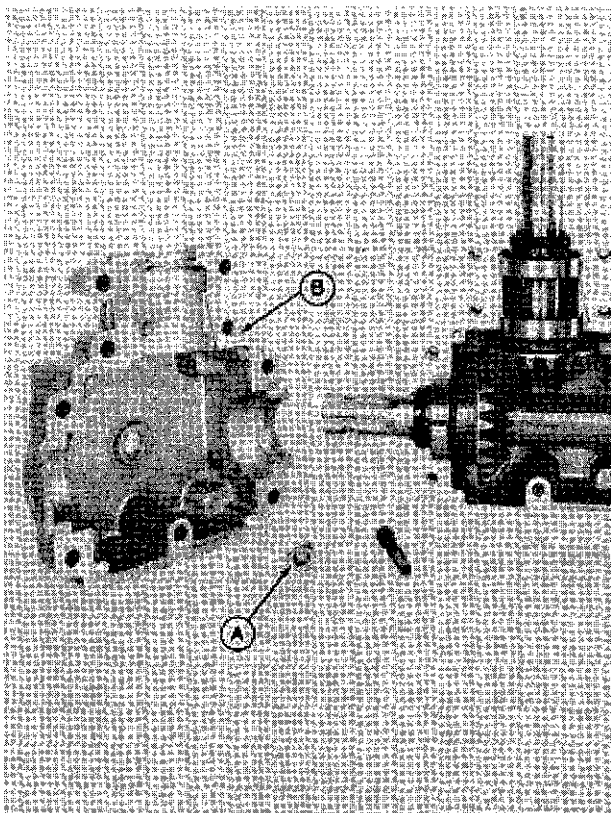
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EX,1472,2025,D -19-11MAR93

DISASSEMBLE SUPERIOR GEAR CASE (ALUMINUM CASE)

1. Remove drain plug (A) from gear case and drain oil.

2. Remove nine 3/8 in. socket-head bolts. Tap with plastic or wood hammer to break seal. Remove top half of gear case (B).

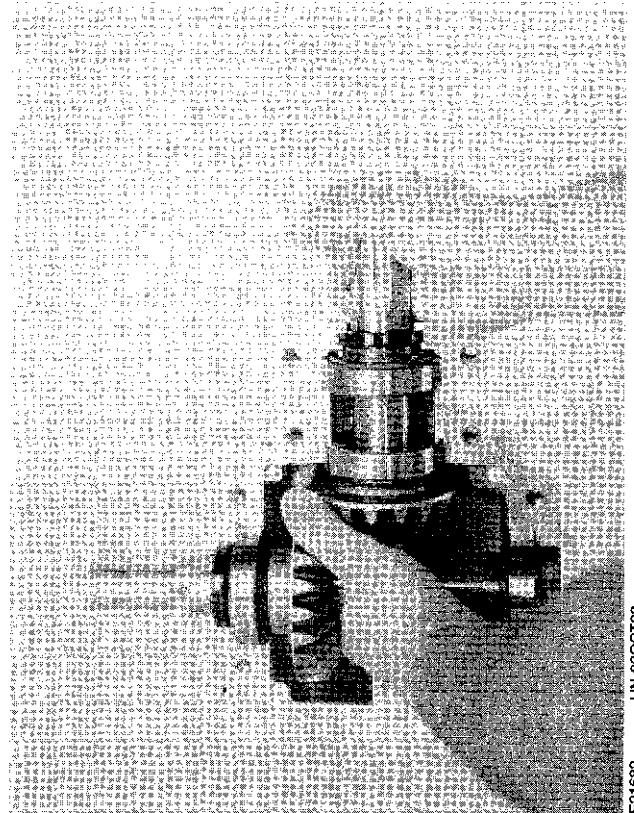


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EX,1472,2025,E -19-06NOV95

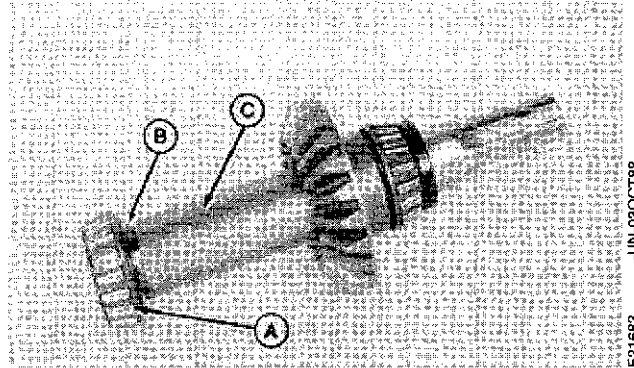
Gear Case Repair/Disassemble Superior Gear Case (Aluminum Case)

3. Lift both shafts out of gear case.
4. Clean both halves of gear case.
5. Remove ALL hardened gasket material.



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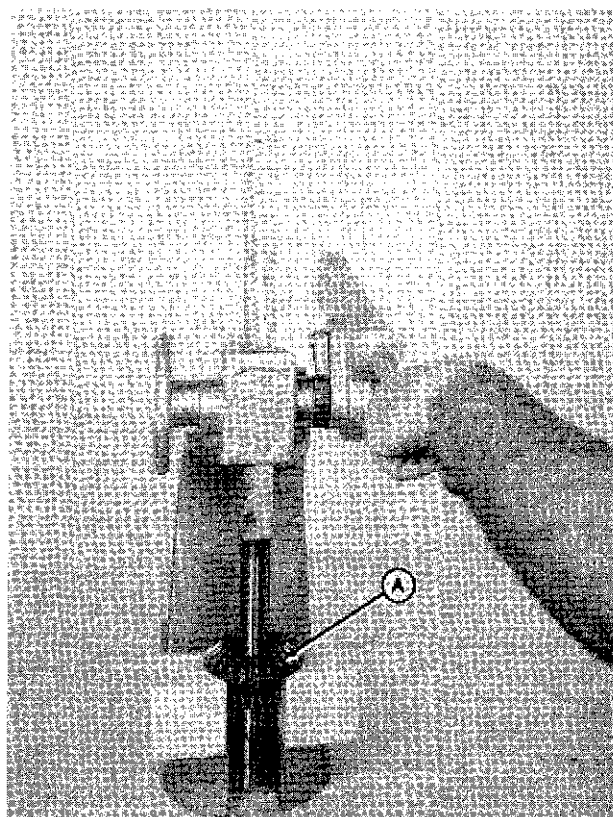
6. Press bearing (A) off input shaft, remove snap ring (B) and sleeve (C).



EX,1472,2025,G -19-03APR89

IMPORTANT: Do not press gear over splined area as it may scratch the shaft and reduce seal life.

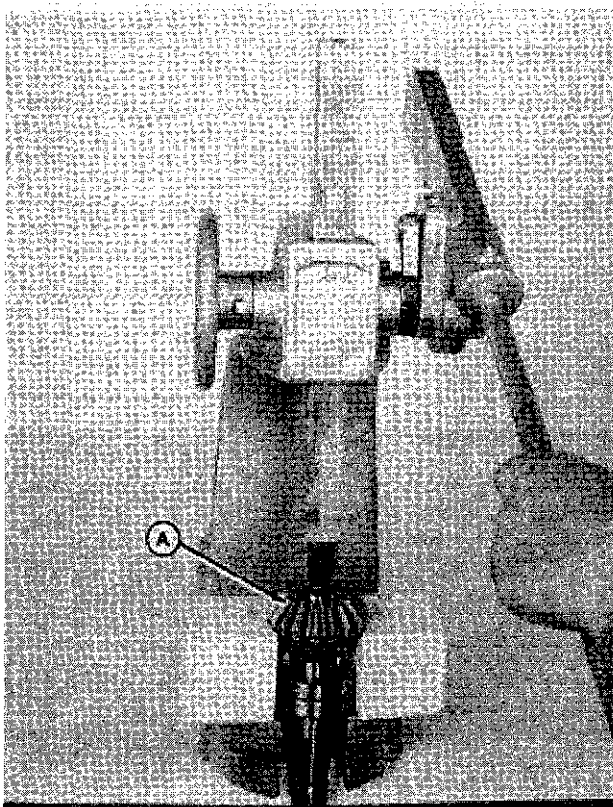
7. Press 23-tooth gear (A) from input shaft.



EX,1472,2025,H -19-03APR89

E21684 -UN-03OCT88

8. Press 17-tooth gear (A) from output shaft.



EX,1472,2025,I -19-03APR89

E21685 -UN-03OCT88

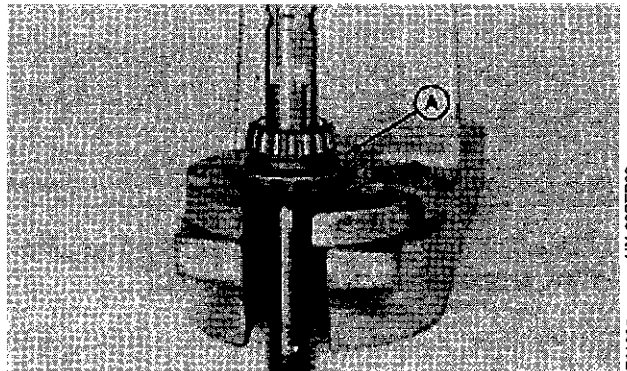
INSPECT GEAR CASE PARTS

1. Inspect gears for chipped or broken teeth.
2. Inspect bearings for roughness. Make sure they rotate freely.
3. Inspect shafts for wear.
4. Replace seals.
5. Replace parts if needed.

EX,1472,2025,J -19-11MAR93

ASSEMBLE SUPERIOR GEAR CASE

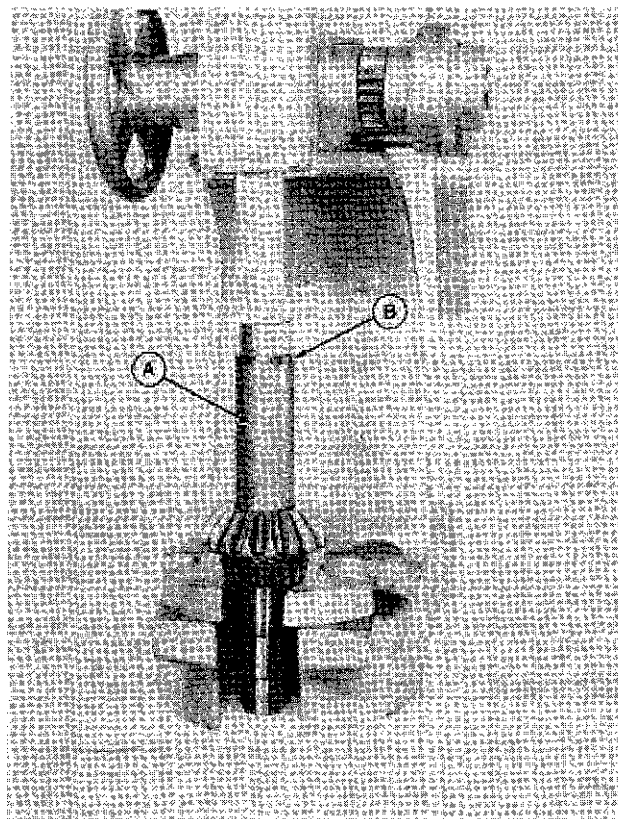
1. Place 23-tooth gear (A) on input shaft and align keyway in gear with key in shaft.
2. Press gear in place.



EX,1472,2025,K -19-11MAR93

IMPORTANT: To prevent bearing damage, support inner race of bearing while pressing.

3. Install sleeve (A) and snap ring (B). Press to insure tightness of sleeve between shaft and gear.

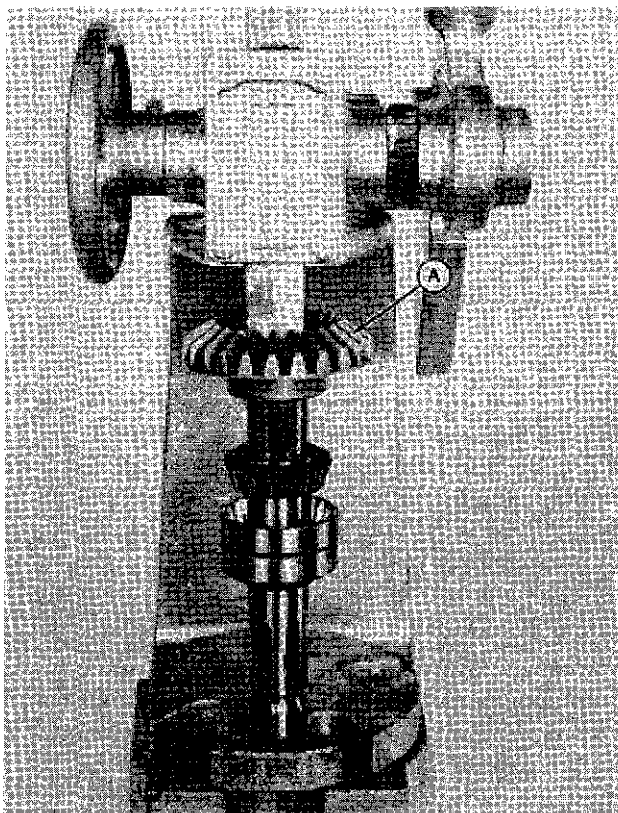


EX,1472,2025,L -19-03APR89

E21687 -UN-03OCT88

4. Place 17-tooth gear (A) on output shaft and align keyway in gear with key in shaft.

5. Press gear on shaft and install snap ring in groove.



EX,1472,2025,M -19-03APR89

E21688 -UN-03OCT88



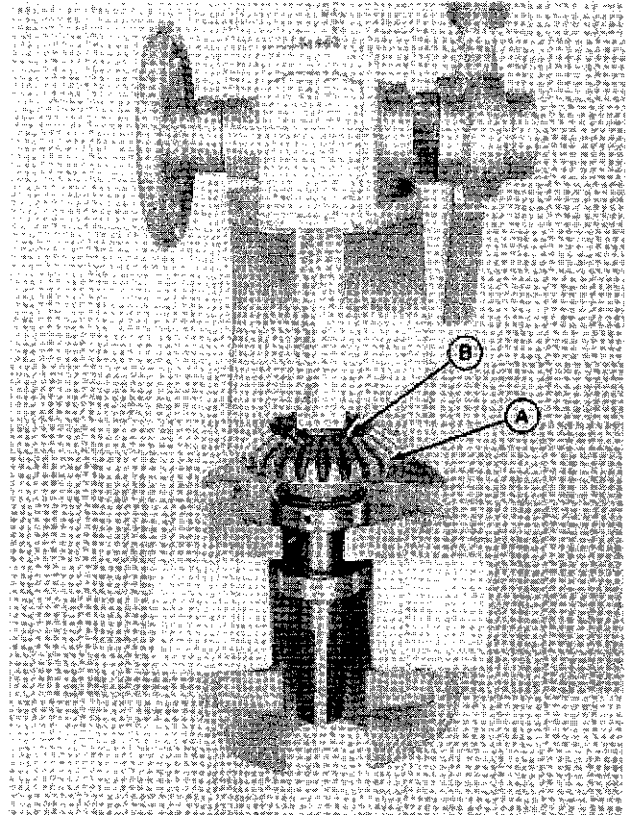
Suggest:

If the above button click is invalid.

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6. Block as shown. Press shaft (with snap ring installed) tight against 17-tooth gear (A). Gear must be tight against snap ring (B) for installation in gear case.



EX,1472,2025,N -19-03APR89

7. Spray both mating surfaces of gear case with John Deere Cleaner-Primer and wipe dry.

8. Spray top half of case with John Deere Cleaner-Primer and let air dry approximately 1 minute.

9. Install shafts in lower case half.

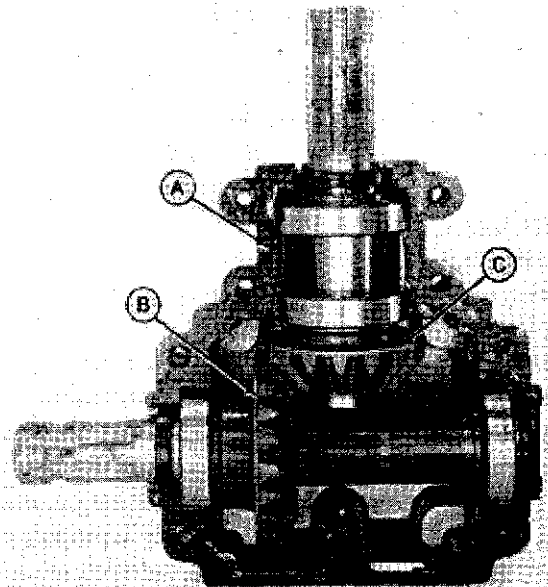
10. Lay 2 mm (1/16 in.) bead (A) of John Deere Gasket Eliminator around lower case casting as shown.

11. Place top half of case over lower half and press down with hand. Take care not to disturb seals.

12. Install nine 3/8 in. socket-head screws and tighten to 20-27 N·m (15-20 lb·ft).

13. Fill gear case with 0.650 L (1.4 pt) SAE 85-140 GL-5 gear lubricant.

A—2 mm (1/16 in. Bead)
B—23 Tooth Gear
C—17 Tooth Gear



EX,1472,2025,O -19-06NOV95

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